

INDUSTRIAL LOCKING SYSTEMS



ROZTOCZE

APPLICATION SECTORS



ENERGY INDUSTRY



Steel Clamps



Swinghandles



RAILWAY TRANSPORT



Locks



Stainless Steel Hinges



ICT



Concealed Hinges



Mechatronic Locks



HVAC INDUSTRY



Sealing Profiles



TRANSPORTATION INDUSTRY



Vibration Resistant Locks



Joint hinges



MACHINE INDUSTRY



Toggle Latches

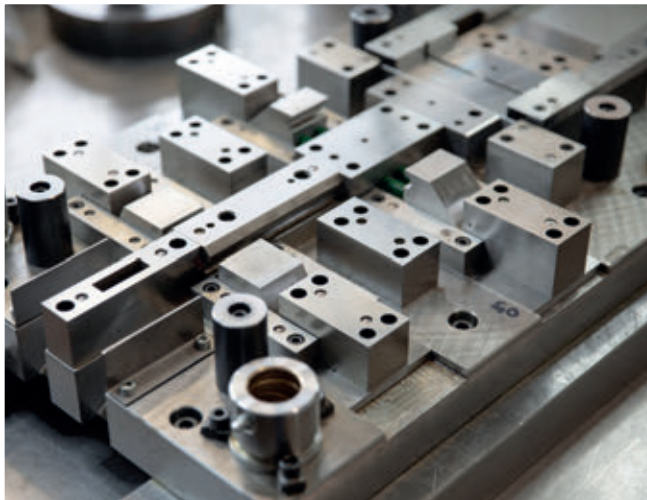


Handles



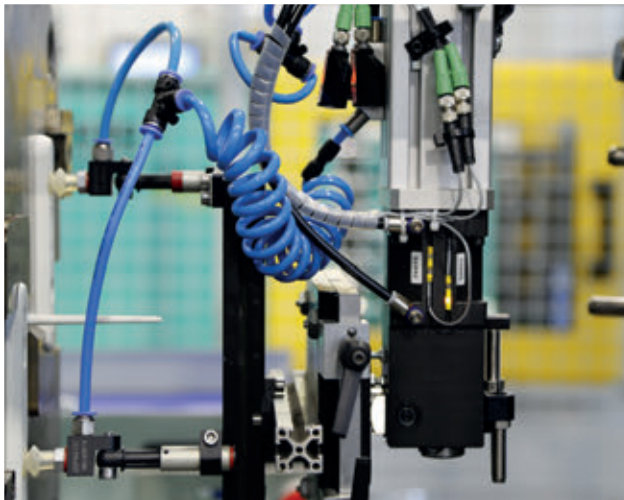
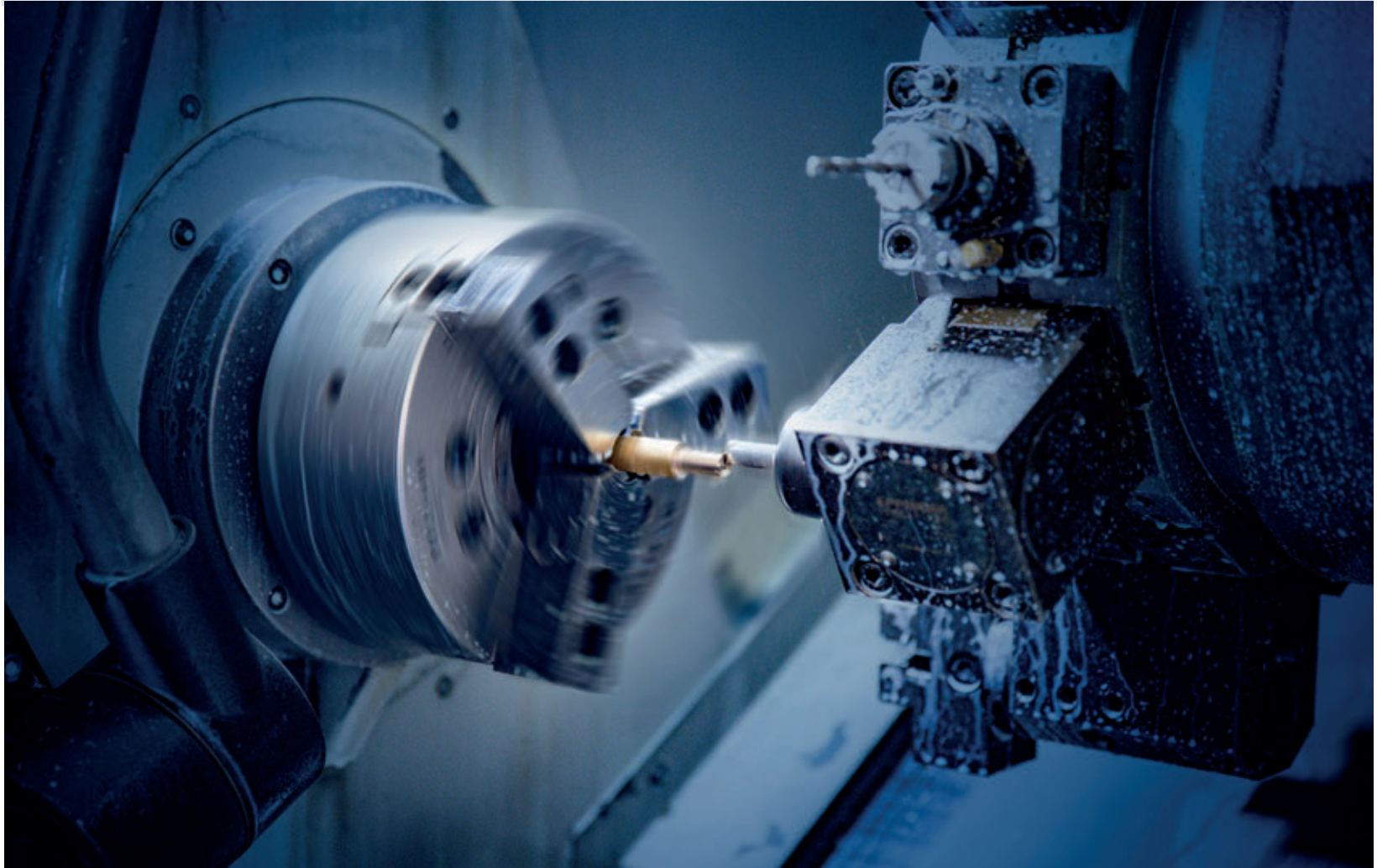
Roztocze is a leading manufacturer of industrial closures in Europe. We offer our customers a wide range of products such as: locks, hinges, clamps, latches, gaskets, handles and customized solutions. Our as-

sortment is used in the power industry, telecommunications, HVAC, construction, railways, automotive, machinery, marine and road industries.



Since the beginning of its activity, the company has been focused on individual customer needs and industry demands for almost 30 years. Using our experience, modern machine park with CNC machi-

ne tools and our own Tool Room, we provide a broad range of design solutions trying to ensure that our ideas meet the needs of the market.

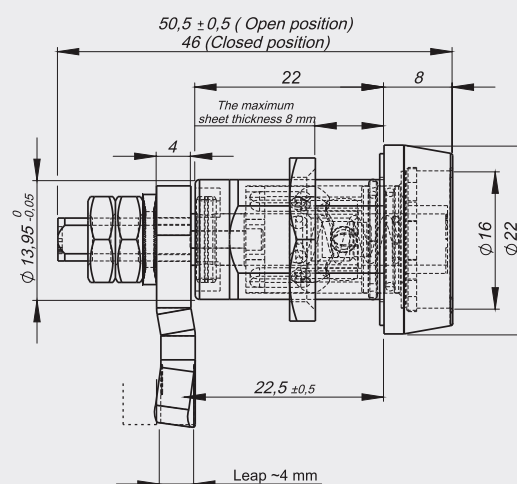
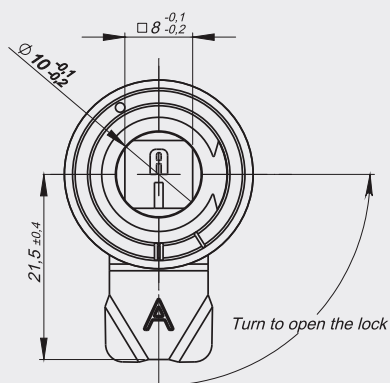


In our offer there are over 5,000 products manufactured in the Polish location in Tomaszów Lubelski. We employ over 760 people on 20 000 m² of production area and use over 300 CNC numerical machines.

The support we provide to our business partners at the technological level allows them to gain market advantage and build brands of their products based on technological and quality-oriented features.

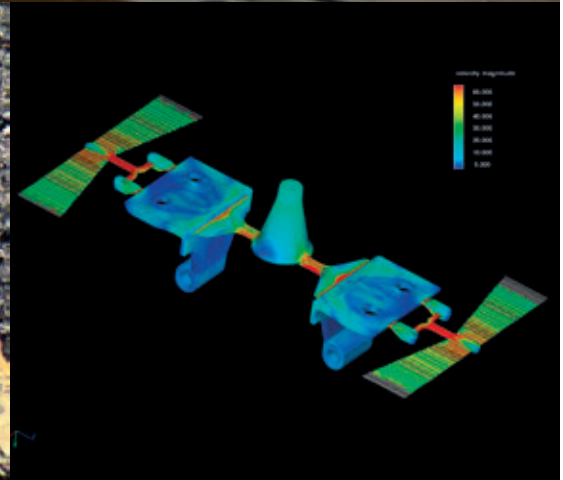
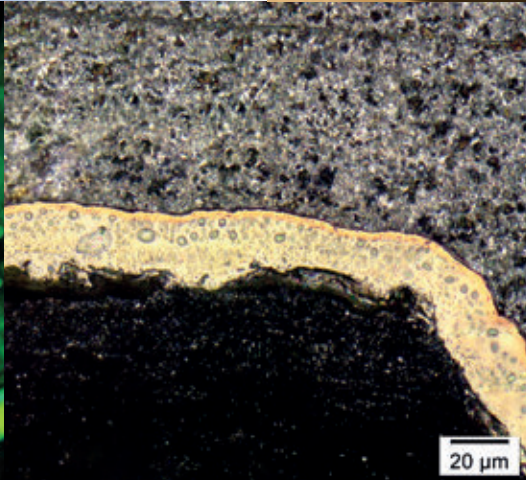
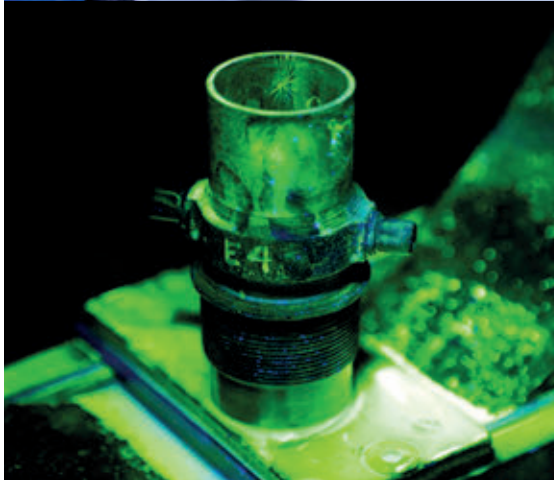


We achieve the highest quality of services by monitoring and auditing ISO 9001 quality systems and the knowledge and skills of our team.



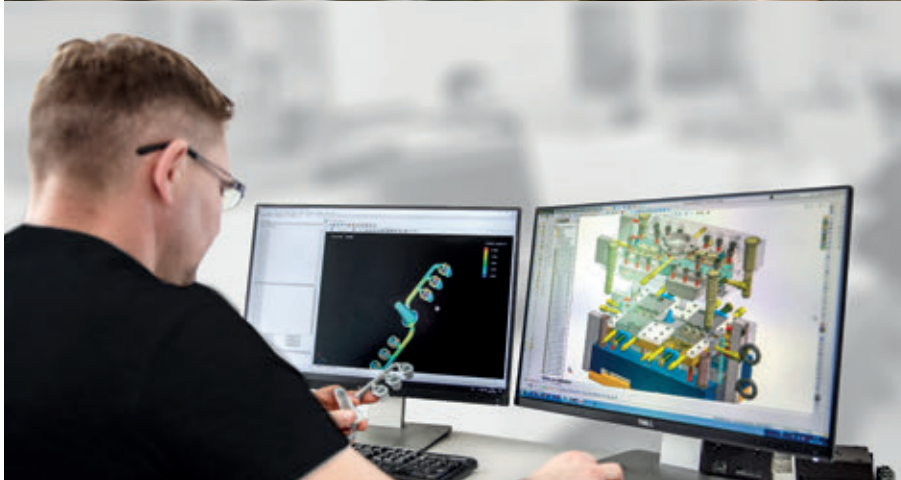
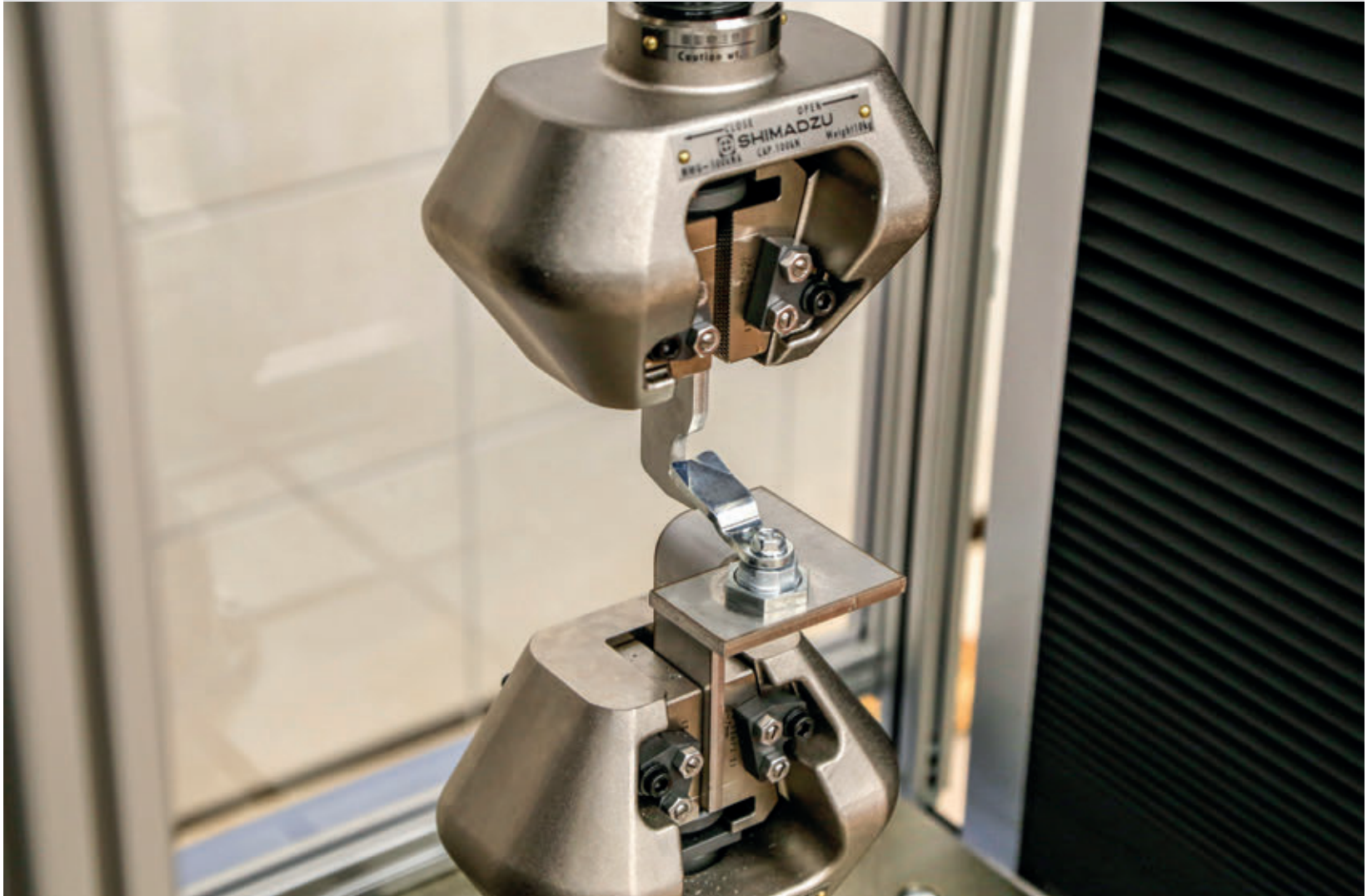
With the use of modern technologies, we offer our customers professional technological and engineering support in the areas of foundry of zinc alloys (ZAMAK),

plastic injection, CNC machining, plastic and laser sheet metal processing, die-cutting and injection moulding as well as final machining.



Our Research and Development Centre offers services in the field of microscopic and macroscopic examination of steels and plastics. We provide services of metallographic testing, chemical composition analysis, defectoscopic testing of material faults as well as re-

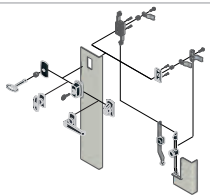
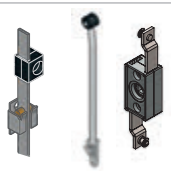
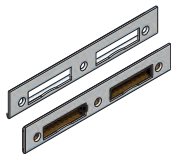
sistance of metals and protective coatings according to DIN 50021, ASTM B117, ASTM G85, EN ISO 9227 in salt chambers, climatic chambers and strength testing in the range from 10 N to 100 N.



In the laboratory of prototypes we test a number of structures of locking systems. We examine, among others, the resistance to static loads and shear strength of hinges according to the PN-EN 1935 standard. While analyzing the properties and functionality of the struc-

ture, we are searching for possibilities of improving a given solution. We use 3D printing in Poly Jet technology which enables us to print prototype details from transparent materials having elastomer properties and high-temperature materials HDT min. 50°.



						1 Locking systems
Locking systems 1A Swinghandles RS 1B Components 1C						
						2 Locks Latches
Locks 2A Latches 2B						
						3 Hinges
External hinges 3A Internal hinges 3B						
						4 Clamps
Clamps						
						5 Accessories
Accessories						
						6 Gasketing profiles
Gasketing profiles						
						7 Custom products
Custom products						



New

RoHS

Standard RoHS

1_{PL}

→ 1-point system

2_{PL}

2-point system

3_{PL}

→ 3-point system



X, Y and Z axis adjustment



X and Y axis adjustment



X-axis adjustment (horizontal)



Y-axis adjustment (vertical)



Stainless steel

LH/RH

The use left / right

RH

The use right

LH

The use left



Version with padlock

IP55

Degree of protection IP 55

IP65

Degree of protection IP 65

IP66

Degree of protection IP 66

IP69K

Degree of protection IP 69K

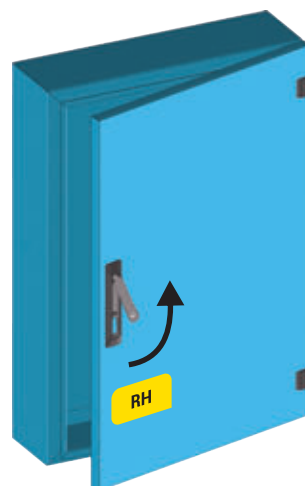


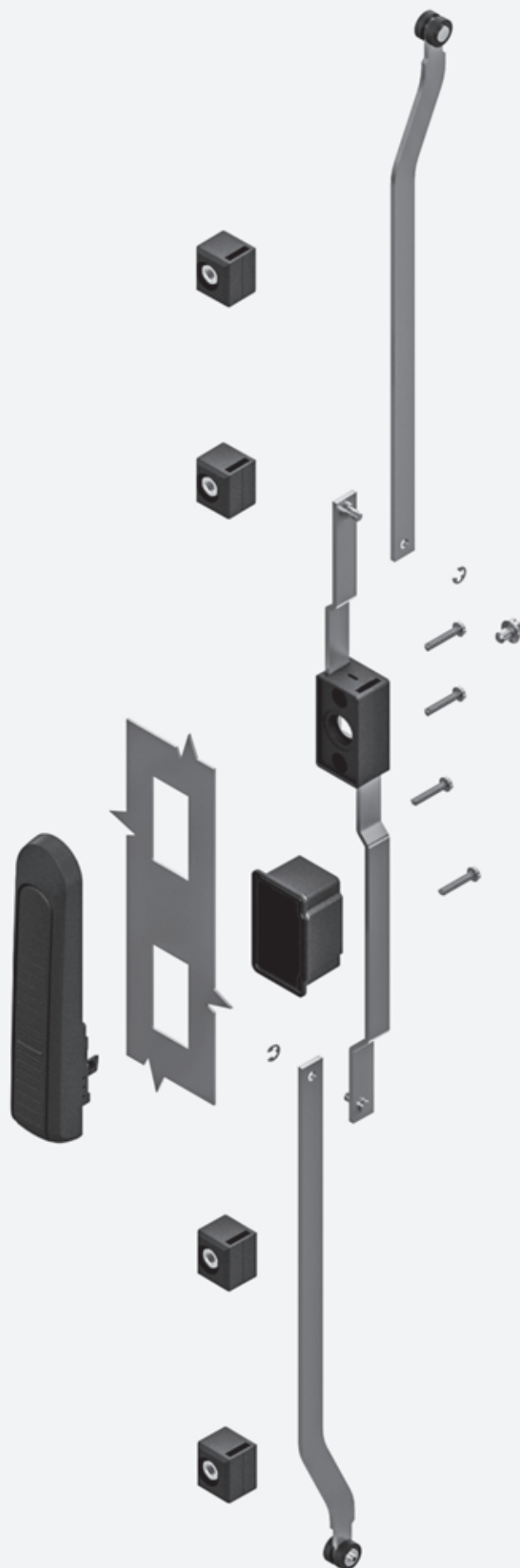
Opening angle

Finishing type [C]

ZAMAK 5							Polyamide		Stainless steel	
Chrome	Nickel	Galvanized	RAL 9005	RAL 7035	CTL	No coating	RAL 9005	RAL 7035	304	316
01	02	03	04	05	06	0	07	08	9.1	9.2

Clarification of version **LH** and **RH**





1

Locking
systems

2

Locks
Latches

3

Hinges

4

Clamps

5

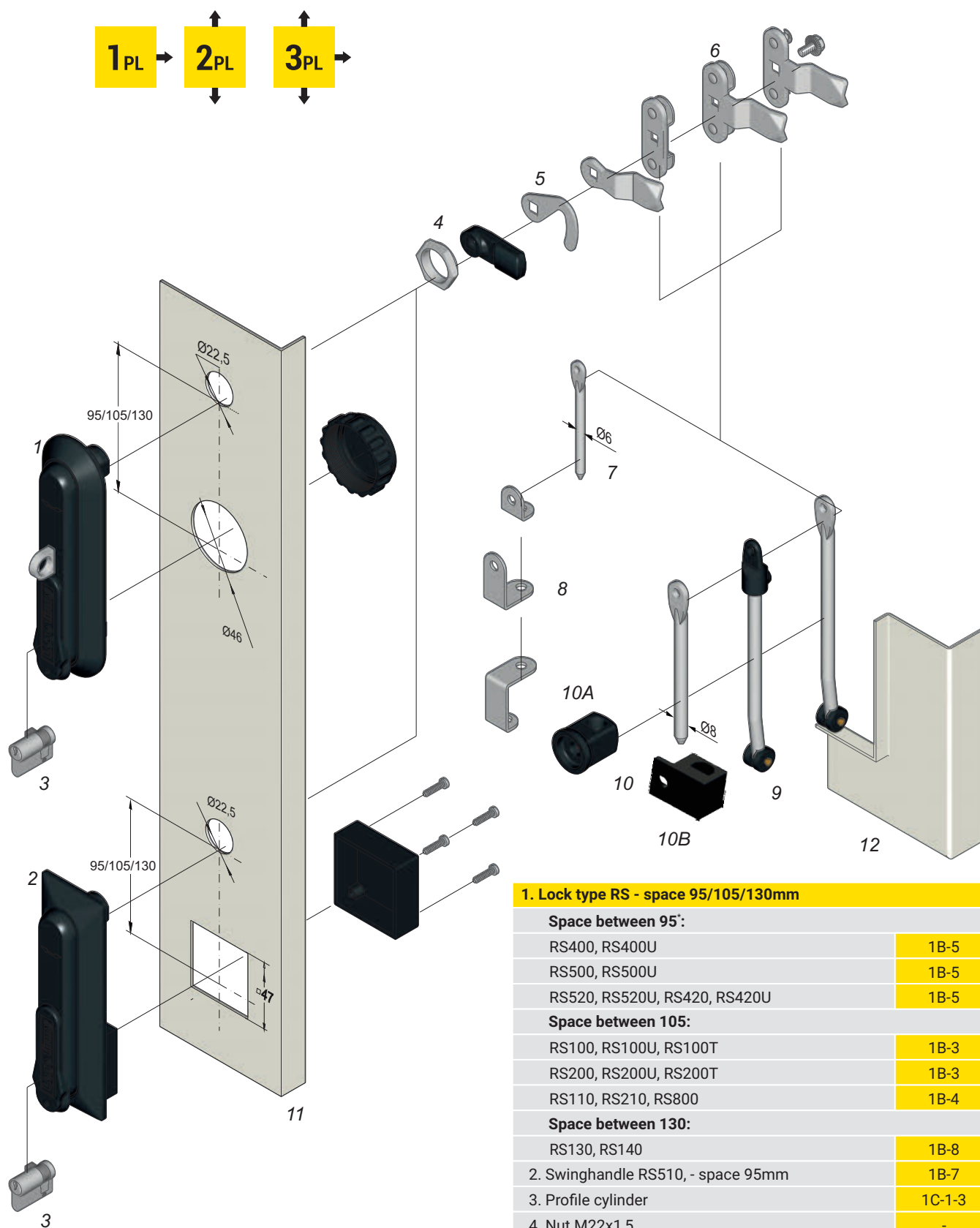
Accessories

6

Gasketing
profiles

7

Custom
products

**1. Lock type RS - space 95/105/130mm****Space between 95°:**

RS400, RS400U

1B-5

RS500, RS500U

1B-5

RS520, RS520U, RS420, RS420U

1B-5

Space between 105°:

RS100, RS100U, RS100T

1B-3

RS200, RS200U, RS200T

1B-3

RS110, RS210, RS800

1B-4

Space between 130°:

RS130, RS140

1B-8

2. Swinghandle RS510, - space 95mm

1B-7

3. Profile cylinder

1C-1-3

4. Nut M22x1,5

-

5. 1-point cam without limiter

1C-12-13

6. 2-points, 3-points cam without limiter

1C-15, 19

7. Rod Ø6

1C-4

8. Rod guide Ø6

1C-6

9. Rod Ø8

1C-4-5

10A. Rod guide Ø8

10B. Rod guide RW

1C-6-7

11. Door of the box

-

12. Edge of the box

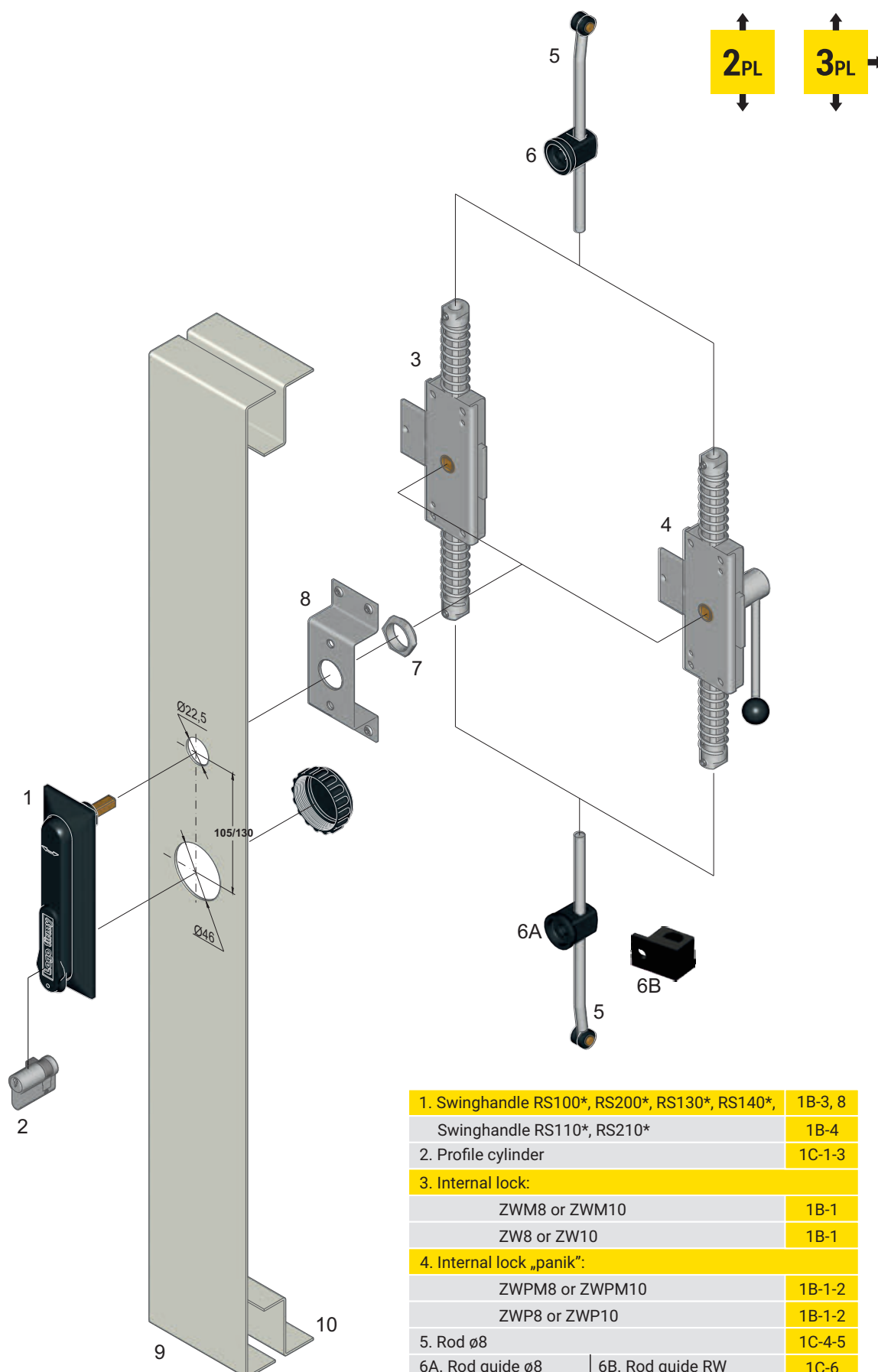
-

Locking system with space between holes 105/130 internal locks



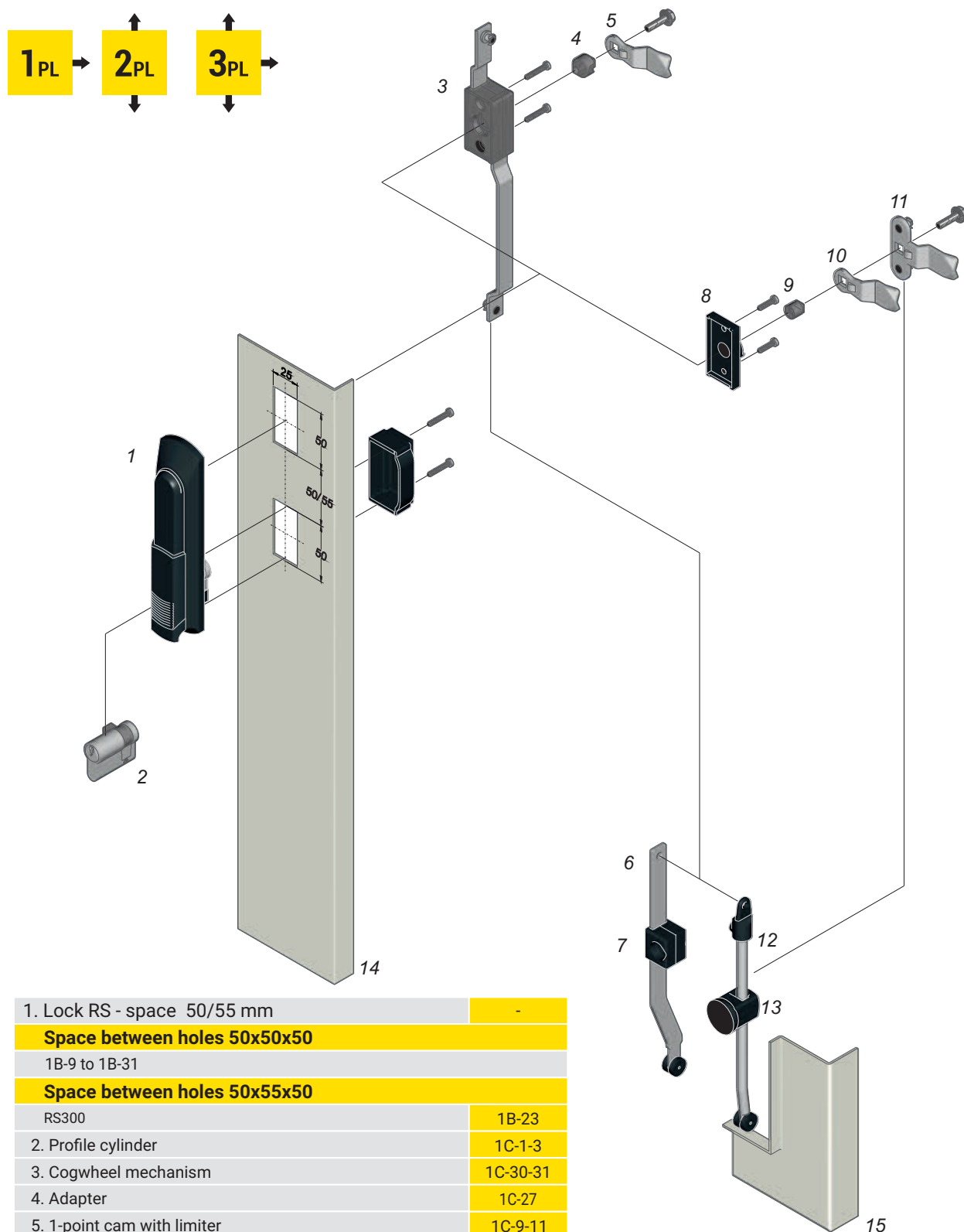
ROZTOCZE

1A

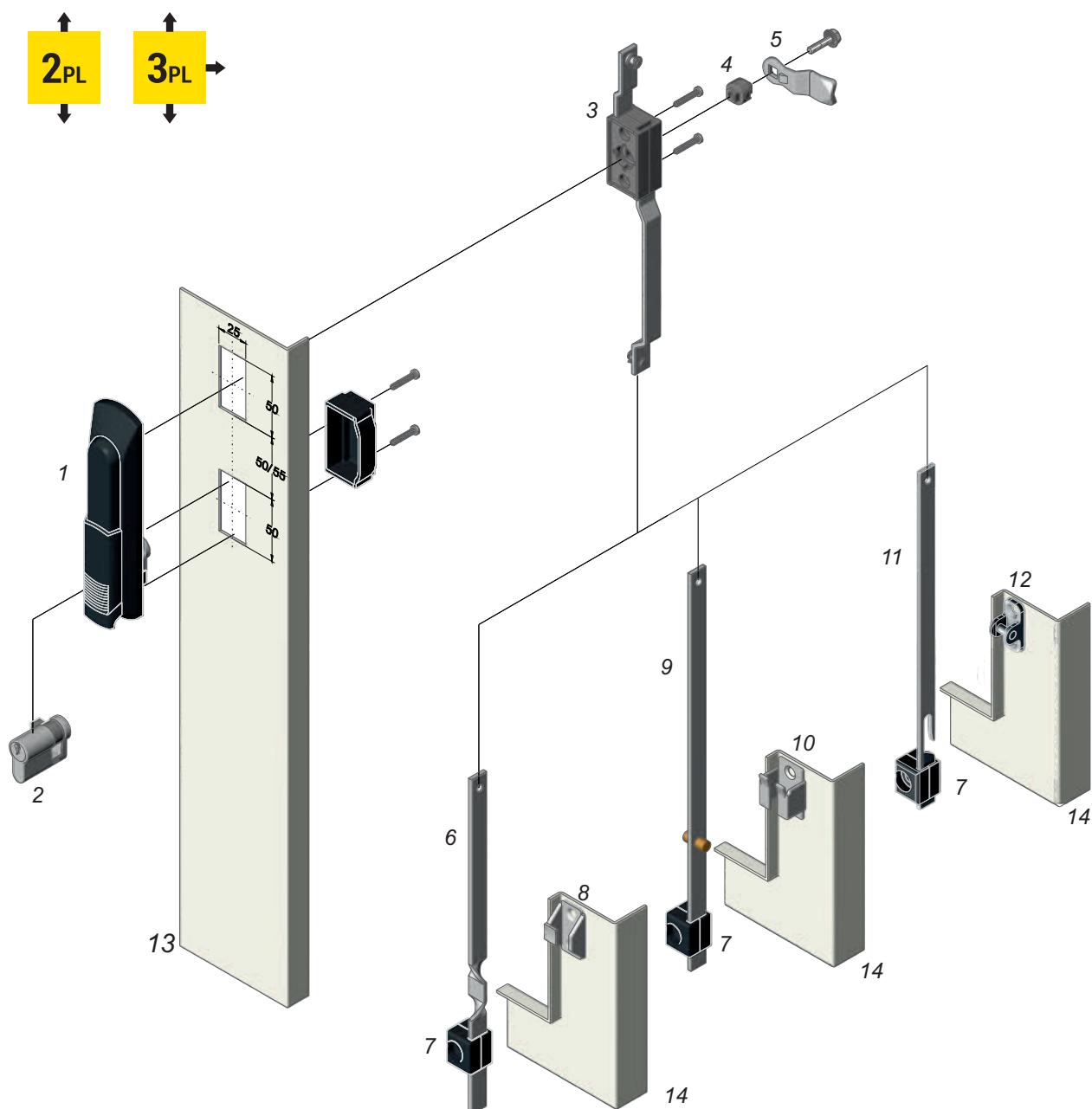


(*) When you order locks RS100, RS110, RS200, RS210, RS130, RS140 to **Internal lock**, you should add letters ZW e.e (RS100ZW, RS200ZW). When you order locks RS100, RS110, RS200, RS210 to **Internal lock panik**, you should add letters ZWP e.g. (RS100ZWP) **Lock support** only on special request.

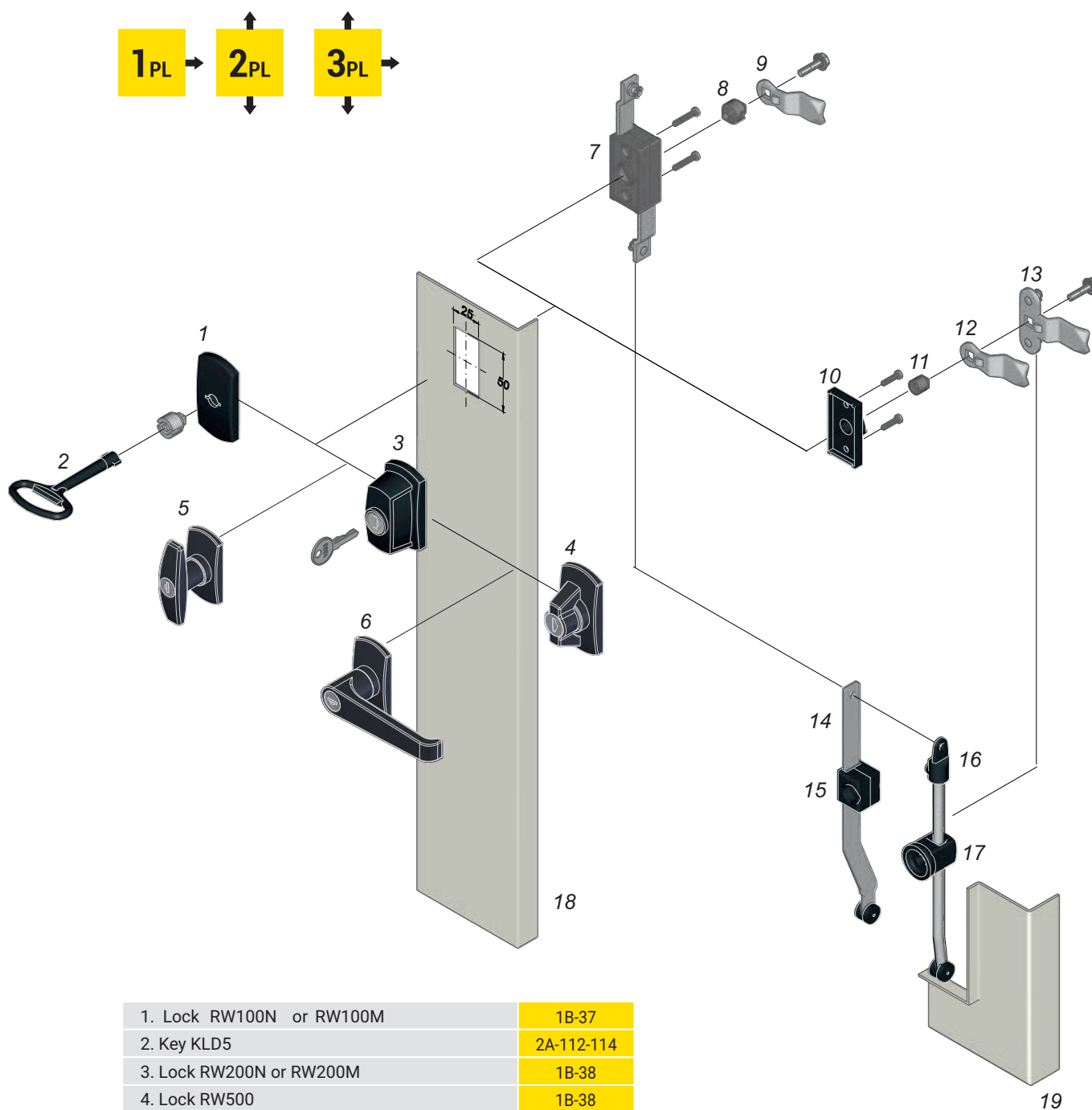
1. Swinghandle RS100*, RS200*, RS130*, RS140*,	1B-3, 8
Swinghandle RS110*, RS210*	1B-4
2. Profile cylinder	1C-1-3
3. Internal lock:	
ZWM8 or ZWM10	1B-1
ZW8 or ZW10	1B-1
4. Internal lock „panik“:	
ZWPM8 or ZWPM10	1B-1-2
ZWP8 or ZWP10	1B-1-2
5. Rod ø8	1C-4-5
6A. Rod guide ø8	6B. Rod guide RW
	1C-6
7. Nut M22 x 1,5	-
8. Lock support*	-
9. Door of the box	-
10. Edge of the box	-



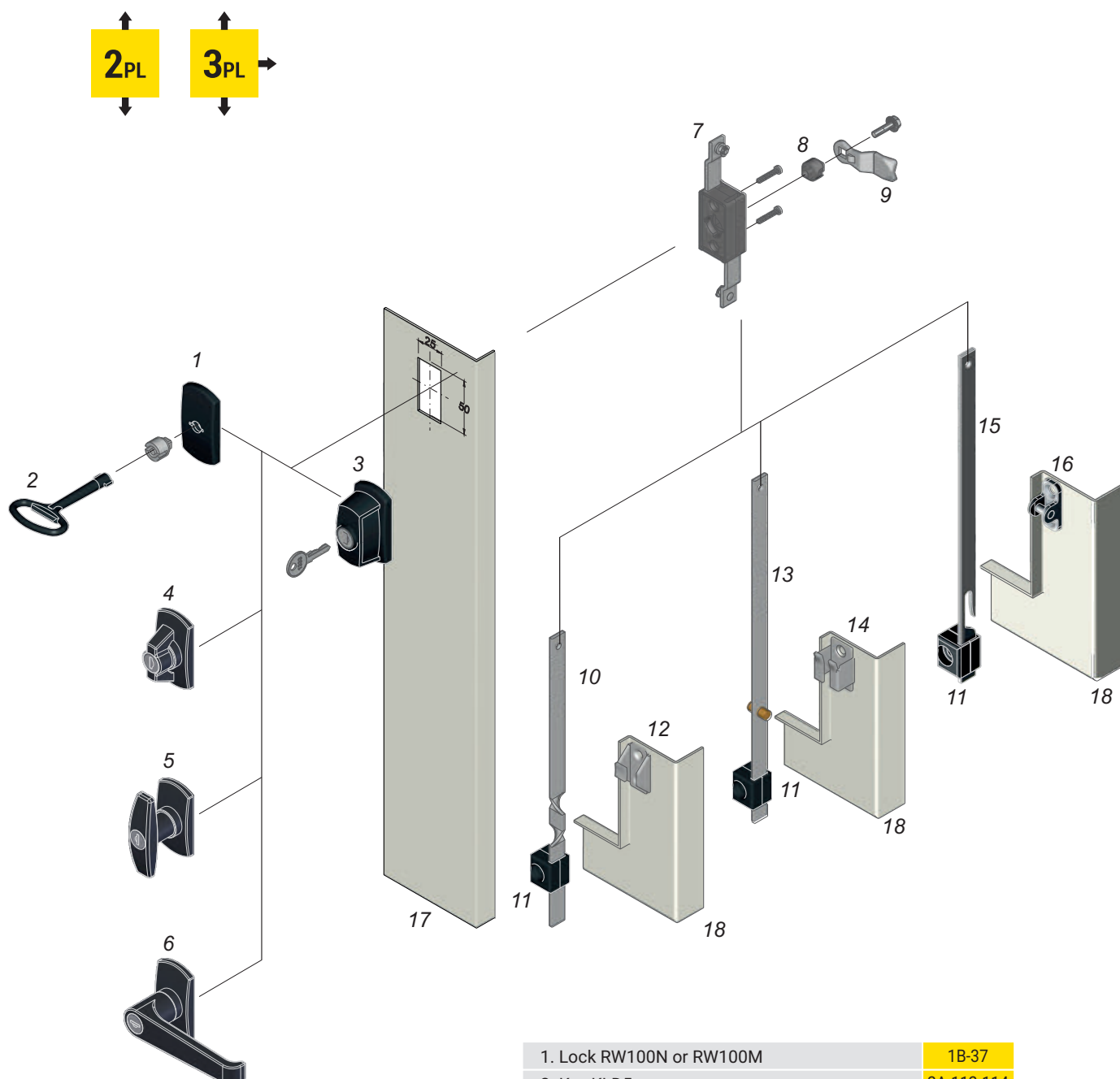
1. Lock RS - space 50/55 mm	-
Space between holes 50x50x50	
1B-9 to 1B-31	
Space between holes 50x55x50	
RS300	1B-23
2. Profile cylinder	1C-1-3
3. Cogwheel mechanism	1C-30-31
4. Adapter	1C-27
5. 1-point cam with limiter	1C-9-11
6. Flat rod with rollers	1C-34
7. Flat rod guide P314	1C-8
8. Cap	1C-27
9. Bushing	1C-27
10. 1-point cam with limiter for cap	1C-10-11
11. 3-point cam with limiter for cap	1C-16-18
12. Rod ø8, rod holder	1C-5
13. Rod guide ø8	1C-6-7
14. Door of the box	-
15. Edge of the box	-



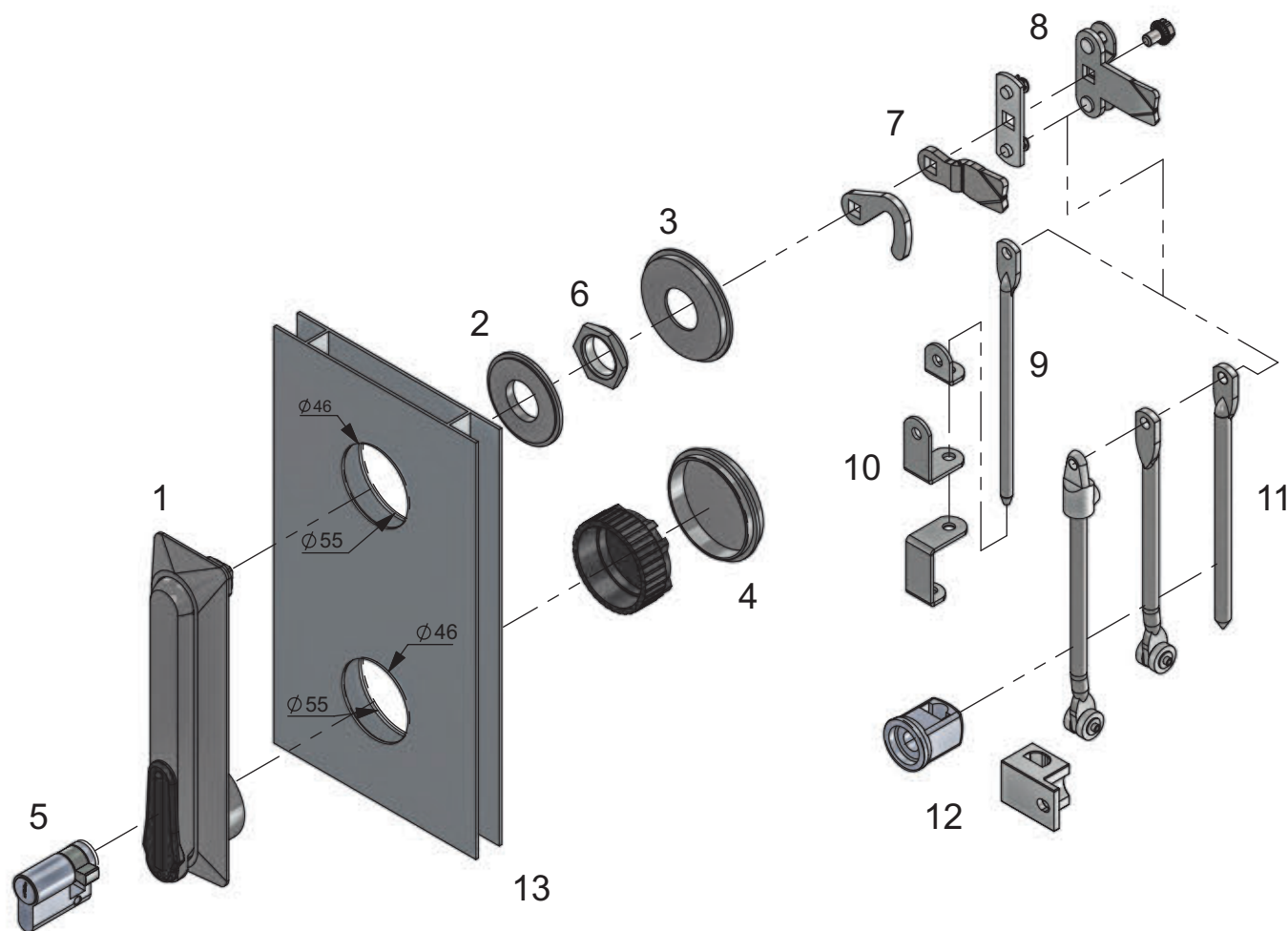
1. Swinghandle RS - space 50/55 mm	-
Space between holes 50x50x50	
1B-9 To 1B-31	
Space between holes 50x55x50	
RS300	1B-23
2. Profile cylinder	1C-3
3. Cogwheel mechanism	1C-30-31
4. Adapter	1C-27
5. 1-point cam with limiter	1C-9-11
6. Flat rod ver. "A", "B", "C"	1C-36
7. Flat rod guide P314	1C-8
8. Catch W314-90	1C-36
9. Flat rod ver. "B"	1C-37
10. Catch W314-80	1C-38
11. Flat rod ver. "C"	1C-39
12. Catch W314-70	1C-39
13. Door of the box	-
14. Edge of the box	-



1. Lock RW100N or RW100M	1B-37
2. Key KLD5	2A-112-114
3. Lock RW200N or RW200M	1B-38
4. Lock RW500	1B-38
5. T-handle lock	1B-40
6. L-handle lock	1B-40
7. Cogwheel mechanism	1C-28
8. Adapter	1C-27
9. 1-point cam with limiter	1C-9-11
10. Cap	1C-27
11. Bushing	1C-27
12. 1-point cam with limiter for cap	1C-10-11
13. 3-point cam with limiter for cap	1C-17-18
14. Flat rod with rollers	1C-34
15. Flat rod guide P314	1C-8
16. Rod ø8, rod holder	1C-5
17. Rod guide ø8	1C-6-7
18. Door of the box	-
19. Edge of the box	



1. Lock RW100N or RW100M	1B-37
2. Key KLD5	2A-112-114
3. Lock RW200N or RW200M	1B-38
4. Lock RW500	1B-38
5. T-handle locking	1B-40
6. L-handle locking	1B-40
7. Cogwheel mechanism	1C-28
8. Adapter	1C-27
9. 1-point cam with limiter	1C-9-11
10. Flat rod ver. "A"	1C-36
11. Flat rod guide P314	1C-8
12. Catch W314-90	1C-36
13. Flat rod ver. "B"	1C-37
14. Catch W314-80	1C-38
15. Flat rod ver. "C"	1C-39
16. Catch W314-70	1C-39
17. Door of the box	-
18. Edge of the box	-

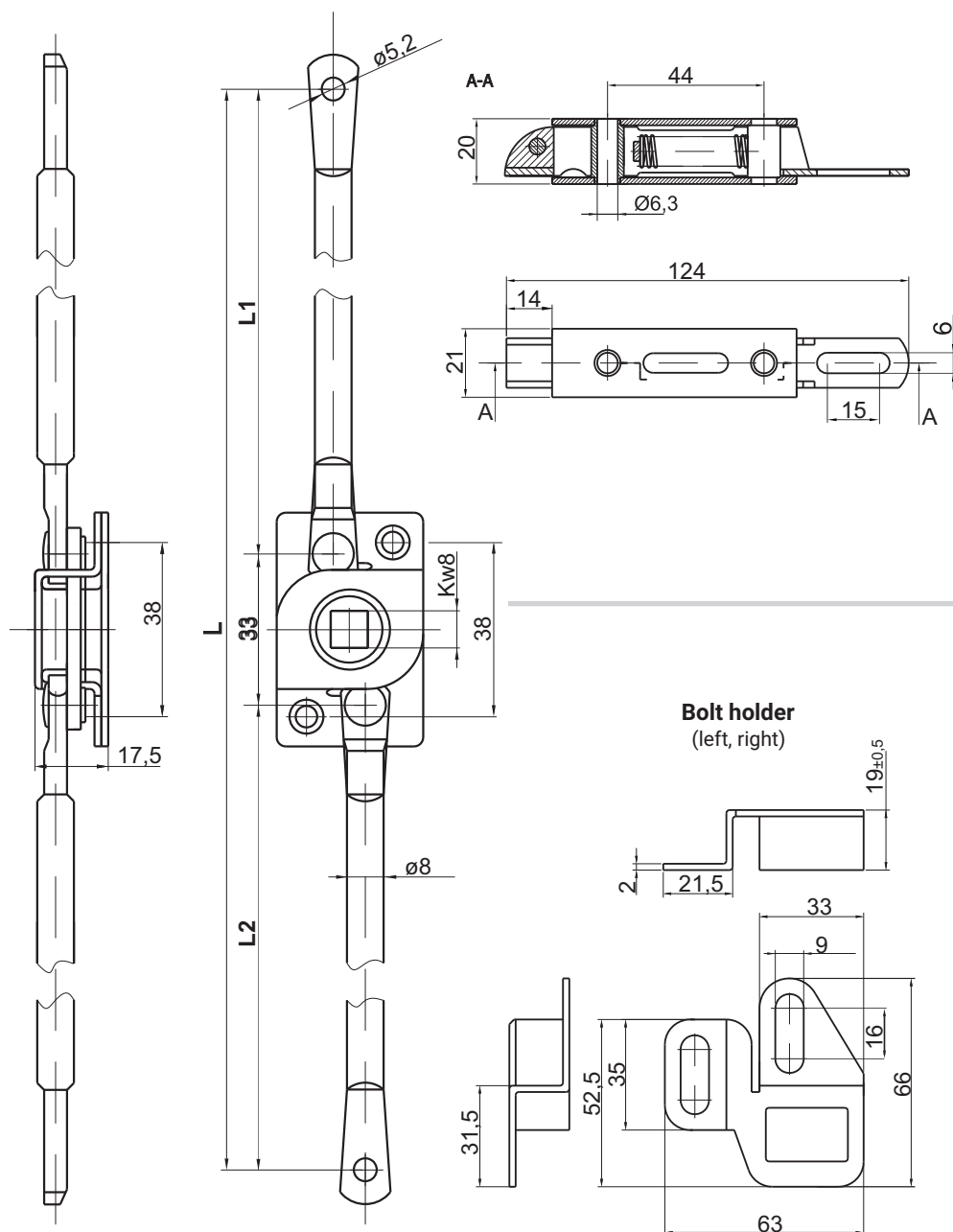


1. Swinghandle RS130, RS140	1B-8
2. Adapter 1C.916.001	1C-43
3. Adapter 1C.916.002	1C-43
4. Adapter 1C.916.003	1C-43
5. Profile	1C-1-3
6. Nut M22x1,5	-
7. Cam 1-point no limiter	1C-12-13
8. Cam 2-point, 3-point no limiter	1C-15-19
9. Rod 6	1C-4
10. Rod guide 6	1C-6
11. Rod 8 1C-3,4	1C-5
12. Rod guide 8 / Rod guide RW	1C-6-7
13. Cabinet door	-

2_{PL}

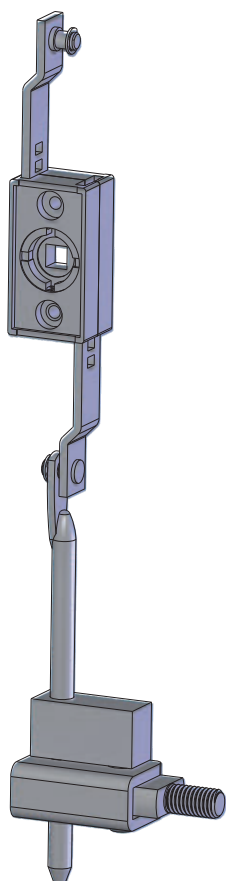
BOLT MECHANISM

BOLT

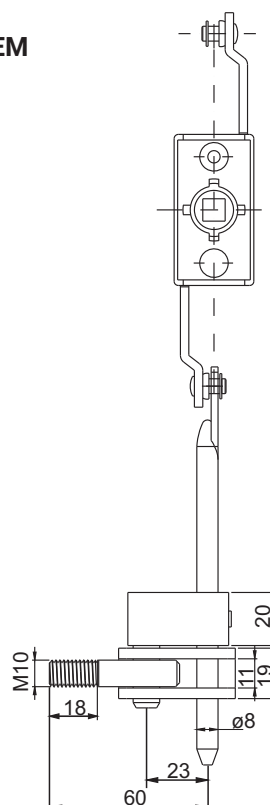
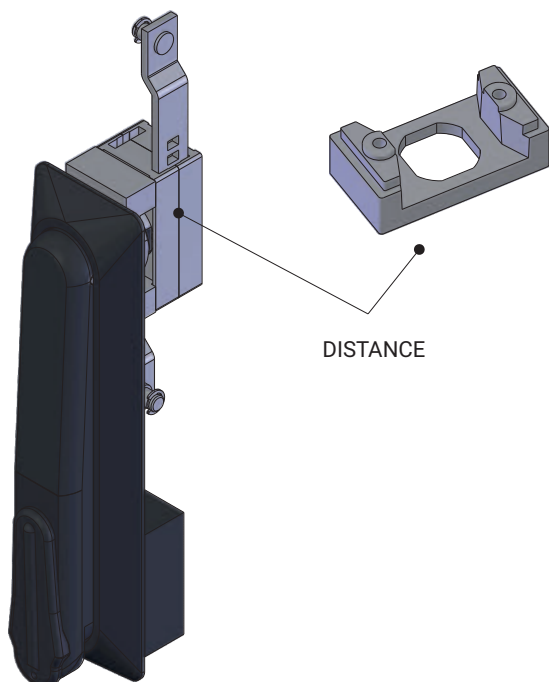


$$L = 33 + L_1 + L_2$$

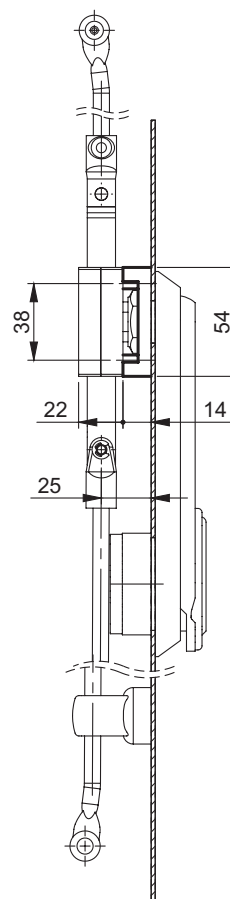
CAT. NUMBER	NAME	MATERIAL
1A.001.001	Bolt mechanism	Steel zinc plated
1A.001.001SN	Bolt mechanism	Stainless steel
1A.002.001	Bolt	Steel zinc plated
1A.002.001SN	Bolt	Stainless steel
1A.003.001	Bolt holder right	Stainless steel
1A.003.002	Bolt holder left	Stainless steel



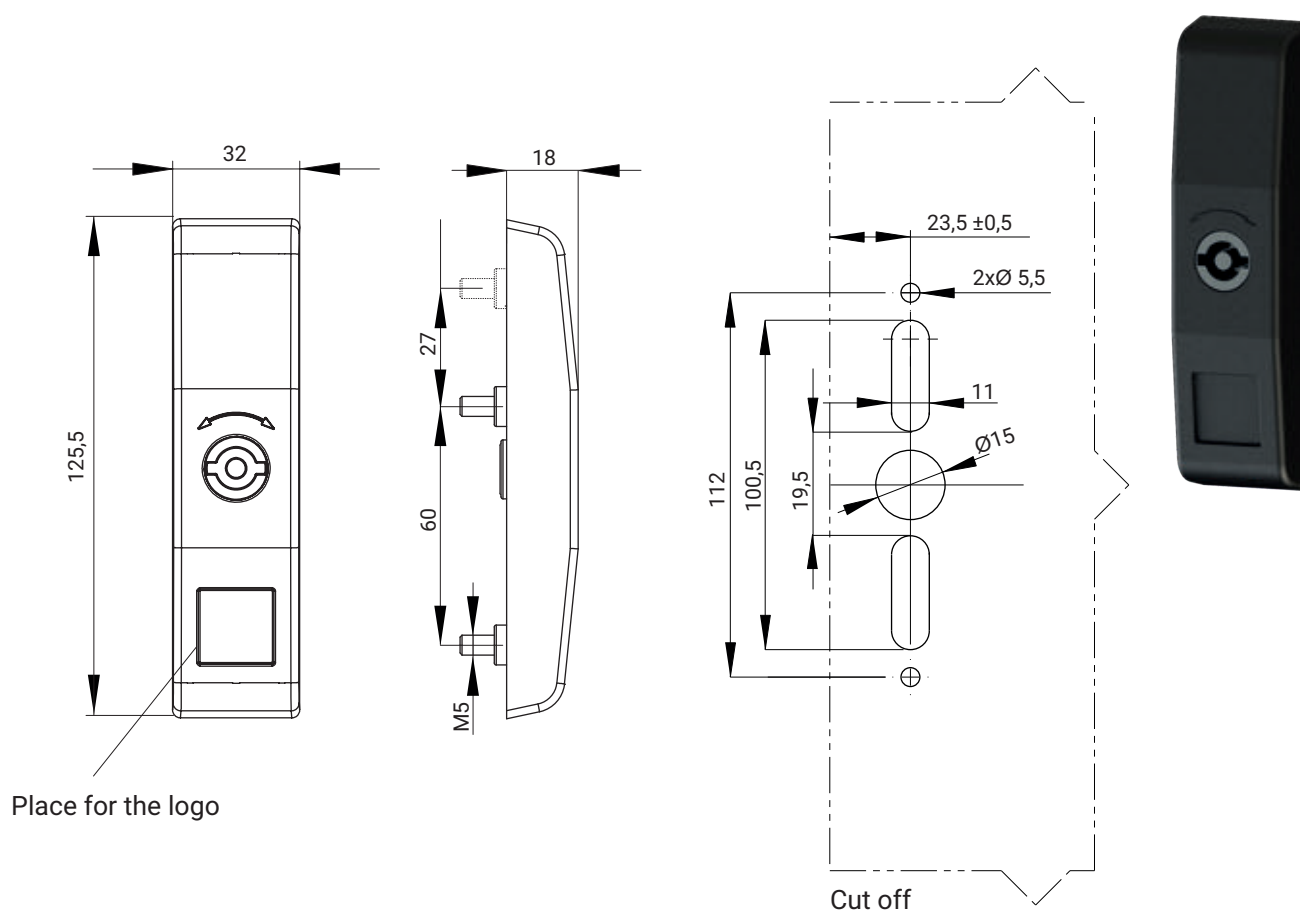
ROD STRENGHTENING SYSTEM

COGWHEEL
MECHANISM DISTANCE

DISTANCE



CAT. NUMBER	NAME	MATERIAL
1C.911.001	Rod strenghtening system	Steel zinc plated
1C.910.001	Cogwheel mechanism distance	ZAMAK
* system cooperates with cogwheel mechanism MZ (pg 1C-28, 1C-30, 1C-32, 1C-33)		

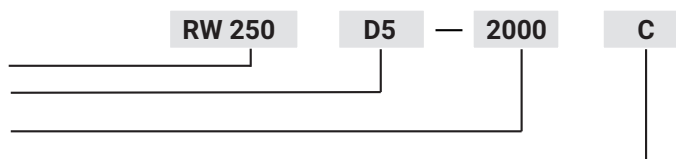


LOCK TYPE	COMPONENTS	MATERIAL	FINISH [C]	
RW 250	Housing	ABS	RAL 9005	RAL 7035
	Flat rods	Steel	04	05

Inserts				
D3	D5	T9	KW 8	S

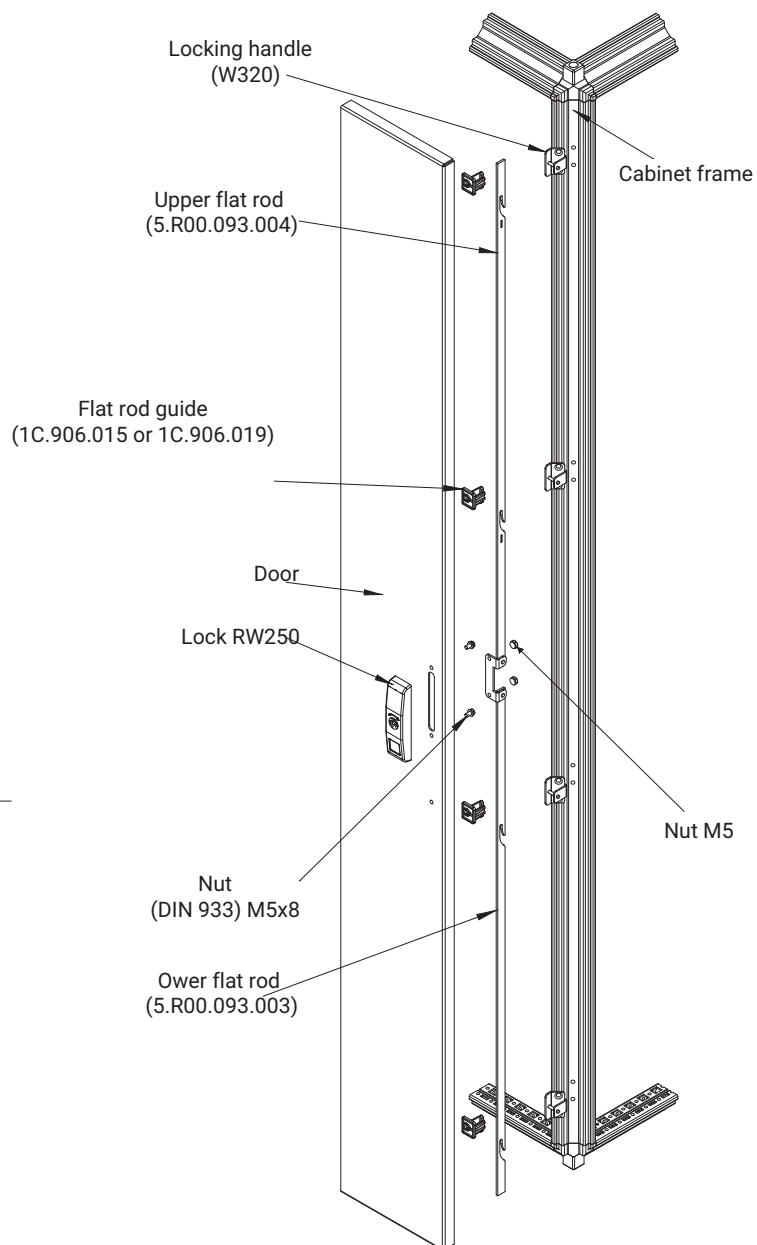
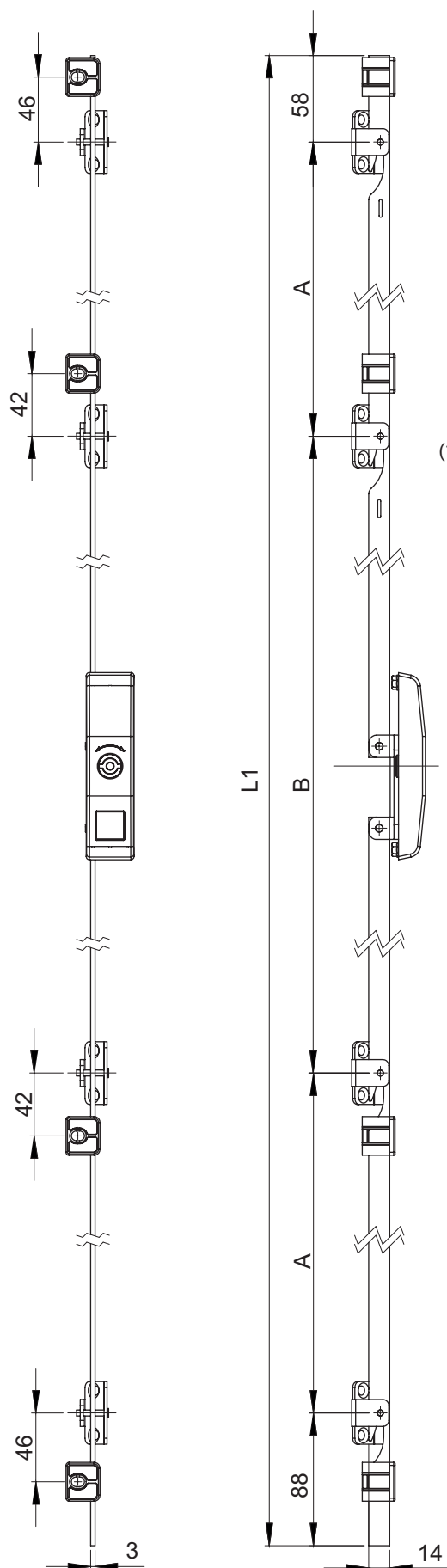
How to order :

Type of lock
Type of insert
Height cabinet
Finish

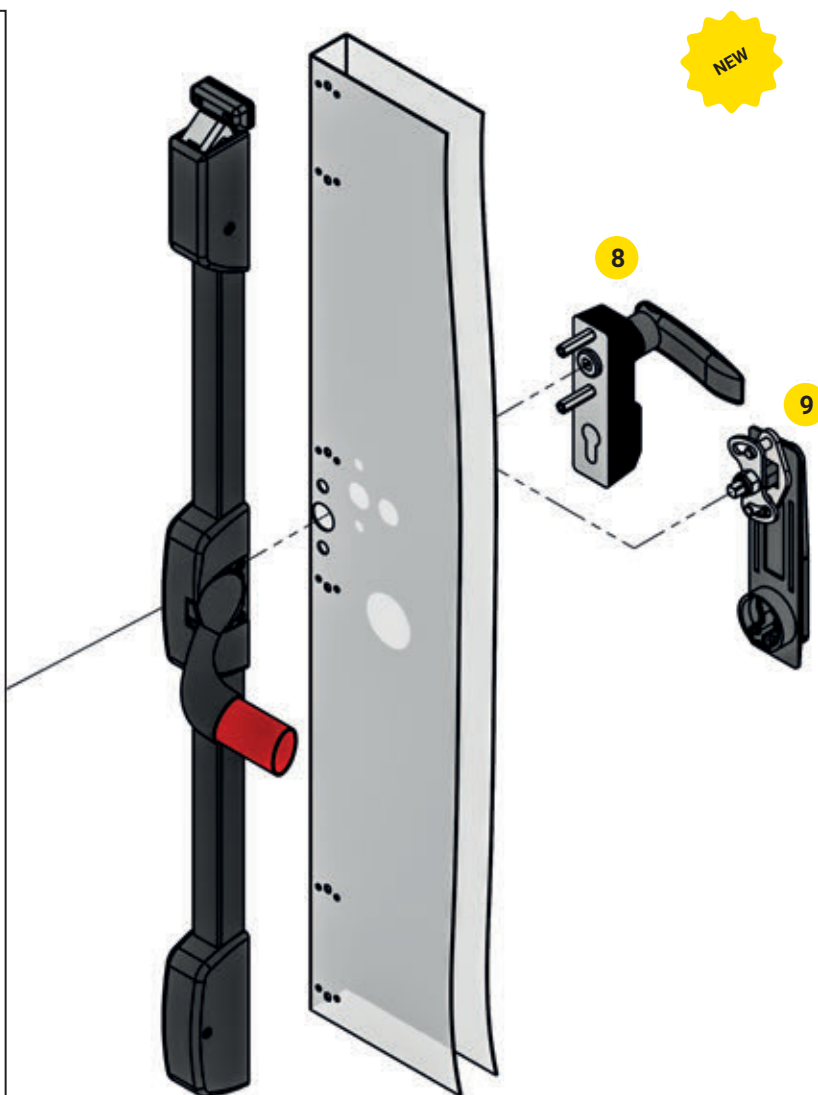
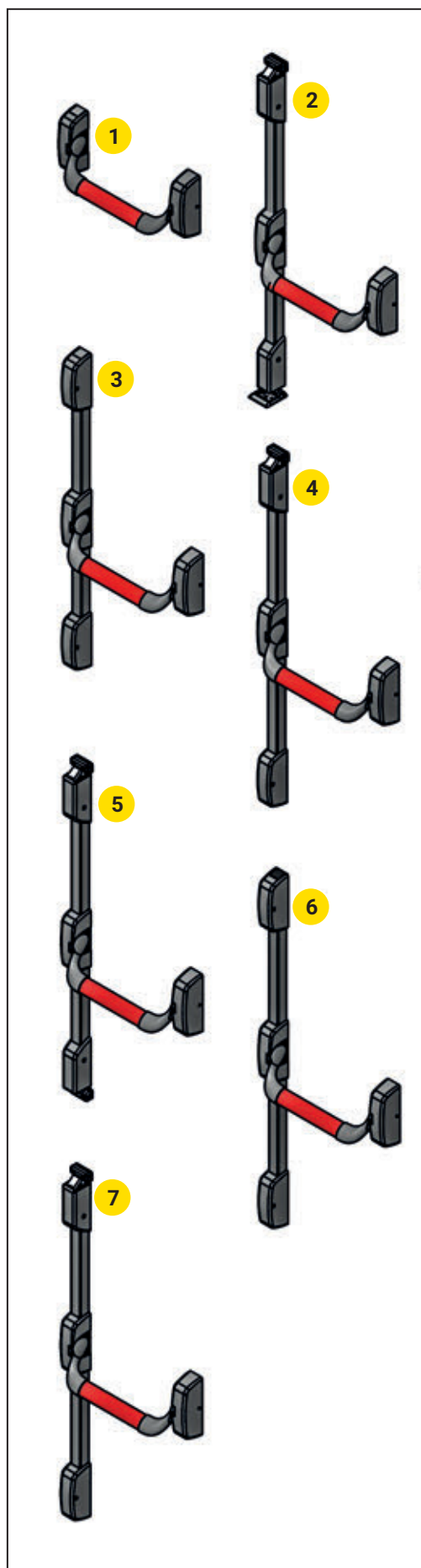


NOTE:

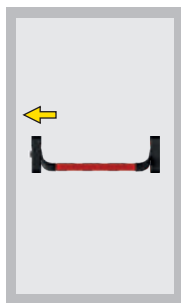
1. Lock RW 250 suitable to use outside the sealing zone
2. Locking system for door about max. thickness 2 mm
3. Type of locking system: left or right.
4. System components sold together or separately



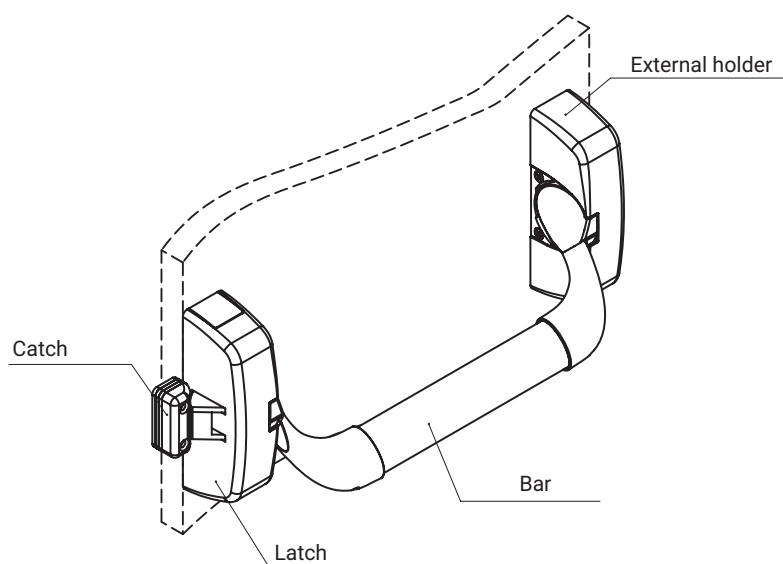
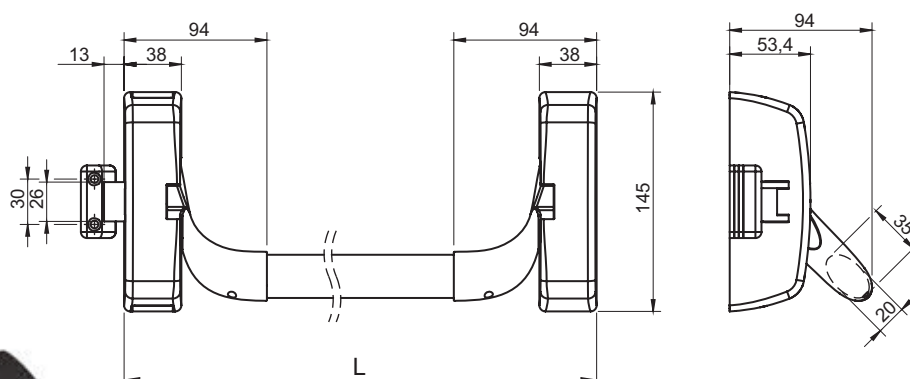
HEIGHT OF THE BOX[L]	L1	A	B
1800	1729	520	520
2000	1929	586	586



ANTI-PANIC LOCK		
1.	1B.ZA.001	1A-13
2.	1B.ZA.002	1A-14
3.	1B.ZA.003	1A-15
4.	1B.ZA.004	1A-16
5.	1B.ZA.005	1A-17
6.	1B.ZA.006	1A-18
7.	1B.ZA.007	1A-19
COMPATIBLE HANDLES		
8.	1B.ZA.201	1A-21
COMPATIBLE SWINGHANDLES		
9.	RS130 ZA	1A-22
	RS130/U ZA	
	RS200 ZA	1A-22
	RS200/U ZA	



Anti-panic lock SINGLE-POINT HORIZONTAL LATCH



The set includes::

- horizontal latch
- external holder,
- horizontal bar (state size L at order)
- catch with a set of spacers

Accessories to be ordered separately:

- external holder 1B.ZA.100,

Housings of lock and external holder, horizontal bar are made of ZAMAK
internal lock mechanism - galvanized steel ; bar, catch - powder-coated steel

CATALOGUE NUMBER	COMPONENTS	FINISH [C]		
		RAL 9005	RAL 7035	RAL 3020
1B.ZA.001	Horizontal latch			
	External holder	04	05	-
	Catch			
	Horizontal bar	04	05	12

How to order:

Catalogue number

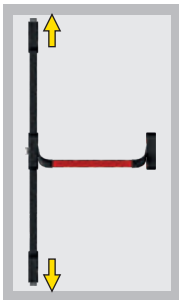
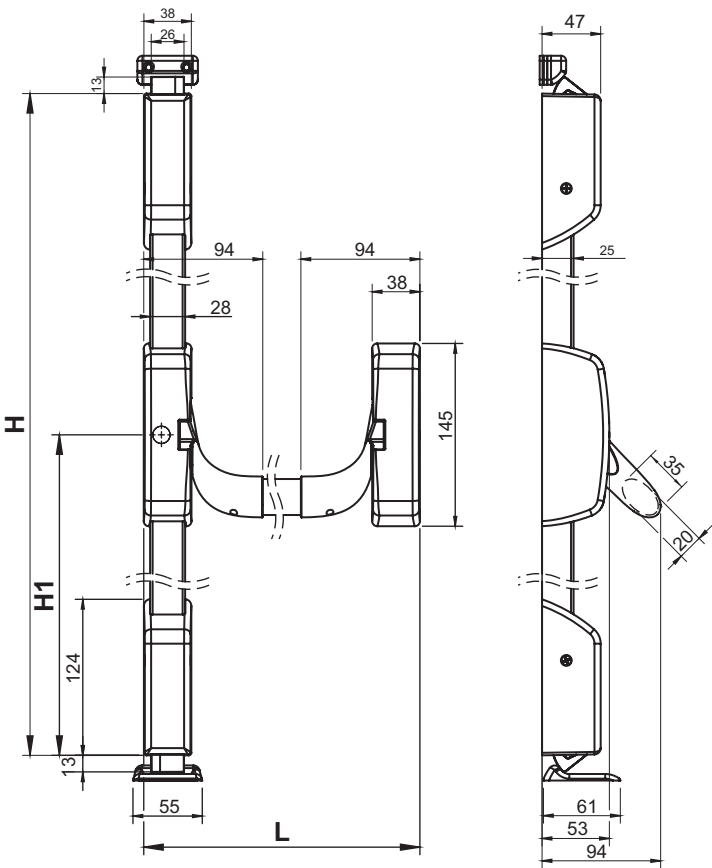
Finish for a horizontal latch, external holder and a catch

Closure width

Finish for a horizontal bar

1B.ZA.001 — C — L C

Anti-panic lock
DOUBLE-POINT VERTICAL LATCH (top / bottom)



- The set includes::
- central holder,
 - vertical upper latch,
 - vertical lower latch,
 - horizontal bar (state size L at order),
 - upper and lower rod (state dimension of H and H1 at order),
 - upper catch with a set of spacers,
 - lower catch,

- Accessories to be ordered separately:
- external holder 1B.ZA.100,

Housings of locks and catches, horizontal bar are made of ZAMAK;
internal lock mechanism, rod - galvanized steel; bar, catch - powder-coated steel

CATALOGUE NUMBER	COMPONENTS	FINISH [C]		
		RAL 9005	RAL 7035	RAL 3020
1B.ZA.002	Central holder	04	05	-
	Vertical latch			
	Catch			
	Horizontal bar	04	05	12

How to order:

1B.ZA.002 — C — L. C — H — H1

Catalogue number

Finish for a central holder, latches and a catches

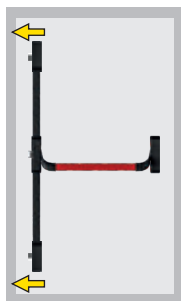
Closure width

Finish for a horizontal bar

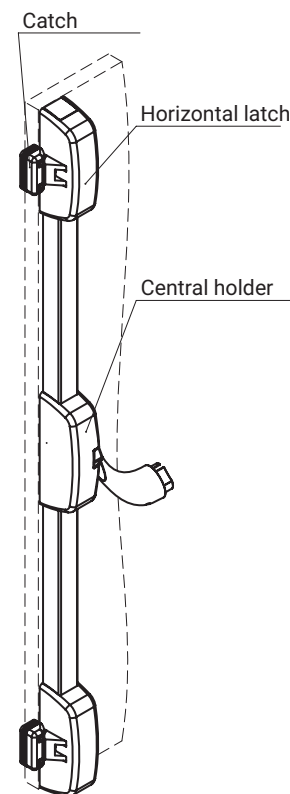
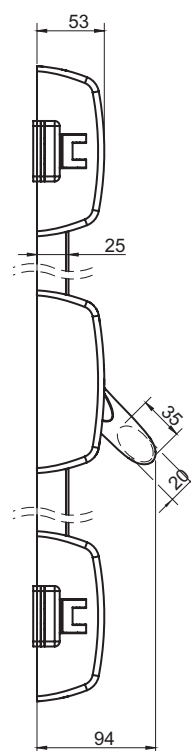
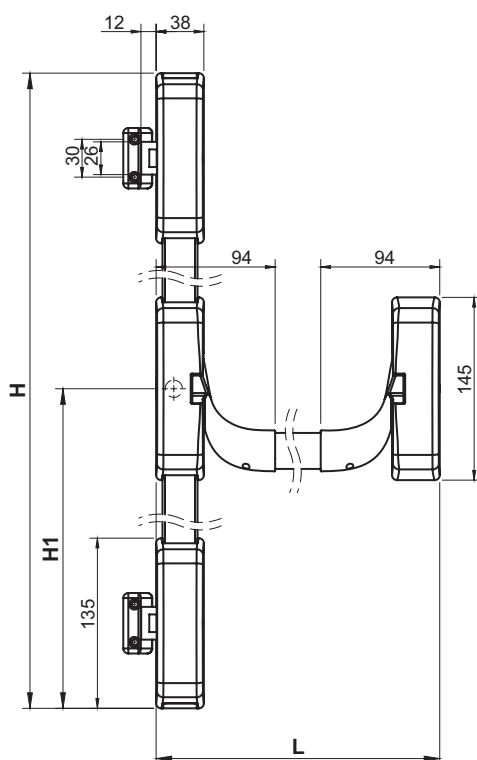
Closure height

Height from the closure axis to the bottom latch

NEW



Anti-panic lock DOUBLE-POINT VERTICAL LATCH (top / bottom)



The set includes:

- central holder,
- horizontal latch (x2),
- horizontal bar (state size L at order),
- upper and lower rod (state dimension of H and H1 at order),
- upper catch with a set of spacers (x2),

Accessories to be ordered separately:

- external holder 1B.ZA.100

Housings of locks and catches, horizontal bar are made of ZAMAK;
internal lock mechanism, rod - galvanized steel; bar, catch - powder-coated steel

CATALOGUE NUMBER	COMPONENTS	FINISH [C]		
		RAL 9005	RAL 7035	RAL 3020
1B.ZA.003	Central holder	04	05	-
	Vertical latch			
	Catch			
	Horizontal bar	04	05	12

How to order:

Catalogue number

Finish for a central holder, latches and a catches

Closure width

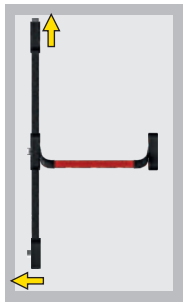
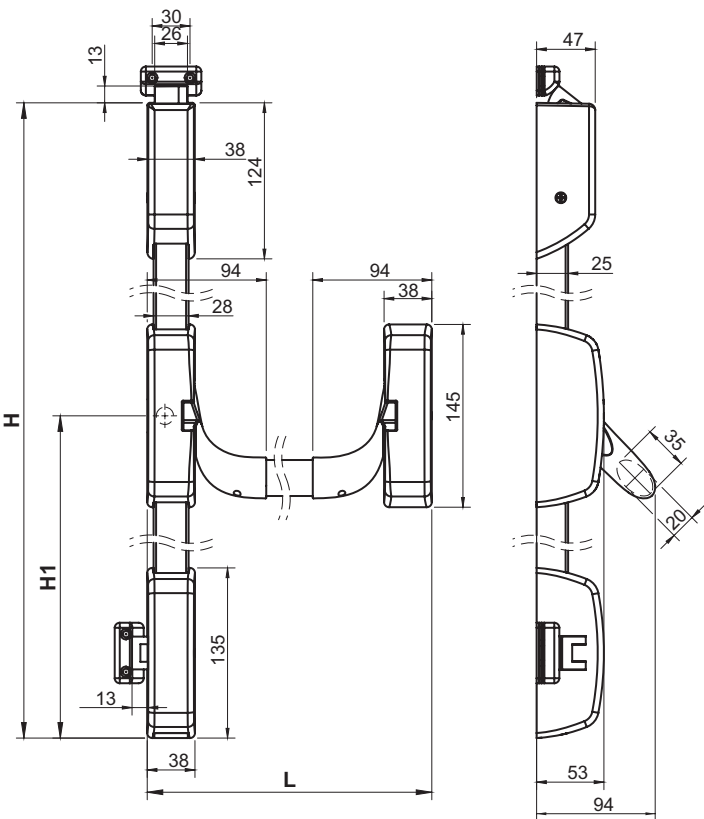
Finish for a horizontal bar

Closure height

Height from the closure axis to the bottom latch

1B.ZA.003 — C — L. C — H — H1

Anti-panic lock
DOUBLE-POINT VERTICAL AND HORIZONTAL LATCH (top / side)



- The set includes:
- central holder,
 - vertical latch,
 - horizontal latch,
 - horizontal bar (state size L at order),
 - upper and lower rod (state dimension of H and H1 at order),
 - catch with a set of spacers (x2)

Accessories to be ordered separately:

- external holder 1B.ZA.100

Housings of locks and catches, horizontal bar are made of ZAMAK;
internal lock mechanism, rod - galvanized steel; bar, catch - powder-coated steel

CATALOGUE NUMBER	COMPONENTS	FINISH [C]		
		RAL 9005	RAL 7035	RAL 3020
1B.ZA.004	Central holder	04	05	-
	Latch			
	Catch			
	Horizontal bar	04	05	12

How to order:

1B.ZA.004 — C — L. C — H — H1

Catalogue number

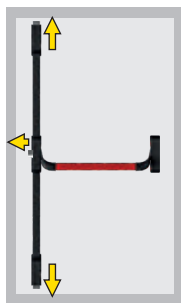
Finish for a central holder, latches and a catches

Closure width

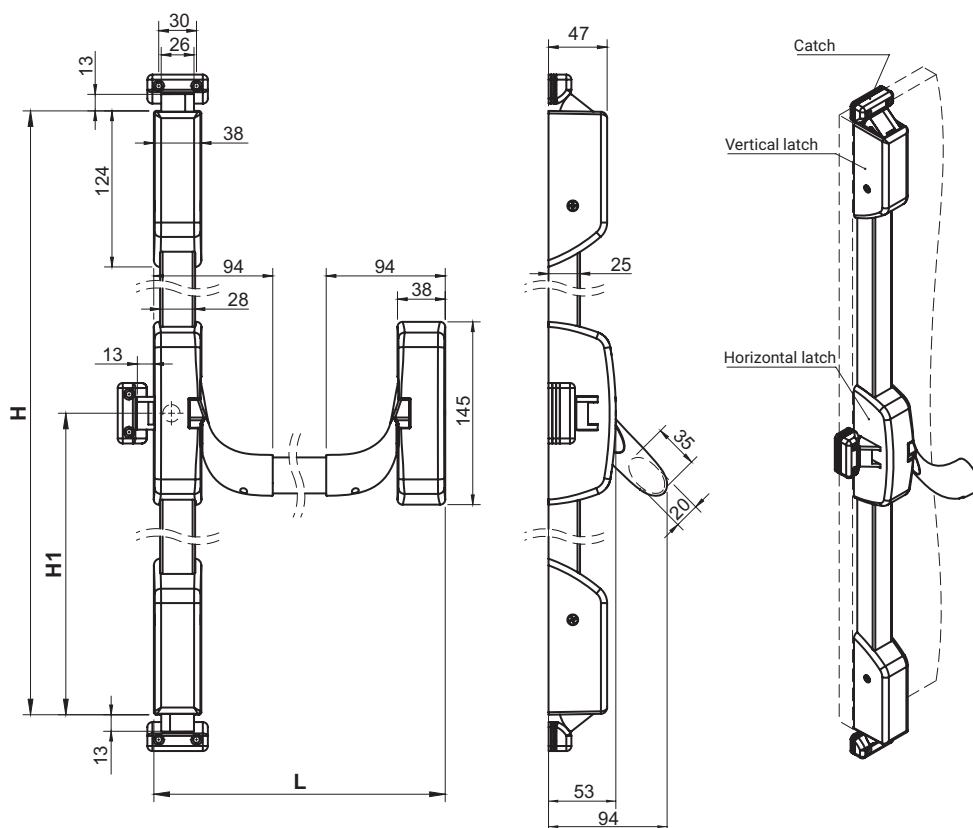
Finish for a horizontal bar

Closure height

Height from the closure axis to the bottom latch



Anti-panic lock THREE-POINT LATCH (side / top / bottom)



- The set includes:
- central holder,
 - vertical latch (x2),
 - horizontal latch,
 - horizontal bar (state size L at order),
 - upper and lower rod (state dimension of H and H1 at order),
 - catch with a set of spacers (x3)

Accessories to be ordered separately:

- external holder 1B.ZA.100

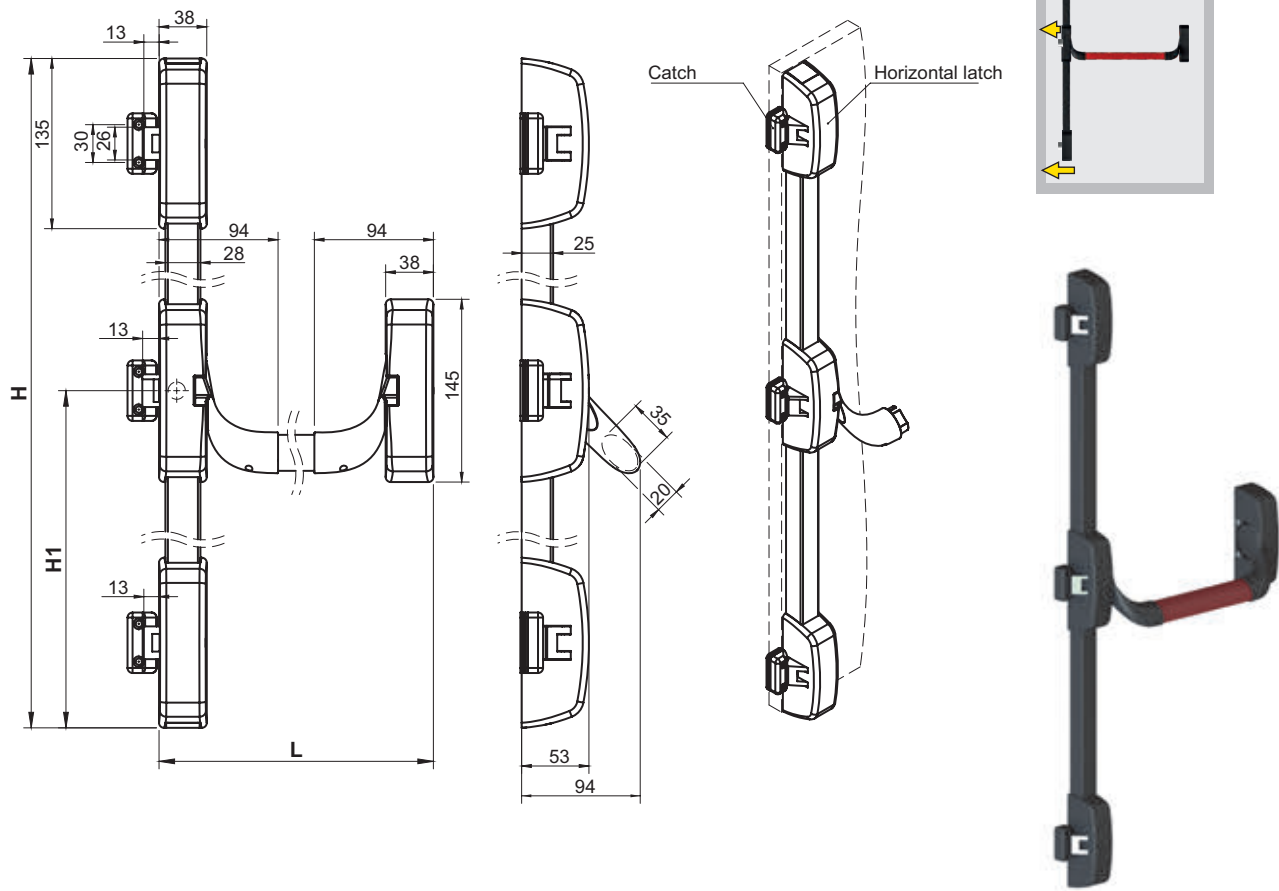
Housings of locks and catches, horizontal bar are made of ZAMAK;
internal lock mechanism, rod - galvanized steel; bar, catch - powder-coated steel

CATALOGUE NUMBER	COMPONENTS	FINISH [C]		
		RAL 9005	RAL 7035	RAL 3020
1B.ZA.005	Central holder	04	05	-
	Latch			
	Catch			
	Horizontal bar	04	05	12

How to order:

	1B.ZA.005	—	C	—	L. C	—	H	—	H1
Catalogue number									
Finish for a central holder, latches and a catches									
Closure width									
Finish for a horizontal bar									
Closure height									
Height from the closure axis to the bottom latch									

Anti-panic lock
THREE-POINT LATCH (side / side / side)



- The set includes:
- central holder,
 - horizontal latch (x3),
 - horizontal bar (state size L at order),
 - upper and lower rod (state dimension of H and H1 at order),
 - catch with a set of spacers (x3)

- Accessories to be ordered separately:
- external holder 1B.ZA.100

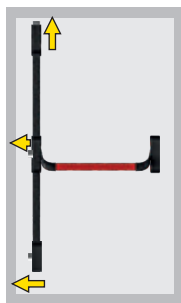
Housings of locks and catches, horizontal bar are made of ZAMAK;
internal lock mechanism, rod - galvanized steel; bar, catch - powder-coated steel

CATALOGUE NUMBER	COMPONENTS	FINISH [C]		
		RAL 9005	RAL 7035	RAL 3020
1B.ZA.006	Central holder	04	05	-
	Latch			
	Catch			
	Horizontal bar	04	05	12

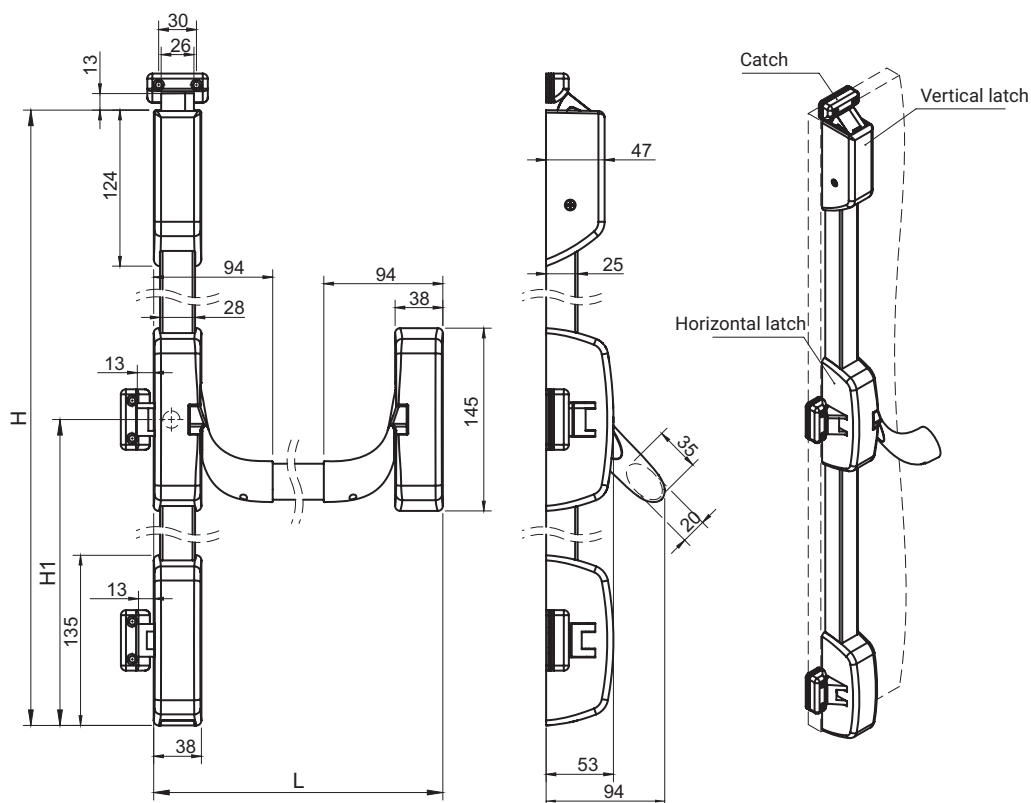
How to order:

	1B.ZA.006	—	C	—	L. C	—	H	—	H1
Catalogue number									
Finish for a central holder, latches and a catches									
Closure width									
Finish for a horizontal bar									
Closure height									
Height from the closure axis to the bottom latch									

NEW



Anti-panic lock THREE-POINT LATCH (side / top / side)



The set includes:

- central holder,
- horizontal latch (x2),
- vertical latch
- horizontal bar (state size L at order),
- upper and lower rod (state dimension of H and H1 at order),
- catch with a set of spacers (x3)

Accessories to be ordered separately:

- external holder 1B.ZA.100

Housings of locks and catches, horizontal bar are made of ZAMAK;

CATALOGUE NUMBER	COMPONENTS	FINISH [C]		
		RAL 9005	RAL 7035	RAL 3020
1B.ZA.007	Central holder	04	05	-
	Latch			
	Catch			
	Horizontal bar	04	05	12

How to order:

1B.ZA.007 — C — L. C — H — H1

Catalogue number

Finish for a central holder, latches and a catches

Closure width

Finish for a horizontal bar

Closure height

Height from the closure axis to the bottom latch



		1B.ZW.101	1B.ZW.102	1B.ZW.103	1B.ZW.104
1B.ZA.001 str. 1A-13		A1			
1B.ZA.002 str. 1A-14		A2	A1 A2	A1	A1
1B.ZA.003 str. 1A-15				A2	
1B.ZA.006 str. 1A-18					A2

How to order :

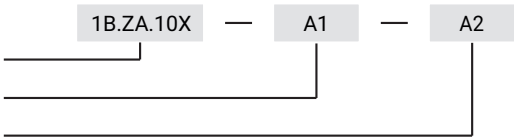
Cat.number for anti-panic lock for double wing door

Cat.number for anti-panic lock for first wing door

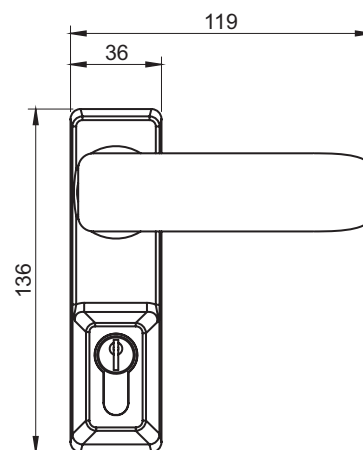
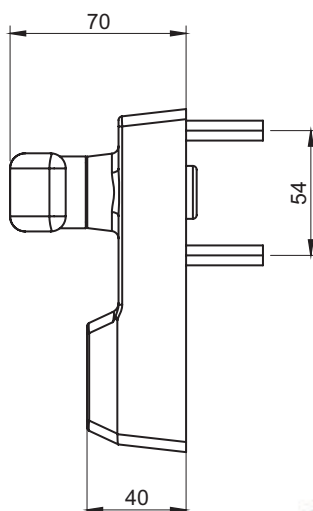
Cat.number for anti-panic lock for second wing door

where:

A1, A2 has a full number from the catalogue of chosen lock
(for locks 1B.ZA.001 without H and H1 dimensions)



NEW



External fitting with handle for anti-panic locks. Provided with Europrofile insert.

