



# Specification for Approval

Date: 2019/01/18

Customer: 深圳臺慶

TAI-TECH P/N:

WCM7060FASV-SERIES-LM

	CUSTOMER P/N:		
	DESCRIPTION:		
	QUANTITY:	pcs	_
REM	IARK:		
	Сι	stomer Approval Feedba	ck

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Mike Yang	Zack Luo	Kevin Chang

# Wire Wound Power Common Mode Filter WCM7060FASV-SERIES-LM

		ECN HISTO	RY LIS	Τ	
REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN
1.0	18/01/18	新 發 行	楊祥忠	羅敏汎	張展耀
/ <del>-++-</del>			1	I	
備					
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# Wire Wound Power Common Mode Filter WCM7060FASV-SERIES-LM

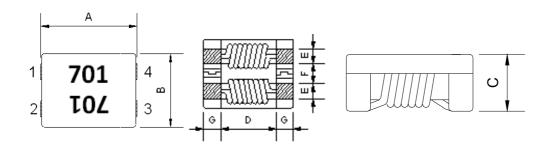
### 1. Features

- 1. High reliability -Reliability tests comply with AEC-Q200
- 2. Operating temperature-40~+125 $^{\circ}$ C (Including self temperature rise)





## 2. Dimension



Series	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)	F(mm)	G(mm)
WCM7060	7.0±0.5	6.0±0.5	3.8 max.	3.5 typ.	1.5±0.5	1.5±0.5	1.7±0.5

Unit:mm

## 2. Part Numbering

WCM	<b>7060</b>	F	A	S	V	-	<b>701</b>	-	LM
Α	В	С	D	Е	F		G		Н

A: Series B: Dimension

C: Material Ferrite Core
D: Process Asembled

E: Type S=Shielded , N=Unshielded

F: Category Code V=Vehicle G: Impedance  $701=700 \Omega$ 

H: Laser Marking

## 3. Specification

TAI-TECH		dance 2)	Test Frequency	DC Resistance $(m\Omega)$ max.	Rated Current	Rated Volt.	Insulation Resistance
Part Number	min.	typ.	(MHz)	(11112) IIIAX. (1 line)	(A) max.	(Vdc) max.	$(M\Omega)$ min.
WCM7060FASV-400-LM	40	70	100	5	15	80	10
WCM7060FASV-101-LM	100	140	100	10	9	80	10
WCM7060FASV-301-LM	225	300	100	10	5	80	10
WCM7060FASV-501-LM	400	500	100	10	5	80	10
WCM7060FASV-601-LM	500	700	100	15	4	80	10
WCM7060FASV-701-LM	500	700	100	15	4	80	10
WCM7060FASV-102-LM	800	1020	100	17	3	80	10
WCM7060FASV-132-LM	910	1300	100	20	3	80	10

Note:

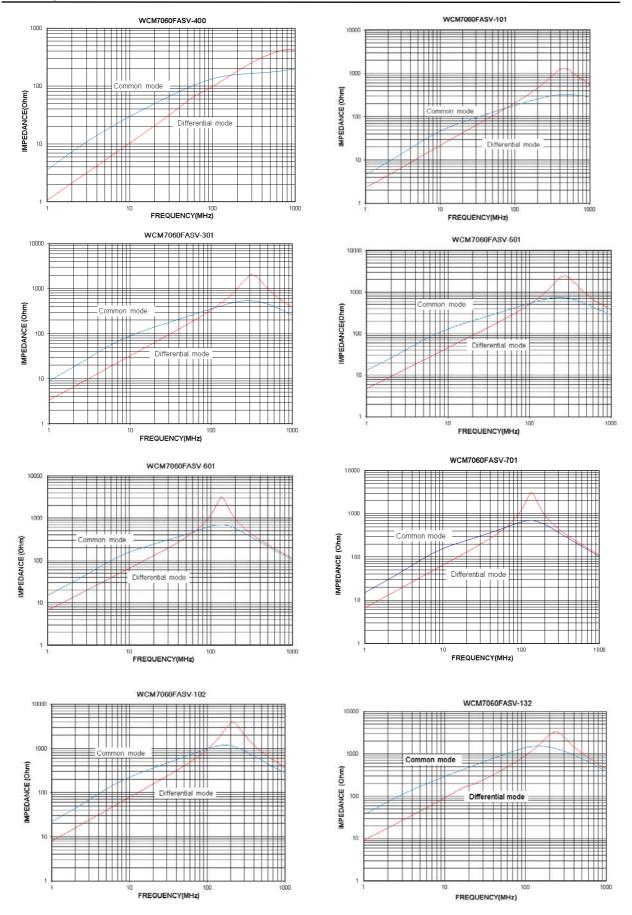
Measurement board data

Material: FR4

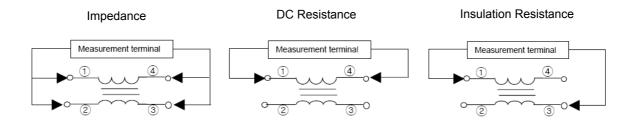
Board dimensions: 100 X 50 X 1.6t mm

Pattern dimensions: 45 X 30 mm (Double side board)

Pattern thickness : 50  $\,\mu$  m

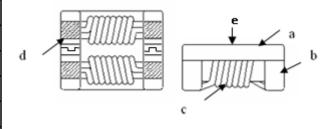


## 4. Schematic Diagram



## 5. Materials

No.	Description	Specification
a.	Upper Plate	Ferrite core or same type
b.	Core	Ferrite Core
С	Wire	Enameled Copper
d	Termination	Ag/Ni/Sn
е	Mark	Laser Marking



## 6. Reliability and Test Condition

Item	Performance	Test Condition
Operating temperature	-40~+125℃ (Including self - temperature rise)	
Storage temperature	-40~+125°C (on board)	
Electrical Performance Tes	st	
Z(common mode)		Agilent-4291A+ Agilent -16197A
DCR	Refer to standard electrical characteristics list.	Agilent-4338B
I.R.		Agilent4339
Temperature Rise Test	Rated Current ≧ 1A ∆T 40°C Max	Applied the allowed DC current.     Temperature measured by digital surface thermometer

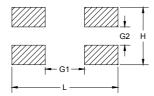
Reliability Test				
High Temperature Exposure(Storage)		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles Temperature : 125±2℃		
AEC-Q200		Duration : 1000hrs Min.  Measured at room temperature after placing for 24±2 hrs  Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC		
		J-STD-020DClassification Řeflow Profiles Condition for 1 cycle Step1: -40±2°C 30min Min.		
Temperature Cycling		Step2 : 125±2°C transition time 1min MAX.		
AEC-Q200		Step3: 125±2°C 30min Min.		
		Step4 : Low temp. transition time 1min MAX.		
		Number of cycles: 1000		
		Measured at room temperature after placing for 24±2 hrs		
	Appearance: No damage. Impedance: within±15% of initial value Inductance: within±10% of initial value	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles 1.Baked at50°C for 25hrs, measured at room temperature after placing for hrs.		
Moisture Resistance	Q: Shall not exceed the specification value.  RDC: within ±15% of initial value and shall not	2.Raise temperature to 65±2℃ 90-100%RH in 2.5hrs, and keep 3 hours cool down to 25℃ in 2.5hrs.		
Moisture Resistance	exceed the specification value	3.Raise temperature to 65±2°C 90-100%RH in 2.5hrs, and keep 3 hours cool down to 25°C in 2.5hrs,keep at 25°C for 2hrs then keep at -10°C for 3hrs		
		4.Keep at 25°C 80-100%RH for 15min and vibrate at the frequency of 10 t 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.  Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC		
Biased Humidity		J-STD-020DClassification Reflow Profiles Humidity : 85±3%R.H,		
(AEC-Q200)		Temperature : 85°C±2°C		
		Duration: 1000hrs Min.		
	_	Measured at room temperature after placing for24±2hrs		
High Townsorture		Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles		
High Temperature Operational Life		Temperature : 125±2°ℂ		
(AEC-Q200)		Duration : 1000hrs Min. with 100% rated current.		
		Measured at room temperature after placing for24±2hrs		
External Visual	Appearance : No damage.	Inspect device construction, marking and workmanship. Electrical Test not required.		
Physical Dimension	According to the product specification size measurement	According to the product specification size measurement		
Resistance to Solvents	Appearance : No damage.	Add aqueous wash chemical - OKEM clean or equivalent.		
Made ariant Ober'	Appearance : No damage. Impedance : within±15% of initial value Inductance : within±10% of initial value	Type Peak value Normal Wave Velocity (g's) duration (D) (ms) form change (Vi)ft/sec		
Mechanical Shock	Q: Shall not exceed the specification value.  RDC: within ±15% of initial value and shall not	SMD 100 6 Half-sine 12.3		
	exceed the specification value	Lead 100 6 Half-sine 12.3		
		shocks in each direction along 3 perpendicular axes.		

