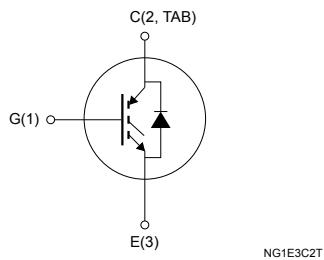
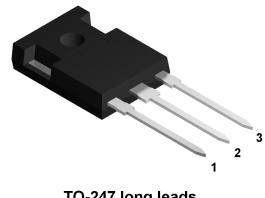


## Trench gate field-stop, 1200 V, 25 A, low-loss, M series IGBT in a TO-247 long leads package

### Features

- Maximum junction temperature:  $T_J = 175 \text{ }^{\circ}\text{C}$
- 10  $\mu\text{s}$  of short-circuit withstand time
- Low  $V_{CE(\text{sat})} = 1.85 \text{ V}$  (typ.) @  $I_C = 25 \text{ A}$
- Tight parameter distribution
- Positive  $V_{CE(\text{sat})}$  temperature coefficient
- Low thermal resistance
- Soft- and fast-recovery antiparallel diode



### Applications

- Industrial drives
- UPS
- Solar
- Welding

### Description

This device is an IGBT developed using an advanced proprietary trench gate field-stop structure. The device is part of the M series IGBTs, which represent an optimal balance between inverter system performance and efficiency where the low-loss and the short-circuit functionality is essential. Furthermore, the positive  $V_{CE(\text{sat})}$  temperature coefficient and the tight parameter distribution result in safer paralleling operation.

Product status link	
STGWA25M120DF3	
Product summary	
Order code	STGWA25M120DF3
Marking	G25M120DF3
Package	TO-247 long leads
Packing	Tube

## 1 Electrical ratings

Table 1. Absolute maximum ratings

Symbol	Parameter	Value	Unit
$V_{CES}$	Collector-emitter voltage ( $V_{GE} = 0$ V)	1200	V
$I_C$	Continuous collector current at $T_C = 25$ °C	50	A
	Continuous collector current at $T_C = 100$ °C	25	A
$I_{CP}^{(1)}$	Pulsed collector current	100	A
$V_{GE}$	Gate-emitter voltage	$\pm 20$	V
	Transient gate-emitter voltage	$\pm 30$	V
$I_F$	Continuous forward current at $T_C = 25$ °C	50	A
	Continuous forward current at $T_C = 100$ °C	25	A
$I_{FP}^{(1)}$	Pulsed forward current	100	A
$P_{TOT}$	Total dissipation at $T_C = 25$ °C	375	W
$T_{STG}$	Storage temperature range	-55 to 150	°C
$T_J$	Operating junction temperature range	-55 to 175	°C

1. Pulse width is limited by maximum junction temperature.

Table 2. Thermal data

Symbol	Parameter	Value	Unit
$R_{thJC}$	Thermal resistance junction-case IGBT	0.4	°C/W
	Thermal resistance junction-case diode	0.96	°C/W
$R_{thJA}$	Thermal resistance junction-ambient	50	°C/W

## 2 Electrical characteristics

$T_J = 25^\circ\text{C}$  unless otherwise specified

**Table 3. Static characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{(\text{BR})\text{CES}}$	Collector-emitter breakdown voltage	$V_{GE} = 0 \text{ V}, I_C = 2 \text{ mA}$	1200			V
$V_{CE(\text{sat})}$	Collector-emitter saturation voltage	$V_{GE} = 15 \text{ V}, I_C = 25 \text{ A}$		1.85	2.3	V
		$V_{GE} = 15 \text{ V}, I_C = 25 \text{ A}, T_J = 125^\circ\text{C}$		2.1		
		$V_{GE} = 15 \text{ V}, I_C = 25 \text{ A}, T_J = 175^\circ\text{C}$		2.2		
		$I_F = 25 \text{ A}$		2.95	4.1	
$V_F$	Forward on-voltage	$I_F = 25 \text{ A}, T_J = 125^\circ\text{C}$		2.95		V
		$I_F = 25 \text{ A}, T_J = 175^\circ\text{C}$		1.9		
$V_{GE(\text{th})}$	Gate threshold voltage	$V_{CE} = V_{GE}, I_C = 1 \text{ mA}$	5	6	7	V
$I_{CES}$	Collector cut-off current	$V_{GE} = 0 \text{ V}, V_{CE} = 1200 \text{ V}$			25	$\mu\text{A}$
$I_{GES}$	Gate-emitter leakage current	$V_{CE} = 0 \text{ V}, V_{GE} = \pm 20 \text{ V}$			$\pm 250$	nA