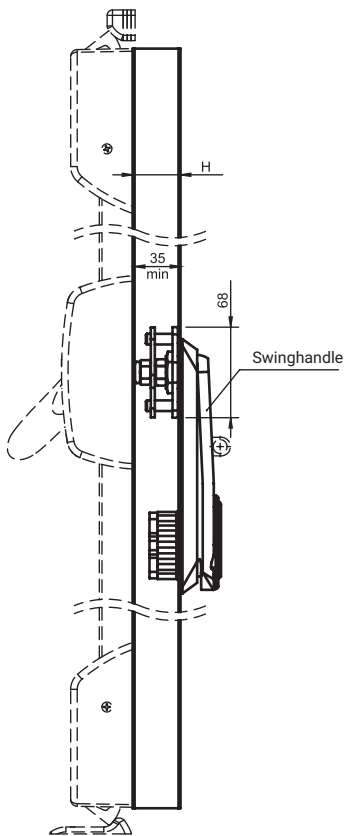
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
1B.ZA.201	Klamka	ZAMAK	04
	Obudowa		

How to order :

Catalogue number

Finish

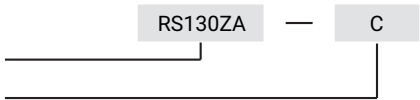
1B.ZA.201 — C



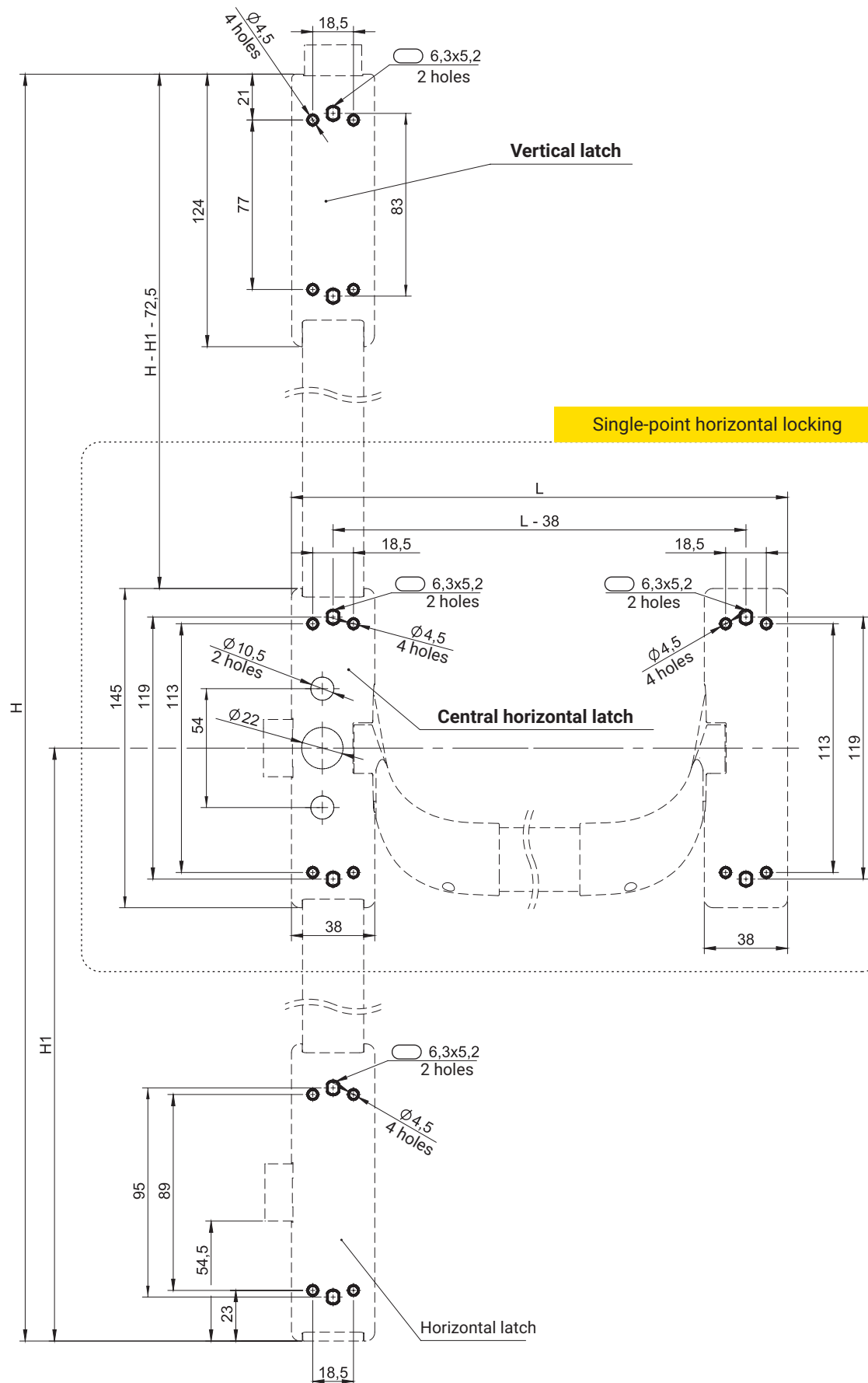
Mounting holes of locks with swinghandle according to catalogue pages of RS200 locks - page 1B-3, RS130 - page 1B-8.
The ZA end piece in the catalogue number of swinghandles means that it is a lock adapted to cooperation with an anti-panic lock.
RS130/U ZA i RS200/U ZA - swinghandles with padlock protection.

SWINGHANDLES COMPATIBLE WITH ANTI-PANIC LOCKS				
TYPE OF LOCK	HANDLE MATERIAL, LOCK FINISH [C]			
	ZAMAK		Polyamide	
	RAL 9005	RAL 7035	RAL 9005	RAL 7035
RS130ZA RS130/UZA	04	-	07	-
RS200ZA RS200/UZA	04	05	07	08

How to order :
Catalogue number
Handle material, lock finish

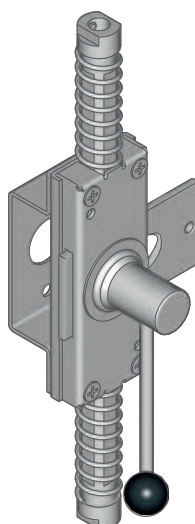
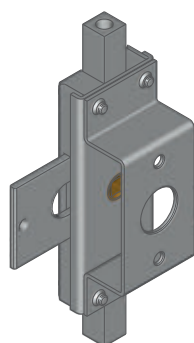


2 or 3 point locking



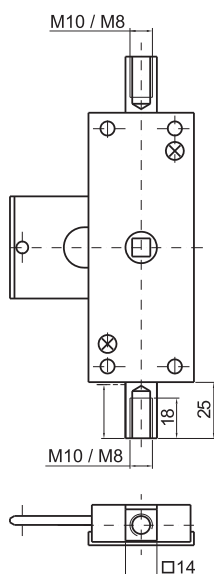
Each lock can be mounted on 4 holes $\varnothing 4,5$ or 2 holes 6,3x5,2



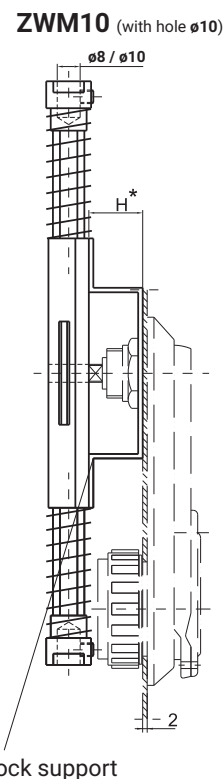
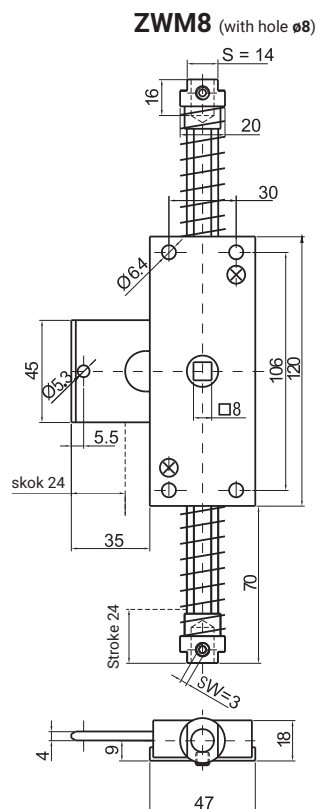


ZWM8
(with thread M8)

ZWM10
(with thread M10)

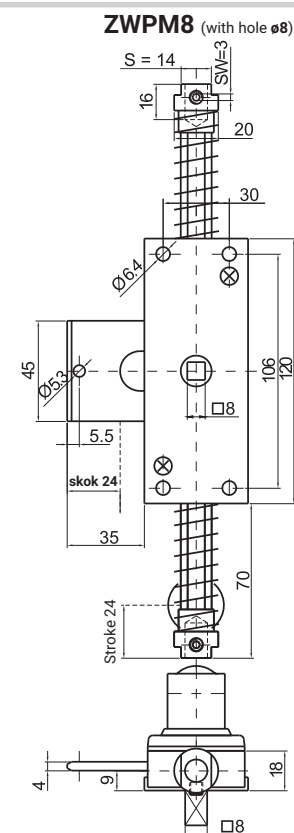
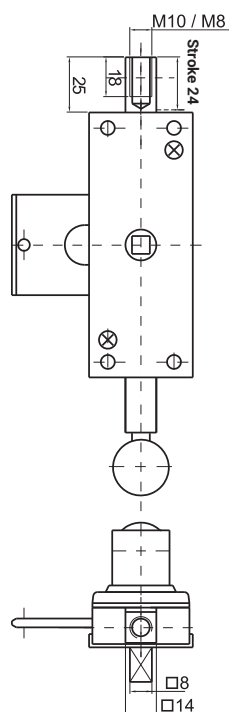
**NOTE:**

1. When ordering swinghandles RS100, RS130, RS140, RS110 RS210, RS200 for **internal lock** you should add letters ZW.
2. When ordering swinghandle RS100, RS200, RS130, RS140 RS110, RS210, for **intednal lock panik**, you should add letters ZWP.
3. Lock support only on special request.
4. Left or Right version only for **internal lock panik**

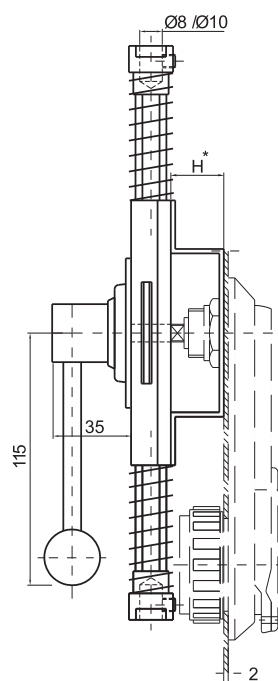


ZWPM8
(with thread M8)

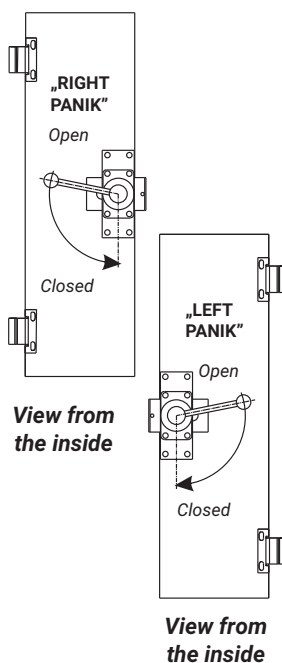
ZWPM10
(with thread M10)



ZWPM10 (with hole $\varnothing 10$)

**NOTE:**

1. When ordering lock ZWP you must define H dimension and version: left or right



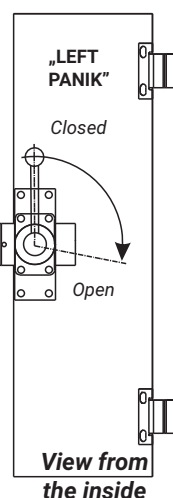
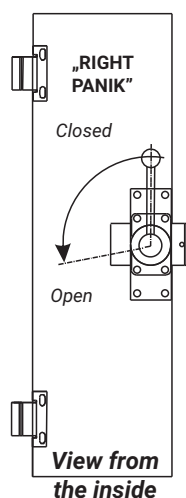
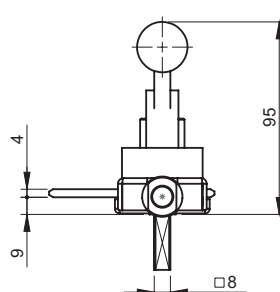
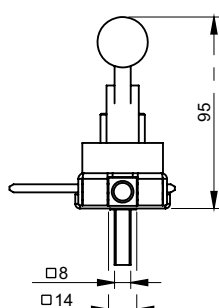
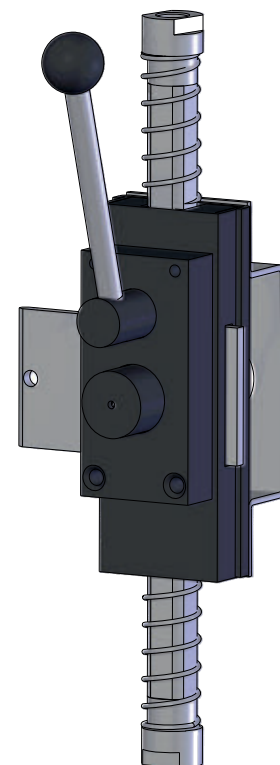
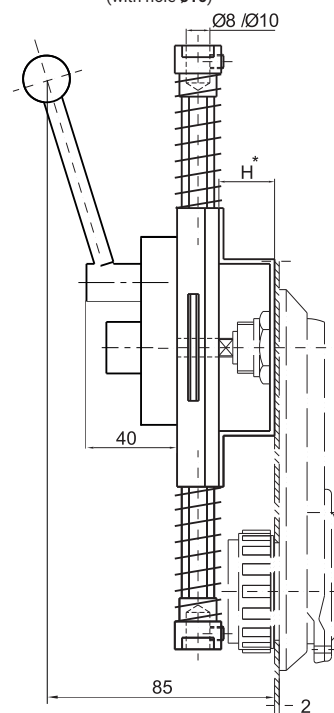
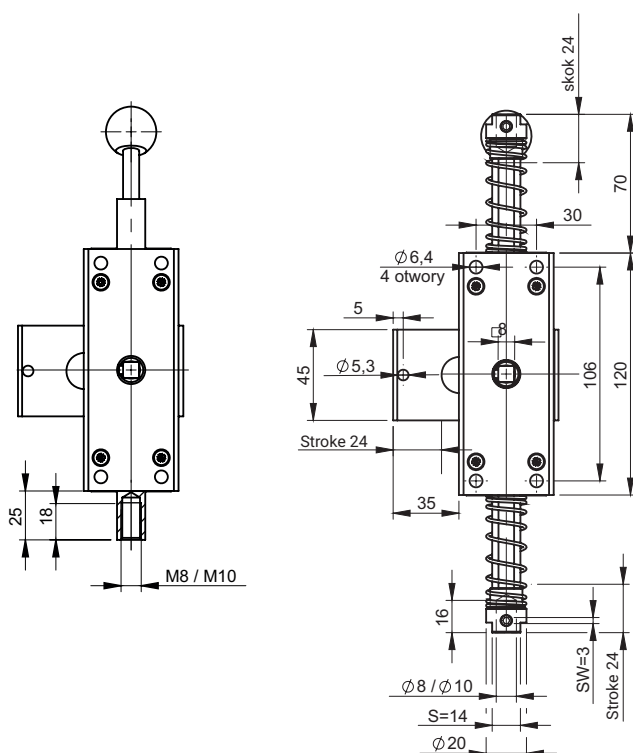
NAME	MATERIAL	NAME	MATERIAL
Internal lock ZWM8	Steel zinc plated	Internal lock panik ZWPM8	Steel zinc plated
Internal lock ZWM10		Internal lock ZWPM10	
Internal lock ZW8		Internal lock ZWP8	
Internal lock Zw10		Internal lock ZWP10	
• When ordering you must define H dimension			

ZWPM8.002
(with thread M8)

ZWPM10.002
(with thread M10)

ZWP8.002
(with hole $\phi 8$)

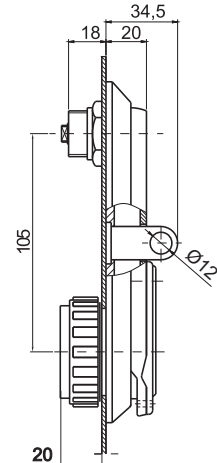
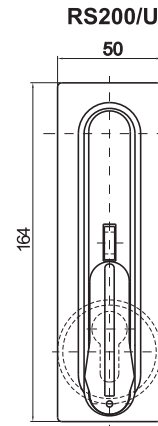
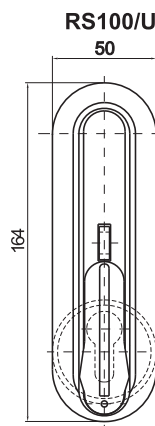
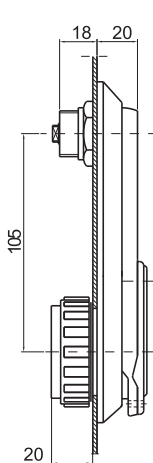
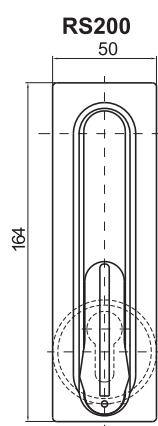
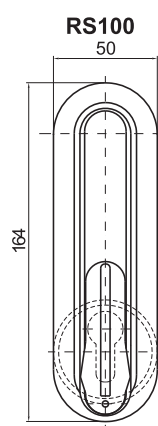
ZWP10.002
(with hole $\phi 10$)



NOTE:

1. When ordering lock ZWP, you must define H dimension and version: left or right

NAME	MATERIAL
Internal lock panik ZWPM8.002	Steel zinc plated
Internal lock panik ZWPM10.002	
Internal lock panik ZWP8.002	
Internal lock panik ZWP10.002	
• When ordering you must define H dimension	

**NOTE:**

1. When ordering swinghandle RS100, RS200 for **internal lock**, you should add letters e.g. (RS100ZW, RS200ZW).
2. When ordering swinghandle RS100, RS200, for **internal lock panik**, you should add letters ZWP e.g. (RS100ZWP, RS200ZWP)

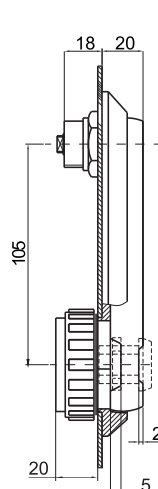
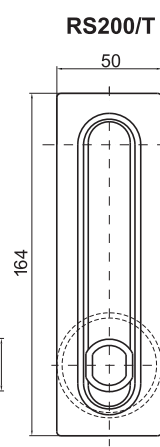
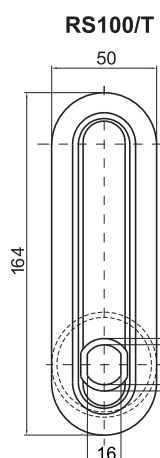
(*) - Padlock device is available with diameter Ø12

LOCK TYPE	COMPONENTS		MATERIAL
RS100	Housing		Polyamide PA6
RS200			
RS100/U	Housing Padlock device		Polyamide PA6
RS200/U			ZAMAK5
Material and finish [C]			
ZAMAK5		POLYAMIDE PA6	
RAL 9005	RAL 7035	RAL 9005	RAL 7035
04	05	07	08

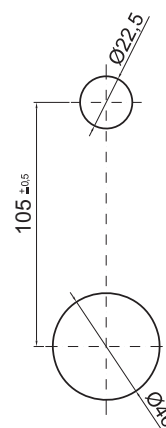
How to order :

Type of lock **RS100/U** — **[C]**
 Material handle, finish

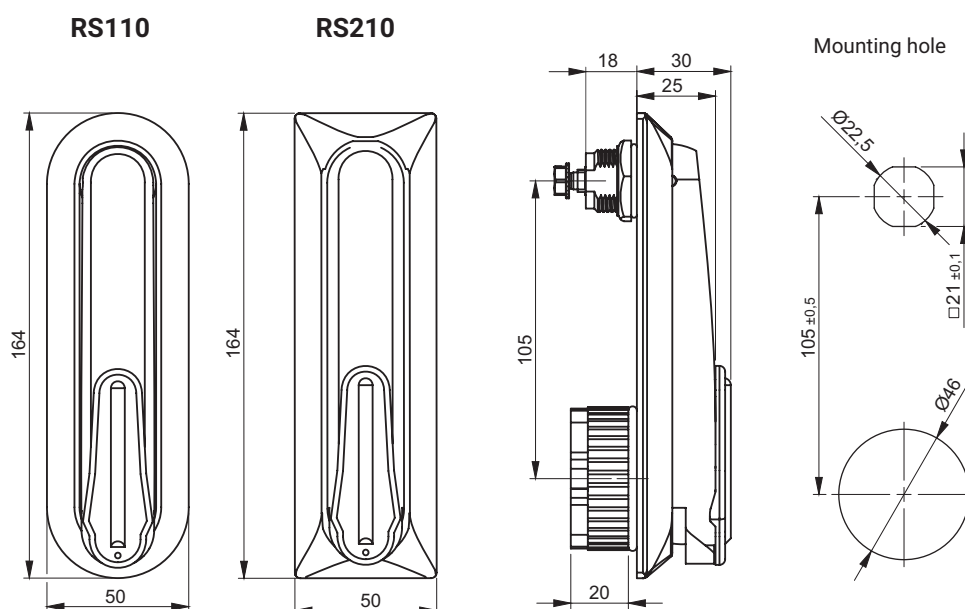
- Additionally there is a possibility of putting company logo a dust cover



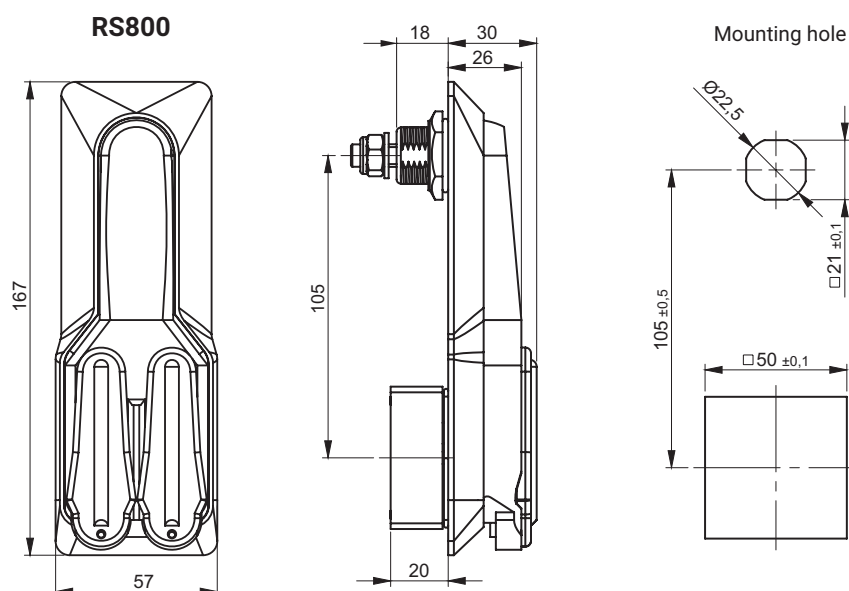
Mounting hole



LOCK TYPE	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
RS100/T	Housing, Handle	Polyamide PA6	07	08
RS200/T				



DETAIL	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
RS110 RS210	Housing, Handle	Polyamide PA GF30	07	08



DETAIL	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
RS800 RS800W	Housing, Handle	Polyamide PA GF30	07	08

NOTE:

Locking is the enhanced version or without reinforcement.
RS800W - with steel reinforcement handle.

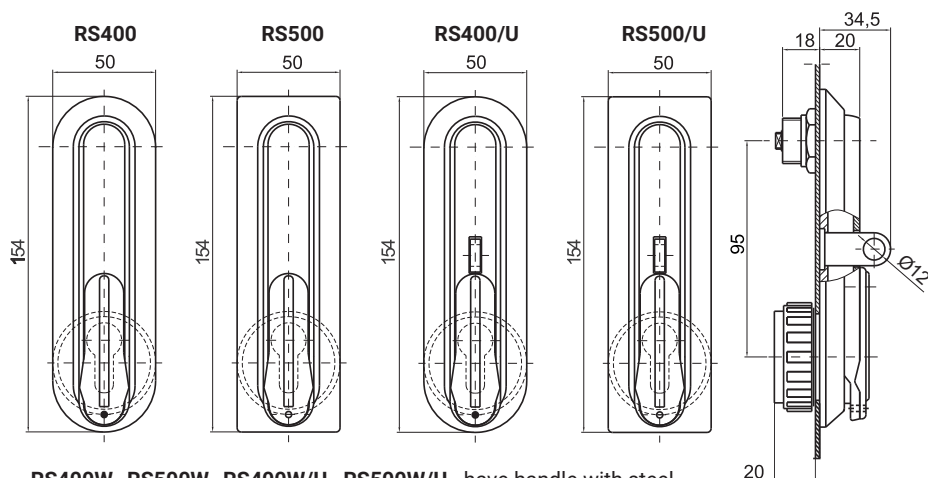
How to order:

Catalogue number

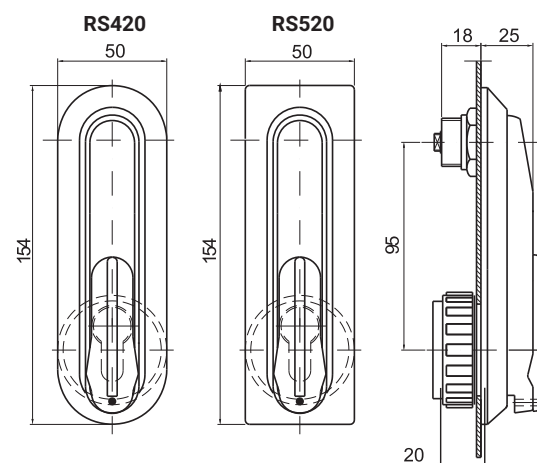
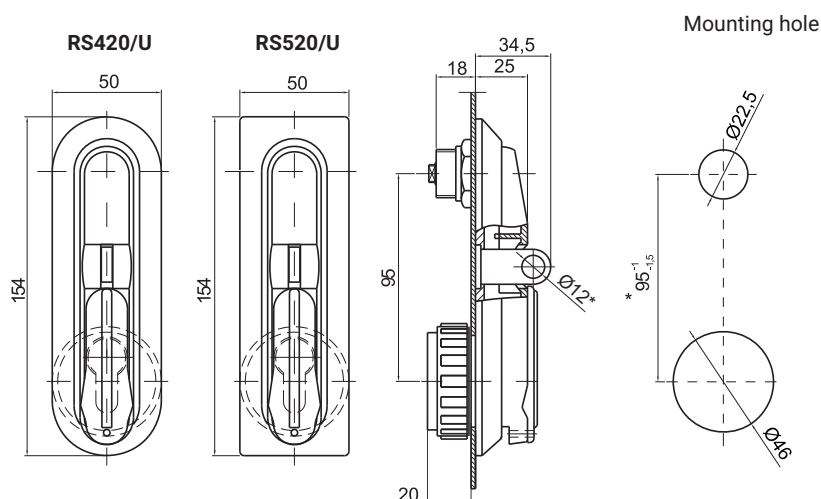
Finish

RS 800

C



RS400W, RS500W, RS400W/U, RS500W/U - have handle with steel strengthening inside



(*) - Padlock device is available with diameter Ø12

NAME		COMPONENTS	MATERIAL	FINISH [C]	
				RAL 9005	RAL 7035
RS400	RS500	Housing, handle	Polyamide PA6	07	08
RS400W	RS500W				
RS400/U	RS500/U				
RS400W/U	RS500W/U				
RS420	RS520				
RS420/U	RS520/U				

• Additionally there is a possibility of putting company logo on a dust cover

How to order:

Catalogue number

Finish

RS420/U

C

| Swinghandles

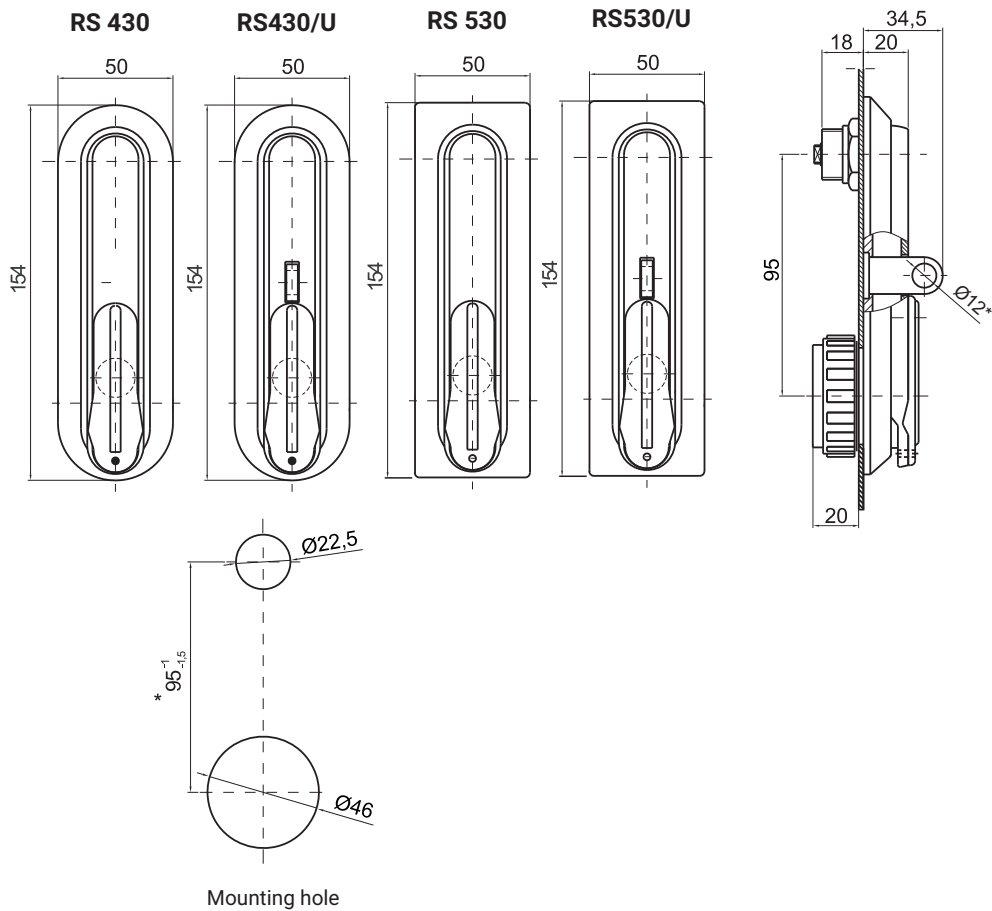
www.roztocze.eu

Swinghandle RS430, RS430/U, RS530, RS530/U



ROZTOCZE

1B



LOCK TYPE		COMPONENTS		MATERIAL				
RS 430, RS 430/U RS 530, RS 530/U		Housing, handle		Poliamide				
		Padlock ring		ZAMAK				
Inserts				FINISH [C]				
							RAL 9005	RAL 7035
D3	D5	T9	T10	KW 8	S	N	07	08

How to order :

Type of lock RS430/U
 Type of insert T9
 Finish C

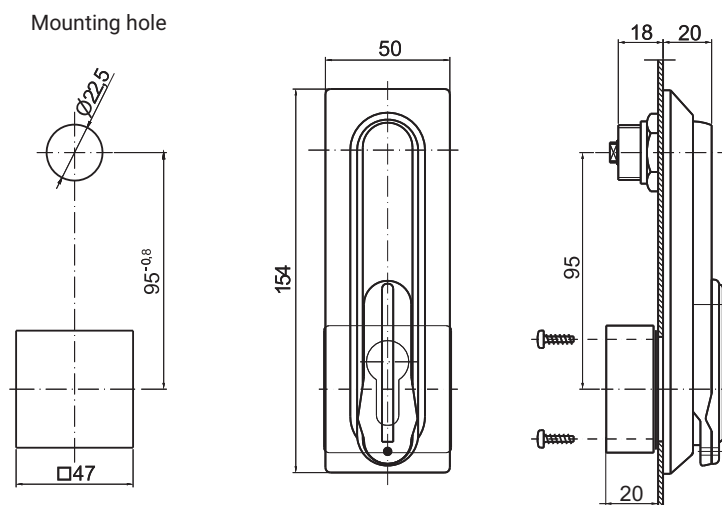
LOCK TYPE		COMPONENTS	MATERIAL	
RS 430, RS 430/U RS 530, RS 530/U		Housing, handle	Poliamid	
		Padlock ring	ZAMAK	
Key code			FINISH [C]	
1333	455E	2342E	RAL 9005	RAL 7035
405E	1242E	Different code	07	08

How to order :

Type of lock RS430/U
 Key code 1333
 Finish C

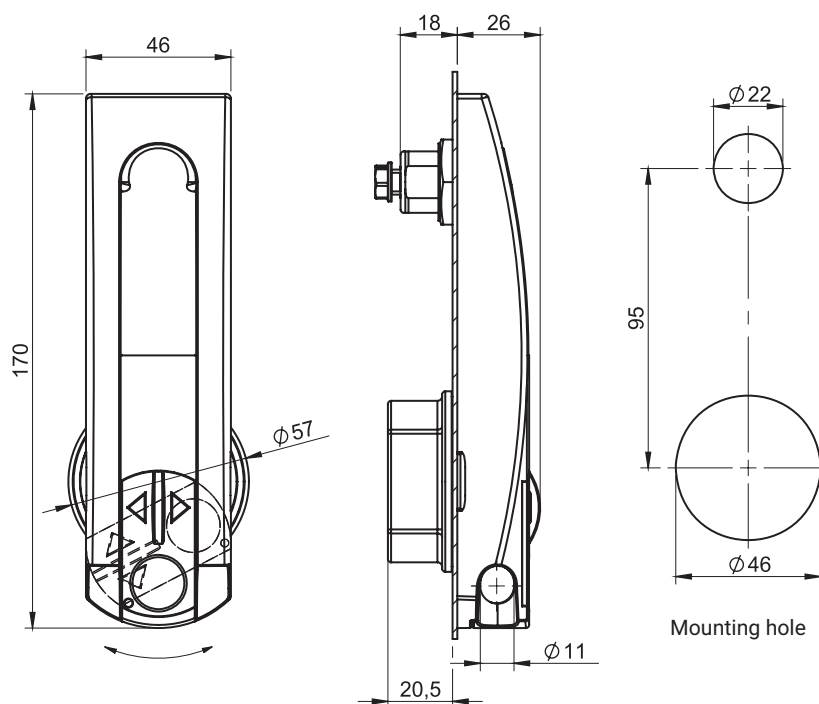
Lock with handle RS 430, RS 430/U, RS 530, RS 530/U is compatible with cam: 15, 16, 19, 21, 35, 36, JK-10018, JK1-10018, JK2-10018, J-6000
H.G dimension to be chosen from pages 1C-10 to 1C-17





LOCK TYPE	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
RS510	Housing, handle	Polyamide - PA6	07	08

• Additionally there is a possibility of putting company logo on a dust cover



Przesłona wkładki obracana

LOCK TYPE	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
RS900	Housing, handle	Polyamide - PA6	07	08

How to order :
Type of lock
Finish

RS900

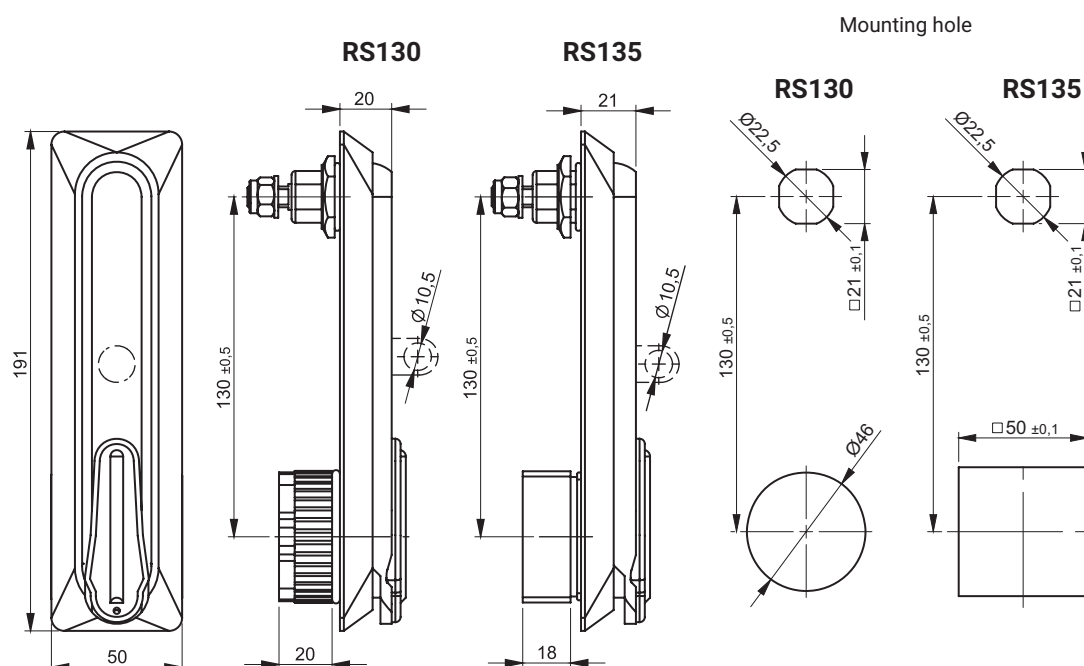
C

Swinghandle RS130, RS135, RS140, RS145



ROZTOCZE

1B



LOCK TYPE	COMPONENTS	MATERIAL
RS130, RS130/U	Housing	Polyamide - PA6 GF30
RS135, RS135/U		
Material and finish [C]		
ZAMAK	Polyamide PA6 GF30	
RAL9005	RAL9005	
04	07	

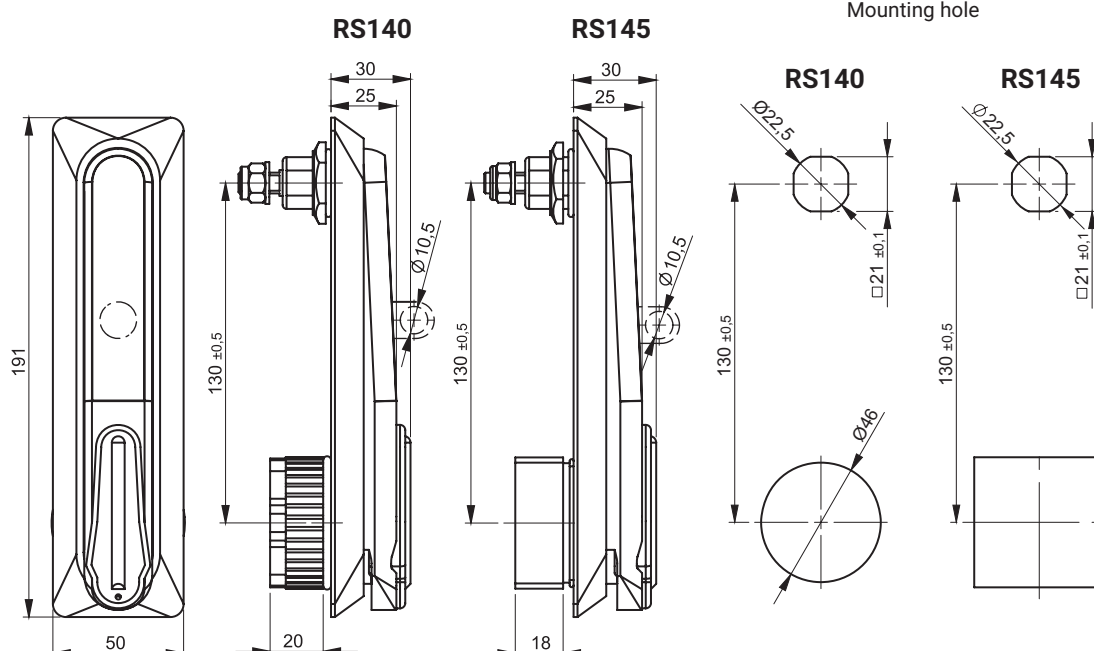
How to order :

RS130

C

Type of lock

Material handle, colour



LOCK TYPE	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
RS140, RS140/U	Housing	Polyamide PA6 GF30	04
RS145, RS145/U	Handle	ZAMAK5	



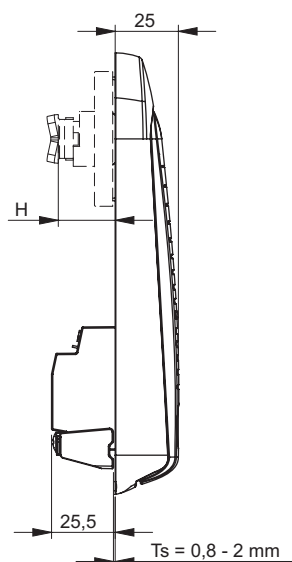
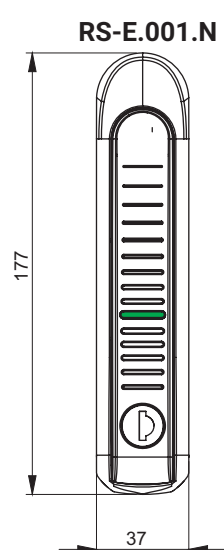
It has two opening points:

- Mechanical - cylinder with a patent key for emergency opening in case of power failure
- Electronic - built-in micro servo

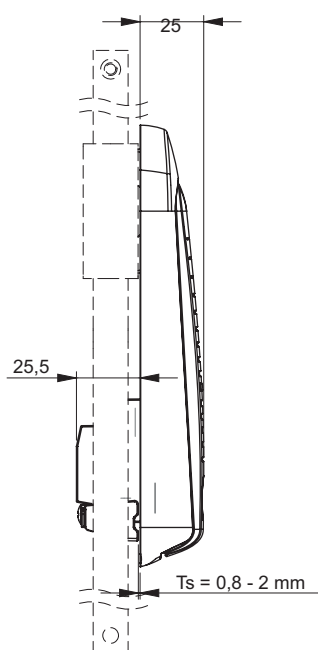
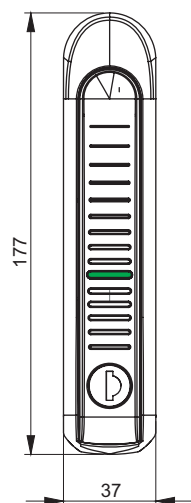
Technical data:

- RFID technology
- 4-digit PIN code
- Compatible with the access control system EMI-One
- Built-in handle position sensor in the lock for warning purposes the user to leave the lock open when the cabinet door is closed.
- Power supply for 12V DC lock
- Built-in buzzer for lock action signaling
- LED indicating the lock status
- Storage of login information Minimum 10 years
- The RS-E.001.M lock cooperates with the cogwel mechanism MZ2 (pp. 1C-30 to 1C-31)
- The RS-E.001.N lock cooperates with the 1C.902.001 cover plate.(pages 1C-27) and with cams 1-point from group 11, 13

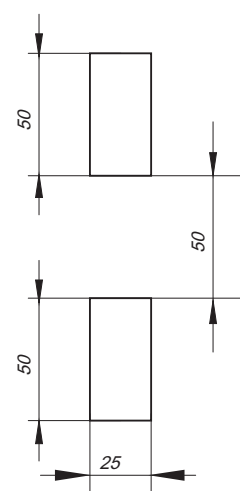




RS-E.001.M



Mounting hole



Power supply : 12V DC.

Lock RS-E.001MZ is compatible with cogwheel mechanism MZ2 (pg 1C-30 to 1C-31) - should be ordered separately.

Lock RS-E.001N is compatible with a cap 1C.902.001 (pg 1C-27)

and cams: 1-point from group 11, 13 (pg 1C-10, 1C-11) - should be ordered separately.

* EMI access control equipment to be ordered separately

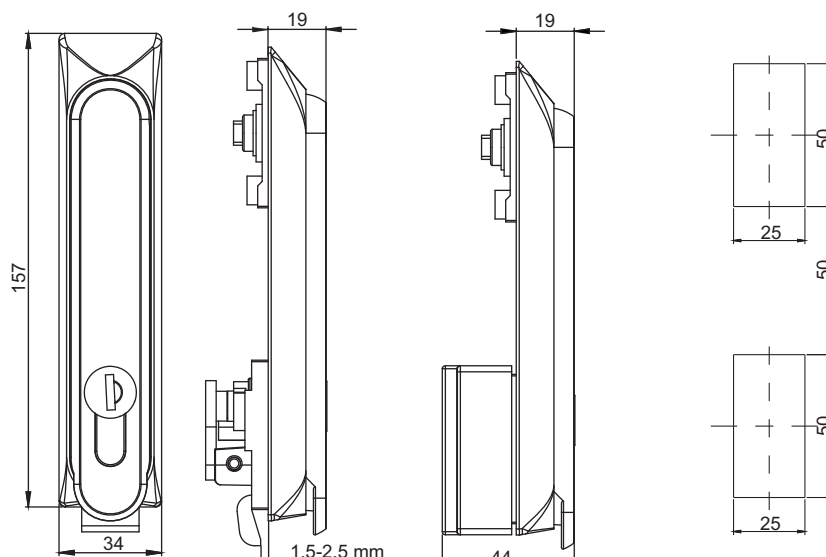
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
RS-E.001.N RS-E.001.M	Handle, housing	PA6 GF30	07
CONFIGURATIONS OF ACCESS ARE POSSIBLE			
DESCRIPTION			CONFIGURATIONS
key	Standard lock		001
key + RFID card	Stand-alone version with RFID system		002
key + keypad	Stand-alone version with keypad lock		003
key + EMI	Electronic lock with EMI* control system		004
key + RFID card + EMI	Electronic lock with EMI* control system		005

How to order : RS-E.001.N — 002 — [C]

Type of lock

Configurations of access

Finish



Lock type A

Lock type B

Mounting hole



With cursor



With ear



Standard version

Type lock A	Standard	Pin shaped	—	RS650.001
		Cylinder	—	RS650.002
		Cylinder insert	—	RS650.003
	Ear	Pin shaped	—	RS650.004
		Cylinder	—	RS650.005
		Cylinder insert	—	RS650.006
	Cursor	Pin shaped	—	RS650.007
		Cylinder	—	RS650.008
		Cylinder insert	—	RS650.009
Type lock B	Standard	Pin shaped	—	RS650.101
		Cylinder	—	RS650.102
		Cylinder insert	—	RS650.103
	Ear	Pin shaped	—	RS650.104
		Cylinder	—	RS650.105
		Cylinder insert	—	RS650.106
	Cursor	Pin shaped	—	RS650.107
		Cylinder	—	RS650.108
		Cylinder insert	—	RS650.109

TYPE OF LOCK						COMPONENTS		MATERIAL							
RS 650						Body, Handle		Polyamide PA6 GF30							
KEY CODE						FINISH [C]		PIN							
1333	405E	455E	1242E	2342E	RK	RAL 9005	RAL 7035								
						07	08	D3	D5	T9	T10	KW 8	S	N	

How to order:

Catalogue number

Type of lock

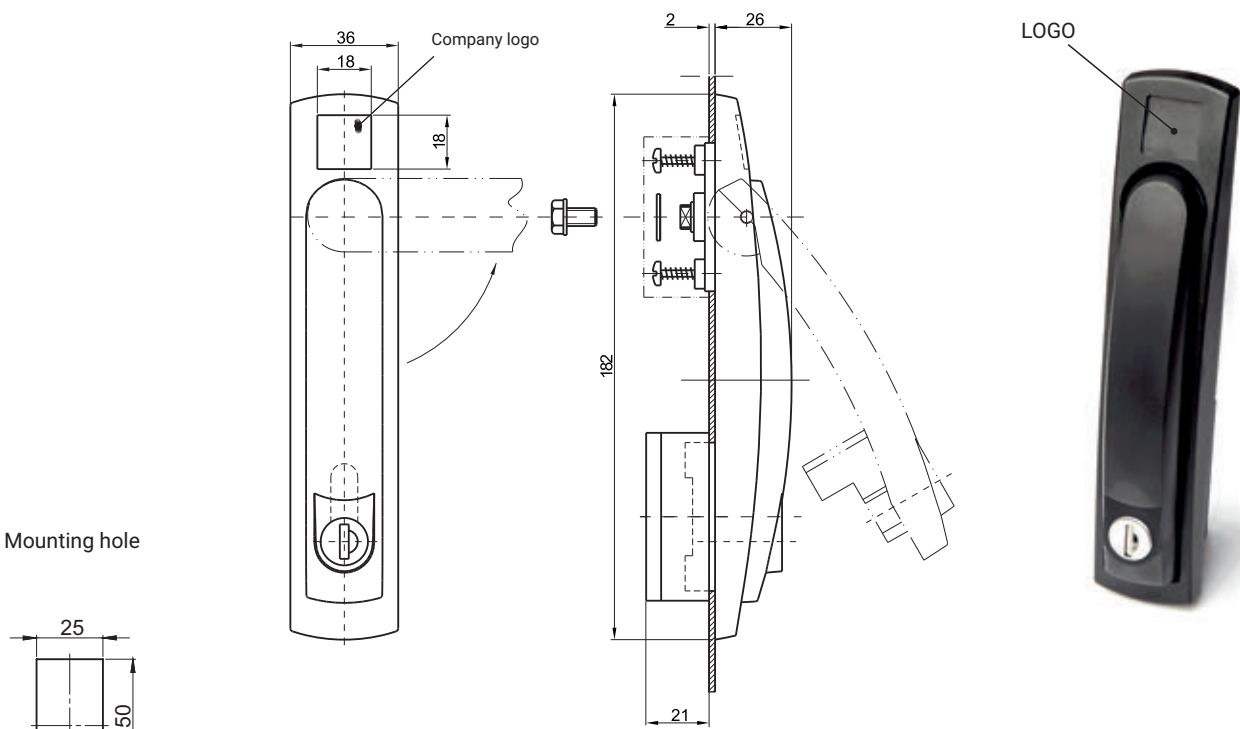
Finish

RS650.101

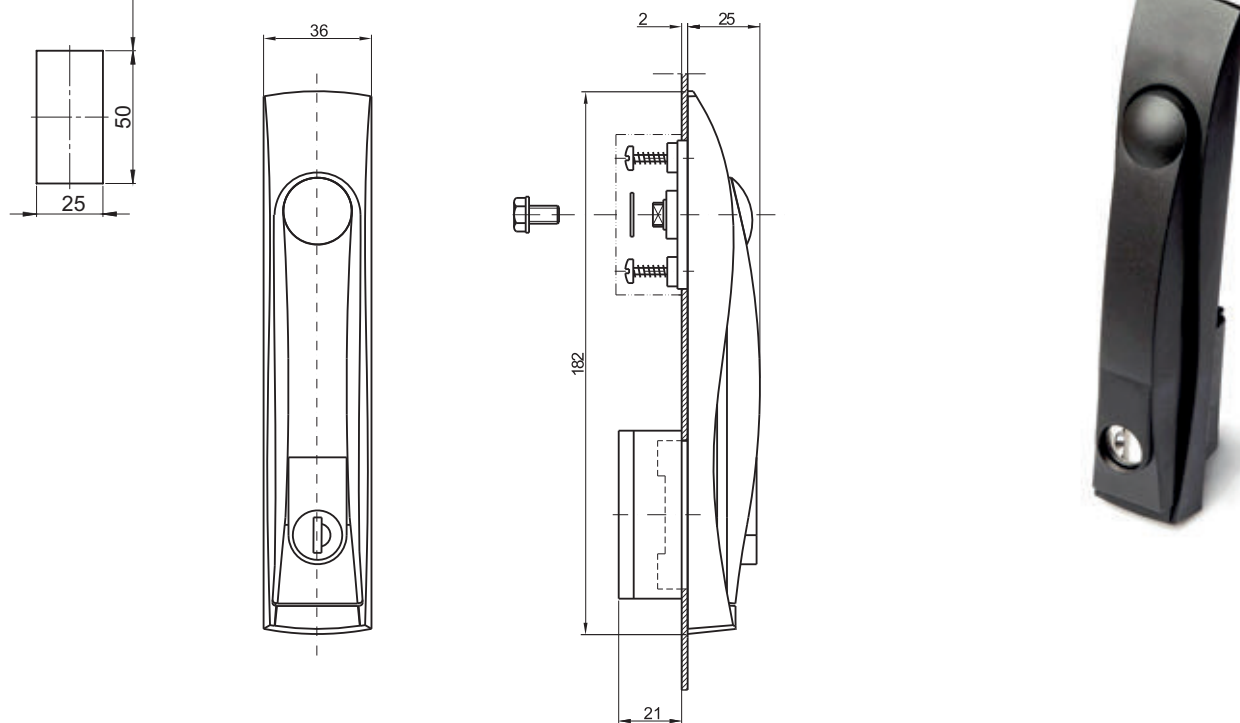
— 1333

— [C]

RS600



RS610.M
RS610.N



* possibility of making a logo by Pad Printing

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
RS600	Body, Handle	Polyamide PA6 GF30	07
RS610			

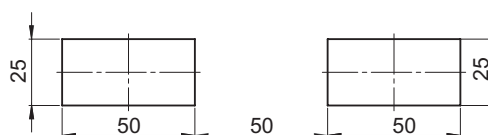
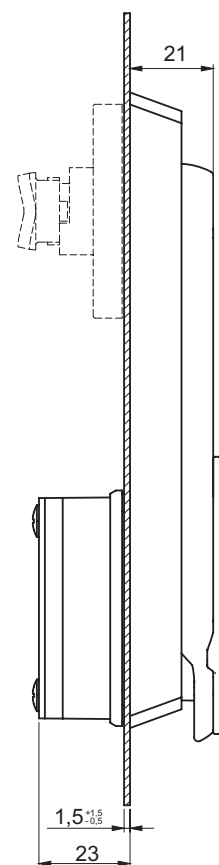
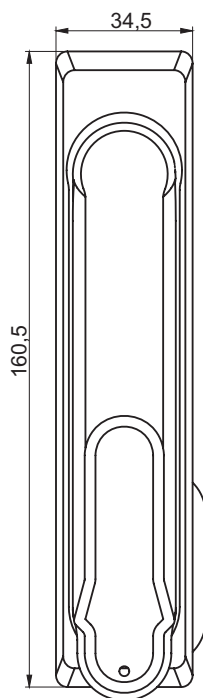
How to order:

Type of lock
Finish

RS610 — [C]

stainless
steel

IP65



Mounting hole

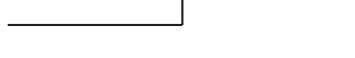
Additional equipment for the MZ cogwheel mechanism
also for the N cap
should be ordered separately check page 1A-3, 1A-4

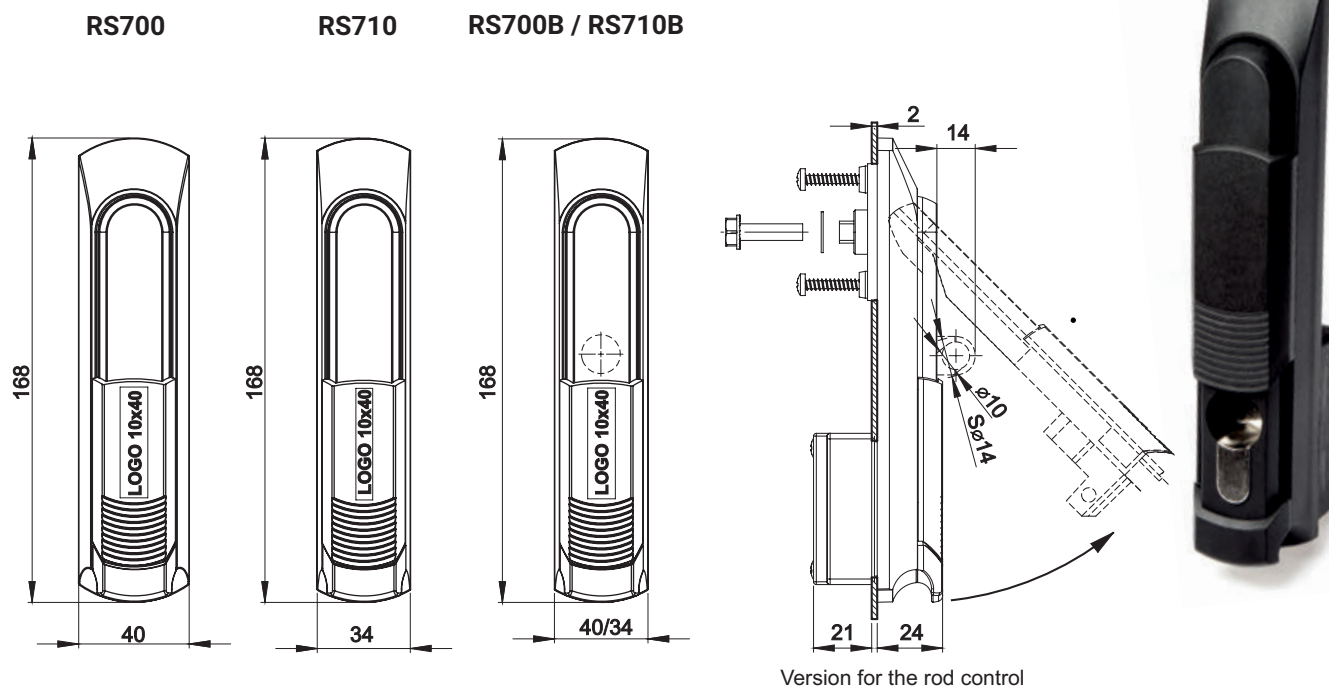
NAME	COMPONENTS	MATERIAL
RS173.002	Body, Handle	Stainless steel

How to order:

RS173.002 — SN

Type of lock
Finish





Material and colour [C]			
ZAMAK5		POLYAMIDE	
RAL 9005	RAL 7035	RAL 9005	RAL 7035
04	05	07	08
TYPE OF SWINGHANDLE	VERSION	COMPONENTS	MATERIAL
RS700.N	For the cap 1C.902.001	Housing, Sliding dust cover	Polyamide
RS710.N			
RS700B.N			
RS710B.N			
RS700.M	For the rod control		
RS710.M			
RS700B.M			
RS710B.M			



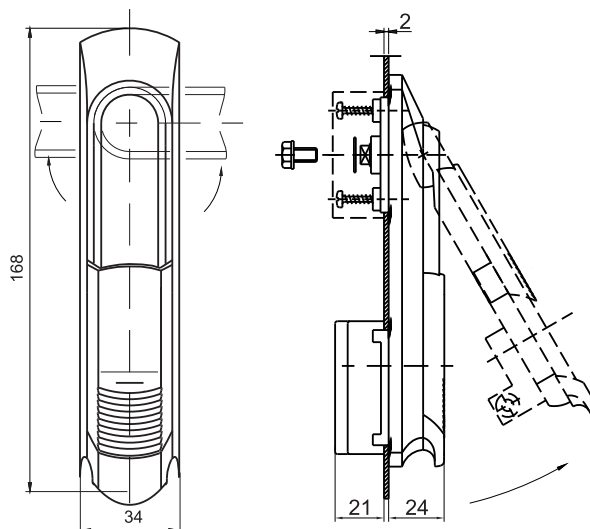
How to order : **RS700B.M** — **[C]**
 Type of lock _____
 Material handle, finish _____

The lock is fitted with profile which should be ordered separately (pg. 1C-1, 1C-2)

The lock is fitted with gear mechanism (pg. 1C-30 to 1C-33)

or the cover plate 1C.902.001 (pg.1C-27), should be ordered separately.

Lock RS700-U, RS710-U - version with the pin for padlock.



LOCK TYPE		VERSION				COMPONENTS		MATERIAL
RS715.N		Cap 1C.902.001				Body, Handle		Polyamide
RS715.M		Cogwheel mechanism MZ						Polyamide
KEY CODE						FINISH [c]		
1333	405E	455E	1242E	2342E	RK	RAL 9005		RAL 7035
						07		08

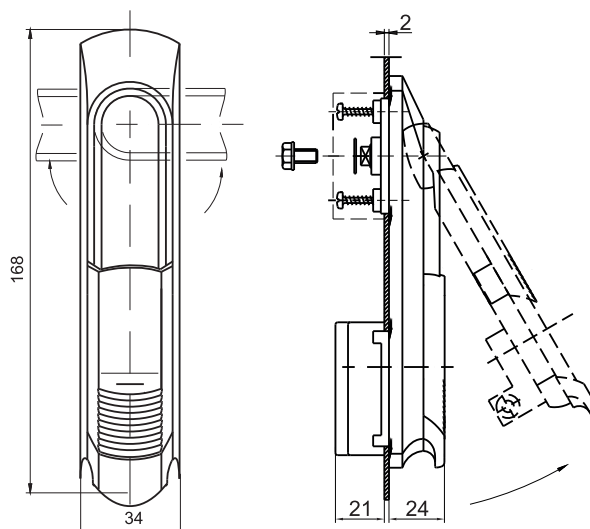
How to order :

RS715.M — 1333 — [C]

Lock type

Key code

Finish

Cap 1C.902.001
page 1C-27Cogwheel mechanism MZ
page 1C-28 do 1C-33

LOCK TYPE	VERSION						COMPONENTS	MATERIAL
RS716.N	Cap 1C.902.001						Body, Handle	Polyamide
RS716.M	Cogwheel mechanism MZ							Polyamide
PIN							FINISH [c]	
							RAL 9005	RAL 7035
D3	D5	T9	T10	KW 8	S	N	07	08

How to order :

RS716.N — T9 — [C]

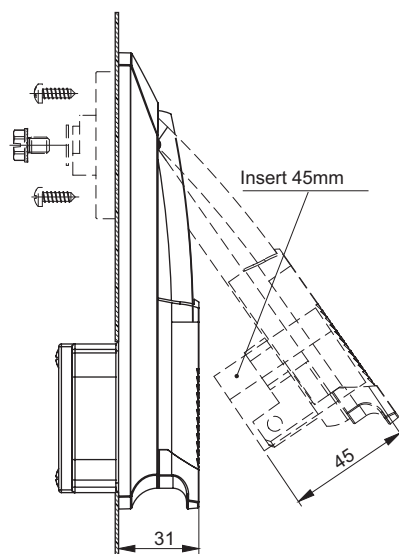
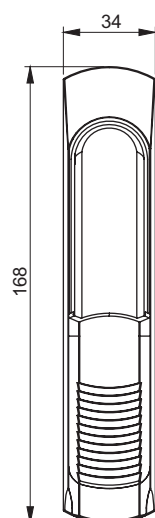
Lock type

Pin type

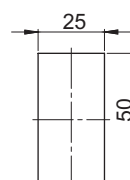
Finish

*possibility to make company logo on handle

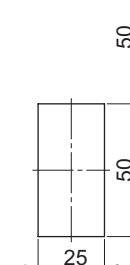
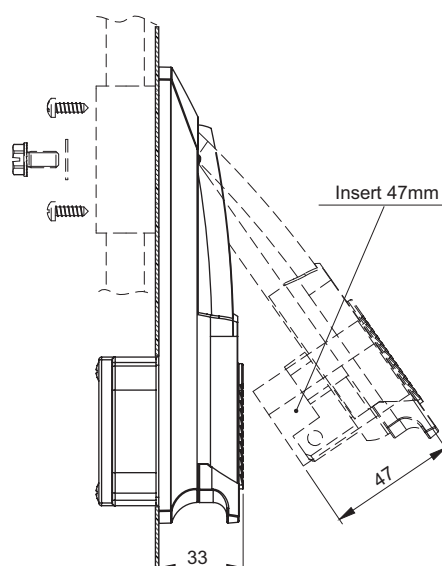
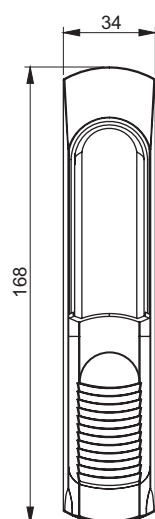
RS730-45



Mounting hole



RS730-47



LOCK TYPE	VERSION	COMPONENTS	MATERIAL	FINISH [C]	
				RAL 9005	RAL 7035
RS730-45.N	For the cap 1C.902.001	Housing, Handle	Polyamide PA GF30	07	08
RS730-47.N					
RS730-45.M	For the rod control				
RS730-47.M					

How to order :

RS730-45.N — [C]

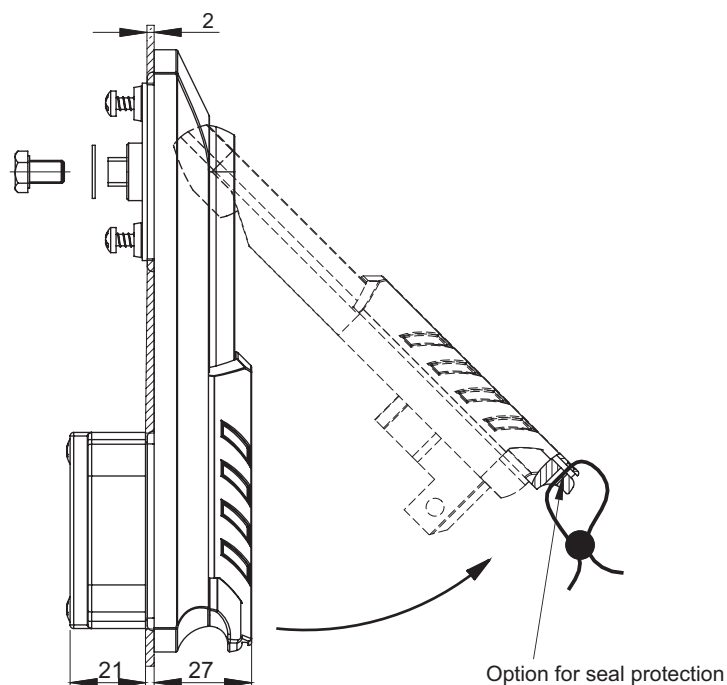
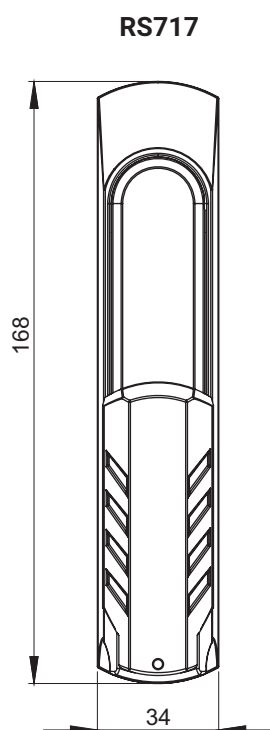
Lock type

Finish

The lock is fitted with profile which should be ordered separately (pg. 1C-1, 1C-2)

The lock is fitted with gear mechanism (pg. 1C-30 to 1C-33)

or the cover plate 1C.902.001 (pg.1C-27), should be ordered separately.



Cut out

TYPE OF LOCK	VERSION	COMPONENTS	MATERIAL	FINISH [C]	
				RAL 9005	RAL 7035
RS717.N	For the cap 1C.902.001	Housing	PA6 GF30	04	05
RS717.M	For the rod control	Handle, Slide	ZAMAK		

How to order :

Type of lock **RS717.M** — **[C]**

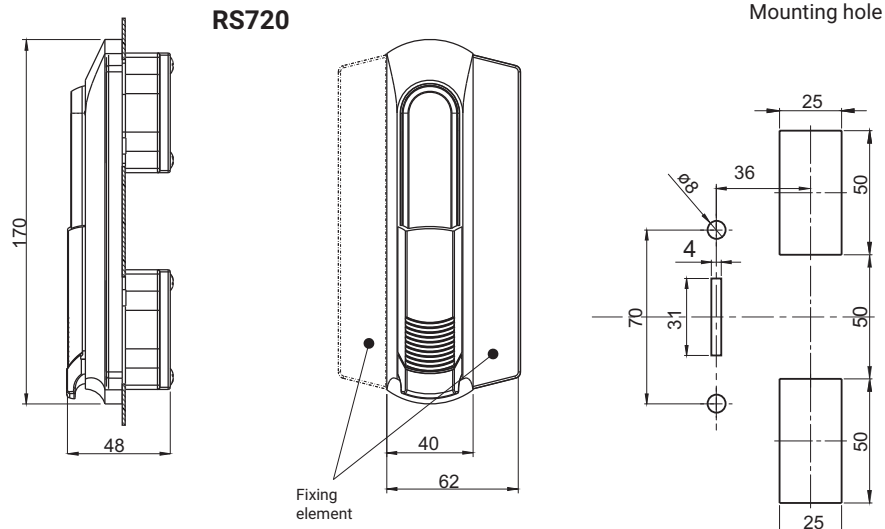
Finish _____

The lock is fitted with profile which should be ordered separately (pg. 1C-1, 1C-2)

The lock is fitted with gear mechanism (pg. 1C-30 to 1C-33)

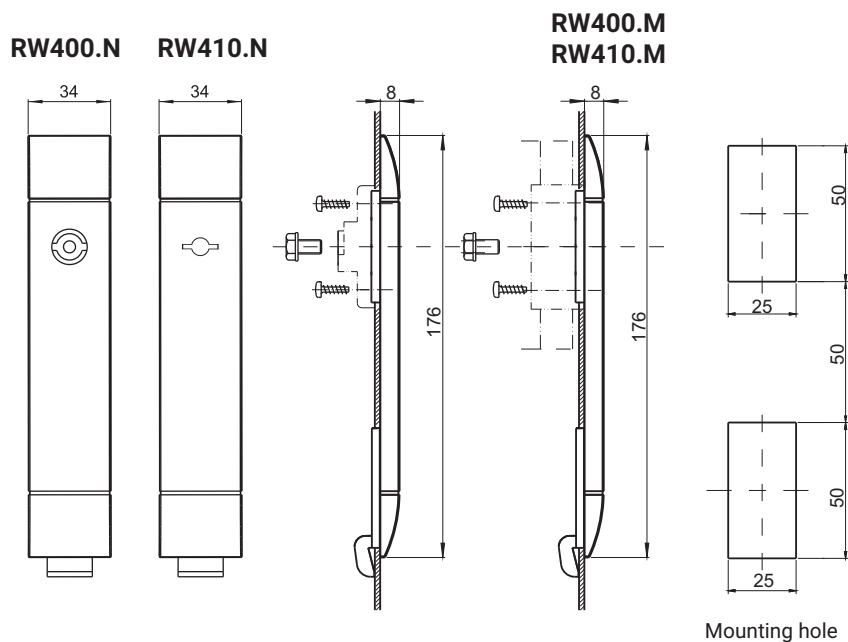
or the cover plate 1C.902.001 (pg. 1C-27), should be ordered separately.

Option for seal protection.

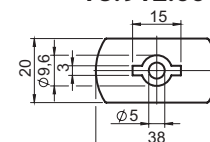


NOTE:
Fixing element can be fixed on left and right side of the lock

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
RS720.001	Body, Handle, Fixing element	Polyamide	07
RS720.002	Body, Fixing element	Polyamide	07
	Handle	ZAMAK	04



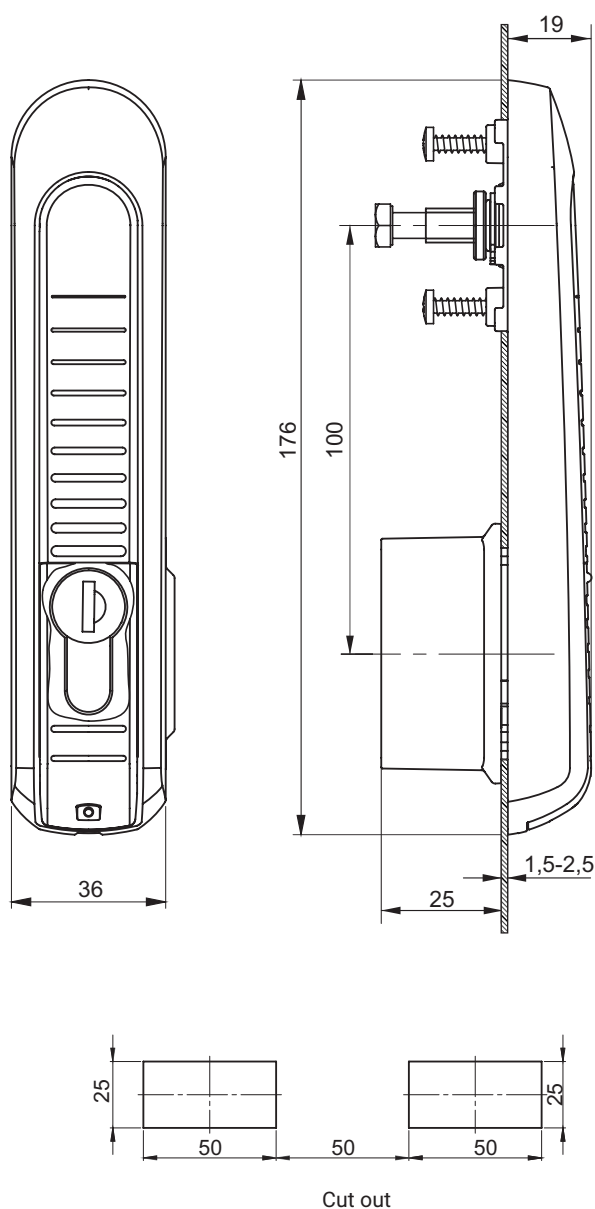
1C.912.001



Protective cover compatible with locks: RW100, RW110, RW400

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
RW400.N, RW410.N RW400.M, RW410.M	Body	Polyamide	07
1C.912.001	Protective cover	Polyamide	07

How to order :
Type of lock **RW400.N** — **[C]**
Finish

**TYPE OF LOCK RS761****RS761.N**

Version for a cap

RS761.M

Version for a cogwheel mechanism

COMPONENTS	MATERIAL	FINISH [C]	
		RAL9005	RAL7035
Housing	Polyamide PA6 GF30	07	08
Handle			
Sliding dust cover			

How to order :

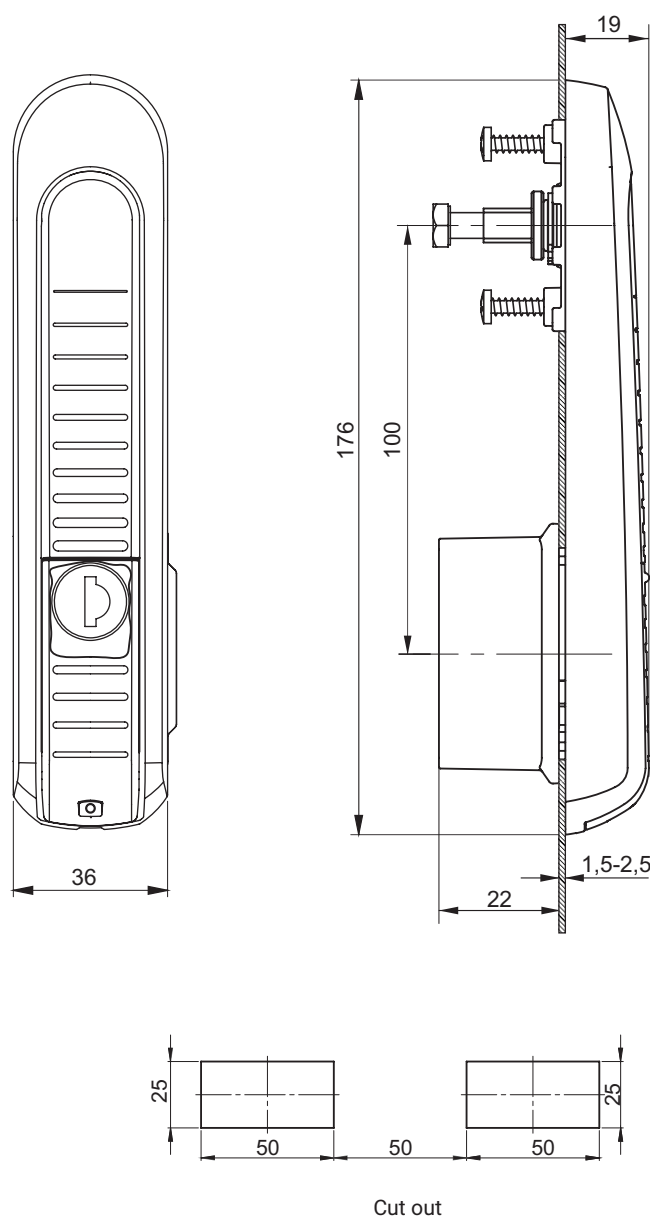
Type of lock

Finish

RS761.N — [C]

All components to order separately for version under a cap and a cogwheel mechanism are shown in charts, check pg. 1B-21

Patented insert to order separately, check pg 1C-1 to 1C-2.

**TYPE OF LOCK RS762****RS762.N**

Version for a cap

RS762.M

Version for a cogwheel mechanism

COMPONENTS	MATERIAL	FINISH [C]		Cylinder profile					
		RAL9005	RAL7035	Key code					
Housing	Polyamide PA6 GF30	07	08	1333	405E	455E	1242E	2342E	Different code RK
Handle									
Sliding dust cover									

How to order :

Type of lock

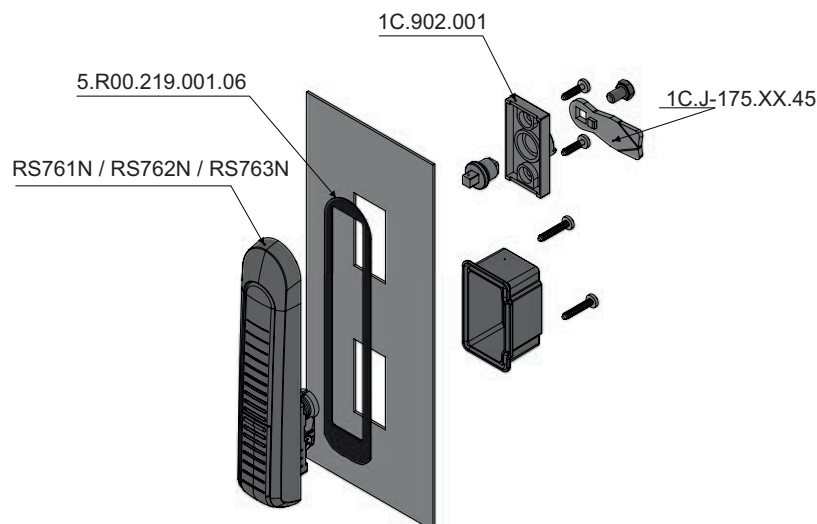
Key code

Finish

RS762.N — 1333 — [C]

All components to order separately for version under a cap and a cogwheel mechanism are shown in charts, check pg. 1B-21

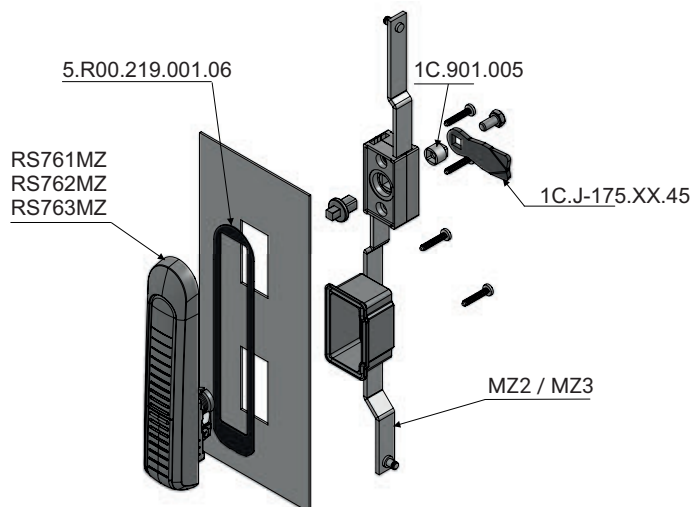
Swinghandle version for a cap



Components ordered separately

TYPE OF LOCK	DETAIL	PAGE
RS761.N RS762.N RS763.N	Cap 1C.902.001 / 1C.902.003	1C-27
	1-point cam, group: 11, 13	1C-10, 1C-11
	2-point cam, group: 21	1C-15
	3-point cam, group: 31, 33	1C-17, 1C-18
	Rods	1C-4, 1C-5
	Rod guide	1C-6
	Gasket IP65 5.R.00.219.001.06	-

Locks for the gear mechanism

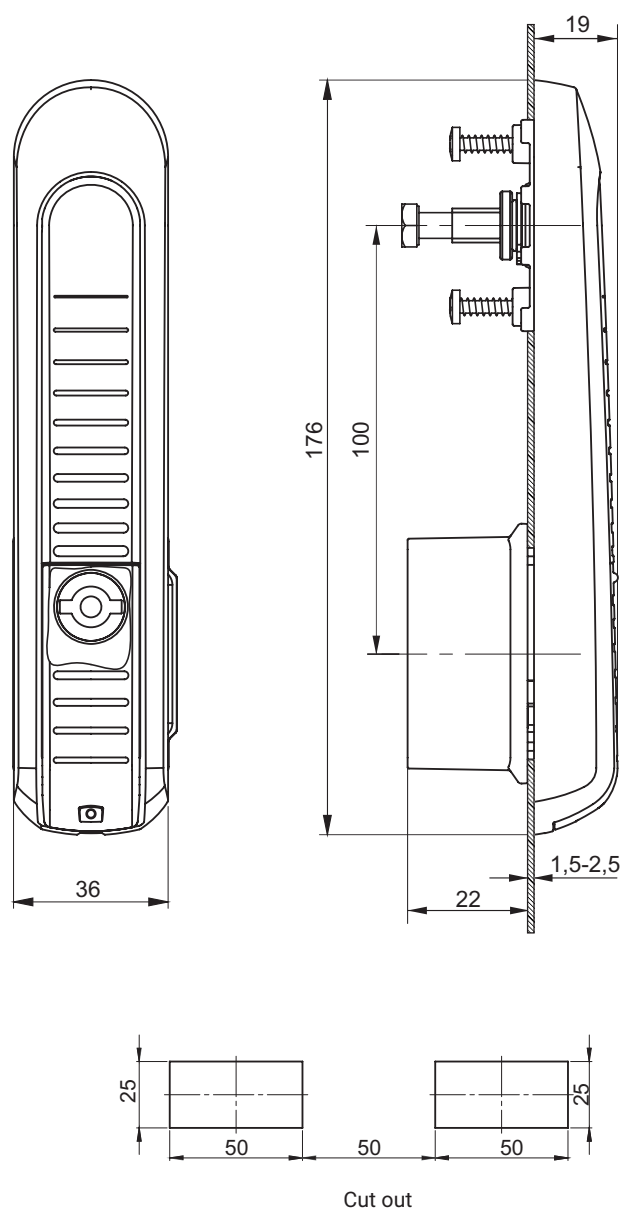


Components ordered separately

TYPE OF LOCK	DETAIL	PAGE
RS761.M RS762.M RS763.M	Cogwheel mechanism MZ2 / MZ3	1C-30 - 1C-32
	1-point cam, group: 11, 13	1C-10, 1C-11
	Bushing 1C.901.005	1C-27
	Flat rod	1C-34 - 1C-40
	Flat rod guide and brackets	1C-6, 8, 1C-35 - 1C-40
	Gasket IP65 5.R.00.219.001.06	-

Standard lock has a class of IP54.

In case of using an additional gasket number 5.R00.219.001.06 (to be ordered separately), the lock has a class of IP65.