Item	Performance	Test Condition
Vibration		IPC/JEDEC J-STD-020DClassification Reflow Profiles Oscillation Frequency: 10~2K~10Hz for 20 minute Equipment: Vibration checker Total Amplitude:1.52mm±10% Testing Time: 12 hours(20 minutes, 12 cycles each of 3 orientations)  Test condition:
Resistance to Soldering Heat		Temperature(°C) Time(s) Temperature ramp/immersion and emersion rate Number of heat cycles
	Appearance : No damage. Impedance : within±15% of initial value	260±5(soldertemp) 10±1 25mm/s ±6 mm/s 1
Thermal shock (AEC-Q200)	Inductance: within±10% of initial value Q: Shall not exceed the specification value. RDC: within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles Condition for 1 cycle Step1: -40±2°C 15±1min Step2: 125±2°C within 20Sec. Step3: 125±2°C 15±1min Number of cycles: 300 Measured at room fempraturc after placing fo24±2hrs
ESD	Appearance : No damage.	Tone (ns)
Solderability	More than 95% of the terminal electrode should be covered with solder ${}^{\circ}$	a. Method B, 4 hrs @155°C dry heat @235°C±5°C b. Method B @ 215°C±5°C category 3.(8hours ± 15 min) c. Method D category 3. (8hours ± 15 min)@ 260°C±°C Preheat: 150°C,60sec. Solder: Sn96.5% Ag3% Cu0. 5% Temperature: 245±5°C ° Flux for lead free: Rosin. 9.5% ° Dip time: 4±1sec. Depth: completely cover the termination
Electrical Characterization	Refer Specification for Approval	Summary to show Min, Max, Mean and Standard deviation .
Flammability	Electrical Test not required.	V-0 or V-1 are acceptable.
Board Flex	Appearance : No damage	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DClassification Reflow Profiles Place the 100mm X 40mm board into a fixture similar to the one shown in below Figure with the component facing down. The apparatus shall consist of mechanical means to apply a force which will bend the board (D) x = 2 mm minimum. The duration of the applied forces shall be 60 (+ 5) sec. The force is to be applied only once to the board.  Support  Solder Chip Printed crout board before testing
		Probe to exert bending force  Radius 340  Printed circuit board under test  Displacement
Terminal Strength(SMD)	Appearance : No damage	Preconditioning: Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020D Classification Reflow Profiles With the component mounted on a PCB with the device to be tested, apply a 17.7 N (1.8 Kg) force to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to apply a shock to the component being tested.  radius 0,5 mm
i erminai Strength(SMD)	www.tai-tech.com.t	DUT wide thickness substrate press tool
<u> </u>	www.tai-tcun.cum.t	•

## 7. Soldering and Mounting

#### 7-1. Recommended PC Board Pattern

	WCM7060
L(mm)	8.0
H(mm)	4.5
G1(mm)	3.5
G2(mm)	1.5



#### 7-2. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

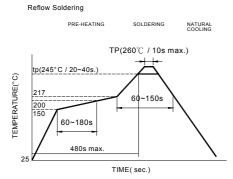
#### 7-2.1 Lead Free Solder re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

#### 7-2.2 Soldering Iron(Figure 3):

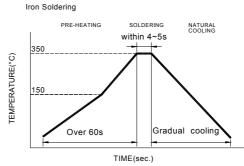
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Preheat circuit and products to 150℃
- Never contact the ceramic with the iron tip
   Use a 20 watt soldering iron with tip diameter of 1.0mm
   Limit soldering time to 4~5 sec.
- 350°C tip temperature (max)



Reflow times: 3 times max.

