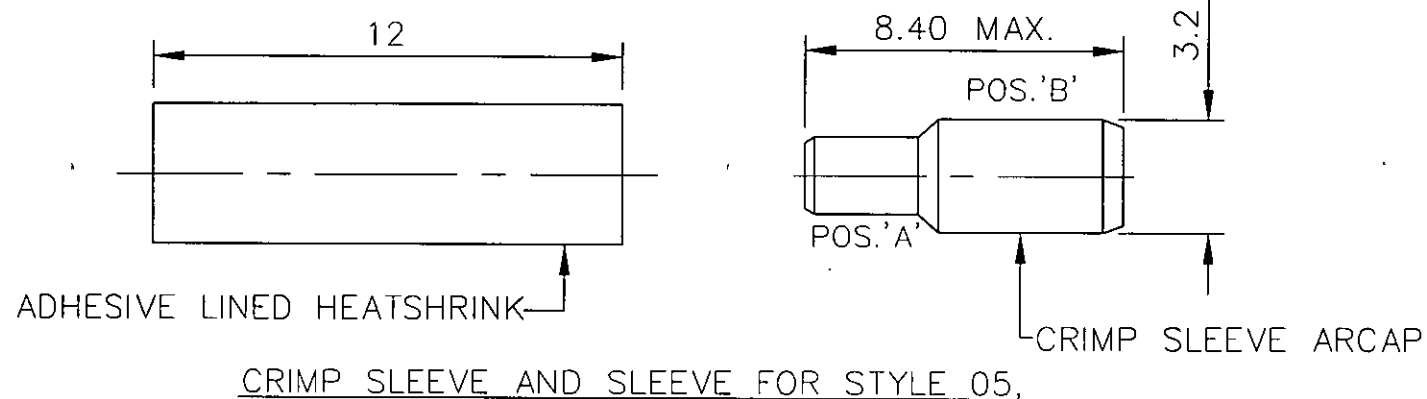




NOTES:—

1. THE CRIMP SLEEVE IS NOT REQUIRED WHEN USING PLAIN BUFFERED FIBRE.
2. USE THE FOLLOWING CRIMP TOOL:  
ERMA TYPE 29021 (DEUTSCH No., 451716) TOGETHER WITH DEUTSCH DIES 455608.  
A/F SIZES— FOR CRIMP SIZE 00 1.64/1.74mm  
FOR CRIMP SIZES 01, 02 & 04 3.02/3.10mm  
FOR CRIMP SIZE 03 3.48/3.56  
FOR CRIMP SIZE 05 POS. A = 1.70/1.80  
POS. B = 2.74/2.84

3. EXAMPLE OF PART No.,

455616-127- \*\*

|              |    |       |                      |
|--------------|----|-------|----------------------|
| OPTICAL HOLE | 00 | ø900μ | BUFFERED FIBRE       |
|              | 01 | ø2.50 | TIGHT JACKETED CABLE |
|              | 02 | ø1,80 | TIGHT JACKETED CABLE |
|              | 03 | ø3.00 | TIGHT JACKETED CABLE |
|              | 04 | ø2.10 | TIGHT JACKETED CABLE |
|              | 05 | ø1.20 | TIGHT JACKETED CABLE |

| PART No.,    | øA<br>NOM. | PART No.,     | CABLE<br>DIA                           |
|--------------|------------|---------------|----------------------------------------|
| 455616-125-* | 0.125      | 455616-***-00 | 900 <sub>μ</sub> PLAIN<br>BUFFER FIBRE |
| 455616-126-* | 0.126      | 455616-***-01 | 2.50                                   |
| 455616-127-* | 0.127      | 455616-***-02 | 1.80                                   |
|              |            | 455616-***-03 | 3.00                                   |
|              |            | 455616-***-04 | 2.10                                   |
|              |            | 455616-***-05 | 1.20                                   |

|       |             |       |         |           |          |                         |          |                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                     |                                                                                                                                                      |                                    |                |
|-------|-------------|-------|---------|-----------|----------|-------------------------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|----------------|
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|       |             |       |         |           |          | HEAT TREATMENT & FINISH |          |                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                     |                                                                                                                                                      |                                    |                |
| C     | 044000      | J.T.B | es      | es        | 12/01/04 |                         |          |                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                     |                                                                                                                                                      | TITLE OPTICAL CONTACT              | DRAWING NUMBER |
| B     | 033637      | J.V   | A.V.S   | K.R.M     | 20/05/97 |                         |          |                                                                                                                                                                                                                               |     |                                                                                                                                                                                                                                                                     |                                                                                                                                                      | ASSY- SPRUNG (SINGLE MODE) MC3 MK2 | 455616 (ENV)   |
| ISSUE | CHANGE NOTE | DRAWN | CHECKED | APP. ENG. | DATE     | APP. IED.               |          | SCALE                                                                                                                                                                                                                         | 5:1 | DIMS. IN MILLIMETRES                                                                                                                                                                                                                                                |                                                                                                                                                      |                                    |                |

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