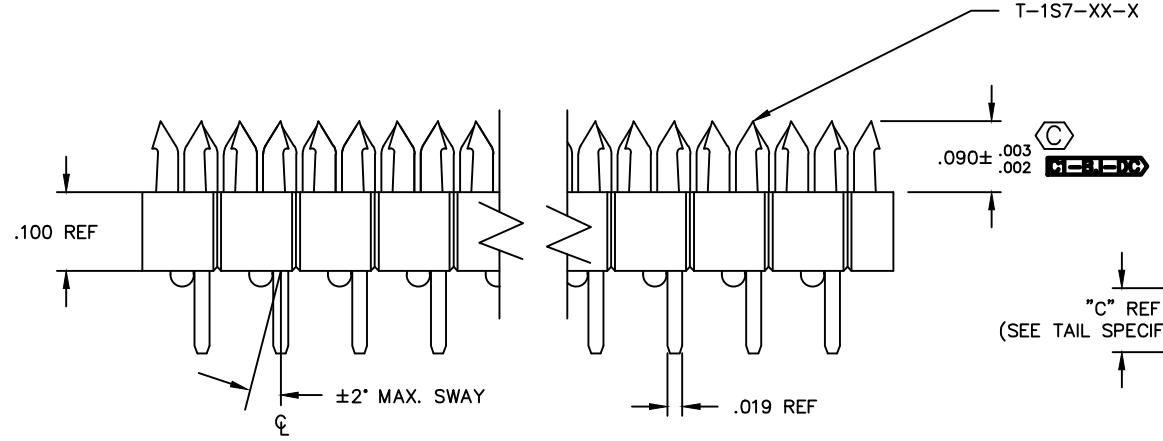
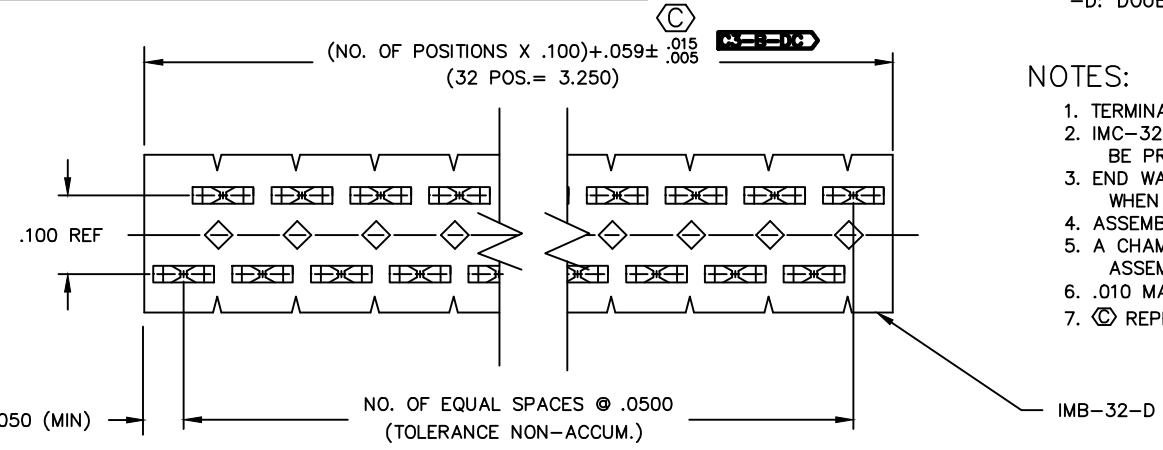
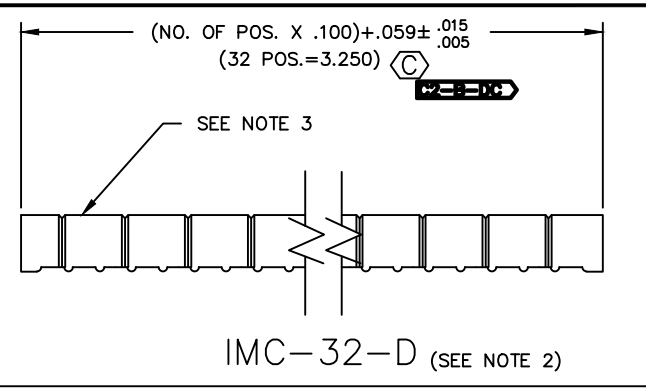