Fig.1

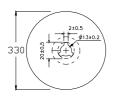


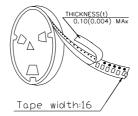
Iron Soldering times: 1 times max.

Fig.2

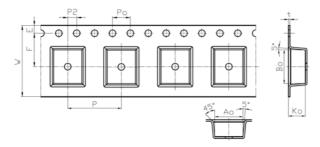
## 8. Packaging Information

#### 8-1. Reel Dimension





#### 8-2. Tape Dimension

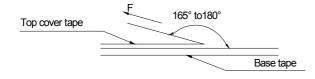


Series	W(mm)	Bo(mm)	Ao(mm)	Ko(mm)	P0(mm)	P2(mm)	F(mm)	E(mm)	P(mm)	t(mm)
WCM7060	16.00+0.3/-0.1	7.50±0.1	6.3±0.1	3.8±0.1	4.0±0.1	2.0±0.1	7.5±0.1	1.75±0.1	12.0±0.1	0.35±0.05

#### 8-3. Packaging Quantity

Size	Reel			
WCM7060	1500			

#### 8-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

Room Temp. Room Humidity		Room atm	Tearing Speed	
(℃)	(%)	(hPa)	mm/min	
5~35 45~85		860~1060	300	

## **Application Notice**

Storage Conditions(component level)

To maintain the solderability of terminal electrodes:

- 1. TAI-TECH products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
- 2. Temperature and humidity conditions: Less than 40  $^{\circ}\mathrm{C}~$  and 60% RH.
- 3. Recommended products should be used within 12 months form the time of delivery.
- 4. The packaging material should be kept where no chlorine or sulfur exists in the air.
- Transportation
  - 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
  - 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
  - 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.



## **Test Report**

號碼(No.): CE/2018/34305

日期(Date): 2018/03/22

頁數(Page): 1 of 14

西北臺慶科技股份有限公司 / TAI-TECH ADVANCED ELECTRONICS CO., LTD.

(臺慶精密電子(昆山)有限公司 / TAI-TECH ADVANCED ELECTRONICS (KUN-SHAN) CO. LTD.)

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TAO-YUAN CITY, TAIWAN, R. O. C.

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JIANG-SU, CHINA)

(中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 / THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P, R, CHINA)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品名稱(Sample Description)

: WIREWOUND SERIES

樣品型號(Style/Item No.)

WCM、WCL、HSF、HDMI、DVI、BCM、PCM、TCM、LCM、LPF、TXF、ACM、DCM、WIH、

BPH · TNH · YCM · STF SERIES

收件日期(Sample Receiving Date)

2018/03/15

測試期間(Testing Period)

2018/03/15 TO 2018/03/22

測試結果(Test Results) :

請參閱下一頁 (Please refer to following pages).



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# **Test Report**

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頁數(Page): 2 of 14

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(中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 / THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P, R, CHINA)

#### 測試結果(Test Results)

測試部位(PART NAME)No.1

: 整體混測 (MIXED ALL PARTS)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限値 (MDL)	結果 (Result) No.1
鎬 / Cadmium (Cd)	mg/kg	參考IEC 62321-5 (2013),以感應耦合 電漿原子發射光譜儀檢測. / With	2	n. d.
鉛 / Lead (Pb)	mg/kg	reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n. d.
汞 / Mercury (Hg)	mg/kg	参考IEC 62321-4 (2013),以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n. d.
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	参考IEC 62321-7-2 (2017),以UV-VIS 檢測. / With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n. d.
多溴聯苯總和 / Sum of PBBs	mg/kg		-	n. d.
一溴聯苯 / Monobromobiphenyl	mg/kg	参考IEC 62321-6 (2015),以氣相層析 /質譜儀檢測. / With reference to IEC 62321-6 (2015) and performed by GC/MS.	5	n. d.
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n. d.
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n. d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n. d.
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n. d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n. d.
八溴聯苯 / Octabromobiphenyl	mg/kg		5	n. d.
九溴聯苯 / Nonabromobiphenyl	mg/kg	[	5	n. d.
十溴聯苯 / Decabromobiphenyl	mg/kg		5	n. d.

