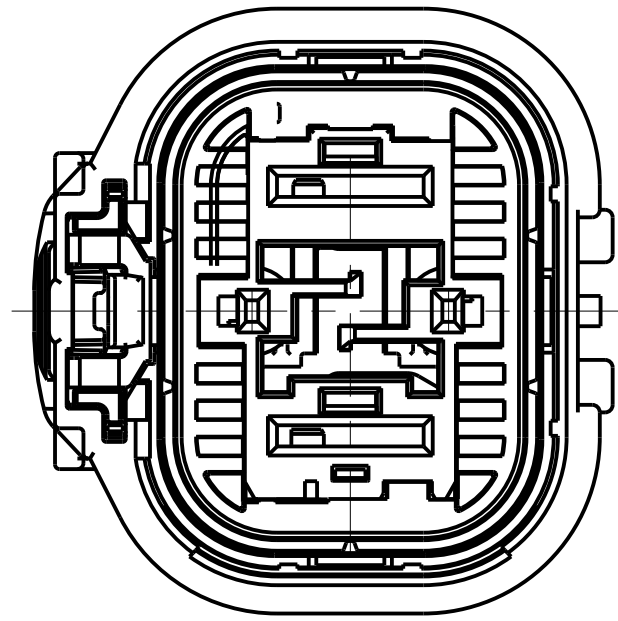
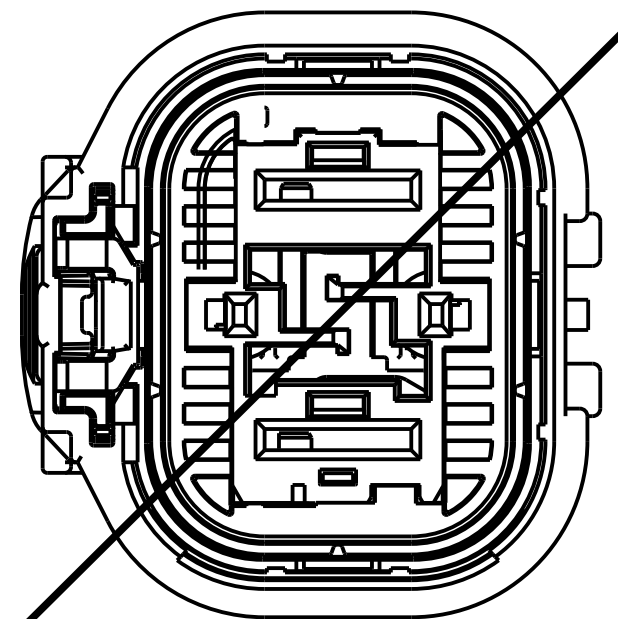


