



**UNI-ROYAL**  
厚聲集團

# DATA SHEET

**Product Name** Thick Film Chip Resistors

**Part Name** 01005/0201/0402/0603/0805/1206/1210/1812/2010/2512 Series

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Brands **RoyalOhm** **UniOhm**



## 1. Scope

- 1.1 This specification for approve relates to the Thick Film Chip Resistors manufactured by UNI-ROYAL.
- 1.2 Small size & light weight.
- 1.3 Reduction of assembly costs and matching with placement machine.
- 1.4 Suitable for both wave & re-flow soldering.
- 1.5 Applications: Navigator (GPS), Mobile Phone, Telecom, PDA, Setbox, Meter.

## 2. Explanation of Part No. System

Part No. includes 14 codes shown as below:

2.1 1<sup>st</sup>~4<sup>th</sup> codes: Part name. E.g.: 01005, 0201, 0402, 0603, 0805, 1206, 1210, 2010, 1812, 2512.

2.2 5<sup>th</sup>~6<sup>th</sup> codes: Power rating.

| E.g.: W=Normal Size |      | “1~G” = “1~16” |     |     |     |     |      |      |      |    |
|---------------------|------|----------------|-----|-----|-----|-----|------|------|------|----|
| Wattage             | 1/32 | 3/4            | 1/2 | 1/3 | 1/4 | 1/8 | 1/10 | 1/16 | 1/20 | 1  |
| Normal Size         | WH   | 07             | W2  | W3  | W4  | W8  | WA   | WG   | WM   | 1W |

If power rating is lower or equal than 1 watt, 5<sup>th</sup> code would be “W” and 6<sup>th</sup> code would be a number or letter.

E.g.: WA=1/10W

W4=1/4W

2.3 7<sup>th</sup> code: Tolerance. E.g.: D=±0.5% F=±1% G=±2% J=±5%

2.4 8<sup>th</sup>~11<sup>th</sup> codes: Resistance Value.

2.4.1 If value belongs to standard value of ≥5% series, 8<sup>th</sup> code would be zero, 9<sup>th</sup>~10<sup>th</sup> codes are significant figures of the resistance and 11<sup>th</sup> code is the power of ten.

2.4.2 If value belongs to standard value of ≤2% series, 8<sup>th</sup>~10<sup>th</sup> codes are significant figures of the resistance, and 11<sup>th</sup> code is the power of ten.

2.4.3 11<sup>th</sup> codes listed as following:

0=10<sup>0</sup> 1=10<sup>1</sup> 2=10<sup>2</sup> 3=10<sup>3</sup> 4=10<sup>4</sup> 5=10<sup>5</sup> 6=10<sup>6</sup> J=10<sup>-1</sup> K=10<sup>-2</sup> L=10<sup>-3</sup> M=10<sup>-4</sup> N=10<sup>-5</sup> P=10<sup>-6</sup>

2.5 12<sup>th</sup>~14<sup>th</sup> codes.

2.5.1 12<sup>th</sup> code: Packaging Type. E.g.: C=Bulk

T=Tape/Reel

2.5.2 13<sup>th</sup> code: Standard Packing Quantity.