**Table 4. Dynamic characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$C_{ies}$	Input capacitance	$V_{CE} = 25 \text{ V}, f = 1 \text{ MHz}, V_{GE} = 0 \text{ V}$	-	1550	-	pF
$C_{oes}$	Output capacitance		-	180	-	
$C_{res}$	Reverse transfer capacitance		-	65	-	
$Q_g$	Total gate charge	$V_{CC} = 960 \text{ V}, I_C = 25 \text{ A}, V_{GE} = 0 \text{ to } 15 \text{ V}$ (see <a href="#">Figure 29. Gate charge test circuit</a> )	-	85	-	nC
$Q_{ge}$	Gate-emitter charge		-	11.5	-	
$Q_{gc}$	Gate-collector charge		-	45.5	-	

**Table 5. IGBT switching characteristics (inductive load)**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{d(on)}$	Turn-on delay time	$V_{CE} = 600 \text{ V}, I_C = 25 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 15 \Omega$ (see Figure 28. Test circuit for inductive load switching)		28	-	ns
$t_r$	Current rise time			15	-	ns
$(di/dt)_{on}$	Turn-on current slope			1370	-	A/ $\mu\text{s}$
$t_{d(off)}$	Turn-off delay time			150	-	ns
$t_f$	Current fall time			155	-	ns
$E_{on}^{(1)}$	Turn-on switching energy			0.85	-	mJ
$E_{off}^{(2)}$	Turn-off switching energy			1.3	-	mJ
$E_{ts}$	Total switching energy			2.15	-	mJ
$t_{d(on)}$	Turn-on delay time			28	-	ns
$t_r$	Current rise time			17	-	ns
$(di/dt)_{on}$	Turn-on current slope	$V_{CE} = 600 \text{ V}, I_C = 25 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 15 \Omega, T_J = 175 \text{ }^\circ\text{C}$ (see Figure 28. Test circuit for inductive load switching)		1270	-	A/ $\mu\text{s}$
$t_{d(off)}$	Turn-off delay time			155	-	ns
$t_f$	Current fall time			240	-	ns
$E_{on}^{(1)}$	Turn-on switching energy			1.6	-	mJ
$E_{off}^{(2)}$	Turn-off switching energy			1.9	-	mJ
$E_{ts}$	Total switching energy			3.5	-	mJ
$t_{sc}$	Short-circuit withstand time	$V_{CC} \leq 600 \text{ V}, V_{GE} = 15 \text{ V}, T_{Jstart} \leq 150 \text{ }^\circ\text{C}$	10		-	$\mu\text{s}$

1. Including the reverse recovery of the diode

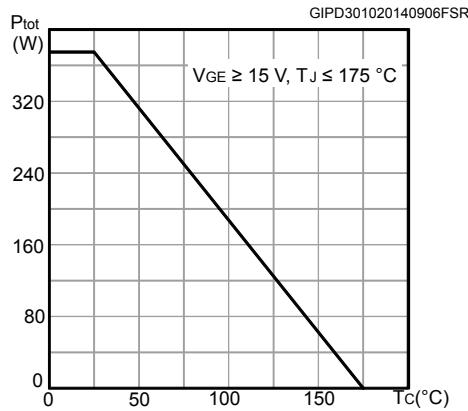
2. Including the tail of the collector current

**Table 6. Diode switching characteristics (inductive load)**

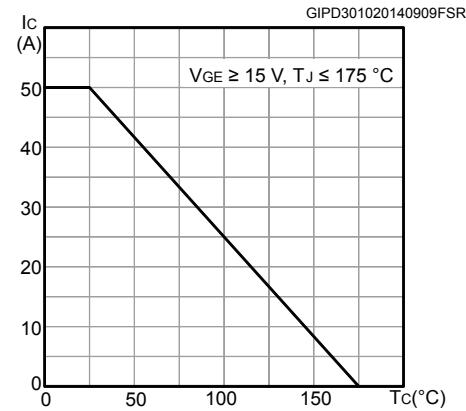
Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{rr}$	Reverse recovery time	$I_F = 25 \text{ A}, V_R = 600 \text{ V}, V_{GE} = 15 \text{ V}, di/dt = 1000 \text{ A}/\mu\text{s}$ (see Figure 28. Test circuit for inductive load switching)	-	265	-	ns
$Q_{rr}$	Reverse recovery charge		-	1.2	-	$\mu\text{C}$
$I_{rrm}$	Reverse recovery current		-	19	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	1090	-	A/ $\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	0.22	-	$\mu\text{J}$
$t_{rr}$	Reverse recovery time		-	585	-	ns
$Q_{rr}$	Reverse recovery charge		-	5	-	$\mu\text{C}$
$I_{rrm}$	Reverse recovery current		-	30	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	270	-	A/ $\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	0.75	-	$\mu\text{J}$