**TYPE OF LOCK RS763****RS763.N**

Version for a cap

RS763.M

Version for a cogwheel mechanism

COMPONENTS	MATERIAL	FINISH [C]		Shaped profile						
		RAL9005	RAL7035	Inserts						
Housing	Polyamide PA6 GF30	07	08	D3	D5	T8	T9	KW8	S	N
Handle										
Sliding dust cover										

How to order :

Type of lock

Insert

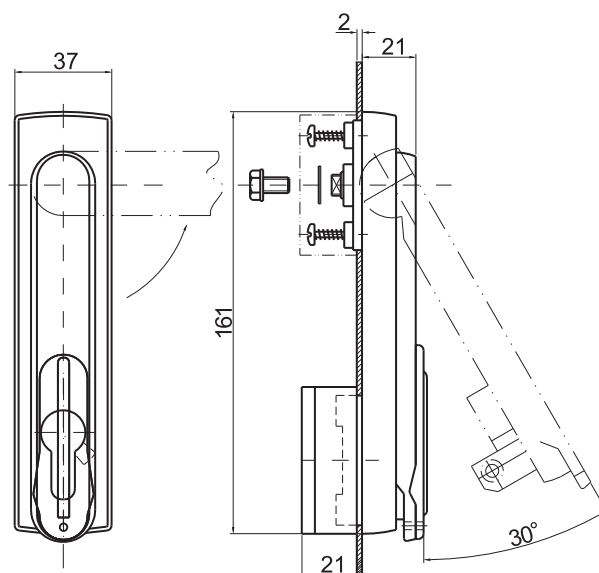
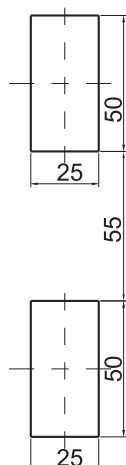
Finish

RS763.M — D5 — [C]

All components to order separately for version under a cap and a cogwheel mechanism are shown in charts, check pg. 1B-21



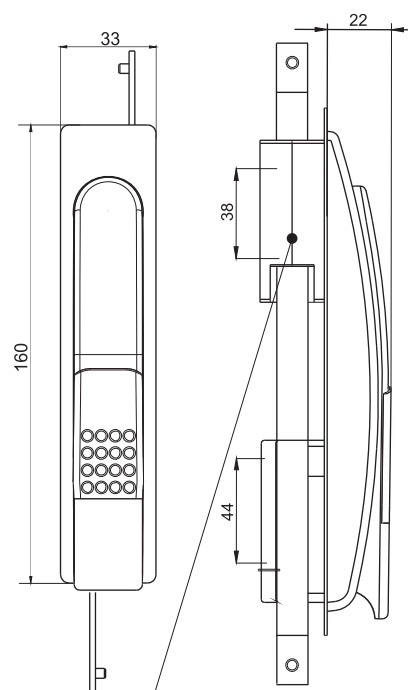
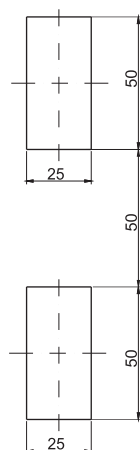
Mounting hole



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
RS300.N RS300.M	Body, Handle,	Polyamide PA6 GF30	07	08



Mounting hole



Cogwheel mechanism, page 1C-30-33

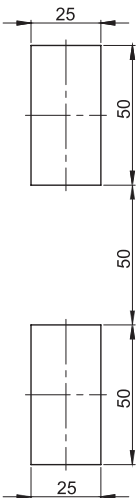
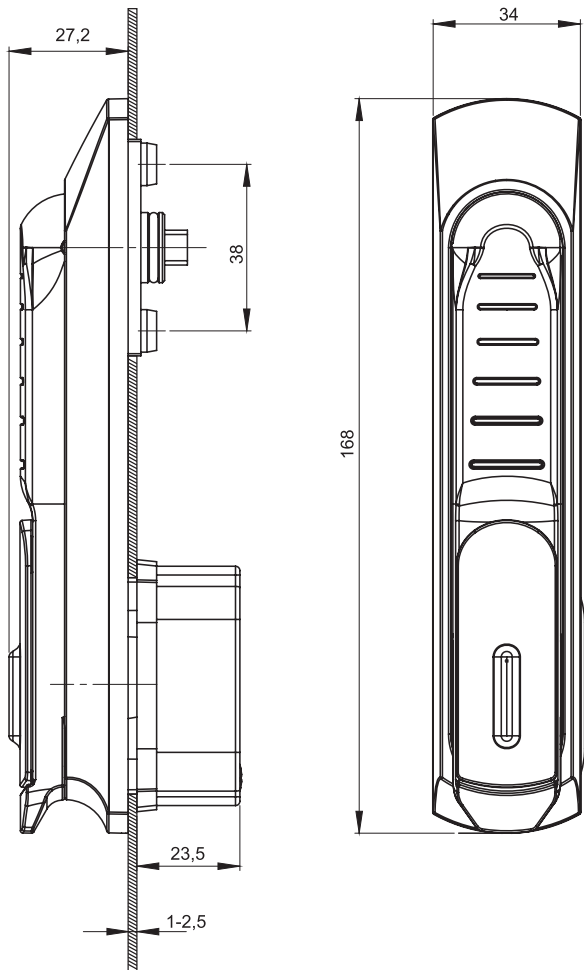
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
RS750.N RS750.M	Body, Handle,	Polyamide PA6 GF30	07	08

How to order :

Type of lock

Finish

RS750.M — [C]



Cut out



Swinghandle for Scandinavian cylinder.
Cylinder not included.

TYPE OF LOCK	VERSION	COMPONENTS	MATERIAL	FINISH [C]
				RAL 9005
RS790.N	For a cap	Housing, Handle, Sliding dust cover	Polyamide	07
RS790.M	For a cogwheel mechanism	Housing, Handle, Sliding dust cover	Polyamide	07

How to order :

Type of lock

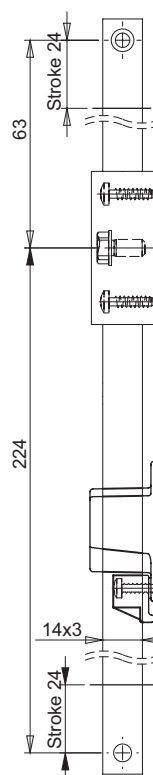
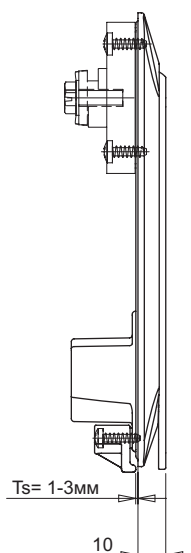
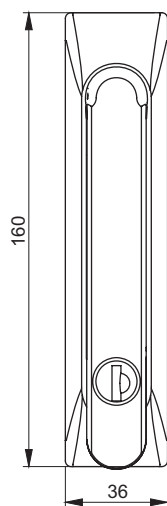
Finish

RS790.M

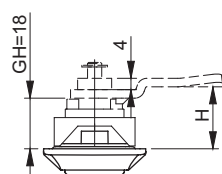
—

[C]

All components to order separately for version under a cap and a cogwheel mechanism are shown check pg. 1C-30 - 1C-32



Mounting hole



Type of lock

Cap

Lock cylinder

RS154.N.001

Shaped insert

RS154.N.002

Cogwheel mechanism

Lock cylinder

RS154.M.101

Shaped insert

RS154.M.102

COMPONENTS	MATERIAL	FINISH [C]		LOCK CYLINDER		SHAPED INSERT	
		RAL 9005	RAL 7035	KEY CODE		INSERT	
Body	PA6 GF30	07	08	Different code RK	1333	T9	KW8
Handle		07	08				
Cap		07	-				
Adapter	ZAMAK	-	-				
Cogwheel mechanism	PA6 GF30	07	-				
Tie-rod MZ	Steel*	Zinc plated					

How to order:

RS154.M.101 — 1333 — [C] — [C]

Type of lock

Type of insert

Body finish

Handle finish

Lock comes as a set in version for cogwheel mechanism or a cap.

All necessary components are attached.

Additional components ordered separately, check page:

- 1 point cam (group: 11, 13).....
- 2 point cam JA-20018 ver. 3 (group: 21).....
- 3 point cam (group: 38)
- Rods.....
- Flat rod.....

pg: 1C-10, 1C-11

pg: 1C-15

pg: 1C-22

pg: 1C-4, 1C-5-7

pg: 1C-34 to 1C-40

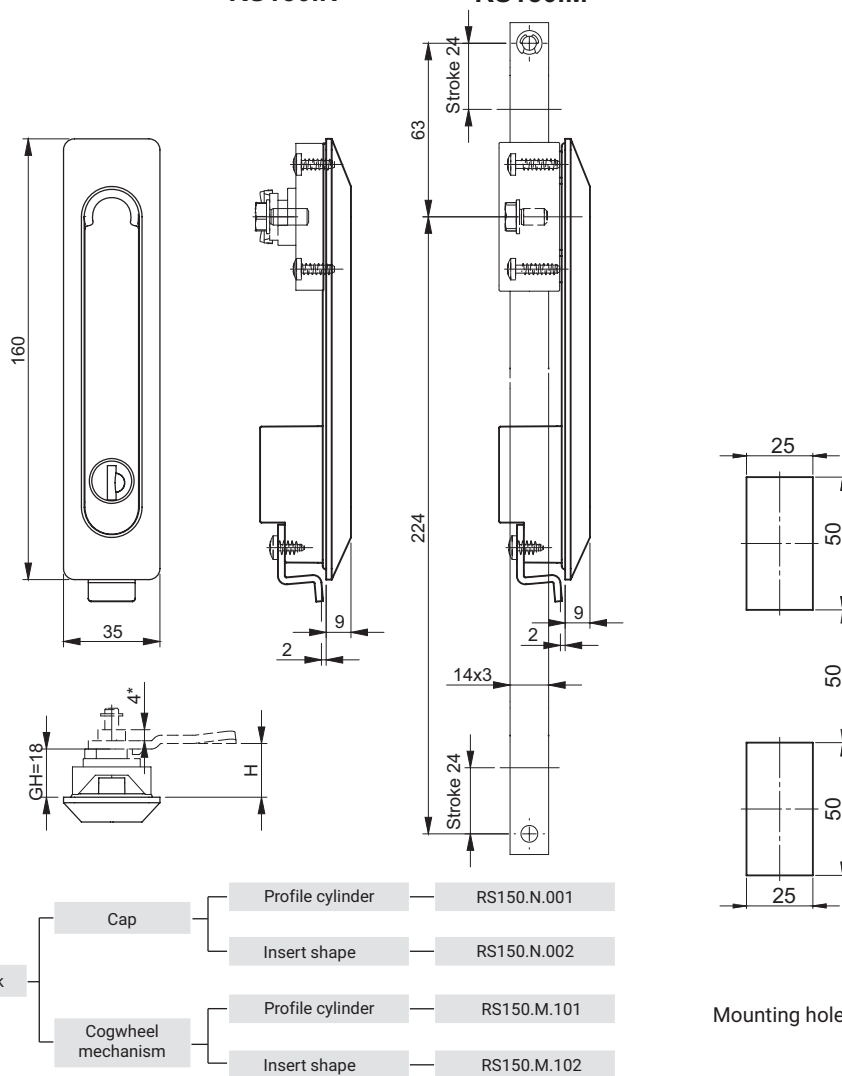
Notes:

Ts- mounting sheet thickness

*stainless steel tie-rod available

RS150.N

RS150.M



COMPONENTS	MATERIAL	FINISH			PROFILE CYLINDER		INSERT SHAPE	
		CHROM	RAL 9005	RAL 7035	KEY CODE		INSERT	
Body	PA6 GF30	-	07	08	Different code RK	1333	T9	KW8
Handle	ZAMAK	01	04	05				
Cap	PA6 GF30	-	07	-				
Cam adapter	ZAMAK	-	-	-				
Cogwheel mechanism	PA6 GF30	-	07	-				
Tie-rod MZ	Steel	Zink plated						

How to order:

Lock type **RS150.M.101** — **1333** — **[C]** — **[C]**
 Type of insert
 Finish handle
 Finish body

Lock comes in a set in version for cogwheel mechanism and for a cap.

All components for assable are attached in a set.

Additional components ordered seperately, check page:

- 1 point cam (group: 11, 13)..... pg: 1C-10, 1C-11
- 2 point cam JA-20018 ver. 3 (group: 21)..... pg: 1C-15
- 3 point cam (group: 38)..... pg: 1C-22
- Rods..... pg: 1C-4, 1C-5-7
- Flat rods..... pg: 1C-34 to 1C-40

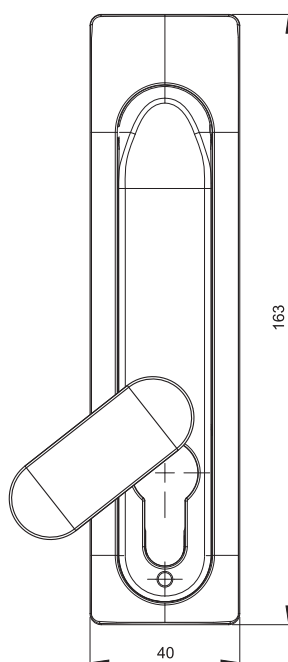
Tie-rods of cogwheel mechanism available in stainless steel

NEW

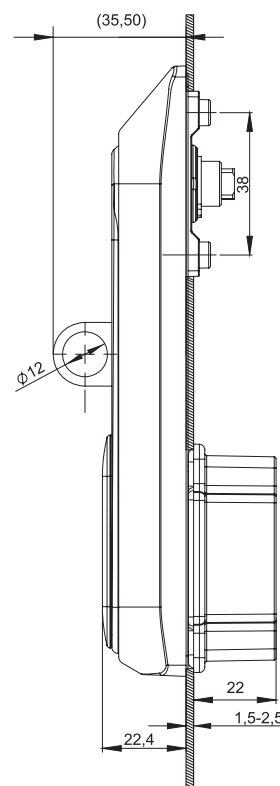
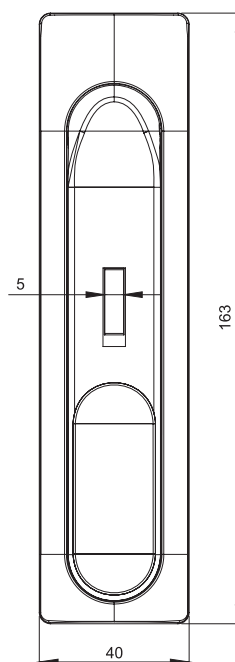
RS980



RS980



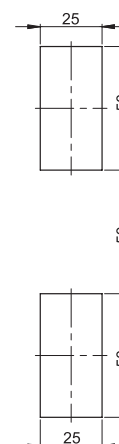
RS980/U



RS980/U



Swinghandle in accordance with RC2 ENV 1630 standard
 The lock has the **security level** in accordance with **DIN EN 50102**
 The handle and housing **resistant to strain**.
 Lock has a protection class IP 65
 Lock from material ZAMAK 5
 Patented insert to order separately, check pg. 1C-1, 1C-2



Cut out

TYPE OF LOCK	VERSION	COMPONENTS	MATERIAL	FINISH [C]
				RAL 9005
RS980.N	For a cap	Housing, Handle, Sliding dust cover	ZAMAK	04
RS980/U.N		Housing, Handle, Sliding dust cover, Padlock device		
RS980.M	For a cogwheel mechanism	Housing, Handle, Sliding dust cover	ZAMAK	04
RS980/U.M		Housing, Handle, Sliding dust cover, Padlock device		

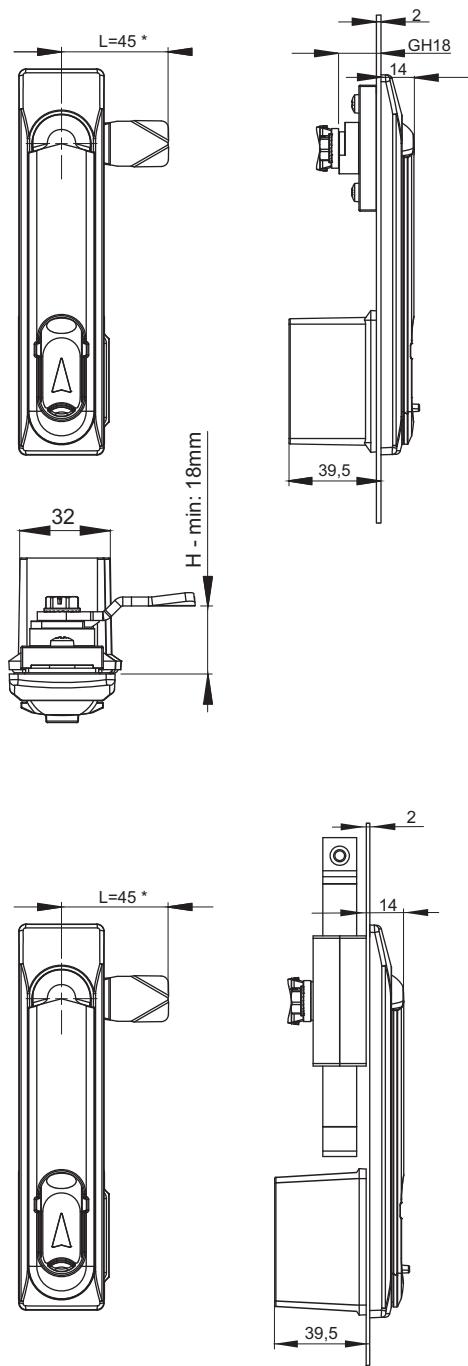
How to order :

RS980.M — [C]

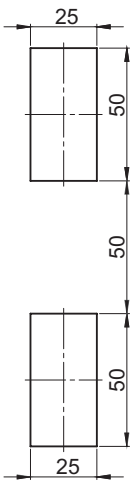
Type of lock

Finish

All components to order separately for version under a cap and a cogwheel mechanism are shown check pg. 1C-30 - 1C-32



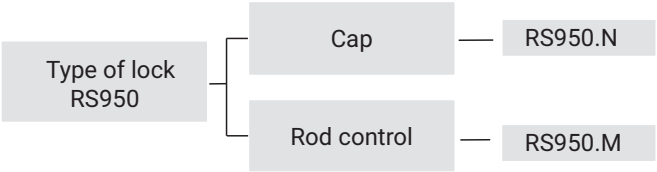
Mounting hole



Version N



Version M

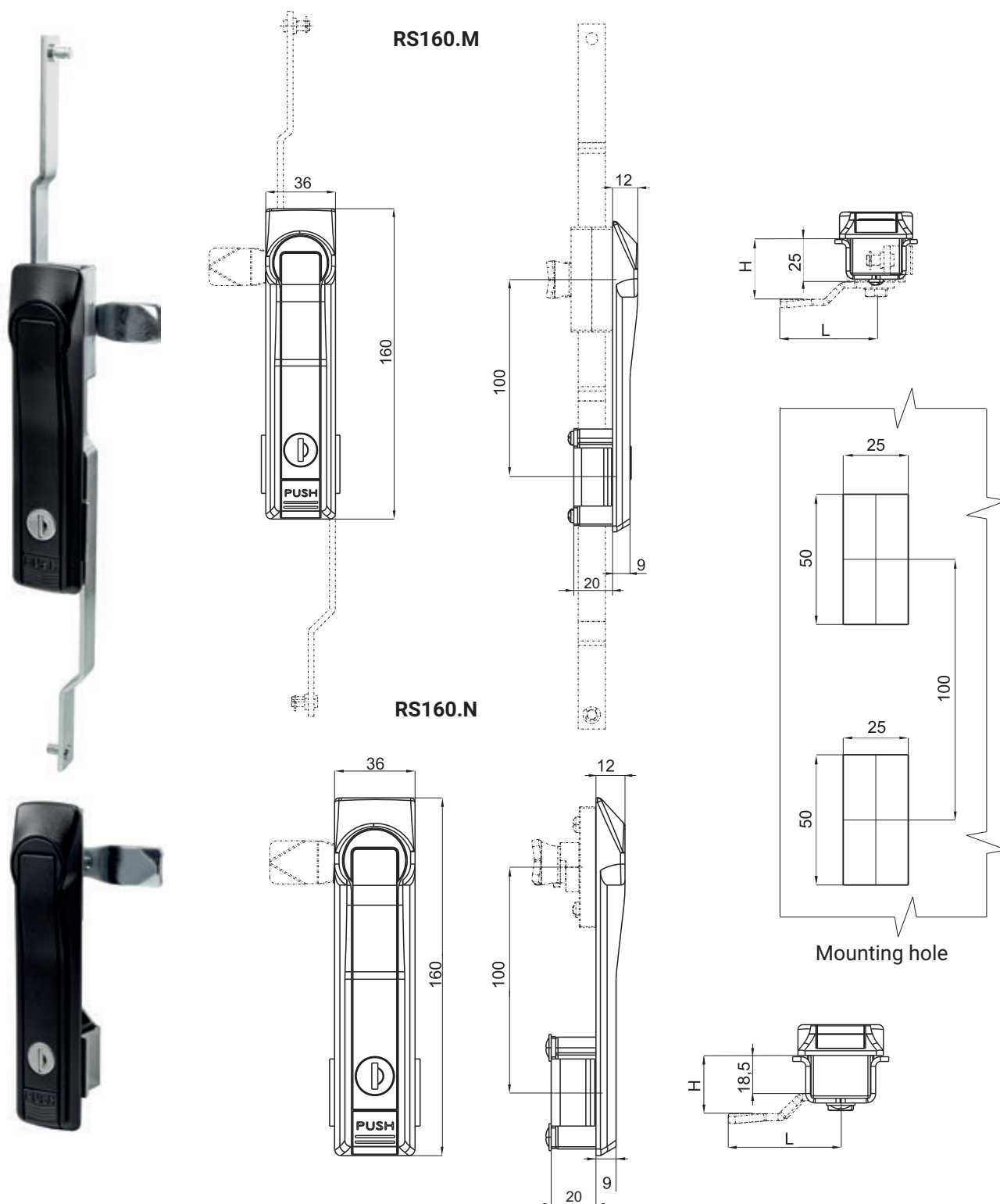


TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL9005
RS950	Body, Handle	ZAMAK5	04

How to order : RS950.N — [C]

Type of lock —

Finish —



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
RS160.N RS160.M	Body	Polyamide	-	07
	Handle	ZAMAK5	01	04

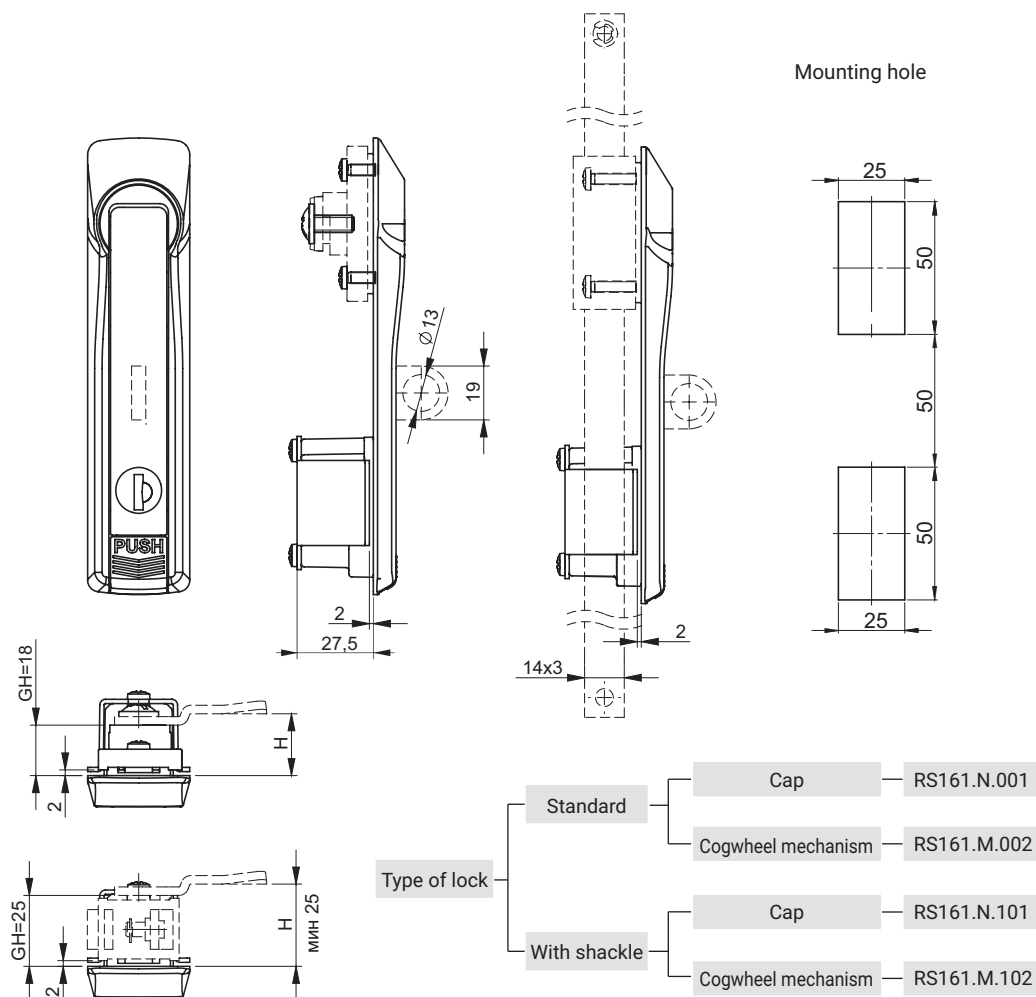
How to order :

Type of lock
Finish body
Finish handle



RS161.N

RS161.M



COMPONENTS	MATERIAL	FINISH [C]			LOCK CYLINDER	
		CHROME	RAL 9005	CHROME SATYNA	KEY CODE	
Body	ZAMAK5	01	04	09	Different code RK	1333
Handle		01	04	09		
Clamp*	Steel	Ocynk galwaniczny				

How to order:

Type of lock
Type of insert
Housing finish
Handle finish

RS161.M.101 — RK — [C] — [C]

Additional components ordered separately check page:

- Cap 1C.902.001.....pg: 1C-27,
- Cogwheel mechanism MZ2, MZ3.....pg: 1C-30 to 1C-33,
- Cam adapter 1C.903.001.....pg: 1C-27,
- 1 point cam (group: 11, 13).....pg: 1C-10, 1C-11,
- Rods.....pg: 1C-4, 1C-5, 1C-7
- Flat rods.....pg: 1C-34 to 1C-40

Notes:

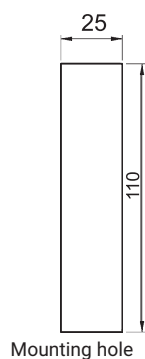
Lock RS161MZ is compatible with cogwheel mechanism MZ2 and MZ3.

While using 1 point cam with cogwheel mechanism ordering can adapter (1C.903.001) (pg 1C-27) and screw M6X23 is a necessity.

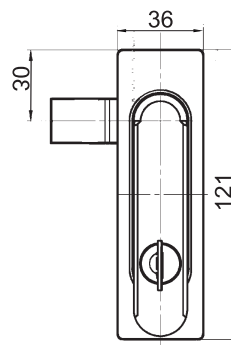
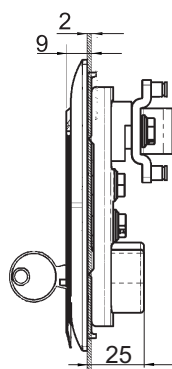
* Stainless steel available.



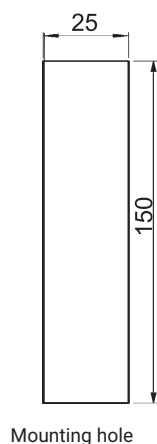
RS174.001



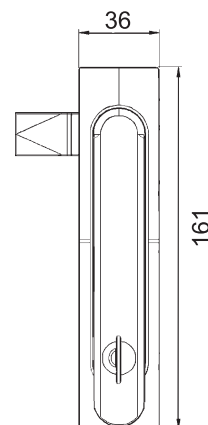
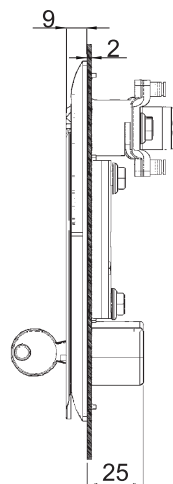
Mounting hole



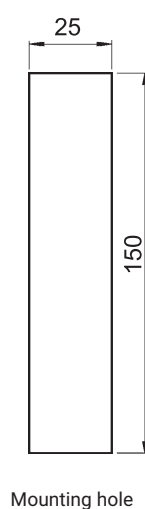
RS174.002



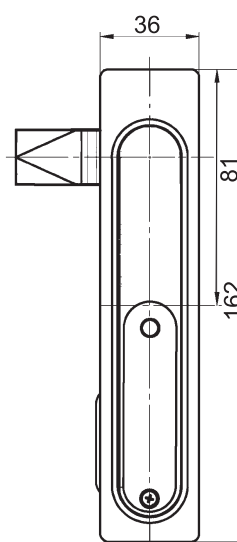
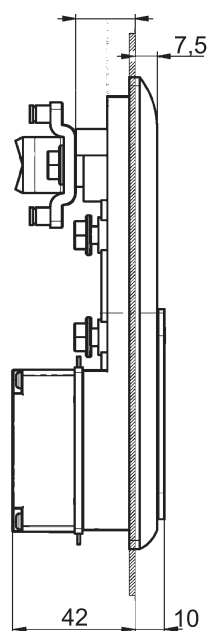
Mounting hole



RS175.001



Mounting hole



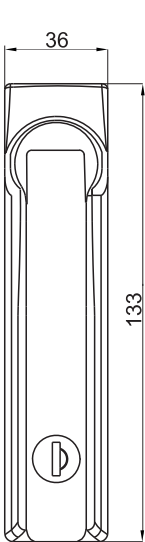
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
RS174.001 RS174.002 RS175.001	Body, Handle	ZAMAK	04

How to order :

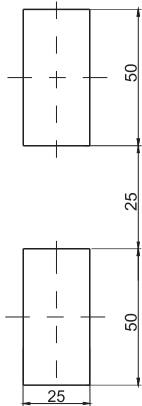
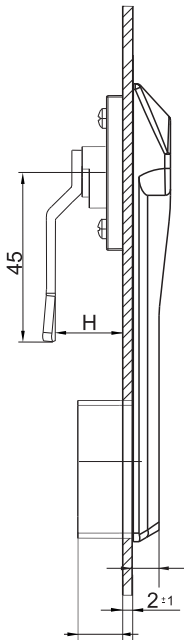
Type of lock

Finish

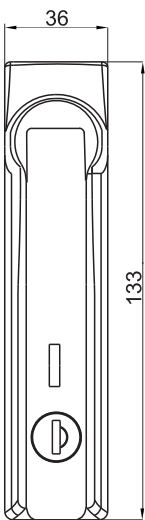
RS174.002 — [C]



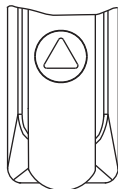
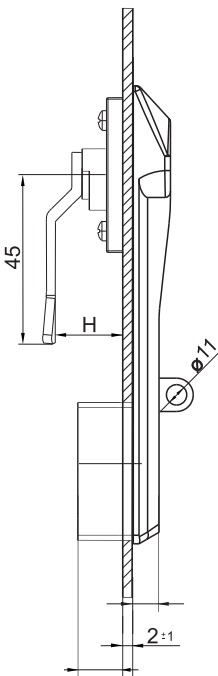
RS168
(without pin)



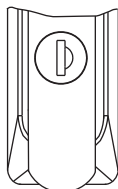
Mounting hole



RS168/B
(with pin)



Version B



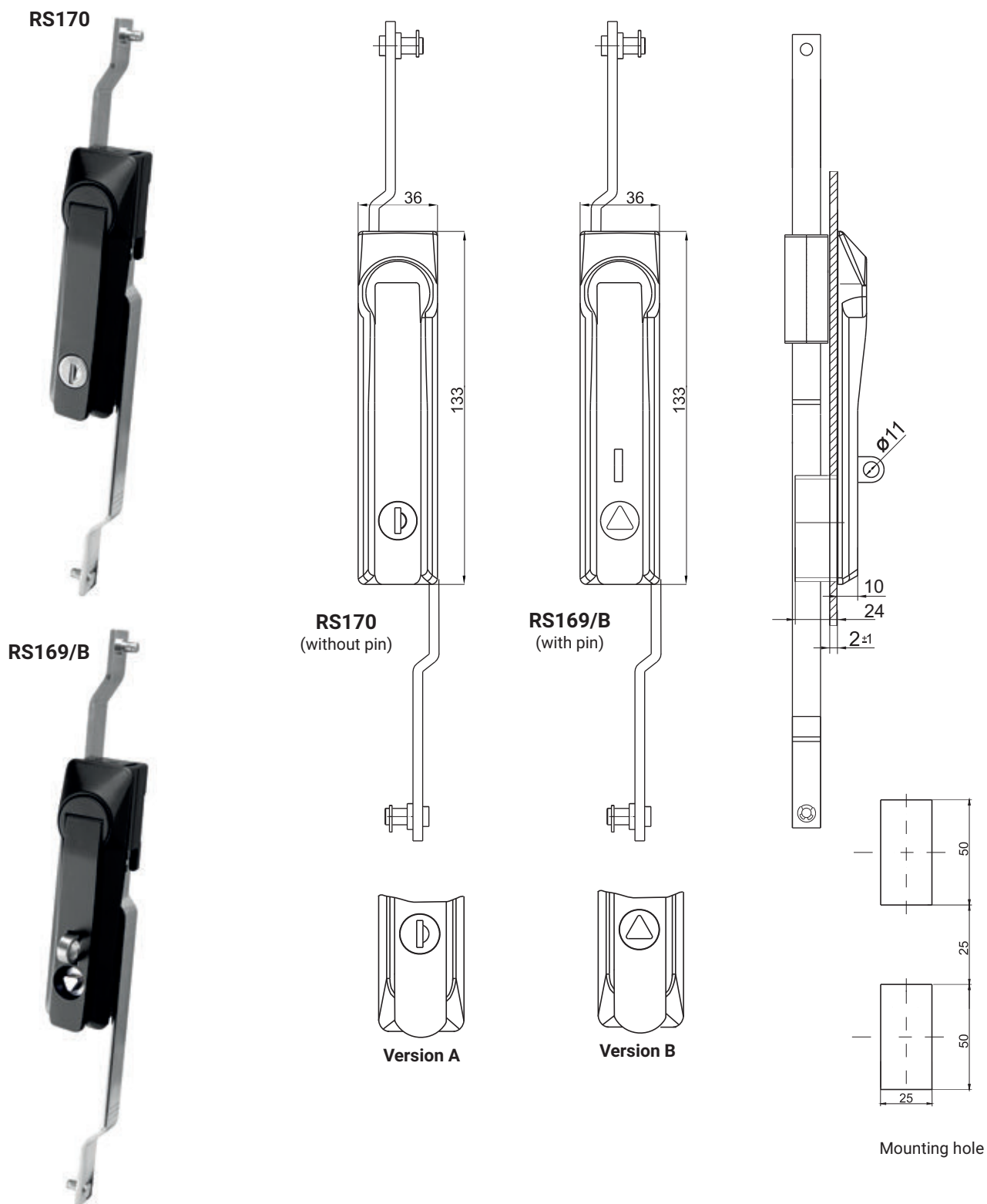
Version A



TYPE OF LOCK	COMPONENTS	MATERIAL	VERSION	FINISH [C]
				RAL 9005
RS168 RS168B	Body, Handle	ZAMAK	A B	04

How to order :
Type of lock
Lock version
Finish





TYPE OF LOCK	COMPONENTS	MATERIAL	VERSION		FINISH [C]
					RAL 9005
RS169B RS170	Body, Handle	ZAMAK	A	B	04

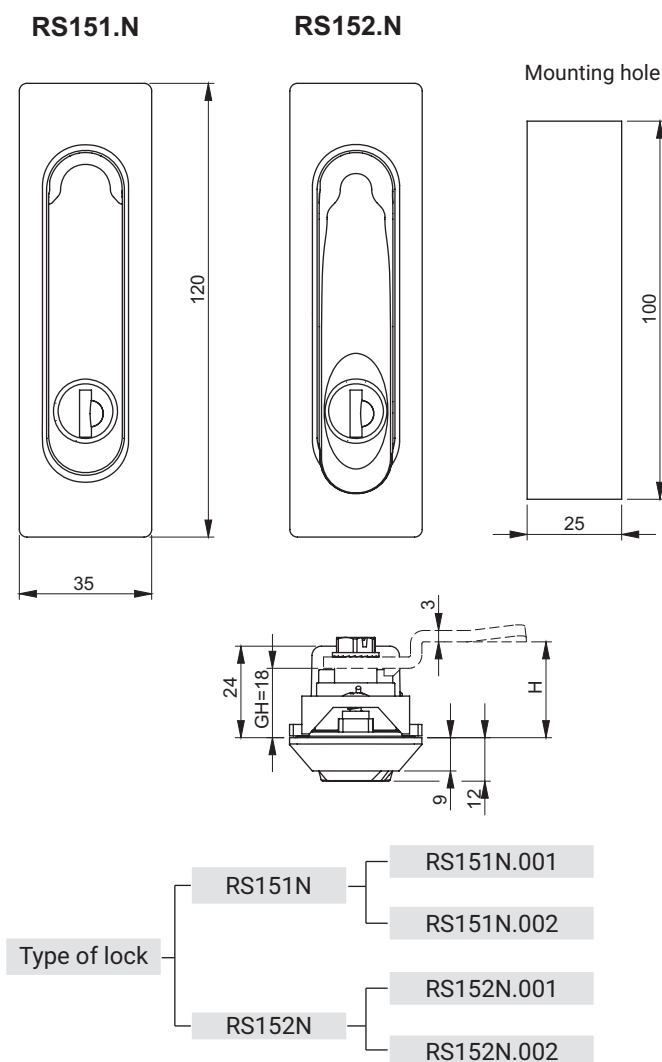
How to order :

Type of lock

Lock version

Finish

RS169/B — A — [C]



COMPONENTS	MATERIAL	FINISH [C]			LOCK CYLINDER		SHAPED INSERT	
		CHROME	RAL 9005	RAL 7035				
Body	PA6 GF30	-	07	08	KEY CODE		INSERT	
Handle RS151	PA6 GF30	-	07	08	Different code RK	1333	T9	KW8
Handle RS152	ZAMAK	01	04	05				
Cam adapter 1C.903.003	ZAMAK	-	-	-				
Cap 1C.902.005	PA6 GF30	-	07	-				
Mounting components	Steel zinc plated							

How to order:

Type of lock
Type of insert
Finish body
Finish handle

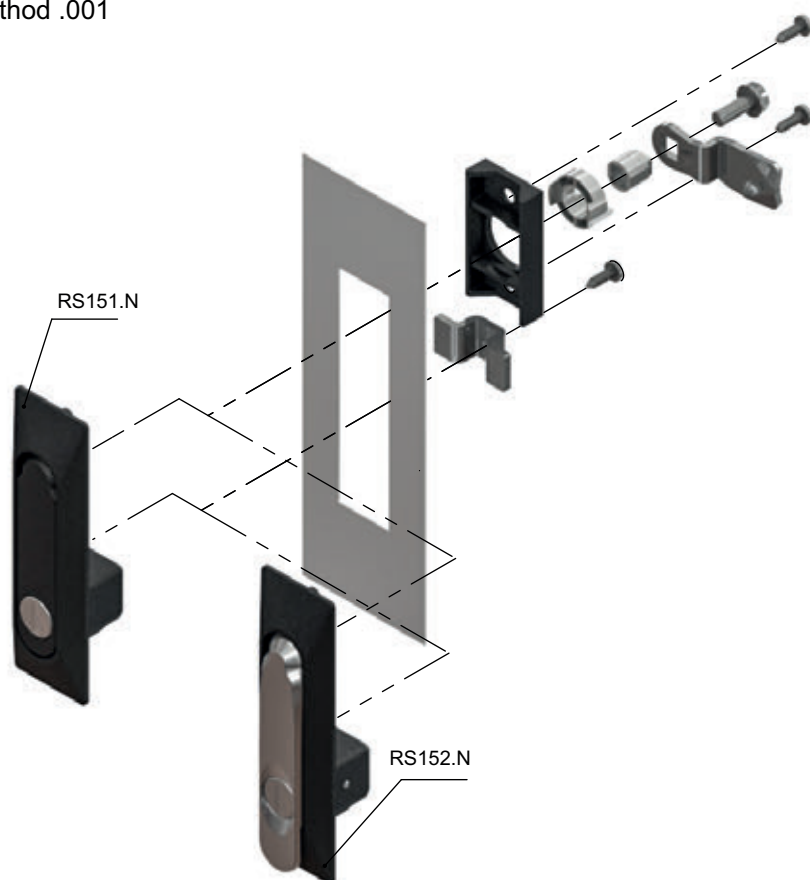
RS152.N.001 — **1333** — **[C]** — **[C]**

All necessary components are attached with a set.

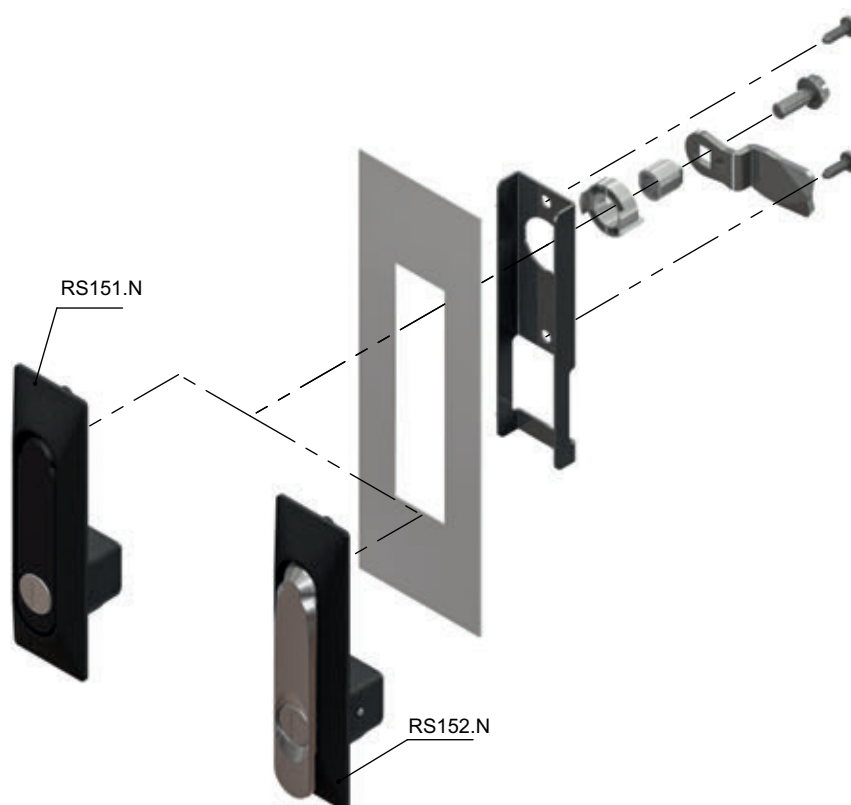
For locks RS151N and RS152N CAMS to be ordered separately:

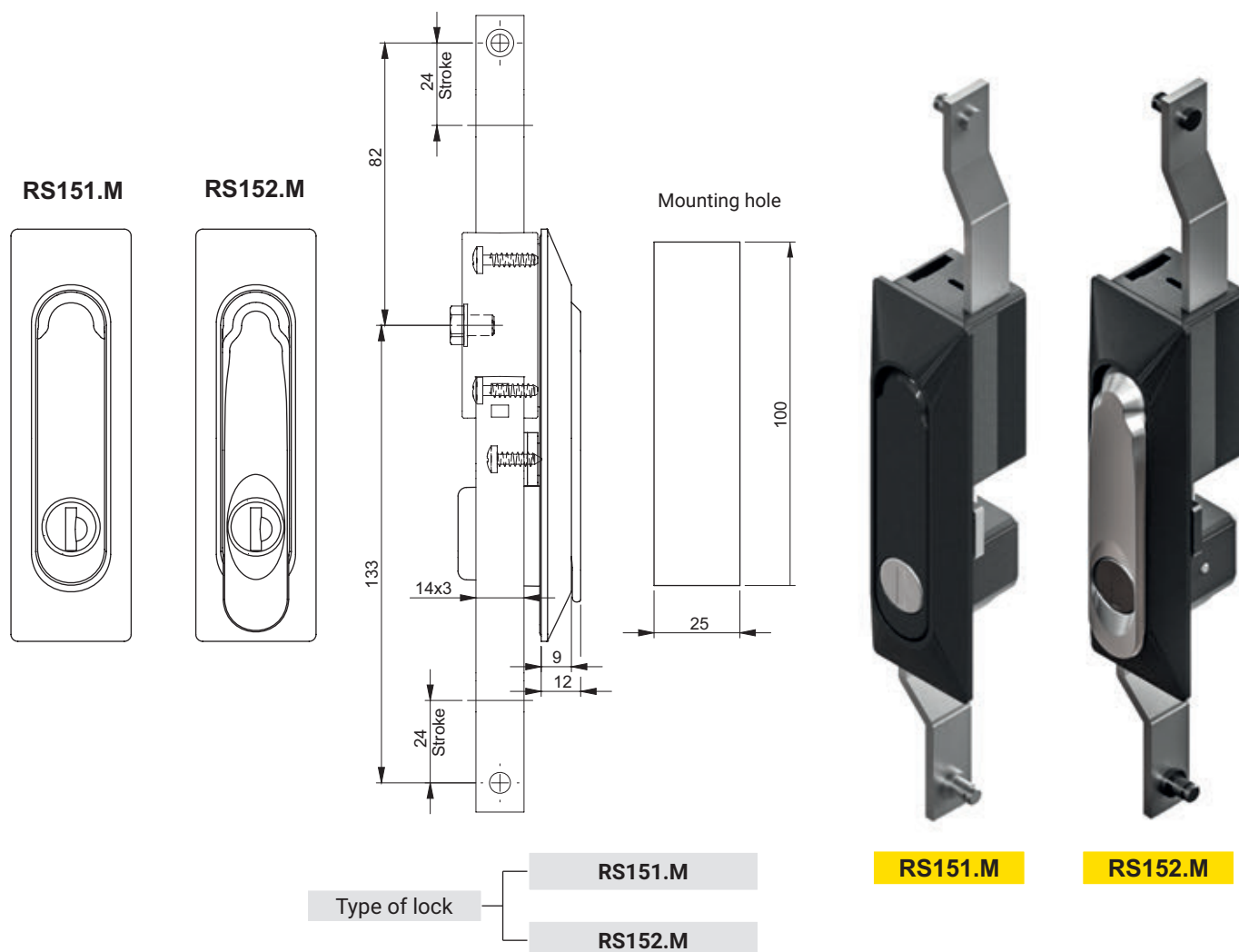
- 1 point cam (group: 11, 13).....pg: 1C-10, 1C-11

Mounting method .001

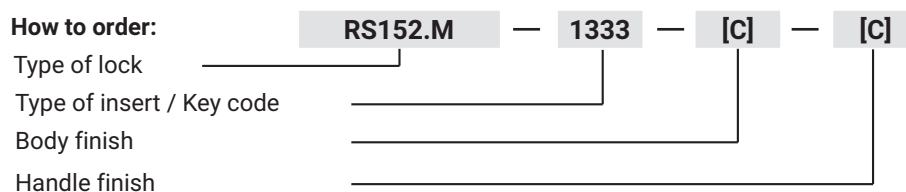


Mounting method .002





COMPONENTS	MATERIAL	FINISH [C]			CYLINDER LOCK		SHAPED INSERT	
		CHROME	RAL 9005	RAL 7035				
Body	PA6 GF30	-	07	08	KEY CODE		INSERT	
Handle RS151	PA6 GF30	-	07	08	Different code RK	1333	T9	KW8
Handle RS152	ZAMAK	01	04	05				
Cap MZ	PA6 GF30	-	07	-				
Tie-rod MZ	Steel zink plated							
Mounting components	Steel zink plated							

How to order:

All necessary components are attached with a set.

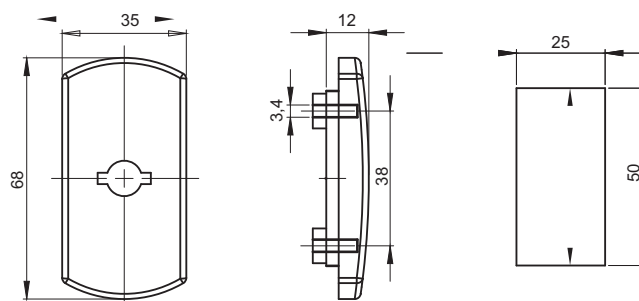
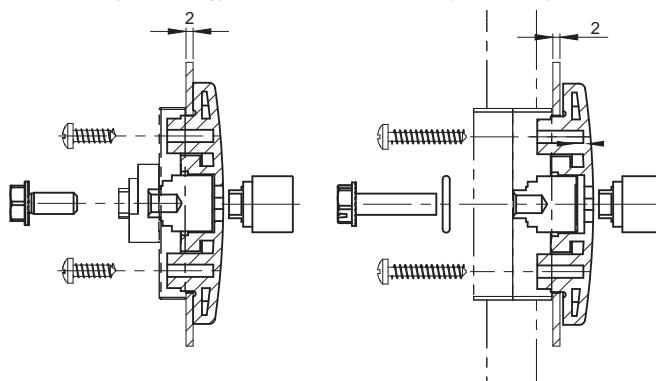
Additional components ordered separately check page:

- Rods.....pg: 1C-4, 1C-5, 1C-7

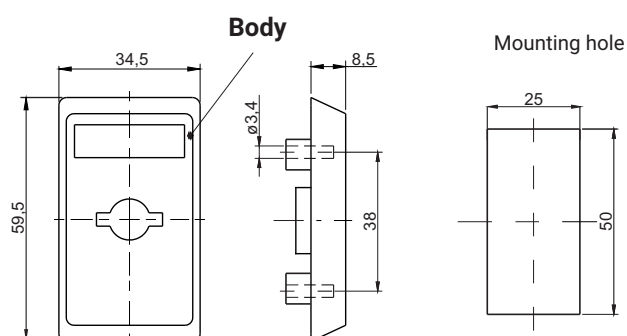
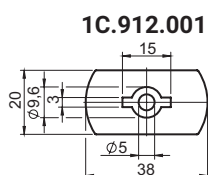
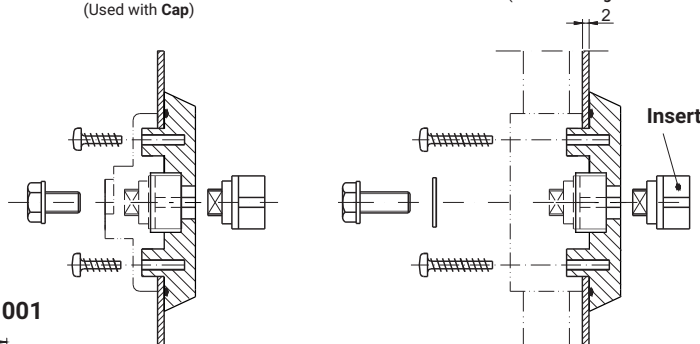
- Flat rods.....pg: 1C-34 TO 1C-40.

* Chrome finish available only for RS152.N (metal handle-ZAMAK5).

RW100.N

RW100.N
(Used with Cap)RW100.M
(Used with Cogwheel mechanism)

RW110.N

RW110.N ...
(Used with Cap)RW110.M ...
(Used with Cogwheel mechanism)

Protective cover compatible with locks: RW100, RW110, RW400

NOTE:
Additional components
of locks:
**RW100.N, RW100.M,
RW110.N, RW110.M,**
on pages: 1A-5, 1A-6.

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
RW100.N, RW100.M RW110.N, RW110.M	Body	Polyamide PA6 GF30	07
1C.912.001	Protective cover	Polyamide	07

How to order :

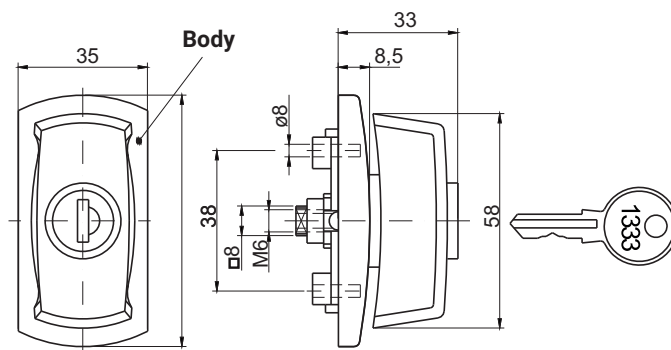
Type of lock

Finish

RW110.N — [C]

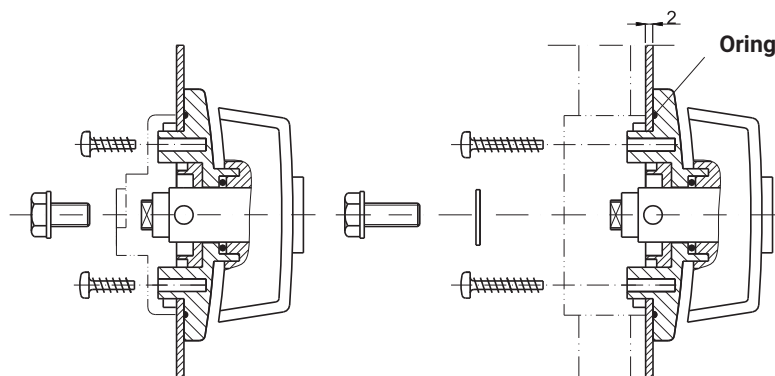
| Swinghandles

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RW200.N ...
(Used with Cap)

RW200.M ...
(Used with Cogwheel mechanism)



NOTE:
Additional components
of locks:
RW200.N, RW200.M,
on pages: 1A-5, 1A-6.

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
RW200.N RW200.M	Body	Polyamide PA6 GF30	RAL 9005
			07

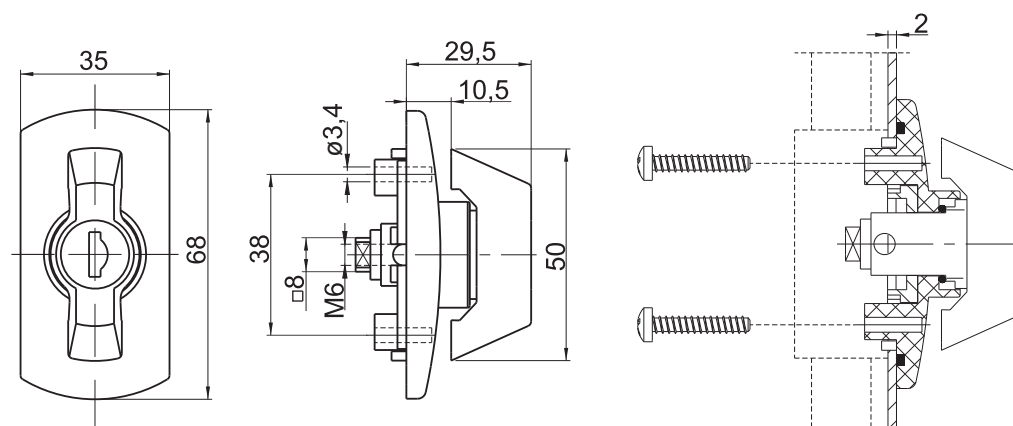
How to order :

Type of lock

Finish

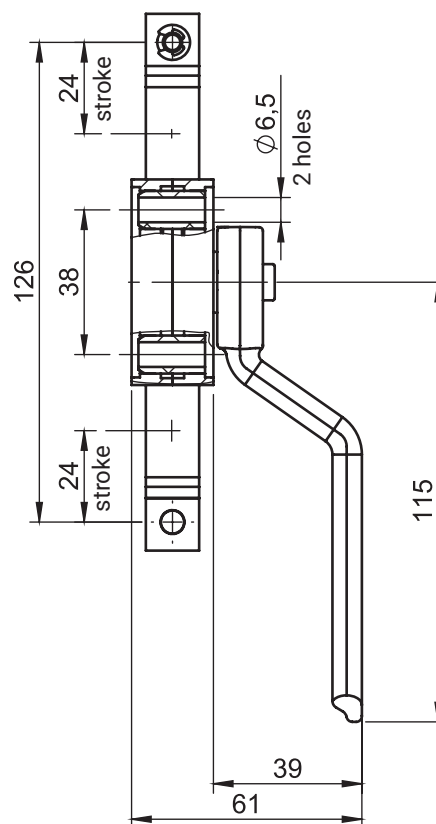
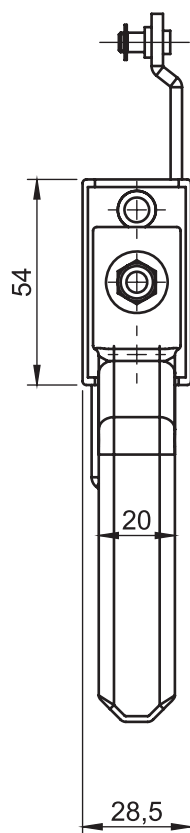
RW110.N — [C]

WING-KNOB LOCK RW500



TYPE OF LOCK			COMPONENTS	MATERIAL	FINISH [C]
Insert code1333	Different code	No insert	Body Knob	Polyamide PA6 GF30 ZAMAK	RAL 9005
1B.RW500.001	1B.RW500.002	1B.RW500.003			07 04

MZ1-DB.002, MZ1K-DB.002, MZ1P-DB.002

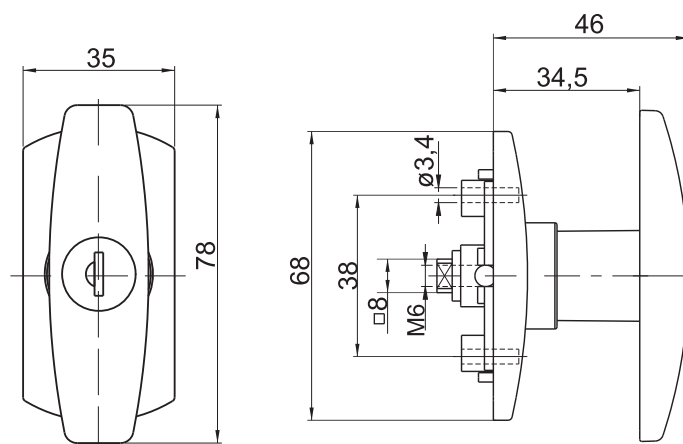


Flat Rod, page 1C-34 - 1C-40

Rod guide P314, page 1C-8

CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
MZ1-DB.002	Retaining washers protection	The body of the mechanism Tie-rod Inner handle	ZAMAK Stal ocynkowana Poliamid
MZ1K-DB.002	Square protection		
MZ1P-DB.002	Shape protection		

T-HANDLE LOCK RW510



TYPE OF LOCK			COMPONENTS	MATERIAL	FINISH [C]
Insert code1333	Different code	No insert			RAL 9005
1B.RW510.001	1B.RW510.002	1B.RW510.003	Body	Polyamide PA6 GF30	07
			Handle T	ZAMAK	04

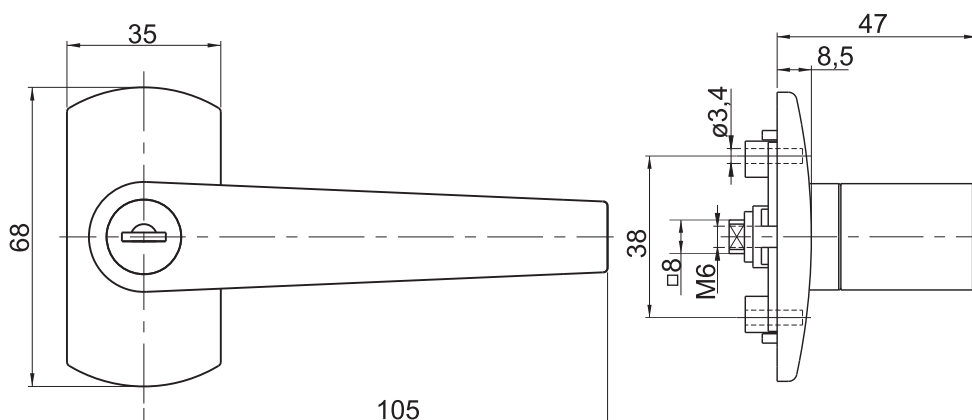
How to order :

Type of lock

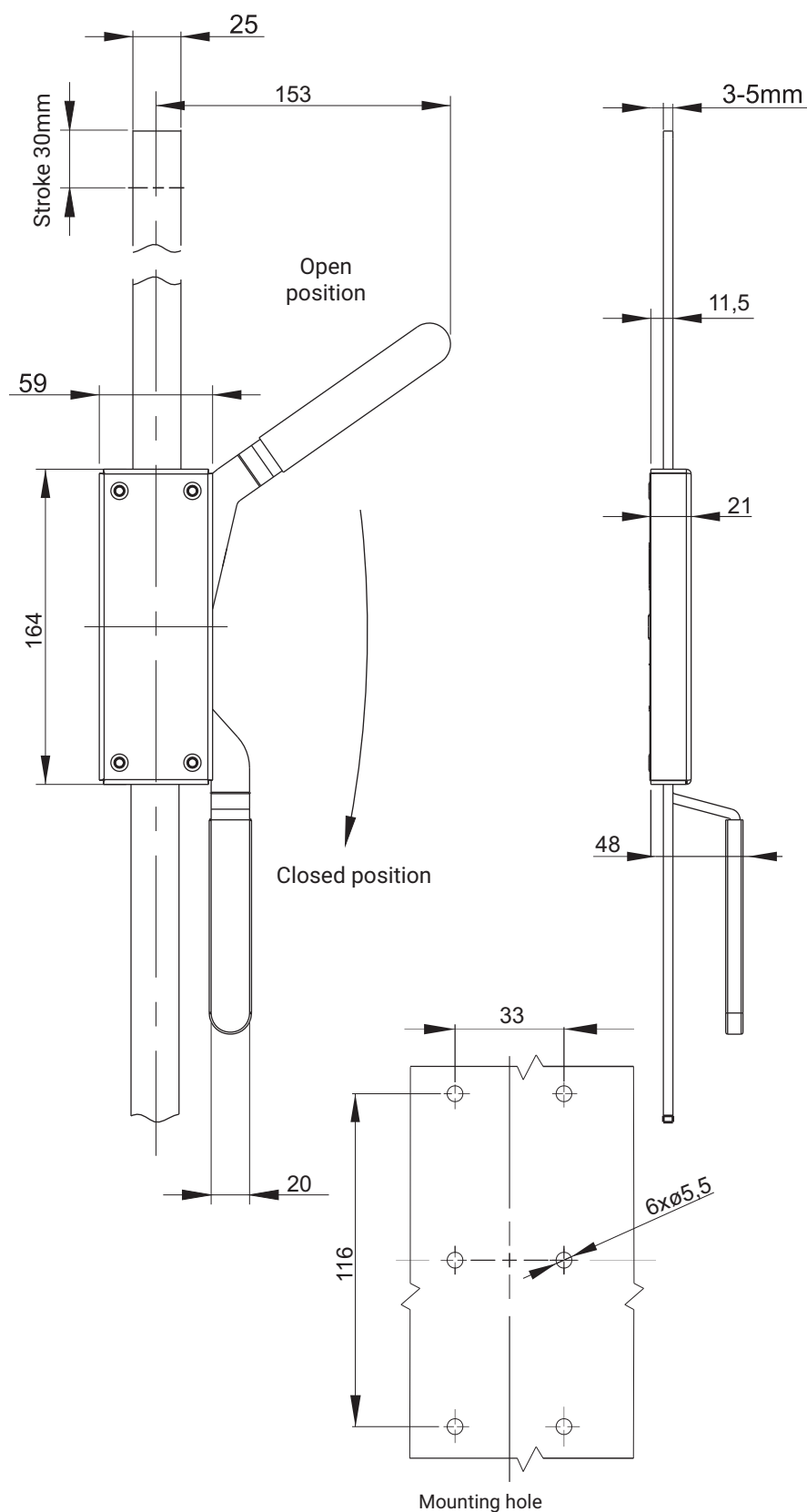
Finish

1B.RW510.001 — **[C]**

L-HANDLE LOCK RW520



TYPE OF LOCK			COMPONENTS	MATERIAL	FINISH [C]
Insert code1333	Different code	No insert			RAL 9005
1B.RW520.001	1B.RW520.002	1B.RW520.003	Body	Polyamide PA6 GF30	07
			Handle L	ZAMAK	04



NOTE: Possibility of ordering lock with locking rods

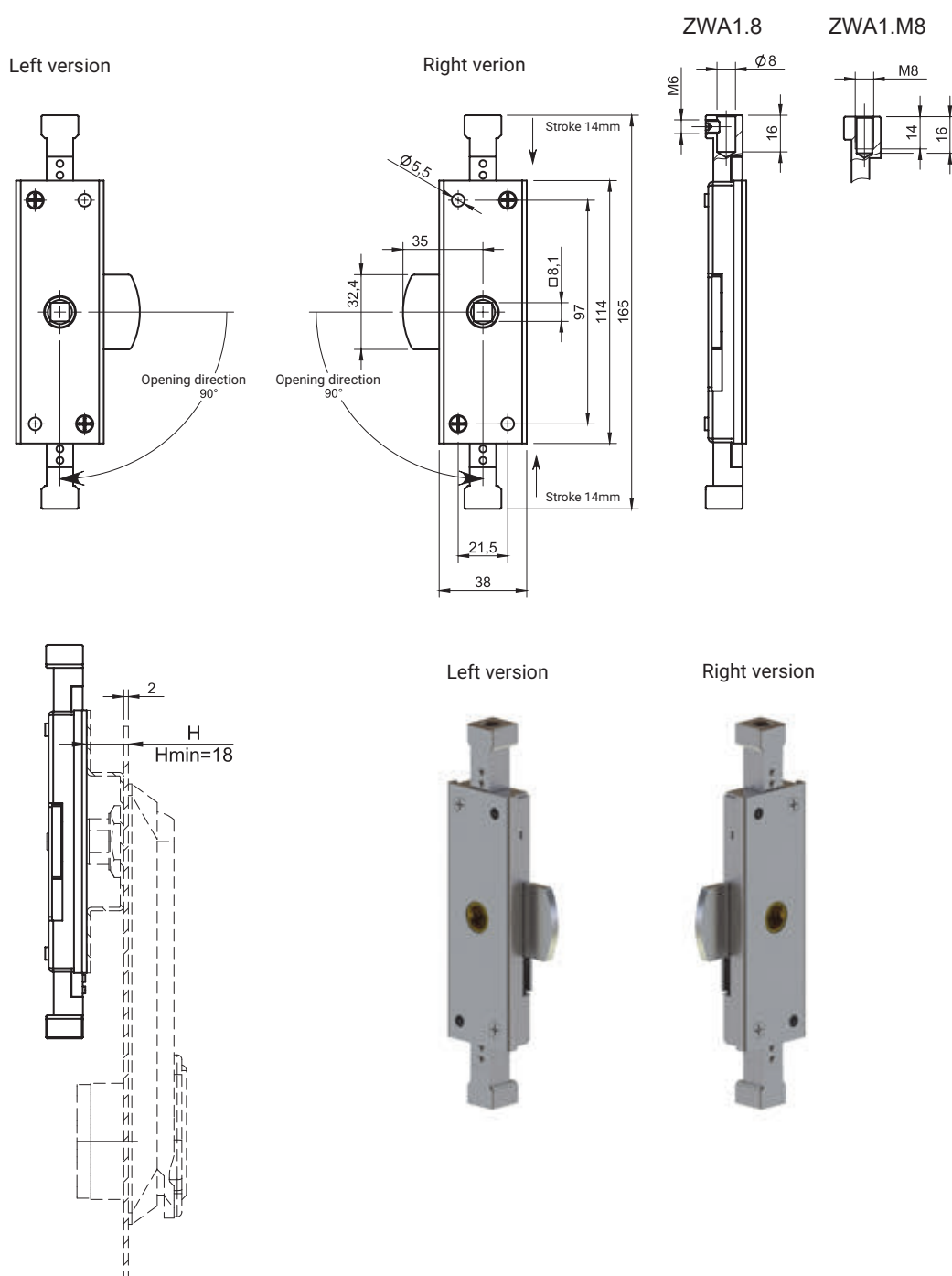
CAT. NUMBER	NAME	MATERIAL
1B.530.001 - Right	Internal Lock ZWDB	Steel zinc plated
1B.530.002 - Left		

1B-41

| Swinghandles

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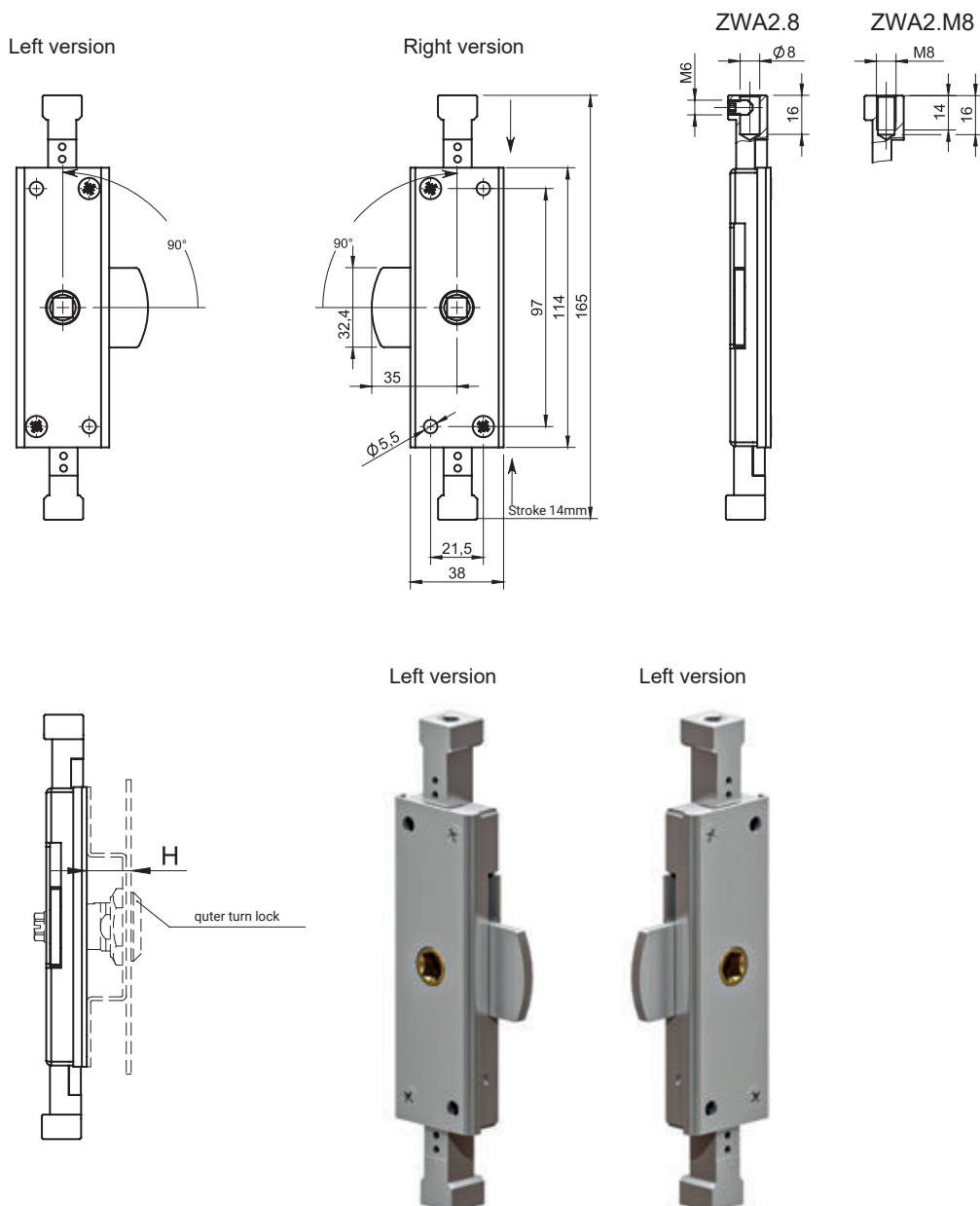
ZWA1 lock driven by a swinghandle



Lock ZWA1 works with the swinghandle RS130, page 1B-8 and with the swinghandle RS200, page 1B-3.
When ordering the RS lock to cooperate with the ZWA1 lock, add the end of ZWA1 to the catalogue number of the RS lock

CAT. NUMBER	VERSION	METHOD OF ATTACHING THE ROD	MATERIAL
1B.ZWA1.8.101	Right	Hole ø8	Steel zinc plated
1B.ZWA1.M8.101		Threaded hole m8	
1B.ZWA1.8.102	Left	Hole ø8	
1B.ZWA1.M8.102		Threaded hole m8	

ZWA2 lock driven by a quarter turn lock



ZWA2 lock works with quarter turn locks M22-2, M22-30, M22-40, M22-60, 2.L, 2.T, 2.PM. The height H is equal to the height GH of the lock used.

When ordering a quarter turn lock which is to cooperate with the ZWA2 lock, the ZWA2 end-piece should be added to the catalogue number of the lock.

DRIVE LOCK	HEIGHT H [mm]
M22-3, 2.L18, 2.T18, 2.PM18	18
M22-30, 2.L30, 2.T30 2.PM30	30
M22-40, 2.L40, 2.T40, 2.PM40	40
M22-60, 2.L60, 2.T60, 2.PM60	60

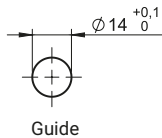
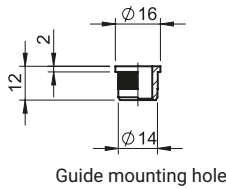
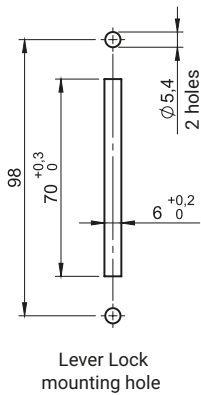
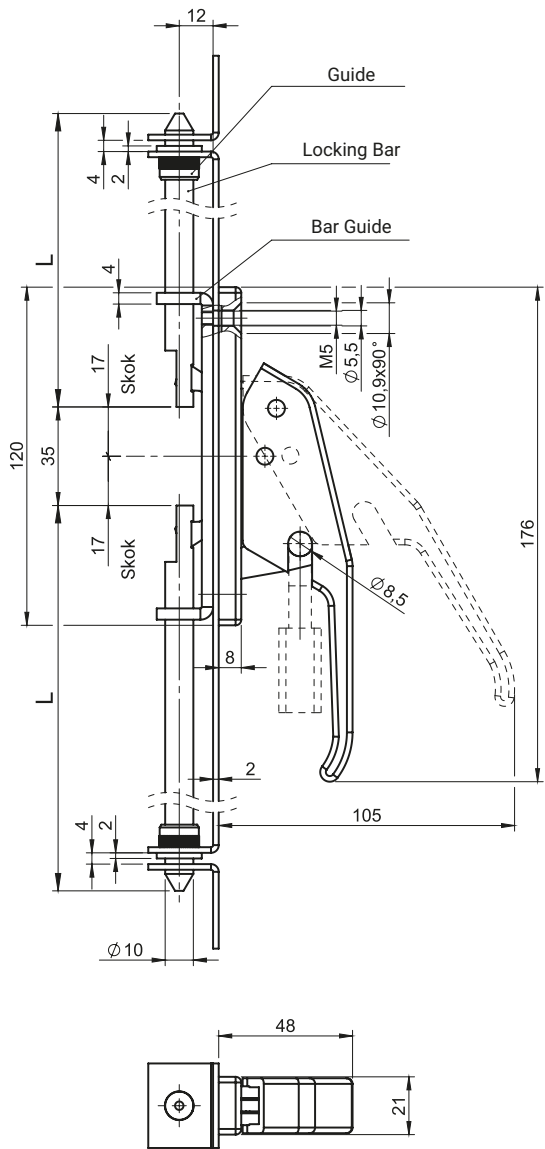
CAT. NUMBER	VERSION	METHOD OF ATTACHING THE ROD	MATERIAL
1B.ZWA2.8.201	Right	Hole ø8	Steel zinc plated
1B.ZWA2.M8.201		Threaded hole m8	
1B.ZWA2.8.202	Left	Hole ø8	
1B.ZWA2.M8.202		Threaded hole m8	

Lever Lock 1B.ZD100



ROZTOCZE

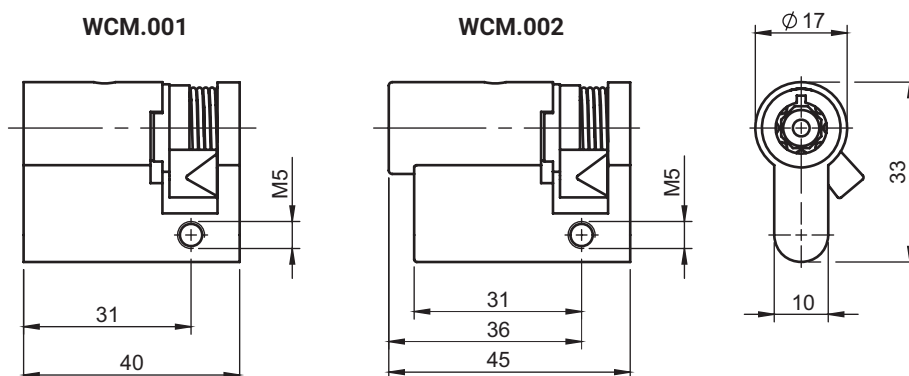
1B



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
1B.ZD100.001	Lever Lock	Aluminum	04
	Bar Guide	Zinc plated steel	-
1B.ZD100.001.06	Locking Bar ø 10	Zinc plated steel	-
1B.ZD100.001.07	Guide	Brass	-

When ordering the locking bar 1B.ZD100.001.06 please specify the length L.

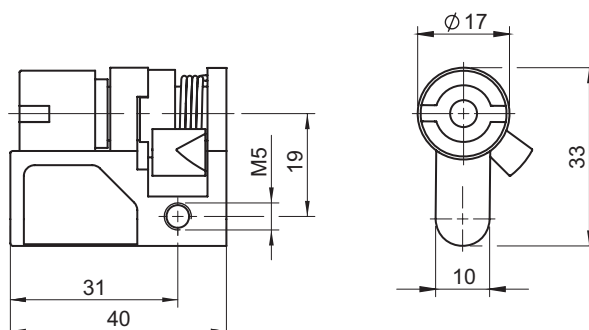
The lock cylinder with radial pins type WCM



The key can be removed only from the locked position

CATALOGUE NO.	KEY TYPE	MATERIAL
WRS-WCM.001	WCM	ZAMAK
WRS-WCM.002		

SHAPED INSERT LATCHING



TYPE OF INSERT [X]															
D3	D5	T6	T7	T9	T10	T13i	KW6	KW7	KW8	S	N	C9	L	D13	
CATALOGUE NO.		MATERIAL		FINISH [C]											
				Nickel		Galvanized									
WRS-X		ZAMAK		02		03									

How to order:

Type of lock

Type of insert

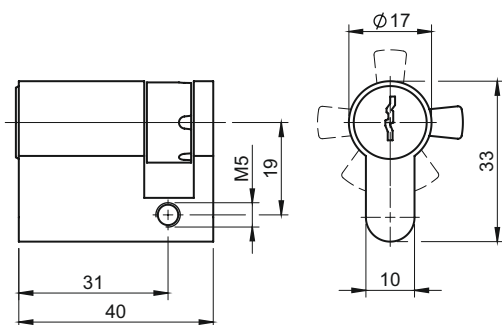
Finish

WRS

D5

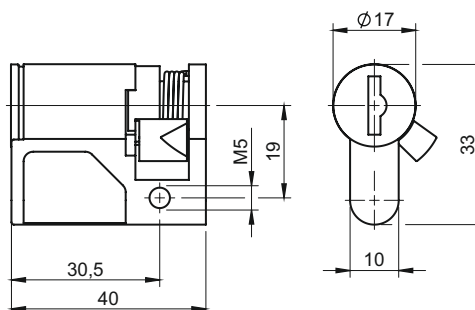
[C]

**LOCK CYLINDER
WRS-B.001**



NOTE:
Profile cylinder can be ordered
with one or different key codes.

**SELF-LOCKING CYLINDER
WRS-P.001**

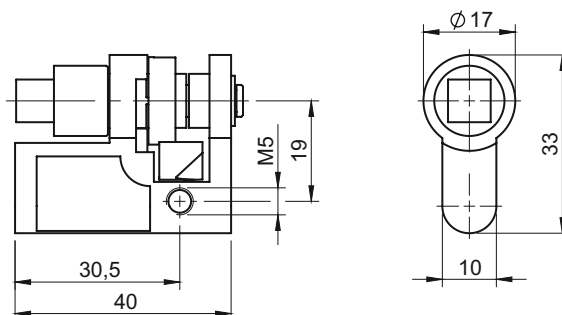


NOTE:
Profile cylinder can be ordered
with one or different key codes.



CAT. NUMBER	KEY CODE	MATERIAL	FINISH [C]
WRS-B.001 - JK	Key alike	Brass	-
WRS-B.001 - RK	Different code		
WRS-P.001 - 1333	Code 1333	ZAMAK	Nickel
WRS-P.002 - 405E	Code 405E		
WRS-P.002 - 455E	Code 455E		
WRS-P.002 - 1242E	Code 1242E		
WRS-P.002 - 2342E	Code 2342E		

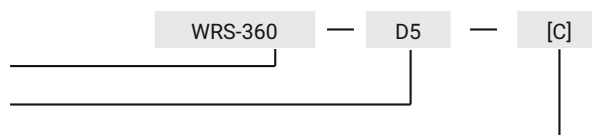
**Shaped insert rotated by 360°
WRS-360**



TYPE OF INSERT [X]														
														
D3	D5	T6	T7	T9	T10	T13i	KW6	KW7	KW8	S	N	C9	L	D13
CATALOGUE NO.					MATERIAL					FINISH [C]				
										Nickel		Galvanized		
WRS-360-X					ZAMAK					02		03		

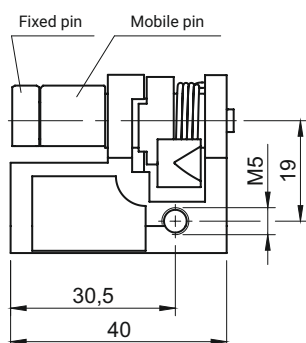
How to order:

Type of lock
Type of insert
Finish

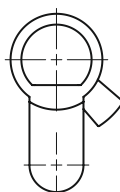


NEW

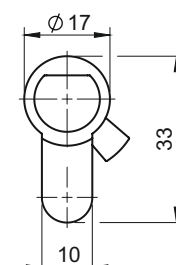
Self-locking shaped insert with difficult access
WRS-D13.001 / WRS-D13.002



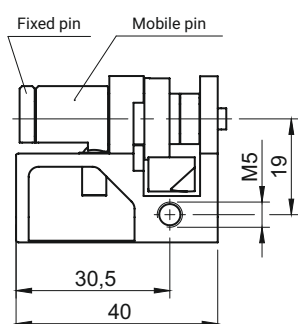
WRS-D13.001



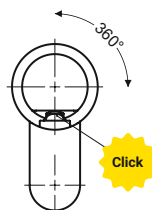
WRS-D13.002



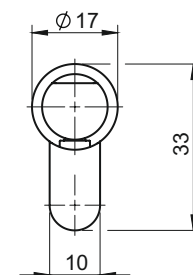
Shaped insert rotaed by 360° with difficult access
WRS-D13.003 / WRS-D13.004



WRS-D13.003



WRS-D13.004



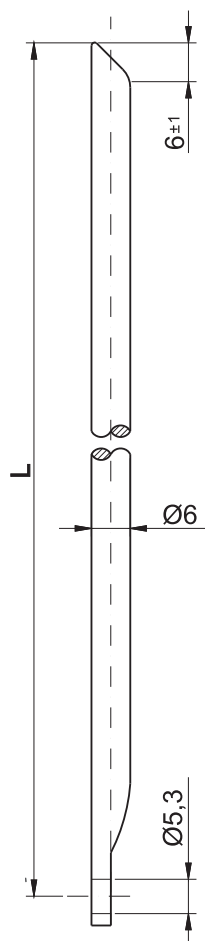
Shaped inserts WRS-D13 are compatible only with specified lock types RS: RS420, RS520, RS420/U, RS520/U.

WRS-D13.003 and WRS-D13.004 allows the key to turn 360°, removing the key is possible only in the open position, open position is sygnalized by a slight click.

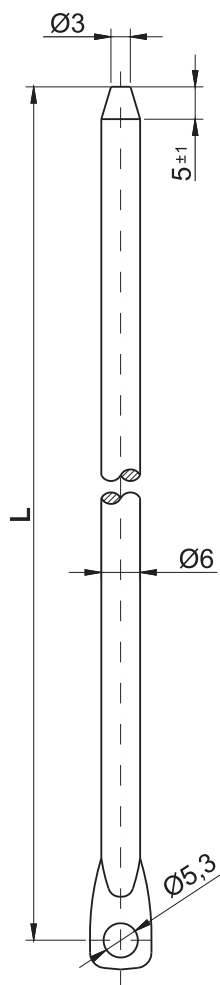
Recommended key for cylinders with dificult access - 2.KL-D13S.008 (pg. 2A-115).

CATALOGUE NO.	COMPONENTS	MATERIAL	FINISH [C]
WRS-D13.001	Housing	ZAMAK	Nickel
WRS-D13.002	Mobile pin	ZAMAK	-
	Fixed pin	Steel zinc plated	-
WRS-D13.003	Housing	ZAMAK	Nickel
WRS-D13.004	Mobile pin	Brass	-
	Fixed pin	Steel zinc plated	-

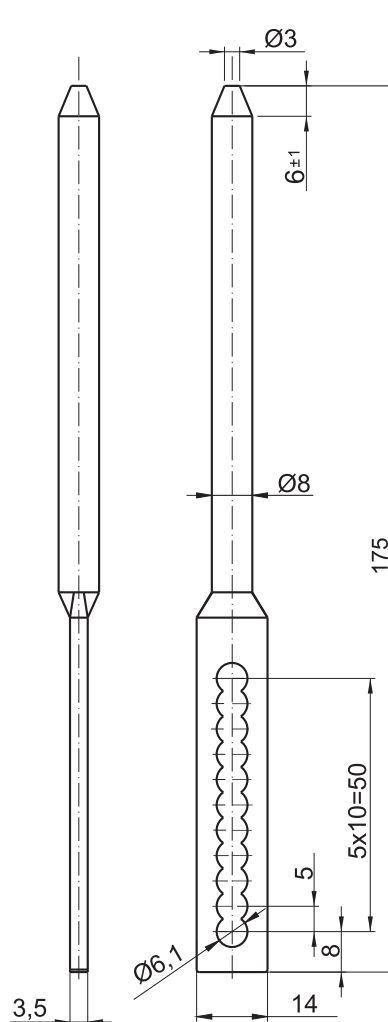
**ROD with Cut End
(P26L)**



**ROD with Pointed End
(P26L)**



**ROD with Pointed End (regulated)
(PR28L)**



stainless
steel

CALCULATING RODS' LENGHT

- a) 3- point cam assembled
in the middle of the door:

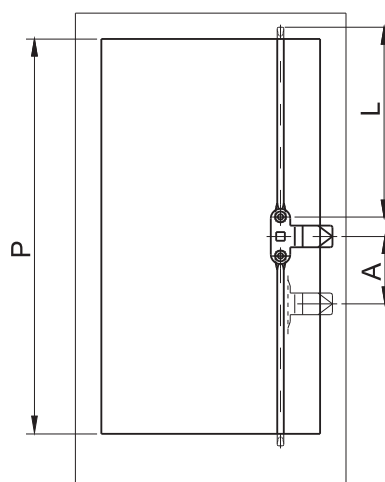
$$L = \frac{P - 12\text{mm}}{2}$$

- b) in case, when cam is moved about
dimension A:

L= in calculated like in point a) but:

- upper rod $L_w = L + A$
- lower rod $L_N = L - A$

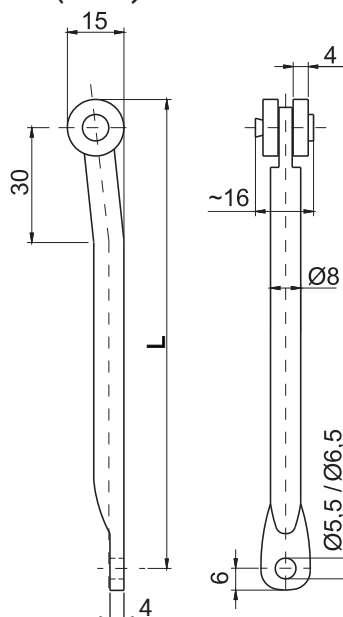
L - lenght of rod [mm]



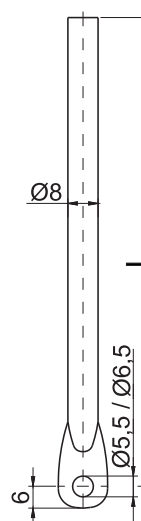
CAT. NUMBER	NAME	MATERIAL
P16 L	Rod with cut end	Steel zinc plated
P26 L	Rod with pointed end	Steel zinc plated
PR28 L	Rod with pointed end (regulated)	Steel zinc plated



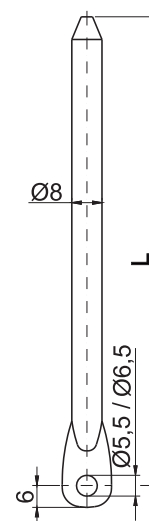
**ROD with Rollers
(P38 L)**



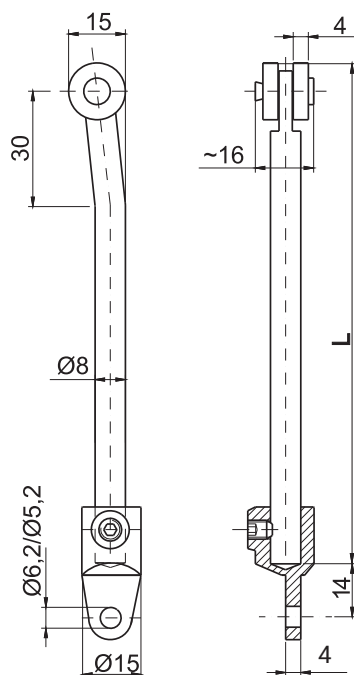
**ROD with Flat End
(P48 L)**



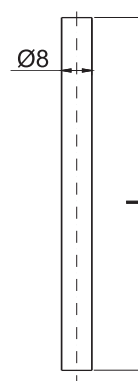
**ROD with Pointed End
(P28 L)**



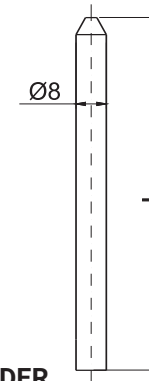
**ROD wit Rollers
(P38/U L)
(used with Rod Holder)**



**ROD with Flat End
(P48/U L)
(used with Rod Holder)**



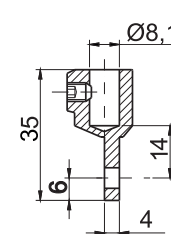
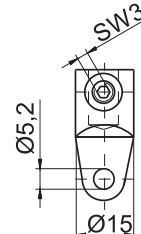
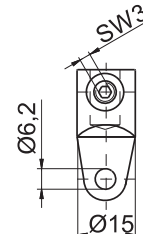
**ROD with Pointed End
(P28/U L)
(used with Rod Holder)**



ROD HOLDER

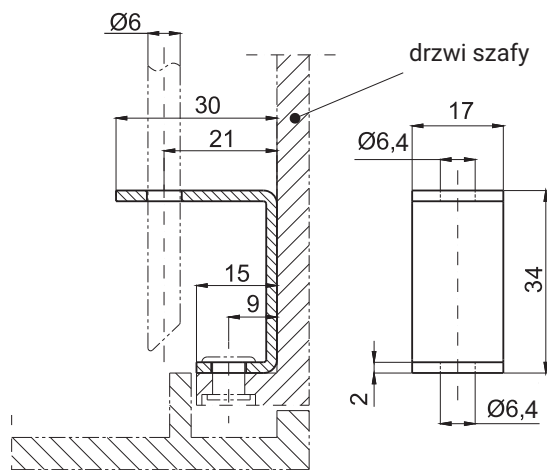
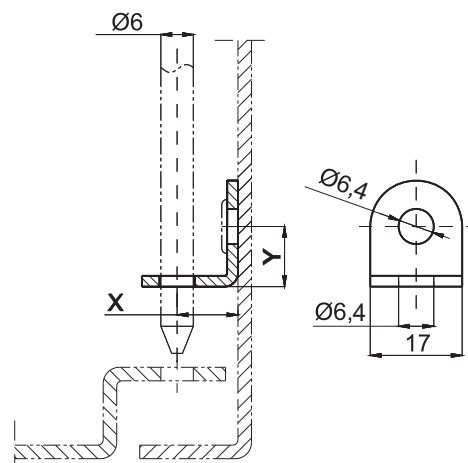
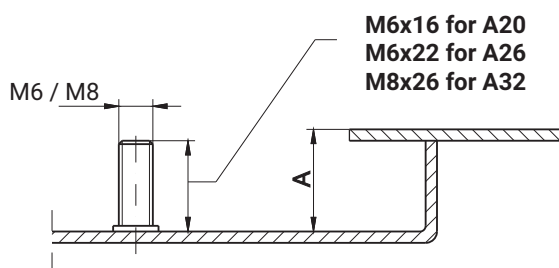
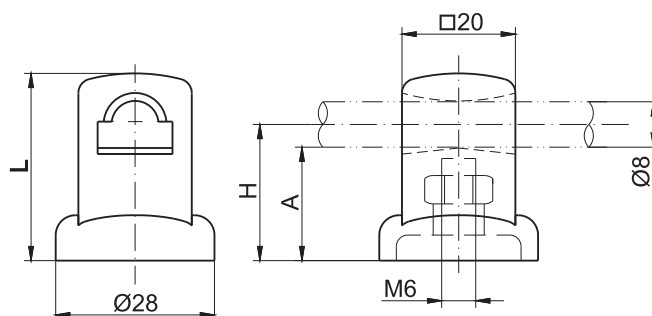
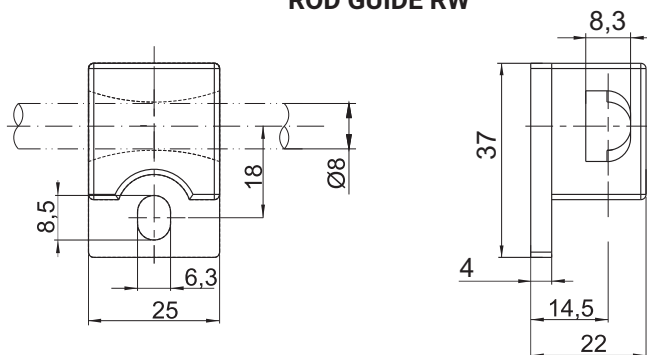
nr 1C.904.051

nr 1C.904.050

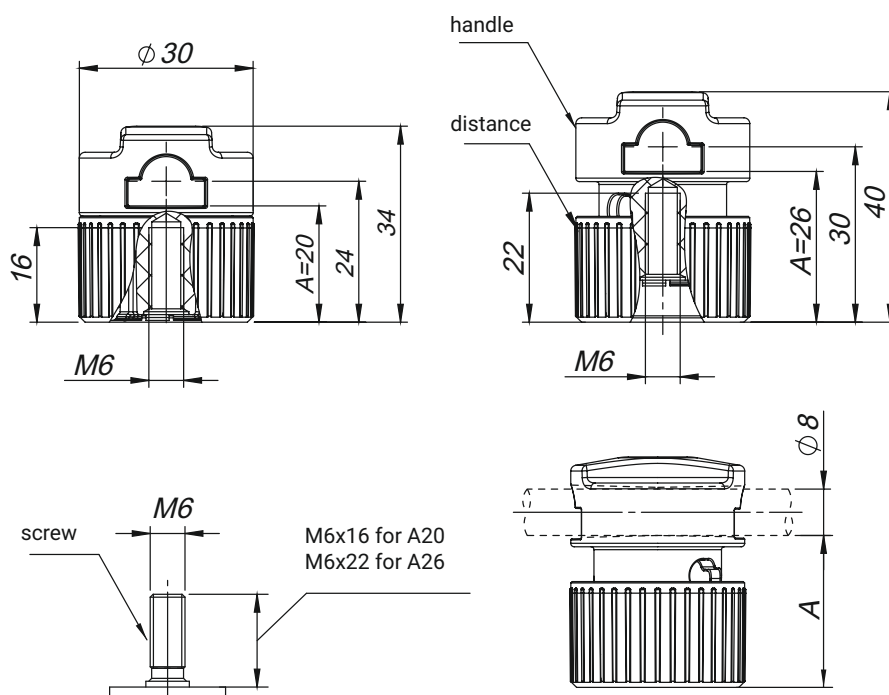


L - length of rod [mm]

CAT. NUMBER		NAME	MATERIAL
P28 L		Rod with pointed end	Steel zinc plated
P38 L		Rod with rollers	Steel zinc plated, rollers-PA6
P48 L		Rod with flat end	Steel zinc plated
P28/U L	Lenght adjustable by Rod holder	Rod with pointed end (adjustable)	Steel zinc plated
P38/U L		Rod with rollers (adjustable)	Steel zinc plated, rollers-PA6
P48/U L		Rod with flat end (adjustable)	Steel zinc plated
1.C.904.051,1C.904.050		Rod holder	ZAMAK - zinc plated
1C.904.052		Rod holder	Stainless Steel

ROD GUIDE Ø6 - U

ROD GUIDE Ø6 - L

ROD GUIDE Ø8

ROD GUIDE RW


CAT. NUMBER	NAME	DIMENSION Ø8, Ø6 [mm]					MATERIAL
		A	L	H	X	Y	
1C.906.008	Rod guide Ø8	20	33	24	-	-	Pa6 colour RAL 9005
1C.906.009		26	39	30	-	-	
1C.906.010		32	45	36	-	-	
1C.906.002	Rod guide Ø6 L	-	-	-	11,5	8	Steel zinc plated
1C.906.003		-	-	-	22,5	27	
1C.906.001	Rod guide Ø6 U						Steel zinc plated
1C.906.013	Rod guide RW						Pa6 colour RAL 9005



Positions A20 and A26 according to drawing.