REVISIONS	
A	8-15-89 EN-2710 IMC JOHN SEPARATE XMD ASSEMBLY FROM XDMX ASSEMBLY AND RELEASE FOR PRODUCTION.
A	04/16/01 EN-8854 ABS WAGONER ADD NOTE 4.
B	07/02/01 EN-10516 JTA HOFMANN ADD NOTE 5.
C	03/22/02 EN-16997 SKM BOONE ADD NOTES 6 AND 7. MARK TERMINATION POINTS CRITICAL. CORRECT SPELLING IN NOTE 5 FROM GUARANTEED TO GUARANTEED.

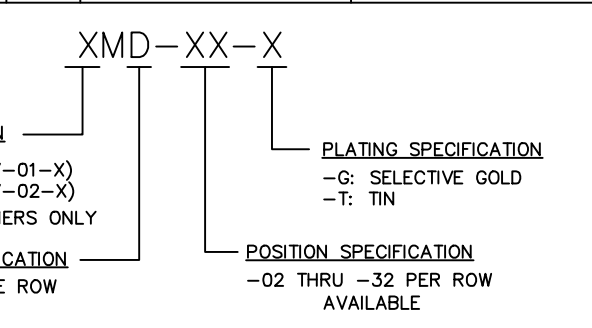
D	01/26/2012 EN-170726 L JOHNSON IMC-32-D VIEW: ADD CPC TO O.A.L.; TOP VIEW: ADD CPC TO O.A.L.; FRONT VIEW ADD CPC TO .090; ADD CRITICAL INSPECTION TABLE.
E	04/19/2013 EN-202380 JDR RAY PART CALLOUT: TAIL SPECIFICATION: CHD : E: "C"=.195... TO "E": "C"=.195...; ADD NOTE "E"=EXISTING CUSTOMERS ONLY"

PROPRIETARY NOTE
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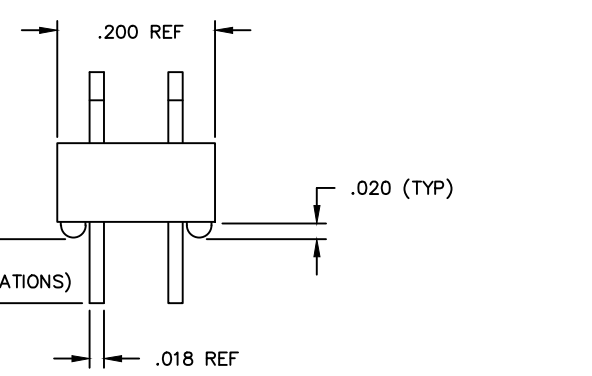
UNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
ONE PLACE DECIMALS: ± .1
TWO PLACE DECIMALS: ± .01
THREE PLACE DECIMALS: ± .005
FOUR PLACE DECIMALS: ± .0020
ANGLES
± 1°

TITLE: MALE CABLE BASE ASSEMBLY
DWG NO: XMD-XX-X
SHEET 1 OF 1



- NOTES:
1. TERMINAL PUSHOUT FORCE SHALL BE 5 LBS. MINIMUM.
 2. IMC-32-D SHOWN FOR ASSEMBLY COMPONENT USE ONLY, NOT TO BE PRESSED ONTO CONTACTS.
 3. END WALLS NOT TO BE LESS THAN .010 AFTER CUTTING TO POSITION, WHEN MEASURED FROM SURFACE SHOWN.
 4. ASSEMBLIES TO BE LAYER PACKAGED.
 5. A CHAMFER ON THE END OF THE CAP IS GUARANTEED ON FINAL ASSEMBLIES THAT ARE AT LEAST 18 POSITIONS FOR THE MALE
 6. .010 MAX CUT FLASH.
 7. $\text{\textcircled{C}}$ REPRESENTS CRITICAL DIMENSION.

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL T-1S7-XX-X	C1
CUT IMC-32-D	C3
CUT IMB-32-D	C2



EXSPPROD/CABLE
XMD-XX-X

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SHEET 1 OF 1

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