## 2.1 Electrical characteristics (curves)

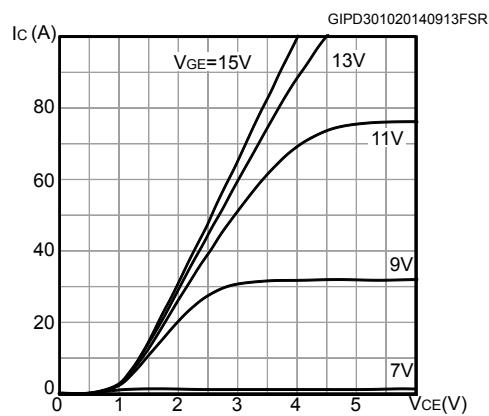
**Figure 1. Power dissipation vs case temperature**



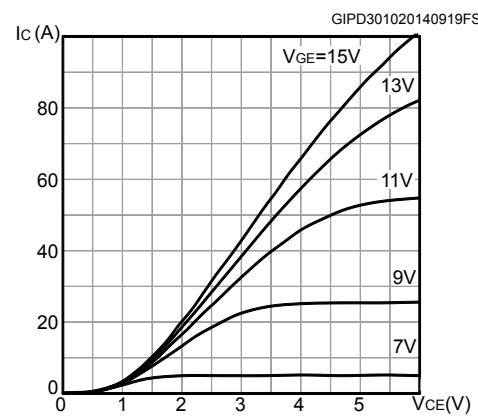
**Figure 2. Collector current vs case temperature**



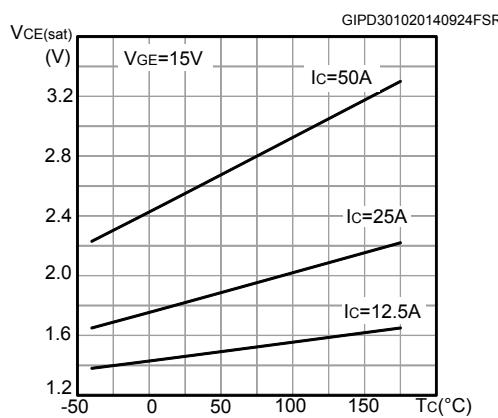
**Figure 3. Output characteristics ( $T_j = 25 \text{ }^\circ\text{C}$ )**



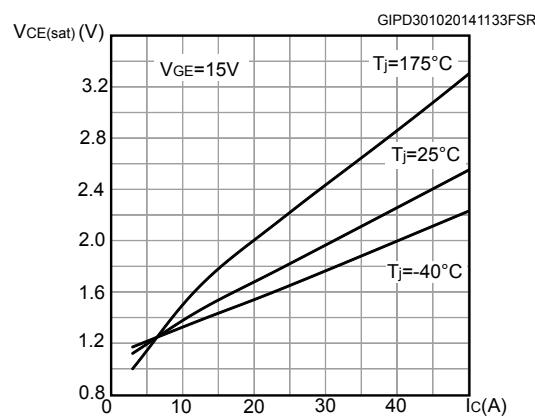
**Figure 4. Output characteristics ( $T_j = 175 \text{ }^\circ\text{C}$ )**