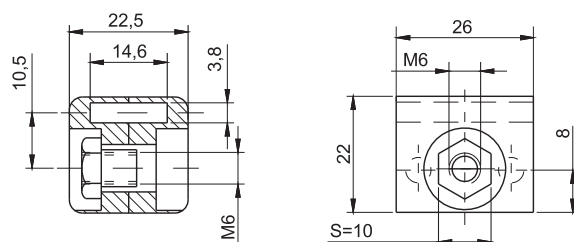
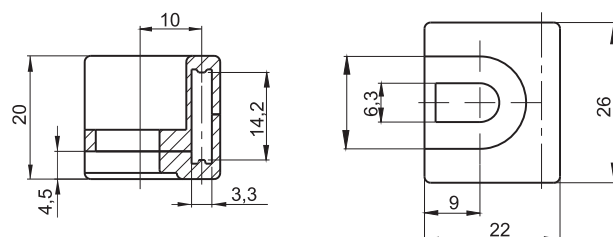
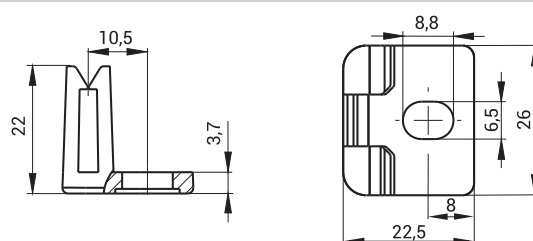
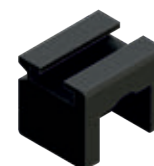
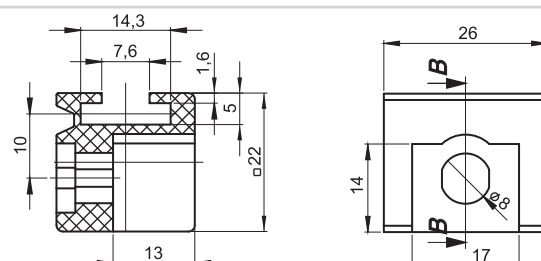
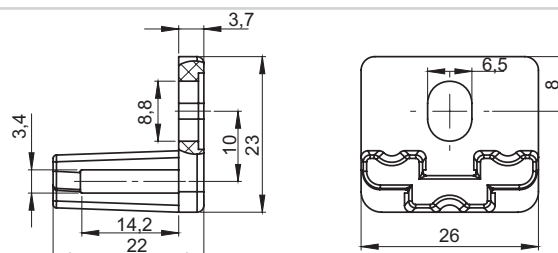
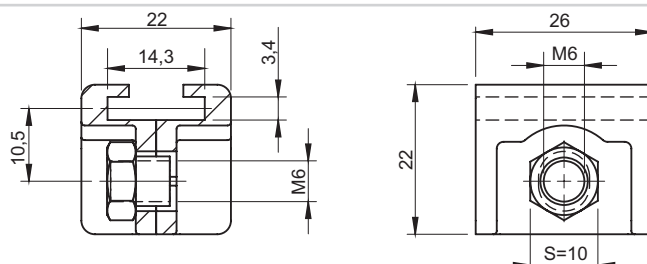
To change the position from A20 to A26, rotate the knob in the clockwise or anticlockwise direction relative to the distance until the knob can turn no further.

Change the position of the guide from position A20 to A26 after removing the guide from the rod.

It is possible to use one type of M6x16 stud for both versions of the rod guide.

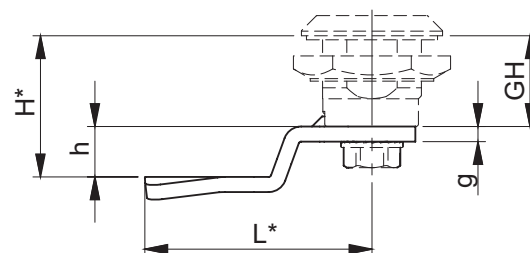
Tensile Strength [kg]			Tightening Torque
Screw length L	A20	A26	
L=16mm	500	400	to 2Nm
L=22mm	-	500	

CATALOGUE NO.	DETAL	MATERIAL	FINISH [C]
			RAL 9005
1C.906.100	Rod guide Ø 8	Polyamide PA GF30	07

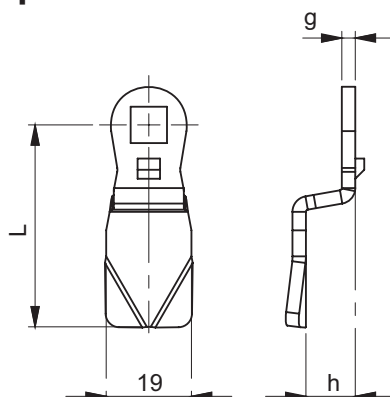
1C.906.012

1C.906.014

1C.906.015

1C.906.018

1C.906.019

1C.906.020


CAT. NUMBER	NAME	COMPONENTS	MATERIAL
1C.906.012	Rod guide P314	Rod guide P314	PA6 colour RAL 9005
		Nut	Steel zinc plated
1C.906.014	Rod guide P314 ver. 2	Rod guide P314 ver. 2	PA6 colour RAL 9005
1C.906.015	Rod guide P314	Rod guide	PA6 colour RAL 9005
1C.906.018	Rod guide P314 ver. 3	Rod guide P314 ver. 3	PA6 colour RAL 9005
1C.906.019	Rod guide P314	Rod guide	PA6 colour RAL 9005
1C.906.020	Rod guide P314 SN	Rod guide, Nut	Stainless Steel 316

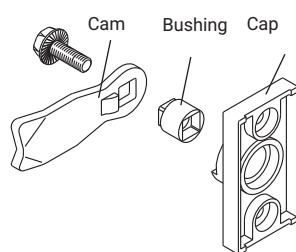
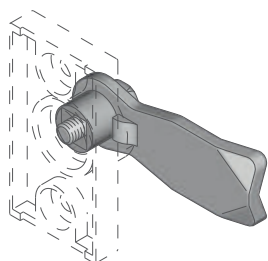
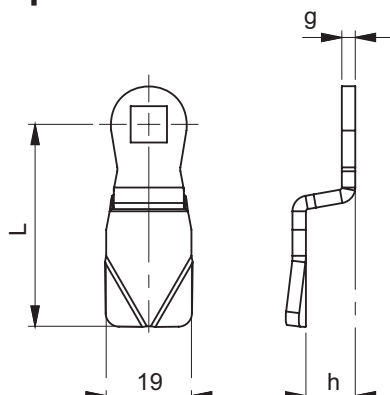
GH - height body
 H - height locking
 h - height cam
 L - length cam
 g - thickness cam



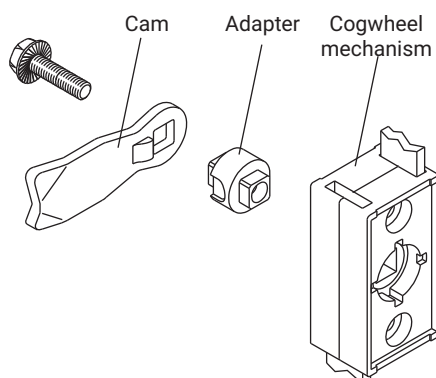
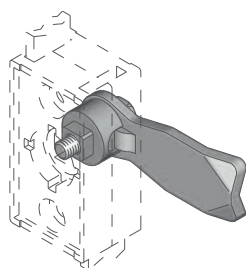
1-point cam with limiter



1-point cam without limiter



NOTE:
 When ordering 1-point cam with limiter
 for Cap, you must order bushing, page. 1C-27



NOTE:
 When ordering 1-point cam with limiter
 for Cogwheel mechanism, you must also
 order adapter, page 1C-27

STEEL ZINC PLATED

11	APPLICATION: Locking system with cap and locks M22													
	H	Catalogue number	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-1751845	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-1751945	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-1752045	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-1752145	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-1752245	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-1752445	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-1752645	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-1752845	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-1753045	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-1753245	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-1753445	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-1753645	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-1753845	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-1754045	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-1754245	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-1751645	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-1751445	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-1751245	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-1751045	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-1750845	3	-10	45	8	9	-	28	20	28	30	40	50

12	APPLICATION: Locks M22													
	H	Catalogue number	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-1601845	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-1601945	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-1602045	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-1602145	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-1602245	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-1602445	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-1602645	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-1602845	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-1603045	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-1603245	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-1603445	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-1603645	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-1603845	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-1604045	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-1604245	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-1601645	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-1601445	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-1601245	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-1601045	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-1600845	3	-10	45	8	9	-	28	20	28	30	40	50

When ordering a custom cam, you should contact your dealer for more details.

STAINLESS STEEL

13	APPLICATION: Locking system with cap and locks M22													
	H	Numer katalogowy	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-1751845SN	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-1751945SN	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-1752045SN	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-1752145SN	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-1752245SN	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-1752445SN	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-1752645SN	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-1752845SN	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-1753045SN	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-1753245SN	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-1753445SN	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-1753645SN	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-1753845SN	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-1754045SN	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-1754245SN	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-1751645SN	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-1751445SN	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-1751245SN	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-1751045SN	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-175845SN	3	-10	45	8	9	-	28	20	28	30	40	50

14	APPLICATION: Locks M22													
	H	Numer katalogowy	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-1601845SN	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-1601945SN	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-1602045SN	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-1602145SN	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-1602245SN	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-1602445SN	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-1602645SN	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-1602845SN	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-1603045SN	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-1603245SN	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-1603445SN	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-1603645SN	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-1603845SN	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-1604045SN	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-1604245SN	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-1601645SN	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-1601445SN	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-1601245SN	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-1601045SN	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-160845SN	3	-10	45	8	9	-	28	20	28	30	40	50

When ordering a custom cam, you should contact your dealer for more details .

STEEL ZINC PLATED

15	H	Cat. Number	g*	h	L	GH:18 H	GH:22 H	GH:30 H	GH:40 H	GH:50 H	GH:60 H
	18	J-1001845	3	0	45	18	22	30	40	50	60
	19	J-1001945	3	1	45	19	23	31	41	51	61
	20	J-1002045	3	2	45	20	24	32	42	52	62
	21	J-1002145	3	3	45	21	25	33	43	53	63
	22	J-1002245	3	4	45	22	26	34	44	54	64
	24	J-1002445	3	6	45	24	28	36	46	56	66
	26	J-1002645	3	8	45	26	30	38	48	58	68
	28	J-1002845	3	10	45	28	32	40	50	60	70
	30	J-1003045	3	12	45	30	34	42	52	62	72
	32	J-1003245	3	14	45	32	36	44	54	64	74
	34	J-1003445	3	16	45	34	38	46	56	66	76
	36	J-1003645	3	18	45	36	40	48	58	68	78
	38	J-1003845	3	20	45	38	42	50	60	70	80
	40	J-1004045	3	22	45	40	44	52	62	72	82
	42	J-1004245	3	24	45	42	46	54	64	74	84
	16	J-1001645	3	-2	45	16	20	28	38	48	58
	14	J-1001445	3	-4	45	14	18	26	36	46	56
	12	J-1001245	3	-6	45	12	16	24	34	44	54
	10	J-1001045	3	-8	45	10	14	22	32	42	52
	8	J-100845	3	-10	45	8	12	20	30	40	50
	6	J-100645	3	-12	45	6	10	18	28	38	48
	4	J-100445	3	-14	45	4	8	16	26	36	46

STAINLESS STEEL

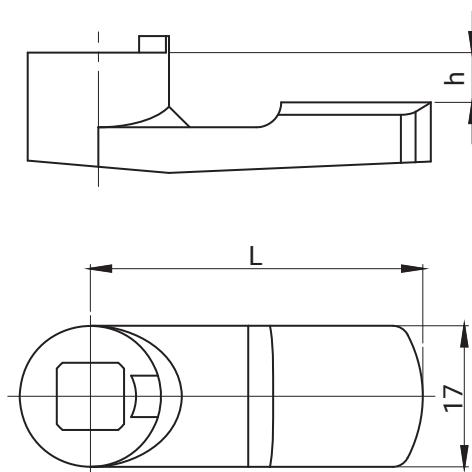
16	H	Cat. Number	g*	h	L	GH:18 H	GH:22 H	GH:30 H	GH:40 H	GH:50 H	GH:60 H
	18	J-1001845SN	3	0	45	18	22	30	40	50	60
	19	J-1001945SN	3	1	45	19	23	31	41	51	61
	20	J-1002045SN	3	2	45	20	24	32	42	52	62
	21	J-1002145SN	3	3	45	21	25	33	43	53	63
	22	J-1002245SN	3	4	45	22	26	34	44	54	64
	24	J-1002445SN	3	6	45	24	28	36	46	56	66
	26	J-1002645SN	3	8	45	26	30	38	48	58	68
	28	J-1002845SN	3	10	45	28	32	40	50	60	70
	30	J-1003045SN	3	12	45	30	34	42	52	62	72
	32	J-1003245SN	3	14	45	32	36	44	54	64	74
	34	J-1003445SN	3	16	45	34	38	46	56	66	76
	36	J-1003645SN	3	18	45	36	40	48	58	68	78
	38	J-1003845SN	3	20	45	38	42	50	60	70	80
	40	J-1004045SN	3	22	45	40	44	52	62	72	82
	42	J-1004245SN	3	24	45	42	46	54	64	74	84
	16	J-1001645SN	3	-2	45	16	20	28	38	48	58
	14	J-1001445SN	3	-4	45	14	18	26	36	46	56
	12	J-1001245SN	3	-6	45	12	16	24	34	44	54
	10	J-1001045SN	3	-8	45	10	14	22	32	42	52
	8	J-100845SN	3	-10	45	8	12	20	30	40	50
	6	J-100645SN	3	-12	45	6	10	18	28	38	48
	4	J-100445SN	3	-14	45	4	8	16	26	36	46

STEEL ZINC PLATED

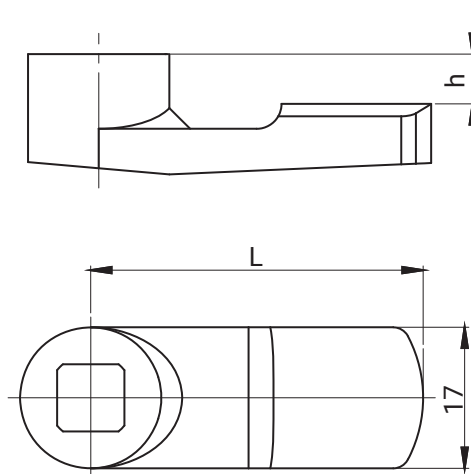
17	APPLICATION: Locking system with cap and locks M22													
	H	Catalogue number	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-1651845	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-1651945	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-1652045	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-1652145	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-1652245	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-1652445	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-1652645	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-1652845	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-1653045	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-1653245	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-1653445	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-1653645	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-1653845	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-1654045	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-1654245	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-1651645	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-1651445	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-1651245	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-1651045	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-1650845	3	-10	45	8	9	-	28	20	28	30	40	50

STAINLESS STEEL

17A	APPLICATION: Locks M22													
	H	Catalogue number	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-1651845SN	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-1651945SN	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-1652045SN	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-1652145SN	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-1652245SN	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-1652445SN	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-1652645SN	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-1652845SN	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-1653045SN	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-1653245SN	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-1653445SN	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-1653645SN	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-1653845SN	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-1654045SN	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-1654245SN	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-1651645SN	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-1651445SN	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-1651245SN	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-1651045SN	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-1650845SN	3	-10	45	8	9	-	28	20	28	30	40	50



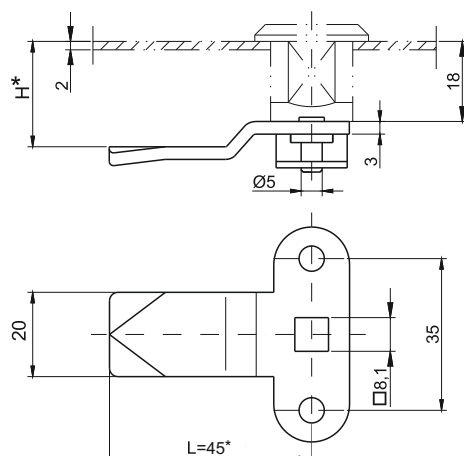
18		CAM WITH LIMITER							
CAM RANGE [G]	H	Cat. Number	h	L	GH:18 H	GH:30 H	GH:40 H	GH:50 H	GH:60 H
	18P	JP2-10018	0	40	18	30	40	50	60
	21P	JP2-10021	3	40	21	33	43	53	63
	24P	JP2-10024	6	40	24	36	46	56	66



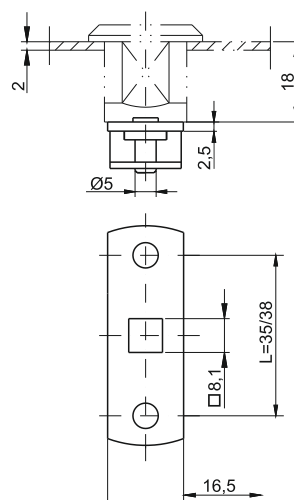
19		CAM WITHOUT LIMITER							
CAM RANGE [G]	H	Cat. Number	h	L	GH:18 H	GH:30 H	GH:40 H	GH:50 H	GH:60 H
	18P	JP-10018	0	40	18	30	40	50	60
	21P	JP-10021	3	40	21	33	43	53	63
	24P	JP-10024	6	40	24	36	46	56	66
	29P	JP-10029	11	40	29	41	51	61	71

stainless
steel

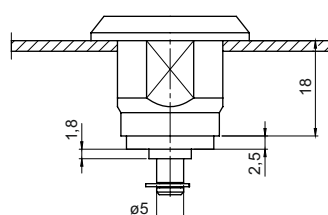
3-point CAM
(without limiter
with **protective element**)



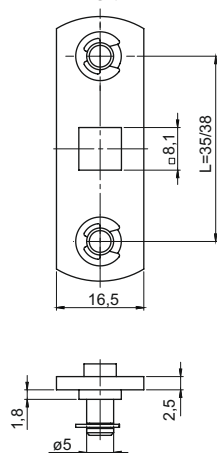
2-point CAM
(with **protective element**)



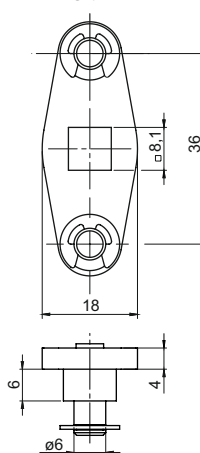
2-point CAM
(with **Cir Clips ver. 1, ver. 2, ver. 3**)



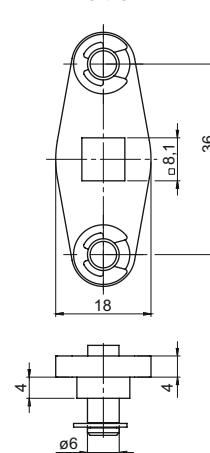
ver. 1



ver. 2



ver. 3



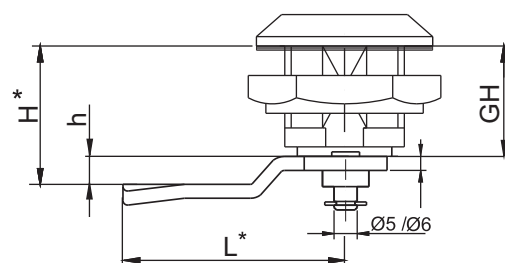
21

CAM
RANGE [G]

CAT. NUMBER		NAME	DIMENSIONS H [mm]	MATERIAL
STEEL ZINC PLATED	STAINLESS STEEL			
JB-30018	JB-30018SN	3-point Cam without limiter with protective element	18	Steel zinc plated or stainless steel
JB-30021	JB-30021SN		21	
JB-30024	JB-30024SN		24	
JB-30029	JB-30029SN		29	
JB-20018/35	JB-20018/35SN	2-point Cam with protective element	18L=35	Steel zinc plated or stainless steel
JB-20018/38	JB-20018/38SN		18L=38	
J-20018/35	J-20018/35SN	2-point Cam with Cir Clips ver. 1	18L=35	Steel zinc plated or stainless steel
J-20018/38	J-20018/38SN		18L=38	
J-20018/36	J-20018/36SN	2-point Cam with Cir Clips ver. 2	18L=36	Steel zinc plated or stainless steel
JA-20018/36	JA-20018/36SN	2-point Cam with Cir Clips ver. 3	18L=36	

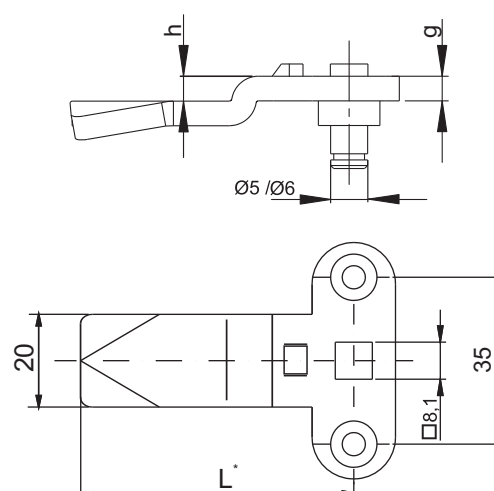
• *dimension negotiable

NOTE: When ordering 2-point Cams with dimension between pins
35 mm you must add /35 e.g. (JB-20018/35 or J-20018/35).

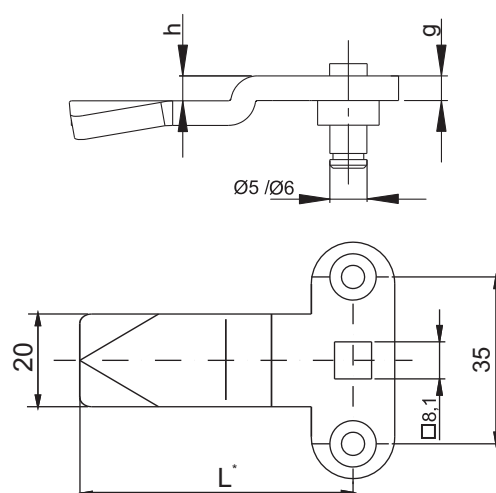


GH - height body
H - height locking
h - height cam
L - length cam
g - thickness cam

3-point CAM with limiter



3-point CAM without limiter



STEEL ZINC PLATED

31	APPLICATION: Locking system with cap and locks M22													
	H	Numer katalogowy	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-3751845	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-3751945	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-3752045	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-3752145	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-3752245	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-3752445	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-3752645	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-3752845	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-3753045	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-3753245	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-3753445	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-3753645	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-3753845	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-3754045	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-3754245	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-3751645	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-3751445	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-3751245	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-3751045	3	-8	45	10	11	-	20	22	30	32	42	52

32	APPLICATION: Locks M22													
	H	Numer katalogowy	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-3601845	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-3601945	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-3602045	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-3602145	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-3602245	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-3602445	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-3602645	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-3602845	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-3603045	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-3603245	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-3603445	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-3603645	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-3603845	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-3604045	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-3604245	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-3601645	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-3601445	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-3601245	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-3601045	3	-8	45	10	11	-	20	22	30	32	42	52

When ordering a custom cam, you should contact your dealer for more details ..

STAINLESS STEEL

33	APPLICATION: Locking system with cap and locks M22													
	H	Catalogue number	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-3751845SN	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-3751945SN	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-3752045SN	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-3752145SN	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-3752245SN	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-3752445SN	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-3752645SN	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-3752845SN	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-3753045SN	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-3753245SN	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-3753445SN	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-3753645SN	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-3753845SN	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-3754045SN	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-3754245SN	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-3751645SN	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-3751445SN	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-3751245SN	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-3751045SN	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-375845SN	3	-10	45	8	9	-	28	20	28	30	40	50

34	APPLICATION: Locks M22													
	H	Catalogue number	g*	h	L	GH:18 H	GH:19 H	GH:23 H	GH:28 H	GH:30 H	GH:38 H	GH:40 H	GH:50 H	GH:60 H
CAM RANGE [G]	18	J-3601845SN	3	0	45	18	19	23	28	30	38	40	50	60
	19	J-3601945SN	3	1	45	19	20	24	29	31	39	41	51	61
	20	J-3602045SN	3	2	45	20	21	25	30	32	40	42	52	62
	21	J-3602145SN	3	3	45	21	22	26	31	33	41	43	53	63
	22	J-3602245SN	3	4	45	22	23	27	32	34	42	44	54	64
	24	J-3602445SN	3	6	45	24	25	29	34	36	44	46	56	66
	26	J-3602645SN	3	8	45	26	27	31	36	38	46	48	58	68
	28	J-3602845SN	3	10	45	28	29	33	38	40	48	50	60	70
	30	J-3603045SN	3	12	45	30	31	35	40	42	50	52	62	72
	32	J-3603245SN	3	14	45	32	33	37	42	44	52	54	64	74
	34	J-3603445SN	3	16	45	34	35	39	44	46	54	56	66	76
	36	J-3603645SN	3	18	45	36	37	-	46	48	56	58	68	78
	38	J-3603845SN	3	20	45	38	39	-	48	50	58	60	70	80
	40	J-3604045SN	3	22	45	40	41	-	50	52	60	62	72	82
	42	J-3604245SN	3	24	45	42	43	-	52	54	62	64	74	84
	16	J-3601645SN	3	-2	45	16	17	-	26	28	36	38	48	58
	14	J-3601445SN	3	-4	45	14	15	-	24	26	34	36	46	56
	12	J-3601245SN	3	-6	45	12	13	-	22	24	32	34	44	54
	10	J-3601045SN	3	-8	45	10	11	-	20	22	30	32	42	52
	8	J-360845SN	3	-10	45	8	9	-	28	20	28	30	40	50

When ordering a custom cam, you should contact your dealer for more details ..

STAINLESS STEEL

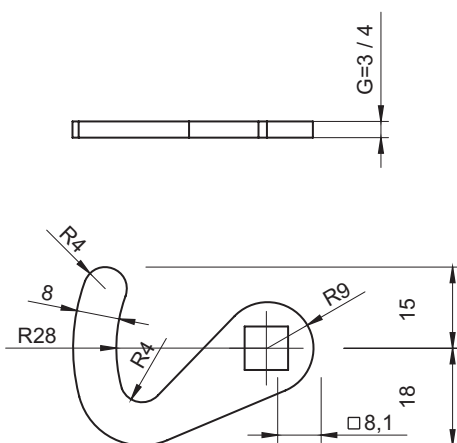
35	H	Cat. Number	g*	h	L	GH:18 H	GH:22 H	GH:30 H	GH:40 H	GH:50 H	GH:60 H
	CAM RANGE [G]										
	18	J-3001845	3	0	45	18	22	30	40	50	60
	19	J-3001945	3	1	45	19	23	31	41	51	61
	20	J-3002045	3	2	45	20	24	32	42	52	62
	21	J-3002145	3	3	45	21	25	33	43	53	63
	22	J-3002245	3	4	45	22	26	34	44	54	64
	24	J-3002445	3	6	45	24	28	36	46	56	66
	26	J-3002645	3	8	45	26	30	38	48	58	68
	28	J-3002845	3	10	45	28	32	40	50	60	70
	30	J-3003045	3	12	45	30	34	42	52	62	72
	32	J-3003245	3	14	45	32	36	44	54	64	74
	34	J-3003445	3	16	45	34	38	46	56	66	76
	36	J-3003645	3	18	45	36	40	48	58	68	78
	38	J-3003845	3	20	45	38	42	50	60	70	80
	40	J-3004045	3	22	45	40	44	52	62	72	82
	42	J-3004245	3	24	45	42	46	54	64	74	84
	16	J-3001645	3	-2	45	16	20	28	38	48	58
	14	J-3001445	3	-4	45	14	18	26	36	46	56
	12	J-3001245	3	-6	45	12	16	24	34	44	54
	10	J-3001045	3	-8	45	10	14	22	32	42	52
	8	J-3000845	3	-10	45	8	12	20	30	40	50

STAINLESS STEEL

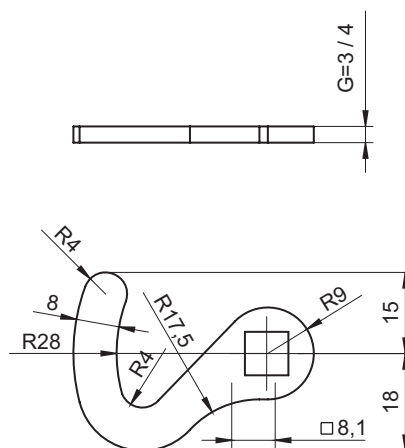
36	H	Cat. Number	g*	h	L	GH:18 H	GH:22 H	GH:30 H	GH:40 H	GH:50 H	GH:60 H
	CAM RANGE [G]										
	18	J-3001845SN	3	0	45	18	22	30	40	50	60
	19	J-3001945SN	3	1	45	19	23	31	41	51	61
	20	J-3002045SN	3	2	45	20	24	32	42	52	62
	21	J-3002145SN	3	3	45	21	25	33	43	53	63
	22	J-3002245SN	3	4	45	22	26	34	44	54	64
	24	J-3002445SN	3	6	45	24	28	36	46	56	66
	26	J-3002645SN	3	8	45	26	30	38	48	58	68
	28	J-3002845SN	3	10	45	28	32	40	50	60	70
	30	J-3003045SN	3	12	45	30	34	42	52	62	72
	32	J-3003245SN	3	14	45	32	36	44	54	64	74
	34	J-3003445SN	3	16	45	34	38	46	56	66	76
	36	J-3003645SN	3	18	45	36	40	48	58	68	78
	38	J-3003845SN	3	20	45	38	42	50	60	70	80
	40	J-3004045SN	3	22	45	40	44	52	62	72	82
	42	J-3004245SN	3	24	45	42	46	54	64	74	84
	16	J-3001645SN	3	-2	45	16	20	28	38	48	58
	14	J-3001445SN	3	-4	45	14	18	26	36	46	56
	12	J-3001245SN	3	-6	45	12	16	24	34	44	54
	10	J-3001045SN	3	-8	45	10	14	22	32	42	52
	8	J-3000845SN	3	-10	45	8	12	20	30	40	50

1-point hook cam
TYPE JK

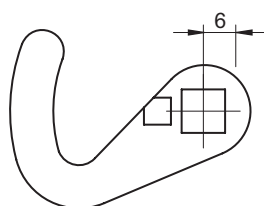
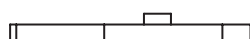
JK1-10018-G-M



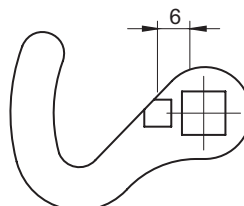
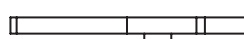
JK2-10018-G-M



JK1-16018-G-L-M



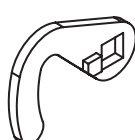
JK2-16018-G-P-M



JK1 Left



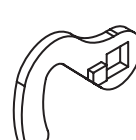
JK1 Right



JK2 Left



JK2 Right



CAT. NUMBER		DESCRIPTION	MATERIAL
JK1-10018-G-M	JK2-10018-G-M	Cam no limiter	ST - steel zinc plated SN - stainless steel
JK1-16018-G-L-M	JK2-16018-G-L-M	Left cam with limiter	
JK1-16018-G-P-M	JK2-16018-G-P-M	Right cam with limiter	

How to order :

Catalogue no.

Thickness cam G=3, 4

Closing direction L-left, P-right
(Only for cam with limiter)

Material version (ST, SN)

JK1-10018

G

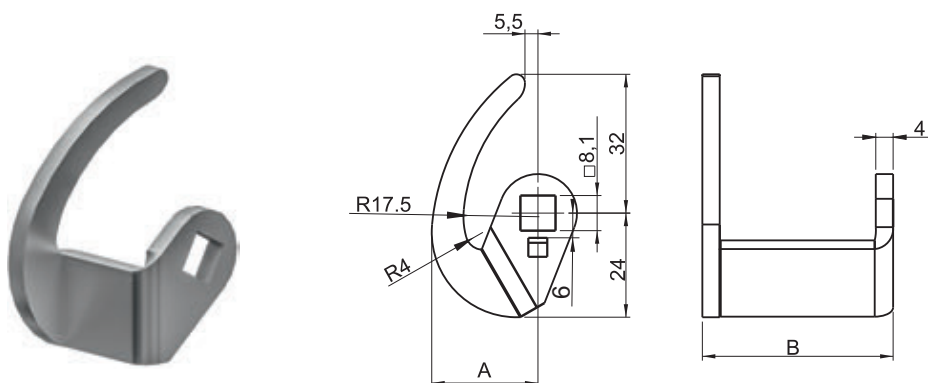
L

ST



stainless
steel

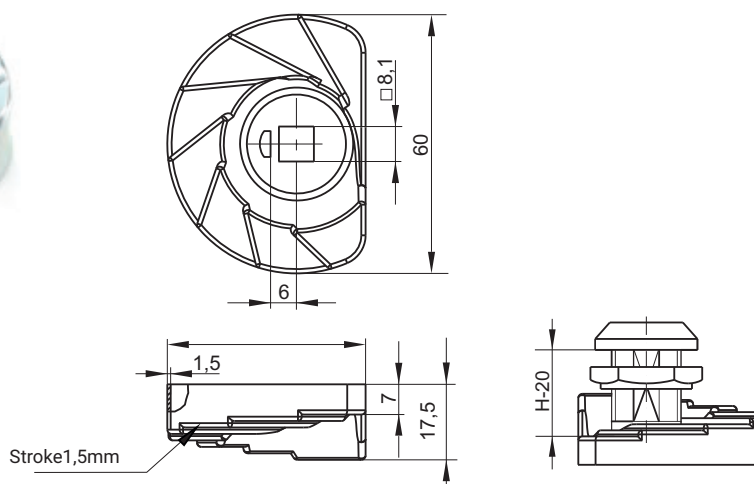
**1-point cam without limiter
TYP J-6000**



**1-point cam with limiter
TYP J-6000**



**1-point cam stepped
TYP JK-1610.01.**

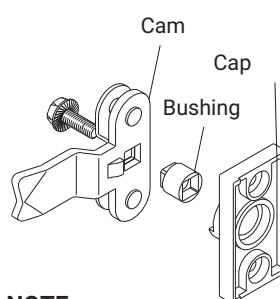
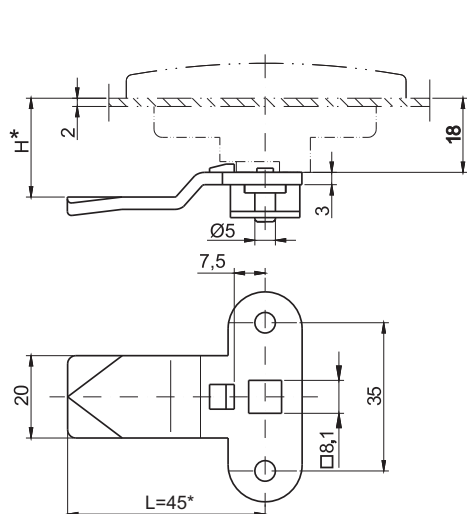


Dimension H 18mm: 20, 18.5, 17, 15.5, 14, 12.5, 11, 9.5
Cam works with housing 18, 30, 60

CAT. NUMBER		NAME	DIMENSION [mm]		
STEEL	STAINLESS STEEL		h	A	B
J-6000.01	J-6000.01SN	1-point cam hook without limiter	22	26	26
J-6000.02	J-6000.02SN		40	24,5	44
J-6000.03	J-6000.03SN	1-point cam hook with limiter	22	26	26
J-6000.04	J-6000.04SN		40	24,5	44
JK-1610.01		1-point cam stepped			
• *dimensions negotiable					

stainless
steel

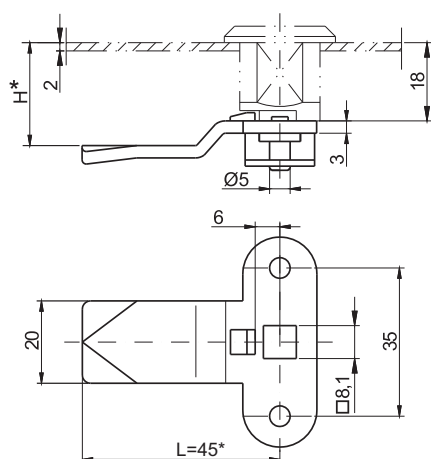
3-point CAM. (with limiter and protective element for Cap)



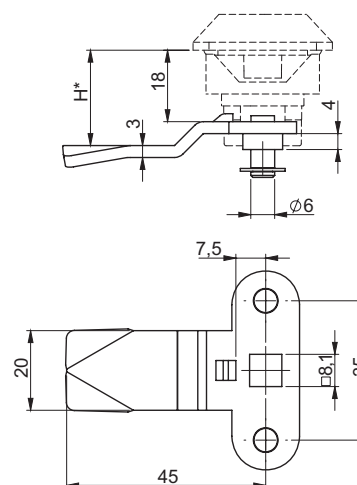
NOTE:
When ordering 3-point cam with limiter for cap, you must order bushing, page 1C-27.



3-point CAM. (with limiter and protective element)



3-point CAM. (with limiter)



38

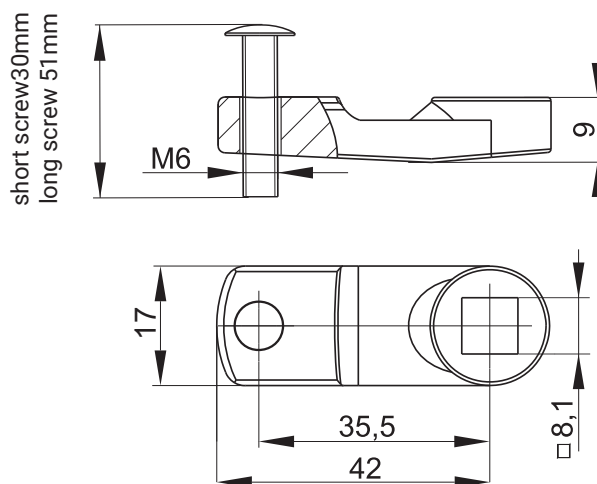
CAM RANGE [G]

CAT. NUMBER			NAME	DIMENSION H [mm]	MATERIAL
	SEEL ZINC PLATED	STAINLESS STEEL			
JBN-37518	JBN-37518SN		3-point cam with limiter and protective element used with cap, pager 1C-9	18	Steel zinc plated or Stainless Steel
JBN-37521	JBN-37521SN			21	
JBN-37524	JBN-37524SN			24	
JBN-37529	JBN-37529SN			29	
JB-37518	JB-37518SN		3-point cam with limiter and protective element	18	Steel zinc plated or Stainless Steel
JB-37521	JB-37521SN			21	
JB-37524	JB-37524SN			24	
JB-37529	JB-37529SN			29	
JA-3751845	JB-3751845SN		3-point cam with limiter	18	Steel zinc plated or Stainless Steel
JA-3752145	JB-3752145SN			21	
JA-3752445	JB-3752445SN			24	
JA-3752945	JB-3752945SN			29	

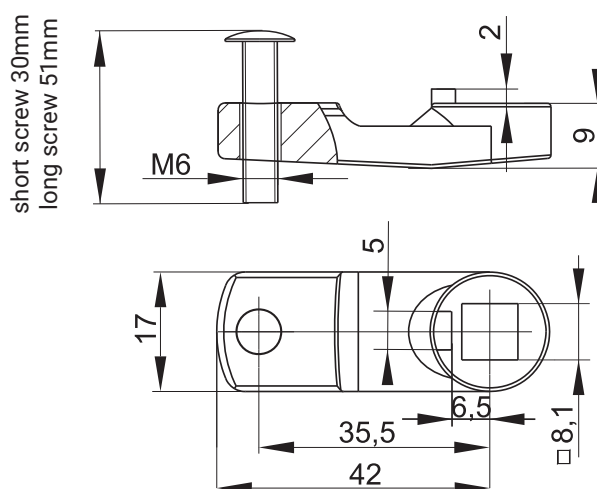
• *dimension negotiable - extra charge



1-point CAM JZ
(without limiter)



1-point CAM JZ
(with limiter)



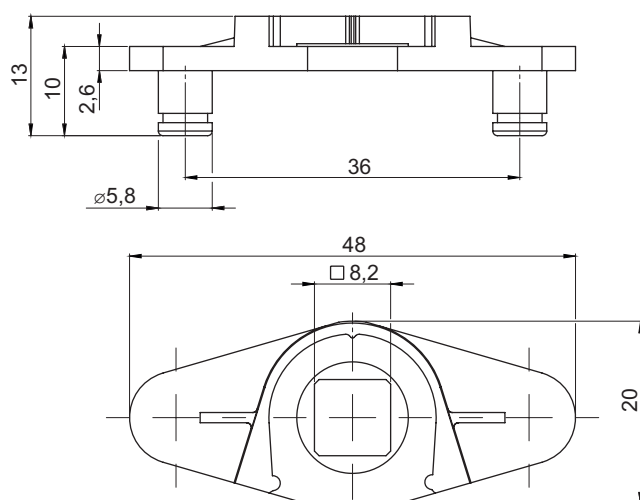
CAT. NUMBER	NAME	MATERIAL
JZ-001	1-point CAM JZ without limited	Zamak - RAL 9005, zinc plated, chrome
JZ-002	1-point CAM JZ with limited	Zamak - RAL 9005, zinc plated, chrome

Cam adapter JC-20018/36 Cam ZAMAK JZN-10027/30



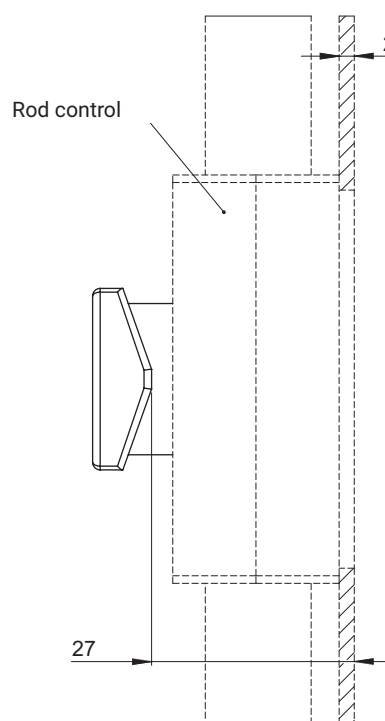
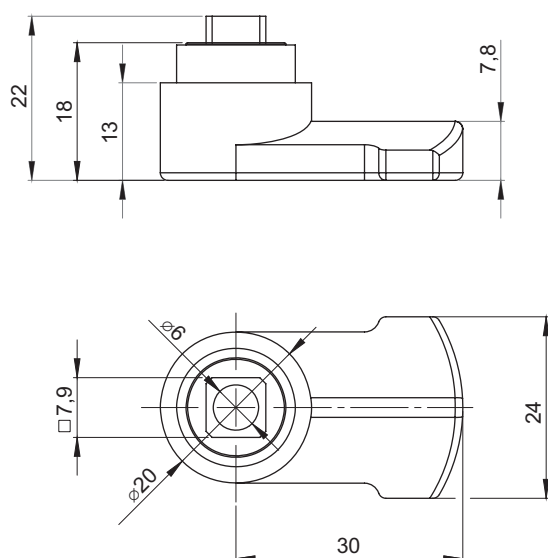
ROZTOCZE

1C



CATALOGUE NO.	DETAIL	MATERIAL
JC-20018/36	Cam adapter	ZAMAK, zinc plated

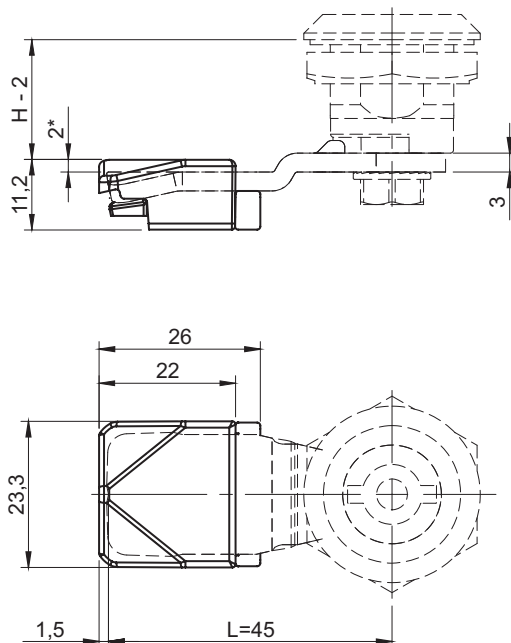
Cam adapter JC-20018/36 is fitted with the rod 1C.904.051.
and group of cams 1-point no. 11, 12, 13, 14, 15, 16 i 17 (pg. 1C-10 - 1C-13)



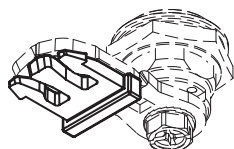
CATALOGUE NO.	DETAIL	MATERIAL
JZN-10027/30	Cam	ZAMAK, zinc plated

Adapter fitted with rod control.
(pg.: 1C-28 - 1C-33)

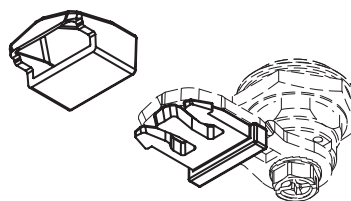
NEW



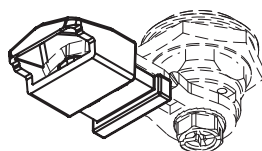
1. Place the clip at the bottom end of the cam



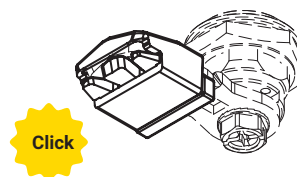
2. Slide the cap onto the clip



3. Holding the clip and the cam slide the cap on completely



4. The cap will eventually slide into place, signaled by a distinct click



* The addition of the Sliding End Cap decreases the functioning height H by 2mm.

- Good material properties ensure less friction on contact.

- The use of the Sliding End Cap prevents metal-on-metal contact which increases the safety of electrical and electronic components inside the cabinet.

Sliding End Cap 1C.920.001 is compatible with cams:

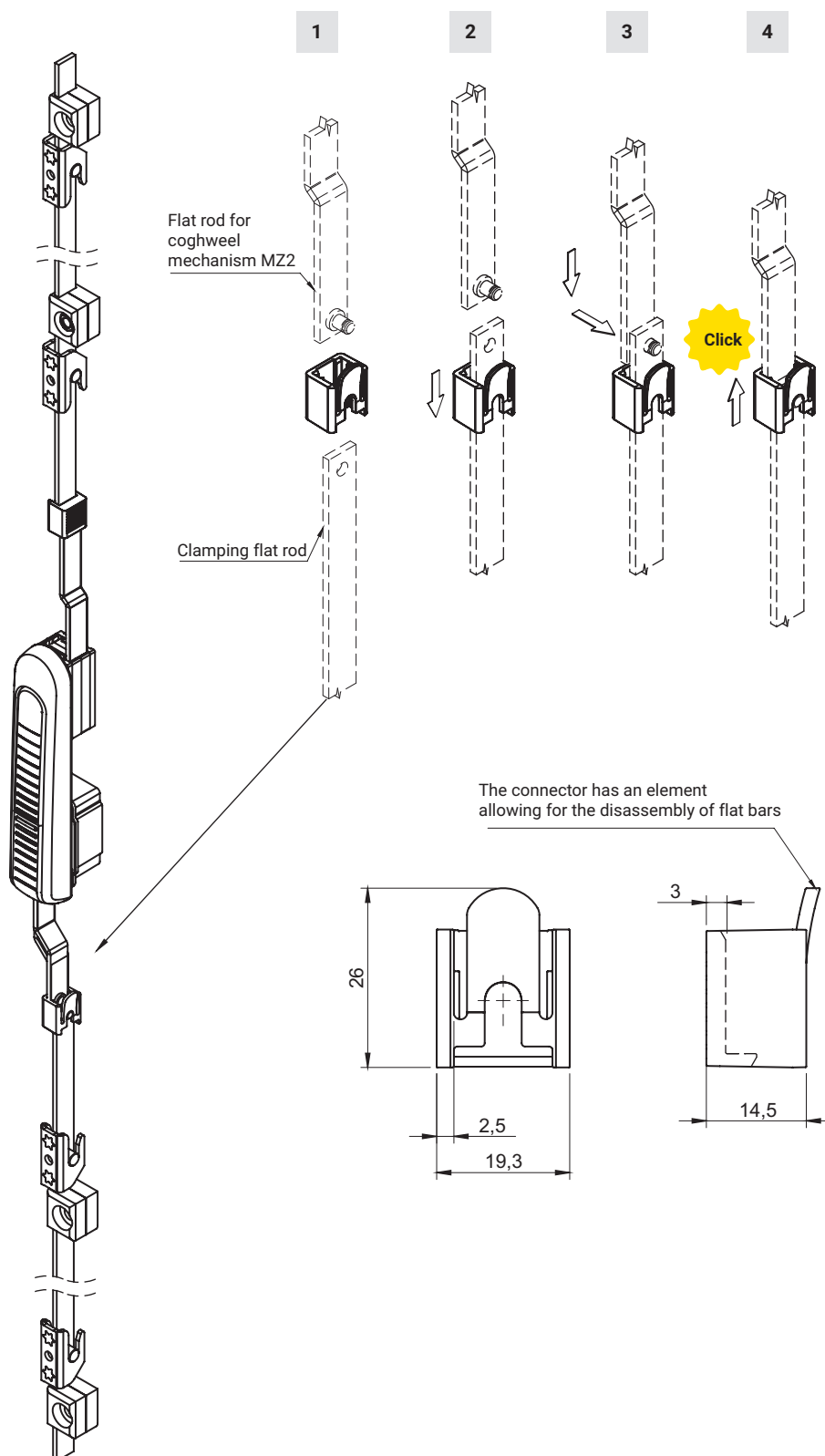
J-175.20.45, J-175.23.45, J-175.26.45, J-175.29.45,

CATALOGUE NO.

1C.920.001

MATERIAL

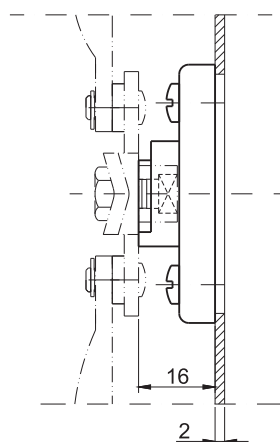
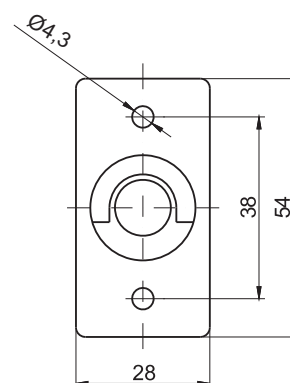
Natural POM



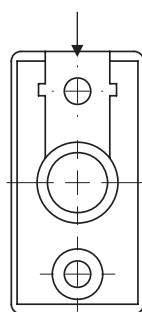
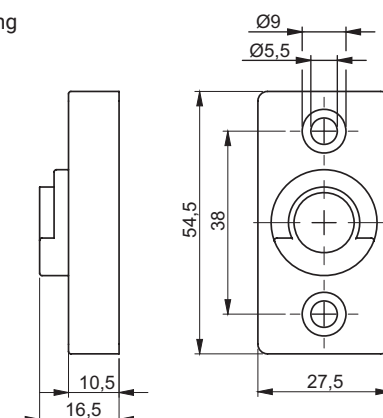
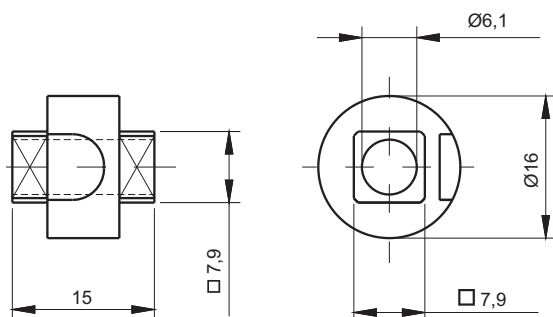
The MZ2 quick-mount bracket for the MZ2 gear unit flat bars with clamping bars is compatible with:

- flat bars with rollers: A20, A25 page 1C-34,
- flat clamping bars on the round hole P: ver. A, ver. B, ver. C, ver. D pg. 1C-36 - 1C-40

CATALOGUE NO.	MATERIAL
1C.921.001	Polyamide PA6 GF30

CAP
1C.902.001

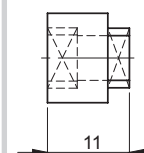
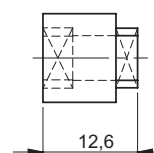
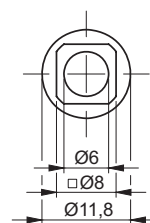
Cap can be fitted with earthing

CAP
1C.902.003ADAPTER
1C.903.001

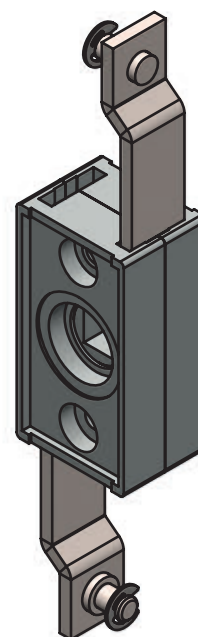
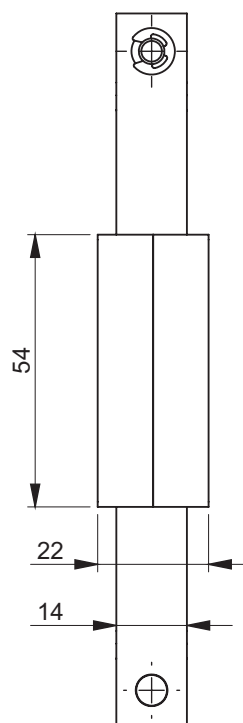
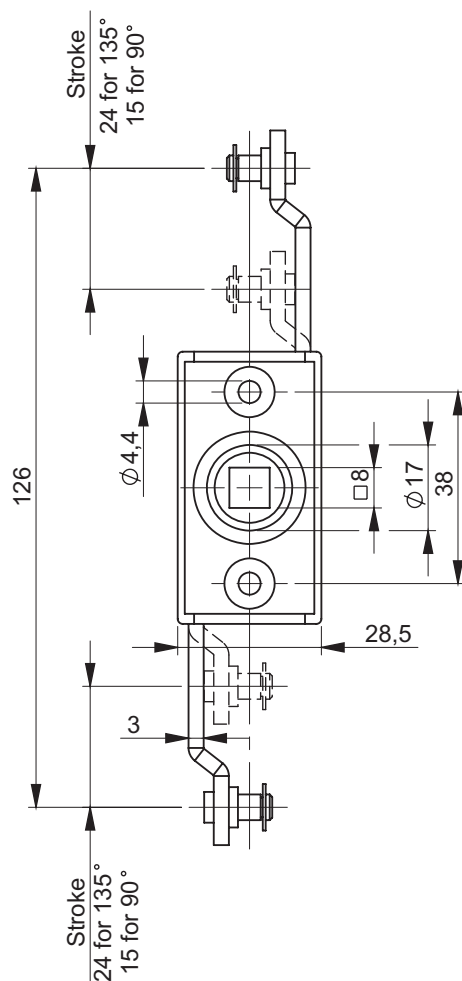
BUSHING

1C.901.001

1C.901.005

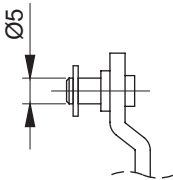
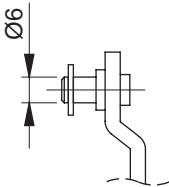
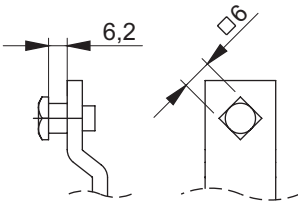
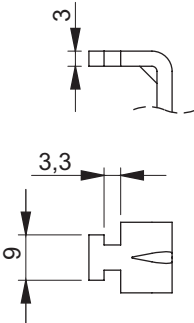


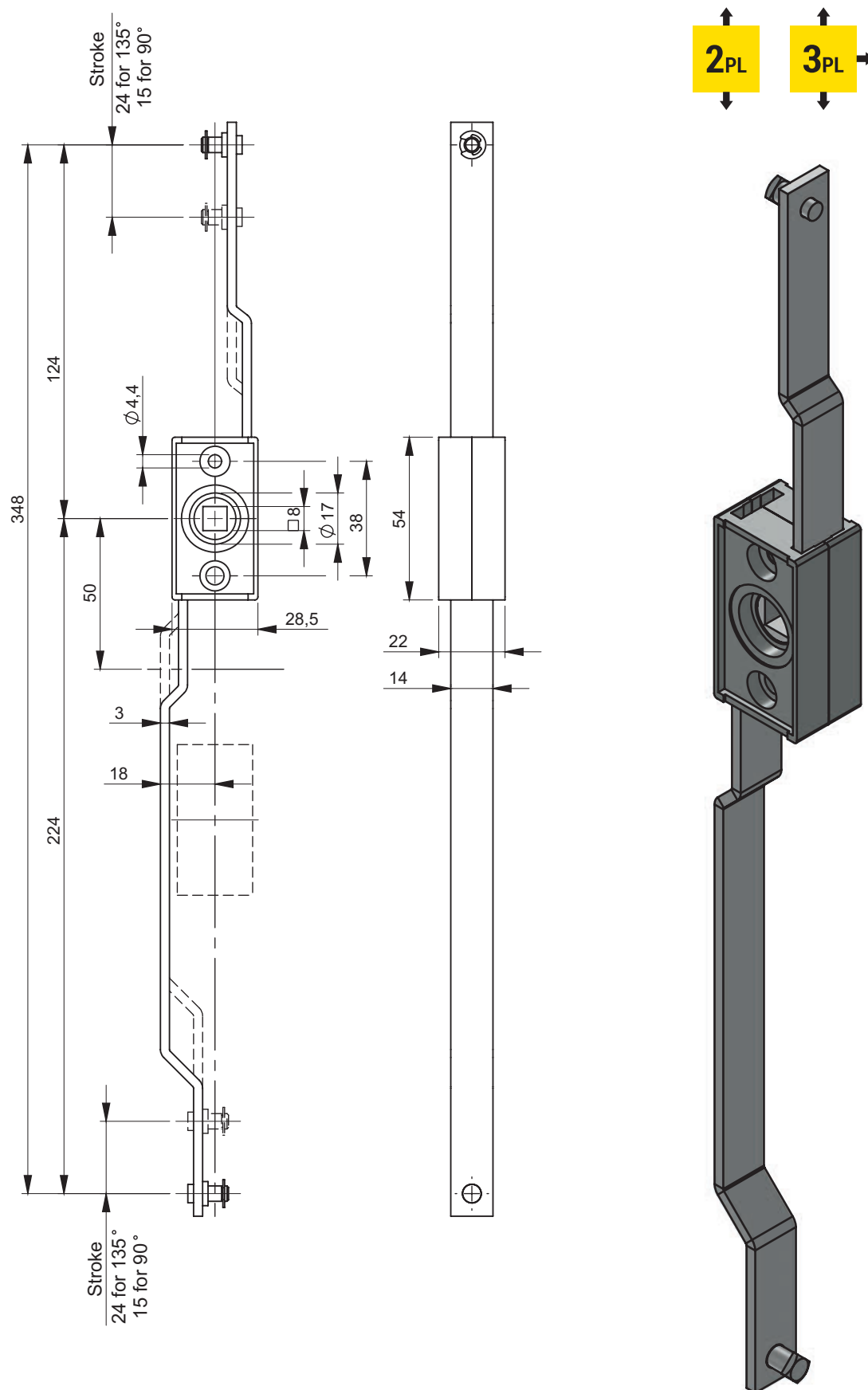
CAT. NUMBER	NAME	MATERIAL
1C.901.001	Bushing for doors at thickness 2,5mm	ZAMAK
1C.901.001SN	Bushing for doors at thickness 2,5mm	Stainless steel
1C.901.005	Bushing for doors at thickness 1,5mm	ZAMAK
1C.901.005SN	Bushing for doors at thickness 1,5mm	Stainless steel
1C.902.001	Cap	ZAMAK
1C.902.001SN	Cap	Stainless steel
1C.902.003	Cap PA	Polyamide
1C.903.001	Adapter	ZAMAK
1C.903.001SN	Adapter	Stainless steel



NOTE:

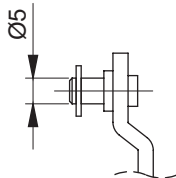
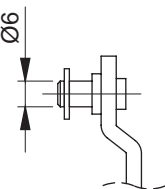
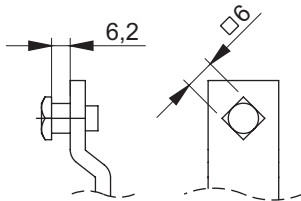
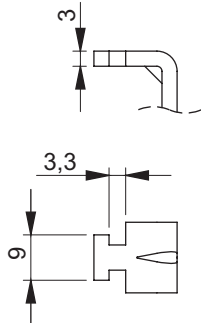
When ordering cogwheel mechanism MZ1K or MZ1P you must order flat rod with correct hole

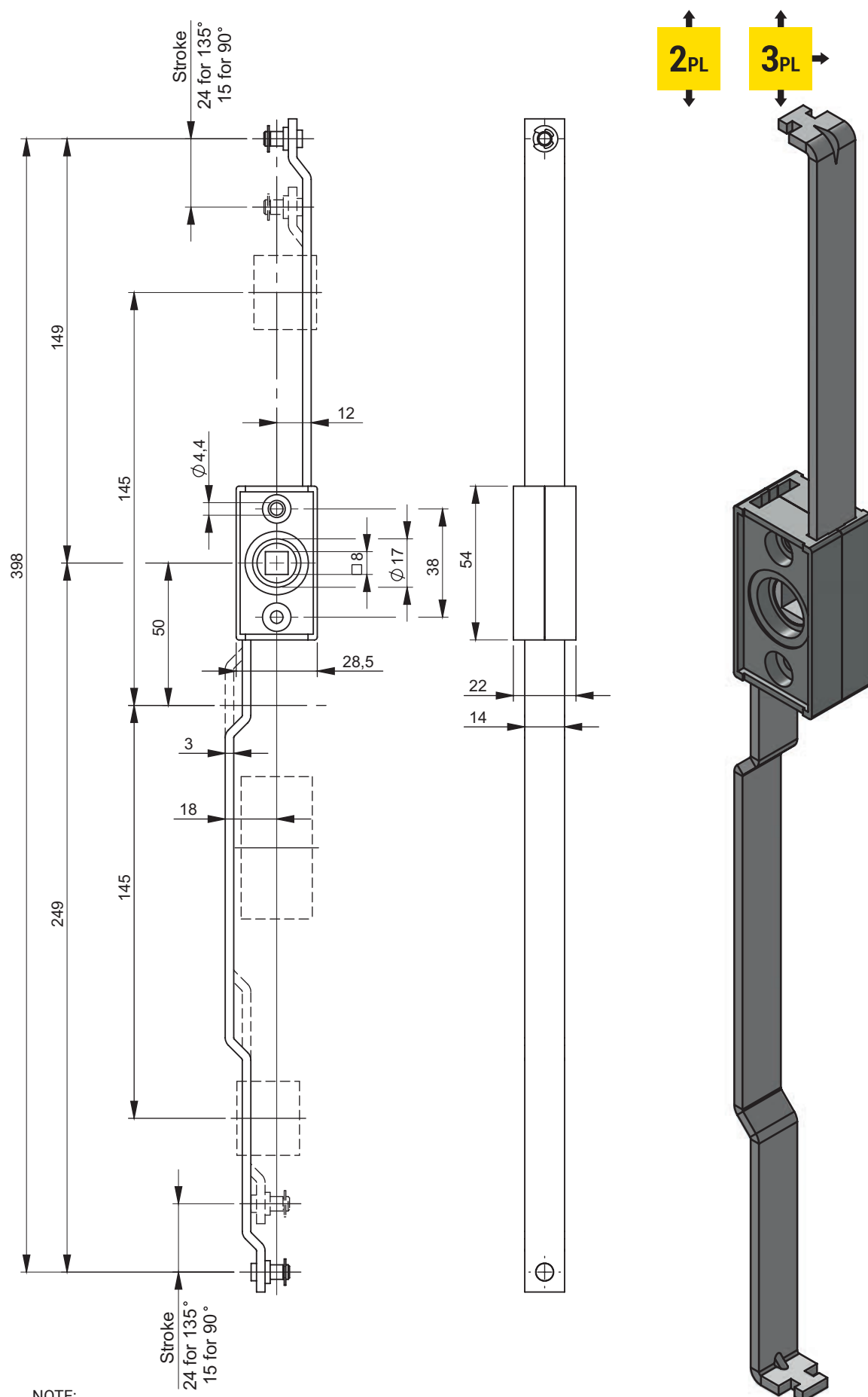
Version		CATALOGUE NO.	COMPONENTS	
			Housing	Flat rods
MZ1		MZ1	ZAMAK5	Stainless steel
		MZ1-PA	Polyamide PA6	
		MZ1-PA-SN		Stainless steel
		MZ1-SN	Stainless steel	
MZ1-6		MZ1-6	ZAMAK5	Steel zink plated
		MZ1-6-PA	Polyamide PA6	
		MZ1-6-PA-SN		Stainless steel
		MZ1-6-SN	Stainless steel	
MZ1K		MZ1K	ZAMAK5	Steel zink plated
		MZ1K-PA	Polyamide PA6	
		MZ1K-PA-SN		Stainless steel
		MZ1K-SN	Stainless steel	
MZ1P		MZ1P	ZAMAK5	Steel zink plated
		MZ1P-PA	Polyamide PA6	
		MZ1P-PA-SN		Stainless steel
		MZ1P-SN	Stainless steel	



NOTE:

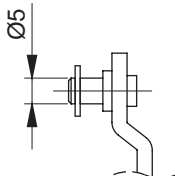
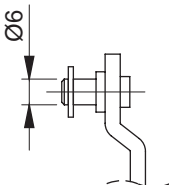
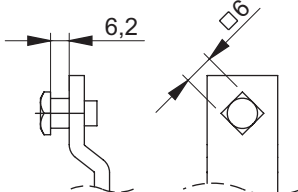
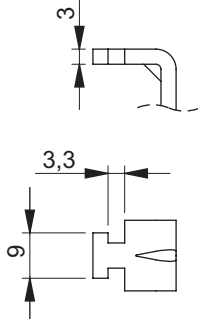
When ordering cogwheel mechanism MZ2K or MZ2P you must order flat rod with correct hole

Version		CATALOGUE NO.	COMPONENTS	
			Housing	Flat rods
MZ2		MZ2	ZAMAK5	Stainless steel
		MZ2-PA	Polyamide PA6	
		MZ2-PA-SN		Stainless steel
		MZ2-SN	Stainless steel	
MZ2-6		MZ2-6	ZAMAK5	Steel zink plated
		MZ2-6-PA	Polyamide PA6	
		MZ2-6-PA-SN		Stainless steel
		MZ2-6-SN	Stainless steel	
MZ2K		MZ2K	ZAMAK5	Steel zink plated
		MZ2K-PA	Polyamide PA6	
		MZ2K-PA-SN		Stainless steel
		MZ2K-SN	Stainless steel	
MZ2P		MZ2P	ZAMAK5	Steel zink plated
		MZ2P-PA	Polyamide PA6	
		MZ2P-PA-SN		Stainless steel
		MZ2P-SN	Stainless steel	

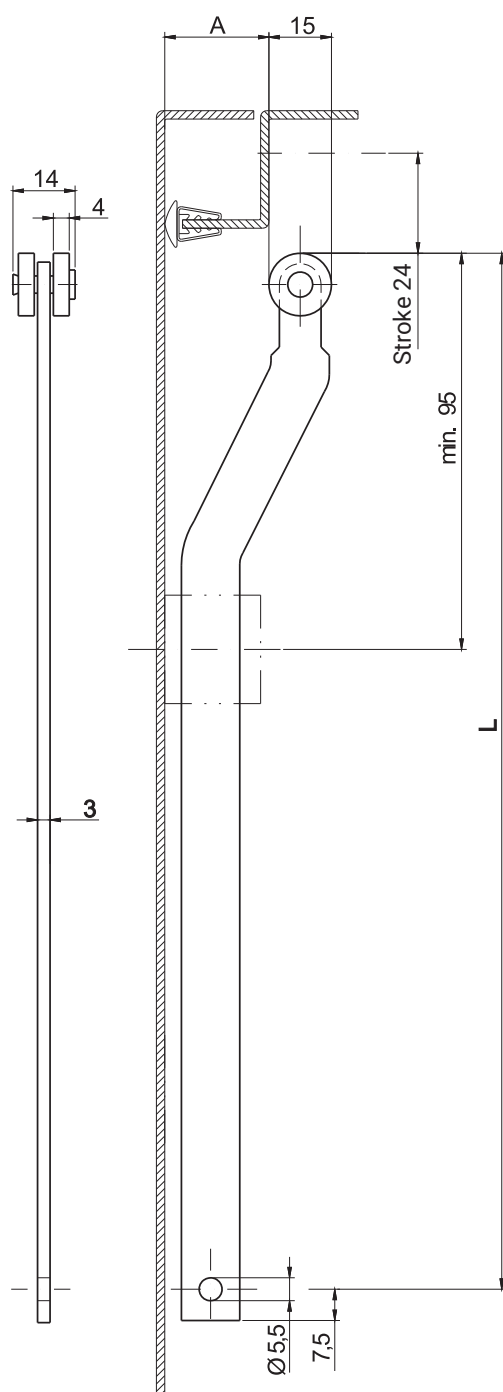


NOTE:

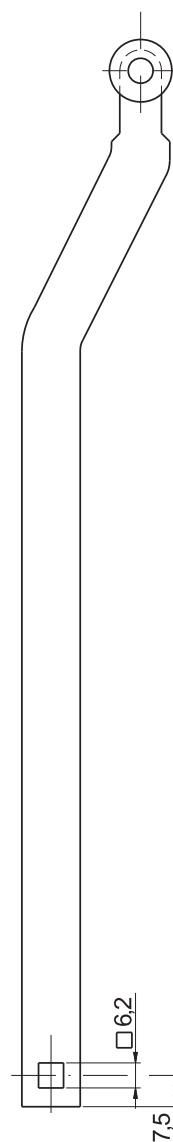
When ordering cogwheel mechanism MZ3K or MZ3P you must order flat rod with correct hole

Version		CATALOGUE NO.	COMPONENTS	
			Housing	Flat rods
MZ3		MZ3	ZAMAK5	Steel zink plated
		MZ3-PA	Polyamide PA6	
		MZ3-PA-SN		Stainless steel
		MZ3-SN	Stainless steel	
MZ3-6		MZ3-6	ZAMAK5	Steel zink plated
		MZ3-6-PA	Polyamide PA6	
		MZ3-6-PA-SN		Stainless steel
		MZ3-6-SN	Stainless steel	
MZ3K		MZ3K	ZAMAK5	Steel zink plated
		MZ3K-PA	Polyamide PA6	
		MZ3K-PA-SN		Stainless steel
		MZ3K-SN	Stainless steel	
MZ3P		MZ3P	ZAMAK5	Steel zink plated
		MZ3P-PA	Polyamide PA6	
		MZ3P-PA-SN		Stainless steel
		MZ3P-SN	Stainless steel	

FLAT ROD WITH ROLLERS A25 L (with round hole)



FLAT ROD WITH ROLLERSI A25K - L (with square hole)



FLAT ROD WITH ROLLERS A25P - L

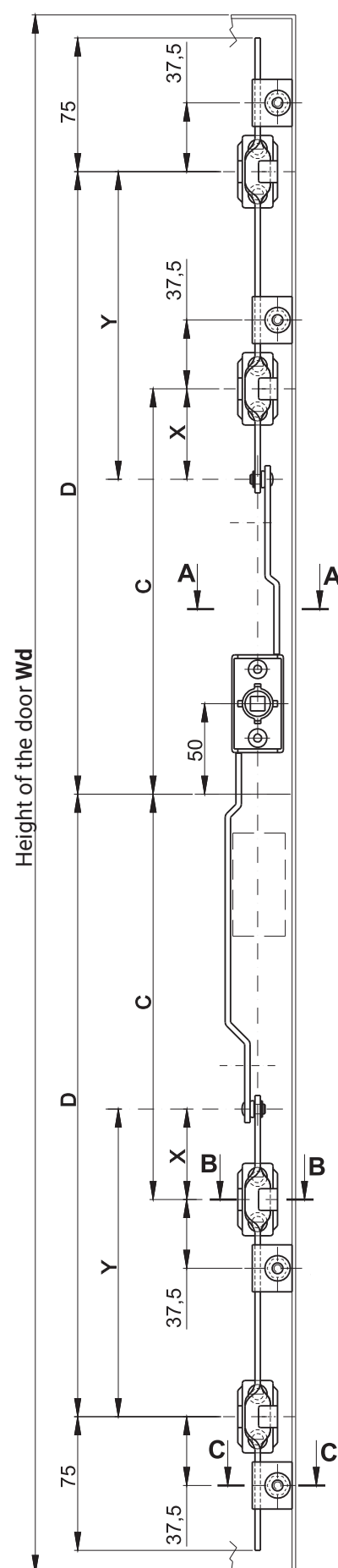
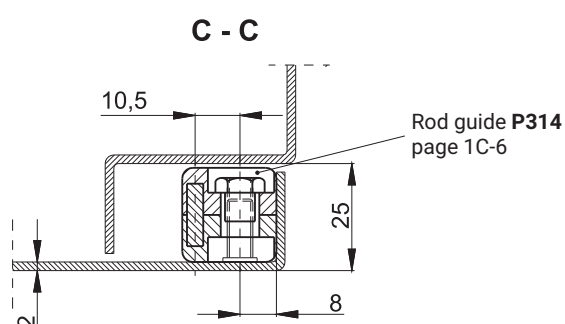
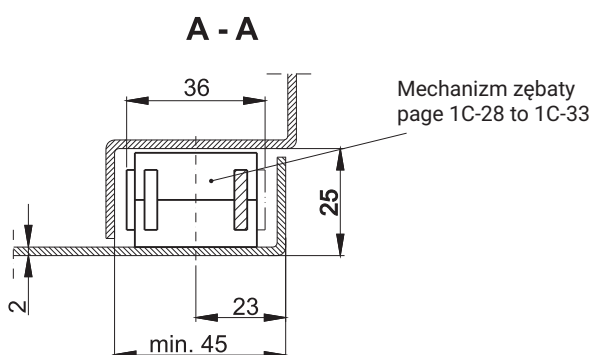
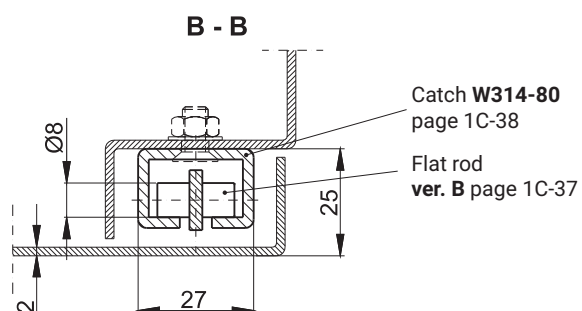
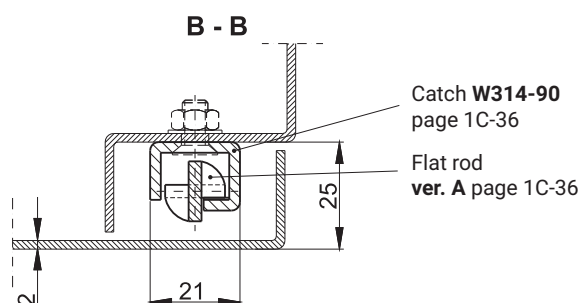
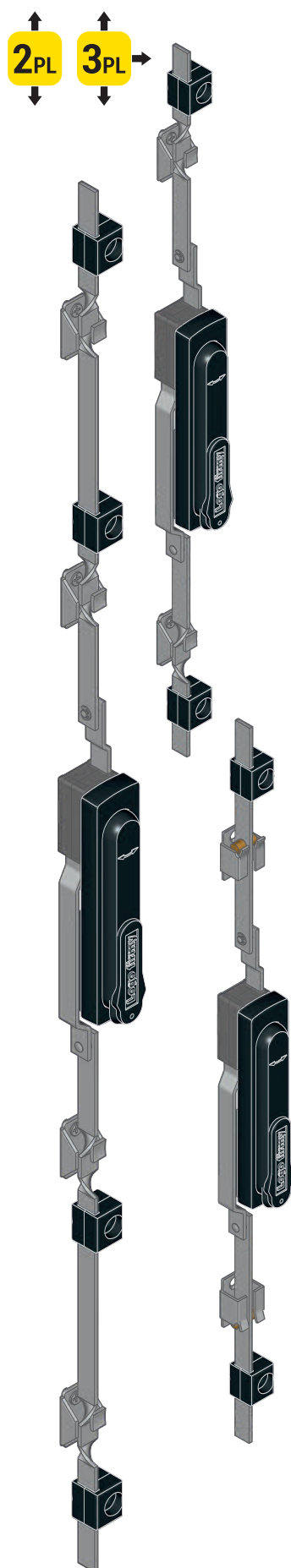


NOTE: Additionally possibility of ordering rubber profile, page 6-1 to 6-15, 6-10 to 6-11

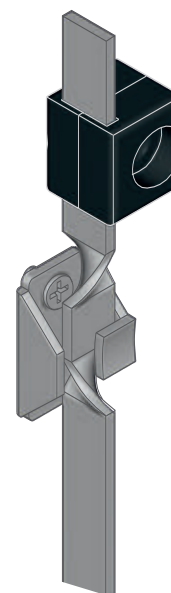
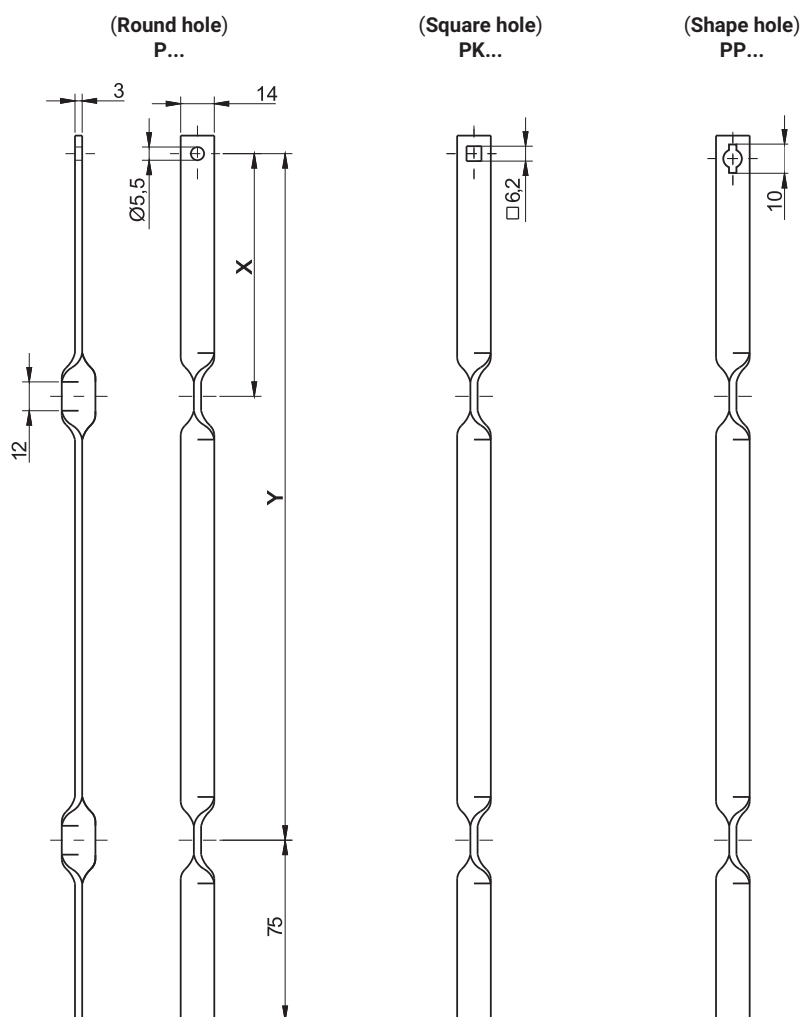
CAT. NUMBER	NAME	MATERIAL	DIMENSIONS	
			A	L
A20 - L	Flat rod with rollers with round hole	Flat rod - steel zinc plated Rolllers - PA6	20	Dimensions negotiable
A25 - L			25	
A20K - L	Flat rod with rollers with square hole		20	
A25K - L			25	
A20P - L	Flat rod with rollers A20P - L, A25P - L		20	
A25P - L			25	

• **Fox example:** A25K-300 means flat rod 3x14mm, dimension A=25, lenght L=300mm with square hole

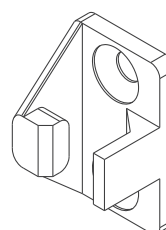
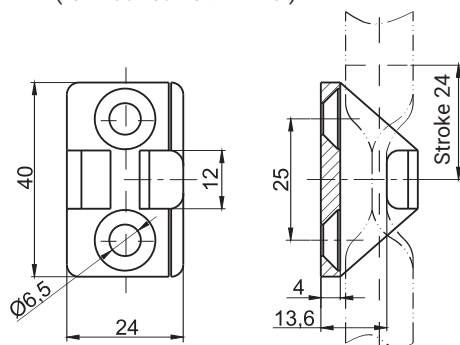
• **Possibility** of producing other flat rod on special request



FLAT ROD ver. A

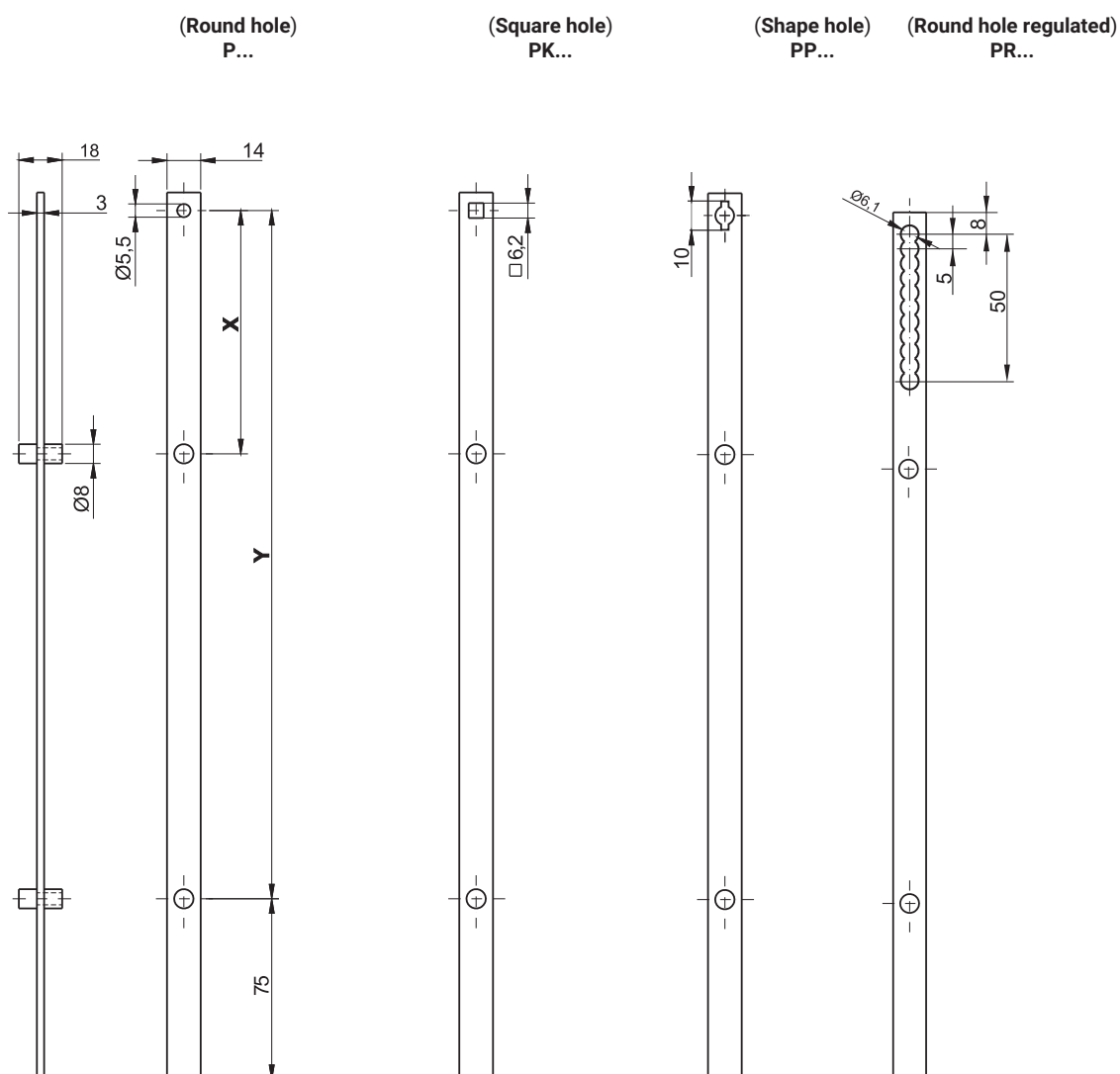


CATCH W314-90 (for Flat Rod ver.A - znal)



CATALOGUE NUMBER FLAT ROD VER. A			DOOR HEIGHT Wd	DIMENSION TO THE FLAT ROD		DIMENSION TO DOOR CENTER		MATERIAL
Round hole	Square hole	Shape hole		X	Y	C	D	
P190-210	PK190-210	PP190-210	800 - 1200	-	126	-	300	Steel zinc plated
P190-351	PK190-351	PP190-351	1200- 1600	-	276	-	450	
P290-601	PK290-601	PP290-601	1600 - 1900	101	526	275	700	
P290-751	PK290-751	PP290-751	1900 - 2200	101	676	275	850	
CAT. NUMBER		NAME			MATERIAL			
1C.907.001		Catch for flat rod ver. A			ZAMAK - powder painted			

FLAT ROD ver. B

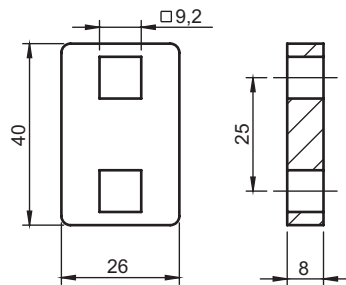


CATALOGUE NUMBER FLAT ROD VER. B			DOOR HEIGHT Wd	DIMENSION OF THE FLAT ROD		DIMENSION TO DOOR CENTER		MATERIAL
Round hole	Square hole	Shape hole		X	Y	C	D	
P18-210	PK18-210	PP18-210	800 - 1200	-	126	-	300	Steel zinc plated
P18-351	PK18-351	PP18-351	1200 - 1600	-	276	-	450	
P28-601	PK28-601	PP28-601	1600 - 1900	101	526	275	700	
P28-751	PK28-751	PP28-751	1900 - 2200	101	676	275	850	

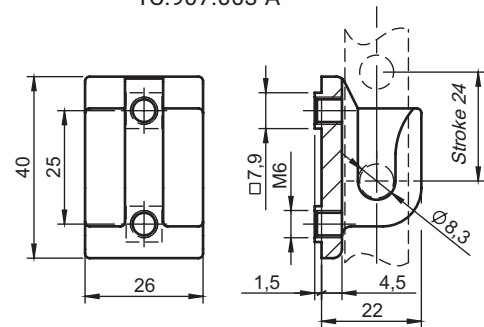
Dimensions C and D page 1C-35.

Catch for flat rod ver. B

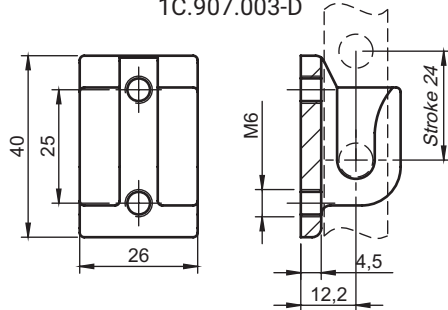
Distance D314-85



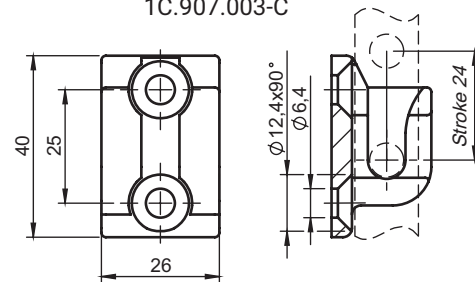
Catch W314-85-A
1C.907.003-A



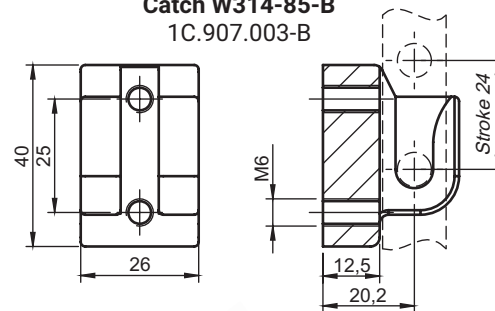
Catch W314-85-D
1C.907.003-D



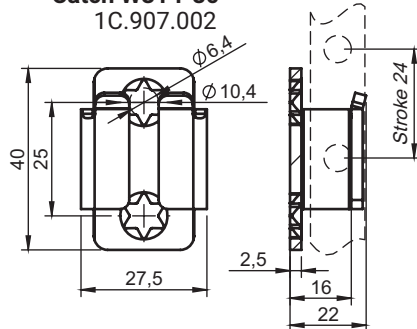
Catch W314-85-C
1C.907.003-C



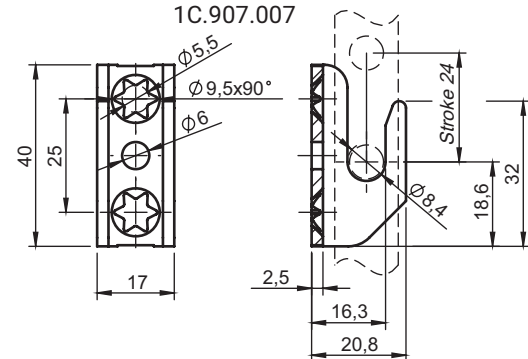
Catch W314-85-B
1C.907.003-B



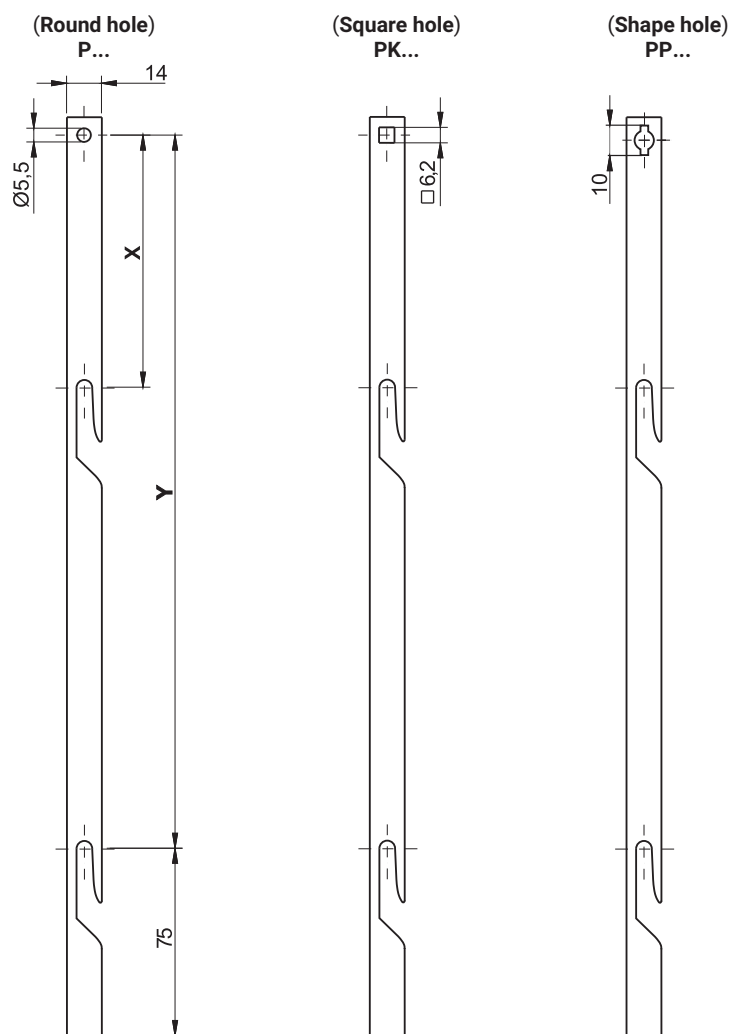
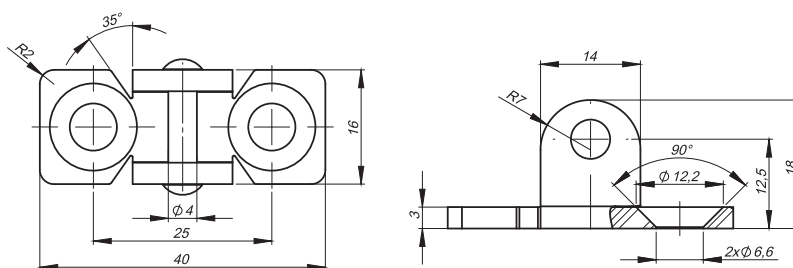
Catch W314-80
1C.907.002



Catch W314-60
1C.907.007



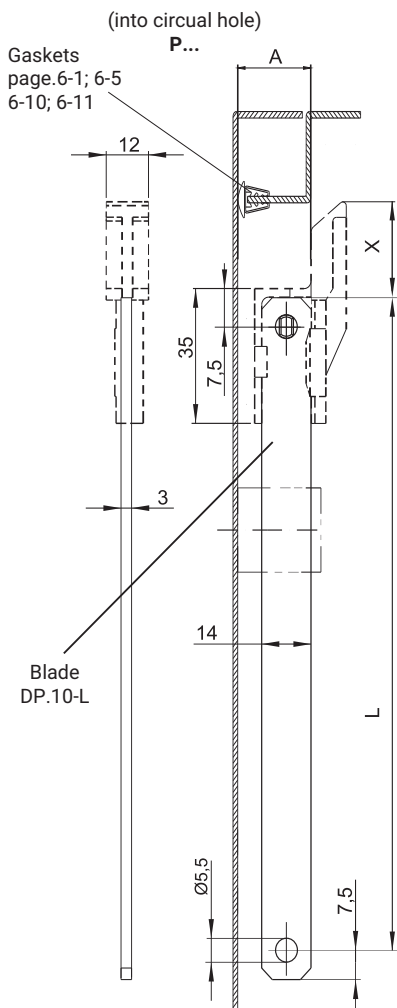
CAT. NUMBER	NAME	MATERIAL
1C.908.001	Distance D314-85 for catch 1C.907.003.001	ZAMAK5
1C.907.003-A	Catch W314-85-A	ZAMAK5
1C.907.003-B	Catch W314-85-B	ZAMAK5
1C.907.003-C	Catch W314-85-C	ZAMAK5
1C.907.003-C SN	Catch W314-85-C	Stainless steel
1C.907.003-D	Catch W314-85-C	ZAMAK5
1C.907.002	Catch W314-80	Steel zinc plated
1C.907.007	Catch W314-60	Steel zinc plated

FLAT ROD
ver. CCATCH W314-70
(for Flat Rod ver. C - steel)

CATALOGUE NUMBER FLAT ROD VER. C			DOOR HEIGHT Wd	DIMENSION OF THE FLAT ROD		DIMENSION TO DOOR CENTER		MATERIAL
Round hole	Square hole	Shape hole		X	Y	C	D	
P390-210	PK390-210	PP38-210	800 - 1200	-	126	-	300	Steel zinc plated
P390-351	PK390-351	PP38-351	1200- 1600	-	276	-	450	
P490-601	PK490-601	PP48-601	1600 - 1900	101	526	275	700	
P490-751	PK490-751	PP48-751	1900 - 2200	101	676	275	850	

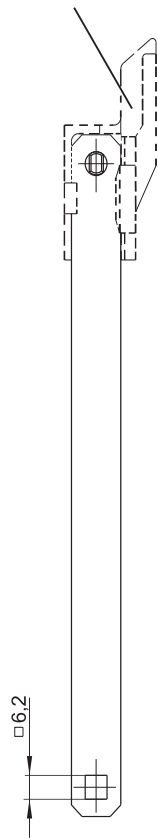
CAT. NUMBER	NAME	MATERIAL
1C.907.004	Catch for flat rod ver. C	Steel zinc plated

FLAT ROD
ver. D

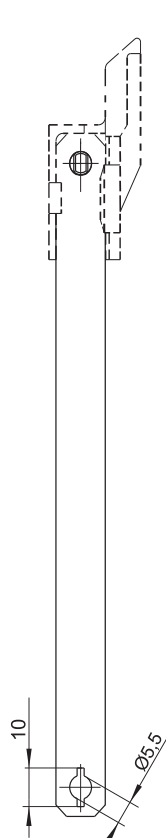


(into square hole)
PK...