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(中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 / THE SOUTH HANGZHOU ROAD AND THE EAST JIANSHE ROAD, ECONOMIC DEVELOPMENT ZONE, SIHONG COUNTY, SUQIANCITY, JIANGSU PROVINCE, P.R., CHINA)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法侦测 極限值 (MDL)	結果 (Result) No.1
多溴聯苯醚總和 / Sum of PBDEs	mg/kg		_	n. d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg	]	5	n. d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n. d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg	参考IEC 62321-6 (2015),以氣相層析	5	n. d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n. d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg	/質譜儀檢測. / With reference to	5	n. d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg	IEC 62321-6 (2015) and performed by GC/MS.	5	n. d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg	by do/mo.	5	n. d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n. d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n. d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg		5	n. d.
六溴環十二烷及所有主要被辨別出的異構物 / Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	参考IEC 62321 (2008),以氣相層析/ 質譜儀檢測. / With reference to IEC 62321 (2008). Analysis was performed by GC/MS.	5	n. d.
鹵素 / Halogen		·		
鹵素(氟)/ Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg		50	n. d.
鹵素 (氣) / Halogen-Chlorine (C1) mg/kg (CAS No.: 22537-15-1) 鹵素 (溴) / Halogen-Bromine (Br) mg/kg (CAS No.: 10097-32-2)		参考BS EN 14582 (2016),以離子層析 儀分析. / With reference to BS EN	50	n. d.
		14582 (2016). Analysis was performed by IC.	50	n. d.
鹵素(碘)/ Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n. d.

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JIANG-SU, CHINA) (中國,江蘇省,宿遷市,泗洪縣,經濟開發區杭州路南側,建設北路東側 / THE SOUTH HANGZHOU ROAD AND THE EAST

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結果 方法侦测 單位 測試方法 測試項目 (Result) 極限值 (Test Items) (Unit) (Method) (MDL) No. 1 鄰苯二甲酸丁苯甲酯 / BBP (Butyl 50 n. d. mg/kg Benzyl phthalate) (CAS No.: 85-68-7) 50 n. d. 鄰苯二甲酸二丁酯 / DBP (Dibutvl mg/kg phthalate) (CAS No.: 84-74-2) 鄰苯二甲酸二 (2-乙基己基)酯 / DEHP 50 n. d. mg/kg (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7) 鄰苯二甲酸二異丁酯 / DIBP (Di-50 n. d. mg/kg isobutyl phthalate) (CAS No.: 84-69-5) 參考IEC 62321-8 (2017),以氣相層析 50 鄰苯二甲酸二異癸酯 / DIDP (Din. d. mg/kg 儀/質譜儀檢測. / With reference to isodecyl phthalate) (CAS No.: 26761-IEC 62321-8 (2017). Analysis was 40-0; 68515-49-1) performed by GC/MS. 鄰苯二甲酸二異壬酯 / DINP (Di-50 n. d. mg/kg isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) 鄰苯二甲酸二正辛酯 / DNOP (Di-n-50 n. d. mg/kg octyl phthalate) (CAS No.: 117-84-0) n. d. 鄰苯二甲酸二正己酯 / DNHP (Di-nmg/kg 50 hexyl phthalate) (CAS No.: 84-75-3) n. d. 鄰苯二甲酸二戊酯 / DNPP (Di-n-pentyl 50 mg/kg phthalate) (CAS No.: 131-18-0) 2 n. d. 銻 / Antimony (Sb) mg/kg 參考US EPA 3052 (1996), 以感應耦合 電漿原子發射光譜儀檢測. / With reference to US EPA 3052 (1996). 2 n. d. 鈹 / Beryllium (Be) mg/kg Analysis was performed by ICP-AES.