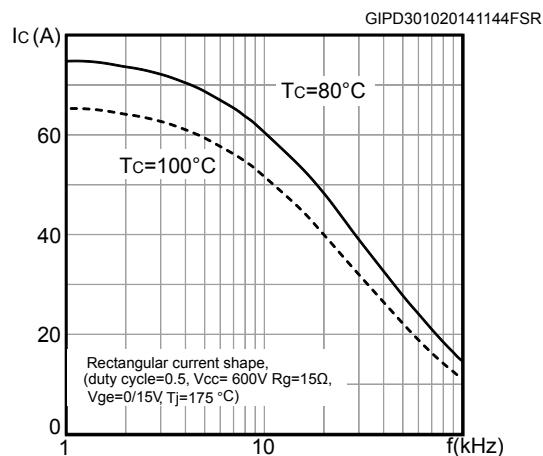
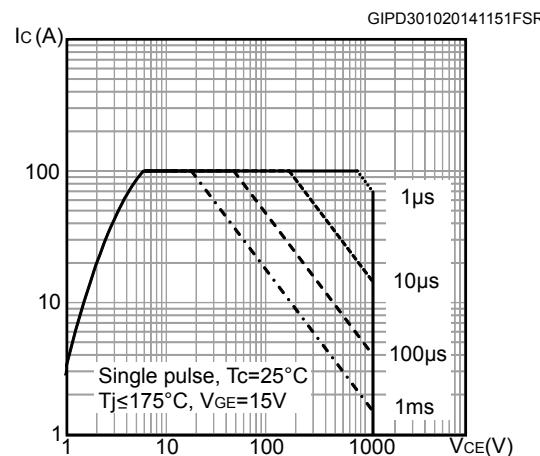
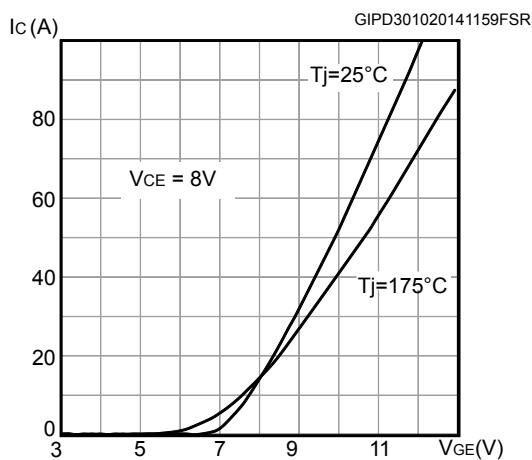
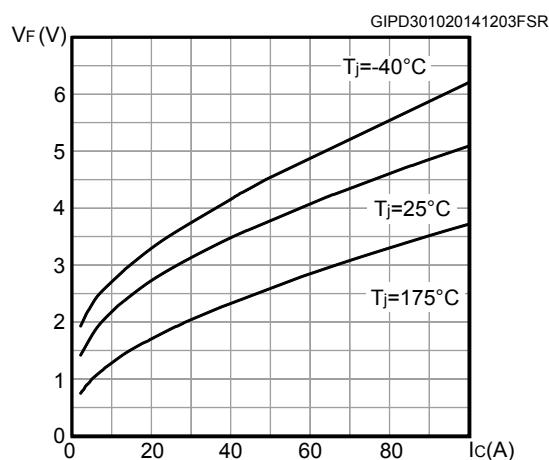
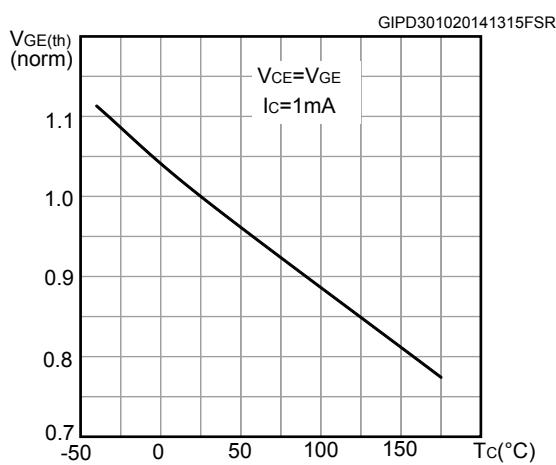
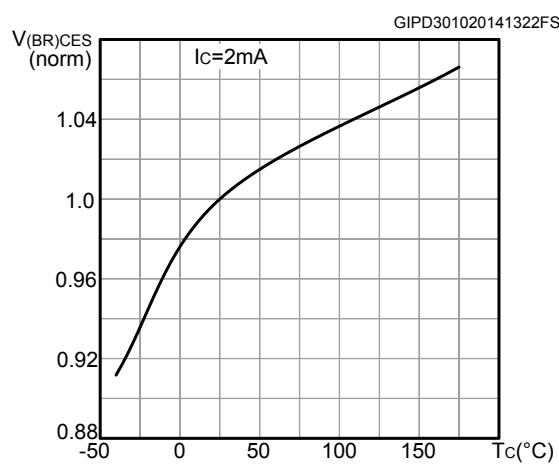