4=4000pcs

5=5000pcs

C=10000pcs

D=20000pcs

E=15000pcs

Chip Product: BD=B/B-20000pcs

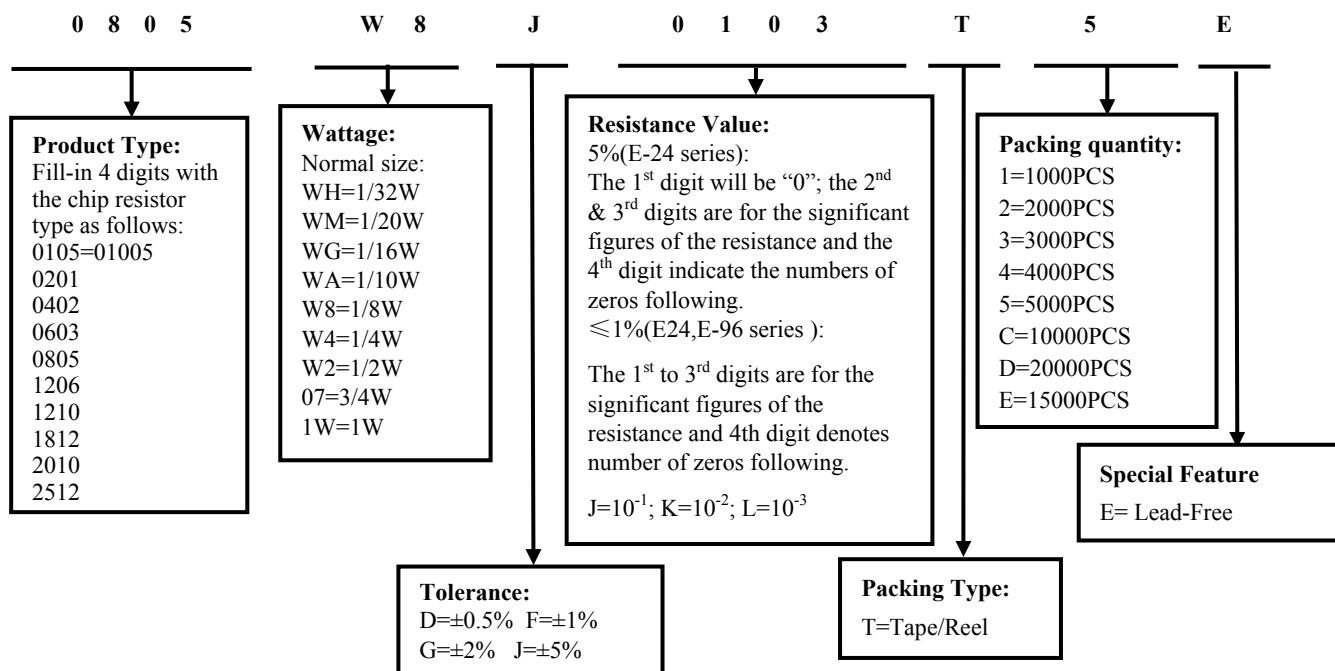
TC=T/R-10000pcs

2.5.3 14<sup>th</sup> code: Special features.

E = Environmental Protection, Lead Free, or Standard type.

## 3. Ordering Procedure

(Example: 0805 1/8W ±5% 10KΩ T/R-5000)



#### 4. Marking

(1) For 01005、0201 and 0402 size. Due to the very small size of the resistor's body, there is no marking on the body.



(2) Normally, the marking of 0Ω 0603, 0Ω 0805, 0Ω 1206, 0Ω 1210, 0Ω 1812, 0Ω 2010, 0Ω 2512 resistors as following



0 → 0Ω

(3) ±2%,±5% Tolerance: The first two digits are significant figures of resistance and the third denotes number of zeros following



333 → 33KΩ

(4) ±0.5%、±1% Tolerance: 4 digits, first three digits are significant; fourth digit is number of zeros. Letter r is decimal point.



2701 → 2.7KΩ

(5) More than 0805 specifications (including) 4 digits, Product below 1Ω, show as following, the first digit Is "R" which as decimal point.



R300 → 0.3Ω

(6) Standard E-96 series values of 0603 ≤1% : due to the small size of the resistor's body, 3 digits marking will be used to indicate the accurate resistance value by using the following multiplier & resistance code.

Multiplier Code (for 0603 ≤±1% marking)

| Code       | A               | B               | C               | D               | E               | F               | G               | H               | X                | Y                | Z                |
|------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|------------------|------------------|------------------|
| Multiplier | 10 <sup>0</sup> | 10 <sup>1</sup> | 10 <sup>2</sup> | 10 <sup>3</sup> | 10 <sup>4</sup> | 10 <sup>5</sup> | 10 <sup>6</sup> | 10 <sup>7</sup> | 10 <sup>-1</sup> | 10 <sup>-2</sup> | 10 <sup>-3</sup> |

