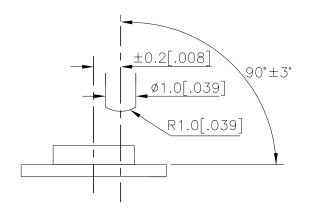


SOLDERING TEMPERATURE	350°C MAXIMUM
CONTINUOUS SOLDERING TIME	5 SECONDS MAXIMUM

- OF THE PRINTED CIRCUIT BOARD DOES NOT ADHERE TO THE SWITCH.
- 2. DO NOT WASH THE SWITCH

### 5. OPERATING PRECAUTIONS:

- 1. DO NOT ACTUATE THE SWITCH WITH EXCESSIVE FORCE
- 2. DISCONTINUE FORCE AFTER THE SWITCH HAS BEEN ACTUATED SO AS TO AVOID DEFORMATION OF THE COMPONENTS OF THE SWITCH. DEFORMATION OF THE COMPONENTS MAY CAUSE THE SWITCH TO MALFUNCTION.
- 3. ALIGN THE PLUNGER WITH THE SWITCH TO INSURE PROPER OPERATION



## MANUAL SOLDERING:

BASE: THERMOPLASTIC, BLACK	SOLDERING TEMPERATURE
ACTUATOR: POLYTETRAFLUOROETHYLENE CONTACT: STAINLESS STEEL, SILVER OVER NICKEL FINISH	CONTINUOUS SOLDERING TI
COVER: NICKEL SILVER	

### 2. COMPLIANCE:

1. MATERIALS:

NOTES:

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ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU DIRECTIVE 2002/95/EC OF 27JAN2003(RoHS)

TERMINAL: COPPER ALLOY, SILVER OVER NICKEL FINISH

3. SPECIFICATIONS:

RATING: 50 mA, 12V DC

CONTACT RESISTANCE: 100mΩ MAXIMUM (INITIAL) INSULATION RESISTANCE: 100MΩ MINIMUM (INITIÁL)

DIELECTRIC STRENGTH: 250V AC, 1 MINUTE

OPERATING LIFE: 2337236-1 (100gf) = 1,000,000 CYCLES WITH LOAD 2337236-2 (160gf) = 1,000,000 CYCLES WITH LOAD

2337236-3 (260gf) = 200,000 CYCLES WITH LOAD

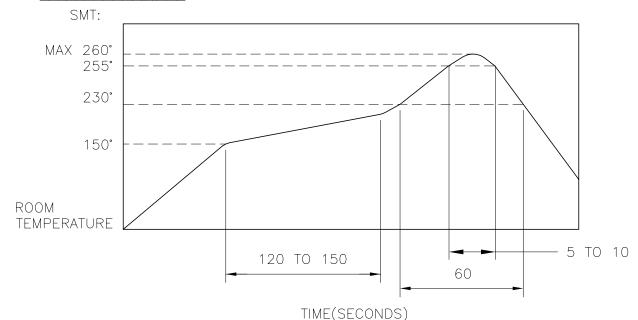
TRAVEL:  $0.25^{+0.1}_{-0.2}[.010^{+.004}_{-.008}]$ 