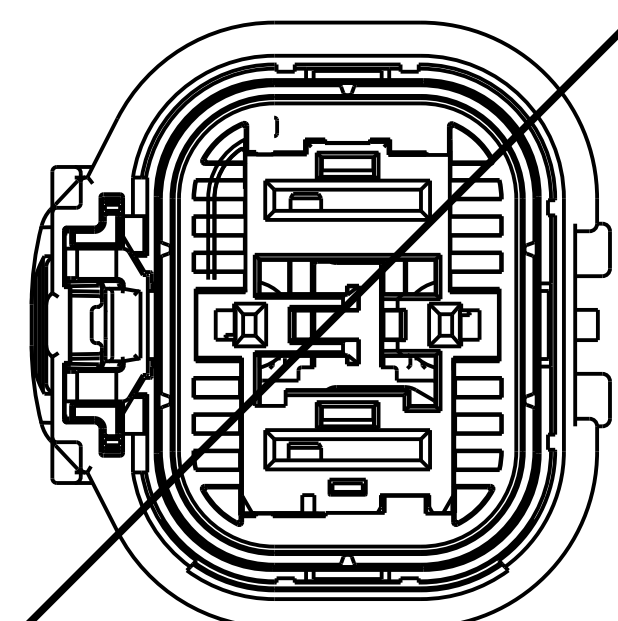
CAVITY VERSIONS



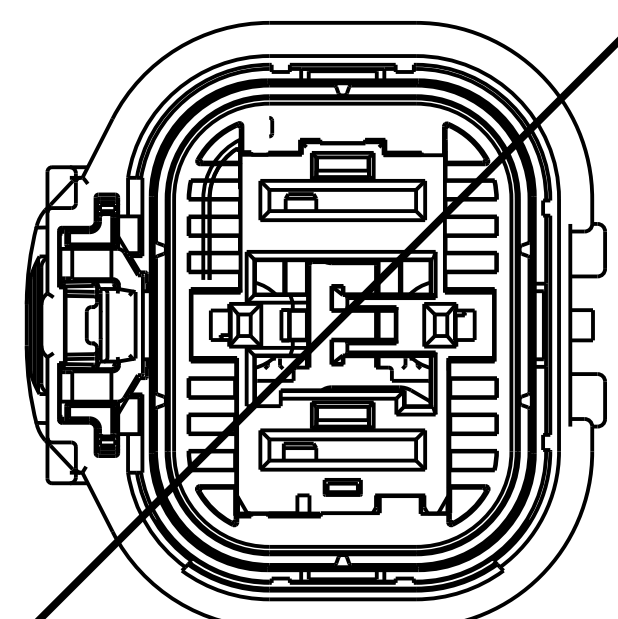
CODING - A