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法侦测 極限値 (MDL)	結果 (Result) No.1
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)		参考US EPA 3550C (2007),以液相層析/質譜儀檢測./With reference to US EPA 3550C (2007). Analysis was	10	n. d.
全氟辛酸 / PFOA (CAS No.: 335-67-1)	mg/kg	performed by LC/MS.	10	n. d.
聚氯乙烯 / PVC	**	以紅外光譜分析及焰色法檢測. / Analysis was performed by FTIR and FLAME Test.	_	Negative

#### 備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. n.d. = Not Detected (未檢出)
- 3. MDL = Method Detection Limit (方法偵測極限值)
- 4. "-" = Not Regulated (無規格值)
- 5. \*\*= Qualitative analysis (No Unit) 定性分析(無單位)
- 6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)
- 7. 樣品的測試是基於申請人要求混合測試,報告中的混合測試結果不代表其中個別單一材質的含量. (The samples was/were analyzed on behalf of the applicant as mixing sample in one testing. The above results was/were only given as the informality value.)

#### PFOS参考資訊(Reference Information): 持久性有機污染物 POPs - (EU) 757/2010

PFOS濃度在物質或製備中不得超過0.001%(10ppm),在半成品、成品或零部件中不得超過0.1%(1000ppm),在紡織品或塗 層材料中不得超過1µg/m2。

(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above  $1\mu g/m^2$ .)

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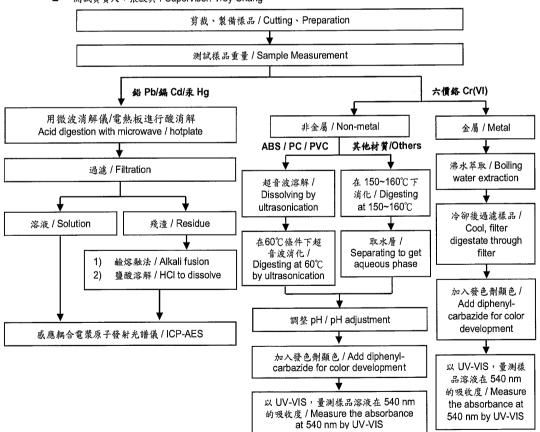
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#### <u> 重金屬流程圖 / Analytical flow chart of Heavy Metal</u>

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外) These samples were dissolved totally by pre-conditioning method according to below flow chart. ( Cr<sup>6+</sup> test method excluded )

測試人員:王志瑋 / Technician: JR Wang

測試負責人:張啟興 / Supervisor: Troy Chang



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TUTAURU ARTO ARPATOR UNA ALBORATO RAPATO LA PORTRE ATROCATO DE CARRA EN LA CARRA DE CARRA EN LA CARRA DE CARRA

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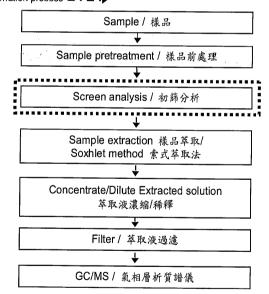
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#### 多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE

- 測試人員:涂雅苓 / Technician: Yaling Tu
- 測試負責人:張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process \_ 選擇性篩檢程序 / Optional screen process •••••• 確認程序 / Confirmation process \_ . \_ . ▶



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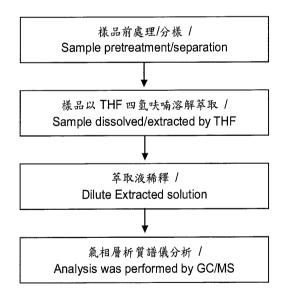
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#### 可塑劑分析流程圖 / Analytical flow chart - Phthalate

測試人員:徐毓明 / Technician: Andy Hsu

測試負責人:張啟興 / Supervisor: Troy Chang

【测試方法/Test method: IEC 62321-8】



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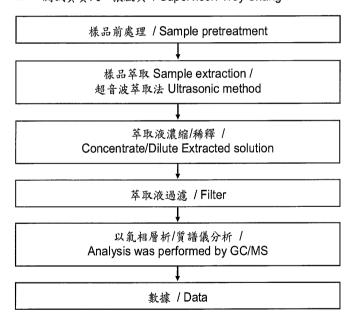
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#### 六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD

- 測試人員:涂雅苓 / Technician: Yaling Tu
- 測試負責人:張啟興 / Supervisor: Troy Chang



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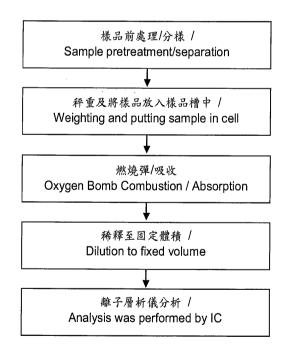
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#### 鹵素分析流程圖 / Analytical flow chart - Halogen

- 測試人員: 陳恩臻 / Technician: Rita Chen
- 測試負責人:張啟興 / Supervisor: Troy Chang



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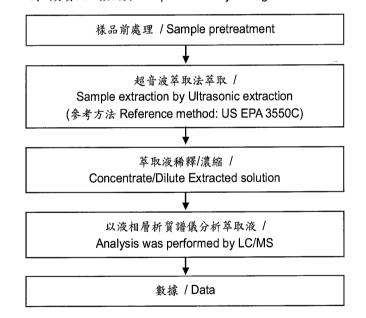
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## 全氟辛酸/全氟辛烷磺酸分析流程圖 / Analytical flow chart - PFOA/PFOS

測試人員:涂雅苓 / Technician: Yaling Tu

測試負責人:張啟興 / Supervisor: Troy Chang



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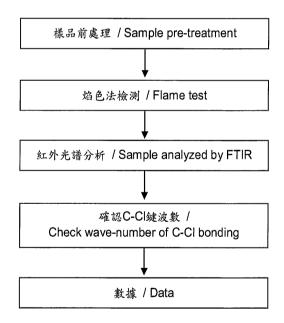
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#### 聚氯乙烯物質判定分析流程圖 / Analysis flow chart - PVC

- 測試人員:涂雅苓 / Technician: Yaling Tu
- 測試負責人:張啟興 / Supervisor: Troy Chang



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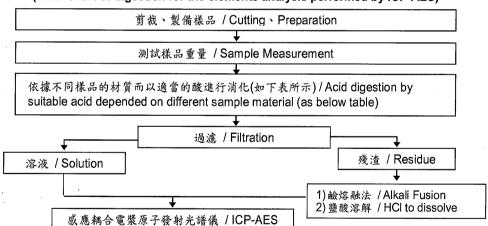
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> 根據以下的流程圖之條件,樣品已完全溶解。 / These samples were dissolved totally by pre-conditioning method according to below flow chart.

- 測試人員:王志瑋 / Technician: JR Wang
- 測試負責人:張啟興 / Supervisor: Troy Chang

### 元素以 ICP-AES 分析的消化流程圖 (Flow Chart of digestion for the elements analysis performed by ICP-AES)



鋼,銅,鋁,焊錫 / Steel, copper, aluminum, solder	王水,硝酸,鹽酸,氫氟酸,雙氧水 / Aqua regia, HNO3, HCI, HF, H <sub>2</sub> O <sub>2</sub>
玻璃 / Glass	硝酸,氫氟酸 / HNO3/HF
金,鉑,鈀,陶瓷 / Gold, platinum, palladium, ceramic	王水 / Aqua regia
銀 / Silver	硝酸 / HNO <sub>3</sub>
塑膠 / Plastic	硫酸,雙氧水,硝酸,鹽酸 / H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCI
其他 / Others	加入適當的試劑至完全溶解 / Added appropriate reagent to total digestion

# SG

## 測試報告

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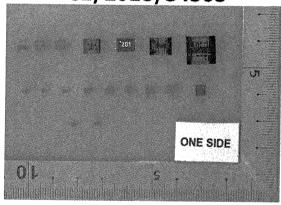
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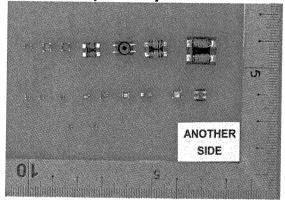
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> \* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. \* (The tested sample / part is marked by an arrow if it's shown on the photo.)

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