Standard E-96 series Resistance Value code (for 0603 ≤±1% marking)

| Value | Code | Value | Code | Value | Code | Value | Code |
|-------|------|-------|------|-------|------|-------|------|
| 100   | 01   | 178   | 25   | 316   | 49   | 562   | 73   |
| 102   | 02   | 182   | 26   | 324   | 50   | 576   | 74   |
| 105   | 03   | 187   | 27   | 332   | 51   | 590   | 75   |
| 107   | 04   | 191   | 28   | 340   | 52   | 604   | 76   |
| 110   | 05   | 196   | 29   | 348   | 53   | 619   | 77   |
| 113   | 06   | 200   | 30   | 357   | 54   | 634   | 78   |
| 115   | 07   | 205   | 31   | 365   | 55   | 649   | 79   |
| 118   | 08   | 210   | 32   | 374   | 56   | 665   | 80   |
| 121   | 09   | 215   | 33   | 383   | 57   | 681   | 81   |
| 124   | 10   | 221   | 34   | 392   | 58   | 698   | 82   |
| 127   | 11   | 226   | 35   | 402   | 59   | 715   | 83   |
| 130   | 12   | 232   | 36   | 412   | 60   | 732   | 84   |
| 133   | 13   | 237   | 37   | 422   | 61   | 750   | 85   |
| 137   | 14   | 243   | 38   | 432   | 62   | 768   | 86   |
| 140   | 15   | 249   | 39   | 442   | 63   | 787   | 87   |
| 143   | 16   | 255   | 40   | 453   | 64   | 806   | 88   |
| 147   | 17   | 261   | 41   | 464   | 65   | 825   | 89   |
| 150   | 18   | 267   | 42   | 475   | 66   | 845   | 90   |
| 154   | 19   | 274   | 43   | 487   | 67   | 866   | 91   |
| 158   | 20   | 280   | 44   | 499   | 68   | 887   | 92   |
| 162   | 21   | 287   | 45   | 511   | 69   | 909   | 93   |
| 165   | 22   | 294   | 46   | 523   | 70   | 931   | 94   |
| 169   | 23   | 301   | 47   | 536   | 71   | 953   | 95   |
| 174   | 24   | 309   | 48   | 549   | 72   | 976   | 96   |

So the resistance value are marked as the following examples



$$1.96K\Omega = 196 \times 10^1 \Omega = 29B$$



$$12.4\Omega = 124 \times 10^{-1} \Omega = 10X$$

(7) Standard E-24 and not belong to E-96 series values ( $\leq \pm 1\%$ ) of 0603 size: the marking is the same as 5% tolerance but marking as underli

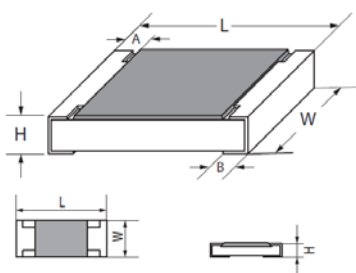


$$333 = 33K\Omega$$



$$680 = 68\Omega$$

## 5. Dimension



| Type  | Dimension(mm) |                  |           |           |           |
|-------|---------------|------------------|-----------|-----------|-----------|
|       | L             | W                | H         | A         | B         |
| 01005 | 0.40±0.02     | 0.20±0.02        | 0.13±0.02 | 0.10±0.05 | 0.10±0.03 |
| 0201  | 0.60±0.03     | 0.30±0.03        | 0.23±0.03 | 0.10±0.05 | 0.15±0.05 |
| 0402  | 1.00±0.10     | 0.50±0.05        | 0.35±0.05 | 0.20±0.10 | 0.25±0.10 |
| 0603  | 1.60±0.10     | 0.80±0.10        | 0.45±0.10 | 0.30±0.20 | 0.30±0.20 |
| 0805  | 2.00±0.15     | 1.25+0.15/-0.10  | 0.55±0.10 | 0.40±0.20 | 0.40±0.20 |
| 1206  | 3.10±0.15     | 1.55 +0.15/-0.10 | 0.55±0.10 | 0.45±0.20 | 0.45±0.20 |
| 1210  | 3.10±0.10     | 2.60±0.20        | 0.55±0.10 | 0.50±0.25 | 0.50±0.20 |
| 1812  | 4.50±0.20     | 3.20±0.20        | 0.55±0.20 | 0.50±0.20 | 0.50±0.20 |
| 2010  | 5.00±0.10     | 2.50±0.20        | 0.55±0.10 | 0.60±0.25 | 0.50±0.20 |
| 2512  | 6.35±0.10     | 3.20±0.20        | 0.55±0.10 | 0.60±0.25 | 0.50±0.20 |