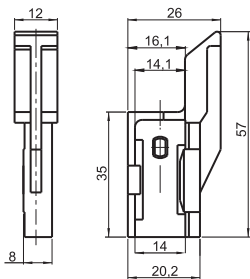
Grip handle
904.053; X=24,4
904.054; X=14,4



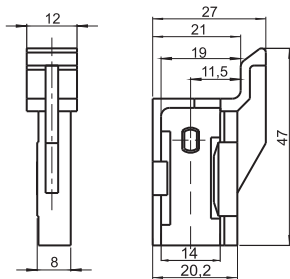
(into shape hole)
PP...



GRIP HANDLE
1C.904.053

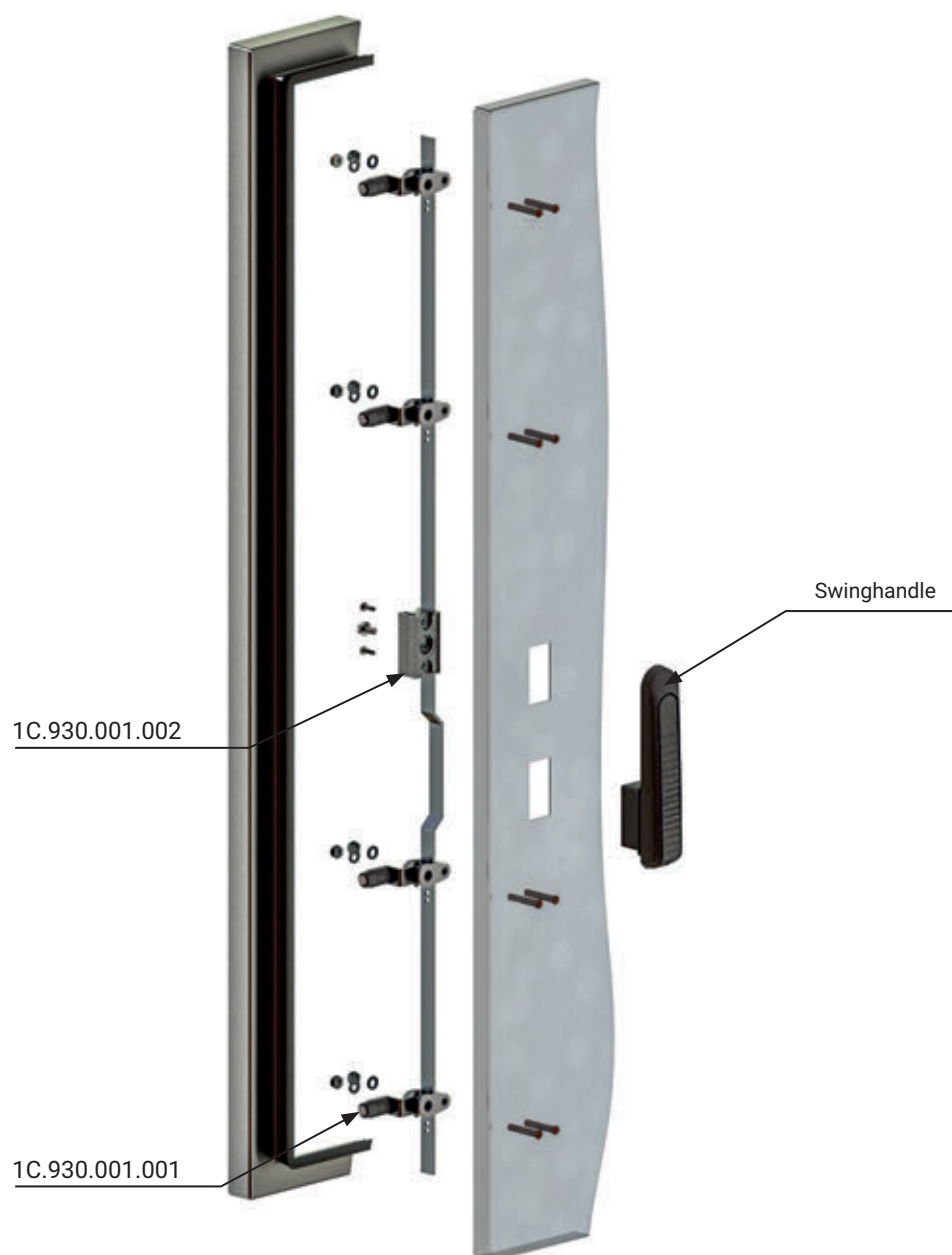


GRIP HANDLE
1C.904.054



CAT. NUMBER		NAME	DIMENSION		MATERIAL
Steel zinc plated	Steel 1.4301		L		
DP.01 - L	DP.02 - L	Band pressing into circular hole	400 500 600 700 800 900 1000	Other dimensions to be agreed	Band pressing - steel zinc plated, stainless steel
DPK.01 - L	DPK.02 - L	Band pressing into square hole			
DPP.01 - L	DPP.02 - L	Band pressing into shaped hole			
			A		
1C.904.053		Grip handle	17,5		PA-6 RAL9005
1C.904.054			22,5		
• Order example: A23K-300 means band pressing 3x14mm, dimension A=23, length of L=300mm into square					
• Capability of execution flat according to individual orders					

NEW



CATALOGUE NUMBER	DESCRIPTION	COMPONENTS	MATERIAL
1C.930.001.001	Bolt	Roll	POM
		Cam	Steel zinc plated
1C.930.001.002	Cogwheel mechanism with flat rod	Housing	ZAMAK
		Flat rod	Steel zinc plated

How to order :

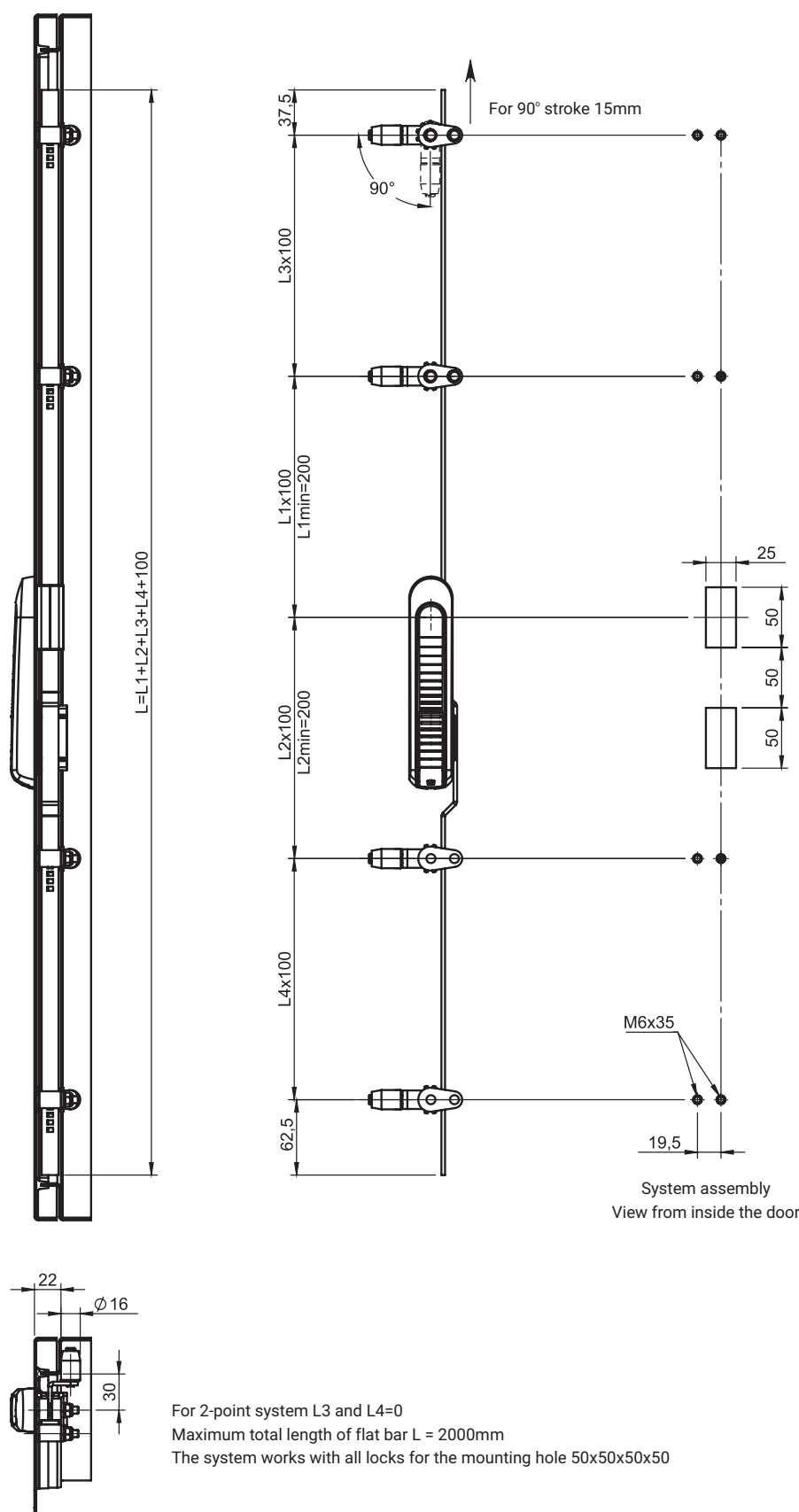
Catalogue number

** distance between locks

**for the 1C.390.001.002 detail, the lengths L1, L2, L3 and L4 must be additionally specified
in case of a 2-point system, indicate only the lengths L1 and L2

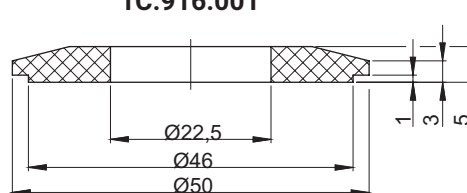
Individual system components to be ordered separately

1C.930.001.002 — L1 — L2 — L3 — L4

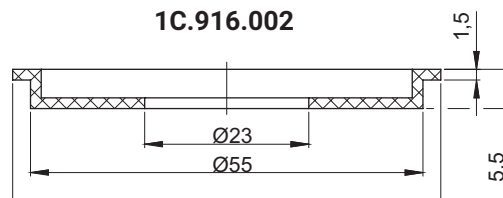




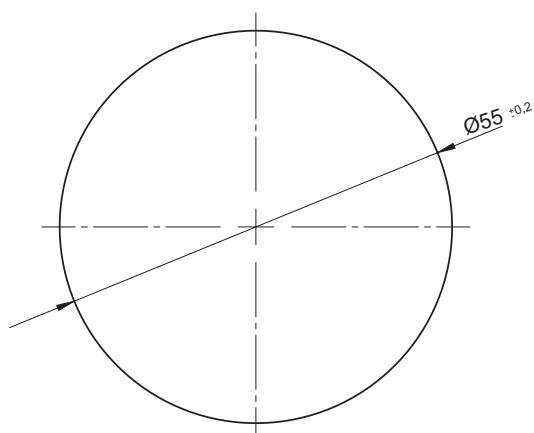
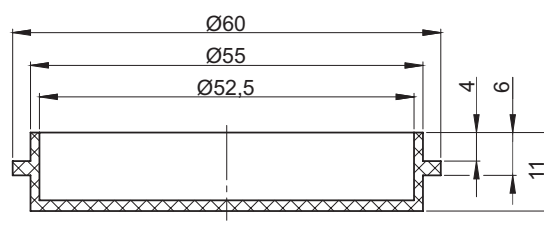
1C.916.001



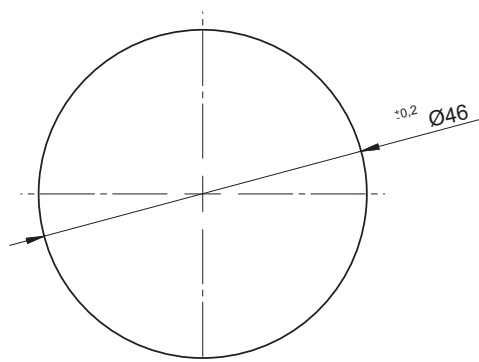
1C.916.002



1C.916.003



Cut out 1C.916.002 i 1C.916.003



Cut out 1C.916.001

CATALOGUE NO.	DETAIL	MATERIAL
1C.916.001	Adapter RS Ø23-Ø46	Polyamide
1C.916.002	Adapter RS Ø23-Ø55	
1C.916.003	Adapter RS Ø55	



1

Locking
systems

2

Locks
Latches



3

Hinges

4

Clamps



5

Accessories

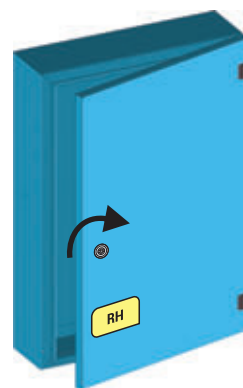


6

Gasketing
profiles

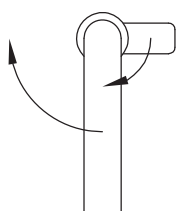
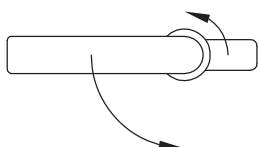
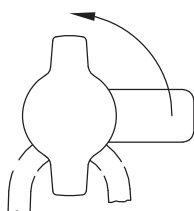
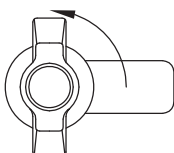
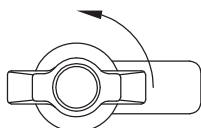
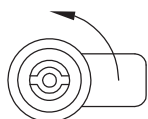
7

Custom
products

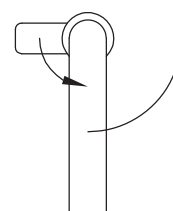
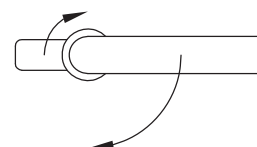
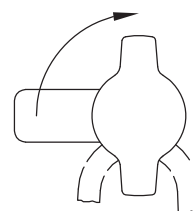
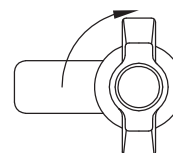
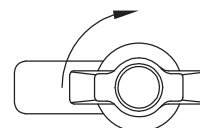
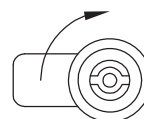


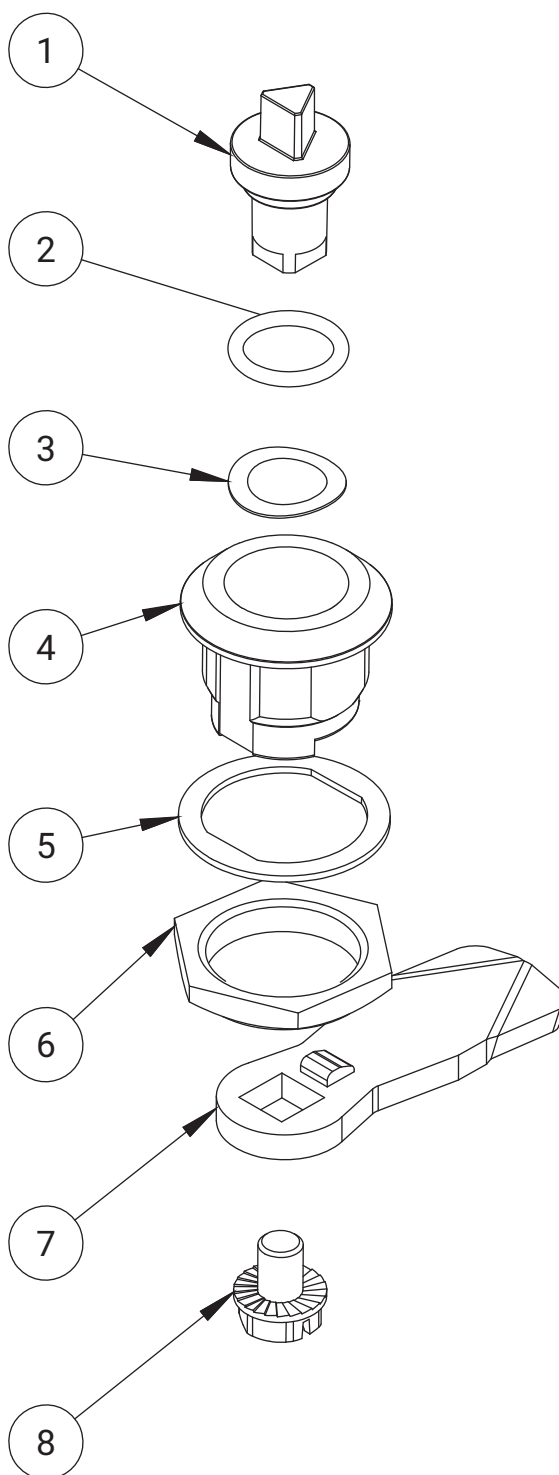
Locks in the closed position
arrow indicates the direction of opening

LOCKS FOR LEFT DOORS



LOCKS FOR RIGHT DOORS





where :

- 1 - Insert
- 2 - O-ring for IP 65
- 3 - Wave washer
- 4 - Housing
- 5 - Flat seal for IP 65 and IP 66
- 6 - Nut M22
- 7 - Cam
- 8 - Screw M6

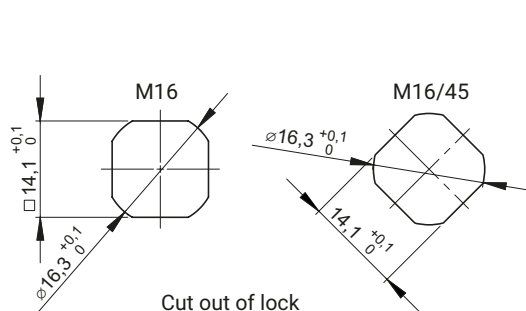
INSERT



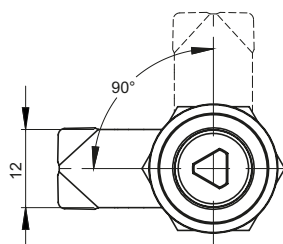
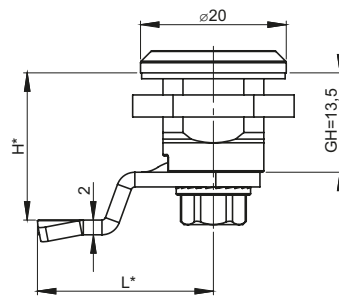
INSERT PATENT WITH CODE KEY:



1333
RK - different key code
1242E
405E
455E
2342E
MS - Master Key



Cut out of lock



Material for insert [D]	INSERTS AVAILABLE						
	T6	T7	T7S	S	N	KW6	HEX
ZAMAK 5	11	12	13	14	-	16	17
Brass	21	-	-	-	25	-	-

TYPE OF LOCK							
M16				M16/45			
MATERIAL TYPE FOR HOUSING AS WELL AS PROTECTIVE COATING FOR HOUSING AND INSERT [C]							
ZAMAK 5						Stainless steel	
Chrome	Nickel	Zinc plated	RAL 9005	RAL 7035	No coating	304	316
01	02	03	04	05	0	9.1	9.2
TYPE OF NUT [N]						Stainless steel	
Steel						304	316
13						14	15

How to order :

M16/45 — C.N — T7.C.D — H — L
 Type of lock _____
 Type of housing _____
 Type of insert _____
 The height of cam H _____
 The length of cam L _____

Available height of cam H = 13,5; 20

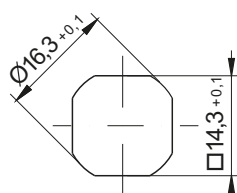
Available length of cam L = 23; 25

For the housing made of stainless steel, the insert is also made of the same material

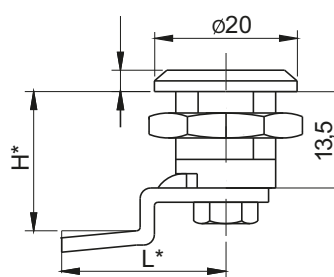
* Possibility to order in a different dimension

meaning: C - marking of material for housing as well as surface finish for housing and insert

H.G - cam bended dimension

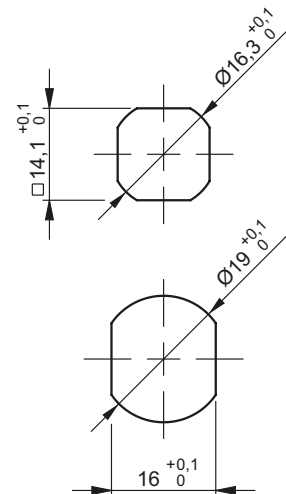
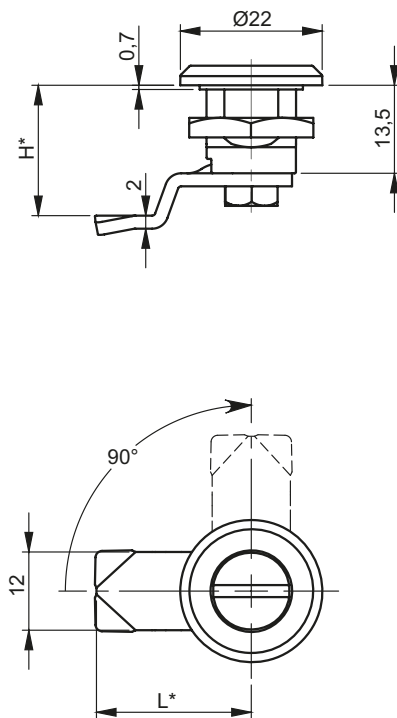


Cut Out



INSERTS	FINISH [C]
	RAL 9005
SK	04

NAME	COMPONENTS	MATERIAL
Lock 2.602.001	Housing, insert	ZAMAK5
	Cam	Steel zinc plated



Material for insert [D]	INSERTS AVAILABLE						
	T6	T7	T7S	S	N	KW6	HEX
ZAMAK 5	11	12	13	14	-	16	17
Brass	21	-	-	-	25	-	-

TYPE OF LOCK							
M16-19							
MATERIAL TYPE FOR HOUSING AS WELL AS PROTECTIVE COATING FOR HOUSING AND INSERT [C]							
ZAMAK 5						Stainless steel	
Chrome	Nickel	Zinc plated	RAL 9005	RAL 7035	No coating	304	316
01	02	03	04	05	0	9.1	9.2
TYPE OF NUT [N]						Stainless steel	
Steel						304	316
13						14	15

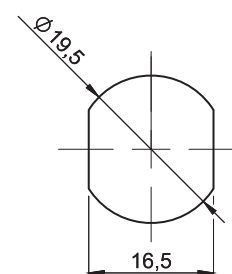
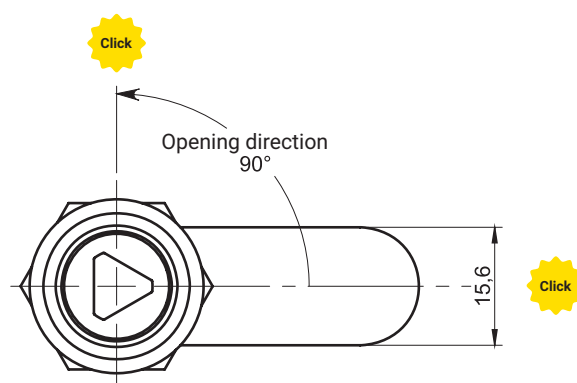
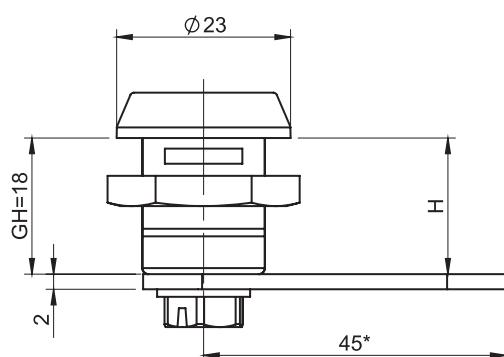
How to order :	M16-19	C.N	T7.C.D	H	L
Type of lock					
Type of housing					
Type of insert					
The height of cam H					
The lenght of cam L					

Height dimension of a CAM H for a body 13,5mm-mounting in hole Ø19x16, in case of mounting in hole Ø16x14 the height H decreases about 0,7mm.

Mounting options:

- Ø16x14
- Ø19x16

* different dimensions available



Mounting hole

CATALOGUE NUMBER	COMPONENTS	MATERIAL
M19-1	Housing, Insert	ZAMAK
	Cam	Steel zinc plated

INSERT [X]		FINISH [C]				
		Chrome	Nickel	Galvanized	RAL9005	RAL7035
KW8	T8	01	02	03	04	05

How to order:

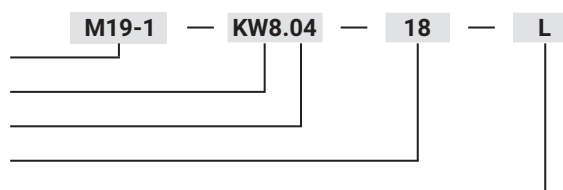
Catalogue number

Type of insert [X]

Finish [C]

Locking height, H=18, 20, 22

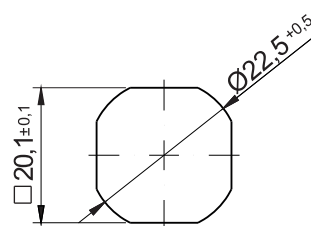
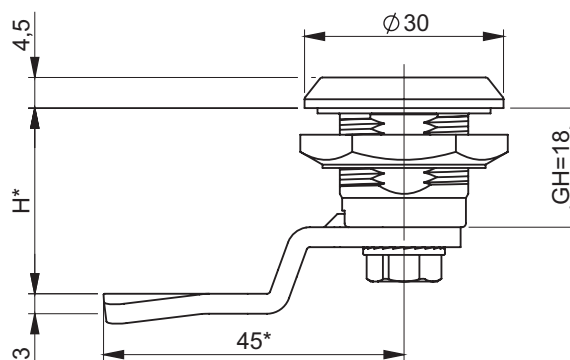
Version (P-right, L-left)



The drawing shows the left-hand version. The right-hand version is a mirror reflection.

* possibility to order in another dimension

IP65



Mounting hole

FINISHING TYPE OF THE INSERT AND THE BODY [C]

ZAMAK 5						Polyamide		Stainless steel	
Chrome	Nickel	Galvanized	RAL 9005	RAL 7035	No coating	RAL 9005	RAL 7035	304	316
01	02	03	04	05	0	-	-	9.1	-

THE TYPE OF THE NUT [N]

	ZAMAK 5	Polyamide	Steel	Stainless steel	
				304	316
Nut without grounding	11	12	13	14	15
Nut with grounding	21	-	23	24	25

Type of the material of the insert	INSERTS AVAILABLE			
	D3	D5	T9	KW 8
ZAMAK 5	●	●	●	●

How to order:

Type of lock	M22-1	C.N	T9.C	H.G	IP65
Type of body					
Type of insert					
Type of cam					
Klasa IP65					

where C,N, G stand for:

C - type of the material and finishing of the surface

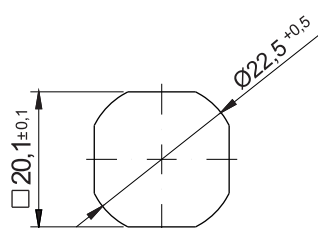
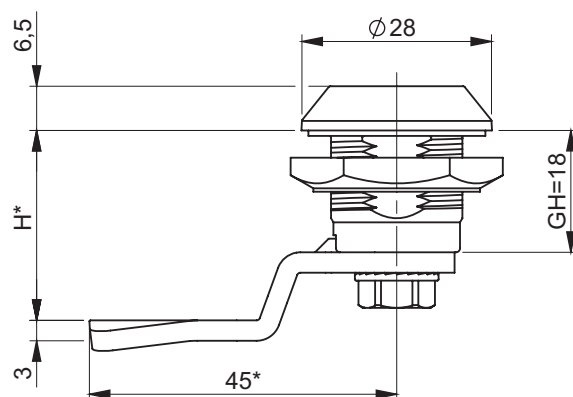
N - type of nut

H.G - the cam unbending dimension to be chosen from pages 1C-9 to 1C-22

Notice:

Lock M22-1 is compatible with all cams from range : 11, 12, 13, 14, 31, 32, 18, 33, 34, 38, JZ-002, JK-1610

IP65



Mounting hole



FINISHING TYPE OF THE INSERT AND THE BODY [C]

ZAMAK 5						Polyamide		Stainless steel	
Chrome	Nickel	Galvanized	RAL 9005	RAL 7035	No coating	RAL 9005	RAL 7035	304	316
01	02	03	04	05	0	7	8	9.1	-

THE TYPE OF THE NUT [N]

	ZAMAK 5	Polyamide	Steel	Stainless steel	
				304	316
Nut without grounding	11	12	13	14	15
Nut with grounding	21	-	23	24	25

Type of the material of the insert	INSERTS AVAILABLE										
	D3	D5	T8	T9	KW 8	S	N	C9	HEX	T13	T13S
ZAMAK 5	●	●	●	●	●	●	●	●	●	●	●

How to order:

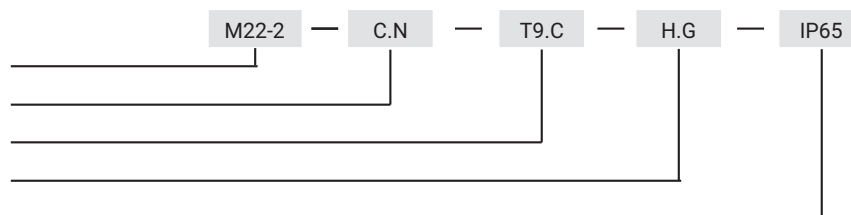
Type of lock

Type of body

Type of insert

Type of cam

IP65 class



where C,N, G stand for:

C - type of the material and finishing of the surface

N - type of nut

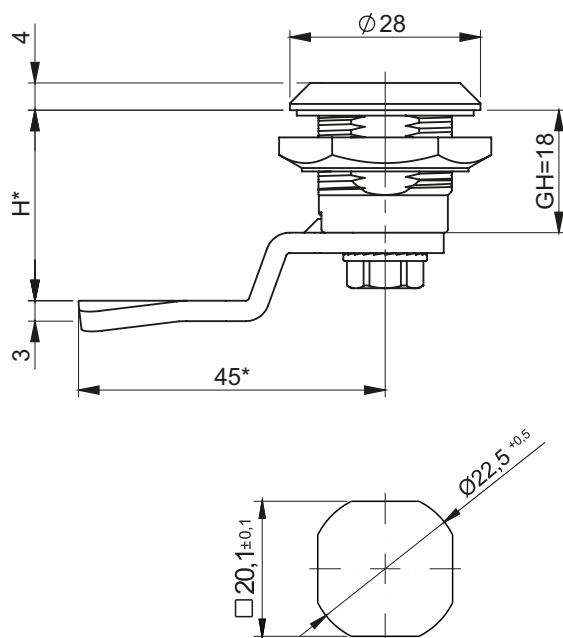
H.G - the cam unbending dimension to be chosen from pages 1C-9to 1C-22

Notice:

Lock M22-2 is compatible with all cams from range : 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610

IP65

IP66**



Mounting hole

FINISHING TYPE OF THE INSERT AND THE BODY [C]

ZAMAK 5							Polyamide		Stainless steel	
Chrome	Nickel	Galvanized	RAL 9005	RAL 7035	KTl****	No coating	RAL 9005	RAL 7035	304	316
01	02	03	04	05	06	0	07	08	9.1	9.2

THE TYPE OF THE NUT [N]

	ZAMAK 5	Polyamide	Steel	Stainless steel	
				304	316
Nut without grounding	11	12	13	14	15
Nut with grounding	21	-	23	24	25

Type of the material of the insert		INSERTS AVAILABLE											
													
		D3	D5	T8	T9	KW 8	S	HEX8	HEX10	M11	M12	M2	M3
ZAMAK 5		●	●	●	●	●	●	●	●	***		***	***
Polyamide		●	●	-	●	●	●	-	-				
Stainless steel	304	●	●	●	●	●	●	-	-				
	316	●	●	●	●	●	●	-	-				

* Possibility to order in another dimension

** Lock for special request.

*** Precise description of inserts M1, M2, M3, check pg. 2A-10

**** applies only to the body

How to order:

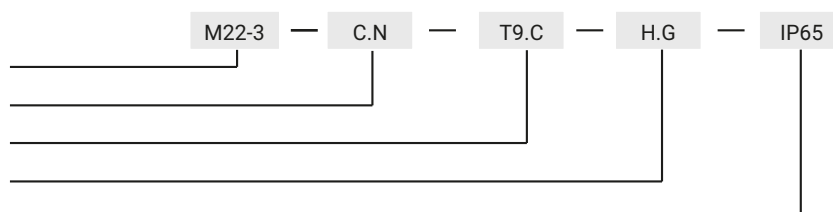
Type of lock

Type of body

Type of insert

Type of cam

IP65/IP66** class



where C,N, G stand for:

C - type of the material and finishing of the surface

N - type of nut

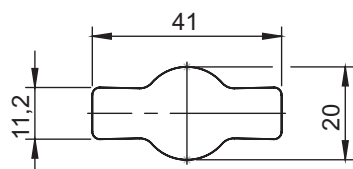
H.G - the cam unbending dimension to be chosen from pages 1C-9 to 1C-22

Notice:

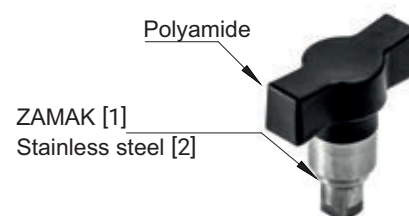
Lock M22-3 is compatible with all cams from range : 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610

Butterfly knobs for M22-3 lock

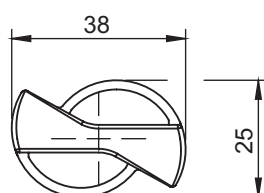
Type M11/M12



Type M11/M12



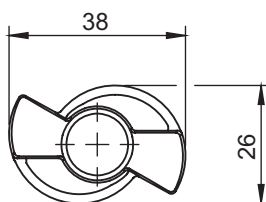
Type M2



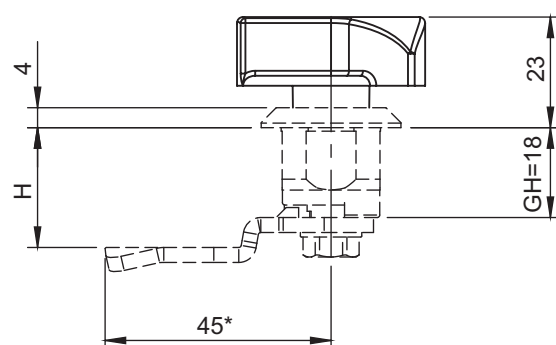
Type M2



Type M3



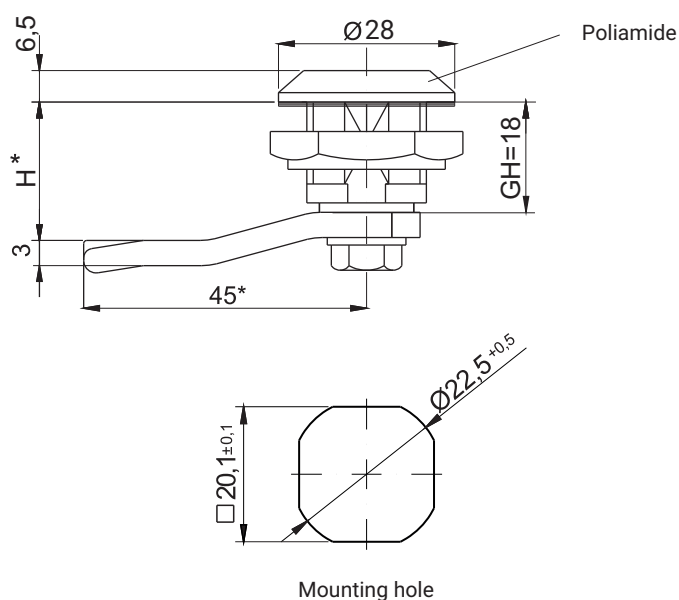
Type M3



M11, M12, M2 and M3 butterfly knobs are compatible with M22-3 lock - page 2A-9

TYPE	Material		Knob finish [D]	
	Insert	Knob	RAL 9005	RAL 7035
M11	ZAMAK	Polyamide	07	08
M12	Stainless steel	Polyamide		
M2	Polyamide	Polyamide		
M3	ZAMAK	Polyamide		

IP65



TYPE OF MATERIAL AND PROTECTIVE COATING [C]

INSERT						HOUSING COLOR[K]			
ZAMAK 5						Polyamide		Polyamide	
Chrome	Nickel	Galvanized	RAL 9005	RAL 7035	No coating	RAL 9005	RAL 7035	RAL 9005	RAL 7035
1	2	3	4	5	0	7	8	7	8

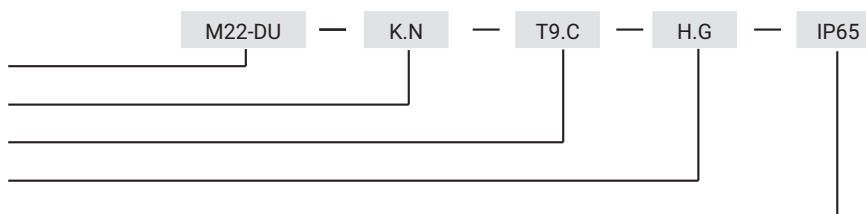
THE TYPE OF THE NUT [N]

	ZAMAK 5	Polyamide	Steel	Stainless steel	
				304	316
Nut without grounding	11	12	13	14	15
Nut with grounding	21	-	23	24	25

Type of the material of the insert	INSERTS AVAILABLE										
	D3	D5	T8	T9	KW 8	S	N	C9	HEX	T13	T13S
ZAMAK 5	●	●	●	●	●	●	●	●	●	●	●
Polyamide	●	●		-	-	●	-	-	-	-	-

How to order:

Type of lock
Type of body
Type of insert
Type of cam
IP65 class



where C,N, G stand for:

C - type of the material and finishing of the surface

N - type of nut

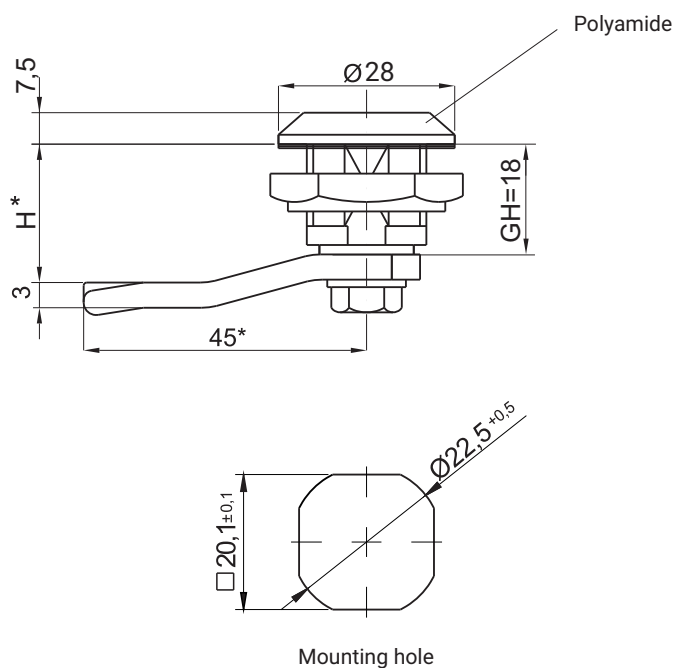
H.G - the cam unbending dimension to be chosen from pages 1C-9 to 1C-22

Notice:

Lock M22-DU is compatible with all cams from range : 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610

Possibility of purchasing the lock with the grounding element.

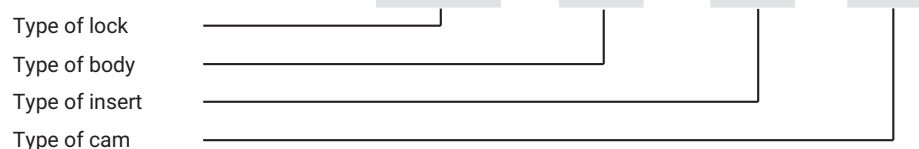
The body of the is available only in configuration of polyamide.



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]		INSERT
			RAL 9005	RAL 7035	
M22D	Housing, Insert	Polyamide	07	08	 GZ
	Cam	Steel zinc plated	-	-	

The type of the nut [N]					
	ZAMAK 5	Polyamide	Steel	Stainless steel	
				304	316
Nut without grounding	11	12	13	14	15
Nut with grounding	21	-	23	24	25

How to order:



where C,N, G stand for:

C - type of the material and finishing of the surface

N - type of nut

H.G - the cam unbending dimension to be chosen from pages 1C-9 to 1C-22

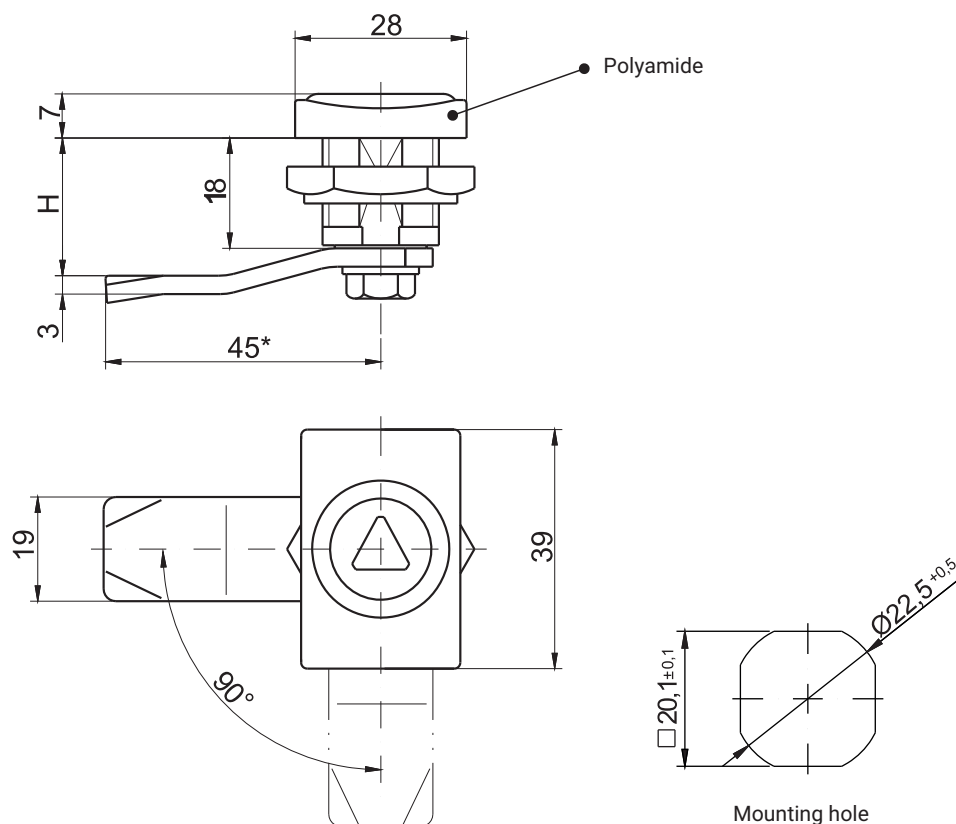
Notice:

Lock M22D is compatible with all cams from range: 15, 16, 17, 19, 21, 35, 36, JK, JP

Possibility of purchasing the lock with the grounding element.

The body of the is available only in configuration of polyamide.

IP65



TYPE OF MATERIAL AND PROTECTIVE COATING [C]

INSERT						HOUSING COLOR [K]			
ZAMAK 5						Polyamide		Polyamide	
Chrome 01	Nickel 02	Galvanized 03	RAL 9005 04	RAL 7035 05	No coating 00	RAL 9005 07	RAL 7035 08	RAL 9005 07	7035 08

THE TYPE OF THE NUT [N]

	ZAMAK 5	Polyamide	Steel	Stainless steel	
				304	316
Nut without grounding	11	12	13	14	15
Nut with grounding	21	-	23	24	25

The body of the is available only in configuration of polyamide.

Type of the material of the insert	INSERTS AVAILABLE											
ZAMAK 5	●	●	-	●	●	●	●	●	●	●	●	●
Polyamide	●	●	-	-	-	-	-	-	-	-	-	-

How to order:

Type of lock	M22P	K.N	T9.C	H.G
Type of body				
Type of insert				
Type of cam				

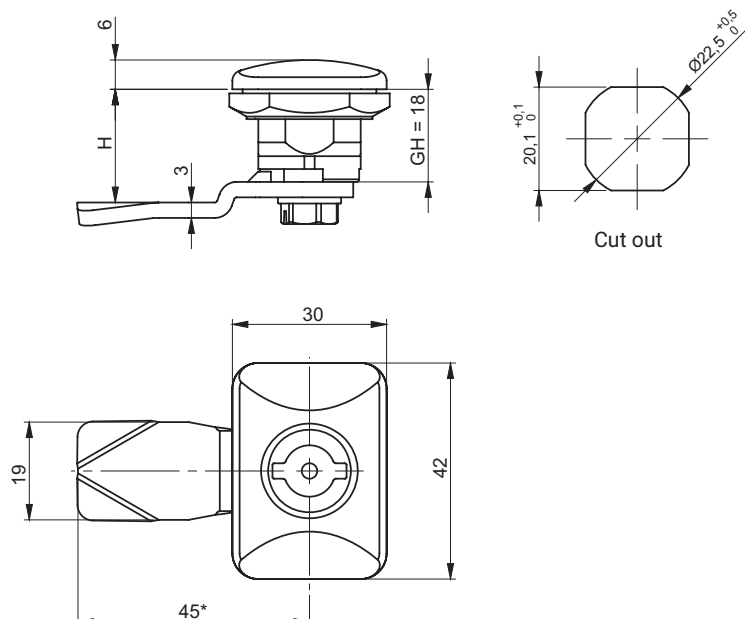
where: C - type of the material and finishing of the surface

N - type of nut

H.G - the cam unbending dimension to be chosen from pages 1C-9 to 1C-22

Notice:

Lock M22P is compatible with all cams from range: 15, 16, 17, 19, 21, 35, 36,


IP66

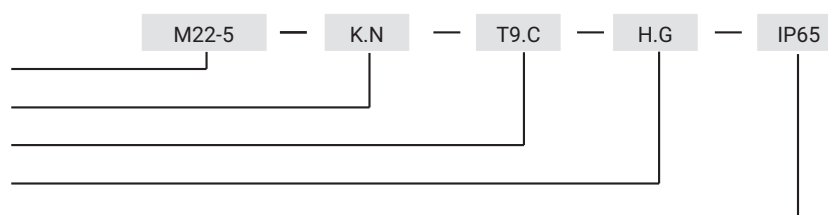

TYPE OF MATERIAL AND PROTECTIVE COATING OF THE INSERT [C]										HOUSING COLOR [K]	
ZAMAK 5						Polyamide		Stainless steel		Polyamide	
Chrom	Nikiel	Ocynk	RAL 9005	RAL 7035	No coating	RAL 9005	RAL 7035	304	316	RAL 9005	RAL 7035
01	02	03	04	05	00	07	08	9.1	9.2	07	08

THE TYPE OF THE NUT [N]					
	ZAMAK 5	Polyamide	Steel	Stainless steel	
				304	316
Nut without grounding	11	12	13	14	15
Nut with grounding	21	-	23	24	25

Type of the material of the insert	INSERTS AVAILABLE							
	D3	D5	T8	T9	KW 8	S	HEX 8 inner	HEX 10 inner
ZAMAK 5	●	●	●	-	●	●	●	●
Polyamide	●	●	-	●	●	●	-	-
Stainless steel	304	●	●	●	●	●	-	-
	316	●	●	●	●	●	-	-

How to order:

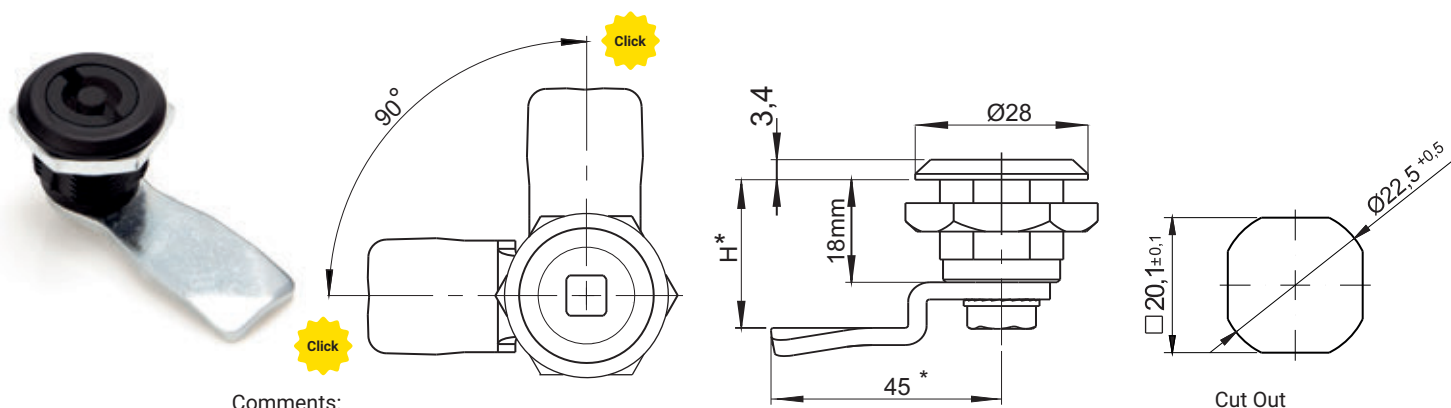
Type of lock
Type of body
Type of insert
Type of cam
IP class



where: C, D - type of the material and finishing of the surface
N - type of nut
H.G - the cam unbending dimension (H-locking height, G-group)
to be chosen from pages 1C-9 to 1C-22

Notice:

Lock M22-5 is compatible with all cams from range: 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610



Comments:
Opening and closing the lock is signaled the sound effect

INSERT				INSERT FINISH [C]				HOUSING FINISH [K]	
				Chrome	Nickel	RAL 9005	RAL 7035	RAL 9005	RAL 7035
D5	T9	KW8	KW8 inner	01	02	04	05	07	08
NAME				COMPONENTS				MATERIAL	
Lock M22GP4				Housing				Polyamide	
				Insert				ZAMAK5	
				Cam				Steel zinc plated	

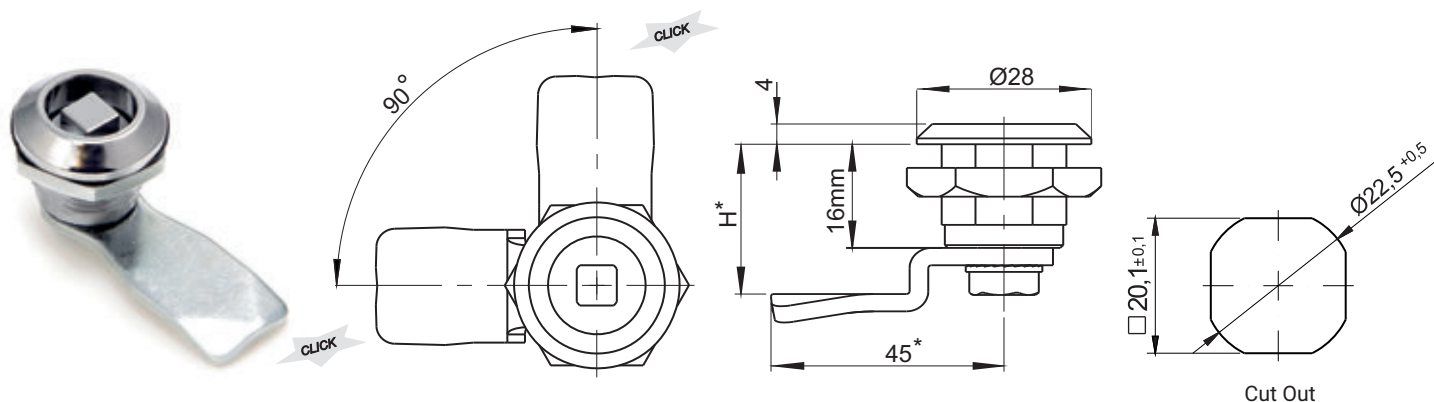
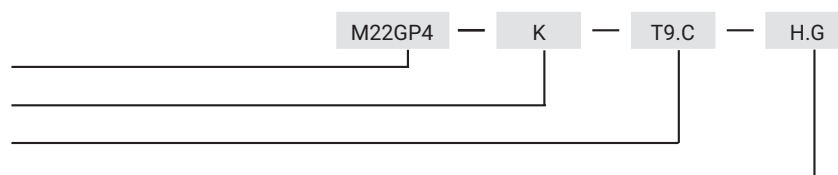
How to order :

Type of lock

Type of housing

Type of insert

Type of cam



Comments: Opening and closing the lock is signaled the sound effect

INSERT				FINISH [C]			
				Chrome	Nickel	RAL 9005	RAL 7035
D5	T9	KW8	KW8 inner	01	02	04	05
NAME				COMPONENTS		MATERIAL	
Lock M22GP5				Housing, insert		ZAMAK5	
				Cam		Steel zinc plated	

How to order :

Type of lock

Type of insert

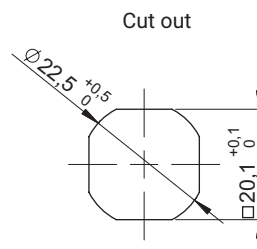
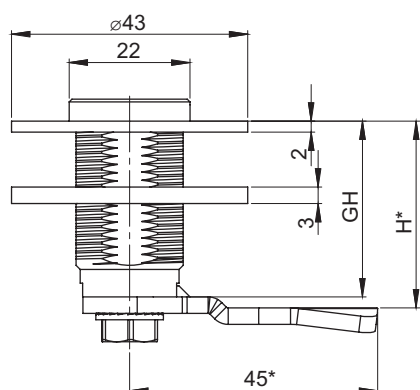
Height of cam H= 18, 21, 24 (1C-9 to 1C-22)

Finish



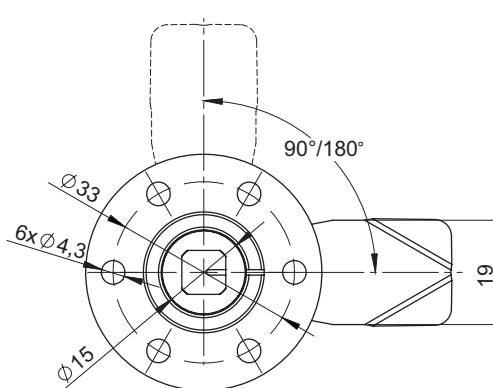
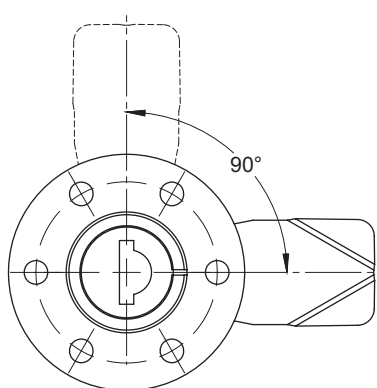
* possibility to make in another dimension

If you order a custom cam, please contact your dealer for further details.



M22KW

M22K / M22K15



Lock in the left-hand version of the door,
right-hand version is a mirror reflection

KEY CODE						
1333	405E	455E	1242E	2342E	RK	
INSERTS				FINISH [C]		
				Chrome	Nickel	RAL 9005
T9	T10	KW 8	S	01	02	04
TYPE OF LOCK			GH	COMPONENTS		MATERIAL
M22K, M22KW			32	Housing, Insert		ZAMAK5
				Cam		Zinc plated steel
M22KSN			15	Housing, Insert, Cam		Stainless steel
M22K15				Housing, Insert, Cam		Zinc plated steel
M22K15SN				Housing, Insert, Cam		Stainless steel

How to order :

Type of lock

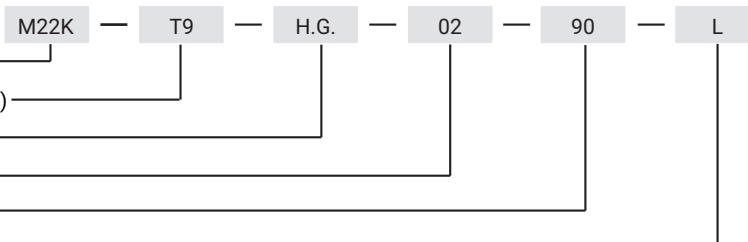
The type of insert (M22K) / key code (M22KW)

The height of cam H

Finish [C]

Opening angle (90°, 180°)

Type of lock (L-Left, R-Right)



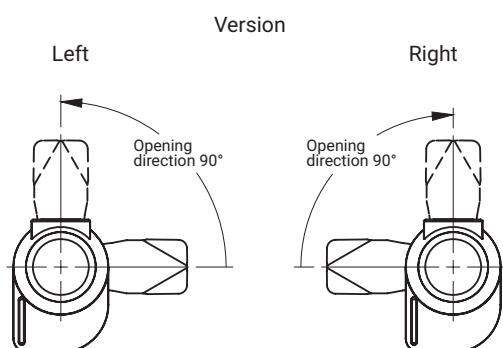
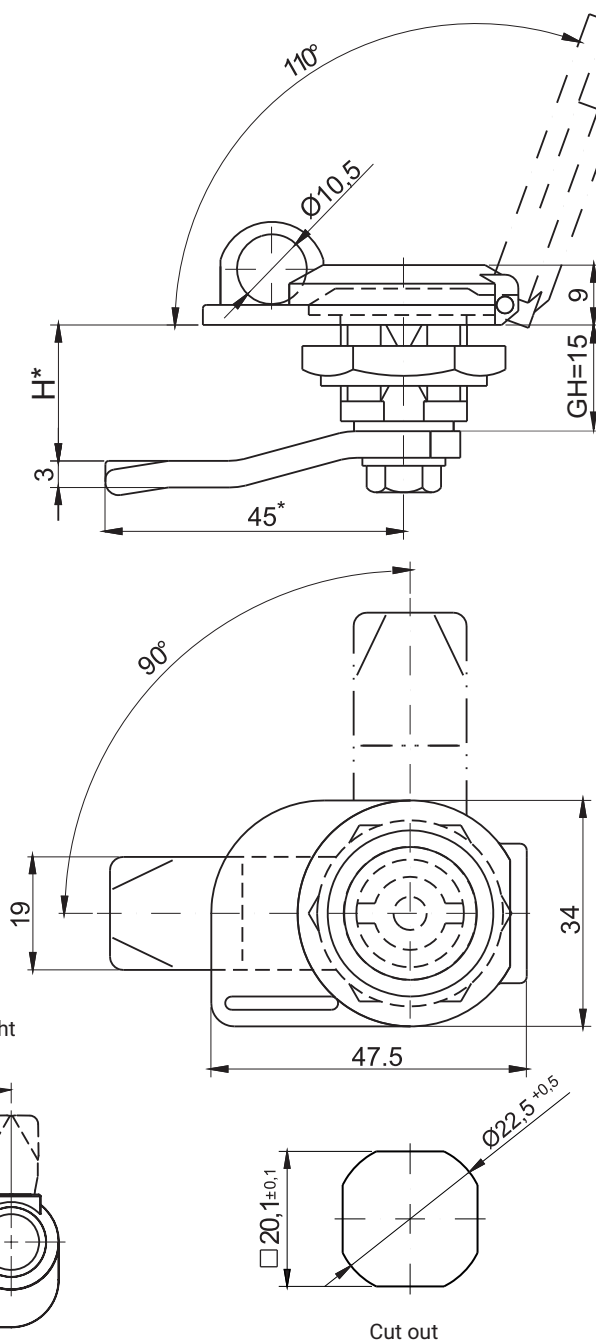
Lock at the height of GH=15mm is available only in a version with shaped insert

The lock is fitted with cams from the group: 12, 14, 21, 32, 34

(pg. 1C-10, 1C-11, 1C-15, 1C-17, 1C-18).

* Possibility to order in a different dimension

IP65



INSERT							FINISH [C]			
							Chrome	Nickel	RAL 9005	RAL 7035
D3	D5	T9	T10	KW 8	S	N	01	02	04	05
NAME		COMPONENTS					MATERIAL			
Lock M22B		Housing, insert					ZAMAK5			
		Cam					Steel zinc plated			
		Blocade					Stainless steel			

How to order :

Type of lock

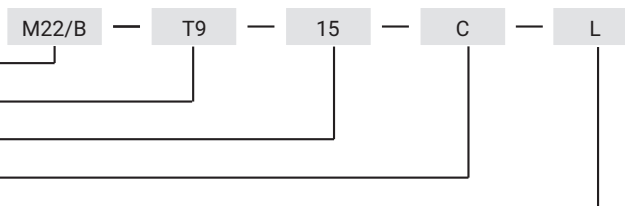
Type of insert

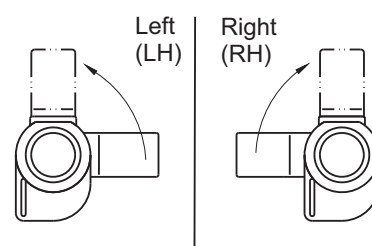
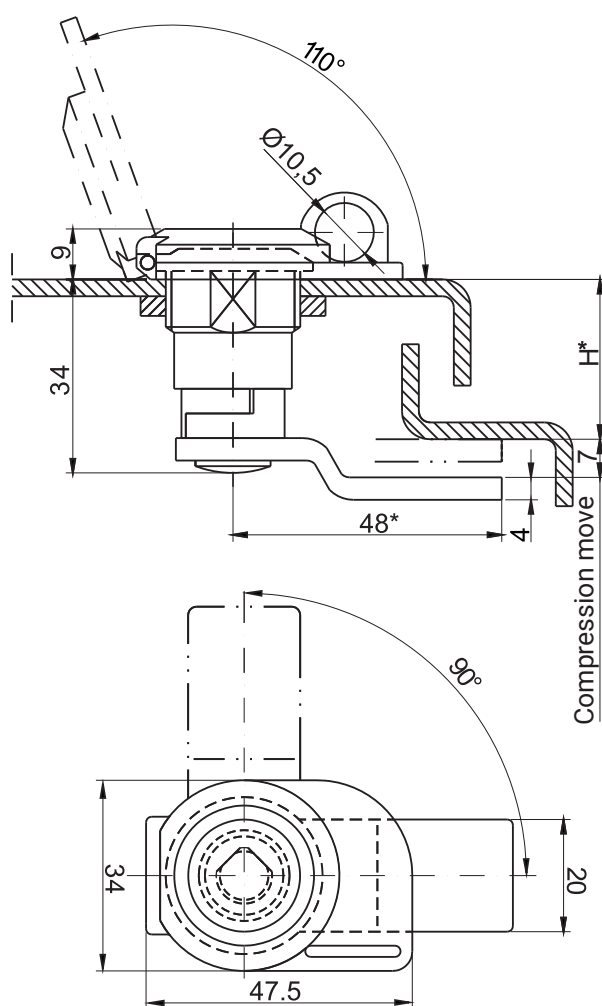
Height of cam H = 15, 18, 21, 26

Finish

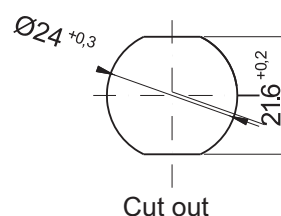
Type of lock (RH - Right, LH-Left)

* possibility to make in another dimension





Pic.1 Lock in the closed position.
The arrow means the direction opening the lock



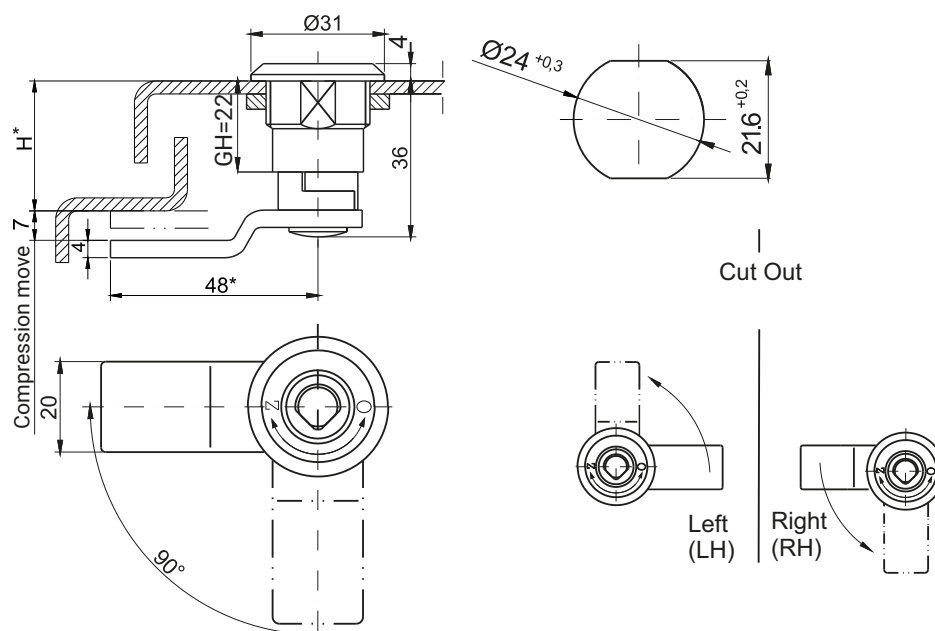
Lock on the drawing in the left door version
The possibility adapting the lock to the door right (Pic.1).

Insert										Finish [C]		
										Nickel	RAL 9005	RAL 7035
T6	T8	T9	L	KW 8	S	N	C9	D3	D5	02	04	05
NAME				COMPONENTS					MATERIAL			
Lock M24B				Housing					ZAMAK5			
				Cam, insert					Steel zinc plated			
				Blocade					Stainless steel			

How to order :

	M24B	—	T9	—	20	—	C	—	L
Type of lock									
Type of insert									
Height of cam H =20, 23, 26									
Finish									
Type of lock (RH - Right, LH-Left)									

* possibility to make in another dimension



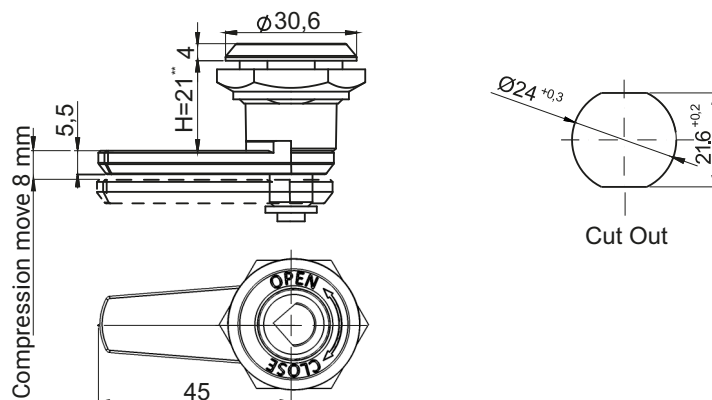
Lock on the drawing in the left door version
The possibility adapting
the lock to the door right (Pic.1).

Pic.1 Lock in the closed position.
The arrow means the direction
opening the lock

Insert										Finish [C]		
										Nickel	RAL 9005	RAL 7035
T6	T8	T9	L	KW 8	S	N	C9	D3	D5	02	04	05
NAME		COMPONENTS		MATERIAL								
Lock M24		Housing		ZAMAK5								
		Cam, insert		Steel zinc plated								
		Blocade		Stainless steel								



IP65



Insert											Finish [C]		
											Nickel	RAL 9005	RAL 7035
T6	T8	T9	T10	L	KW 8	S	N	C9	D3	D5	02	04	05
NAME				COMPONENTS					MATERIAL				
Lock M24ZN				Housing, cam					ZAMAK5				
				Insert					Steel zinc plated				

How to order :

Type of lock

Type of insert

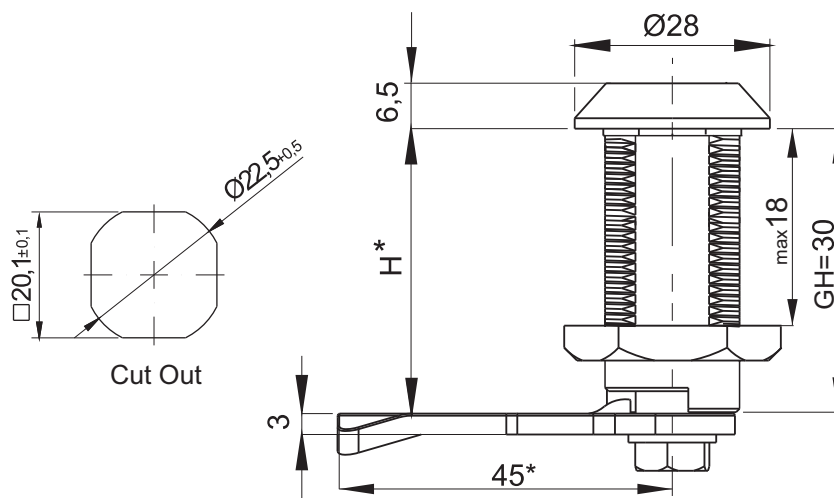
Height of cam H =22, 25, 28, 31

Finish

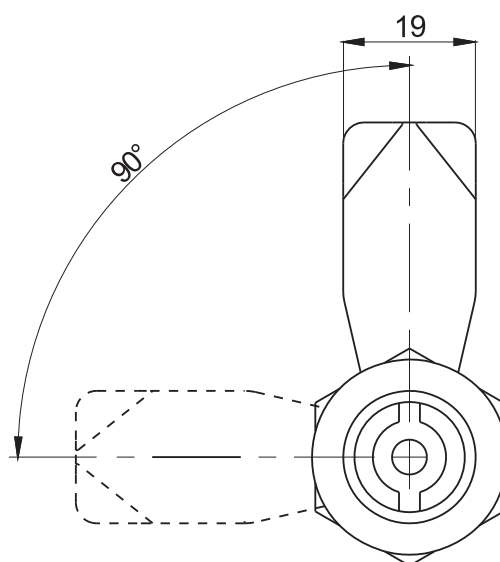
M24 — T9 — 21 — C

* possibility to make in another dimension

** lock M24ZN available only with cam dimension H=21 mm



M22-30.02



M22-30.01

Additional protection lock is a "Blocade ST1 or ST2 lock" (see page 2A-107, 108, 109)

Insert							Finish [C]			
							Chrome	Nickel	RAL 9005	RAL 7035
D3	D5	T9	KW 8	S	N	C9	01	02	04	05
NAME		COMPONENTS		MATERIAL						
Lock M22-30.01		Housing, insert		ZAMAK5						
Lock M22-30.02		Cam		Steel zinc plated						

How to order :

Type of lock

Housing finish

Type of insert

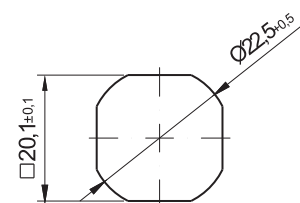
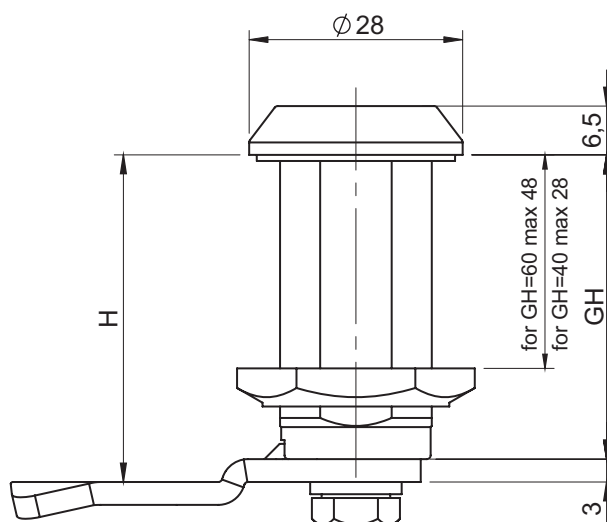
Insert finish

Height of cam H (1C-9 - 1C-22)

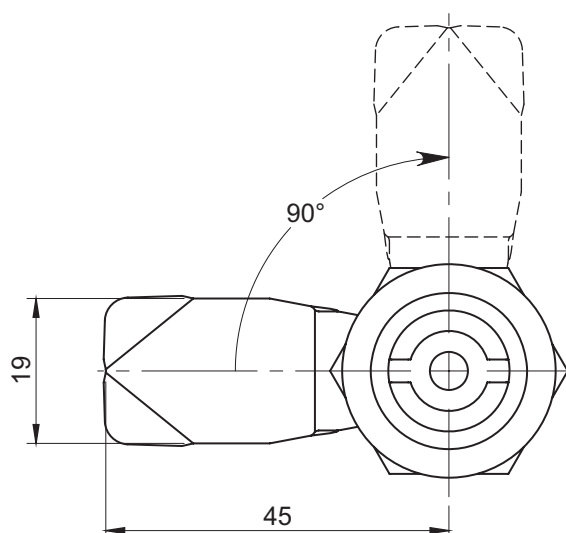
M22-30.01 — C — T9 — C — H.G

* possibility to make in another dimension

The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JK-1610



Cut Out



Additional protection lock is a "blocade ST1 or ST2 lock" (see page 2A-107 do 2A-109)

Insert							Finish [C]			
							Chrome	Nickel	RAL 9005	RAL 7035
D3	D5	T9	KW 8	S	N	C9	01	02	04	05
TYPE OF LOCK	DIMENSION GH	COMPONENTS		MATERIAL						
M22-40	40	Housing, insert		ZAMAK5						
		Cam		Steel zinc plated						
M22-60	60	Housing, insert		ZAMAK5						
		Cam		Steel zinc plated						

How to order:

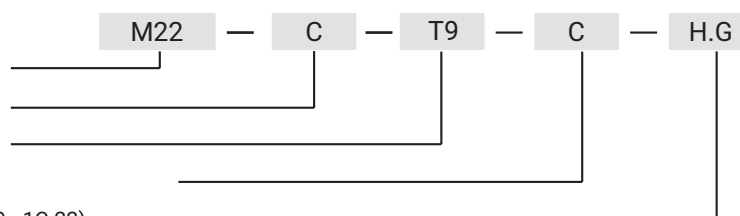
Type of lock

Housing finish

Type of insert

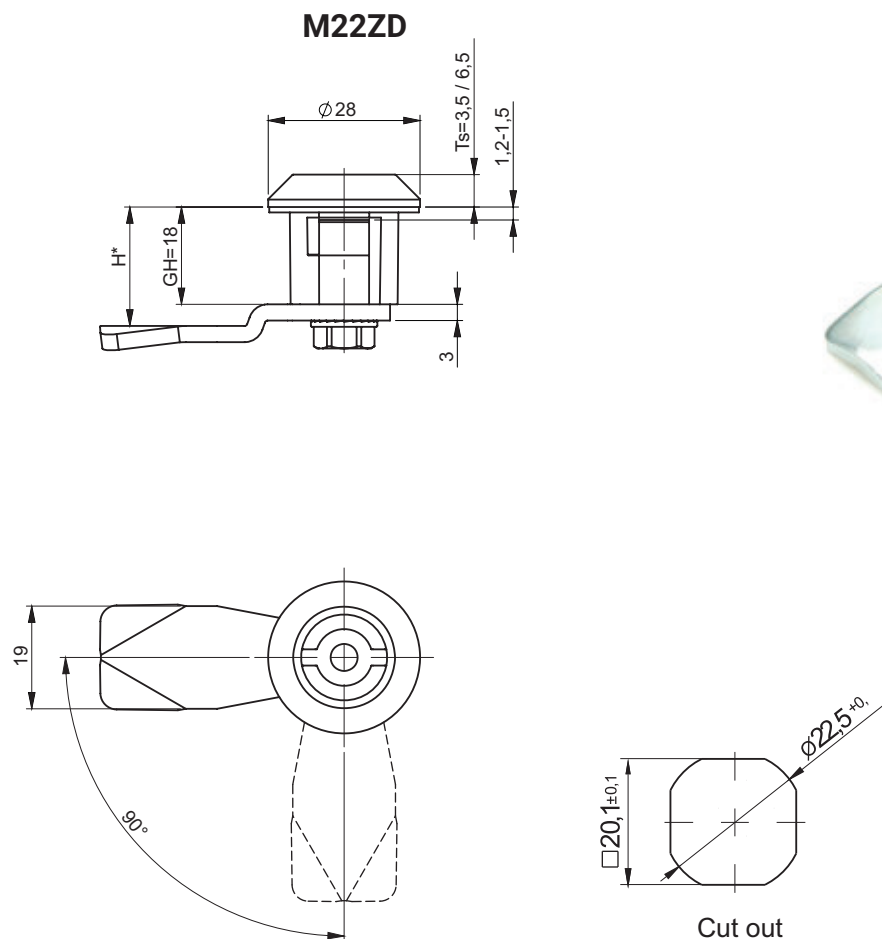
Insert finish

Height of cam H (page 1C-9 - 1C-22)



* possibility to make in another dimension

The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610 (page 1C-9 - 1C-22)



Lock with flange 3.5 version only with pins made of polyamide tip: S, D3, D5.
Locks available from the plastic cam

Insert							Insert finish [C]				Housing finish [K]	
							Chrome	Nickel	RAL 9005	RAL 7035	RAL 9005	RAL 7035
D3	D5	T9	KW 8	S	N	C9	01	02	04	05	07	08
NAME							COMPONENTS				MATERIAL	
M22ZD							Housing				Poliamide	
							Insert				ZAMAK5	
							Cam				Steel zinc plated	

How to order :

Type of lock+Ts

Type of insert

Height of cam H (page 1C-9 - 1C-22)

The opening angle of (90°, 180°)

Insert finish

Housing finish

M22ZD 7,5 — T9 — H.G — 90 — C — K

* possibility to make in another dimension

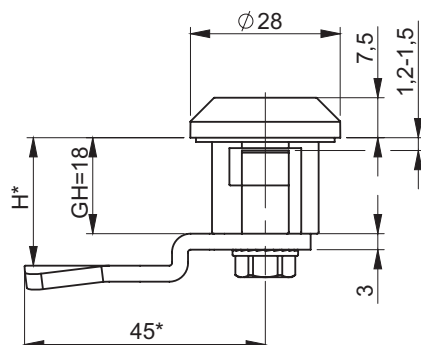
H.G - the cam unbending dimension (H-locking height, G-group)
to be chosen from pages 1C-9 to 1C-22

The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610.01

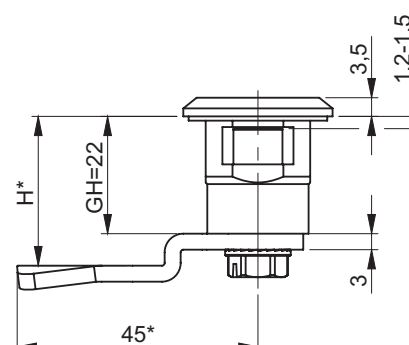


M22ZW

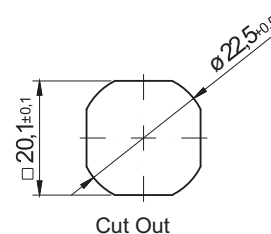
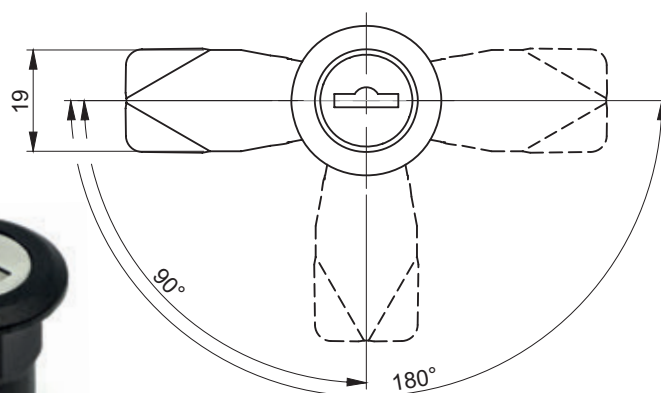
M22ZW



M22ZW22



M22ZW22



Key code						Finish [C]	
1333	405E	455E	1242E	2432E	RK	RAL 9005	RAL 7035
						07	08
TYPE OF LOCK			COMPONENTS			MATERIAL	
M22ZW			Housing			Poyamide	
M22ZW22			Cam			Steel zinc plated	

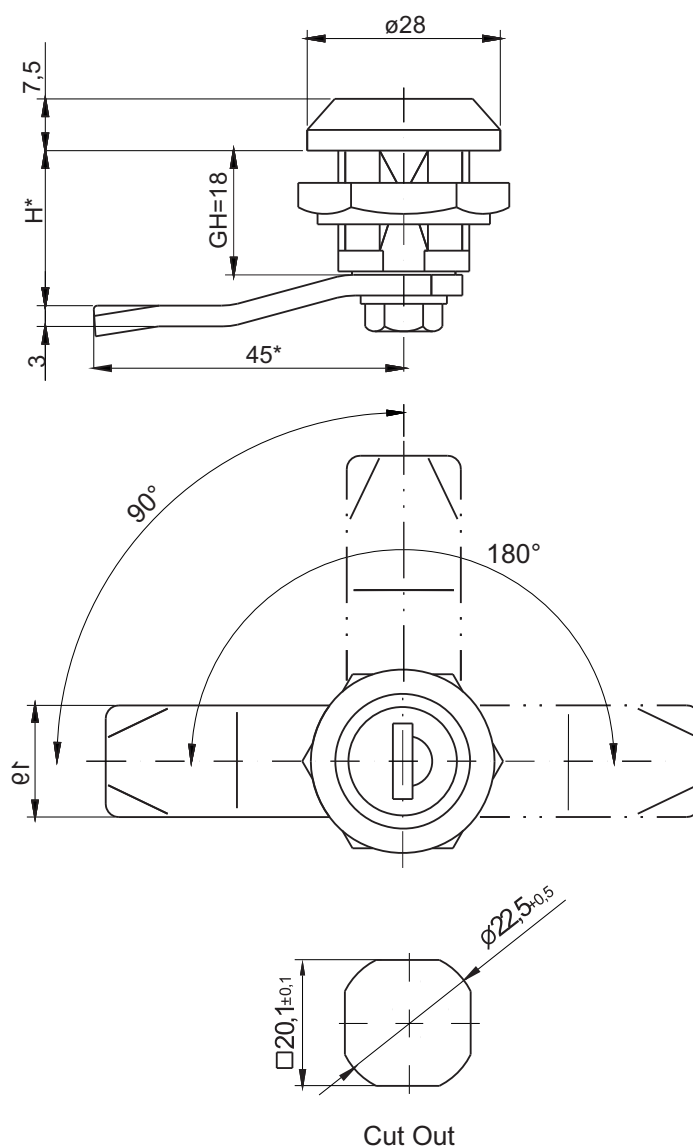
How to order :

	M22ZW	—	1333	—	H.G	—	90	—	C
Type of lock									
Key code									
Height of cam H (page 1C-9 - 1C-22)									
The opening angle of (90°, 180°)									
Finish									

* possibility to make in another dimension

H.G - the cam unbending dimension (H-locking height, G-group)

The lock is fitted with cams from the group: 15, 16, 17, 19, 21, JZ-001, JK-10018 (page 1C-9 - 1C-22)



Key code						Finish [C]				
1333	405E	455E	1242E	2432E	RK	Chrome	Nickel	Zn **	RAL9005	RAL7035
						01	02	03	04	05
NAZWA		COMPONENTS				MATERIAL				
Lock M22W		Housing				ZAMAK5				
		Cam				Steel zinc plated				

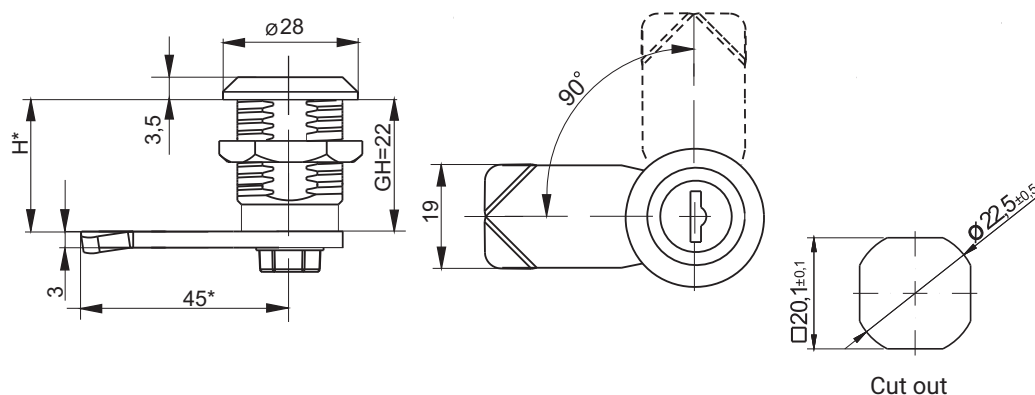
How to order :

Type of lock	M22W	—	1333	—	H.G	—	90	—	C
Key code									
Height of cam H (page 1C-9 - 1C-22)									
The opening angle of (90°, 180°)									
Finish									

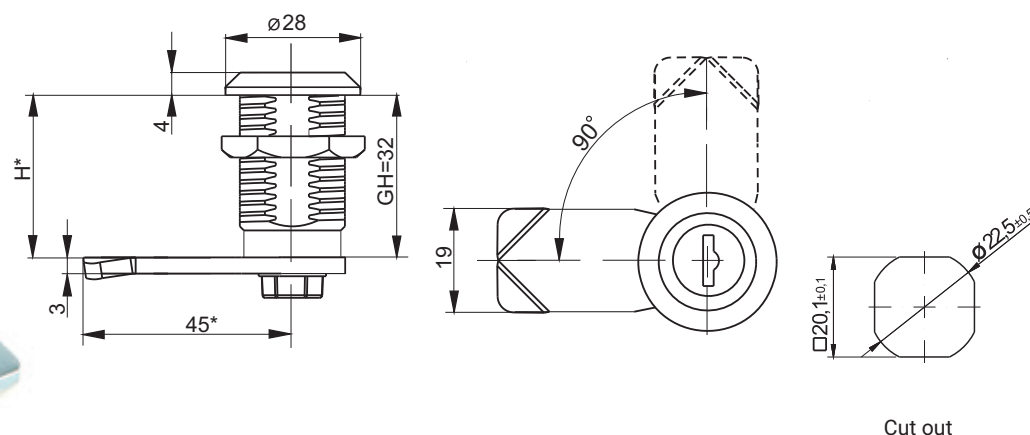
* possibility to make in another dimension

** galvanized

The lock is fitted with cams from the group: 15, 16, 17, 19, 21, 35, 36, JZ-001, JK-10018 (page 1C-9 - 1C-22)



Key code						Finish [C]	
1333	405E	455E	1242E	2432E	RK	RAL 9005 07	RAL 7035 08
TYPE OF LOCK		COMPONENTS		MATERIAL			
M22DW22		Housing		Polyamide			
		Cam		Steel zinc plated			



Key code						Finish [C]			
1333	405E	455E	1242E	2432E	RK	Chrome 01	Nickel 02	RAL 9005 04	RAL 7035 05
TYPE OF LOCK		COMPONENTS		MATERIAL					
M22W32		Housing		ZAMAK5					
		Cam		Steel zinc plated					

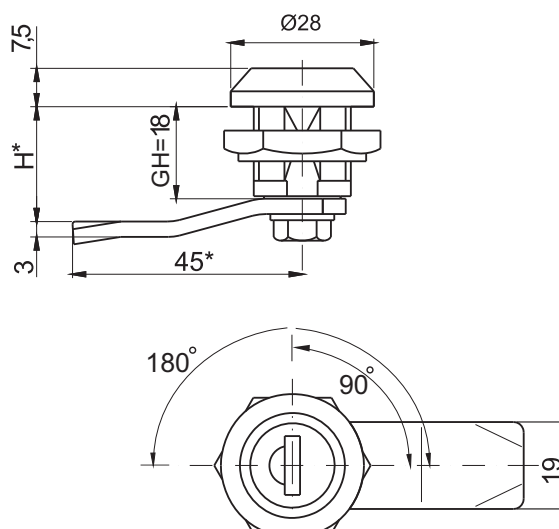
How to order :

Type of lock _____
 Key code _____
 Height of cam H _____
 Finish _____

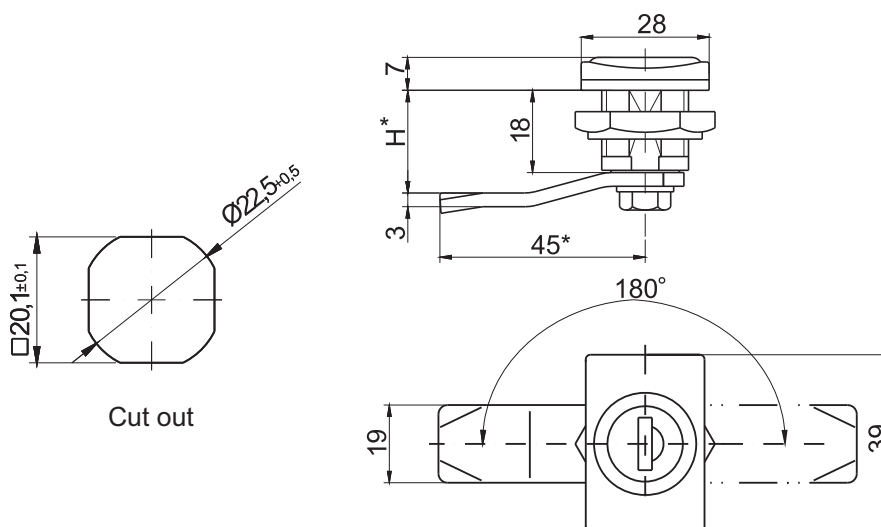
* possibility to make in another dimension

H.G - the cam unbending dimension (H-locking height, G-group)

The lock is fitted with cams from the group: 15, 16, 17, 19, 21, 35, 36, JZ-001, JK-10018 (page 1C-9 - 1C-22)



Key code						Finish [C]			
1333	405E	455E	1242E	2432E	RK	RAL 9005	07	RAL 7035	08
TYPE OF LOCK			COMPONENTS			MATERIAL			
M22DW			Housing			Polyamide			
			Cam			Steel zinc plated			



Key code						Finish [C]			
1333	405E	455E	1242E	2432E	RK	RAL 9005	07	RAL 7035	08
TYPE OF LOCK			COMPONENTS			MATERIAL			
M22PW			Housing			Polyamide			
			Cam			Steel zinc plated			

How to order :

Type of lock	M22DW	1333	H.G	90	C
Key code					
Height of cam H (page 1C-9 - 1C-22)					
The opening angle of (90°, 180°)					
Colour of housing					

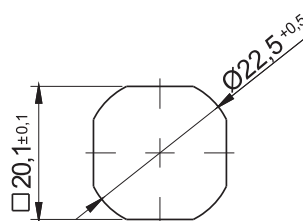
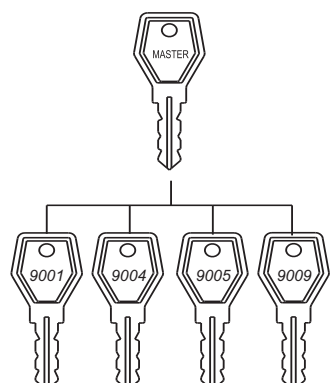
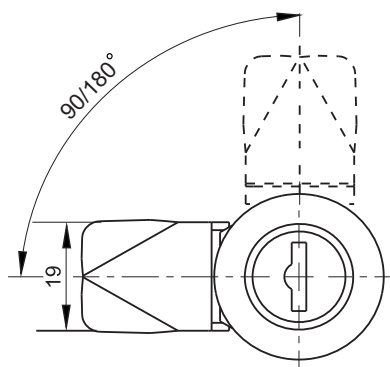
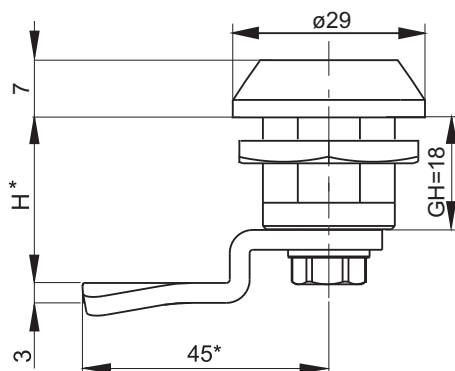
* possibility to make in another dimension

Locks are configured with insert and the nut of polyamide

H.G - the cam unbending dimension (H-locking height, G-group)

The lock is fitted with cams from the group: 15, 16, 17, 19, 21, 35, 36, JZ-001, JK-10018 (page 1C-9 - 1C-22)

LH/RH



Cut Out

Key code			Finish [C]			
			Chrome	Nickel	RAL 9005	RAL 7035
9001	-	9010	01	02	04	05
NAME	COMPONENTS		MATERIAL			
Lock M22PW	Housing		ZAMAK5			
	Cam		Steel zinc plated			

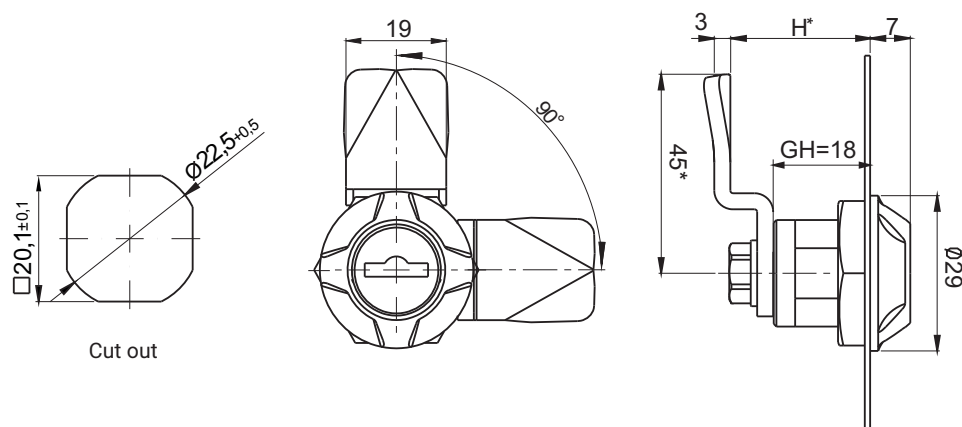
How to order :

M22MS — 9006 — H.G — 90 — C
 Type of lock _____
 Key code _____
 Height cam H (page 1C-9 - 1C-22) _____
 Angle of rotation (90°, 180°) _____
 Finish _____

* possibility to make in another dimension

In order to configure the system master please to contact the dealer.

