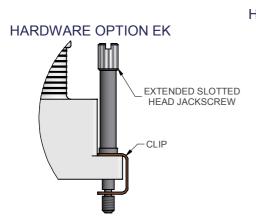
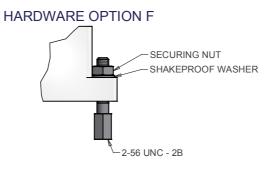
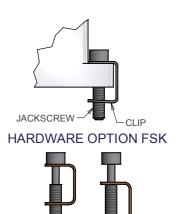


						_	
		K.SHEPP	ARD	DATE 29/11/2011	3RD ANGLE → PROJECTION	POLAMCO LTD WESTON LOCK LOWER BRISTOL ROAD PAGE 1	UNLESS OTHERWISE SPECIFIED
SALI		A.POLS	ON	11/11/2011	NOT TO SCALE		ALL DIMENSIONS IN MILLIMETRES
DESI(PR				THIS DRAWING IS	ASSY USED ON: MIL-DTL-83513	MATERIAL
QUA APP						TITLE:	ALUMINIUM ALLOY
ISSL	UE	REV		DCR	POLAMCO LTD IT MUST NOT BE COPIED,	BANDING BACKSHELL	ALLOT
6		3			USED FOR MANUFACTURE OR OTHERWISE	BANDING BAOMOTILE	NCAGE CODE U5792
	W	WEIGHT		GENERAL TOL LINEAR +/-0.1MM	PRIOR WRITTEN CONSENT	PART NUMBER:	DRAWING NO:
			ANGULAR +/- 1°	OF THE COMPANY.	RBTMM SERIES	P22259	







EXAMPLE PART NUMBER:				
RBTMM-U-21-06-1-C-SL				
RBTMM =	POLAMCO SERIES			
	ANGLE: U - TOP ENTRY			
U =	Z - SIDE ENTRY			
0 =	F - 45° ENTRY			
	D - DUAL ENTRY			
21 =	SHELL SIZE (TABLE 1)			
06 =	ENTRY SIZE (TABLE 2)			
1 =	MATERIAL (ALUMINIUM ALLOY)			
C =	PLATING (TABLE 3)			
	SCREW REF. SL - SLOTTED HEAD JACKSCREW			
	SK - SOCKET HEAD JACKSCREW			
SL =	EK - EXTENDED JACKSCREW			
	F - FEMALE JACKPOST			
	FSK - FLOATING JACKSCREW			

TABLE 1										
SHELL SIZE	А	В	С	D	J MAX	К	M MAX	N	MAX ENTRY STYLES U, F & D	MAX ENTRY STYLE Z
09	19,68	14,35	9,0	9,0	16,2	11,05	25,4	16,5	08	10
15	23,50	18,16	9,0	12,0	17,1	11,20	26,2	17,8	08	12
21	27,30	21,97	9,0	15,0	18,0	11,63	26,7	18,7	08	13
25	29,84	24,51	9,0	16,5	19,0	12,27	27,7	20,3	08	14
31	33,66	28,32	9,0	18,0	19,2	12,09	28,7	21,8	09	15
37	37,46	32,13	9,0	19,0	19,7	12,14	31,2	23,5	09	16
51	36,20	30,86	10,0	19,8	21,8	13,91	31,8	24,8	10	17
69	44,00	38,48	10,0	19,8	21,8	13,91	31,8	24,8	10	17
100	54,86	45,72	11,4	21,3	25,8	17,45	33,5	26,7	12	18

	TABLE 2		
	ENTRY	G	
	SIZE	MIN	Н
	04	3,18	6,4
	05	3,97	7,2
	06	4,77	8,0
	07	5,56	8,8
	80	6,35	9,6
	09	7,14	10,4
	10	7,94	11,2
	11	8,73	12,0
	12	9,52	12,8
Υ	13	10,31	13,5
Ξ	14	11,10	14,3
Z	15	11,89	15,1
щ	16	12,70	15,9
STYLE Z ONLY	17	13,47	16,7
S	18	14,26	17,5

	TABLE 3	
	CODE	PLATING
	В	CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
	С	ELECTROLESS NICKEL
	C	UNPLATED
	Υ	YELLOW CHROMATE OVER CADMIUM
	ZB	ZINC COBALT OLIVE DRAB OVER ELECTOLESS NICKEL

LIST NOT EXHAUSTIVE - FOR COMPREHENSIVE LIST AND SPECS SEE WEBSITE

DRAWN	K.SHEPPA	29/11/2011	3RD ANGLE → PROJECTION	POLAMCO LTD LOWER BRISTOL ROAD PAGE 2	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES	
APPR	A.POLSC	N 11/11/2011	NOT TO SCALE	BATH BA2 1EP	/	
DESIGN APPR			THIS BIGUITATIO	ASSY USED ON: MIL-DTL-83513	MATERIAL	
QUAL APPR				TITLE:	ALUMINIUM	
ISSUE	REV	DCR	POLAMCO LTD IT MUST NOT BE COPIED,	BANDING BACKSHELL	ALLOY	
6	3	USED FOR MANUFACTURE OR OTHERWISE		NCAGE CODE U5792		
\	WEIGHT	PRIOR WRITTEN CONSENT		PART NUMBER:	DRAWING NO:	
		ANGULAR +/- 1°	OF THE COMPANY.	RBTMM SERIES	P22259	

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550E003M2R9J0F04 550E003M3R9J0F05 550E024M104R9J0 550E024NF102R3J0B 550E039NF1R3J1-02 550S003M3R9B0F05
550S004M4R7M0F04 550S004NF1R1B1F02 550S008M3F0K0F04 550S086M5R3J0L 550S100NF3F0E 550T001M2R7E0L
550T001NF1F0B1L 550T001NF1R1K0G 550T001NF1R3K0G