## 6. Resistance Range

| Type  | Power Rating<br>at 70°C | Resistance Range |              |              |              |
|-------|-------------------------|------------------|--------------|--------------|--------------|
|       |                         | 0.5%             | 1.0%         | 2.0%         | 5.0%         |
| 01005 | 1/32W                   | ---              | 10Ω-10MΩ     | 10Ω-10MΩ     | 1Ω-10MΩ      |
| 0201  | 1/20W                   | ---              | 1Ω-10MΩ      | 1Ω-10MΩ      | 1Ω-10MΩ      |
| 0402  | 1/16W                   | 1Ω-10MΩ          | 1Ω-10MΩ      | 1Ω-10MΩ      | 1Ω-10MΩ      |
| 0603  | 1/10W                   | 1Ω-10MΩ          | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   |
| 0805  | 1/8W                    | 1Ω-10MΩ          | 0.1Ω≤R<10MΩ  | 0.1Ω≤R<10MΩ  | 0.1Ω≤R<10MΩ  |
|       | 1/4W                    | ---              | 0.01Ω≤R<0.1Ω | 0.01Ω≤R<0.1Ω | 0.01Ω≤R<0.1Ω |
| 1206  | 1/4W                    | 1Ω-10MΩ          | 0.1Ω≤R<10MΩ  | 0.1Ω≤R<10MΩ  | 0.1Ω≤R<10MΩ  |
|       | 1/3W                    | ---              | 0.01Ω≤R<0.1Ω | 0.01Ω≤R<0.1Ω | 0.01Ω≤R<0.1Ω |
| 1210  | 1/2W                    | 1Ω-10MΩ          | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   |
| 1812  | 3/4W                    | 1Ω-10MΩ          | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   |
| 2010  | 3/4W                    | 1Ω-10MΩ          | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   |
| 2512  | 1W                      | 1Ω-10MΩ          | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   | 0.01Ω-10MΩ   |

## 7. Ratings

| Type  | Max. Working Voltage | Max. Overload Voltage | Dielectric withstanding Voltage | Resistance Value of Jumper | Rated Current of Jumper | Max. Overload Current of Jumper | Operating Temperature |
|-------|----------------------|-----------------------|---------------------------------|----------------------------|-------------------------|---------------------------------|-----------------------|
| 01005 | 15V                  | 30V                   | --                              | <50mΩ                      | 0.5A                    | 1A                              | -55℃~125℃             |
| 0201  | 25V                  | 50V                   | --                              | <50mΩ                      | 0.5A                    | 1A                              | -55℃~155℃             |
| 0402  | 50V                  | 100V                  | 100V                            | <50mΩ                      | 1A                      | 2A                              | -55℃~155℃             |
| 0603  | 75V                  | 150V                  | 300V                            | <50mΩ                      | 1A                      | 2A                              | -55℃~155℃             |
| 0805  | 150V                 | 300V                  | 500V                            | <50mΩ                      | 2A                      | 5A                              | -55℃~155℃             |
| 1206  | 200V                 | 400V                  | 500V                            | <50mΩ                      | 2A                      | 10A                             | -55℃~155℃             |
| 1210  | 200V                 | 500V                  | 500V                            | <50mΩ                      | 2A                      | 10A                             | -55℃~155℃             |
| 1812  | 200V                 | 500V                  | 500V                            | <50mΩ                      | 2A                      | 10A                             | -55℃~155℃             |
| 2010  | 200V                 | 500V                  | 500V                            | <50mΩ                      | 2A                      | 10A                             | -55℃~155℃             |
| 2512  | 200V                 | 500V                  | 500V                            | <50mΩ                      | 2A                      | 10A                             | -55℃~155℃             |