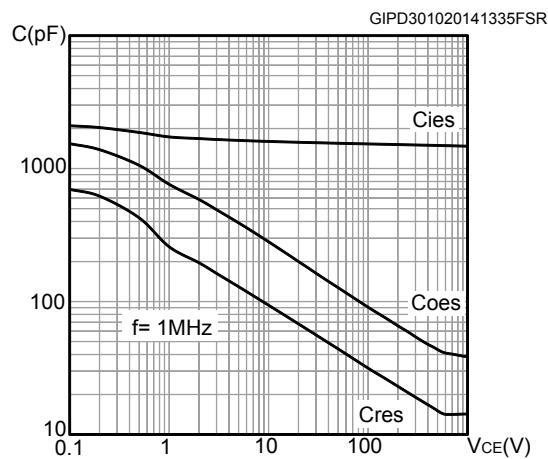
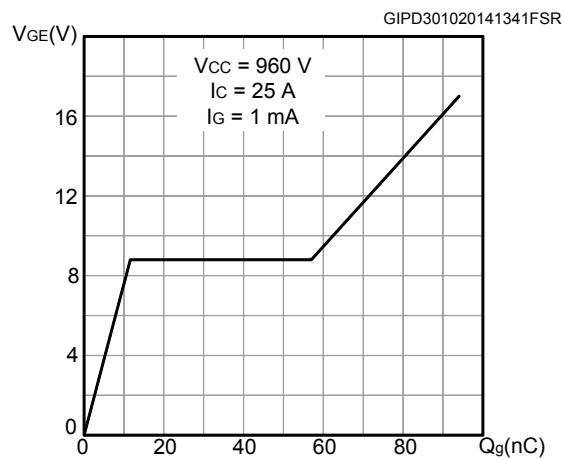
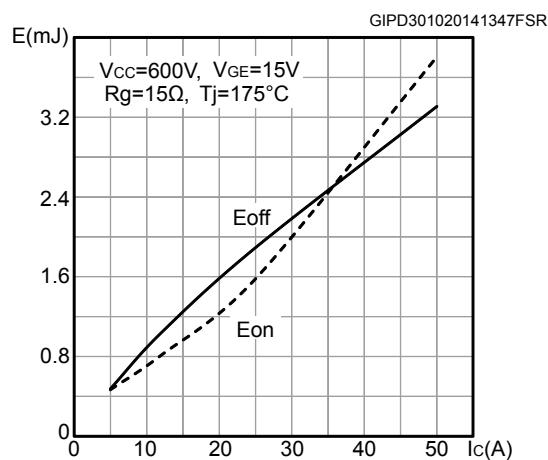
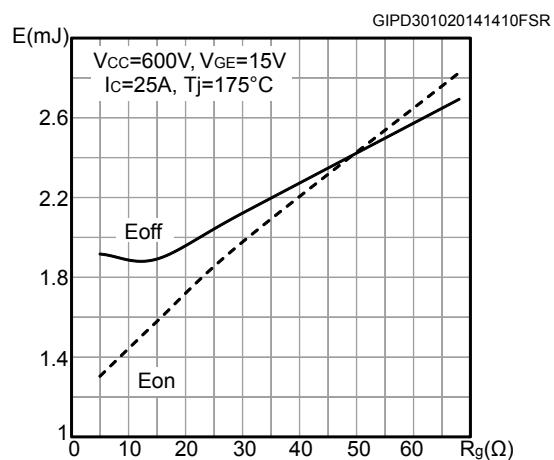
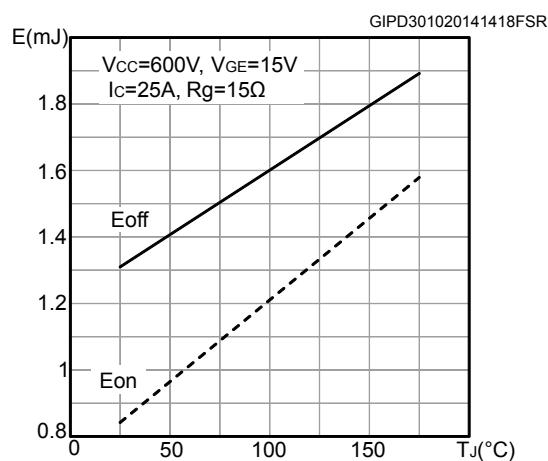
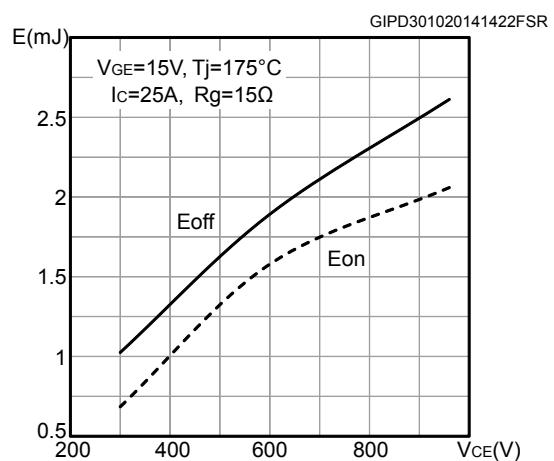
**Figure 5.  $V_{CE(\text{sat})}$  vs junction temperature**