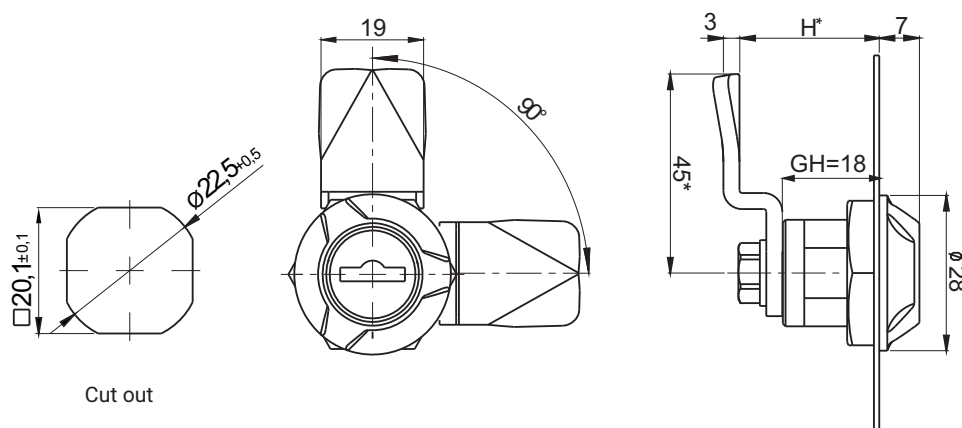
The lock is fitted with cams from the group: 15, 16, 17, 19, 21, 35, 36, JZ-001, JK-10018 (page 1C-9 - 1C-22)



LH/RH



Key code						Finish [C]			
1333	405E	455E	1242E	2432E	RK	Chrome	Nickel	RAL 9005	RAL 7035
01	02	04	05						
NAME		COMPONENTS		MATERIAL					
Lock M22EW		Housing		ZAMAK5					
		Cam		Steel zinc plated					



LH/RH



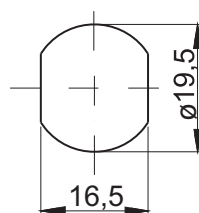
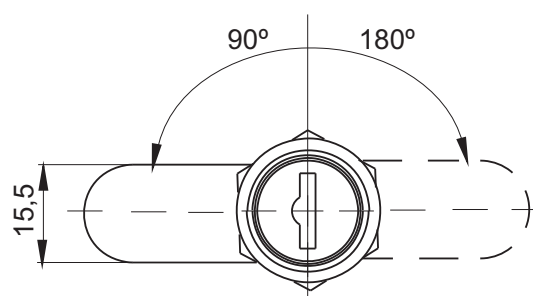
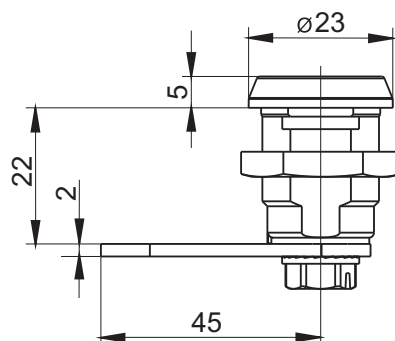
Key code						Finish [C]			
1333	405E	455E	1242E	2432E	RK	Chrome	Nickel	RAL 9005	RAL 7035
01	02	04	05						
NAME		COMPONENTS		MATERIAL					
Lock M22FW		Housing		ZAMAK5					
		Cam		Steel zinc plated					

How to order :

Type of lock M22FW
 Key code 1333
 Height cam H (page 1C-9 - 1C-22) H.G
 Finish C

* possibility to make in another dimension

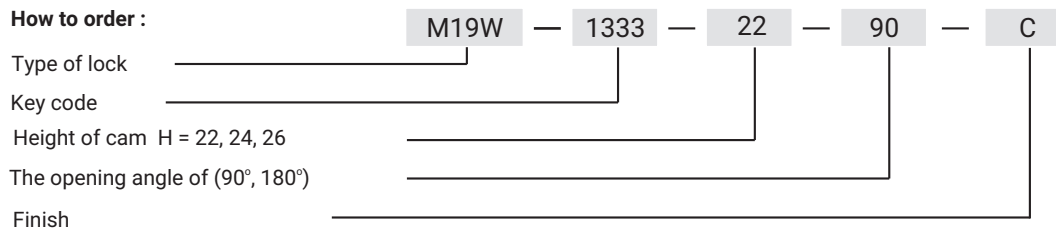
The lock is fitted with cams from the group: 15, 16, 17, 19, 21, 35, 36, JZ-001, JK-10018 (page 1C-9 - 1C-22)



Cut out

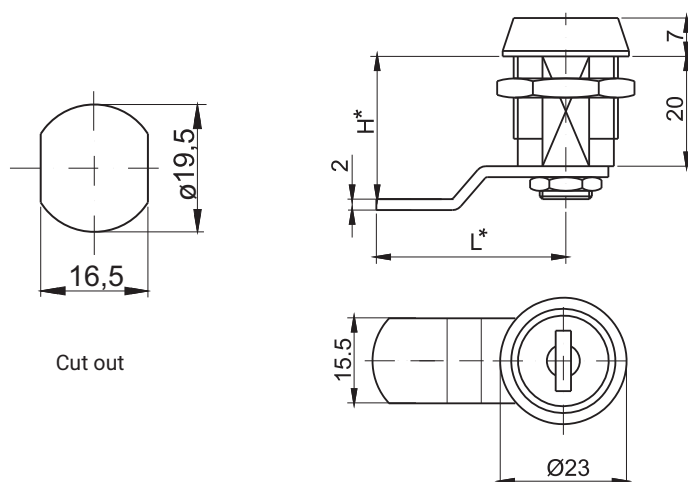
Key code						Finish [C]				
						Chrome	Nickel	Zn **	RAL9005	RAL7035
1333	405E	455E	1242E	2432E	RK	01	02	03	04	05
NAME		COMPONENTS				MATERIAL				
Lock M19W		Housing				ZAMAK5				
		Cam				Steel zinc plated				

How to order :



* possibility to make in another dimension

** galvanized



Key code		Finish [C]
25001	RK	Chrome
		01

TYPE OF LOCK	COMPONENTS	MATERIAL
Z-2106	Housing	ZAMAK5
	Cam	Steel zinc plated

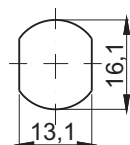
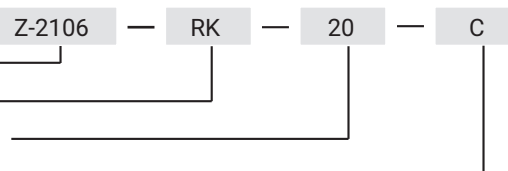
How to order :

Type of lock

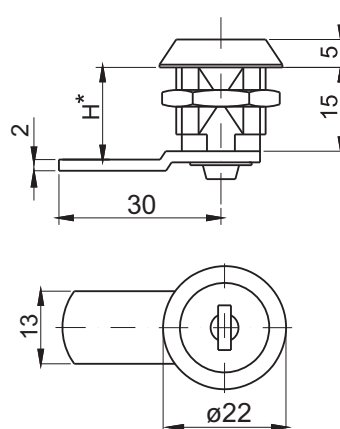
Key code

Height cam H = 20, 22, 26

Finish



Cut out



Key code		Finish [C]
827	RK	Chrome
		01

TYPE OF LOCK	COMPONENTS	MATERIAL
Z-0233	Housing	ZAMAK5
	Cam	Steel zinc plated

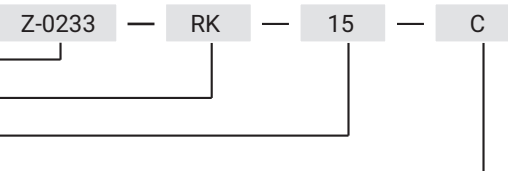
How to order :

Type of lock

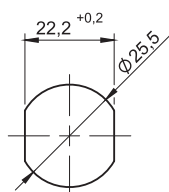
Key code

Height cam H = 15, 17

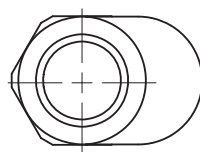
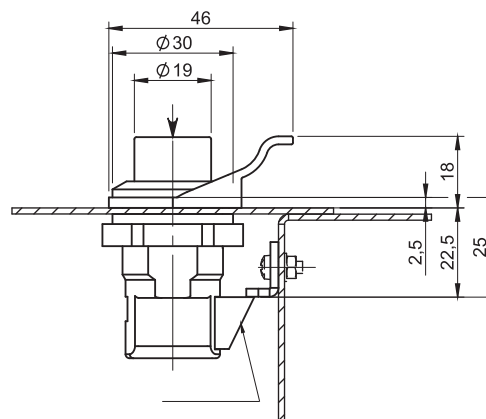
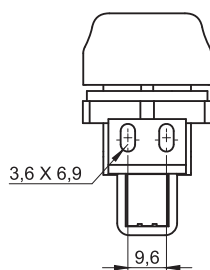
Finish



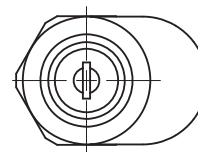
* possibility to make in another dimension



Cut out

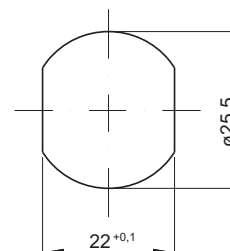
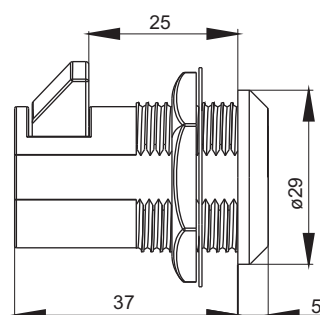
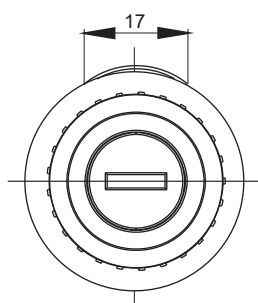


2.529.002



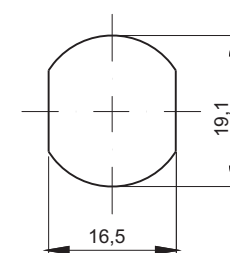
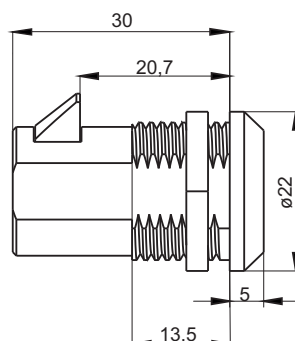
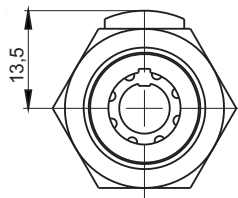
2.529.001

TYPE OF LOCK	VERSION	MATERIAL	FINISH [C]
2.529.001	With key	ABS	RAL 9005
2.529.002	Without key		07



Cut out

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
2.611.001	Housing	ZAMAK5	Chrome
			01



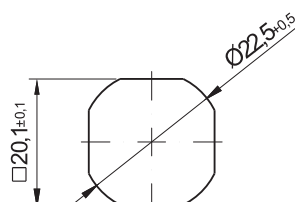
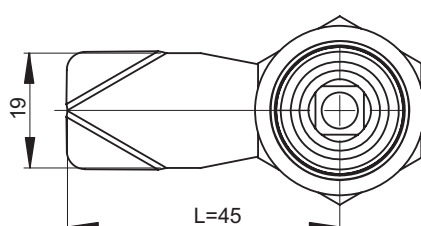
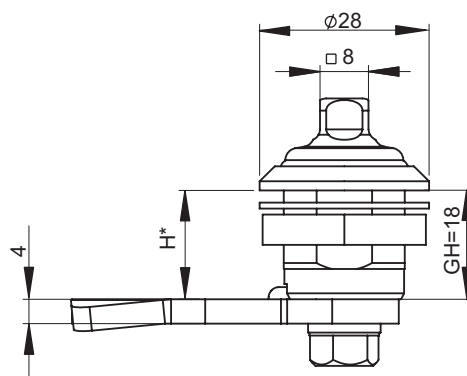
Cut out

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
2.612.001	Housing	ZAMAK5	Chrome
			01

stainless
steel

IP69K

LH/RH



Cut out



The lock have a the IP69K protection
The seals are in accordance with FDA and
have allowing from to come into contact with the food product
* standard material stainless steel 304,
possible to order stainless steel 316

Insert		
T9	KW 8	C9

NAME	COMPONENTS	MATERIAL
Lock M22 IP	Housing, insert	Stainless steel
	Cam	Stainless steel

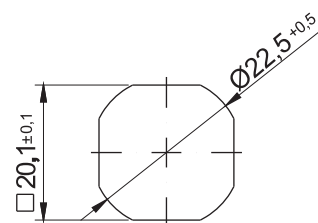
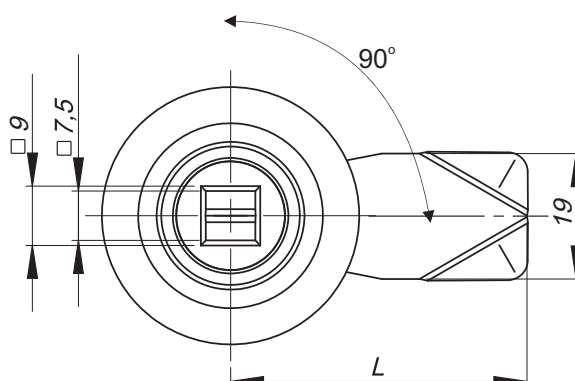
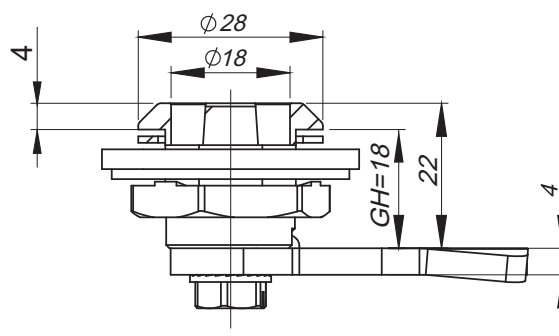
How to order :

Type of lock — M22IP — KW 8 — 18
Type of insert —
Height cam H (page 1C-9 - 1C-22) —

* possibility to make in another dimension

stainless
steel

IP65



Cut out

The lock in accordance to NF F 01-054 standard.

The lock has a strength test on opening and closing process

and also tests describing the impact of vibration according to EN 61373 standard.

Washer M22 DIN 125 A included.

Inserts



NAME	COMPONENTS	MATERIAL
Lock M22TR	Housing, insert	Stainless steel 304
	Cam	Stainless steel 304

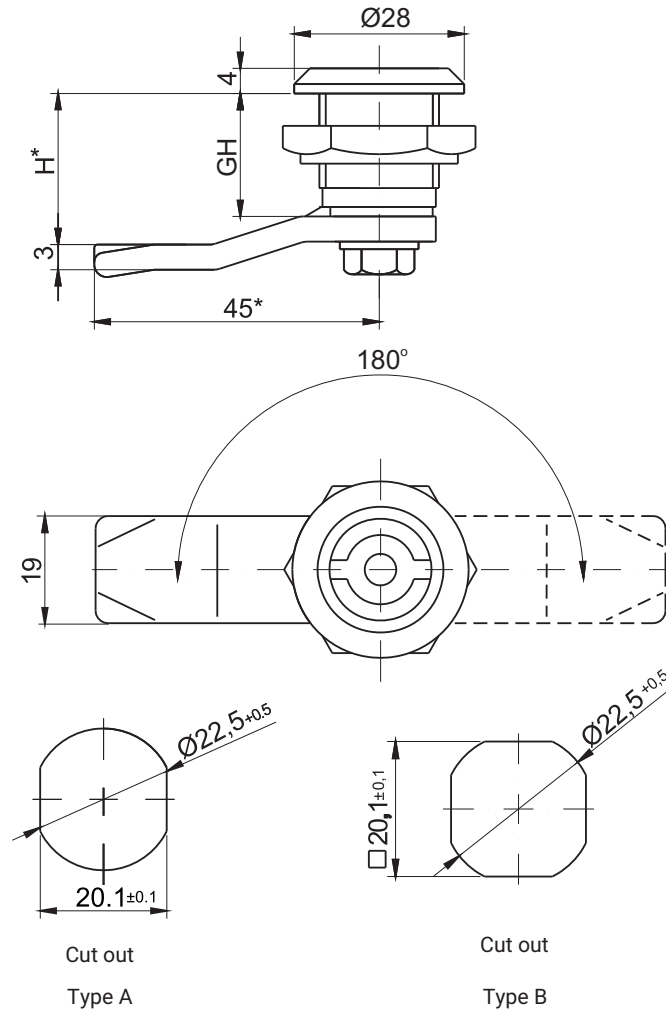
How to order:

Type of lock	M22TR	—	KW8	—	H.G	—	P
Type of insert							
Height cam H (page 1C-9 - 1C-22)							
Version (L- left, P-right)							

where H.G - the cam unbending dimension

Notice:

Lock M22TR is compatible with all cams from range : 13, 14, 33, 34,
H.G dimension to be chosen from pages 1C-9 to 1C-22 from the catalogue.



Lock adapted to work with 3 points cam.

Note: Lock milled in with 4 sides (Type B rear lock) - on request.

where:

ZZR18 = GH=18

ZZR19 = GH=19

ZZR38 = GH=38

ZZR28 = GH=28

ZZR50 = GH=50

Insert									Finish [C]
									Chrome
D3	D5	T8	T9	KW 8	S	N	C9	KW8-9Z	01
NAME				COMPONENTS				MATERIAL	
ZZR18, ZZR19, ZZR28, ZZR38, ZZR50				Housing, insert				Steel	
				Cam				Steel zinc plated	
ZZR18SN, ZZR19SN, ZZR28SN, ZZR38SN, ZZR50SN				Housing, insert				Stainless steel	
				Cam				Stainless steel	

How to order :



* possibility to make in another dimension

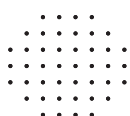
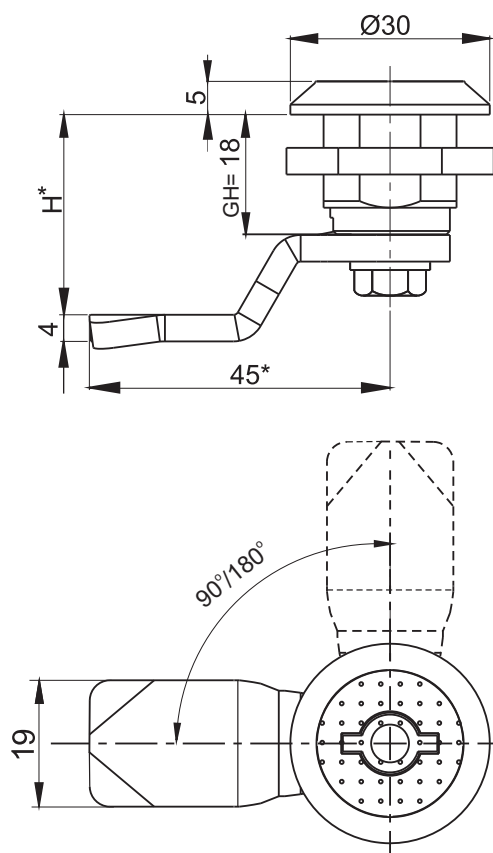
**possibility of making lock grade stainless steel. 316

The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 33, 38, JK-1610.01 (page 1C-9 - 1C-22)

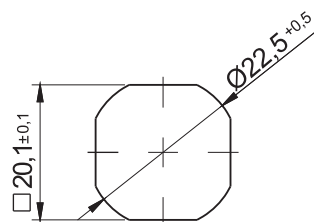
stainless
steel

IP65

LH/RH



Means closed surface



Cut out

TYPE OF LOCK	COMPONENTS	MATERIAL	Insert		
ZZR18.010	Housing, insert	Stainless steel			
	Cam		D5	T8	KW 8

How to order :

Type of lock

Type of insert

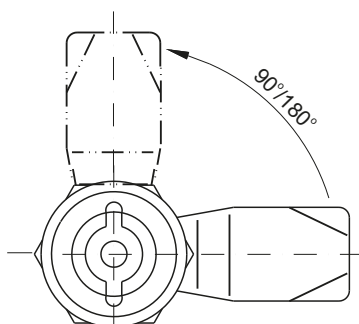
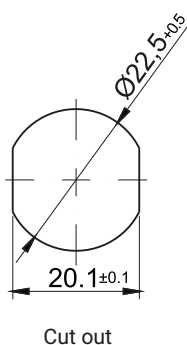
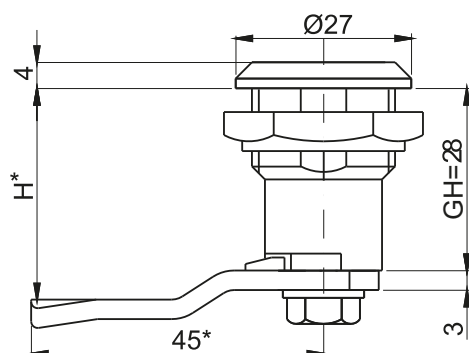
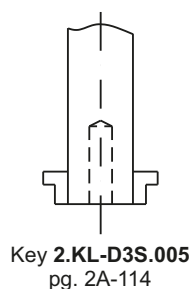
Height cam H (page 1C-9 - 1C-22)

ZZR18.010 — KW 8 — H.G

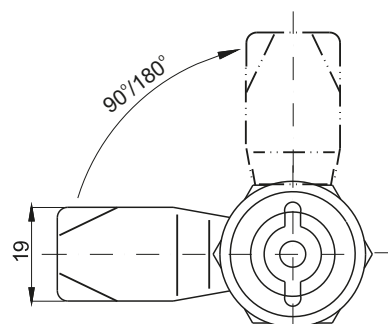
* possibility to make in another dimension

Note: When ordering specify the thickness of the locking cam

The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 33, 38, JZ-002, J-6000.03, J-6000.04, JK-1610.01 (page 1C-9 - 1C-22)



Left version



Right version

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			Chrome
ZZR28/S	Housing, insert	Brass	01
	Cam	Steel zinc plated	-
ZZR28/S SN	Housing, insert	Stainless steel	-
	Cam	Stainless steel	-

How to order :

	ZZR28/S	—	D3	—	H.G	—	L	—	90	—	C
Type of lock											
Type of insert											
Height cam H (page 1C-9 - 1C-22)											
Version (L- left, P-right)											
Opening angle (90°, 180°)											
Finish											

* possibility to make in another dimension

Note:

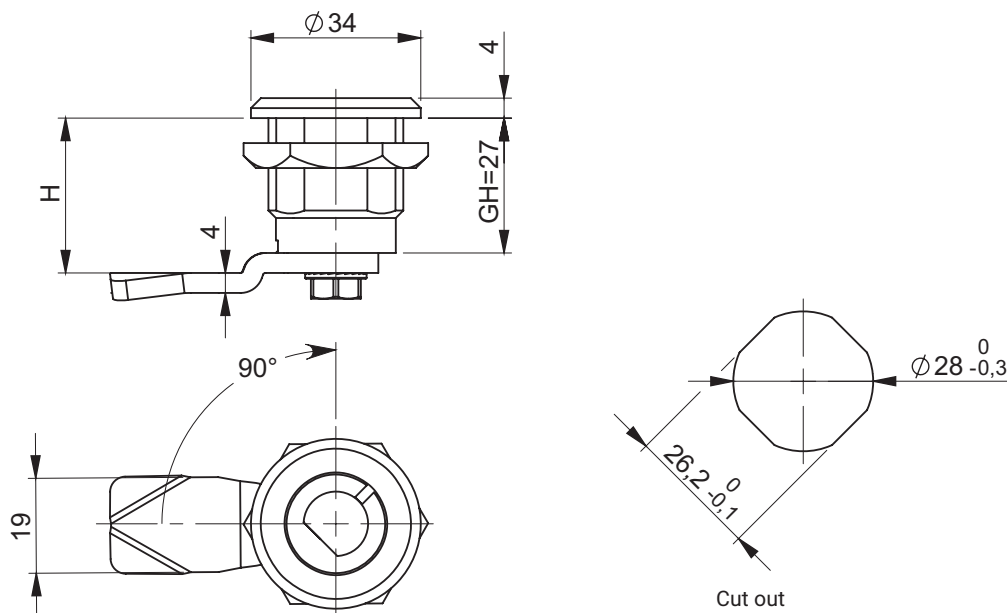
A key 2.KL-D3S.005 pg.2A-114, can be ordered for the lock, which is designed to prevent the ZZR from being pulled out of the lock when turned to the "open" position.

The lock can be used with 3-point cam with a limiter pg. 1C-17, 1C-18

H.G- dimension of the cam bend (H- height of the lock, G-group)

Lock compatible with cams from groups 11,13,18, 31, 33, 38, JZ-002, JK-1610.01 (pg.1C-9 1C-22).

LH/RH

**Insert**

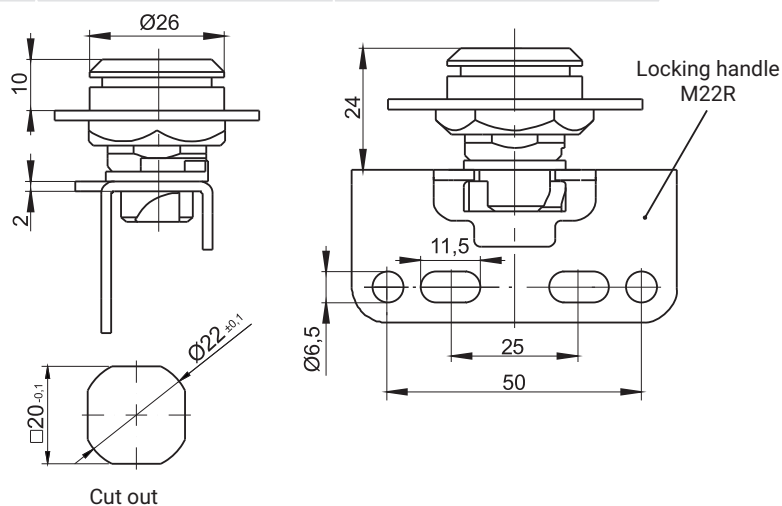
D13

Note:

1. The key can be inserted and pull out only in the closed position
2. Adapted to lock the key KL-D13 (page 2A-115)

TYPE OF LOCK	COMPONENTS	MATERIAL
CZ-E1	Housing, insert	Brass zinc plated
	Cam	Steel zinc plated

LH/RH

**Insert**

D5



T9



KW 8

TYPE OF LOCK	COMPONENTS	MATERIAL
M22R	Housing, insert	Steel zinc plated
	Cam	ZAMAK5

How to order :

Type of lock

Type of insert

Height cam H = 27, 30, 33 (does not apply to M22R)

CZ-E1

D5

27

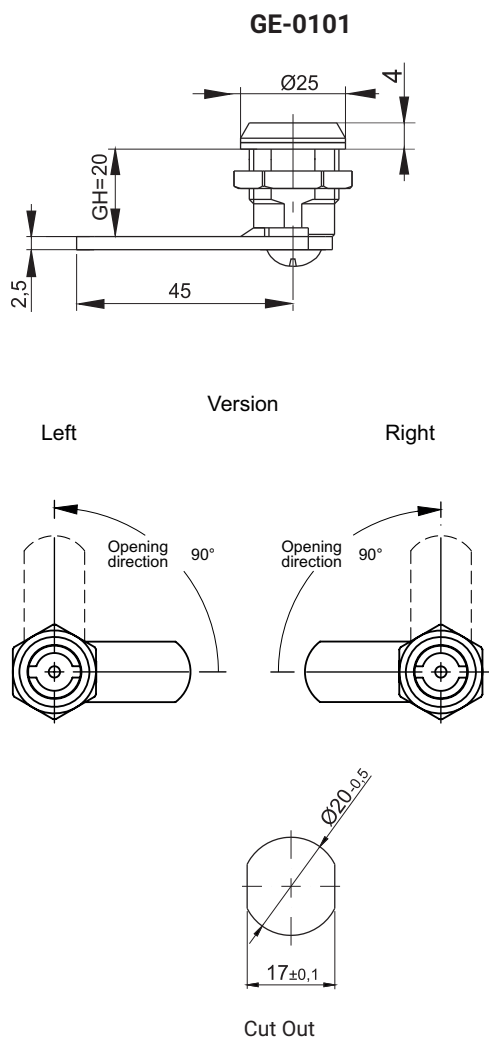
* possibility to make in another dimension

Notice: Handle for M22R is not a part of a set.

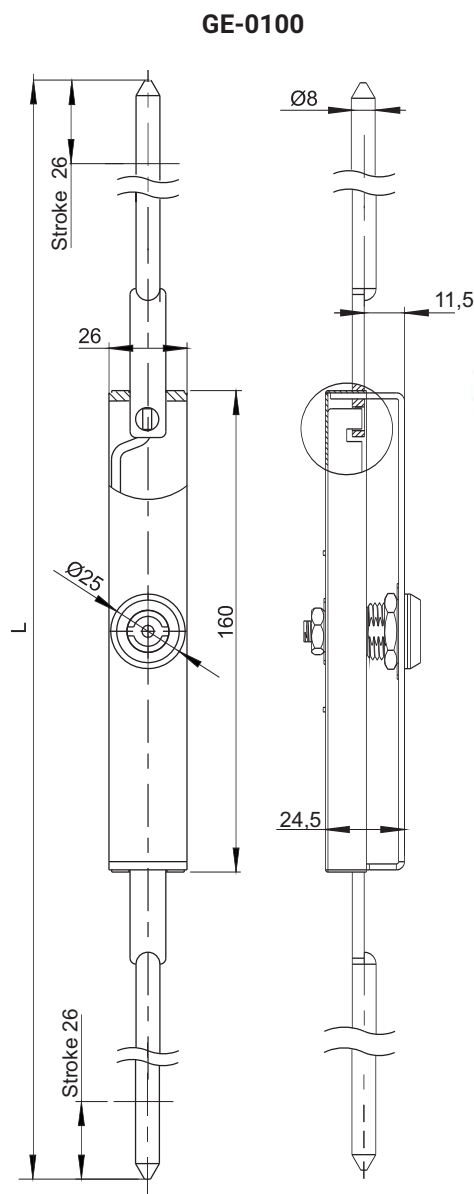
To order separately:

- galvanized steel M22R: M22R.001.01

- stainless steel: M22R.001.02



Insert		
D3	T9	KW 8



LH/RH



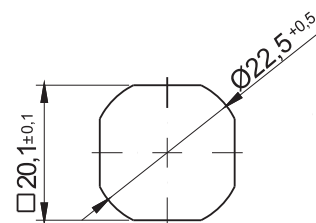
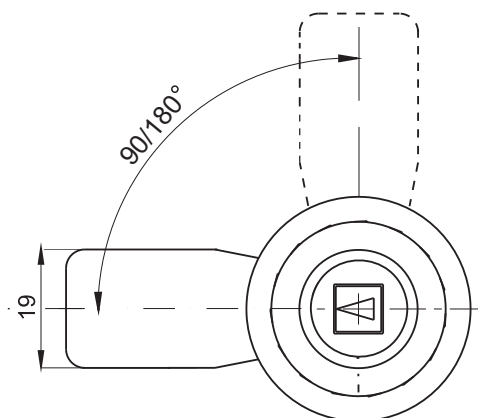
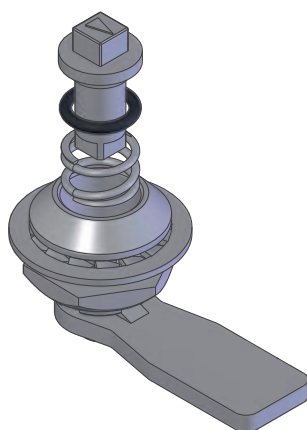
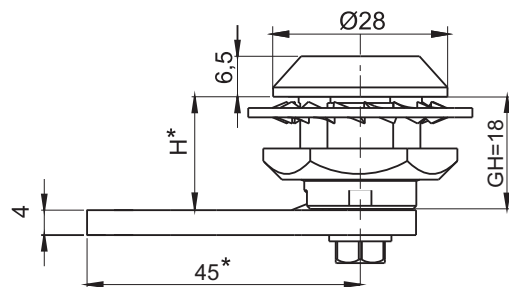
For this lock you can order key from page 2A-112 to 2A-114 (ø13,5)

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			Chrome
GE-0101	Housing, insert	Brass - chromium	01
	Cam	Steel zinc plated	-
GE-0100	Housing, insert	Brass - chromium	01
	Cam	Stainless steel	-

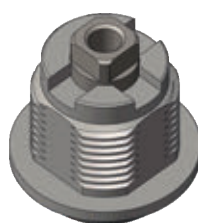
How to order :

Type of lock	GE-0101	—	D3	—	20	—	L	—	C
Type of insert									
Height cam H (20, 22, 24) only for GE-0101 lock									
Version (P-right, L-left)									
Finish									

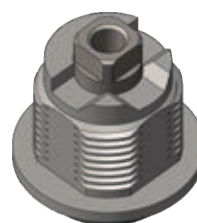
* possibility to make in another dimension



Cut out



Type A



Type B

Lock with backlash compensation and protection in case of accidental opening.
In order to open/close the lock first press the insert and then turn 90 degrees.

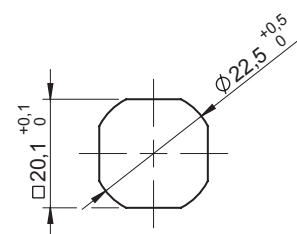
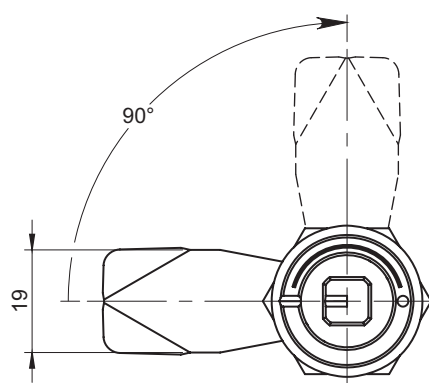
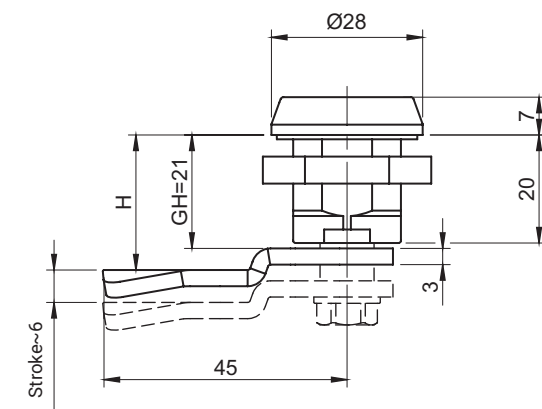
Insert					Finish [C]			
					Chrome	Nickel	RAL 9005	RAL 7035
KW6	KW8	KW8-3	T8	T9	01	02	04	05
TYPE OF LOCK		COMPONENTS		MATERIAL				
M22SP		Housing, insert		ZAMAK5				
		Cam		Steel zinc plated				

How to order :

Type of lock	M22SP	—	A	—	KW8	—	H.G	—	C	—	90
Type of housing											
Type of insert											
Type of cam (page 1C-9 to 1C-22)											
Finish											
Opening angle (90°, 180°)											

* possibility to make in another dimension

The lock is fitted with cams from the group: 11, 12, 13, 14, 31, 32, 33, 34, 38, (page 1C-9 - 1C-22)



Cut out

Compression lock with a stroke of approx. 6mm.
The drawing shows the right-hand version of the lock.
The left-hand version is a mirror reflection of the right.

TYPE OF LOCK	INSERTS [D]			COMPONENTS	MATERIAL
M22SD20SN				Housing, Insert, Cam	Stainless steel
	RAILWAY	KW8	T9		

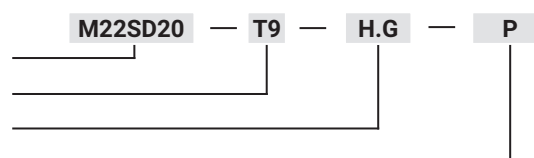
How to order:

Type of lock

Type of insert [D]

Locking height

Version (L-left, P-right)



where:

H - locking height

G - cam group

Lock M22SD20SN is fitted with cams from the group: 16 (page 1C-12)

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Locks |

Lock M22SA2 with foamed sealing PUR



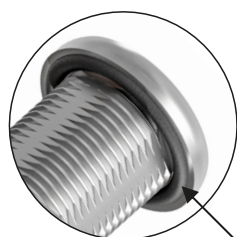
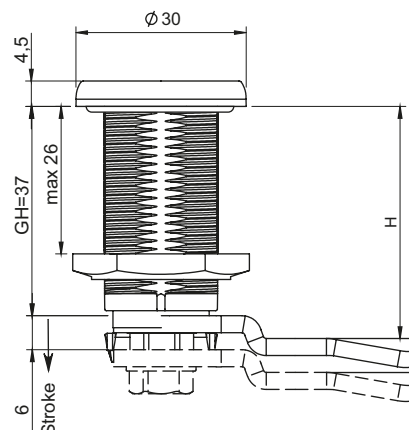
ROZTOCZE

NEW

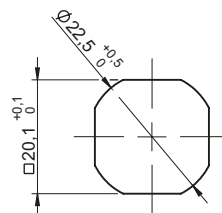
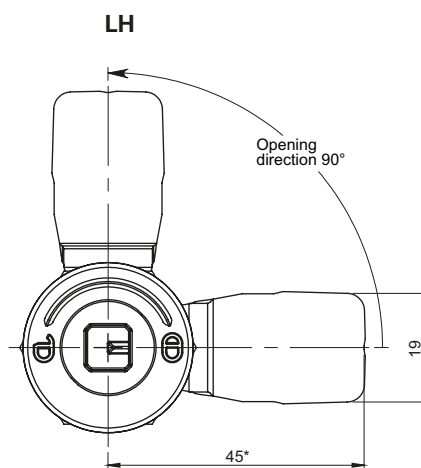
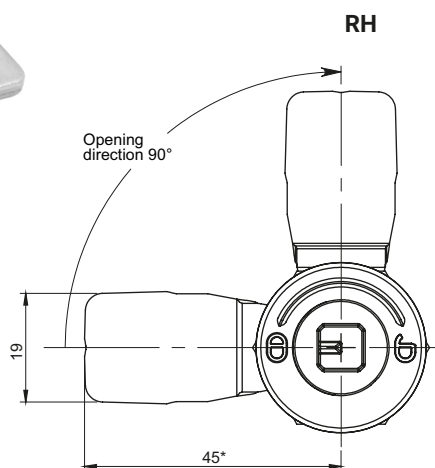
LH/RH

PUR

IP65



Housing with foamed sealing PUR



Cut out

TYPE OF LOCK		COMPONENTS		MATERIAL	
M22SA2		Housing, Knob		ZAMAK5	
		Cam, Washer, Nut Internal mechanism		Steel zinc plated	
INSERTS [X]				FINISH [C]	
				Chrome	RAL9005
KW8	T8	D3	D5	01	04

How to order:

Type of lock

Type of insert [X]

Insert finish [C]

Type of lock (L-Left, R-Right)

Housing finish [C]

Locking height

PUR foam seal

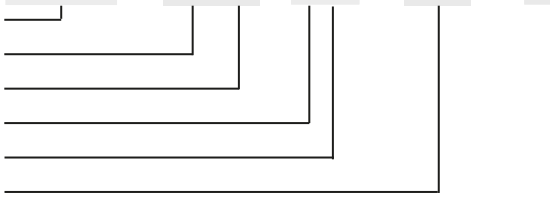
where:

H - the cam unbending dimension

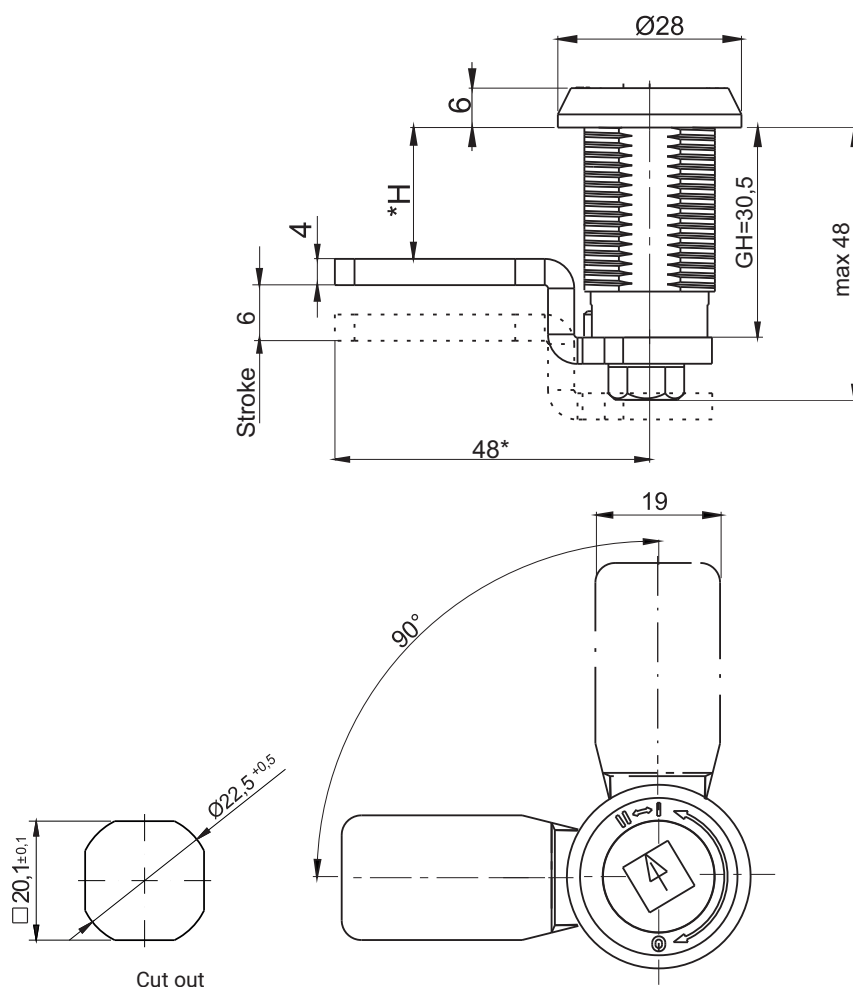
G - cam group

Lock M22SA2 is compatible with all cams from range:15, 16, 19, 35, 36 (page 1C-12 - 1C-19)

M22SA2 — KW8.01 — L.01 — H.G — PUR



LH/RH



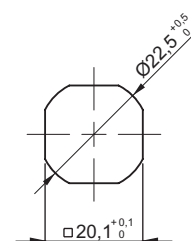
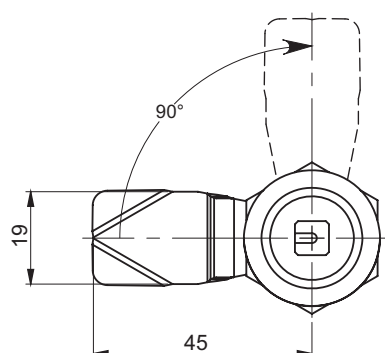
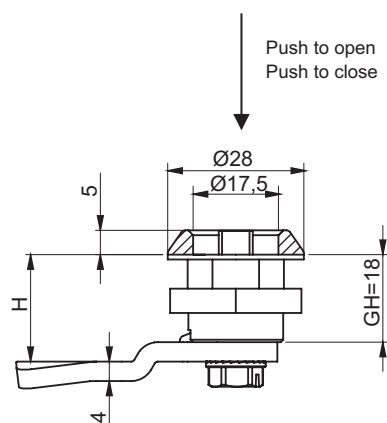
Insert					Finish [C]	
					Chrome	
T9	KW 8	S	N	RAILWAY	01	
TYPE OF LOCK				COMPONENTS		MATERIAL
M22SD30				Housing, Insert		ZAMAK5
				Cam		Steel zinc plated
M22SD30-SN				Housing, Insert, Cam		Stainless steel

How to order :

	M22SD30	—	T9	—	18	—	C	—	P
Type of lock									
Type of insert									
Height cam H =18, 20, 22									
Finish									
Lock version (P-Right, L-left)									

* possibility to make in another dimension

Lock M22SD30 addition to being locked, has shaped the possibility of additional security padlock.

stainless
steel

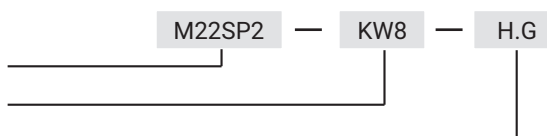
Cut out

Lock with backlash compensation and protection in case of accidental opening.
In order to open/close the lock first press the insert and then turn 90° degrees.

Insert			
KW 7	KW 8	T8	T9
TYPE OF LOCK		COMPONENTS	MATERIAL
M22SP2		Housing, Insert, Cam	Stainless steel

How to order:

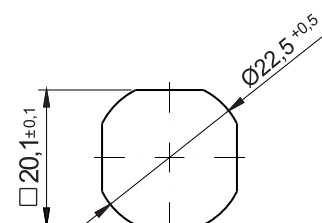
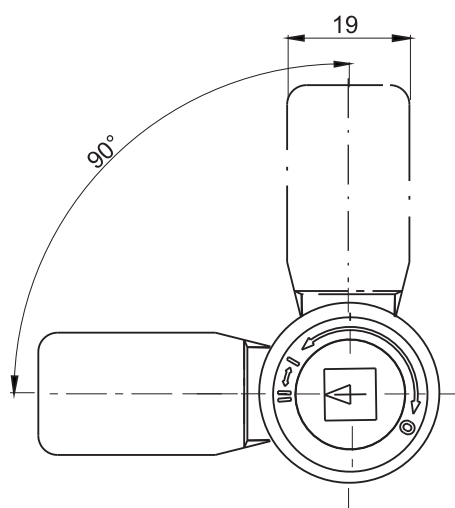
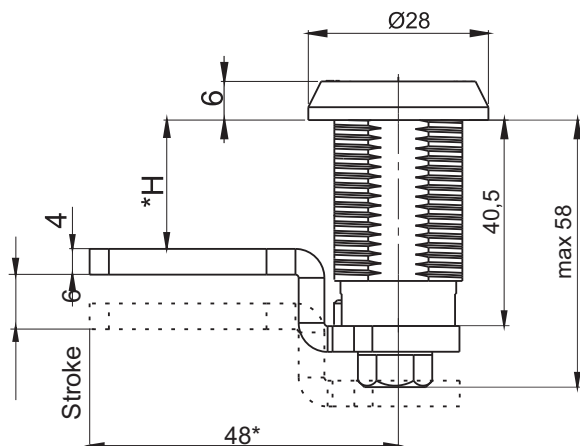
Type of lock
Type of housing
Finish



The lock is fitted with cams from the group: 13, 14, 33, 34, (page 1C-9 - 1C-22)

stainless
steel

LH/RH



Cut out



Insert				
T9	KW 8	S	N	RAILWAY

TYPE OF LOCK	COMPONENTS	MATERIAL
M22SD40	Housing, insert	Stainless steel
	Cam	

How to order :

Type of lock

Type of insert

Height cam H = 18, 20, 22

Lock version (P-Right, L-Left)

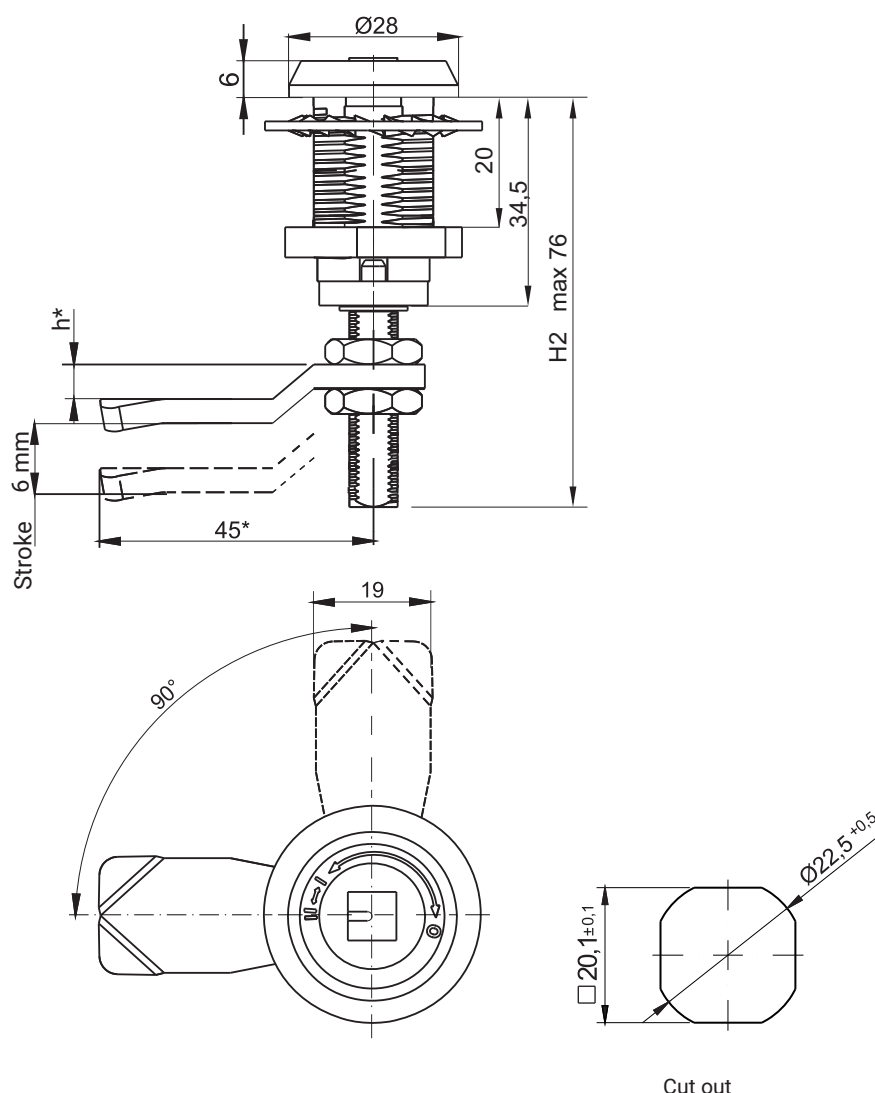
M22SD40 — T9 — 18 — P

* possibility to make in another dimension

Lock M22SD40 addition to being locked, has shaped the possibility of additional security padlock.

stainless
steel

LH/RH



Insert					Finish [C]	
					Chrome	
T9	KW 8	S	N	RAILWAY	01	
TYPE OF LOCK				COMPONENTS		MATERIAL
M22SC				Housing, insert		ZAMAK5
				Cam		Steel zinc plated
M22SC SN				Housing, insert		Stainless steel
				Cam		

How to order :

Type of lock **M22SC** — Type of insert **T9** — Height cam **3** — Finish **C** — Lock version (P-right, L-left) **P**
 Type of lock _____
 Type of insert _____
 Height cam $h = 0, 3, 6, 9, -3, -6, -9$ _____
 Finish _____
 Lock version (P-right, L-left) _____

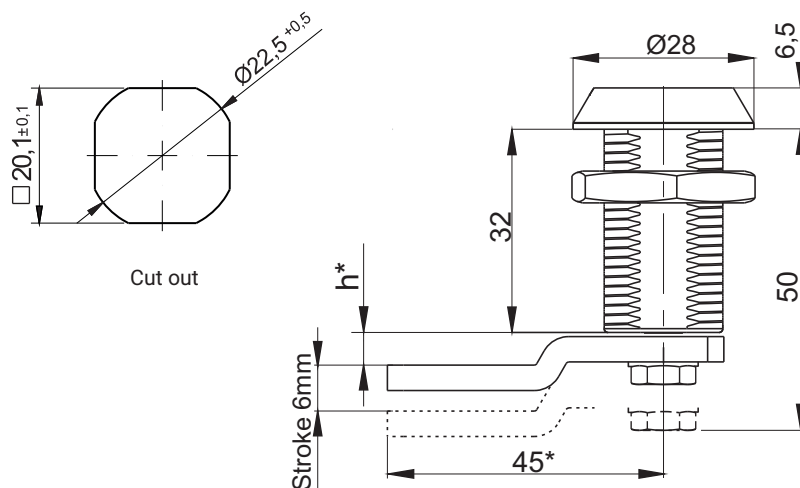
* possibility to make in another dimension

Lock M22SC addition to being locked, has shaped the possibility of additional security padlock.

IP65

LH/RH

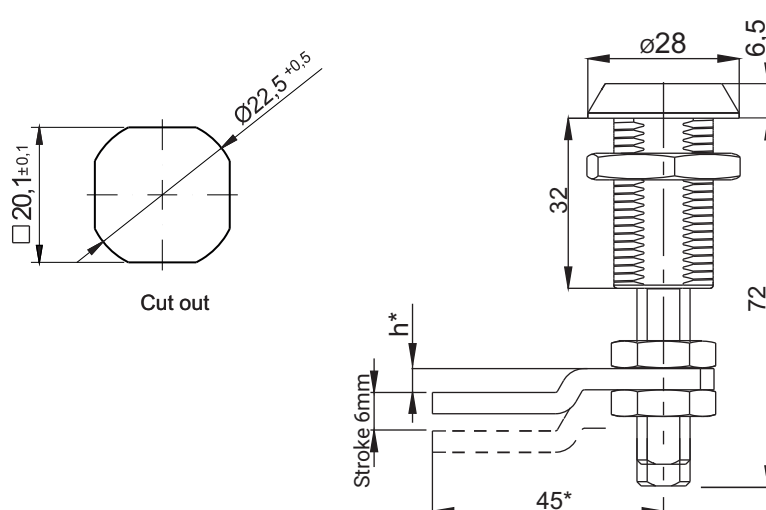
Type A



IP65

LH/RH

Type B



INSERT						FINISH [C]	
						Chrome	RAL 9005
D3	D5	T7	T9	KW 7	KW 8	01	04
TYPE OF LOCK						COMPONENTS	MATERIAL
M22SA						Housing, insert	ZAMAK5
						Cam	Steel zinc plated

How to order :

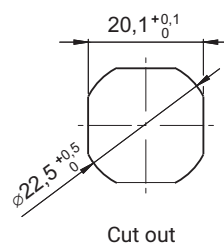
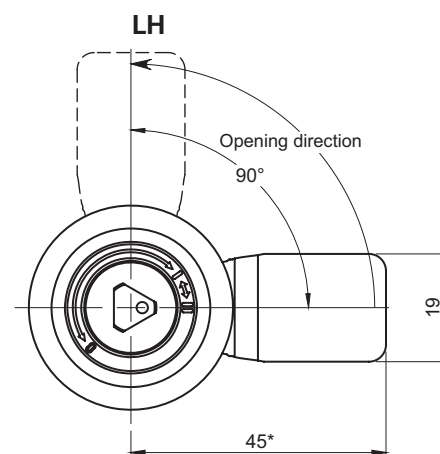
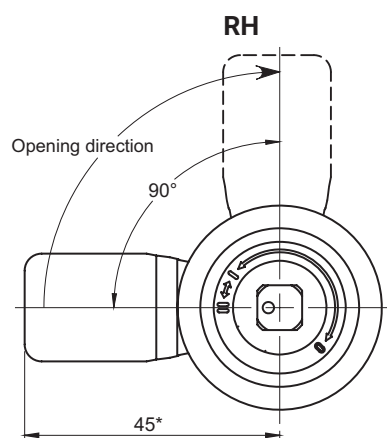
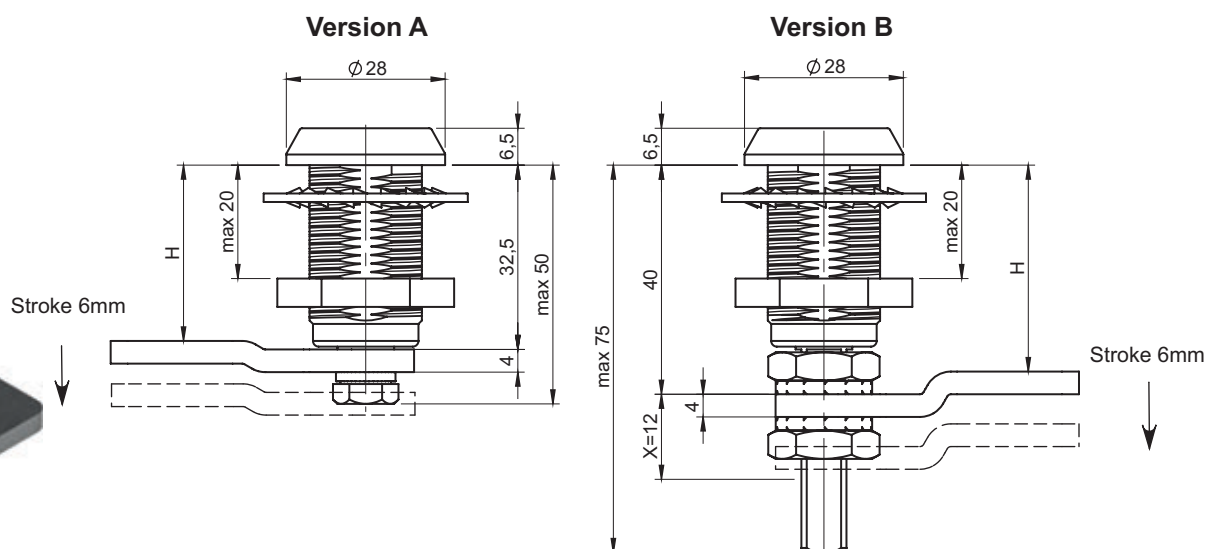
Type of lock	M22SA	—	AL	—	T9	—	3	—	C
Type of housing + wer. of lock (P- right, L- left)									
Type of insert									
Height cam h = 0, 3, 6, 9, -3, 6, -9									
Finish									

* possibility to make in another dimension

stainless
steel

IP65

LH/RH



Cut out

TYPE OF LOCK	COMPONENTS	MATERIAL	INSERT			
M22SE SN	Housing, Insert	Stainless steel				
	Cam		T9	T7	KW8	KW8-2

How to order :

Type of lock

Type of insert

Version A, B; (left - LH, right - RH)

Hight cam

- for version A H=27,5; 32,5; 37,5

- for version B H=35; 40; 45

M22SE

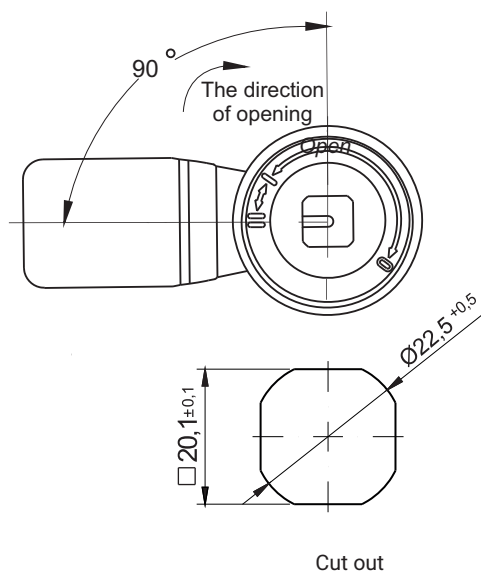
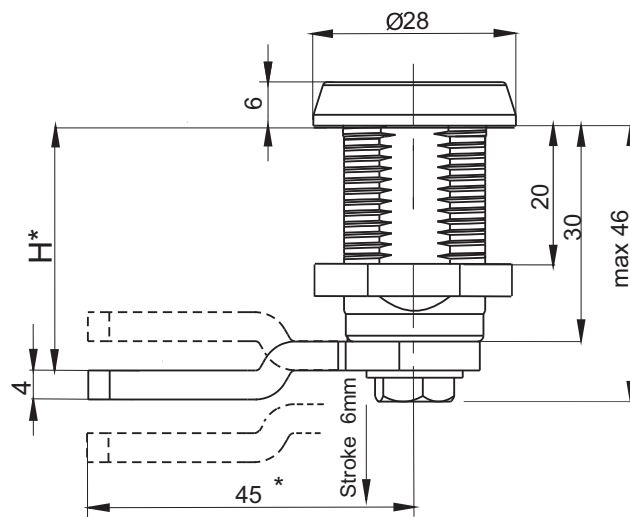
— T9

— AL

— 32,5

* possibility to make in different dimension

LH/RH



Cut out

INSERT		FINISH [C]	
		Chrom	RAL 9005
T9	KW8	01	04

TYPE OF LOCK	COMPONENTS	MATERIAL
M22SG	Housing, insert	ZAMAK 5
	Cam	Steel zinc plated

How to order :

Type of lock

Type of insert

Height cam H =24; 27; 30; 33; 36

Finish

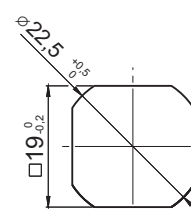
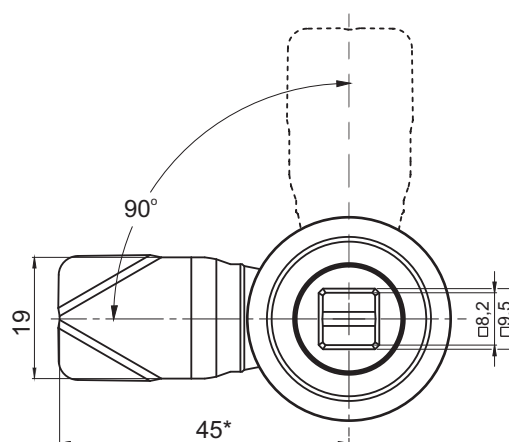
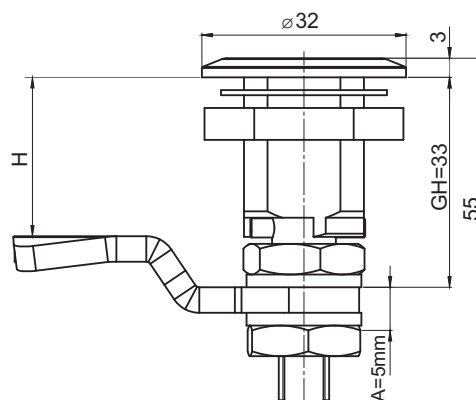
Lock version (P- right, L- left)

* possibility to make in another dimension

M22SG — T9 — 30 — 01 — P

stainless
steel

IP65



Cut out

A - the height of the latch adjustment H

TYPE OF LOCK	COMPONENTS	MATERIAL
M22JR-SN	Housing, Insert, Cam	Stainless steel

How to order :

Type of lock

Type of insert

The hight of cam H=27, 31, 33, 35, 39

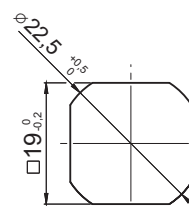
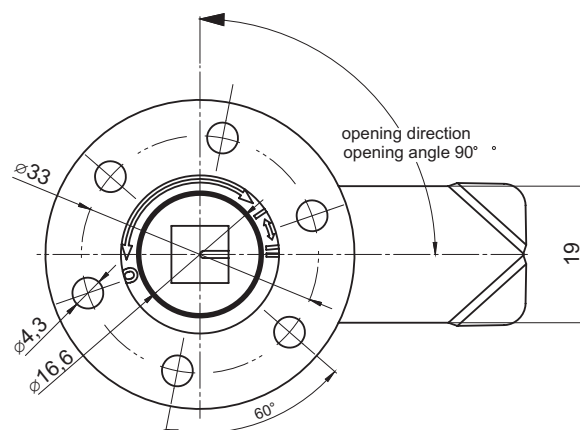
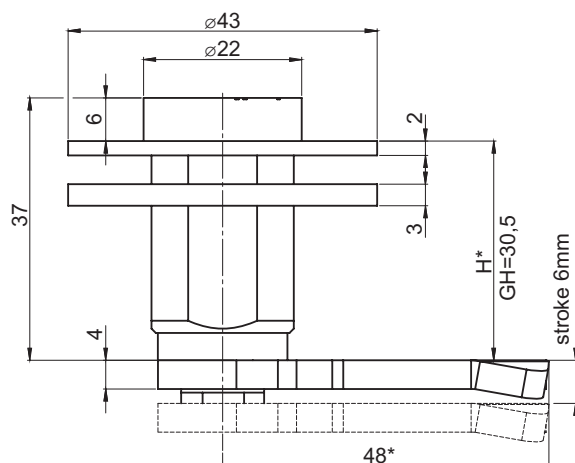
M22JR-SN

KW8/9,5

27

* possibility to order in a different dimension

stainless
steel



Cut out

INSERTS					FINISH [C]
					Chrome
T9	KW 8	S	N	RAILWAY	01

TYPE OF LOCK	COMPONENTS	MATERIAL
M22SK30	Housing	ZAMAK5
	Insert	Stainless steel
	Cam, Washer, Nut	Zinc plated steel
M22SK30SN	Housing, Insert, cam, washer, Nut	Stainless steel

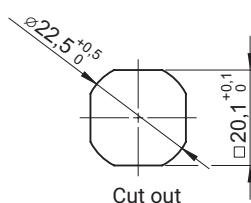
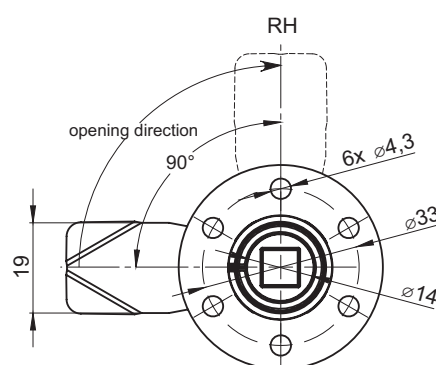
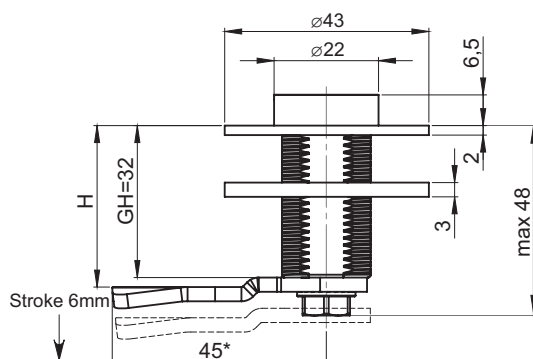
How to order:

	M22SK30	—	T9	—	18	—	C	—	P
Type of lock									
Type of insert									
The height of cam H =18, 20, 22									
Finish									
Version of lock (R-right, L- left)									

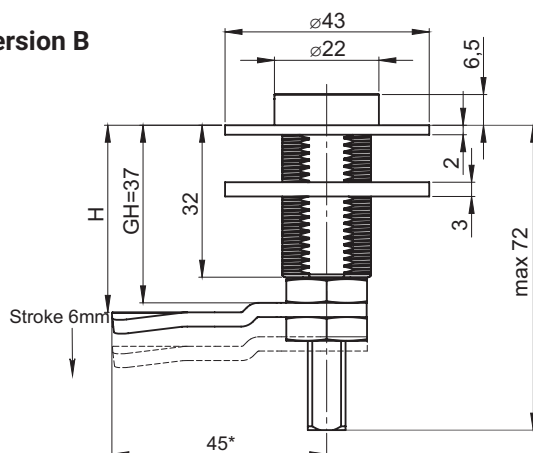
* Possibility to order in a different dimension



Version A



Version B

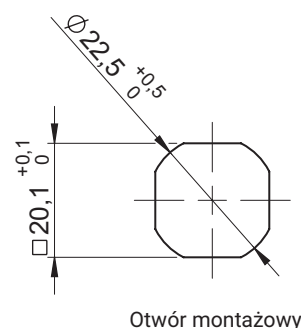
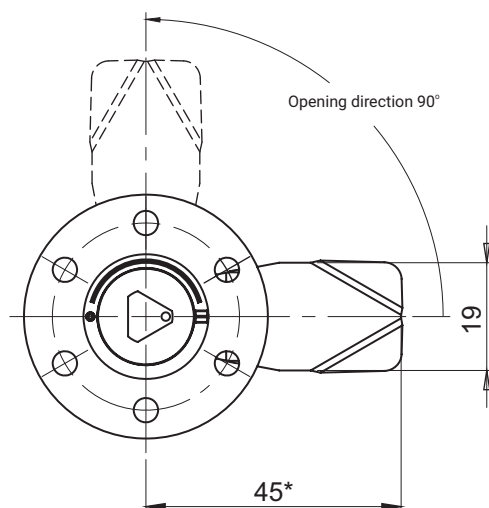
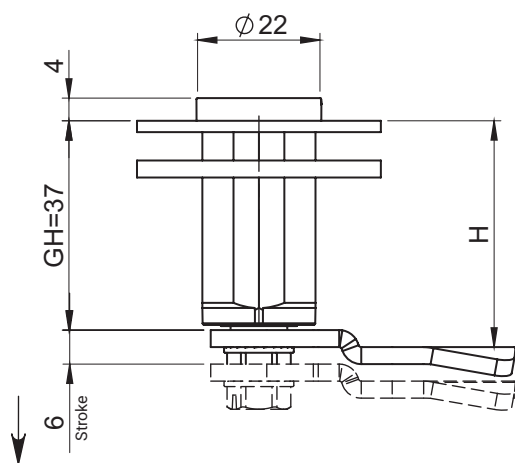


INSERTS					FINISH [C]	
					Chrome	RAL 9005
D3	D5	T9	KW 7	KW 8	01	04
TYPE OF LOCK					COMPONENTS	MATERIAL
M22SK32					Housing, Insert	ZAMAK5
					Cam, Washer, Nut	Zinc plated steel

How to order:

Type of lock _____
 Type of insert _____
 Version of lock (R-right, L- left) _____
 The height of cam
 - for version A: H=26, 29, 32, 35, 38
 - for version B: H=31, 34, 37, 40, 43
 Finish _____

* Possibility to order in a different dimension



The lock shown fits left-hand doors. The lock for right-hand doors is a mirror image.

TYPE OF LOCK		COMPONENTS		MATERIAL
M22SK37		Housing, Insert		ZAMAK5
		Cam, Washer, Screw, Internal Mechanism		Zinc plated steel
INSERTS		FINISH [C]		
		Chrome	RAL9005	
KW8	T8	01	04	

How to order:

Type of lock

Version of lock R-right, L- left

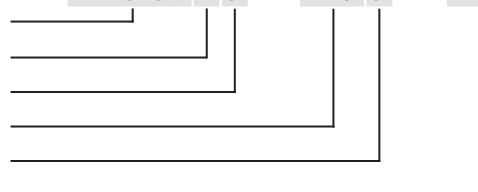
Housing finish

Type of insert

Insert finish

Height locking

M22SK37. L. C. — KW8. C. — H.G

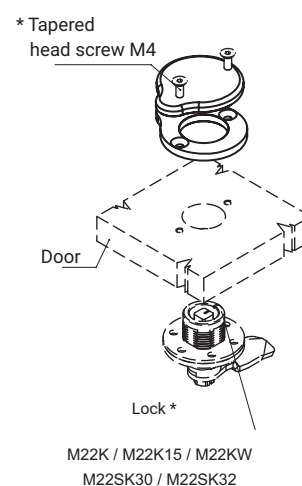
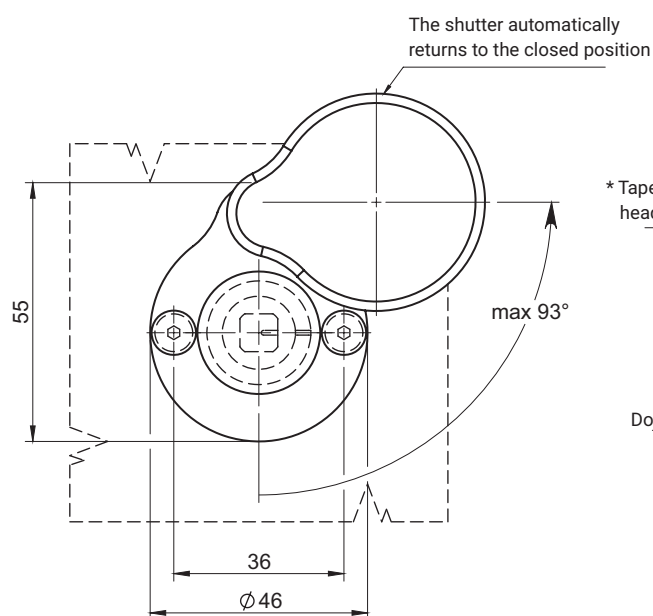
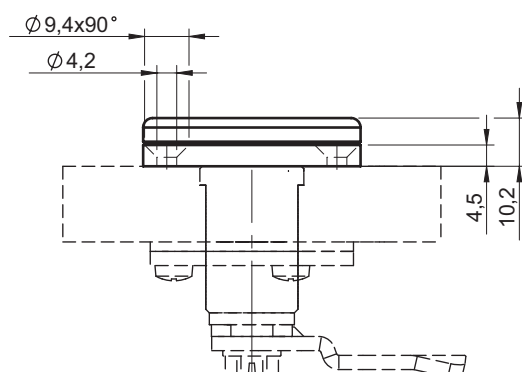


meaning:

H - the cam unbending dimension

G - cams range

Lock M22SK37 is compatible with cams from groups: 15, 16, 19, 35, 36 (page 1C-12 - 1C-19)

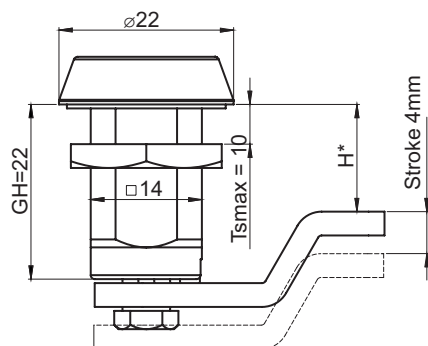


Cover 2.904.020SN compatible with locks: M22K, M22K15, M22KW, M22SK30, M22SK32, M22SK37.

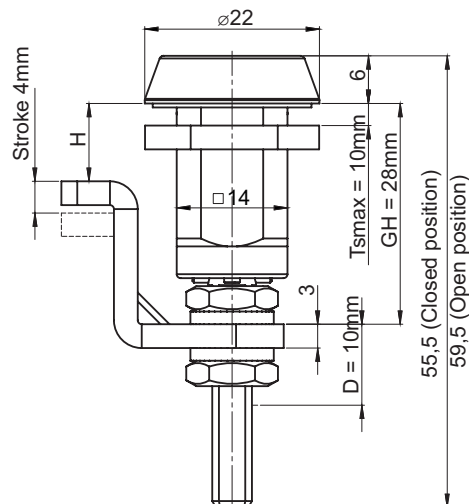
* not included in delivery

NR CATALOGUE NUMBER	DETAIL	MATERIAL
2.904.020SN	Przesłona	Stainless steel, electropolished

Version A



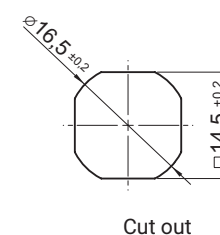
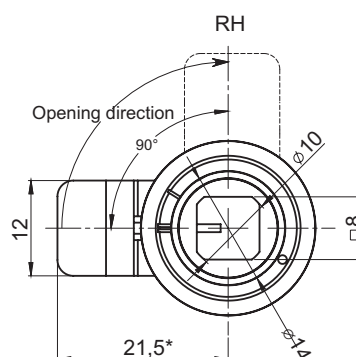
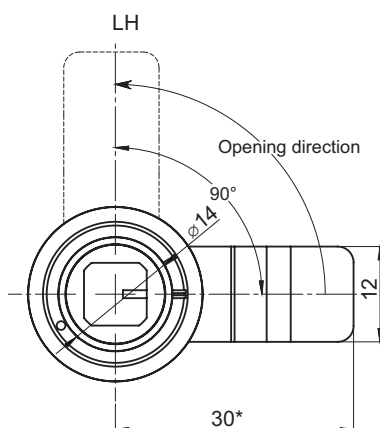
Version B



stainless steel

IP65

LH/RH



Height adjustment H cam for lock in version B

Cam		H
1	Bended 18mm	10 - 20
		46 - 56
2	Bended 9mm	19 - 29
		37 - 47
3	Straight	28 - 38

The lock has IP65.

The lock has double pressure.

The lock is fitted with the key 2.KLKW8.001 (str. 2A-112 - 2A-113).

D - the range of latch adjustment M16SD22 type B.

Ts - the thickness of sheet steel.

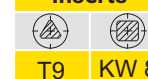
In lockM16SD22 type B bended can be fitted double sided.

TYPE OF LOCK	ELEMENTY SKŁADOWE	MATERIAL
M16SD22	Housing, Insert, Cam	Stainless steel

How to order :

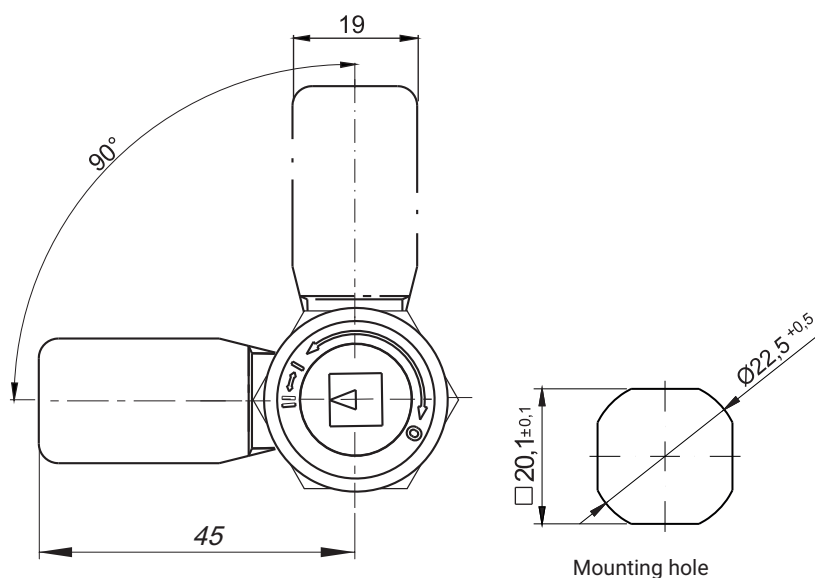
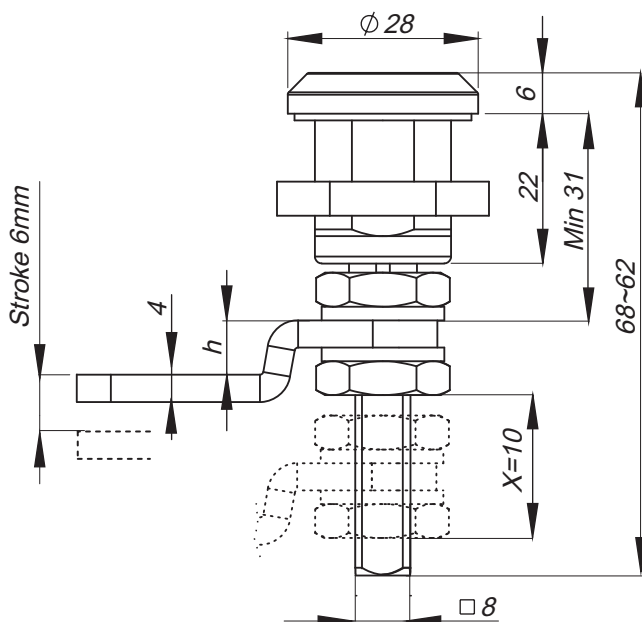
M16SD22 — KW8 — BL — 22
Type of lock _____
Type of insert _____
version of lock + opening direction A, B; L- left, R-right _____
The height of cam _____
- for version A: H=13, 22, 31, 40 _____
- for version B: Cam 1, 2, 3 (chart above) _____

Inserts



stainless
steel

IP65



Lock has IP65
The lock has two sided clamp.
The x value means the range of adjusting the bar.

Inserts



T9



KW 8

TYPE OF LOCK	COMPONENTS	MATERIAL
M22SD22	Housing, insert	Stainless steel 304
	Cam	Stainless steel 304

How to order:

Type of lock

Type of insert

Height cam h = 22, 25, 28, 31, 34, 37, 40

Finishing

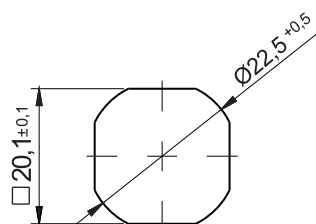
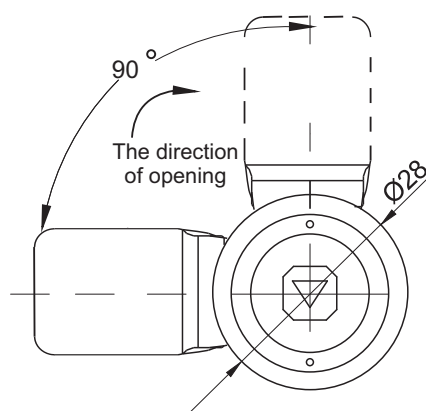
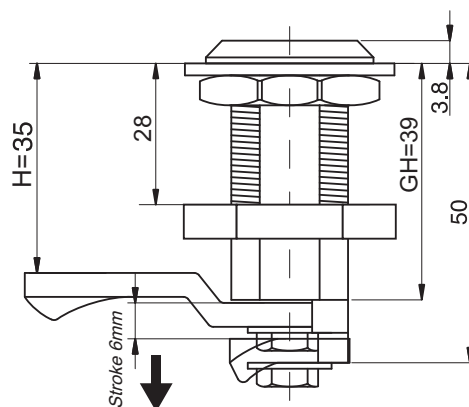
Version (L- left, P-right)

M22SD22 — T9 — 22 — SN — P

stainless
steel

RoHS

LH/RH



Cut out

Insert



KW 8

TYPE OF LOCK	COMPONENTS	MATERIAL
2.530.001	Housing, insert	Stainless steel
	Cam	Stainless steel

* possibility to make in another dimension

How to order:

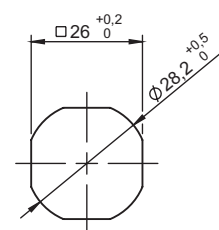
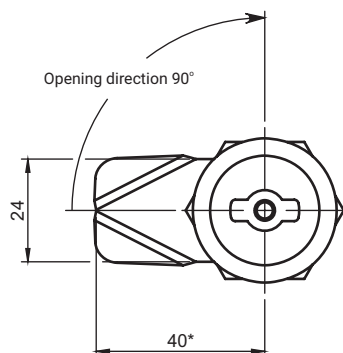
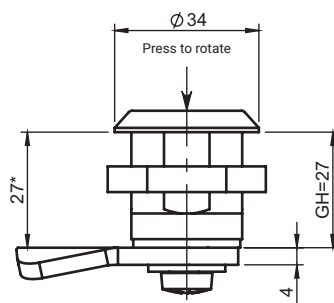
Type of lock

Type of insert

2.530.001 — KW8

stainless
steel

NEW



Mounting hole

Lock with protection from undesirable opening without specific key.
Rotation of locking cam is possible after pushing pin by key.
Key removal possible only in locking position of the lock.
Lock works with key 2.KL-D5.001 (pg. 2A-112 - 2A-113).