## 8. Recommend the size of welding plate



| Type  | Dimension(mm) |           |          |           |
|-------|---------------|-----------|----------|-----------|
|       | A             | B         | C        | D         |
| 01005 | 0.14±0.03     | 0.2±0.03  | 0.2±0.03 | 0.54±0.03 |
| 0201  | 0.25±0.05     | 0.35±0.05 | 0.4±0.05 | 1.0±0.05  |
| 0402  | 0.50±0.05     | 0.45±0.05 | 0.5±0.05 | 1.4±0.05  |
| 0603  | 0.9±0.05      | 0.65±0.05 | 0.8±0.05 | 2.1±0.05  |
| 0805  | 1.0±0.1       | 1.0±0.1   | 1.3±0.1  | 3.0±0.1   |
| 1206  | 2.0±0.1       | 1.1±0.1   | 1.6±0.1  | 4.2±0.1   |
| 1210  | 2.0±0.1       | 1.1±0.1   | 2.6±0.1  | 4.2±0.1   |
| 1812  | 3.2±0.1       | 1.4±0.1   | 3.3±0.1  | 5.8±0.1   |
| 2010  | 3.6±0.1       | 1.3±0.1   | 2.6±0.1  | 6.2±0.1   |
| 2512  | 5.0±0.1       | 1.6±0.1   | 3.3±0.1  | 8.2±0.1   |

## 9. Derating Curve

Resistors shall have a power rating based on continuous load operation at an ambient temperature from -55℃ to 70℃. For temperature in excess of 70℃, the load shall be derated as shown in figure 1

Figure 1



Voltage rating:

Resistors shall have a rated direct-current (DC) continuous working

Voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

$$RCWV = \sqrt{P \times R}$$

Where: RCWV commercial-line frequency and waveform (Volt.)

P = power rating (WATT.) R = nominal resistance (OHM)

In no case shall the rated DC or RMS AC continuous working voltage be greater than the applicable maximum value.

The overload voltage is 2.5 times RCWV or Max. Overload voltage whichever is less

## 10. Structure



## 11. Performance Specification

| Characteristic                    | Limits                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Test Method<br>(GB/T 5729&JIS-C-5201&IEC60115-1)                                                                                                                                                                                                                                                                                                                                                                                                                   |
|-----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ◎ Temperature Coefficient         | 01005:<br>$1\Omega \leq R < 10\Omega$ : -200~+600PPM/°C<br>$10\Omega \leq R < 100\Omega$ : ±300PPM/°C<br>$100\Omega \leq R \leq 10M\Omega$ : ±200PPM/°C<br>0201:<br>$1\Omega \leq R \leq 10\Omega$ : -100~ + 350PPM/°C<br>$> 10\Omega$ : ±200PPM/°C<br>0402:<br>$1\Omega \leq R \leq 10\Omega$ : ±200PPM/°C<br>$> 10\Omega$ : ±100PPM/°C<br>0603:<br>$0.01\Omega \leq R \leq 0.03\Omega$ : ±1500 PPM/°C<br>$0.03\Omega < R \leq 0.05\Omega$ : ±1000 PPM/°C<br>$0.05\Omega < R < 1\Omega$ : ±800PPM/°C<br>$1\Omega \leq R \leq 10\Omega$ : ±200PPM/°C<br>$> 10\Omega$ : ±100PPM/°C<br>0805,1206,1210,2010,1812,2512:<br>$0.01\Omega \leq R \leq 0.015\Omega$ : ±1500PPM/°C<br>$0.015\Omega < R \leq 0.03\Omega$ : ±1000PPM/°C<br>$0.03\Omega < R < 1\Omega$ : ±800PPM/°C<br>$1\Omega \leq R \leq 10\Omega$ : ±200PPM/°C<br>$> 10\Omega$ : ±100PPM/°C | 4.8 Natural resistance changes per temp. Degree centigrade<br>$\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (PPM/°C)}$ R <sub>1</sub> : Resistance Value at room temperature (t <sub>1</sub> ) ;<br>R <sub>2</sub> : Resistance at test temperature<br>(Upper limit temperature or Lower limit temperature)<br>t <sub>1</sub> : +25°C or specified room temperature<br>t <sub>2</sub> : Upper limit temperature or Lower limit temperature test temperature |
| ◎ *Short-time overload            | ±0.5%, ±1%: ±(1.0%+0.05Ω)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 4.13 Permanent resistance change after the application of a potential of 2.5 times RCWV or Max. Overload Voltage whichever less for 5 seconds..<br><br>Apply max Overload current for 0Ω                                                                                                                                                                                                                                                                           |
|                                   | ±2%, ±5%: ±(2.0%+0.05Ω)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|                                   | 01005: ±(2.0%+0.05Ω)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|                                   | * <50mΩ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| * Dielectric withstanding voltage | No evidence of flashover mechanical damage, arcing or insulation breaks down.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 4.7 Resistors shall be clamped in the trough of a 90°C metallic v-block and shall be tested at ac potential respectively specified in the given list of each product type for 60-70 seconds.                                                                                                                                                                                                                                                                       |
| ◎ *Solderability                  | Coverage must be over 95%.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Wave solder: Test temperature of solder: 245°C±3°C dipping time in solder: 2-3 seconds.                                                                                                                                                                                                                                                                                                                                                                            |
|                                   | Go up tin rate bigger than half of end pole                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Reflow:                                                                                                                                                                                                                                                                                                                                                                                                                                                            |