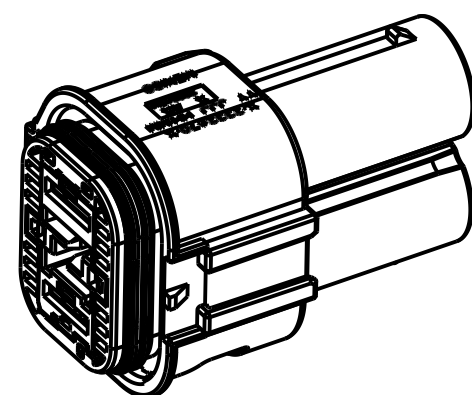
CODING - B



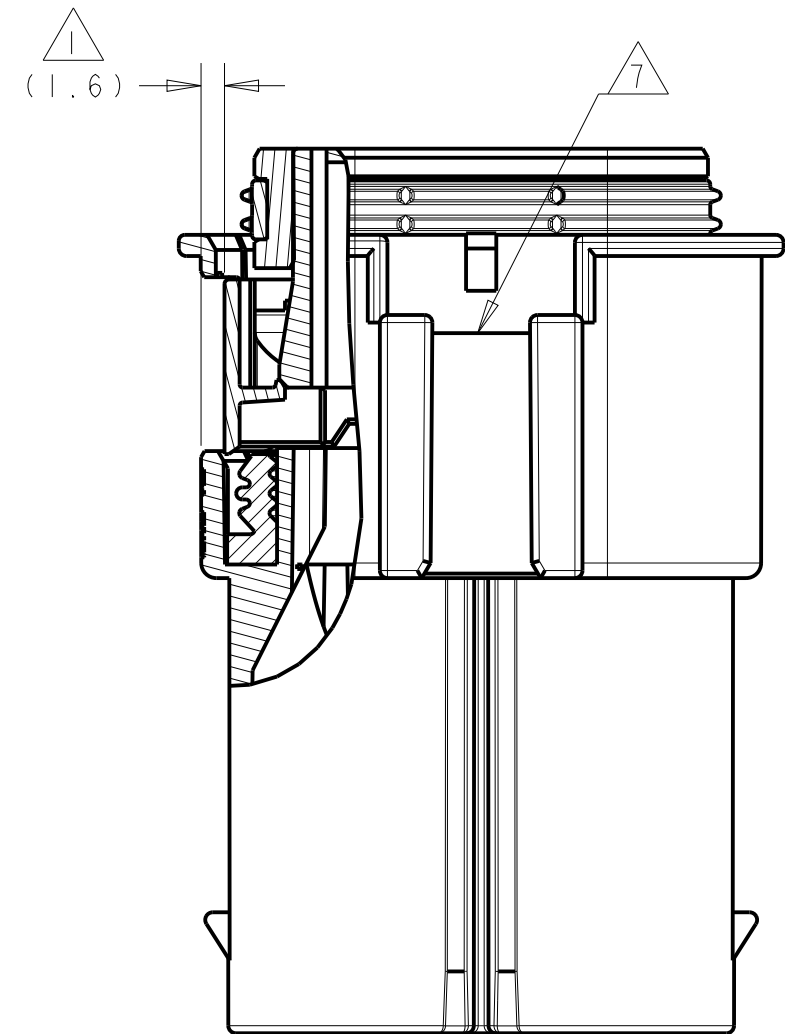
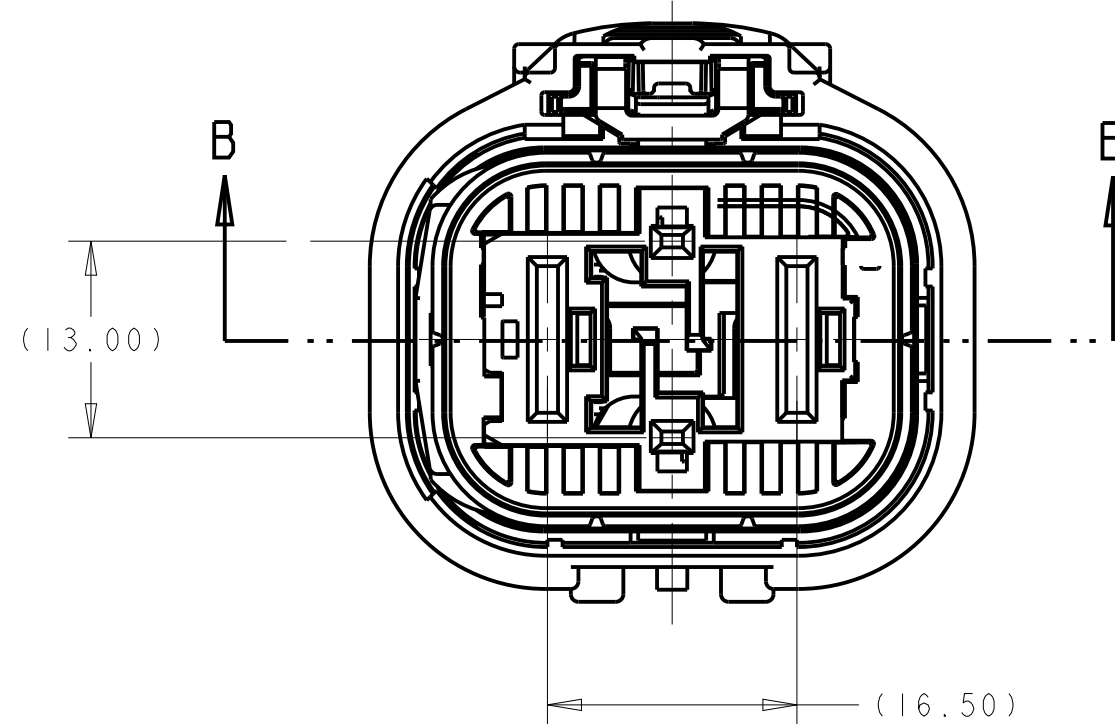