TYPE OF LOCK	COMPONENTS	INSERT [X]	MATERIAL
M28-1	Housing, Insert, Cam		Stainless steel electropolished
		D5	

How to order:

Type of lock

Type of insert [X]

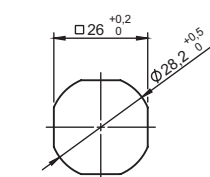
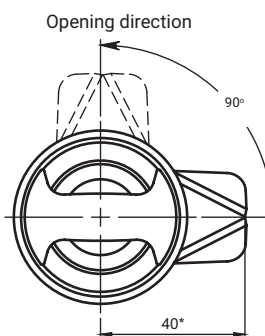
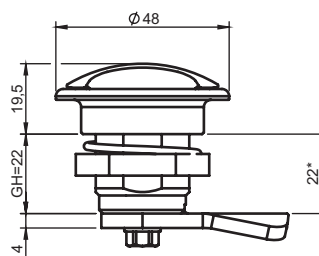
Material / finish



* possibility to make in another dimension

stainless
steel

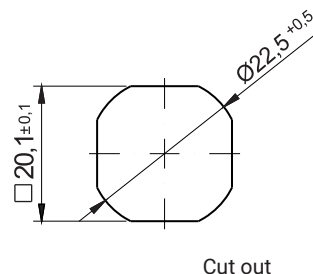
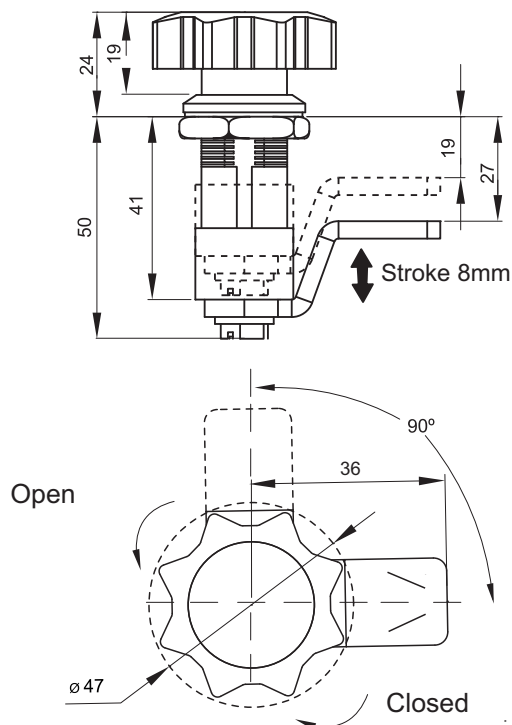
NEW



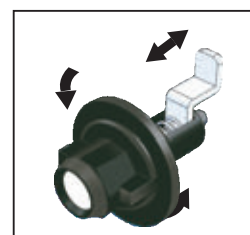
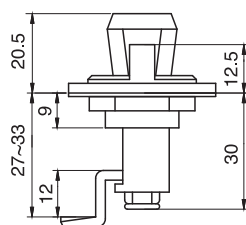
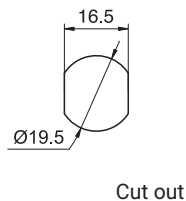
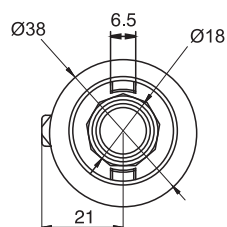
Mounting hole

TYPE OF LOCK	COMPONENTS	MATERIAL
M28-2	Housing, Insert, Cam	Stainless steel electropolished

LH/RH



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			Chrome
2.528.001	Housing, insert	ZAMAK 5	01
	Cam	Steel zinc plated	-



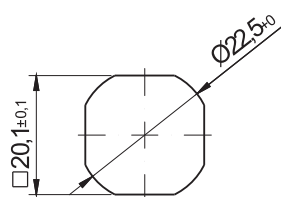
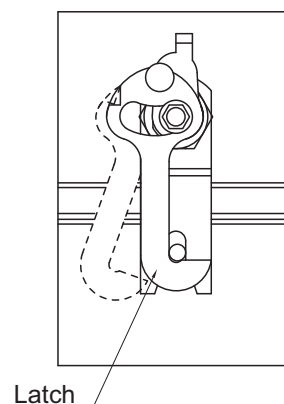
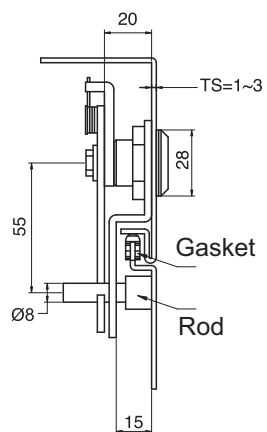
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.528.002	Housing, knob	Polyamide	07
	Cam	Steel zinc plated	-

How to order:

Type of lock
Finish

2.528.001

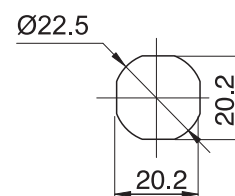
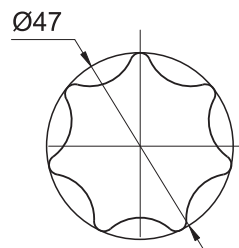
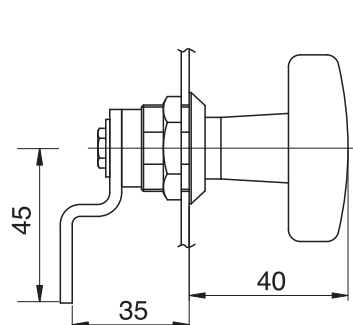
C



Cut out

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			Chrome
2.525.001	Housing, Insert	ZAMAK5	01
	Latch	Steel zinc plated	-

IP54



Cut out

Turn angle 90°

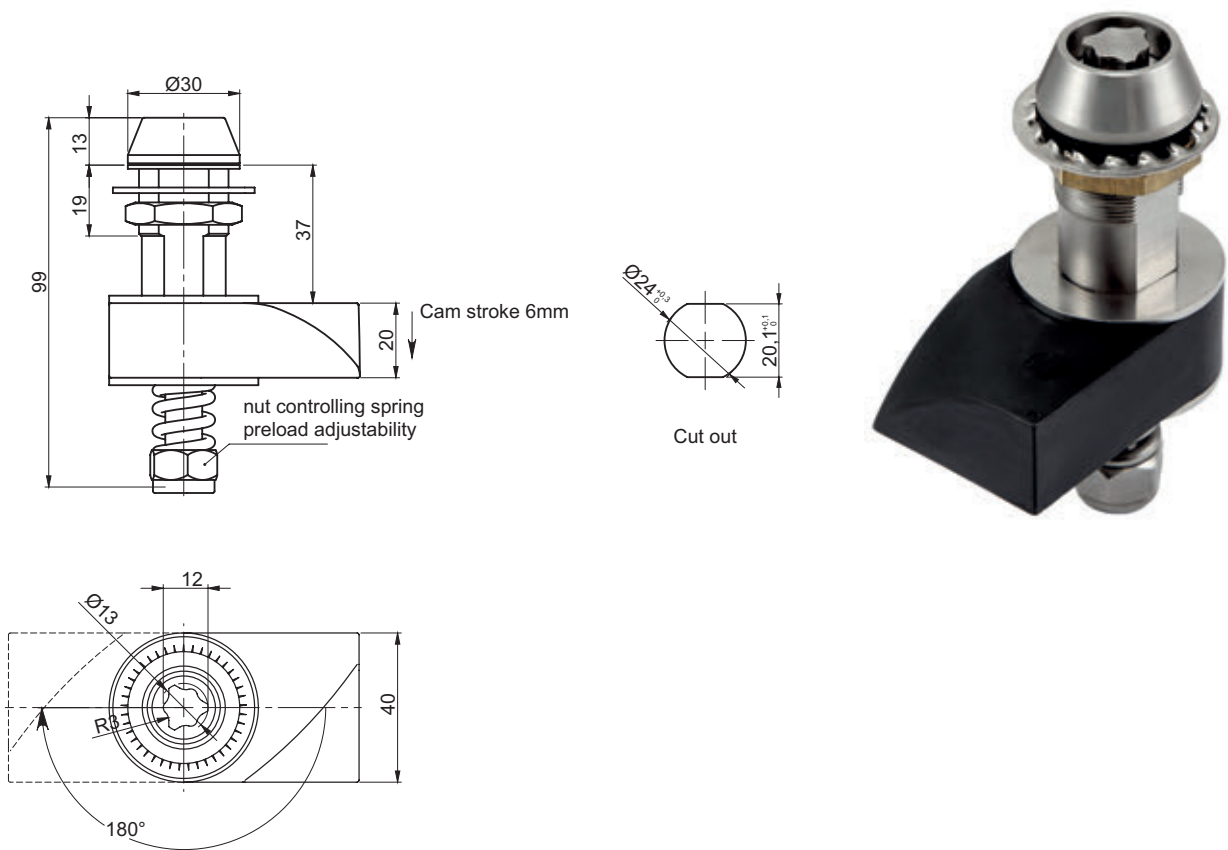
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.527.001	Housing	ZAMAK 5	04
	Insert	Polyamide	04
	Cam	Steel zinc plated	-

How to order:

Type of lock
Finish

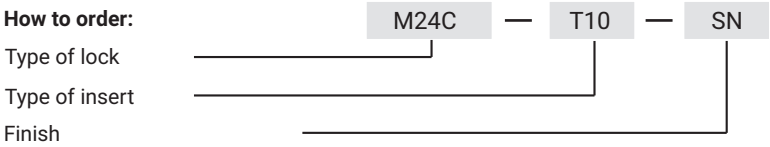
2.525.001

C



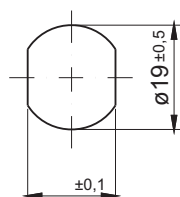
INSERTS	
T10	BT

TYPE OF LOCK	COMPONENTS	MATERIAL
M24C	Housing, Insert	Stainless steel
	Cam	Polyamide
	Nut	Brass

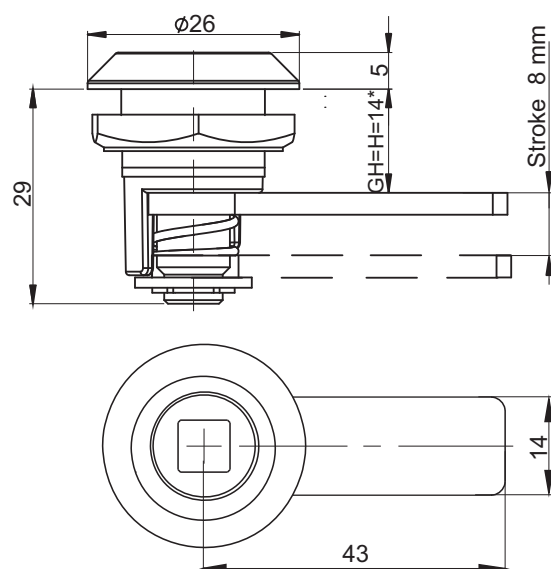


Lock is equipped with spring preload adjustability

RoHS



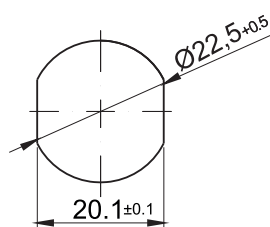
Cut Out



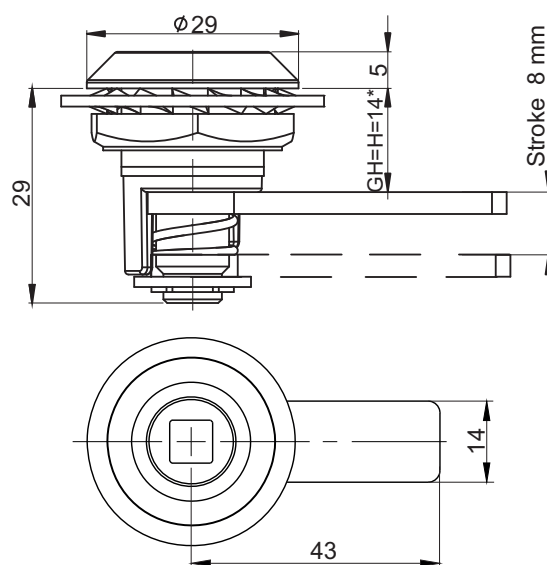
INSERT			FINISH [C]			
			Chrome	Nickel	RAL 9005	RAL 7035
T9	KW 8	S	01	02	04	05

TYPE OF LOCK	COMPONENTS	MATERIAL
M19DC	Housing	ZAMAK5
	Cam, insert	Steel zinc plated

RoHS



Cut Out



INSERT			FINISH [C]			
			Chrome	Nickel	RAL 9005	RAL 7035
T9	KW 8	S	01	02	04	05

TYPE OF LOCK	COMPONENTS	MATERIAL
M22DC	Housing	ZAMAK5
	Cam, insert	Steel zinc plated

How to order :

Type of lock

Type of insert

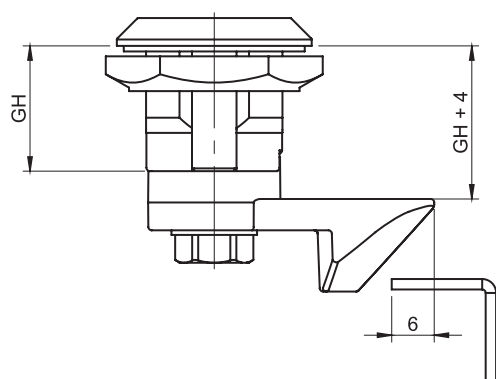
Height cam H = 14, 17, 20

Finish

* possibility to make in another dimension

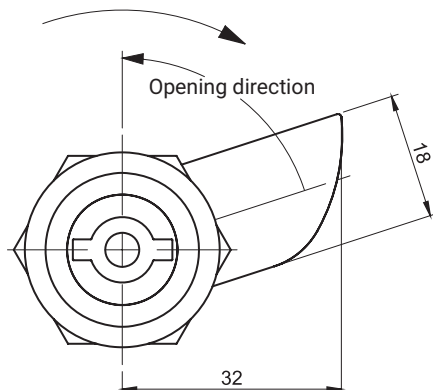
M22DC — T9 — 14 — C

LH

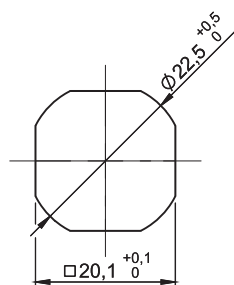


Lock with cam on left version

Automatic return of the lock to the closed position



Lock in the left version, the right version is a mirror reflection



Cut out

RH



Locks with cam on right version

CATALOGUE NUMBER		VERSION	MATERIAL						
JZ-3522L		Left	ZAMAK						
JZ-3522P		Right							
COMPATIBLE LOCKS M22			INSERTS			FINISH [C]			
TYPE OF LOCK	GH	MATERIAL							
M22-3	18	ZAMAK				Chrome	Nickel	RAL9005	RAL7035
M22-30	30								
M22-60	60								
			KW8	D5	T9	01	02	04	05

How to order :

Type of lock

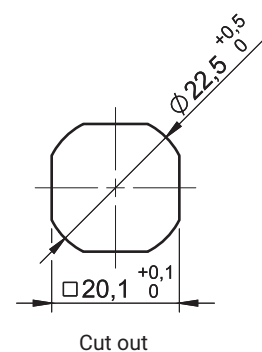
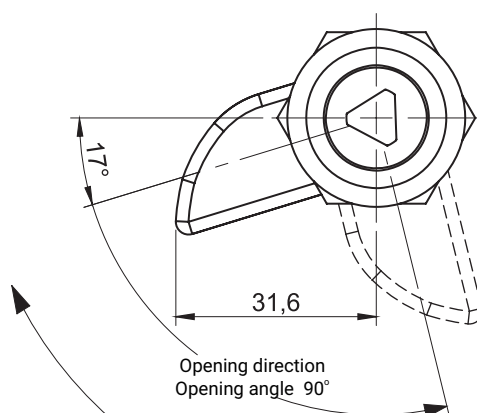
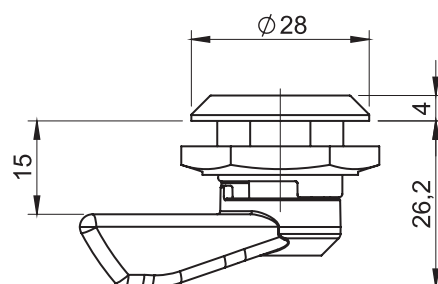
Type of insert

Finish[C]

Cam catalogue number



NEW



The lock automatically returns
to the closed position

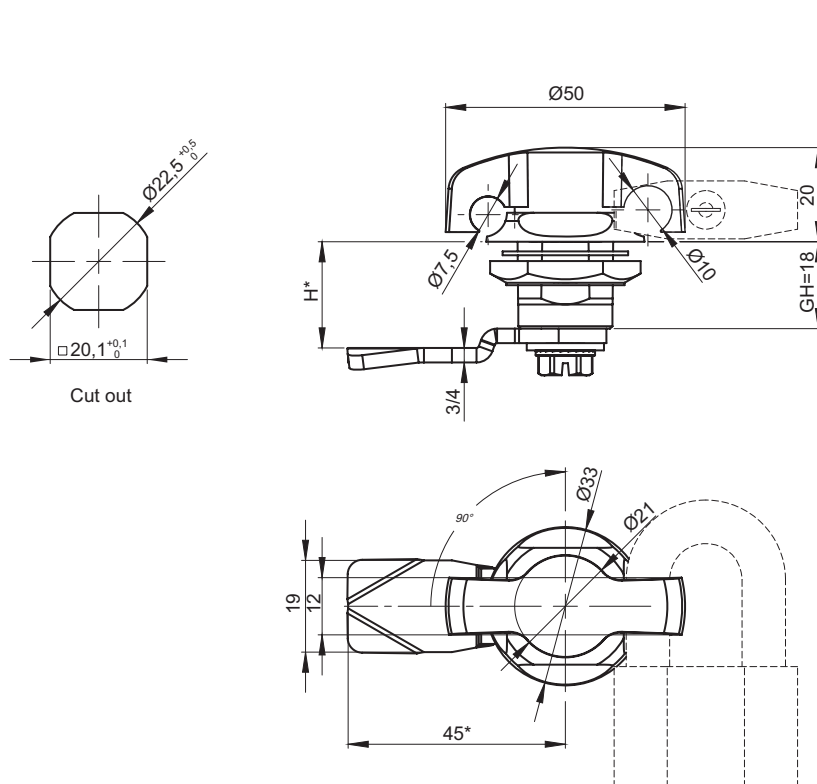
TYPE OF LOCK	INSERT	COMPONENTS	MATERIAL	FINISH [C]
				Chrome
M22-6	 T8	Housing, Insert, Latching cam	ZAMAK	01

How to order:

Type of lock
Type of insert
Finish [C]



Lock with padlockable mechanism



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
M22PM-K	Housing, Insert	ZAMAK	RAL 9005
	Cam	Steel	04
M22PM-K.SN	Housing, Insert, Cam	Stainless steel	-

How to order:

Type of lock

Type of cam

Finish

M22PM-K

H.G

C

Notes:

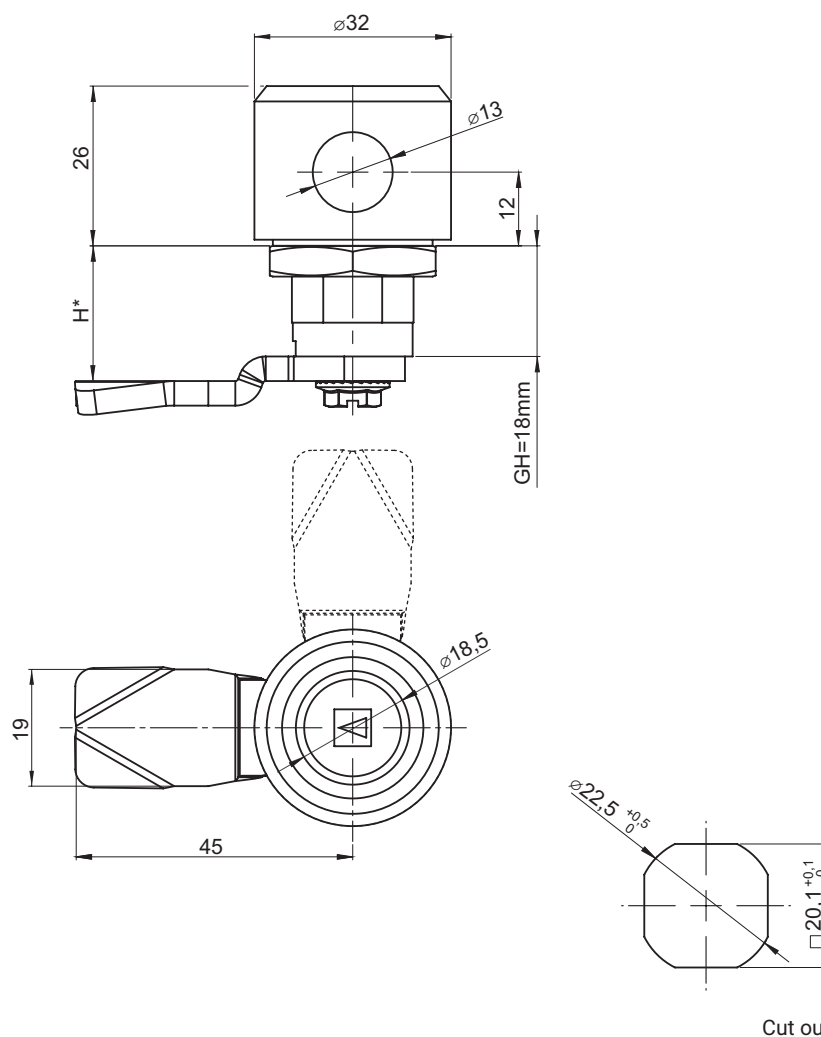
Lock M22PM-K is compatible with cams without limiter from groups:
15, 16, 18, 35, 36, JK-10018, J-6000.01, J-6000.02

H.G - the cam unbending dimension (H-locking height, G-group)

State the cam thickness at order.

Padlock is not included.

* different dimensions available



Cut out

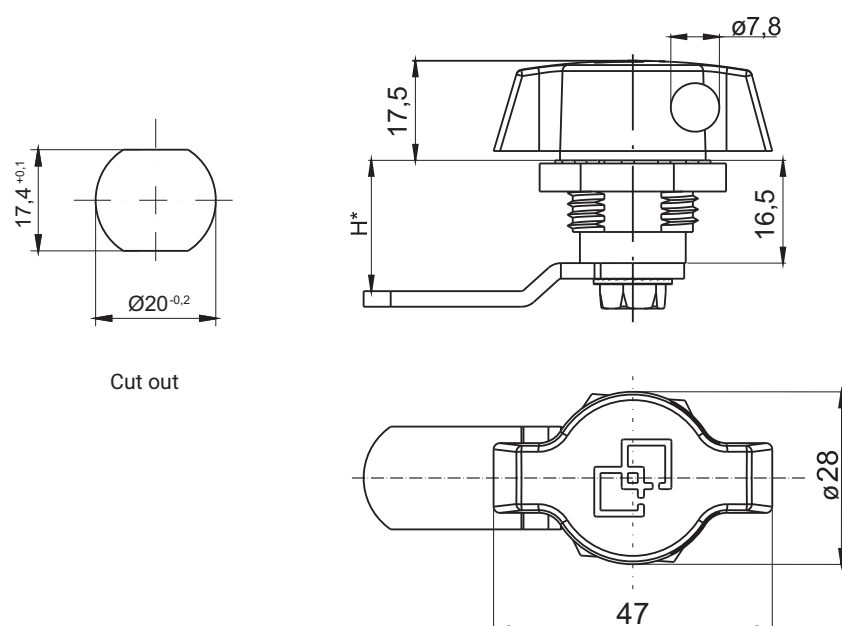
INSERTS			
D5	KW 6	T8	
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
M22BK	Housing, Insert	ZAMAK	04
	Cam	Zinc plated steel	-

How to order :

	M22BK	—	KW8	—	H.G.	—	C
Type of lock							
Type of insert							
Type of cam							
Finish							

The lock is fitted with cams without the limiter from the group: 15, 19, 35 (pg. 1C-12, 1C-14, 1C-19),
H.G - the cam unbending dimension (H-locking height, G-group)

Lock with padlockable mechanism



Cut out



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			Chrome
2.506.001	Housing, Knob	ZAMAK5	01
	Cam	Steel zinc plated	-

How to order:

Type of lock

Type of cam

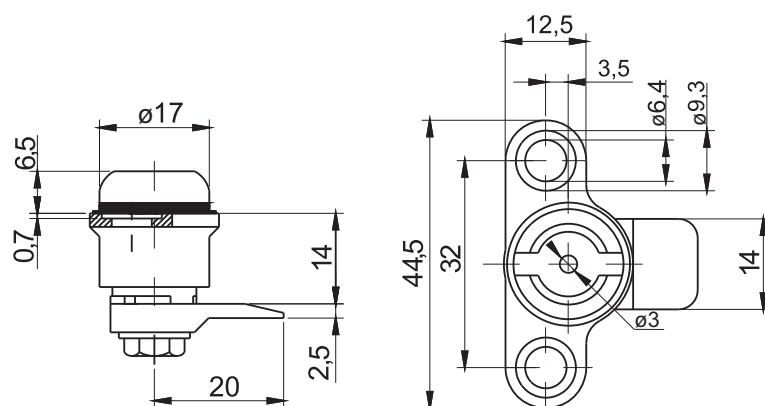
Finish

2.506.001

H.G

C

H.G - the cam unbending dimension (H-locking height, G-group) to be chosen from pages 1C-9 to 1C-22
The lock is fitted with cams from the group: 15, 16, 35, 36



IP54



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			Nickel
2.M19.001	Housing, Cam	ZAMAK5	02

How to order:

Type of lock

Finish

2.M19.001

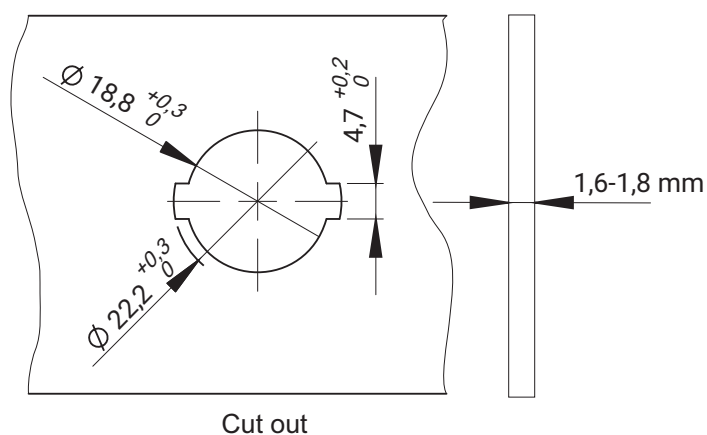
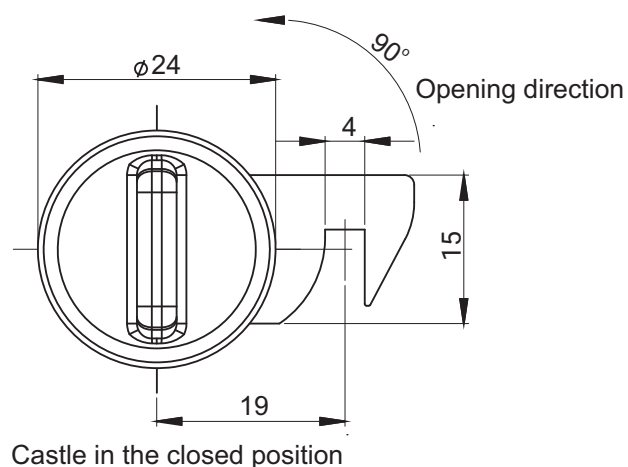
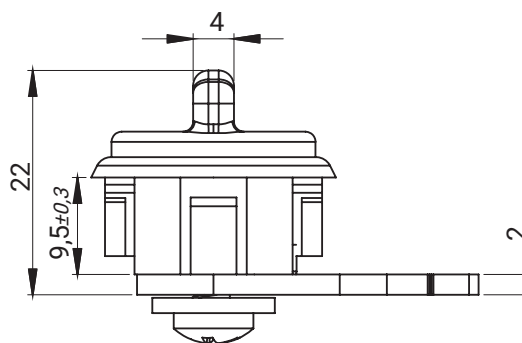
C



Left version
2.630.001



Right version
2.630.002



Note: The snap lock adapted to components made of plastic artificial.

Lock automatically after opening back to the closed position.

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
2.630.001	Housing, insert	Polyamide	07	08
2.630.002	Cam	Steel zinc plated	-	-

How to order:

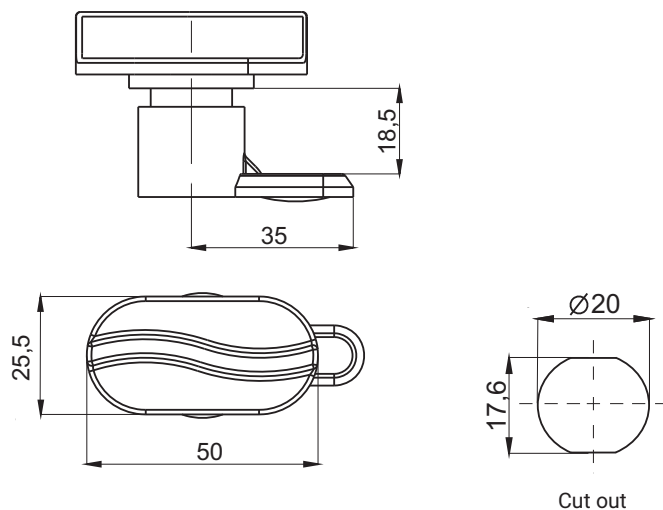
Type of lock

Finish

2.630.001

—

C



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	
2.603.001	Housing, insert	Polyamide	07	

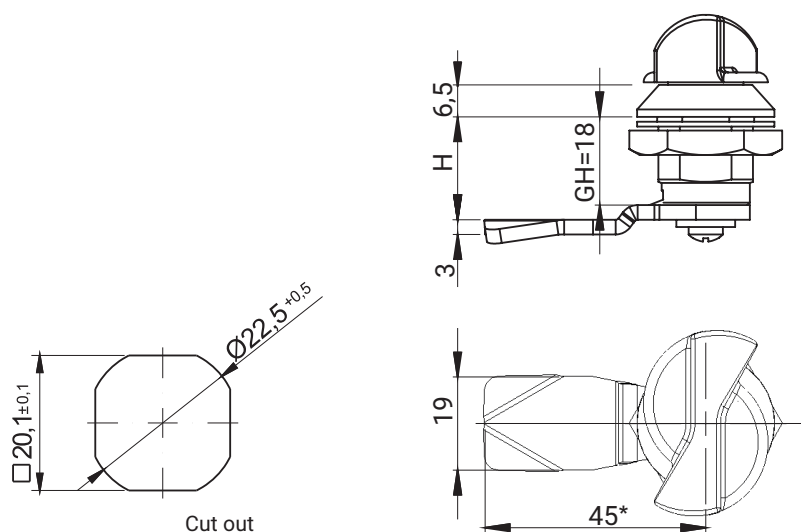
How to order :

Type of lock

Finish

2.603.001

C



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
M22D-M	Housing, insert	Polyamide	07	08
	Cam	Steel zinc plated	-	-

How to order :

Type of lock

Type of cam (page 1C-9 - 1C-24)

Colour (RAL 9005, RAL 7035)

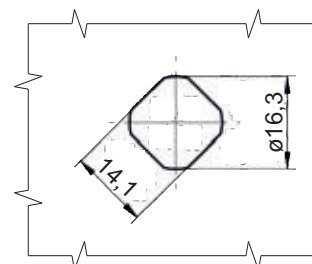
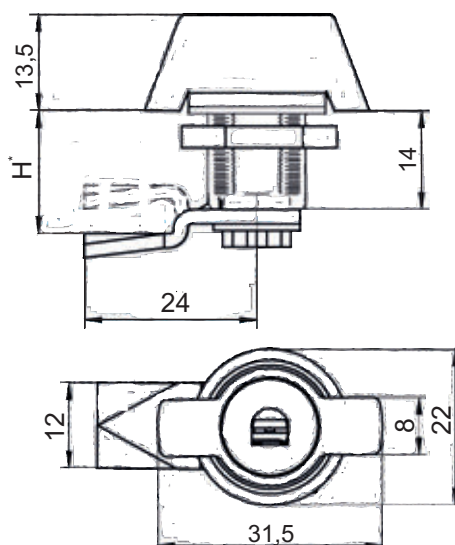
M22D-M

H.G

C

* possibility to order in another dimension

H.G - the cam unbending dimension (H-locking height, G-group)

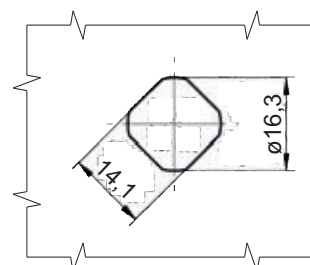
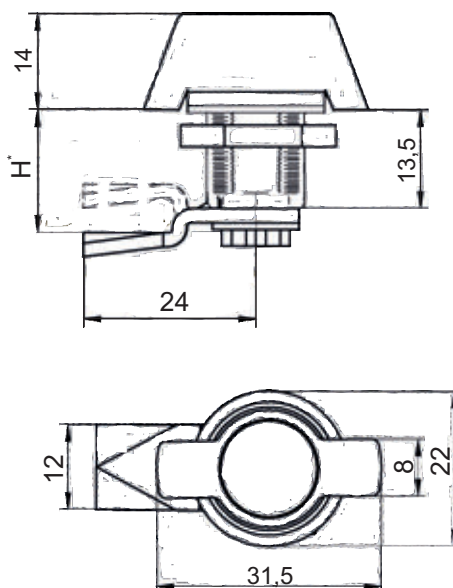


Cut out

Note: The lock is mounted with the key code 2233X

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
2.616.001-H	Housing	ZAMAK5	-	04
	Cam	Steel zinc plated	-	04
2.616.101-H	Housing	ZAMAK5	01	-
	Cam	Steel zinc plated	01	-

* possibility to order in another dimension



Cut out

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
2.616.002-H	Housing	ZAMAK5	-	04
	Cam	Steel zinc plated	-	04
2.616.102-H	Housing	ZAMAK5	01	-
	Cam	Steel zinc plated	01	-

* possibility to order in another dimension

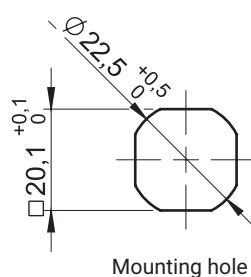
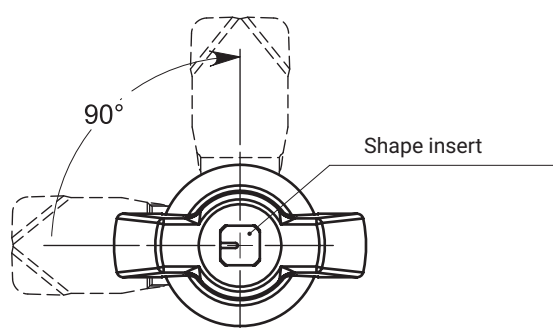
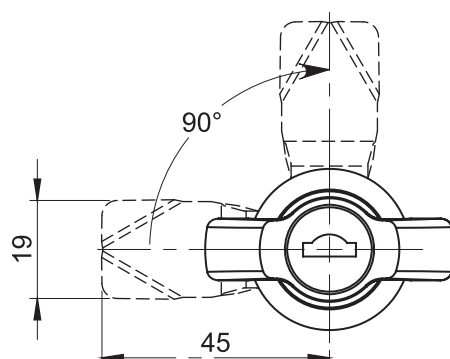
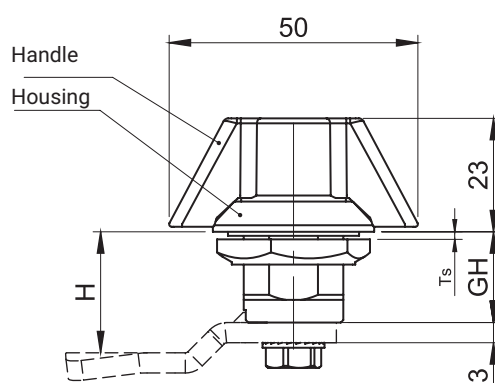
How to order :

Type of lock

The height of cam H

Finish

2.616.002 — H — C



LOCK WITH METAL BUTTERFLY HANDLE					
GH VALUE	CATALOGUE NUMBER			MATERIAL AND FINISH	
	Cylinder 1333	Cylinder - RK	Without cylinder	Handle	Housing
				ZAMAK	
GH=18 Tsmax-8	2.PM18.002	2.PM18.004	2.PM18.006	RAL9005	
	2.PM18.001	2.PM18.003	2.PM18.005	Chrom	
GH=30 Tsmax-18	2.PM30.002	2.PM30.004	2.PM30.006	RAL9005	
	2.PM30.001	2.PM30.003	2.PM30.005	Chrom	
GH=40 Tsmax-28	2.PM40.002	2.PM40.004	2.PM40.006	RAL9005	
	2.PM40.001	2.PM40.003	2.PM40.005	Chrom	
GH=60 Tsmax-48	2.PM60.002	2.PM60.004	2.PM60.006	RAL9005	
	2.PM60.001	2.PM60.003	2.PM60.005	Chrom	

LOCK WITH POLYAMIDE BUTTERFLY HANDLE					
GH VALUE	CATALOGUE NUMBER			FINISH [C]	
	Cylinder 1333	Cylinder - RK	Without cylinder	Handle	Housing
				Poliamid*	ZAMAK
GH=18 Tsmax-8	2.PMPA18.002	2.PMPA18.004	2.PMPA18.006	RAL9005	RAL9005
	2.PMPA18.001	2.PMPA18.003	2.PMPA18.005		Chrome
GH=30 Tsmax-18	2.PMPA30.002	2.PMPA30.004	2.PMPA30.006		RAL9005
	2.PMPA30.001	2.PMPA30.003	2.PMPA30.005		Chrome
GH=40 Tsmax-28	2.PMPA40.002	2.PMPA40.004	2.PMPA40.006		RAL9005
	2.PMPA40.001	2.PMPA40.003	2.PMPA40.005		Chrome
GH=60 Tsmax-48	2.PMPA60.002	2.PMPA60.004	2.PMPA60.006		RAL9005
	2.PMPA60.001	2.PMPA60.003	2.PMPA60.005		Chrome

METAL LOCK WITH BUTTERFLY HANDLE WITH SHAPED INSERT					
GH VALUE	CATALOGUE NUMBER		MATERIAL AND FINISH		
	Shape insert KW8	Shape insert T8	Handle	Housing	Insert
			ZAMAK		Steel
GH=18 Tsmax-8	2.PM18-KW8	2.PM18-T8	RAL9005		

How to order:

Catalogue number
Type of cam

2.PM18.002 — H.G

where:

H.G:

H - height locking

G - cams range

Ts - Thickness door

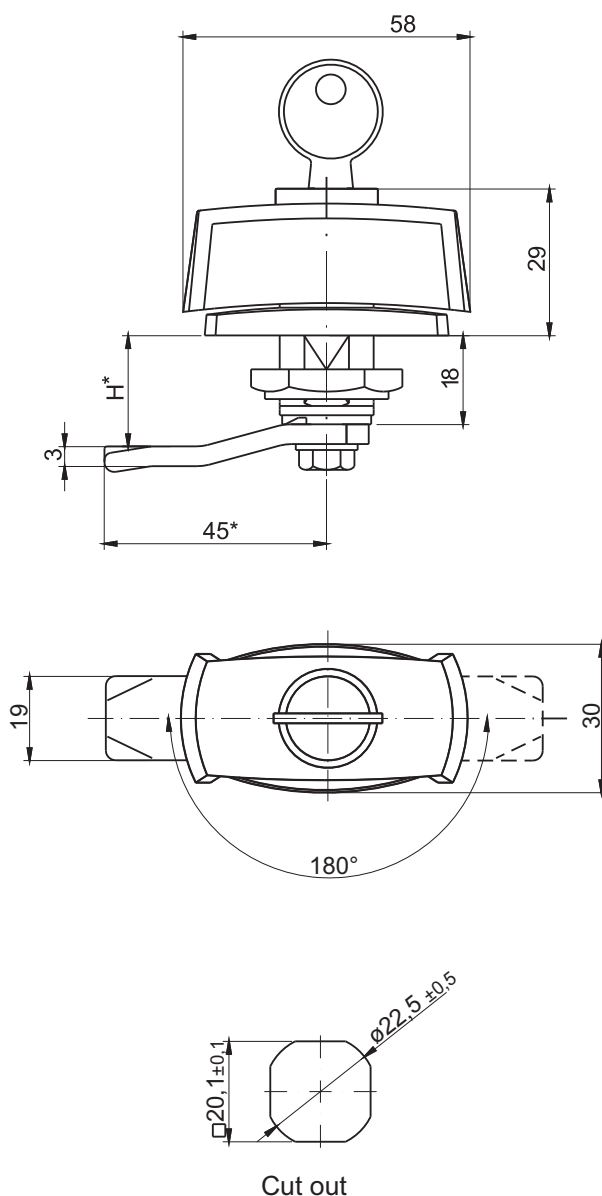
Lock is compatible with all cams from range:: 11, 12, 13, 14, 18, 31, 32, 34, 38, JK-1610.01

Each lock with a cylinder is supplied with two keys.

* The 2.PMPA lock handle is a two-component, injection-moulded plastic on an internal element made of metal (ZAMAK).

Lock with a butterfly handle and shaped insert. 2.PM18-KW8(T8) allows emergency opening by means of a handle.

The KW8 or T8 key is used to open the standard butterfly lock, which can be operated as a standard.



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
RW300	Housing, knob	Polyamide	07	08
	Cam	Steel zinc plated	-	-

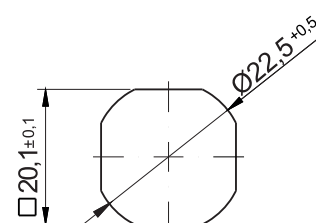
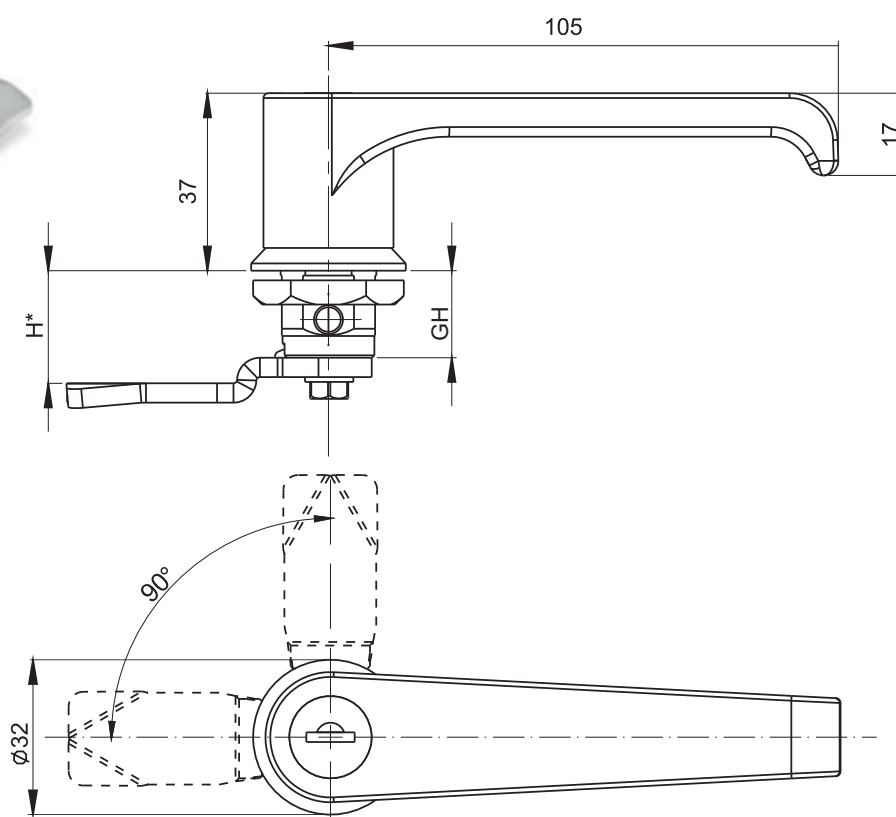
How to order:

Type of lock RW300 —
 Height cam H (str. 1C-9 - 1C-22) H.G —
 Key code 1333 —
 Finish [C] C

* possibility to order in another dimension

H.G - the cam unbending dimension (H-locking height, G-group)

The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610.01 (page 1C-7 - 1C-20)



Cut out

NAME	COMPONENTS
Housing, knob	ZAMAK5**
Cam	Steel zinc plated**

NAME	CATALOGUE NUMBER			FINISH [C]
	Cylinder 1333	Cylinder - RK	Without cylinder	
L 18 (GH=18)	2.L18.002	2.L18.004	2.L18.006	RAL 9005
	2.L18.001	2.L18.003	2.L18.005	Chrome
L 30 (GH=30)	2.L30.002	2.L30.004	2.L30.006	RAL 9005
	2.L30.001	2.L30.003	2.L30.005	Chrome
L 40 (GH=40)	2.L40.002	2.L40.004	2.L40.006	RAL 9005
	2.L40.001	2.L40.003	2.L40.005	Chrome
L 60 (GH=60)	2.L60.002	2.L60.004	2.L60.006	RAL 9005
	2.L60.001	2.L60.003	2.L60.005	Chrome

How to order :

Catalogue number

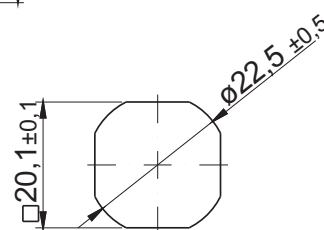
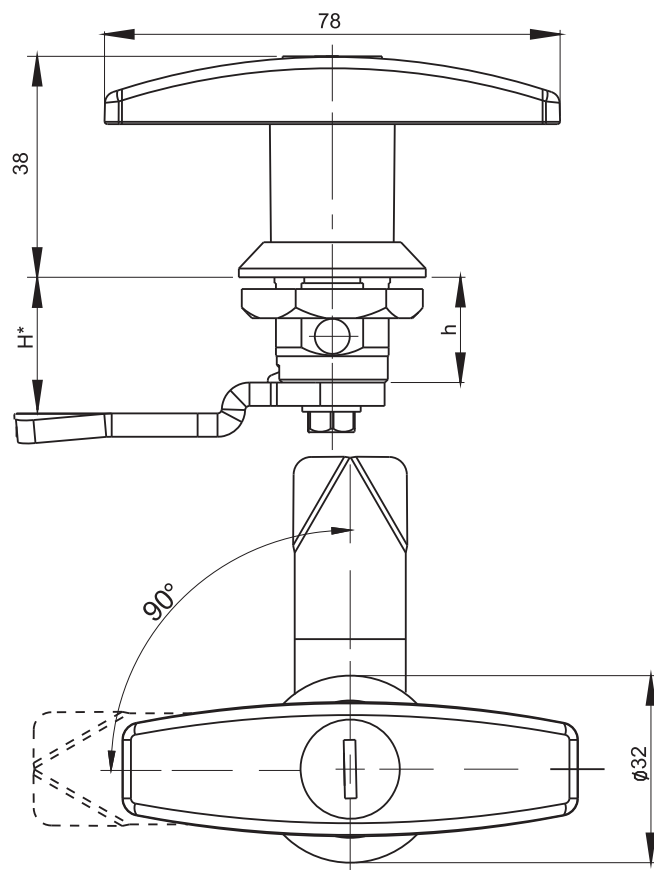
Height cam H (1C-9 - 1C-22)

2.L30.003 — H.G

* possibility to order in another dimension

** possibility to use stainless steel 1.4404

The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610.01 (page 1C-9 - 1C-22)



Cut out

NAME	COMPONENTS
Housing, handle	ZAMAK5**
Cam	Steel zinc plated**

NAME	CATALOGUE NUMBER			FINISH [C]
	Cylinder 1333	Cylinder - RK	Without cylinder	
T 18 (GH=18)	2.T18.002	2.T18.004	2.T18.006	RAL 9005
	2.T18.001	2.T18.003	2.T18.005	Chrome
T 30 (GH=30)	2.T30.002	2.T30.004	2.T30.006	RAL 9005
	2.T30.001	2.T30.003	2.T30.005	Chrome
T 40 (GH=40)	2.T40.002	2.T40.004	2.T40.006	RAL 9005
	2.T40.001	2.T40.003	2.T40.005	Chrome
T 60 (GH=60)	2.T60.002	2.T60.004	2.T60.006	RAL 9005
	2.T60.001	2.T60.003	2.T60.005	Chrome

How to order :

Catalogue number

Height cam H (1C-9 - 1C-22)

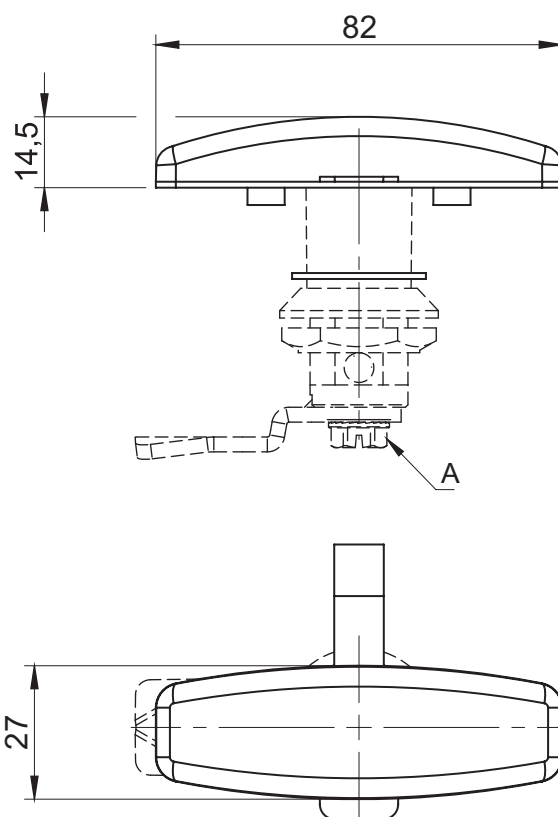
2.T30.003 — H.G

* possibility to order in another dimension

** possibility to use stainless steel 1.4404

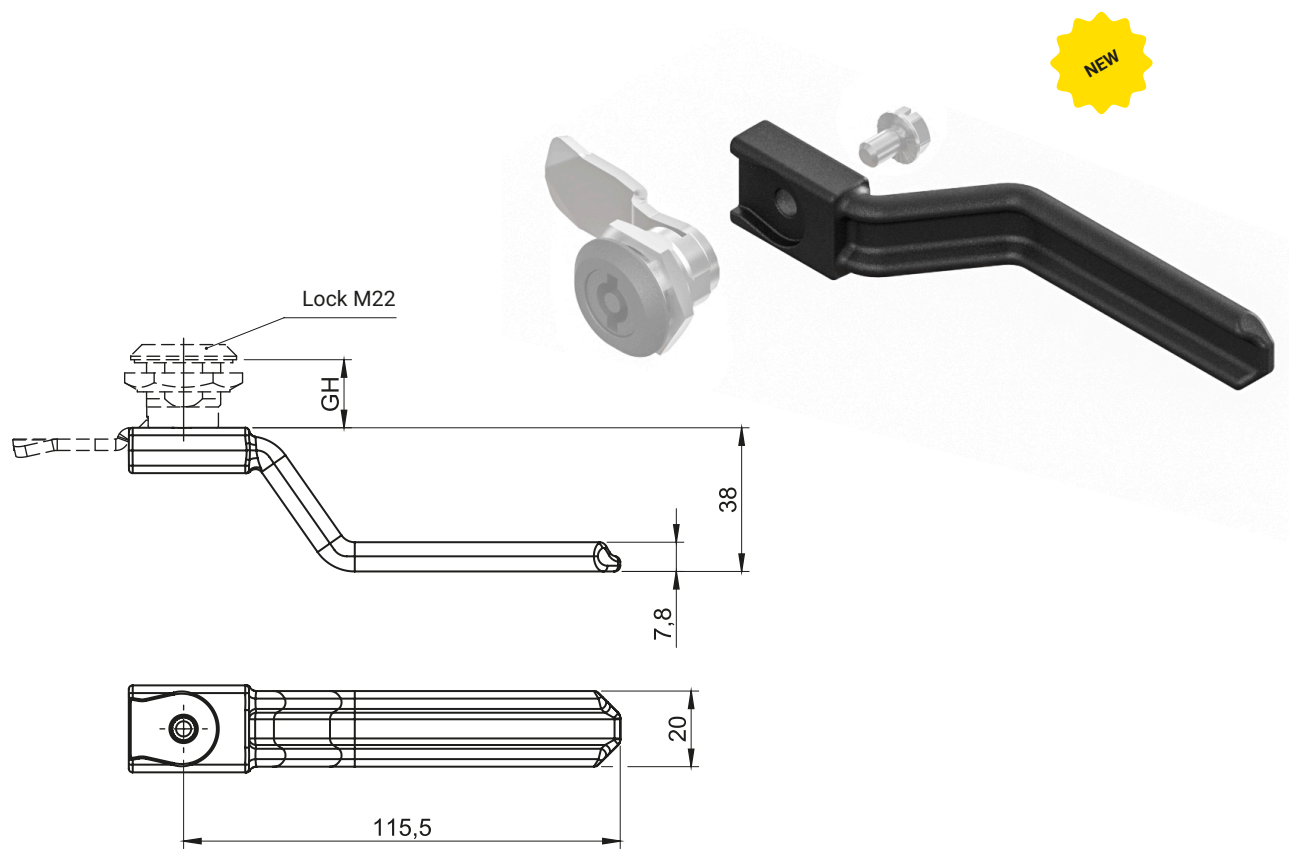
The lock is fitted with cams from the group: 11, 12, 13, 14, 18, 31, 32, 33, 34, 38, JZ-002, JK-1610.01 (page 1C-9 - 1C-22)

NEW



In order to mount the dust cover on the T-handle lock, remove the knob from the lock body by unscrewing the screw (A), then pass the cover through the lock pivot. In order to disassemble repeat in reverse order.

CATALOGUE NO.	COMPATIBLE LOCKS	MATERIAL	FINISH [C]
			RAL 9005
2.904.010	2.T	Elastic Polymer	07
	1B.RW510		



CATALOGUE NUMBER	COMPONENTS	FINISH [C]		LOCK GH VALUE
		RAL 9005	RAL 7035	
1C.DB.002	Internal handle (Polyamide PA6 GF30) Galvanized screw	07	08	18
				30
				40
				60

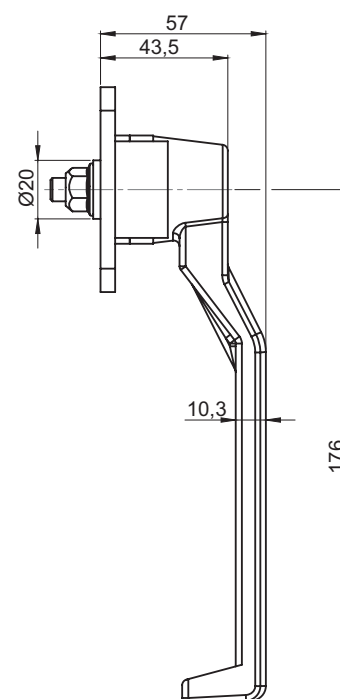
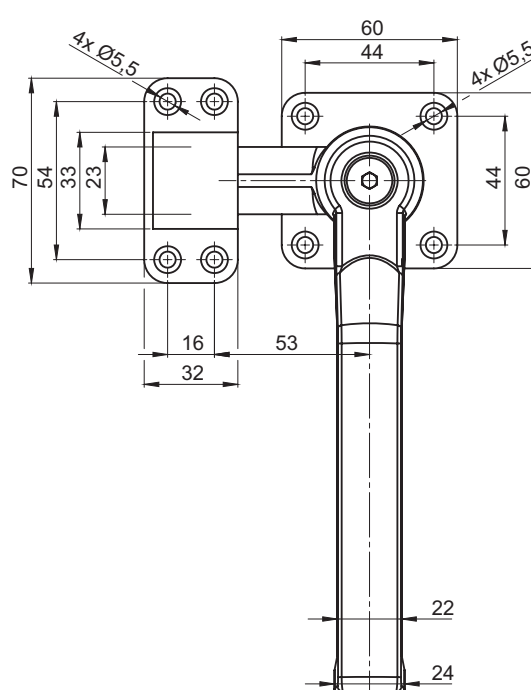
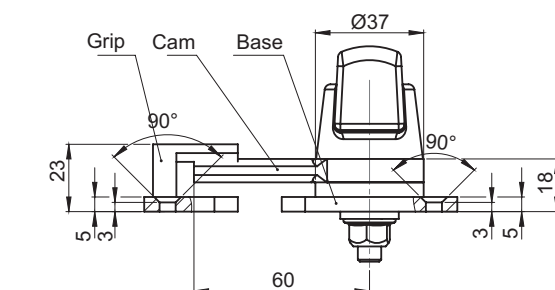
How to order:

Catalogue number

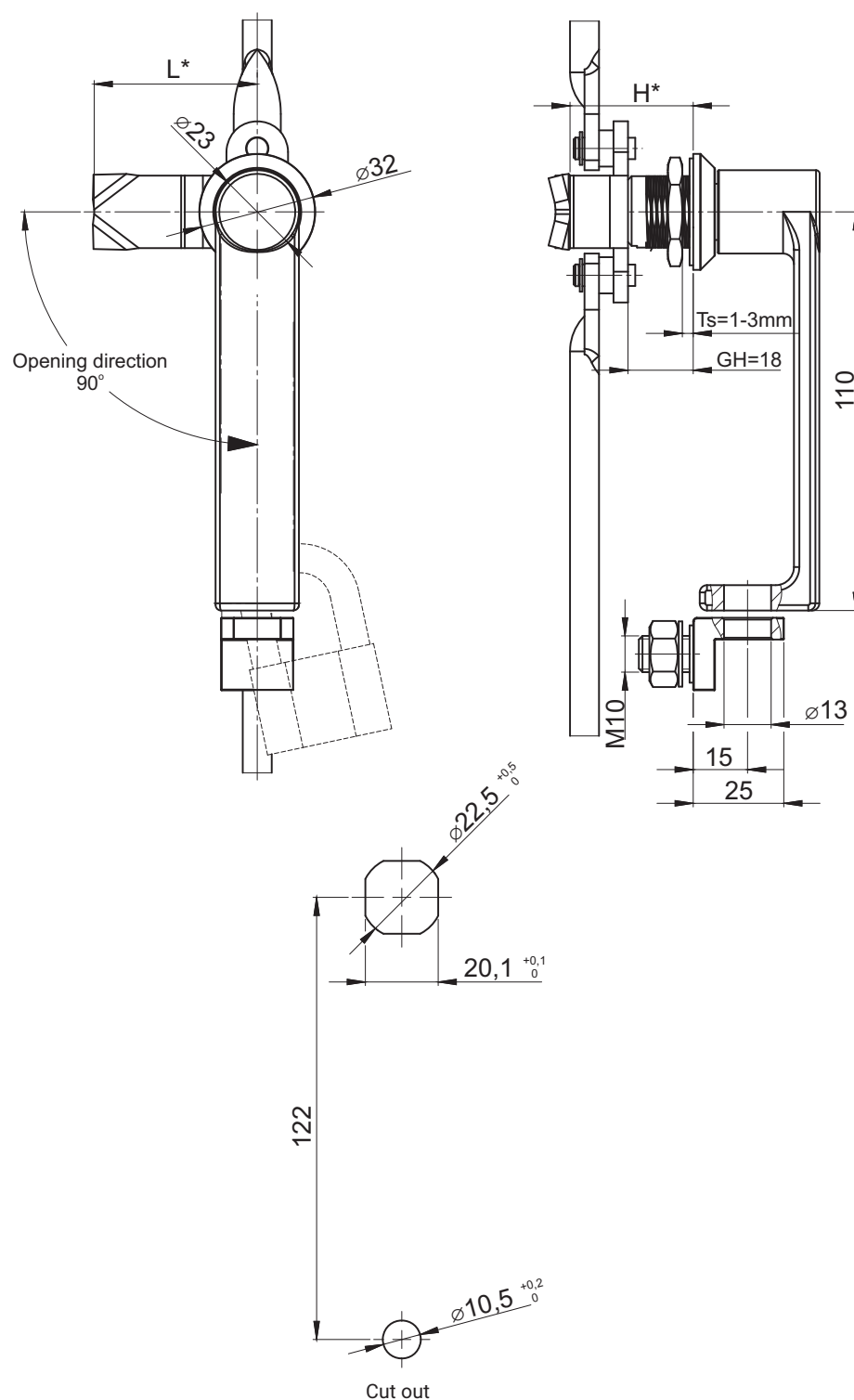
Finish

Height GH of the lock to which the handle is to be fitted

1C.DB.002 — C — GH

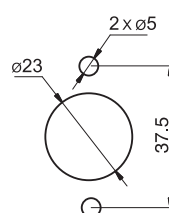
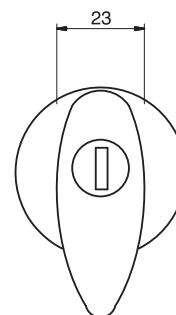
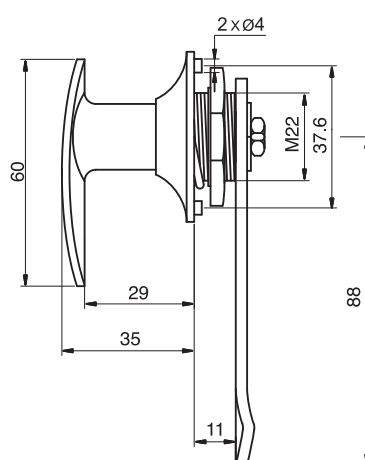


TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.800.001	Handle	Aluminium	04
	Cam, Base, Grip	Steel zinc plated	-



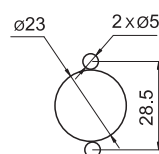
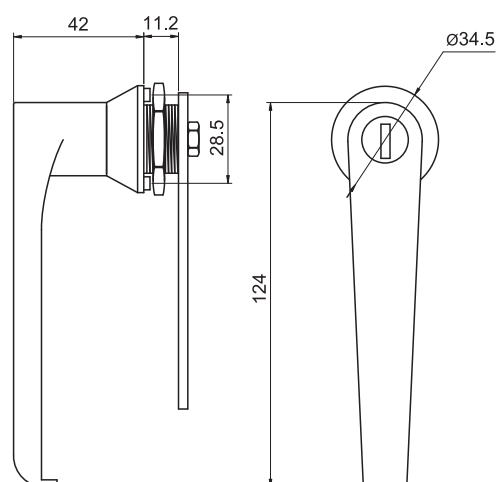
The lock fitted to cams with fasteners form the group: 12, 32, (pg. 1C-10, 1C-17)
 Rods page 1C-4, 1C-5,
 Ts - thickness of a metal sheet

CATALOGUE NO.	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.540.001	Handle, Housing, Blockade	ZAMAK	04
	Cam	Zinc plated steel	-

stainless
steel

Cut out

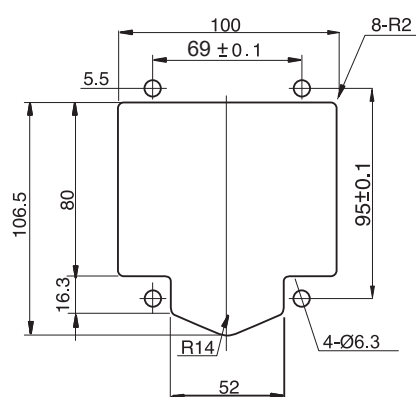
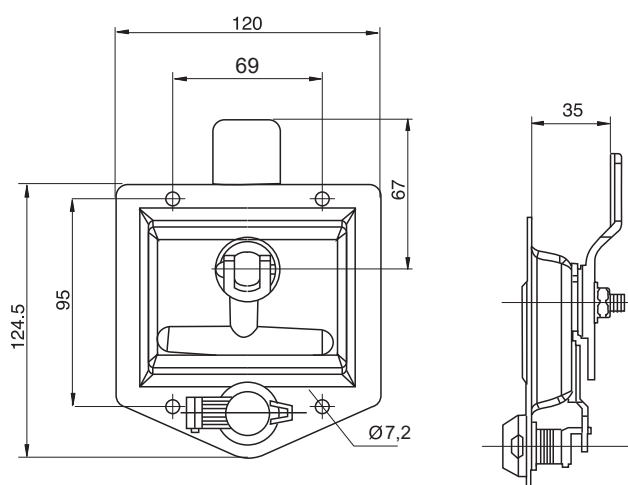
TYPE OF LOCK	KEY CODE	COMPONENTS	MATERIAL
2.531.001	101	Housing, cam	Stainless steel
2.531.101	-	Housing, cam	Stainless steel

stainless
steel

Cut out

TYPE OF LOCK	KEY CODE	COMPONENTS	MATERIAL
2.532.001	101	Housing, cam	Stainless steel
2.532.101	-	Housing, cam	Stainless steel

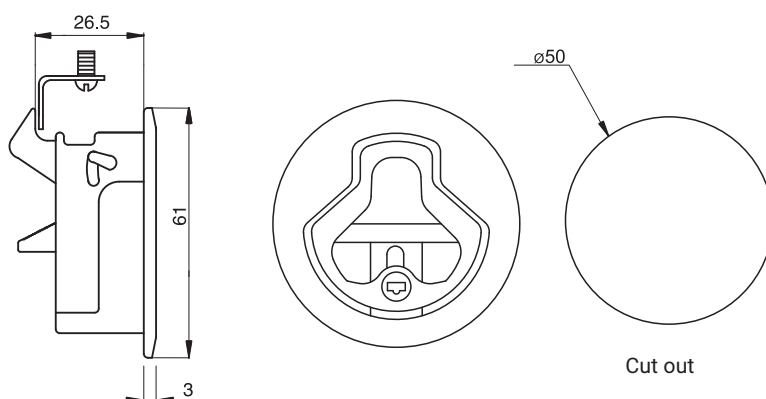
stainless steel



Cut out

TYPE OF LOCK	COMPONENTS	MATERIAL
2.526.001	Housing	Stainless steel
	Blocade	ZAMAK5

stainless steel

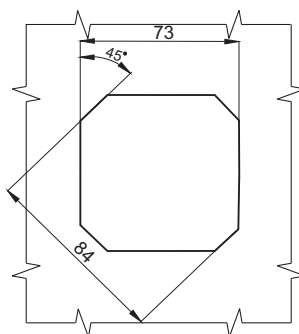
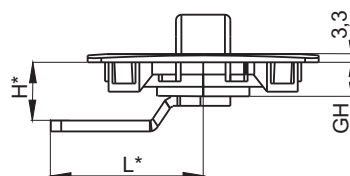


Cut out

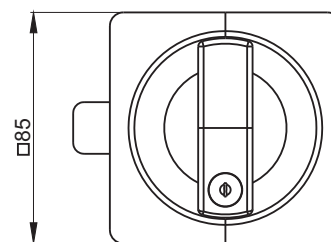


Note:
Includes 1 pair of keys
Lock sold with cylinder

TYPE OF LOCK	COMPONENTS	MATERIAL
2.544.001	Housing	Stainless steel
	Handle	



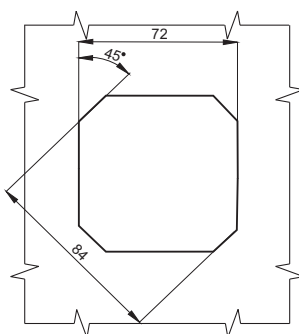
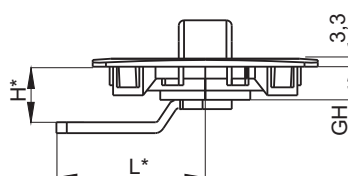
Cut out



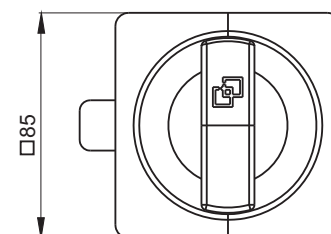
H	Cam 1 pkt	Cam 2 pkt	Cam 3 pkt
	GH=12,5		
2	601	625	631
3,5	602		632
6,5	603		633
9,5	604		634
12,5	605		635
15,5	606		636
18,5	607		637
21,5	608		638

Tab. The cam codes to order

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
2.608.001	Housing	Polyamide	-	07
	Handle	ZAMAK	01	-
	Cam	Steel zinc plated	-	-



Cut out



H	CAM 1 PKT	CAM 2 PKT	CAM 3 PKT
	GH=12,5		
2	601	625	631
3,5	602		632
6,5	603		633
9,5	604		634
12,5	605		635
15,5	606		636
18,5	607		637
21,5	608		638

Tab. The cam codes to order

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
2.609.001	Housing	Polyamide	-	07
	Handle	ZAMAK	01	-
	Cam	Steel zinc plated	-	-

* possibility to order in another dimension

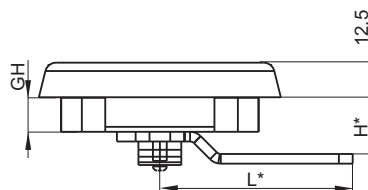
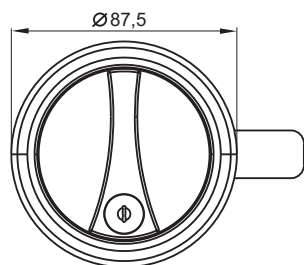
How to order :

Type of lock

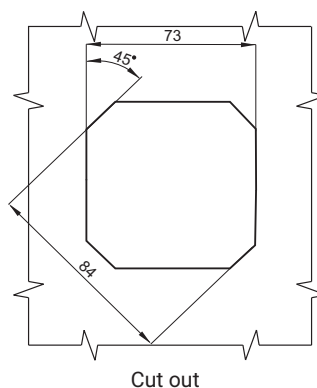
Type of cam

Finish

2.609.001 — 601 — C



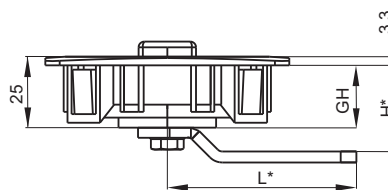
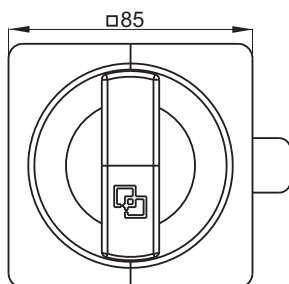
H	CAM 1 PKT	CAM 2 PKT	CAM 3 PKT
GH=12,5			
2	601	625	631
3,5	602		632
6,5	603		633
9,5	604		634
12,5	605		635
15,5	606		636
18,5	607		637
21,5	608		638



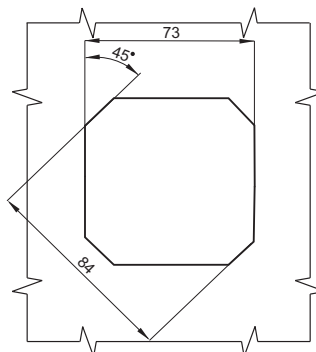
Cut out

Tab.1 The cam codes to order

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
2.606.001	Housing	Polyamide	07	-
	Handle	ZAMAK5	-	05
	Cam	Steel zinc plated	-	-



H	CAM 1 PKT	CAM 2 PKT	CAM 3 PKT
GH=20,5			
11,2	601	625	631
12,7	602		632
15,7	603		633
18,7	604		634
21,7	605		635
24,7	606		636
27,7	607		637
30,7	608		638



Cut out

Tab.1 The cam codes to order

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
2.607.001	Housing	Polyamide	-	07
	Handle	ZAMAK5	01	-
	Cam	Steel zinc plated	-	-

* possibility to order in another dimension

How to order :

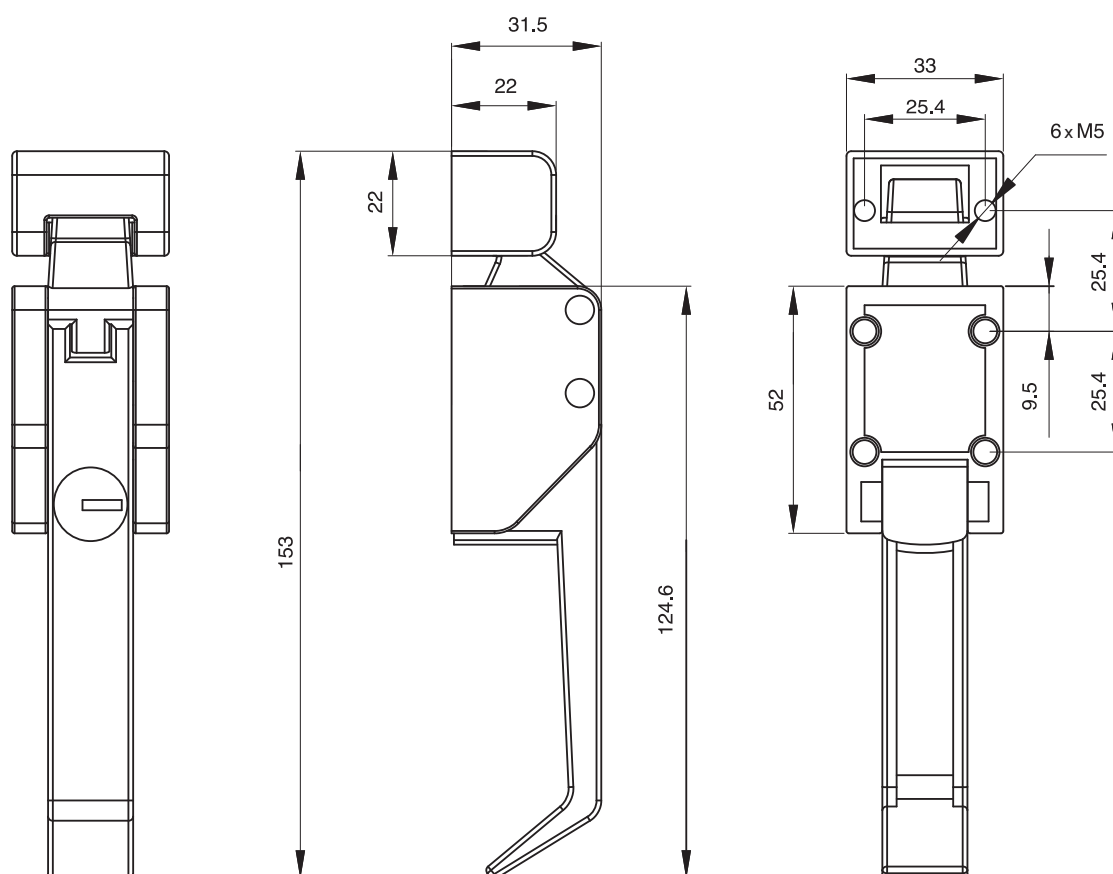
Type of lock _____ 2.606.001 _____ 601 _____ C
 Type of cam _____
 Finish _____



2.533.101

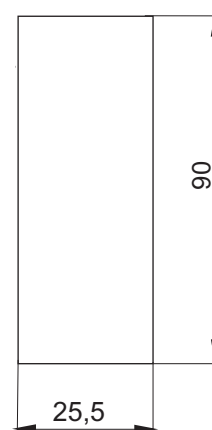
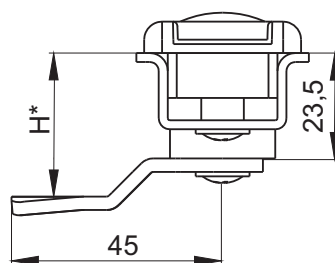
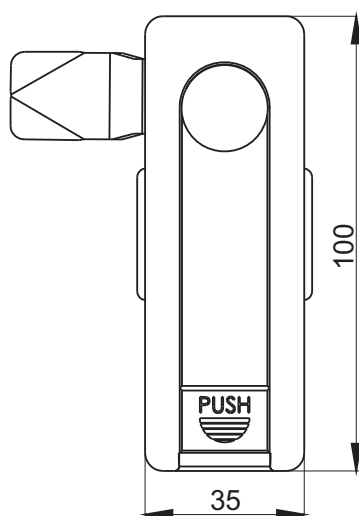


2.533.001



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.533.001	Housing	ZAMAK 5	04
2.533.101*			

* lock with patent insert

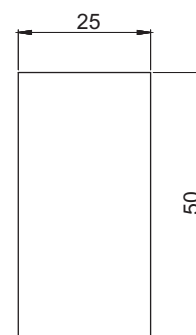
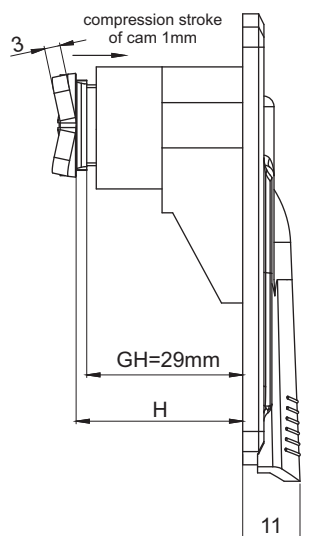
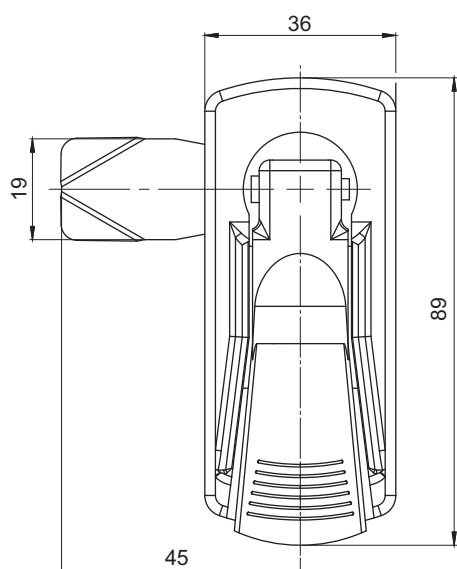


Cut out



* By ordering specify the size H lock cam.

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.604.001	Housing, handle	Polyamide	07
	Cam	Stainless steel	-



Cut out



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.605.001	Handle, Housing	Polyamide	07
	Cam	Zinc plated steel	-

How to order :

Type of lock

The height of cam H=21, 25, 29, 33, 37

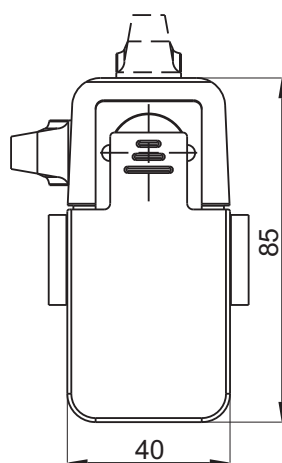
Finish

2.605.001 — 29 — C

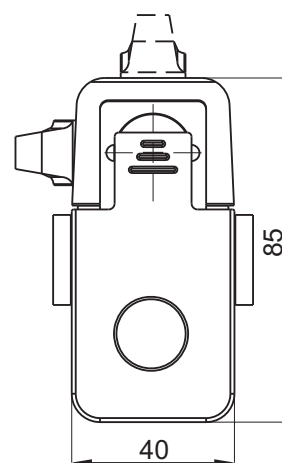
The lock has the stroke of the cam offsetting the clearance.

www.roztocze.eu

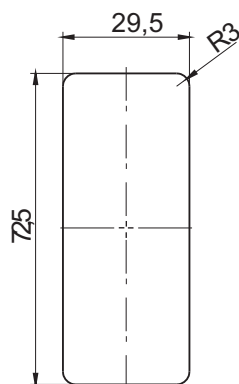
Locks |



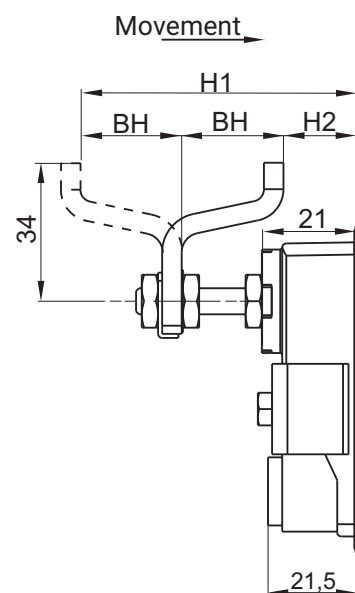
2.613.00.000



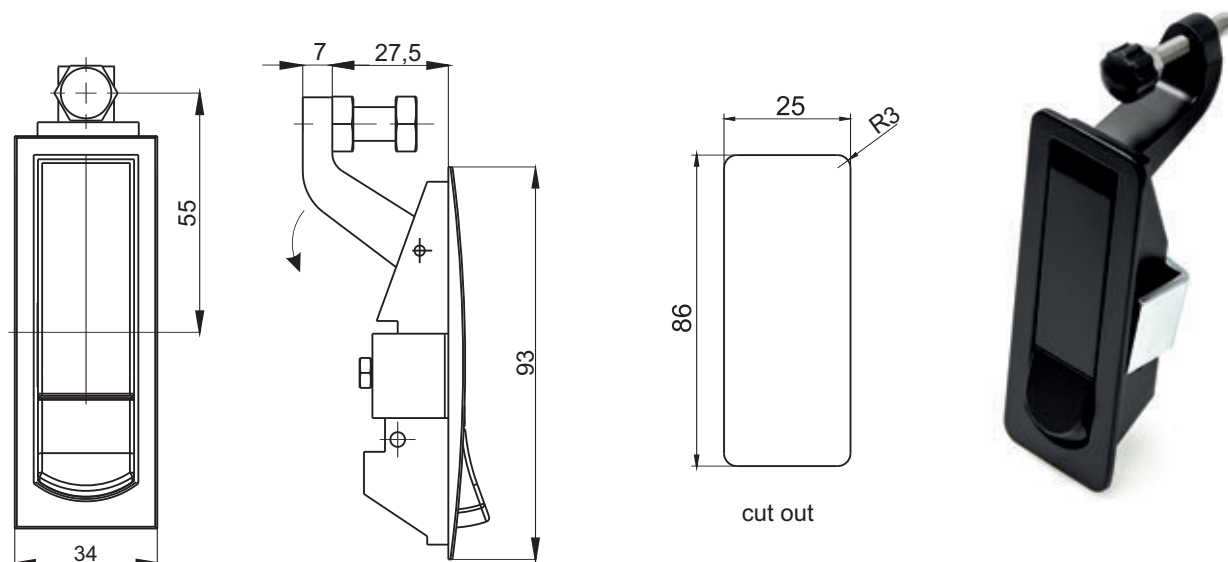
2.613.11.000



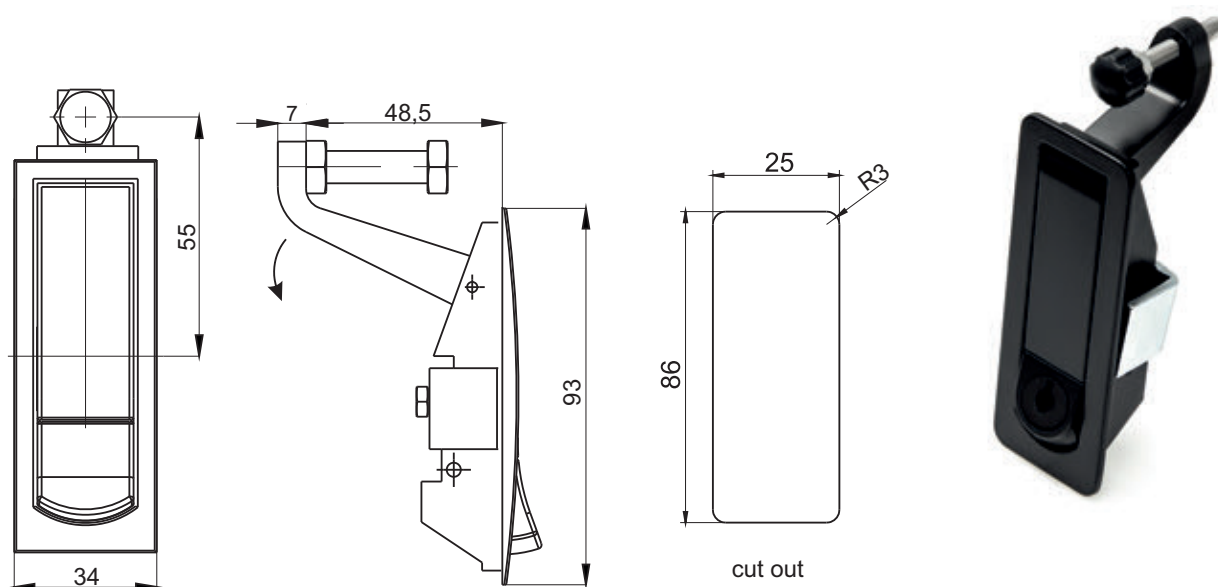
Cut out



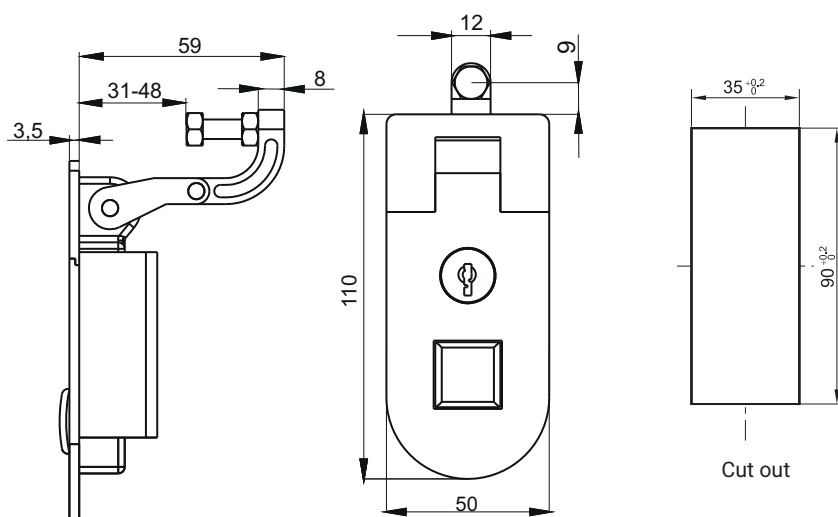
TYPE OF CYLINDER	CATALOGUE NUMBER				THE RANGE OF CAM	
	RAL 9005	04	Chrome	01	H2	H1
Without cylinder	2.613.00.110		2.613.00.130		6-16	56-66
	2.613.00.210		2.613.00.230		16-26	46-56
	2.613.00.310		2.613.00.330		26-36	56-46
Screwdriver	2.613.11.110		2.613.11.130		6-16	56-66
	2.613.11.210		2.613.11.230		16-26	46-56
	2.613.11.310		2.613.11.330		26-36	56-46
NAME	COMPONENTS			MATERIAL		
2.613.00.000	Housing, handle			ZAMAK5		
	Cam			Steel zinc plated		



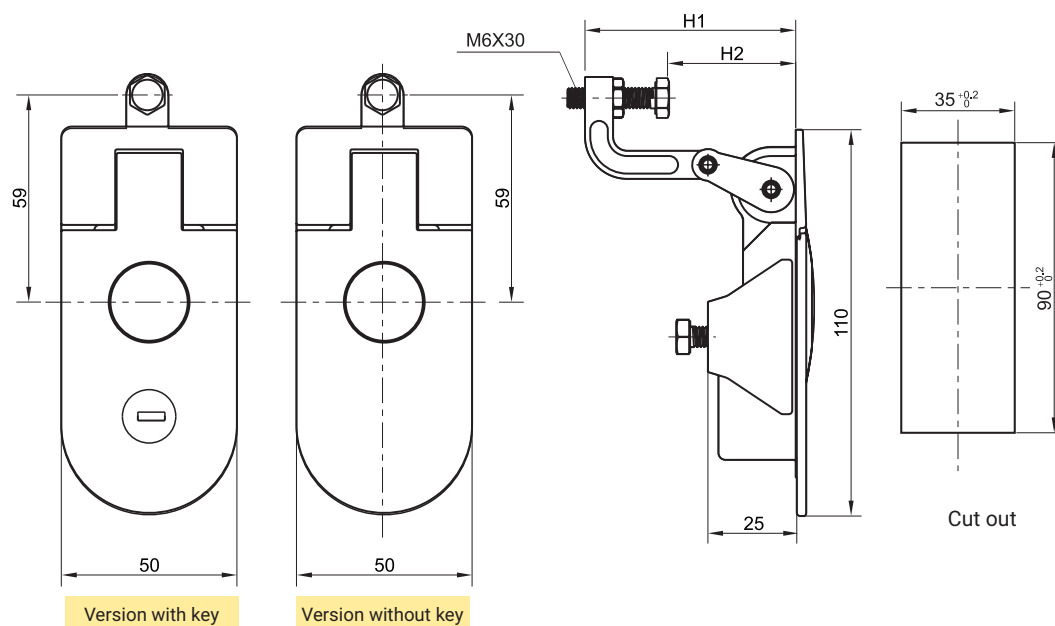
CATALOGUE NUMBER	TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
				Chrome	RAL 9005
2.615.146.10	With cylinder	Housing	ZAMAK 5	-	04
2.615.346.10	Without cylinder			-	04
2.615.146.30	With cylinder	Housing	ZAMAK 5	01	-
2.615.346.30	Without cylinder			01	-



CATALOGUE NUMBER	TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
				Chrome	RAL 9005
2.615.124.10	With cylinder	Housing	ZAMAK 5	-	04
2.615.324.10	Without cylinder			-	04
2.615.124.30	With cylinder	Housing	ZAMAK 5	01	-
2.615.324.30	Without cylinder			01	-



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.601.001	Housing, Handle	ZAMAK5	04



TYPE OF LOCK with key	TYPE OF LOCK without key	DIMENSION		COMPONENTS	MATERIAL	FINISH [C]
		H1	H2			RAL 9005
2.601.101	2.601.201	29	0-15	Housing, Handle	ZAMAK5	04
2.601.102	2.601.202	60	30-45			
2.601.103	2.601.203	43	15-30			
2.601.104	2.601.204	75	45-60			

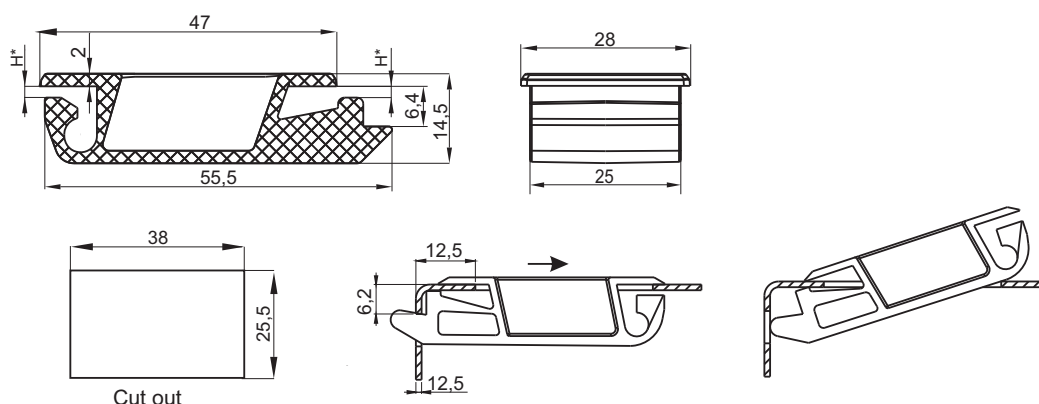
How to order:

Type of lock

Dimension H1

Finish [C]



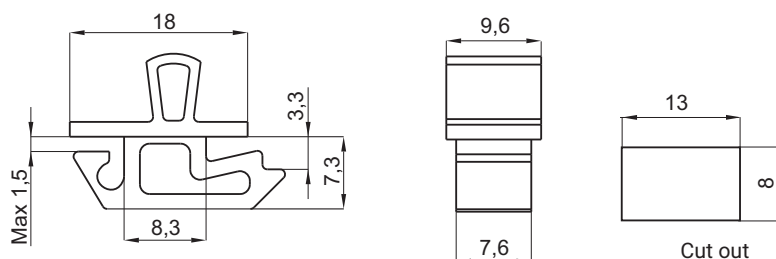


Closing snap :

-5.509.001A dedicated to sheet thickness 1,2 mm-1,6 mm

-5.509.001B dedicated to sheet thickness 1,75 mm-2,2 mm

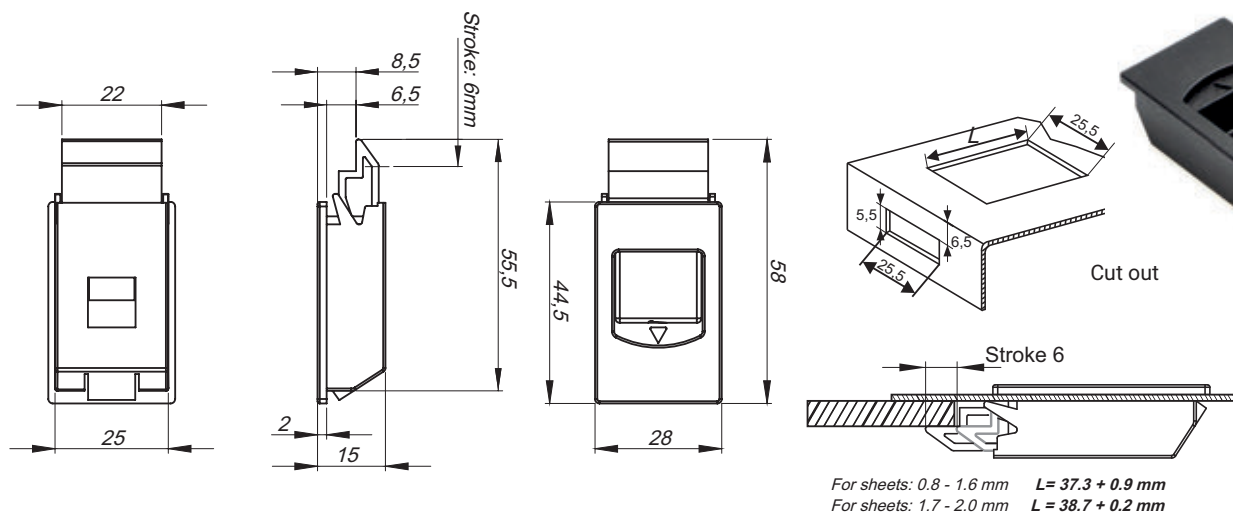
TYPE OF LOCK	DIMENSION [H]	FINISH & MATERIAL [C]	
		RAL9005 - ABS	RAL7035 - PA6
2.509.001A	1,8	07	08
2.509.001B	2,5		



Closing snap:

-5.509.002 dedicated to sheet thickness 1 mm - 1,5 mm

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
2.509.002	Housing	Polyamide	07	08



For sheets: 0.8 - 1.6 mm L = 37.3 + 0.9 mm
For sheets: 1.7 - 2.0 mm L = 38.7 + 0.2 mm

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
2.509.003	Housing, sliding portion	Polyamide	07	08

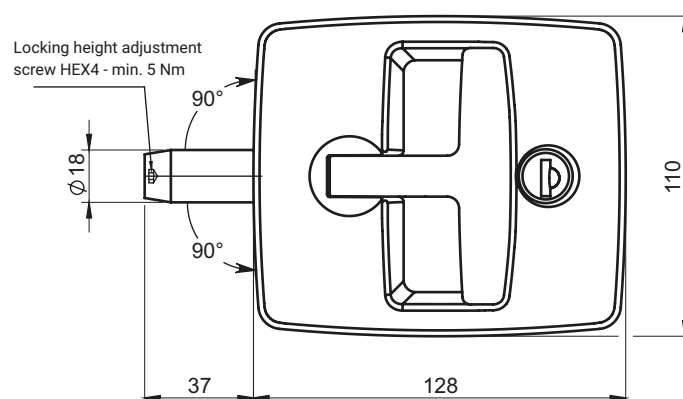
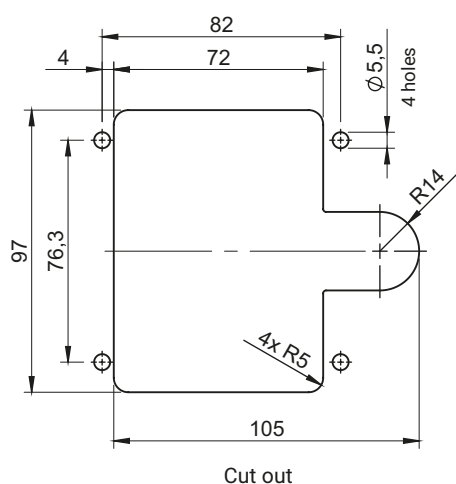
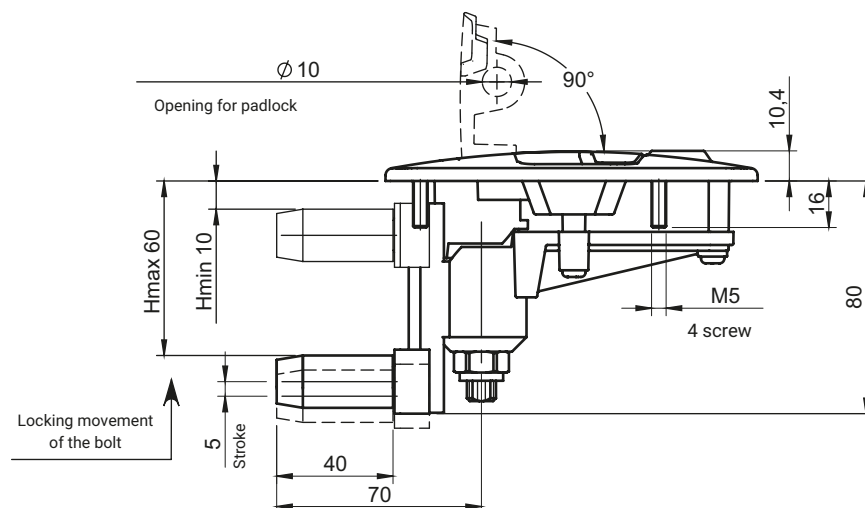
How to order :

Type of lock

Finish

2.509.001A

C



Sealing of lockable doors by folding the lock handle into the lock body.
The locking height (dimension H) is adjustable from 10 to 60 mm.
Locking height is adjusted when the lock is installed and locked with the HEX 4 key
- Recommended tightening torque for the adjusting screw: 5 Nm.

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]		CYLINDER PROFILE	
			Chrome	RAL9005	Key code	
2.516.001	Housing, Lever Roller	Polyamide PA6 GF	-	07	Different code RK	1333
	Handle	ZAMAK	01	04		
	Bolt, Lever Bushing	ZAMAK	-	-		

INSERTS				FINISH [C]	
D5	T9	KW 8	S	Chrome	RAL9005*
				01	04

How to order:

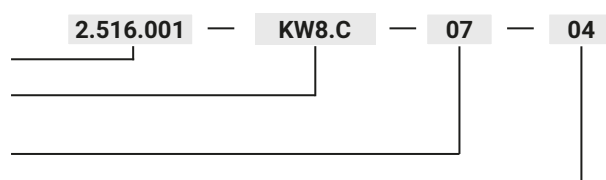
Catalogue no.

Key code / Type of insert [C]

where: C - type of insert surface finish

Housing finish [C]

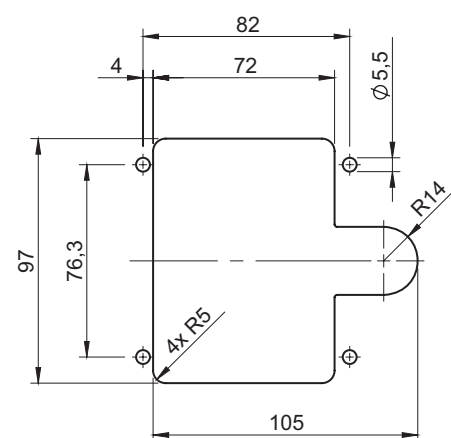
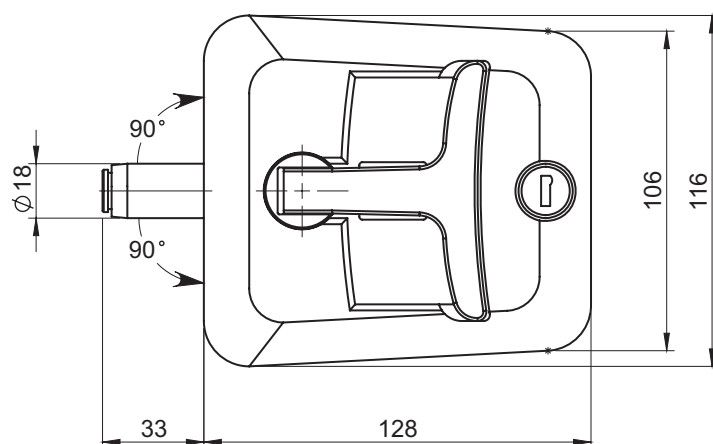
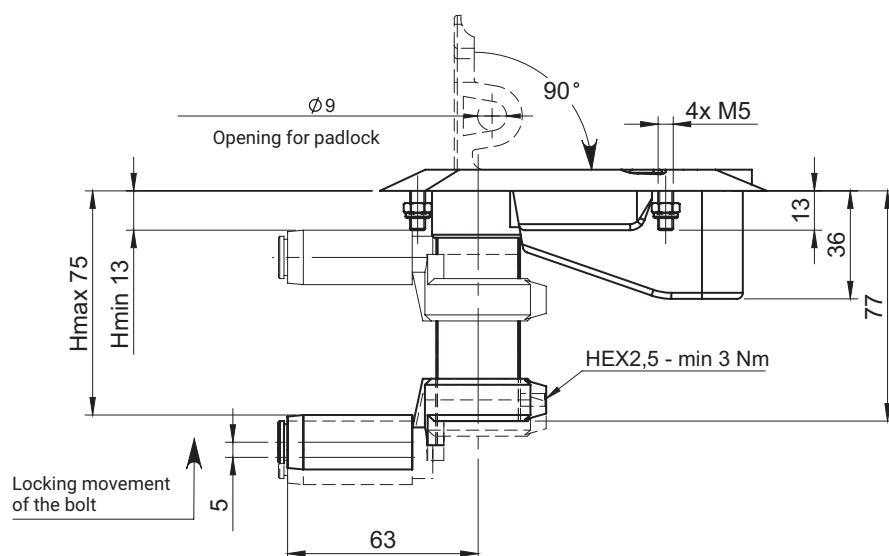
Handle finish [C]



* other colours on request



IP65



Cut out

Sealing of the closed door through the axial rotation of the bushing along with the bolt, and fixing the lock in the closed position occurs when the lock handle is folded into its body.
 The position of the bolt (dimension H) is adjustable in the range from 13 to 75 mm.
 The position of the bolt on the bolt bushing is determined during assembly and then fixed with a 2.5 mm HEX key - the minimum recommended tightening torque is 3 Nm.
 The lock handle is available in two colors: black (RAL 9005) and grey (RAL 7035).