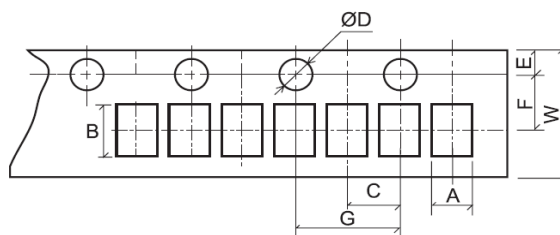
|                               |                                                   |                                                                                                                                                                                              |
|-------------------------------|---------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ◎ Rapid change of temperature | $\pm 0.5\%, \pm 1\%$ : $\pm (0.5\% + 0.05\Omega)$ | 4.19 30 min at -55 °C and 30 min at 155°C; 100 cycles.                                                                                                                                       |
|                               | $\pm 2\%, \pm 5\%$ : $\pm (1.0\% + 0.05\Omega)$   |                                                                                                                                                                                              |
|                               | 01005: $\pm (1.0\% + 0.05\Omega)$                 |                                                                                                                                                                                              |
| ◎ Soldering heat              | $\pm (1.0\% + 0.05\Omega)$                        | 4.18 Dip the resistor into a solder bath having a temperature of $260^\circ\text{C} \pm 5^\circ\text{C}$ and hold it for $10 \pm 1$ seconds.                                                 |
| Terminal bending              | $\pm (1.0\% + 0.05\Omega)$                        | 4.33 Twist of test board:<br>Y/X = 3/90 mm for 60Seconds                                                                                                                                     |
| * Insulation resistance       | $\geq 1,000 \text{ M}\Omega$                      | 4.6 The measuring voltage shall be ,measured with a direct voltage of $(100 \pm 15)\text{V}$ or a voltage equal to the dielectric withstanding voltage., and apply for 1min.                 |
| ◎ Humidity ( steady state )   | $\pm 0.5\%, \pm 1\%$ : $\pm (0.5\% + 0.05\Omega)$ | 4.24 Temporary resistance change after 240 hours exposure in a humidity test chamber controlled at $40 \pm 2^\circ\text{C}$ and 90-95% relative humidity,                                    |
|                               | $\pm 2\%, \pm 5\%$ : $\pm (3.0\% + 0.05\Omega)$   |                                                                                                                                                                                              |
|                               | 01005(-55°C~125°C):<br>$\pm (2.0\% + 0.05\Omega)$ |                                                                                                                                                                                              |
| ◎ *Load life in humidity      | $\pm 0.5\%, \pm 1\%$ : $\pm (1.0\% + 0.05\Omega)$ | 7.9 Resistance change after 1,000 hours (1.5 hours “ON”, 0.5 hour “OFF”) at RCWV in a humidity chamber controlled at $40^\circ\text{C} \pm 2^\circ\text{C}$ and 90 to 95% relative humidity. |
|                               | $\pm 2\%, \pm 5\%$ : $\pm (3.0\% + 0.05\Omega)$   |                                                                                                                                                                                              |
|                               | 01005: $\pm (3.0\% + 0.05\Omega)$                 |                                                                                                                                                                                              |
| ◎ *Load life                  | * <50mΩ                                           | Apply to rated current for 0Ω                                                                                                                                                                |
|                               | $\pm 0.5\%, \pm 1\%$ : $\pm (1.0\% + 0.05\Omega)$ | 4.25.1 Permanent resistance change after 1,000 hours operating at RCWV with duty cycle 1.5 hours “ON”, 0.5 hour “OFF” at $70^\circ\text{C} \pm 2^\circ\text{C}$ ambient.                     |
|                               | $\pm 2\%, \pm 5\%$ : $\pm (3.0\% + 0.05\Omega)$   |                                                                                                                                                                                              |
| ◎ *Low Temperature Storage    | 01005: $\pm (3.0\% + 0.05\Omega)$                 |                                                                                                                                                                                              |
|                               | * <50MΩ                                           | Apply to rated current for 0Ω                                                                                                                                                                |
|                               | $\pm 0.5\%, \pm 1\%$ : $\pm (1.0\% + 0.05\Omega)$ | 4.23.4 Lower limit temperature , for 2H.                                                                                                                                                     |
| ◎ *High Temperature Exposure  | $\pm 2\%, \pm 5\%$ : $\pm (3.0\% + 0.05\Omega)$   |                                                                                                                                                                                              |
|                               | 01005: $\pm (1.0\% + 0.05\Omega)$                 |                                                                                                                                                                                              |
| ◎ *Leaching                   | * <50mΩ                                           | Apply to rated current for 0Ω                                                                                                                                                                |
|                               | No visible damage                                 | J-STD-002 Test D                                                                                                                                                                             |
|                               |                                                   | Samples completely immersed for 30 sec in solder bath at $260^\circ\text{C}$ .                                                                                                               |