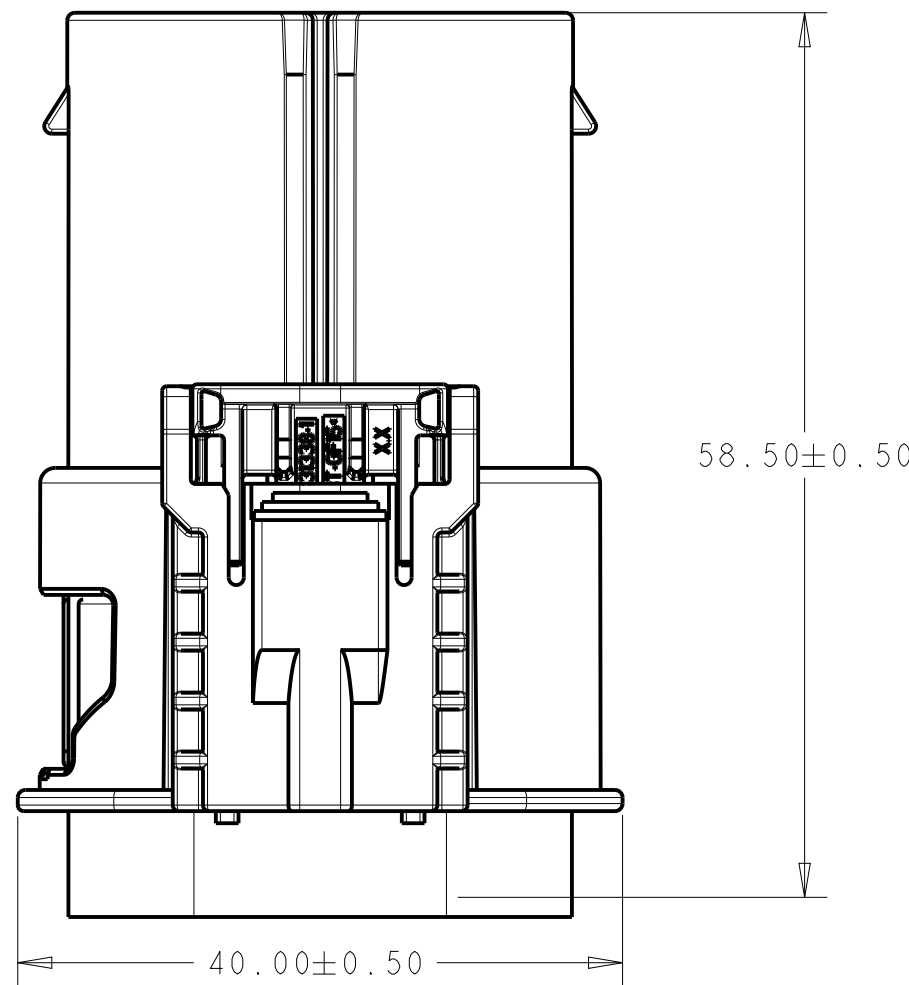
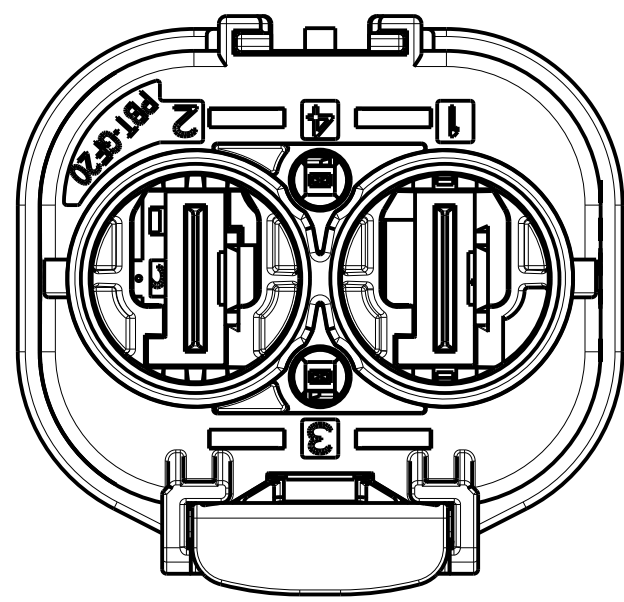
CODING - C