ACTUATION FORCE:  $2337236-1 = 100\pm50$ gf

 $2337236-2 = 160\pm50gf$  $2337236 - 3 = 260 \pm 50gf$ 

OPERATING TEMPERATURE: -25° TO 70°C STORAGE TEMPERATURE: -30° TO 80°C

### 4. SOLDER CONDITIONS:



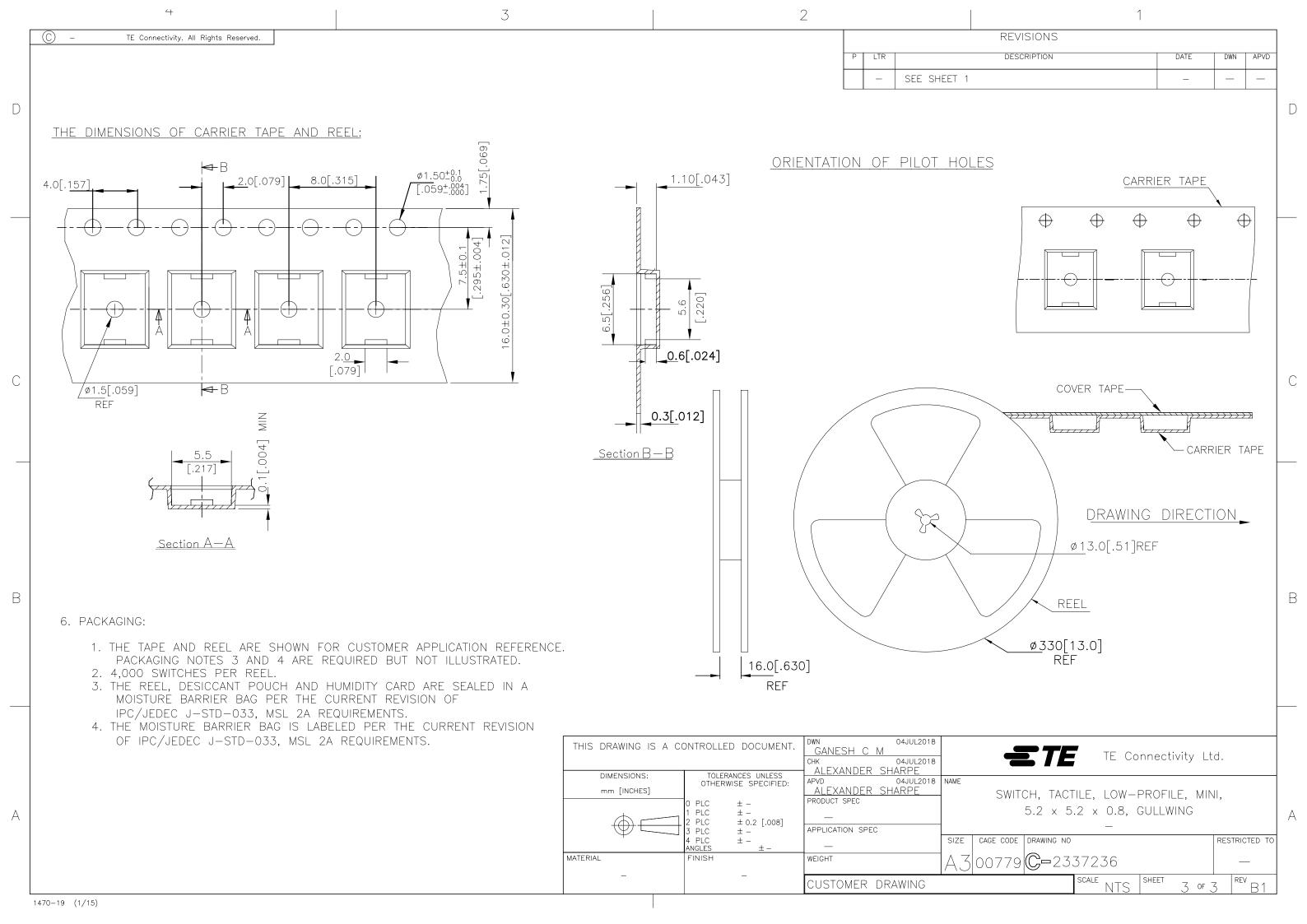
THE CONDITON NOTED ABOVE IS THE TEMPERATURE OF THE COPPER FOIL ON THE SURFACE OF THE PCB. THERE ARE CASES WHERE THE TEMPERATURE OF THE BOARD GREATLY DIFFERS FROM THE SURFACE OF THE SWITCH. DO NOT ALLOW THE SURFACE TEMPERATURE OF THE SWITCH TO EXCEED 260°C.

		1	
THIS DRAWING IS A CO	ONTROLLED DOCUMENT.	DWN 04JUL20	
	OTTITION DO COMETTI	GANESH C M	TE Connectivity Ltd.
		CHK 04JUL20	
DIMENSIONS:	TOLERANCES UNLESS	ALEXANDER SHARPE	
BIWEIVSIONS.	OTHERWISE SPECIFIED:	APVD 04JUL20	118 NAME
mm [INCHES]		ALEXANDER SHARPE	SWITCH, TACTILE, LOW-PROFILE, MINI,
	O PLC ± -	PRODUCT SPEC	
	1 PLC ± -		5.2 x 5.2 x 0.8, GULLWING
	2 PLC ± 0.2 [.008]	_	
	3 PLC ± -	APPLICATION SPEC	_
_	4 PLC ± -		SIZE CAGE CODE DRAWING NO RESTRICTED TO
	ANGLES ±-	_	
MATERIAL	FINISH	WEIGHT	$A_{300779}$ $C_{-2337236}$ $-$
			A 3 00 / / 9 6 - 233 / 230
_	_	CLISTOMED DRAWING	SCALE SHEET REV
		CUSTOMER DRAWING	I NTS   2 of 3   B1

D

# HANDLING PRECAUTIONS:

- 1. CARE SHOULD BE EXERCISED SO THAT FLUX FROM THE TOP SURFACE



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