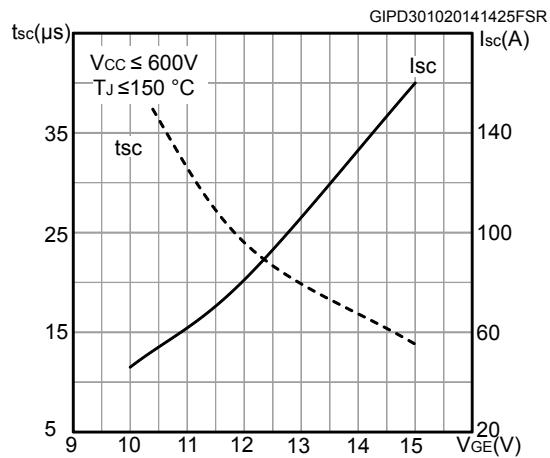
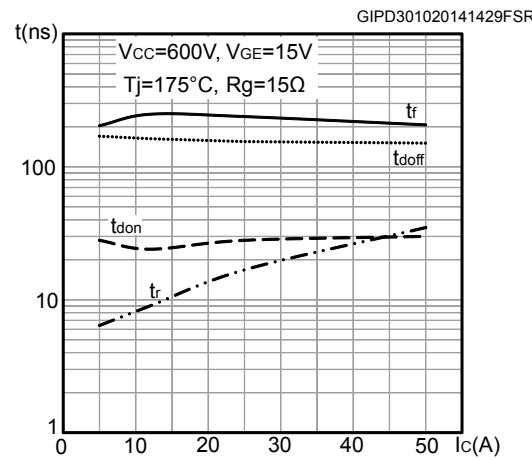
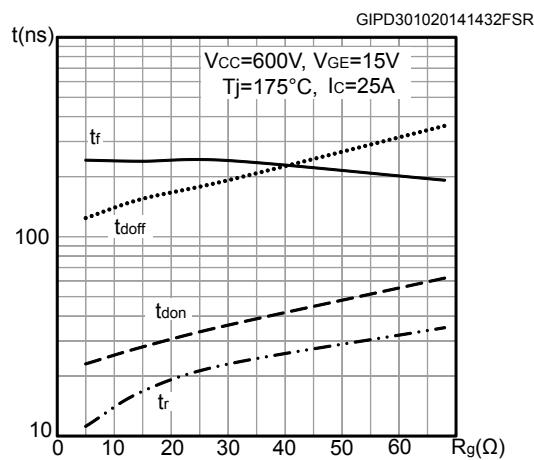
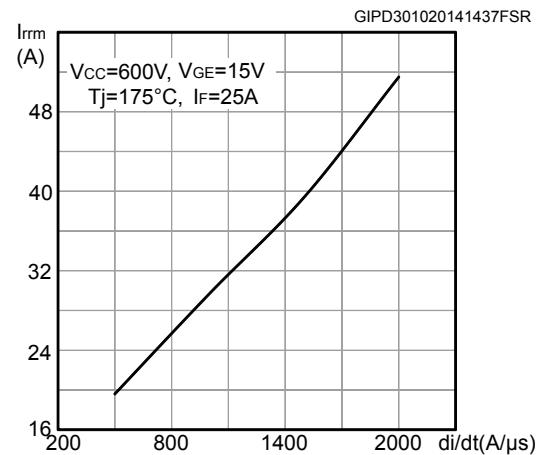
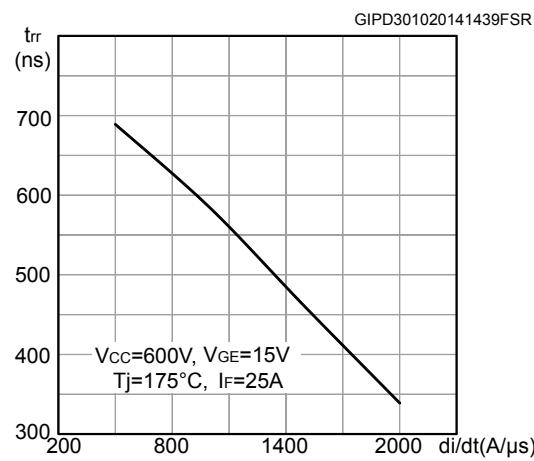
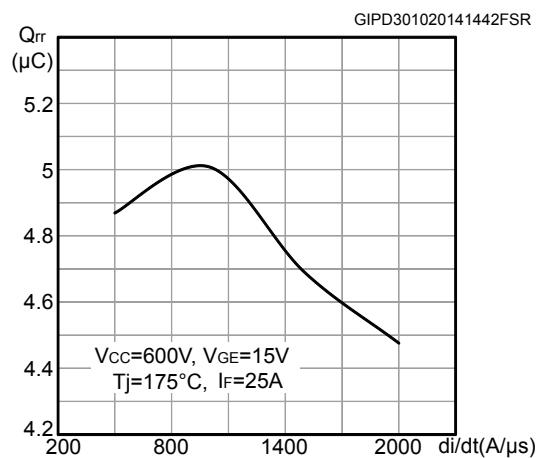