The resistors of 0Ω only can do the characteristic noted of \*

The resistors of 01005 & 0201 only can do the characteristic noted of ◎

## 12. Packing of Surface Mount Resistors

### 12.1 Dimension of Paper Taping :(Unit: mm)



| Type  | A               | B               | C<br>$\pm 0.05$ | $\begin{smallmatrix} +0.1 \\ \Phi D \\ -0 \end{smallmatrix}$ | E<br>$\pm 0.1$ | F<br>$\pm 0.05$ | G<br>$\pm 0.1$ | W<br>$\pm 0.2$ | T               |
|-------|-----------------|-----------------|-----------------|--------------------------------------------------------------|----------------|-----------------|----------------|----------------|-----------------|
| 01005 | $0.24 \pm 0.05$ | $0.45 \pm 0.05$ | 2.00            | 1.50                                                         | 1.75           | 3.50            | 4.00           | 8.00           | $0.40 \pm 0.1$  |
| 0201  | $0.40 \pm 0.05$ | $0.70 \pm 0.05$ | 2.00            | 1.50                                                         | 1.75           | 3.50            | 4.00           | 8.00           | $0.42 \pm 0.1$  |
| 0402  | $0.65 \pm 0.10$ | $1.20 \pm 0.10$ | 2.00            | 1.50                                                         | 1.75           | 3.50            | 4.00           | 8.00           | $0.42 \pm 0.05$ |



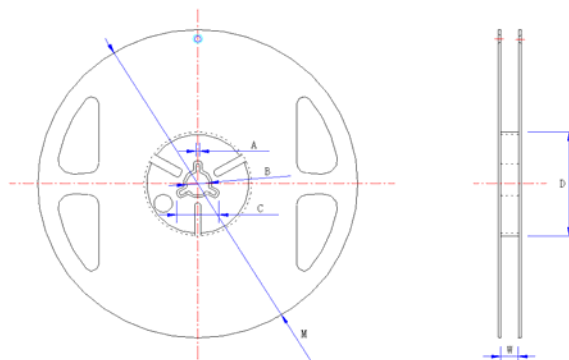
| Type | A<br>±0.2 | B<br>±0.2 | C<br>±0.05 | +0.1<br>ØD<br>-0 | E<br>±0.1 | F<br>±0.05 | G<br>±0.1 | W<br>±0.2 | T<br>±0.1 |
|------|-----------|-----------|------------|------------------|-----------|------------|-----------|-----------|-----------|
| 0603 | 1.10      | 1.90      | 2.00       | 1.50             | 1.75      | 3.50       | 4.00      | 8.00      | 0.67      |
| 0805 | 1.65      | 2.40      | 2.00       | 1.50             | 1.75      | 3.50       | 4.00      | 8.00      | 0.81      |
| 1206 | 2.00      | 3.60      | 2.00       | 1.50             | 1.75      | 3.50       | 4.00      | 8.00      | 0.81      |
| 1210 | 2.80      | 3.50      | 2.00       | 1.50             | 1.75      | 3.50       | 4.00      | 8.00      | 0.75      |