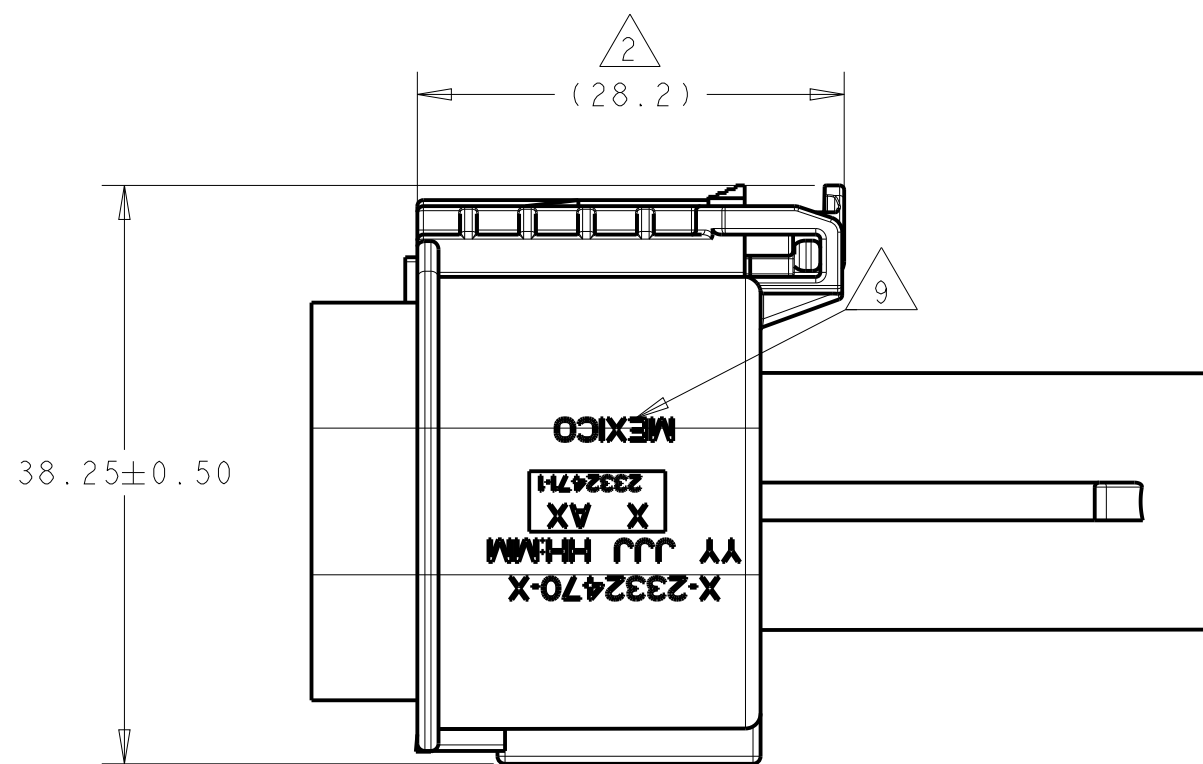
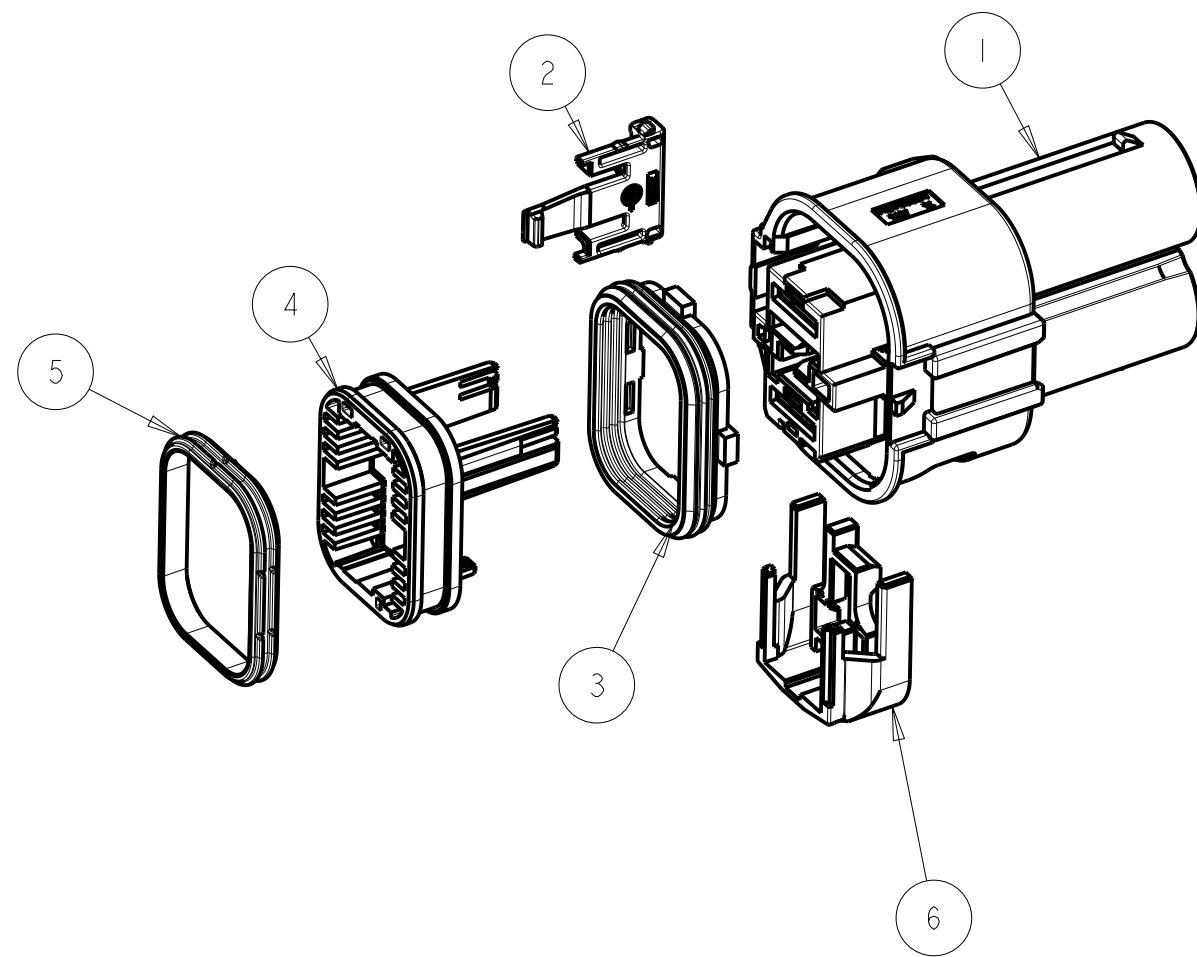
CODING - D