**Figure 6.  $V_{CE(\text{sat})}$  vs collector current**

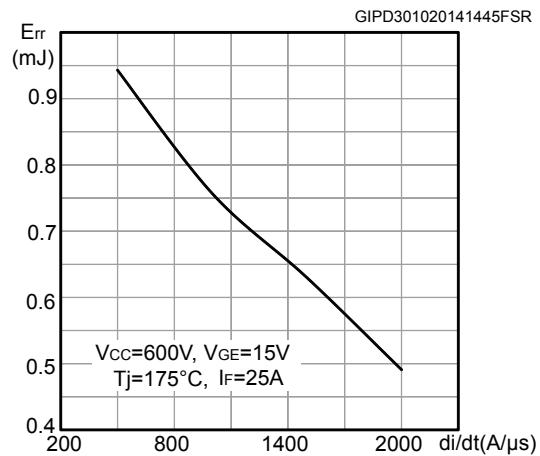


**Figure 7. Collector current vs switching frequency**

**Figure 8. Safe operating area**

**Figure 9. Transfer characteristics**

**Figure 10. Diode  $V_F$  vs forward current**

**Figure 11. Normalized  $V_{GE(th)}$  vs junction temperature**

**Figure 12. Normalized  $V_{(BR)CES}$  vs junction temperature**


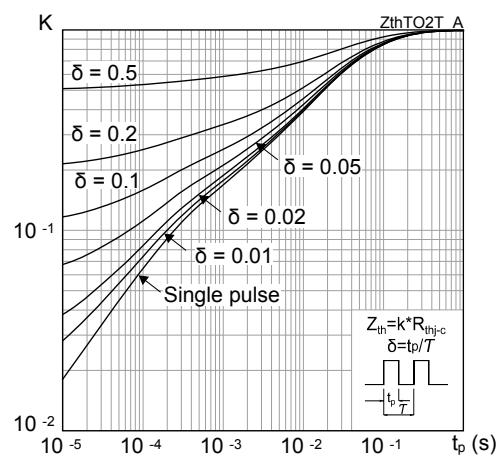
**Figure 13. Capacitance variations**

**Figure 14. Gate charge vs gate-emitter voltage**

**Figure 15. Switching energy vs collector current**

**Figure 16. Switching energy vs gate resistance**

**Figure 17. Switching energy vs junction temperature**

**Figure 18. Switching energy vs collector emitter voltage**


**Figure 19. Short-circuit time and current vs  $V_{GE}$** 

**Figure 20. Switching times vs collector current**

**Figure 21. Switching times vs gate resistance**

**Figure 22. Reverse recovery current vs diode current slope**

**Figure 23. Reverse recovery time vs diode current slope**

**Figure 24. Reverse recovery charge vs diode current slope**


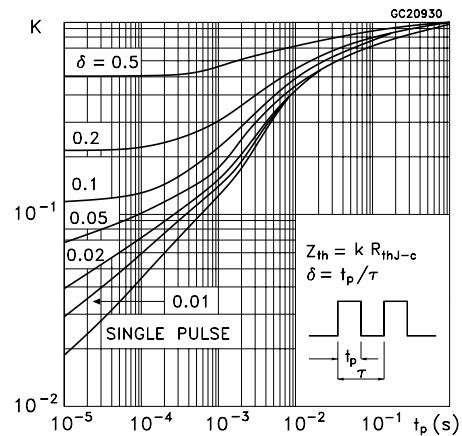
**Figure 25. Reverse recovery energy vs diode current slope**



**Figure 26. Thermal impedance for IGBT**

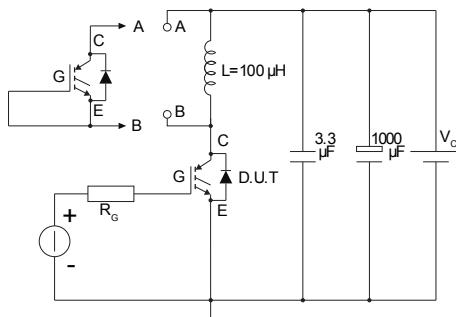


**Figure 27. Thermal impedance for diode**



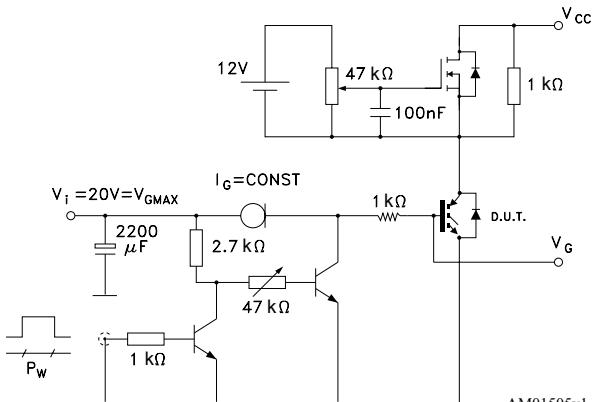
### 3 Test circuits

**Figure 28.** Test circuit for inductive load switching



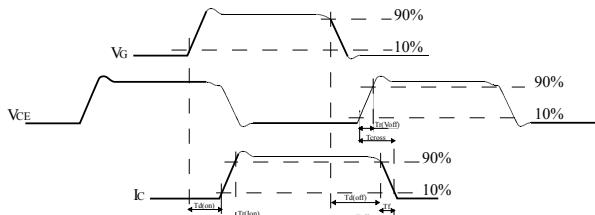
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**Figure 29.** Gate charge test circuit



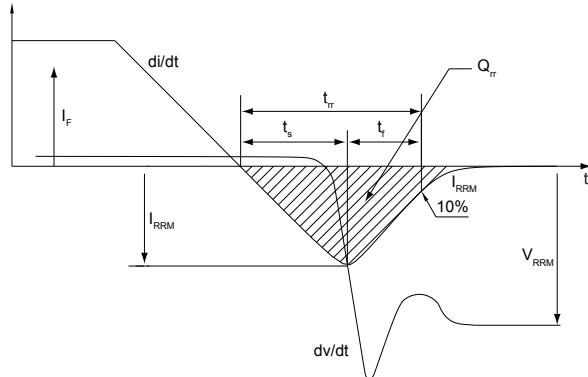
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**Figure 30.** Switching waveform