### 12.2 Dimension of Embossed Taping: (Unit: mm)



| Type | A<br>±0.2 | B<br>±0.2 | C<br>±0.05 | +0.1<br>ØD<br>-0 | +0.25<br>ØD1<br>-0 | E<br>±0.1 | F<br>±0.05 | G<br>±0.1 | W<br>±0.2 | T<br>±0.1 |
|------|-----------|-----------|------------|------------------|--------------------|-----------|------------|-----------|-----------|-----------|
| 2010 | 2.90      | 5.60      | 2.00       | 1.50             | 1.50               | 1.75      | 5.50       | 4.00      | 12.00     | 1.00      |
| 1812 | 3.50      | 4.80      | 2.00       | 1.50             | 1.50               | 1.75      | 5.50       | 4.00      | 12.00     | 1.00      |
| 2512 | 3.50      | 6.70      | 2.00       | 1.50             | 1.50               | 1.75      | 5.50       | 4.00      | 12.00     | 1.00      |

### 12.3 Dimension of Reel : (Unit: mm)



| Type  | Taping   | Qty/Reel  | A<br>±0.5 | B<br>±0.5 | C<br>±0.5 | D<br>±1 | M<br>±2 | W<br>±1 |
|-------|----------|-----------|-----------|-----------|-----------|---------|---------|---------|
| 01005 | Paper    | 20,000pcs | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 10.0    |
| 0201  | Paper    | 15,000pcs | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 10.0    |
| 0402  | Paper    | 10,000pcs | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 10.0    |
| 0603  | Paper    | 5,000pcs  | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 10.0    |
| 0805  | Paper    | 5,000pcs  | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 10.0    |
| 1206  | Paper    | 5,000pcs  | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 10.0    |
| 1210  | Paper    | 5,000pcs  | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 10.0    |
| 2010  | Embossed | 4,000pcs  | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 13.8    |
| 1812  | Embossed | 4,000pcs  | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 13.8    |
| 2512  | Embossed | 4,000pcs  | 2.0       | 13.0      | 21.0      | 60.0    | 178.0   | 13.8    |

### 13. Note

- 13.1. UNI-ROYAL recommend the storage condition temperature: 15°C~35°C, humidity :25%~75%.  
(Put condition for individual product).Even under UNI-ROYAL recommended storage condition, solderability of products over 1 year old.  
(Put condition for each product) may be degraded.
- 13.2. Store / transport cartons in the correct direction, which is indicated on a carton as a symbol.  
Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 13.3. Product performance and soldered connections may deteriorate if the products are stored in the following places:
- Storage in high Electrostatic.
  - Storage in direct sunshine 、rain and snow or condensation.
  - Where the products are exposed to sea winds or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, NO<sub>2</sub>.
- 13.4. The products are used in circuit board thickness greater than 1.6mm. If customers use less than the thickness of the circuit board that you should confirm with the company, in order to recommend a more suitable product.

#### 14. Record

| Version | Description of amendment                     | Page | Date         | Amended by  | Checked by |
|---------|----------------------------------------------|------|--------------|-------------|------------|
| 1       | First issue of this specification            | 1~7  | Mar.20, 2018 | Chen Haiyan | Chen Nana  |
| 2       | Modify 0201 packing quantity                 | 7    | May.24, 2018 | Chen Haiyan | Chen Nana  |
| 3       | 1. Add 0603 code mark                        | 3~4  | Feb.12, 2019 | Chen Haiyan | Xu Yuhua   |
|         | 2. Modify the operating temperature of 01005 | 5    |              |             |            |
|         | 3. Modify the Performance Specification      | 6~7  |              |             |            |

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