SCALE 1:1



SECTION B-B



PRELIMINARY
- NOT
RELEASED FOR
PRODUCTION

1	1	1	1	
1	-	-	-	
-	1	1	1	
1	1	1	1	
1	-	-	-	
-	1	1	1	
1	1	1	1	
-	1	-	-	
1	-	-	1	
-		1	-	
2	3	1	2	VERSIONS
4 CLOSED	3 & 4 CLOSED	-	4 CLOSED	CAVITY CLOSED
A	A	A	A	CODING
A	1	1	A	REV.
1-2332470-1	0-2332470-3	0-2332470-2	0-2332470-1	TE ASSY NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN S. SHRIKANTH CHK G. BHAT APVD M. ALLOWAY	DATE 01MAY2018 01MAY2018 01MAY2018	 TE Connectivity	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED	PRODUCT SPEC	NAME	4POS, MCON 9.5, MCON 1.2, REC HSG ASSY, SLD	
	0 PLC 1 PLC 2 PLC 3 PLC 4 PLC 5 PLC 6 PLC 7 PLC 8 PLC 9 PLC 10 PLC 11 PLC 12 PLC 13 PLC 14 PLC 15 PLC 16 PLC 17 PLC 18 PLC 19 PLC 20 PLC 21 PLC 22 PLC 23 PLC 24 PLC 25 PLC 26 PLC 27 PLC 28 PLC 29 PLC 30 PLC 31 PLC 32 PLC 33 PLC 34 PLC 35 PLC 36 PLC 37 PLC 38 PLC 39 PLC 40 PLC 41 PLC 42 PLC 43 PLC 44 PLC 45 PLC 46 PLC 47 PLC 48 PLC 49 PLC 50 PLC 51 PLC 52 PLC 53 PLC 54 PLC 55 PLC 56 PLC 57 PLC 58 PLC 59 PLC 60 PLC 61 PLC 62 PLC 63 PLC 64 PLC 65 PLC 66 PLC 67 PLC 68 PLC 69 PLC 70 PLC 71 PLC 72 PLC 73 PLC 74 PLC 75 PLC 76 PLC 77 PLC 78 PLC 79 PLC 80 PLC 81 PLC 82 PLC 83 PLC 84 PLC 85 PLC 86 PLC 87 PLC 88 PLC 89 PLC 90 PLC 91 PLC 92 PLC 93 PLC 94 PLC 95 PLC 96 PLC 97 PLC 98 PLC 99 PLC 100 PLC	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL SEE TABLE	WEIGHT	CUSTOMER DRAWING	A	00779	C2332470
			SCALE	5:1	SHEET 1 OF 1 REV A