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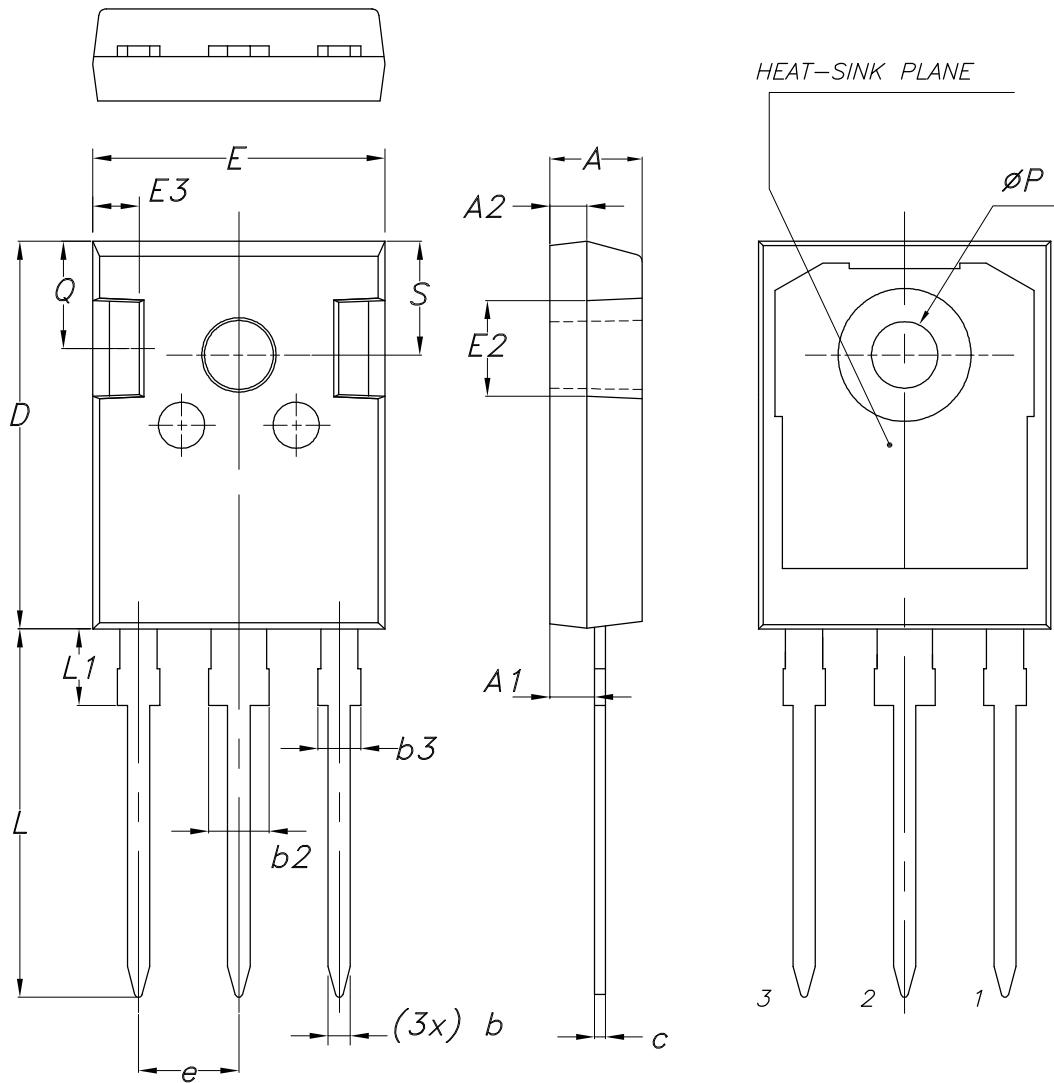
**Figure 31.** Diode reverse recovery waveform



GADG180720171418SA

**4****Package information**

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK® is an ST trademark.

**4.1 TO-247 long leads package information****Figure 32. TO-247 long leads package outline**

8463846\_2\_F

**Table 7. TO-247 long leads package mechanical data**

Dim.	mm		
	Min.	Typ.	Max.
A	4.90	5.00	5.10
A1	2.31	2.41	2.51
A2	1.90	2.00	2.10
b	1.16		1.26
b2			3.25
b3			2.25
c	0.59		0.66
D	20.90	21.00	21.10
E	15.70	15.80	15.90
E2	4.90	5.00	5.10
E3	2.40	2.50	2.60
e	5.34	5.44	5.54
L	19.80	19.92	20.10
L1			4.30
P	3.50	3.60	3.70
Q	5.60		6.00
S	6.05	6.15	6.25

## Revision history

**Table 8. Document revision history**

Date	Version	Changes
20-Jun-2018	1	Initial release. This part number was previously included in datasheet DS10300.

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[IHW20N65R5XKSA1](#) [IDW40E65D2FKSA1](#)