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	ECO-20-010148	22JUL2020	KM	MA
	A1	REVISED PER ECO-21-001052	25JAN2021	SN	MA

1 DELIVERED WITH ISL IN PRE- LOCKED POSITION AS SHOWN IN GENERAL VIEWS. IF ISL MOVES TO LOCKED POSITION IN SHIPPING, THE ISL MUST BE MOVED BACK TO PRE-LOCKED POSITION. REFER TO INSTRUCTION SHEET 408-32276, PARA 5.4.1 FOR PROCEDURE

2 DELIVERED WITH CPA IN PRE- LOCKED POSITION AS SHOWN IN GENERAL VIEWS.

3. TERMINALS USED:
POWER:

1-1563845-X	8-10	2287390-5
1-1563844-X	4-6	2287390-4
TE PN TERMINAL	WIRE RANGE(MM2)	TE-PN SINGLE WIRE SEAL
RECOMMENDED TERMINAL SYSTEM: SOCKET CONTACT 9.5		

-X INDICATES PLATING TYPE.SILVER PLATING REQUIRED TO MEET T3 AND/OR LV214 SG3 PERFORMANCE.

SIGNAL:

7-1452671-X	1.0	967067-1
7-1452668-X	0.5-0.75	967067-1
7-1452665-X	0.35	967067-2
TE PN TERMINAL	WIRE RANGE(MM2)	TE-PN SINGLE WIRE SEAL
RECOMMENDED TERMINAL SYSTEM: SOCKET CONTACT 1.2		

-X INDICATES PLATING TYPE.SILVER PLATING REQUIRED TO MEET T3 AND/OR LV214 SG3 PERFORMANCE.

4. APPLICABLE DRESS COVERS

60 DEGREE	2310399-1 2310400-1
180 DEGREE	9-2301629-1 2PCS/UNIT

5. MATING INTERFACE DETAILS
REFER TO 208-32025.

6. CONNECTOR INSTRUCTION SHEET
REFER TO 408-32276

11MM CLIP SLOT PER EWCAP-005-11.

7 DRESS COVER(S) MANDATORY TO MEET SEALING PERFORMANCE S3.
DRESS COVER(S) MANDATORY TO MEET VIBRATION PERFORMANCE
ACCORDING TO LV214 SG3.
1X LIFE-SHORE 30 FOR ITEM 3 AND ITEM 5.
1.5X LIFE-SHORE 30 FOR ITEM 3 AND ITEM 5.

8. CONNECTOR PREPARATION REQUIRED TO MEET 75N MATE FORCE.
REFER TO INSTRUCTION SHEET 408-32276, PARA 4.1 TO 4.3.2, FOR PROCEDURE.

9 PRODUCT ASSEMBLED IN MEXICO WILL BE SO MARKED.

RED	PBT-GF20	RETAINER	6
NATURAL	SILICONE SHORE 50	ABSORBER	5
BRICK RED	SILICONE SHORE 30		
BLACK	PBT-GF20	REDUCER	4
NATURAL	SILICONE SHORE 50	SEAL	3
BRICK RED	SILICONE SHORE 30		
RED	PBT-GF15	CPA	2
BLACK	PBT-GF20	4POS, REC HSG CODE A, VERSION 3	1
BLACK	PBT-GF20	4POS, REC HSG CODE A, VERSION 2	1
BLACK	PBT-GF20	4POS, REC HSG CODE A, VERSION 1	1
COLOR	MATERIAL	DESCRIPTION	ITEM NO.

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