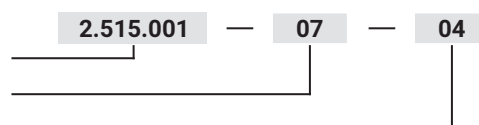
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
2.515.001	Housing, Lever Roller	Polyamide PA6 GF	07	-
	Handle	ZAMAK	04	05
	Bolt, Lever Bushing	ZAMAK	-	-

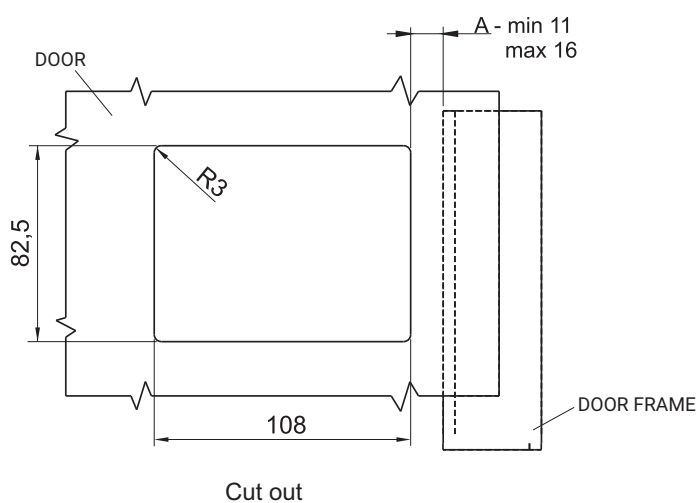
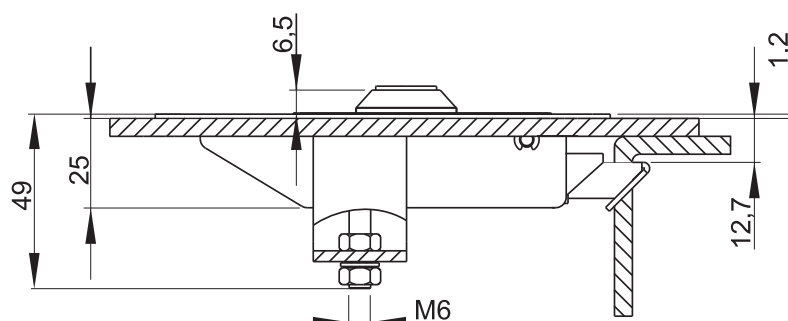
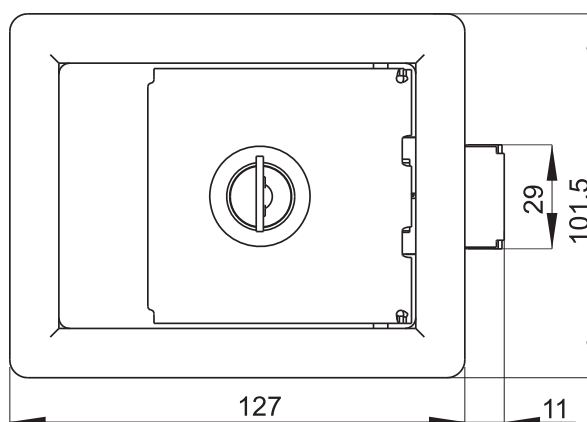
How to order:

Catalogue no.

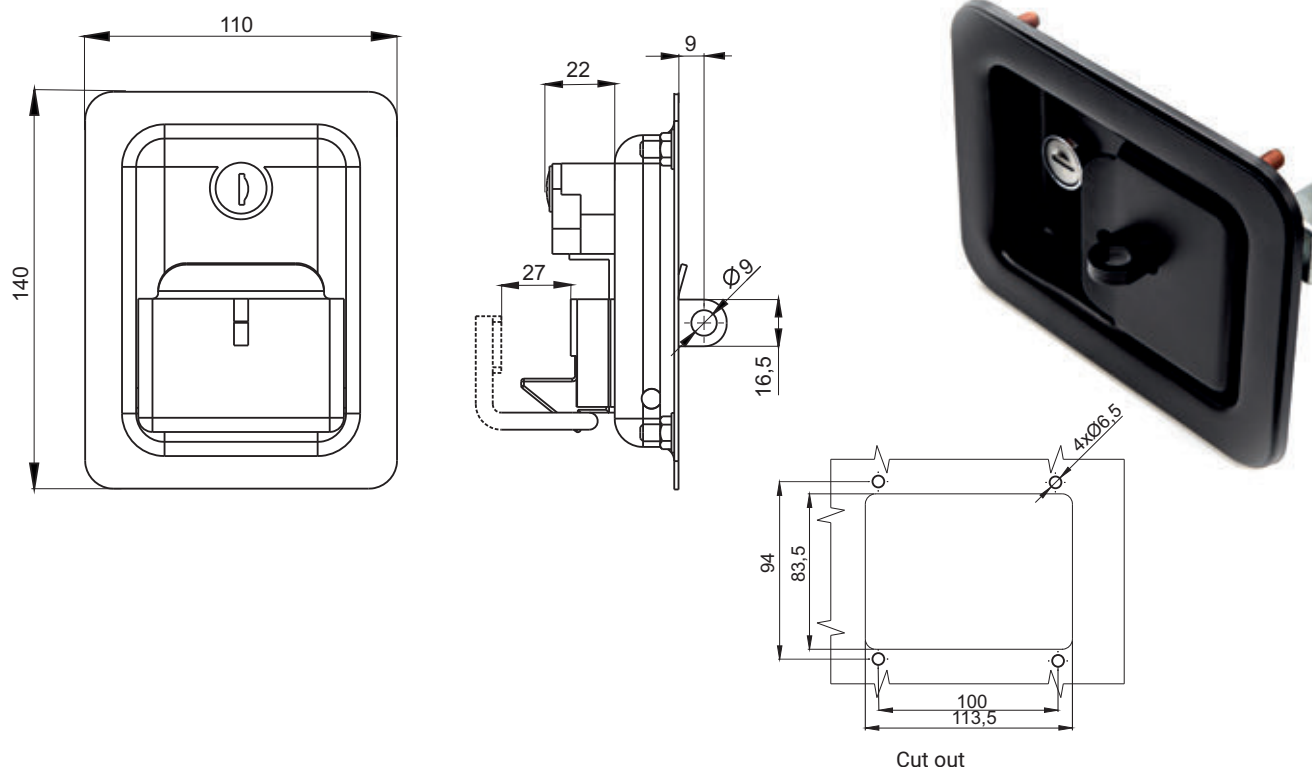
Housing finish

Handle finish

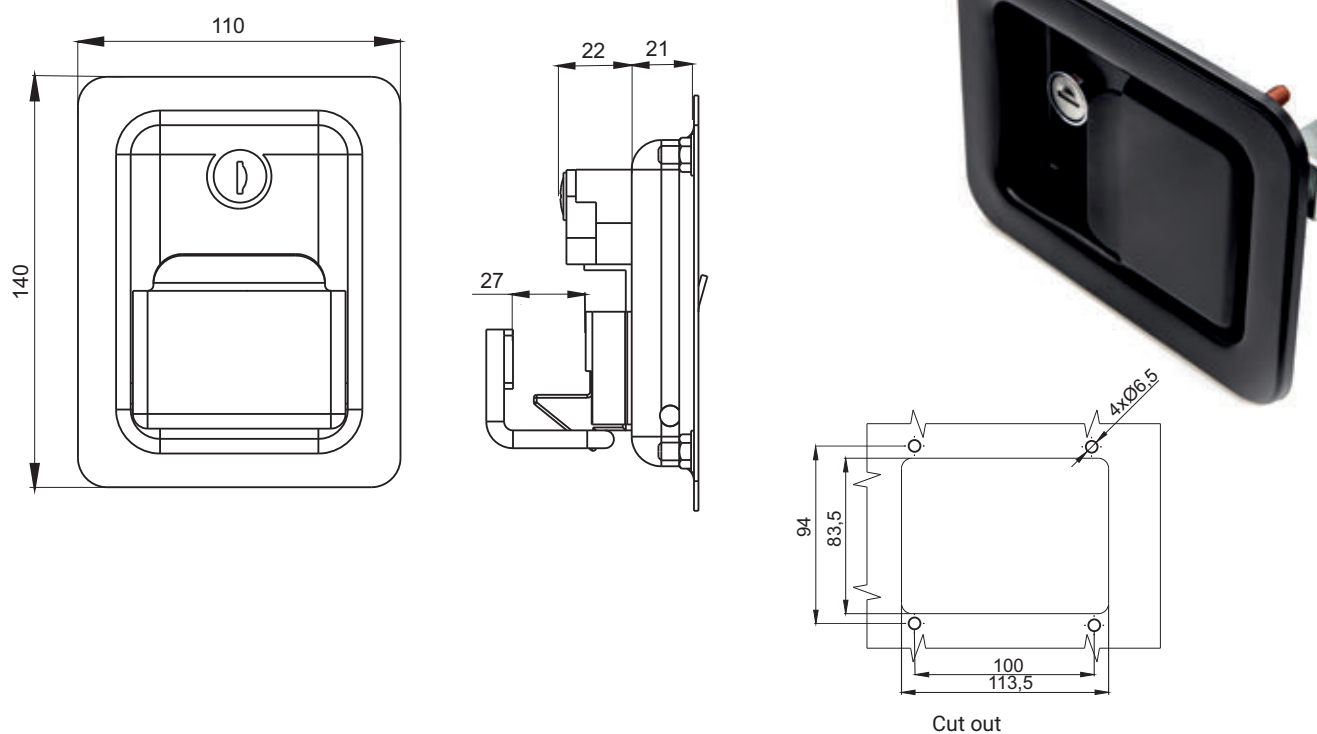




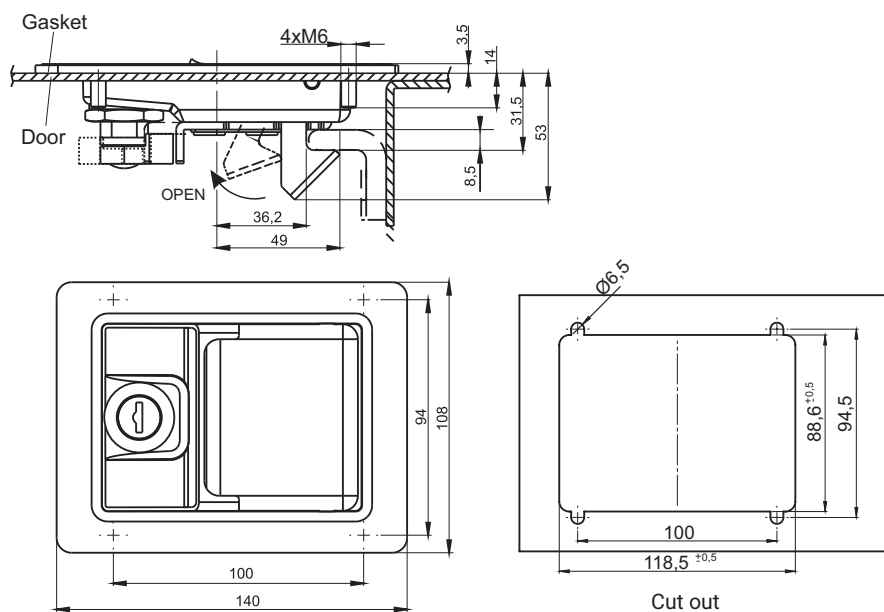
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.511.001	Housing	Steel zinc plated	04
	Gasket	Elastomer	
2.511.001SN	Housing	Stainless steel	-
	Gasket	Elastomer	



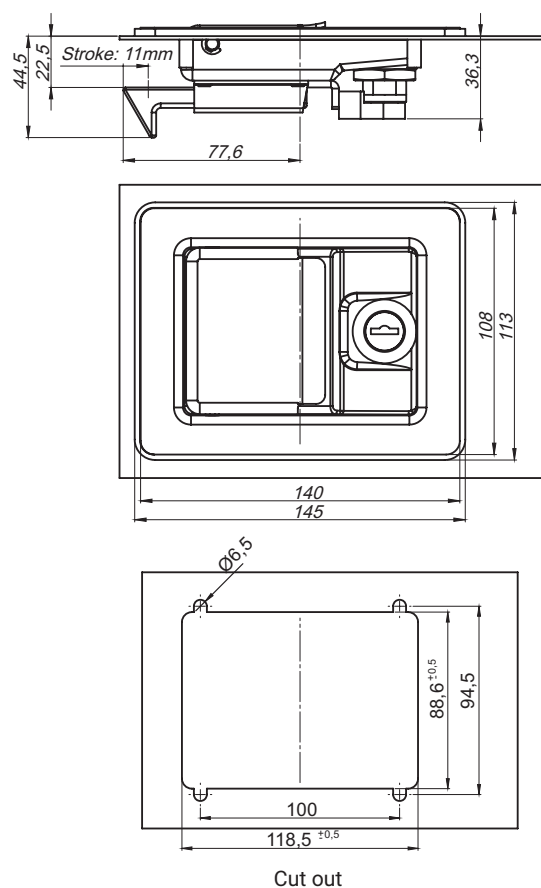
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.610.001	Housing	Steel zinc plated	04
	Gasket	Elastomer	



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.610.002	Housing	Stainless steel	04
	Gasket	Elastomer	



TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.510.001	Housing	Steel zinc plated	04
	Gasket	Elastomer	



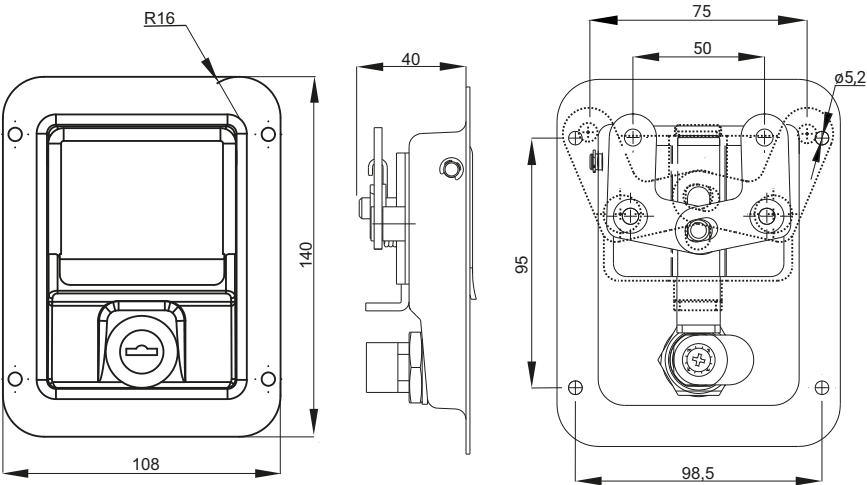
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.510.003	Housing	Steel zinc plated	04
	Gasket	Elastomer	

Lock 2.510



ROZTOCZE

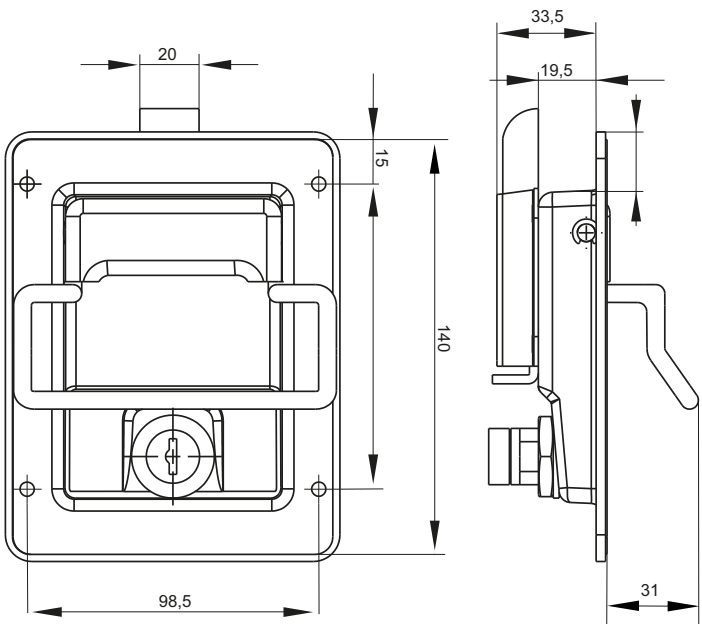
2A



stainless steel



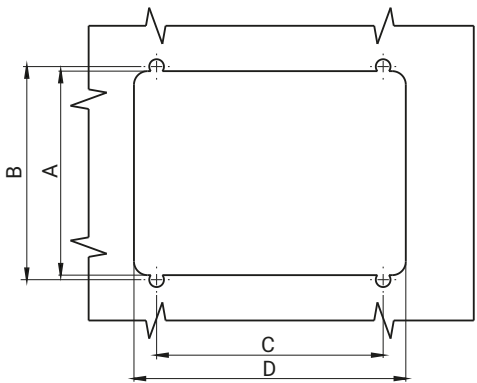
TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.510.002	Housing	Stainless steel	04
	Gasket	Elastomer	



stainless steel

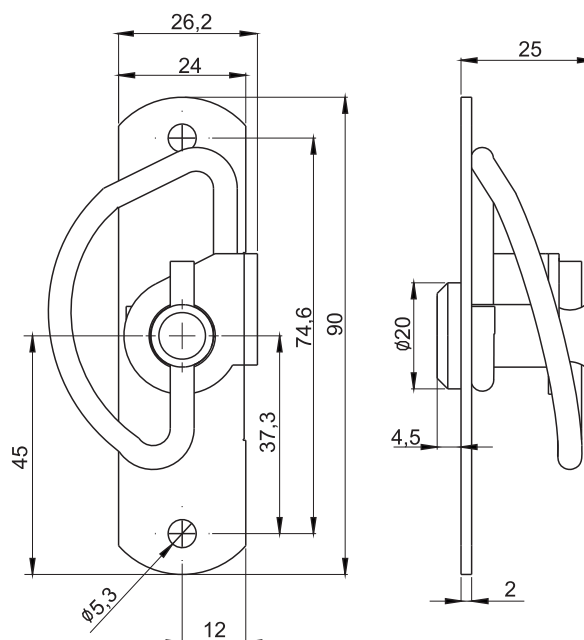
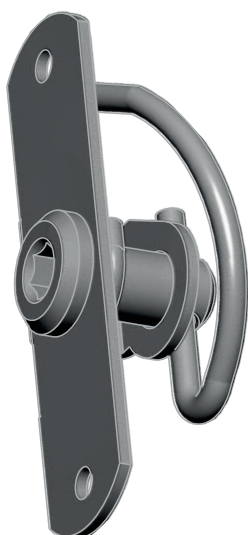


TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
2.510.005	Housing	Stainless steel	04
	Gasket	Elastomer	



Cut out

NR	Dimension [mm]			
	A	B	C	D
2.510.002	90	95	98	120
2.510.005	80	98,5	103	113,5

stainless
steel

Inserts



KW8

KW8 inner

T9

S

HEX6

TYPE OF LOCK

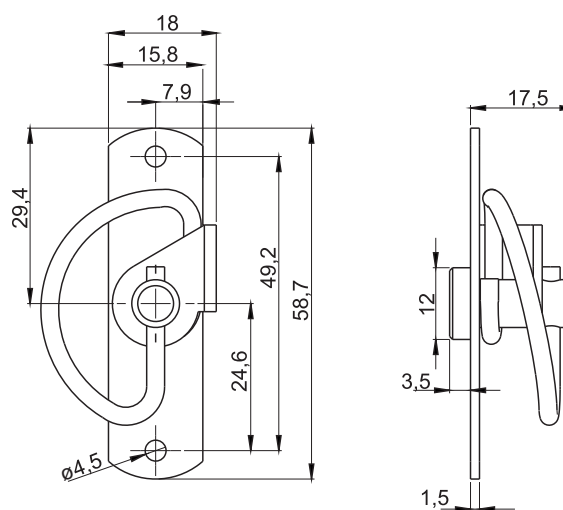
COMPONENTS

MATERIAL

2.504.001

Housing, insert
Spring

Stainless steel

stainless
steel

TYPE OF LOCK

COMPONENTS

MATERIAL

2.504.002

Housing, insert
Spring

Stainless steel

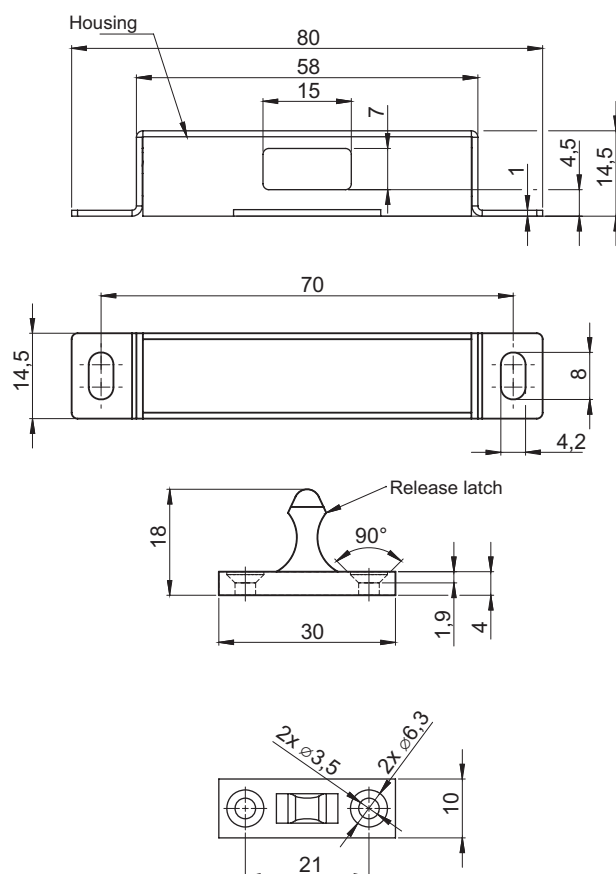
How to order :

Type of lock

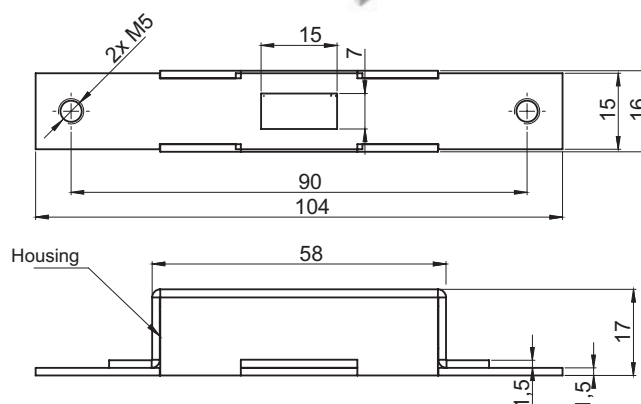
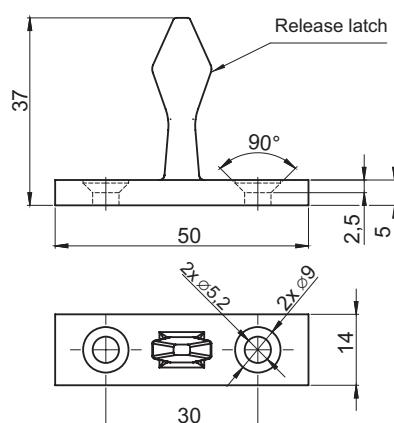
Type of insert

2.504.001

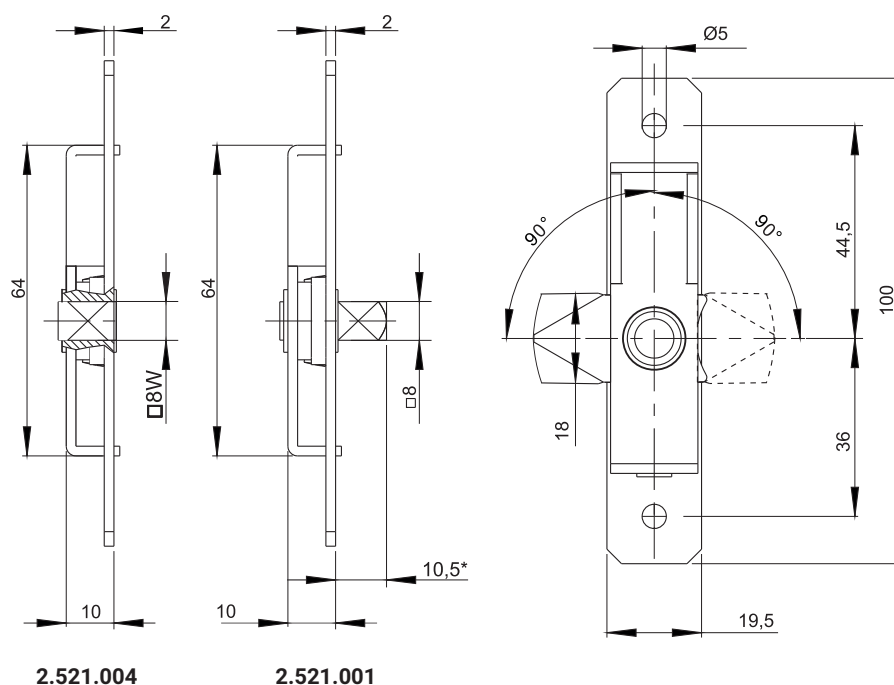
KW8



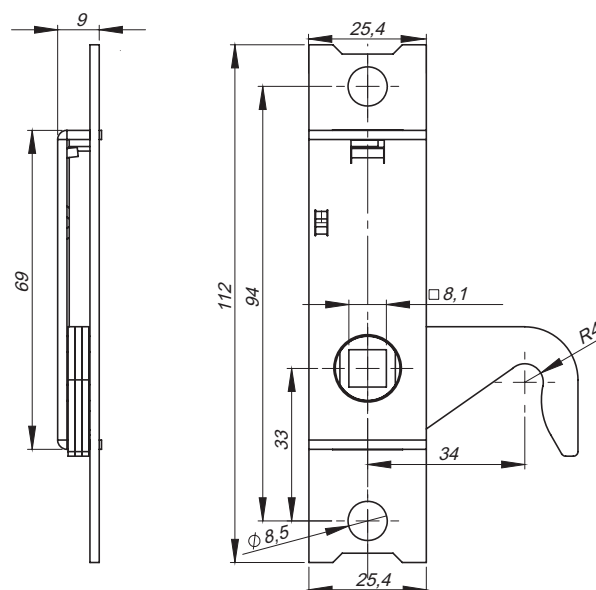
TYPE OF LOCK	DETAIL	COMPONENTS	MATERIAL
2.200.001	Roller latch	Housing	Zinc plated steel
		Release latch	POM



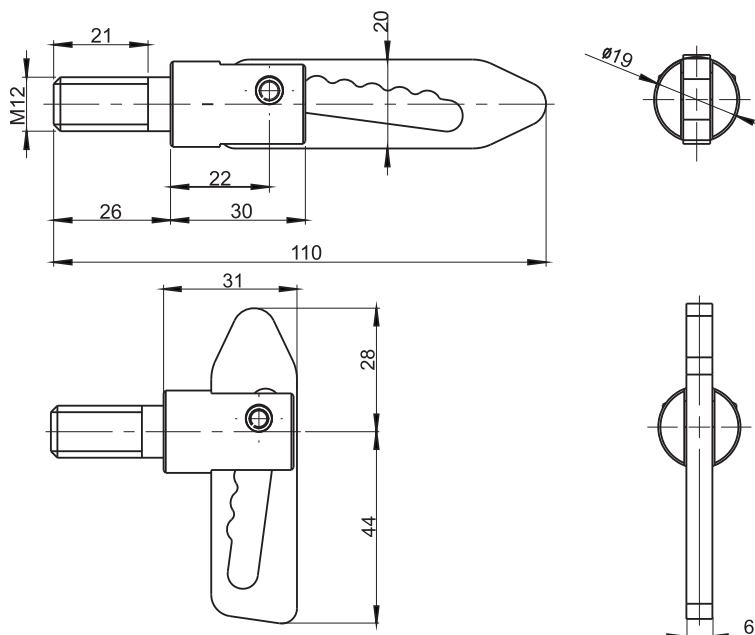
TYPE OF LOCK	DETAIL	COMPONENTS	MATERIAL
2.210.001SN	Roller latch	Housing	Stainless steel
		Release latch	POM



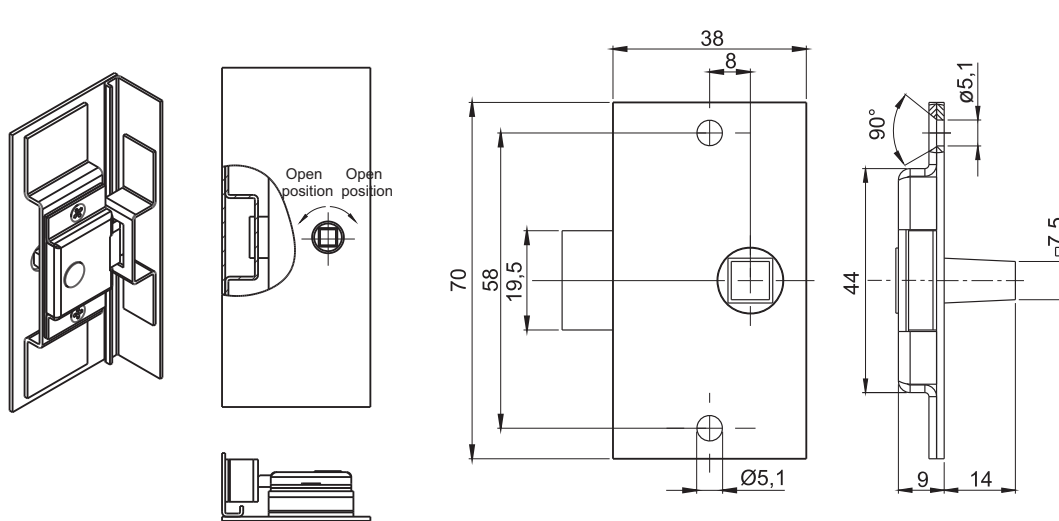
CATALOGUE NUMBER	COMPONENTS	MATERIAL
2.521.001	Housing, Insert, Cam	Steel zinc plated
2.521.004	Housing, Insert, Cam	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
2.505.001	The base of the cam	Steel zinc plated
	The hook cam	Steel zinc plated
	The spring of the lock	Stainless steel



TYPE OF LOCK	COMPONENTS	MATERIAL
2.503.002	Insert, holdfast	Steel zinc plated
2.503.002SN	Insert, holdfast	Stainless steel



INSERT		
KW8-14	KW8-8	T8-9
TYPE OF LOCK	COMPONENTS	MATERIAL
2.520.001SN	Housing, insert Cam	Stainless steel

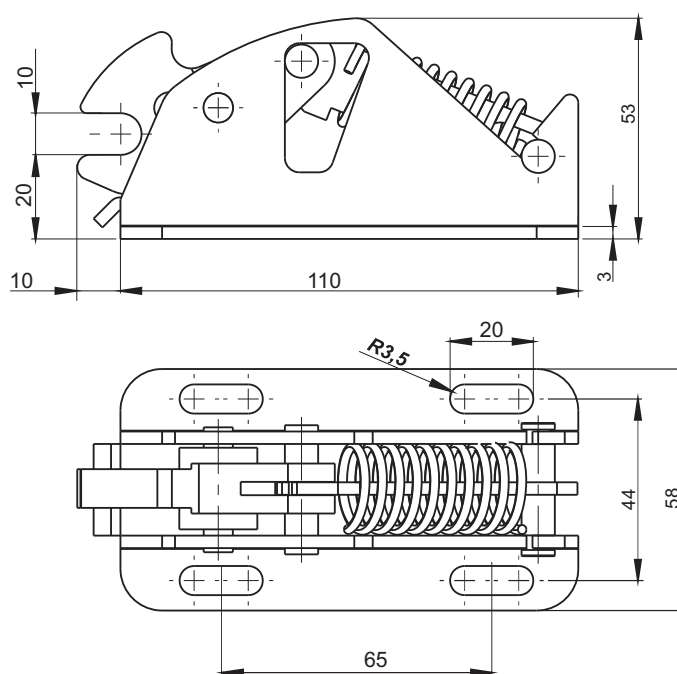
How to order :

Type of lock or catalogue number

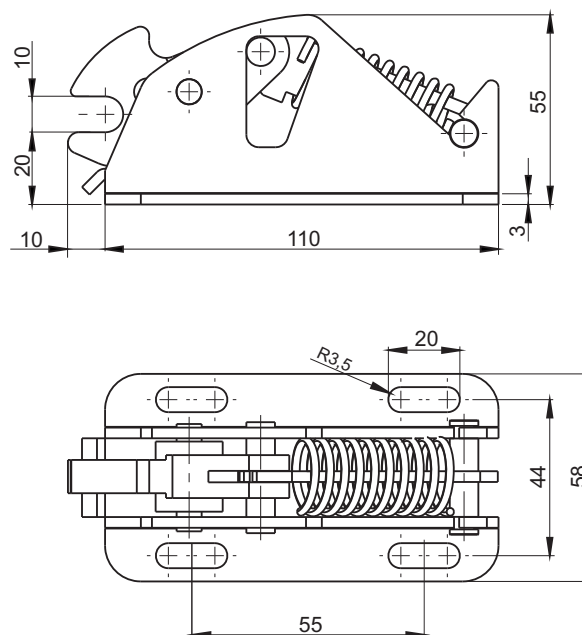
Type of insert

Height cam H

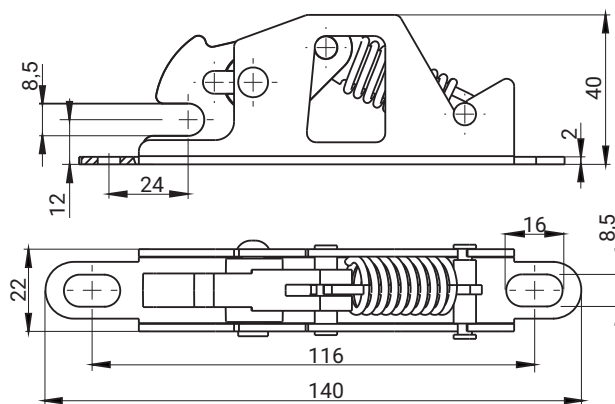
2.520 — T8 — 9

stainless
steel

TYPE OF LOCK	COMPONENTS	MATERIAL
2.501.001	Housing / cam	Steel zinc plated/ Polyamide
2.501.001SN	Housing / cam	Stainless steel/ Polyamide

stainless
steel

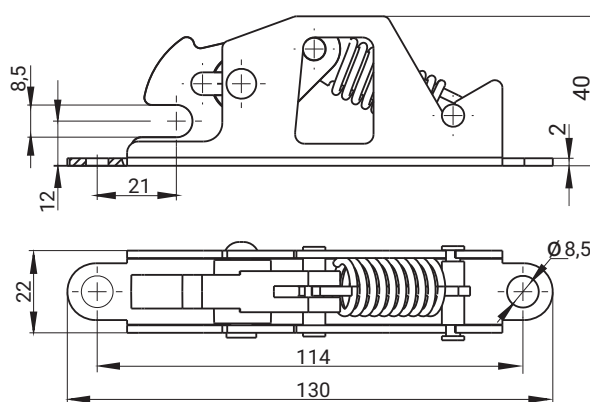
TYPE OF LOCK	COMPONENTS	MATERIAL
2.501.003	Housing / cam	Steel zinc plated/ Polyamide
2.501.003SN	Housing / cam	Stainless steel/ Polyamide



stainless steel



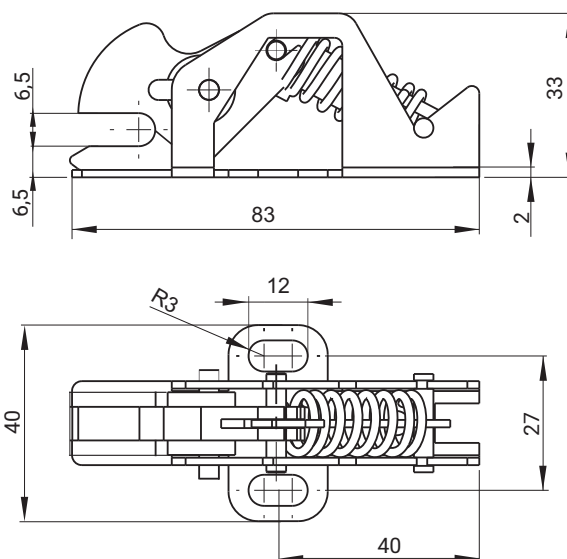
TYPE OF LOCK	COMPONENTS	MATERIAL
2.512.001	Housing / Cam	Steel zinc plated / Polyamide
2.512.001SN	Housing / Cam	Stainless Steel / Polyamide



stainless steel



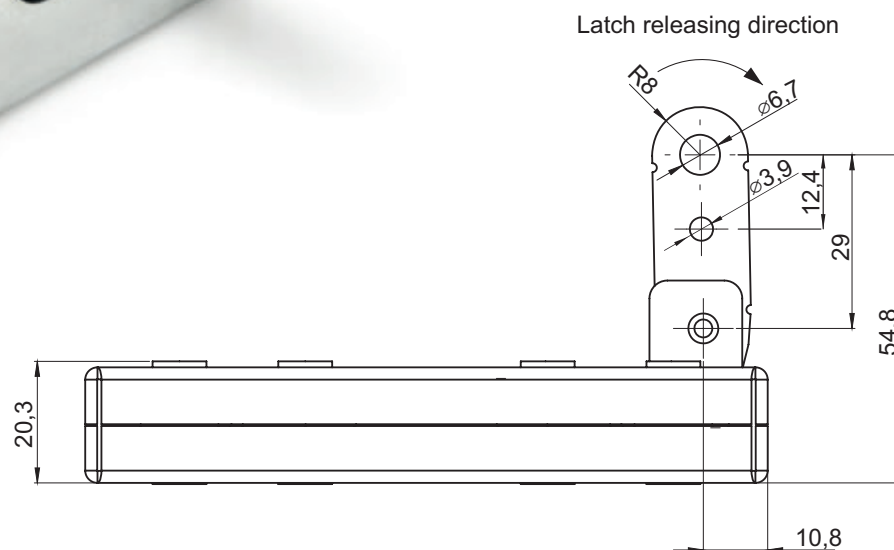
TYPE OF LOCK	COMPONENTS	MATERIAL
2.512.002	Housing / Cam	Steel zinc plated / Polyamide
2.512.002SN	Housing / Cam	Stainless Steel / Polyamide



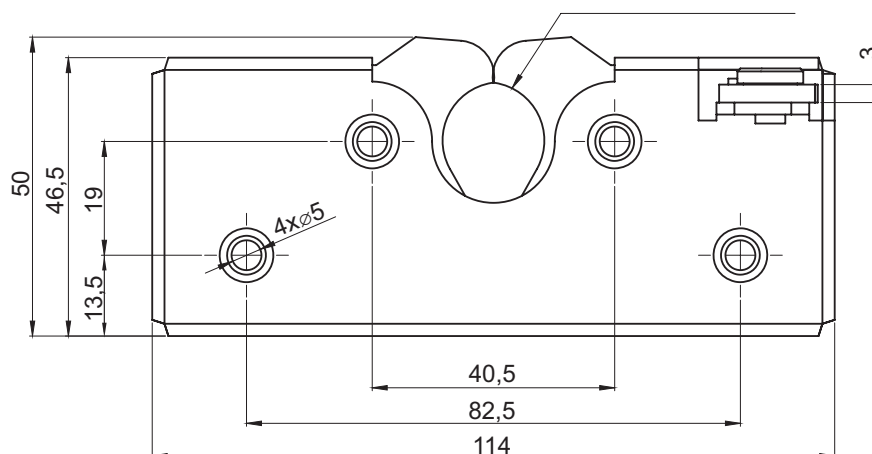
stainless steel



TYPE OF LOCK	COMPONENTS	MATERIAL
2.502.001	Housing / Cam	Steel zinc plated / Polyamide
2.502.001SN	Housing / Cam	Stainless Steel / Polyamide

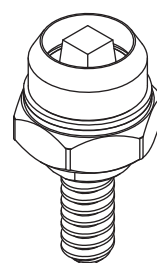
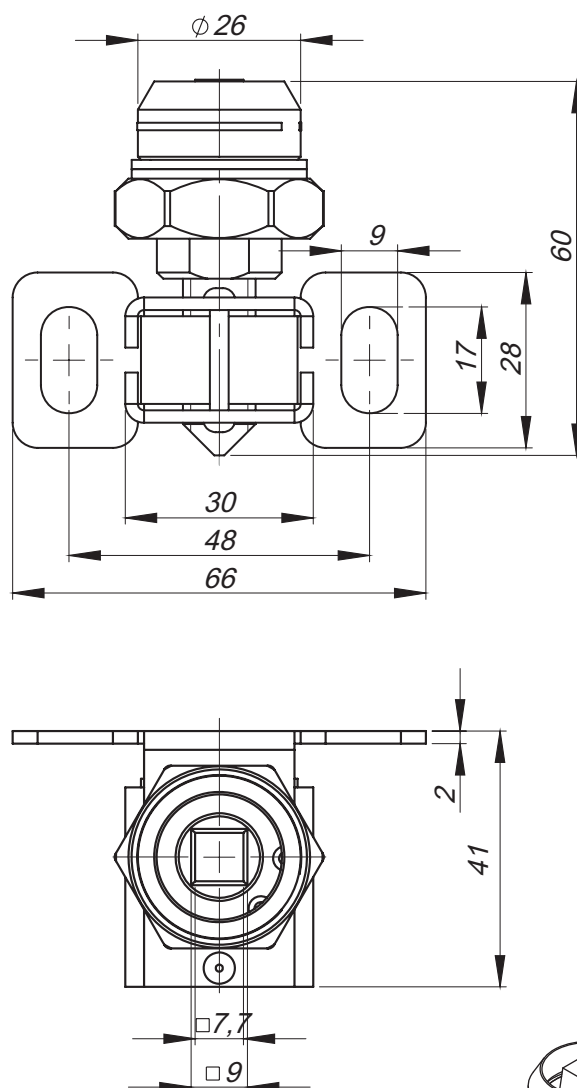


Max diameter of latching rod is 17mm

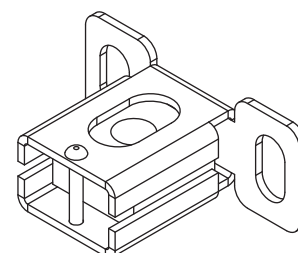


TYPE OF LOCK	COMPONENTS	MATERIAL
2.507.001	Housing	Zinc plated steel
	Bolt	Oxidized steel

stainless
steel



Locking flap

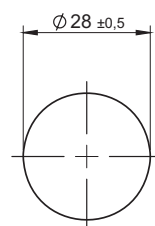
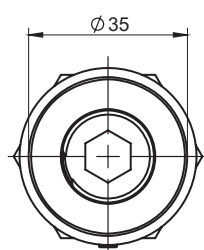
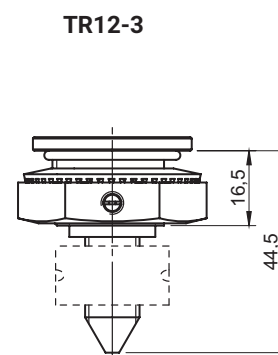
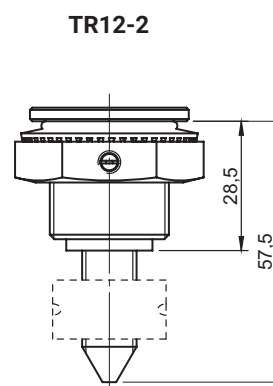
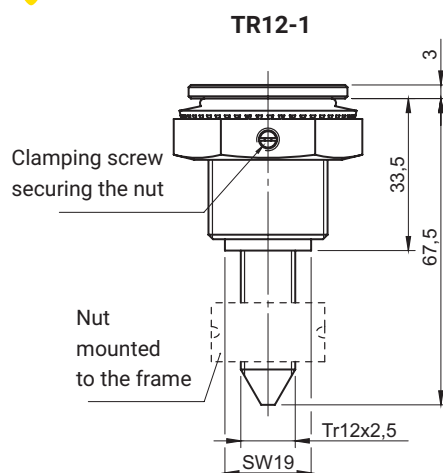


Locking flap handle

TYPE OF LOCK	COMPONENTS	MATERIAL
2.700.001	Locking flap	Stainless steel AISI 316L
	Locking flap handle	Stainless steel AISI 304

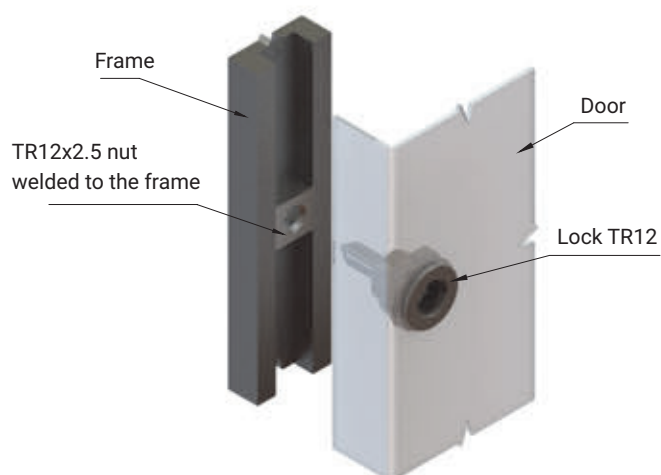
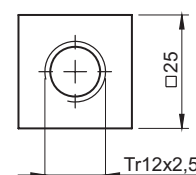
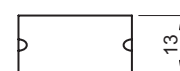
stainless
steel

NEW



Cut out

Nut TR12x2,5



CATALOGUE NUMBER	INSERTS [D]			COMPONENTS	MATERIAL
TR12-1 TR12-2 TR12-3				Housing, Insert	Stainless steel
TR12x2,5	KW8-4	HEX10	KW9-7	Nut	Stainless steel

How to order:

Catalogue number

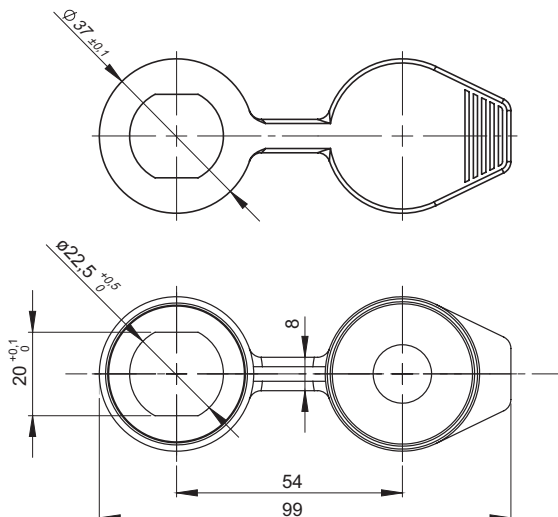
Type of insert

TR12-1 — HEX10

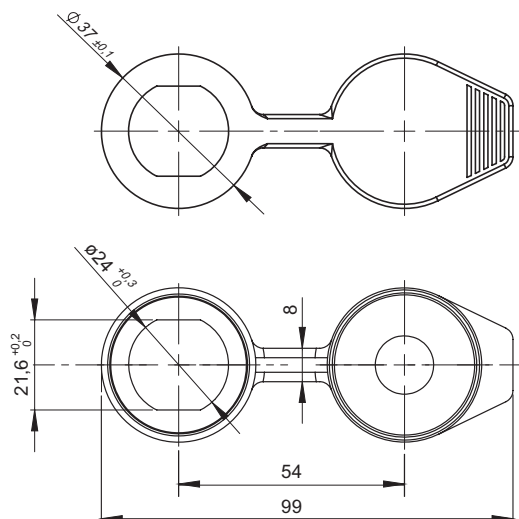
Nut TR12x2,5 to be ordered separately



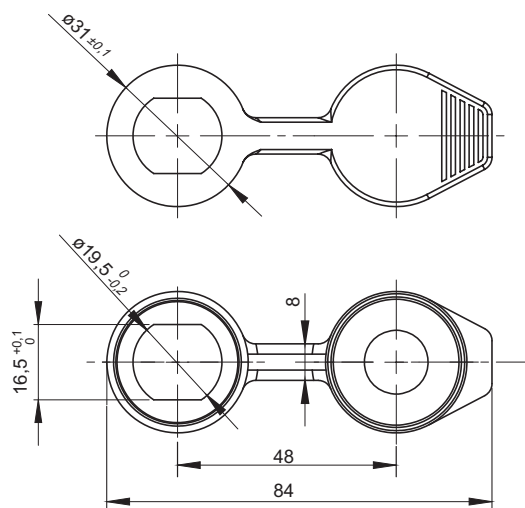
Cover 2.904.005



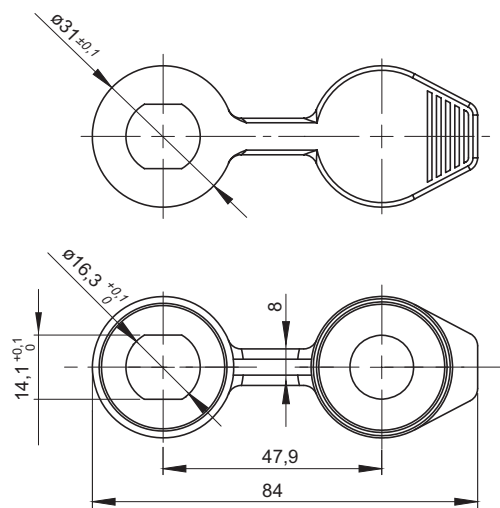
Cover 2.904.006



Cover 2.904.007



Cover 2.904.008

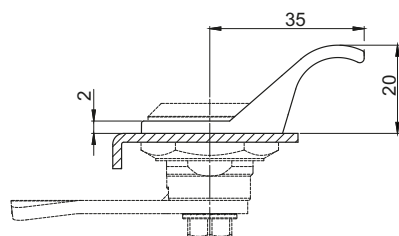


Attention:

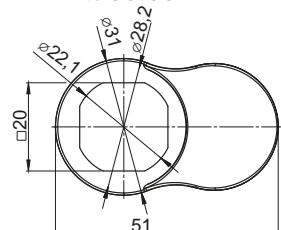
In case of adjusting the handle the H dimension reduces of 2mm

CATALOGUE NUMBER	TYPE OF LOCK	MATERIAL	FINISH [C]
			RAL9005
2.904.005	M22	TPE	07
2.904.006	M24		
2.904.007	M19W		
2.904.008	M16		

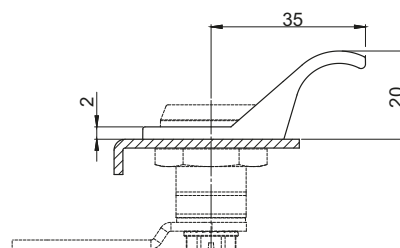
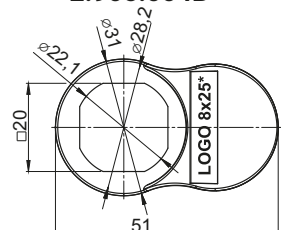
* colour 7035 available on special request



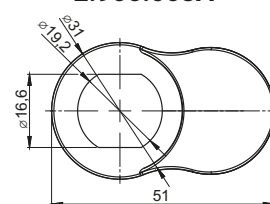
2.905.004A



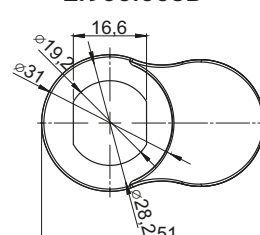
2.905.004B



2.905.003A



2.905.003B



CATALOGUE NO.	DETAIL	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
2.905.004A	Handle for lock M22	Polyamide PA6 GF30	07	08
2.905.004B				
2.905.003A	Handle for lock M19	Polyamide PA6 GF30	07	08
2.905.003B				

How to order :

Catalogue no.

Finish

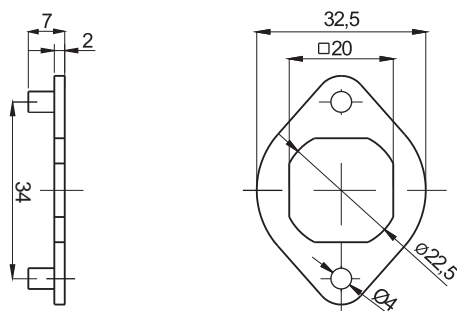
2.905.003A

C

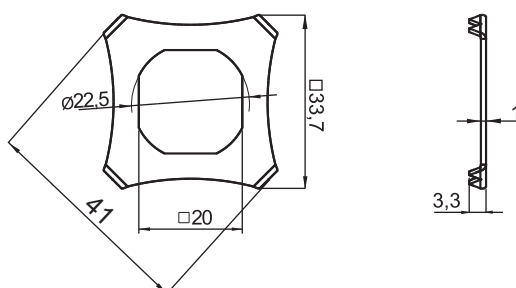
* Optional logo on the handle 2.905.004B with dimension 8x25 mm.

Handle for lock 2.905.004 is fitted with all locks M22 with the outside diameter of flanged housing $\varnothing 28$.

2.905.003 and 2.905.013 are fitted with locks M19W, M19DC, Z-2106, 2.612.001.



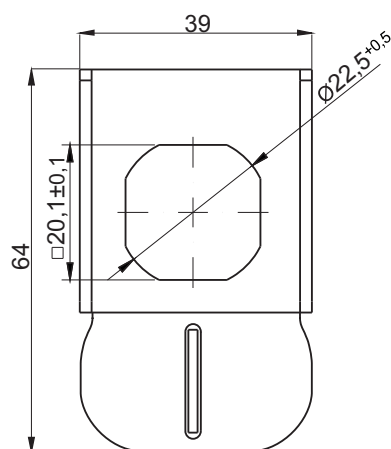
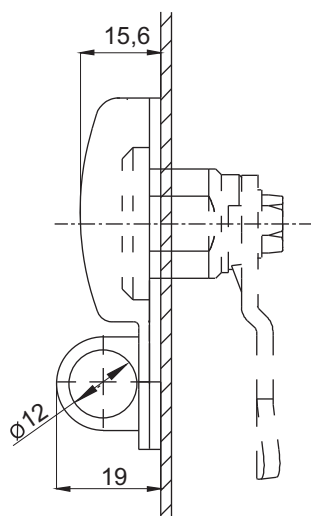
CATALOGUE NUMBER	COMPONENTS	MATERIAL
2.907.002	Locking washer	Steel zinc plated
2.907.002SN	Locking washer	Stainless steel



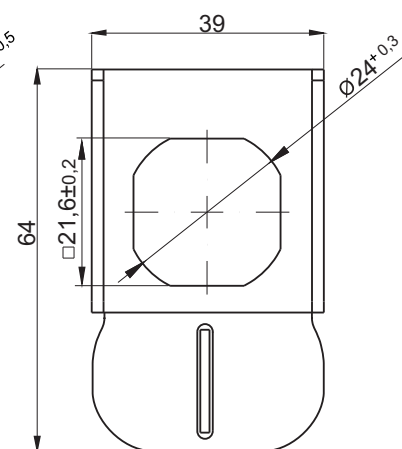
CATALOGUE NUMBER	COMPONENTS	MATERIAL
2.911.001	Locking washer	Steel zinc plated
2.911.001SN	Locking washer	Stainless steel

stainless
steel

Blockade ST2



Blockade 2.902.001

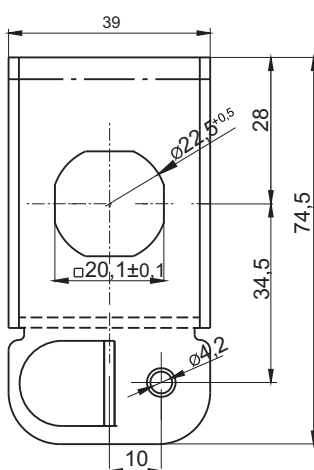
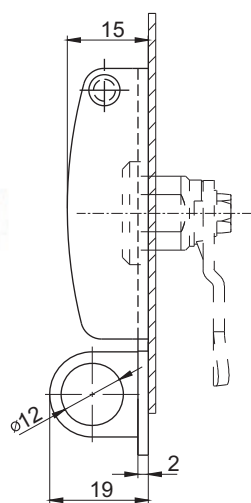


Blockade 2.902.002

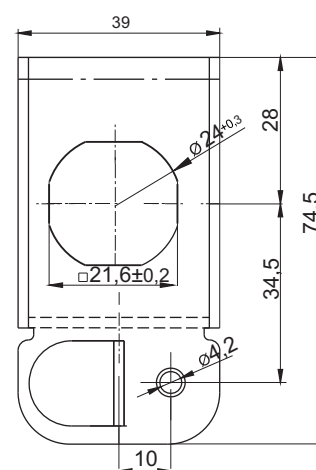
CATALOGUE NUMBER	TYPE OF LOCK	COMPONENTS	MATERIAL
2.902.001	M22	Rate, flape	Steel zinc plated
2.902.001SN	M22	Rate, flape	Stainless steel
2.902.002	M24	Rate, flape	Steel zinc plated
2.902.002SN	M24	Rate, flape	Stainless steel

stainless
steel

Blockade ST2.02



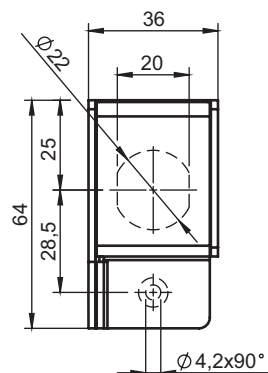
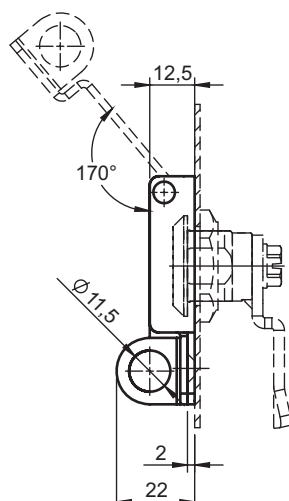
Blockade 2.904.101



Blockade 2.905.102

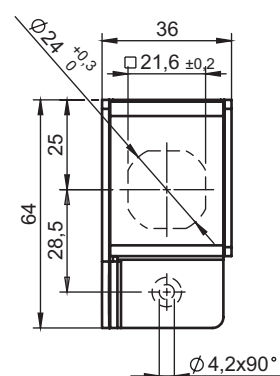
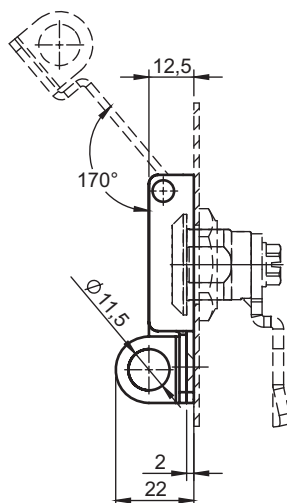
CATALOGUE NUMBER	TYPE OF LOCK	COMPONENTS	MATERIAL
2.904.101	M22	Rate, flape	Steel zinc plated
2.904.101SN	M22	Rate, flape	Stainless steel
2.905.102	M24	Rate, flape	Steel zinc plated
2.905.102SN	M24	Rate, flape	Stainless steel

Blockade ST1

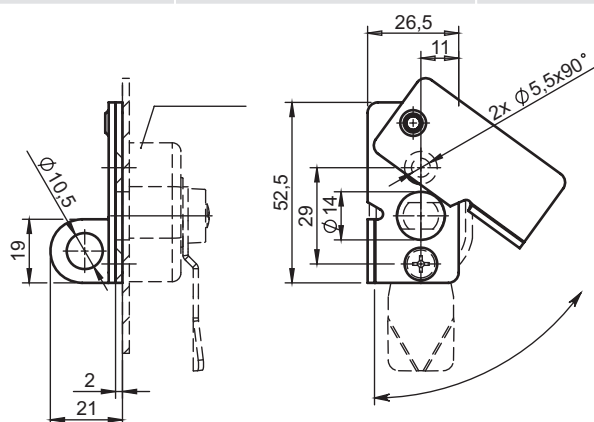


CATALOGUE NUMBER	COMPONENTS	MATERIAL
2.901.001	Rate, flap	Steel zinc plated
2.901.001SN	Rate, flap	Stainless steel

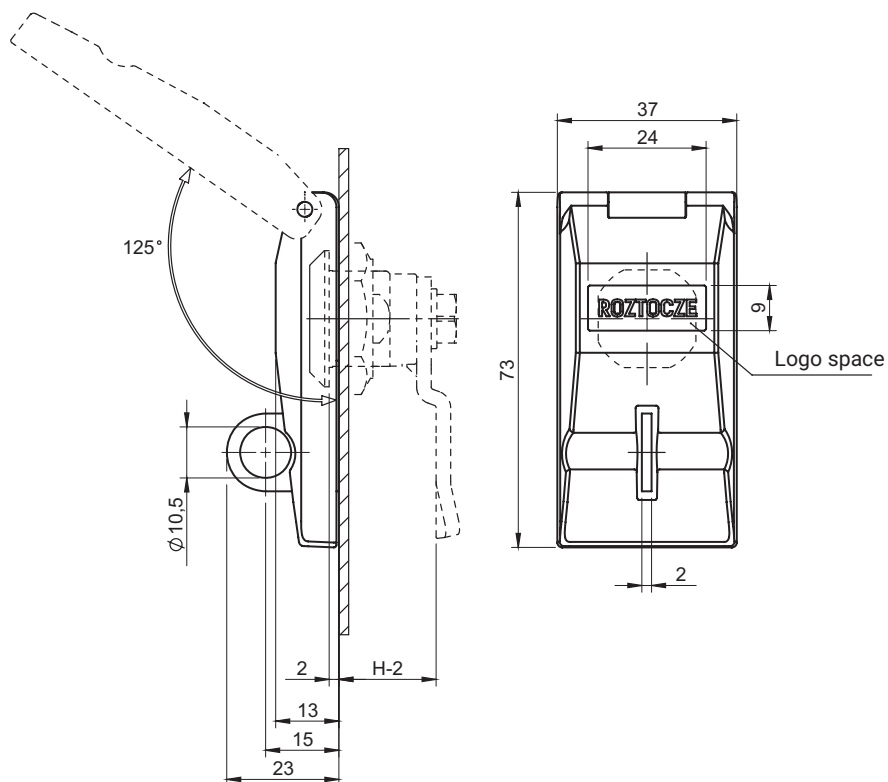
Blockade ST1



CATALOGUE NUMBER	COMPONENTS	MATERIAL
2.901.002	Rate, flap	Steel zinc plated
2.901.002SN	Rate, flap	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
2.903.001	Rate, flap	Steel zinc plated
2.903.001SN	Rate, flap	Stainless steel
2.903.001AL	Rate, flap	Aluminum



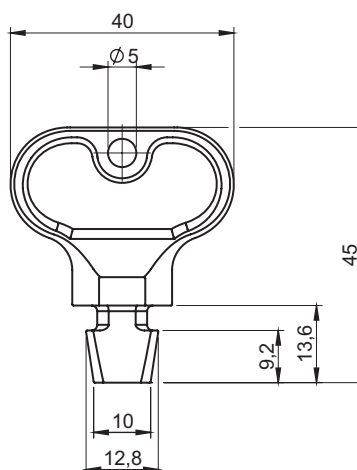
* Customized logo available.

CATALOGUE NUMBER	TYPE OF LOCK	COMPONENTS	MATERIAL
2.910.001	M22	Base Lock cover	Steel zinc plated ZAMAK
2.910.002	M24		
FINISH [C]			
Nickel		RAL9005	
02		04	

How to order:

Catalogue number
Finish

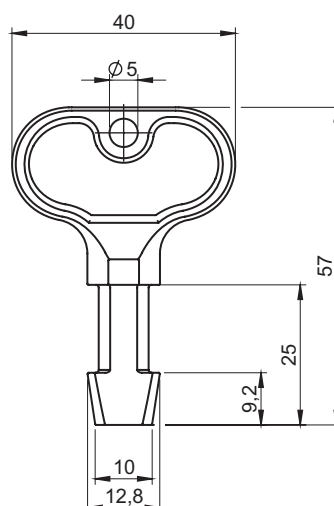
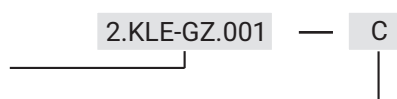
2.910.001 — C



CATALOGUE NUMBER	MATERIAL	FINISH [C]	
		RAL 9005	RAL 7035
2.KLE-GZ.001	Polyamide	07	08

How to order:

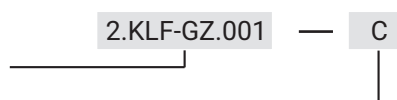
Catalogue number, type of key
Finish

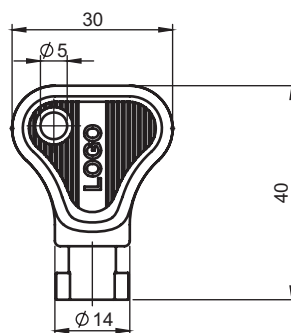


CATALOGUE NUMBER	MATERIAL	FINISH [C]	
		RAL 9005	RAL 7035
2.KLF-GZ.001	Polyamide	07	08

How to order:

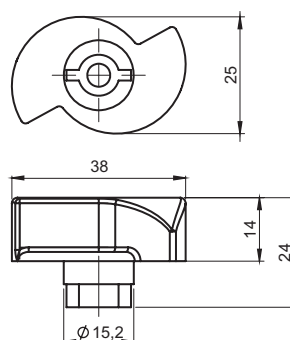
Catalogue number, type of key
Finish





Customized logo on the key available.

CATALOGUE NUMBER	MATERIAL	TYPE OF KEY [X]			FINISH [C]	
2.KLB-X.001	Polyamide				RAL 9005	RAL 7035
		D5	T9	KW 8	07	08

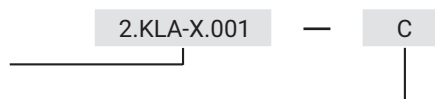


CATALOGUE NUMBER	MATERIAL	TYPE OF KEY [X]				FINISH [C]	
2.KLA-X.001	Polyamide					RAL 9005	RAL 7035
		D5	T9	KW 8	C9	07	08

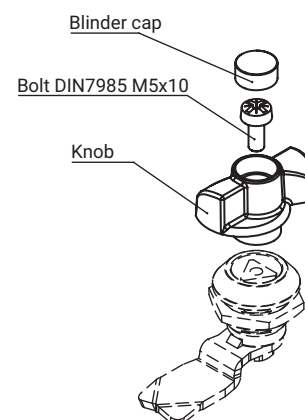
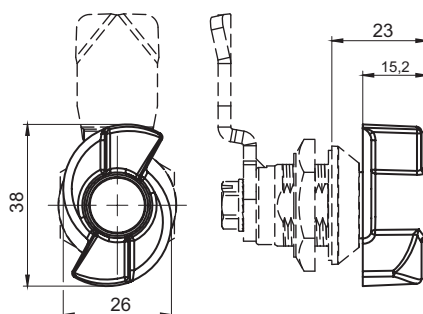
How to order:

Catalogue number, type of key [X]

Finish



Wing knob for T13 insert



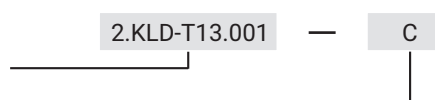
Wing knob for T13 pin, M22-2 and M22-DU locks (pages 2A-9 and 2A-11)

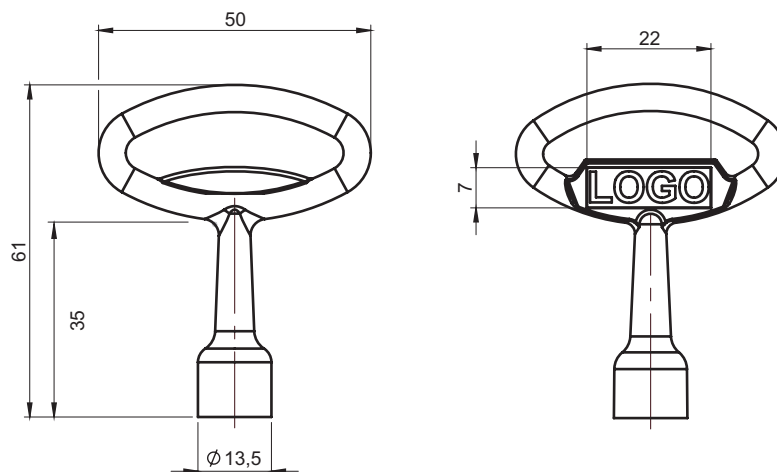
CATALOGUE NUMBER	COMPONENTS	MATERIAL	Finish [C]
			RAL 9005
2.KLD-T13.001	T-handle, Blinder cap	Polyamide	07
	Bolt M5x10	Steel zinc plated	-

How to order:

Catalogue no.

Finish





Possibility of making logo key on request.

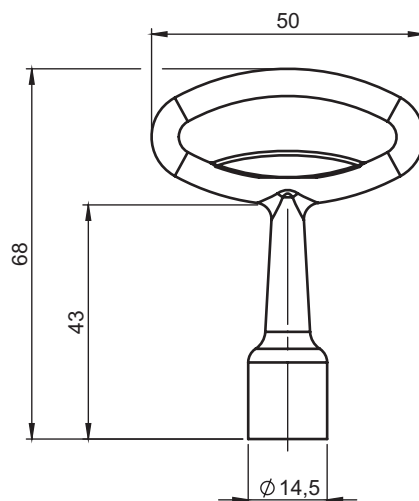
CATALOGUE NUMBER											MATERIAL			
2.KL-X.001											ZAMAK5			
Type of key [X]											Finish [C]			
											No finish	Chrome	Nickel	RAL 9005
D3	D5	T6	T7	T9	KW6	KW7	KW8	N	C9	Q	00	01	02	04

How to order:

Catalogue number, type o key [X]

Finish

2.KL-X.001 — C



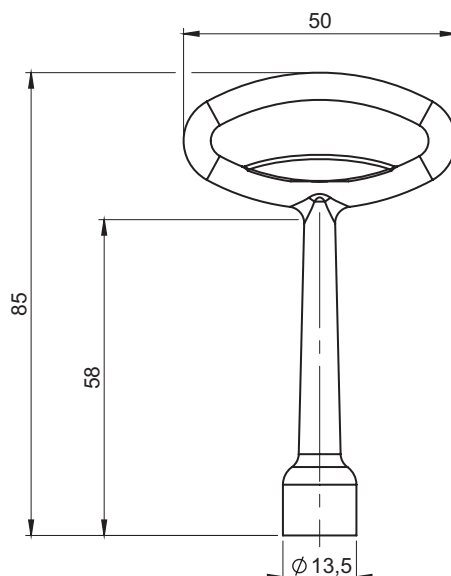
CATALOGUE NUMBER											MATERIAL			
2.KL-X.002											ZAMAK5			
Type of key [X]											Finish [C]			
											No finish	Chrome	Nickel	RAL 9005
T9	T10	KW6	KW7	KW8	KW8 zew	C9	D9				00	01	02	04

How to order:

Catalogue number, type o key [X]

Finish

2.KL-X.002 — C



CATALOGUE NUMBER				MATERIAL			
2.KL-X.003				ZAMAK5			
Type of key [X]				Finish [C]			
				No finish	Chrome	Nickel	RAL 9005
D3	D5	T9	KW8	00	01	02	04

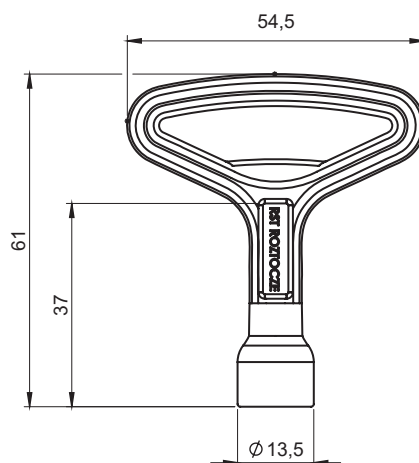
How to order:

Catalogue number, type o key [X]

Finish

2.KL-X.003

C



Possibility of making logo key on request.

CATALOGUE NUMBER				MATERIAL			
2.KL-X.004				ZAMAK5			
Type of key [X]				Finish [C]			
				No finish	Chrome	Nickel	RAL 9005
D5	T9	KW8		00	01	02	04

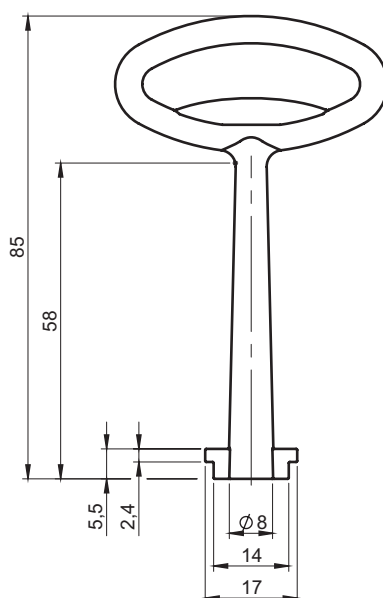
How to order:

Catalogue number, type o key [X]

Finish

2.KL-X.004

C



CATALOGUE NUMBER		MATERIAL			
2.KL-X.005		ZAMAK5			
Type of key [X]		Finish [C]			
		No finish	Chrome	Nickel	RAL 9005
D3S	D5S	00	01	02	04

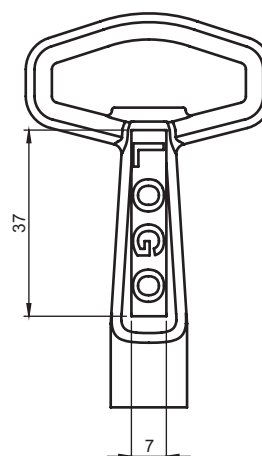
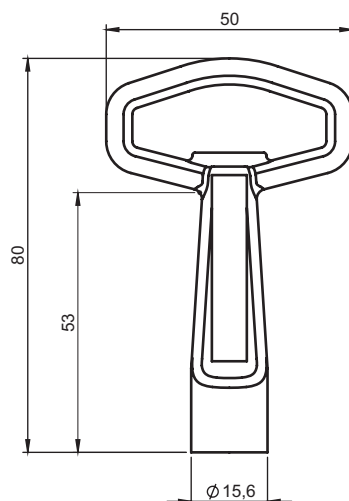
How to order:

Catalogue number, type o key [X]

Finish

2.KL-X.005

C



Possibility of making logo key on request.

CATALOGUE NUMBER							MATERIAL			
2.KL-X.006							ZAMAK5			
Type of key [X]							Finish [C]			
							No finish	Chrome	Nickel	RAL 9005
KW8	T9	T10	T11	T12	T13	HEX9	00	01	02	04

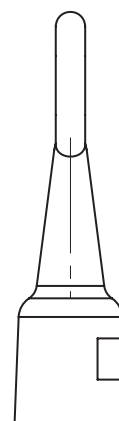
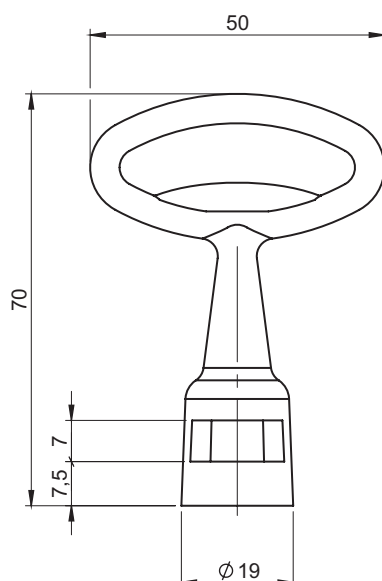
How to order:

Catalogue number, type o key [X]

Finish

2.KL-X.006

C



CATALOGUE NUMBER	MATERIAL	Type of key [X]	Finish [C]			
2.KL-X.007	ZAMAK5		No finish	Chrome	Nickel	RAL 9005
		D13S	00	01	02	04

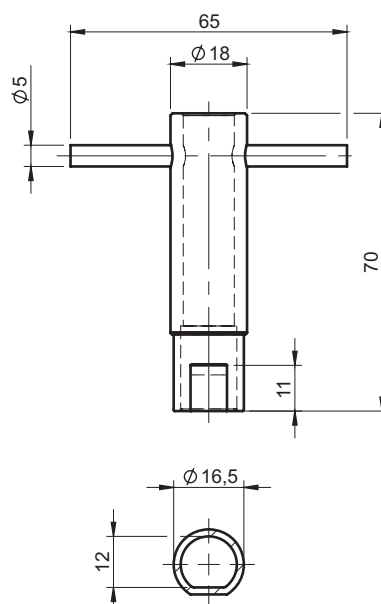
How to order:

Catalogue number, type o key [X]

Finish

2.KL-D13S.007

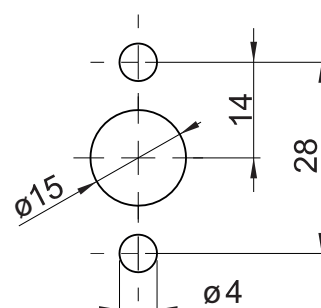
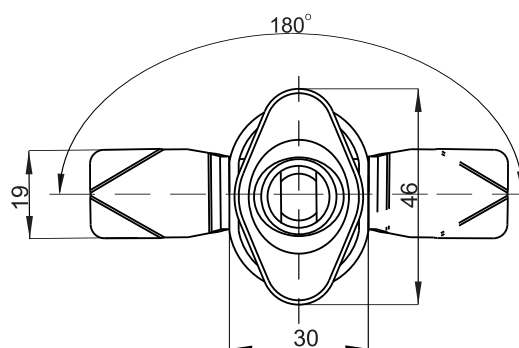
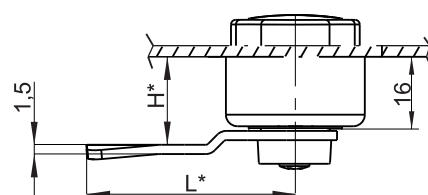
C



CATALOGUE NUMBER	MATERIAL
2.KL-D13S.008	Steel zinc plated



LOCK ZG



Cut Out



LOCK ZG AX

Table no. 1

CAM CODE	H*	L*	INSERT [X]	
001	16	30		
002	16	45		
003	19	30	GZ	N
004	19	45		

TYPE OF LOCK	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
	Housing, insert	Polyamide	07	08
	Blokade	Steel zinc plated	-	-
		Stainless steel	-	-

How to order :

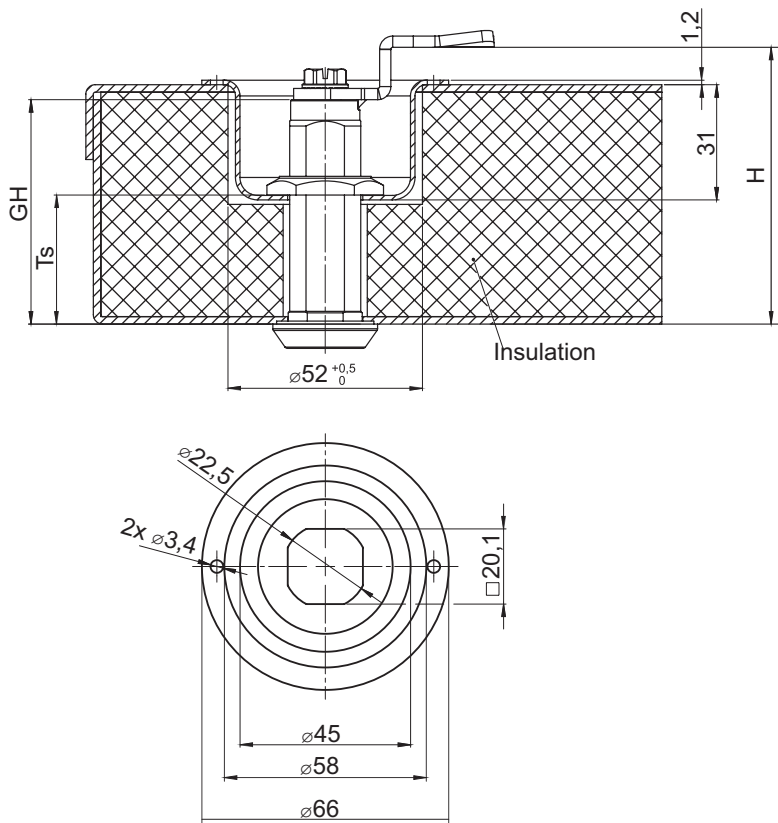
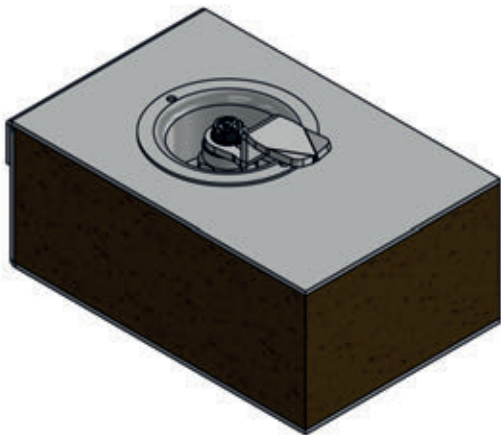
Type of lock

Type of insert [X]

Cam code

Finish [C]

ZGAX.01 — GZ — 003 — C



Fitted with locks M22 reducing the thickness of insulated doors
Fitted with locks M22, M22-30, M22-60.
Ts - the thickness of the door.

CATALOGUE NO.	DETAIL	MATERIAL
2.920.001	Adapter	Zinc plated steel





1

Locking
systems

2

Locks
Latches



3

Hinges



4

Clamps



5

Accessories



6

Gasketing
profiles

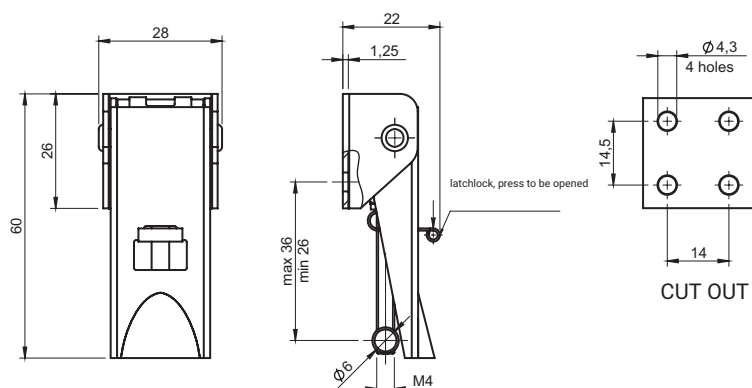


7

Custom
products



stainless
steel

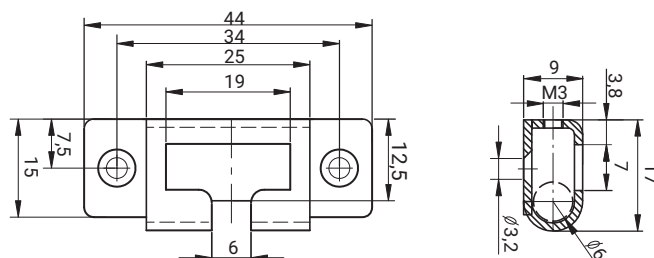


Preferred catch:

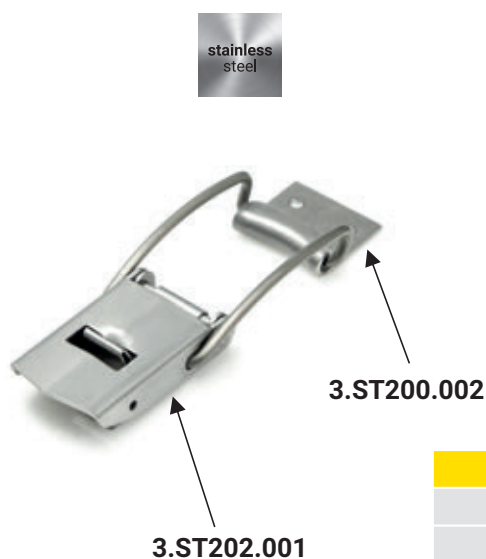
- 3.ST200.001 (2B-1)
- 3.ST200.001SN (2B-1)
- 3.ST201UN.001 (2B-1)
- 3.ST201UN.001SN (2B-1)

Catch ordered separately

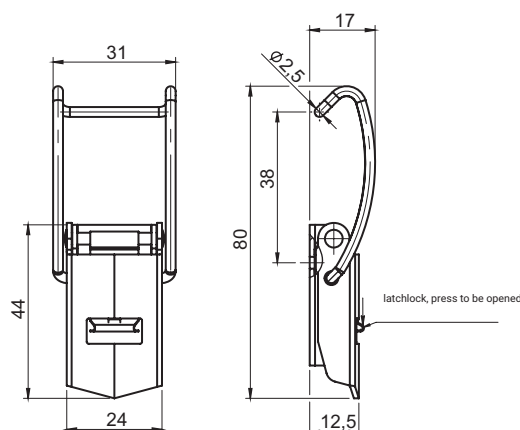
CATALOGUE NUMBER	MATERIAL
3.ST201.001	Steel zinc plated
3.ST201.001SN	Stainless steel



CATALOGUE NUMBER	MATERIAL
3.ST201UN.001	Steel zinc plated
3.ST201UN.001SN*	Stainless steel



stainless
steel

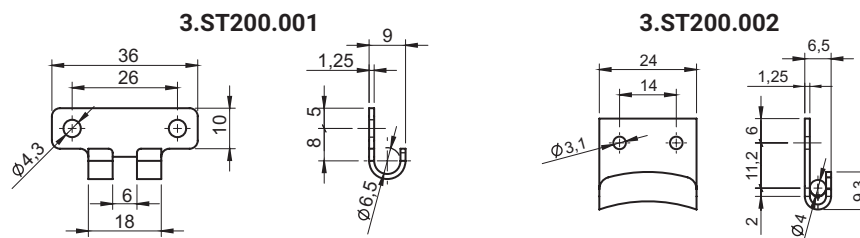


Preferred catch:

- 3.ST200.002 (2B-1)
- 3.ST200.002SN (2B-1)

Catch ordered separately

CATALOGUE NUMBER	MATERIAL
3.ST202.001	Steel zinc plated
3.ST202.001SN	Stainless steel



CATALOGUE NUMBER	MATERIAL
3.ST200.001	Steel zinc plated
3.ST200.001SN	Stainless steel
3.ST200.002*	Steel zinc plated
3.ST200.002SN*	Stainless steel

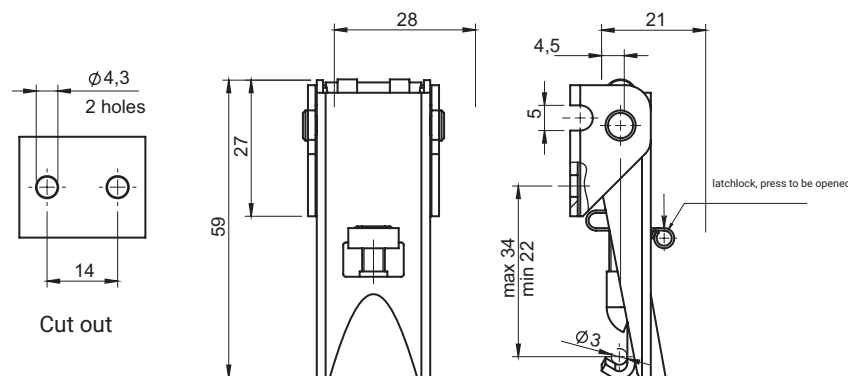
* detail to be ordered separately

Latch 3.ST204, 3.ST205 Catch 3.ST200



ROZTOCZE

2B



stainless steel

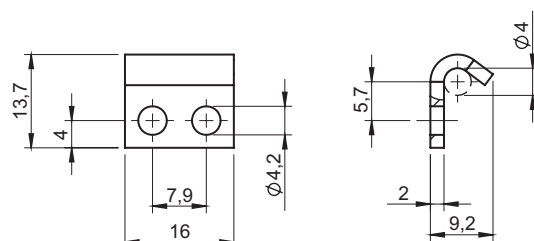
3.ST204.001



3.ST200.003

Preferred catch:
- 3.ST200.003 (2B-2)
- 3.ST200.003SN (2B-2)
Catch ordered separately

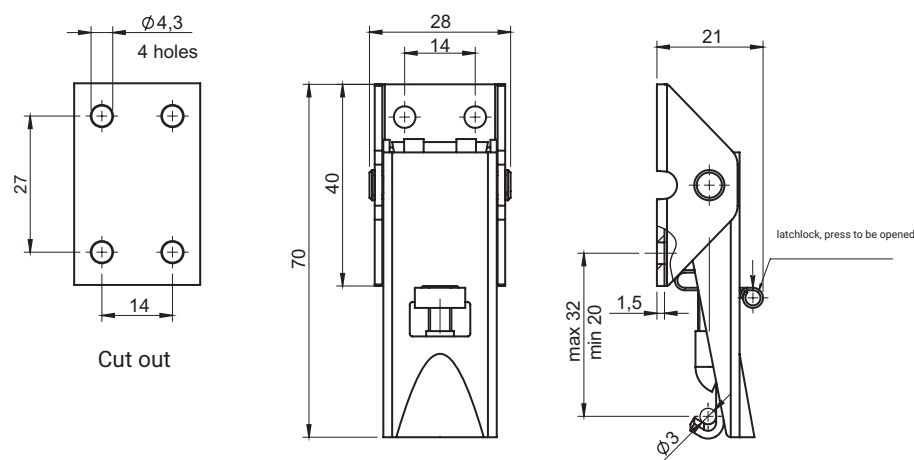
CATALOGUE NUMBER	MATERIAL
3.ST204.001	Steel zinc plated
3.ST204.001SN	Stainless steel



Catch can be used with:
3.ST204.001
3.ST204.001SN
3.ST205.001
3.ST205.001SN

CATALOGUE NUMBER	MATERIAL
3.ST200.003*	Steel zinc plated
3.ST200.003SN*	Stainless steel

* detail to be ordered separately

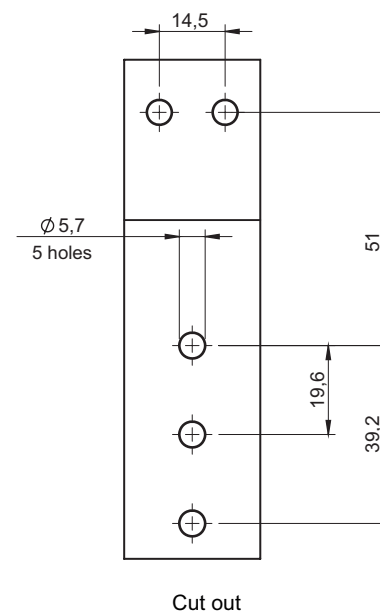
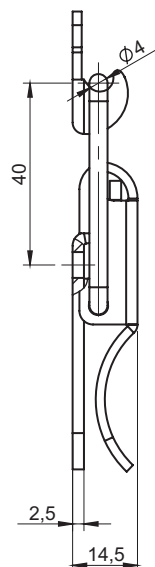
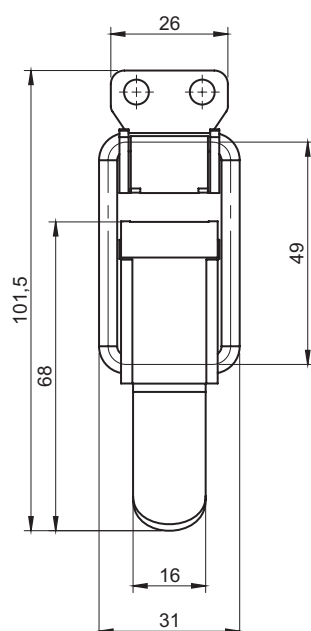


stainless steel



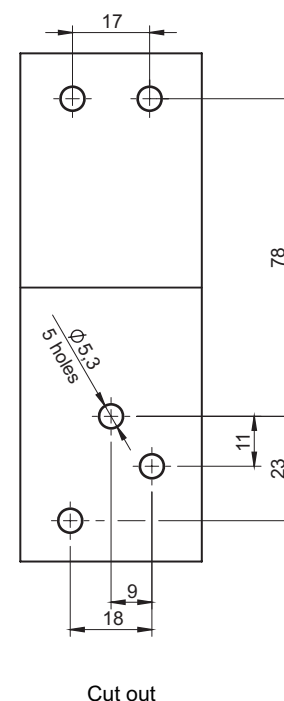
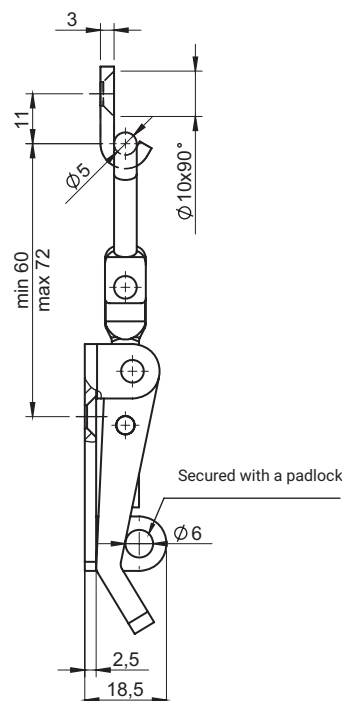
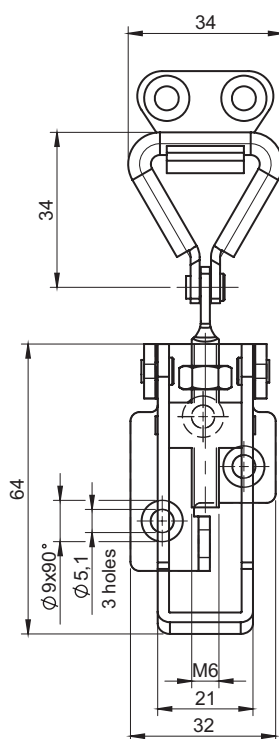
Preferred catch:
- 3.ST200.003 (2B-2)
- 3.ST200.003SN (2B-2)
Catch ordered separately

CATALOGUE NUMBER	MATERIAL
3.ST205.001	Steel zinc plated
3.ST205.001SN	Stainless steel

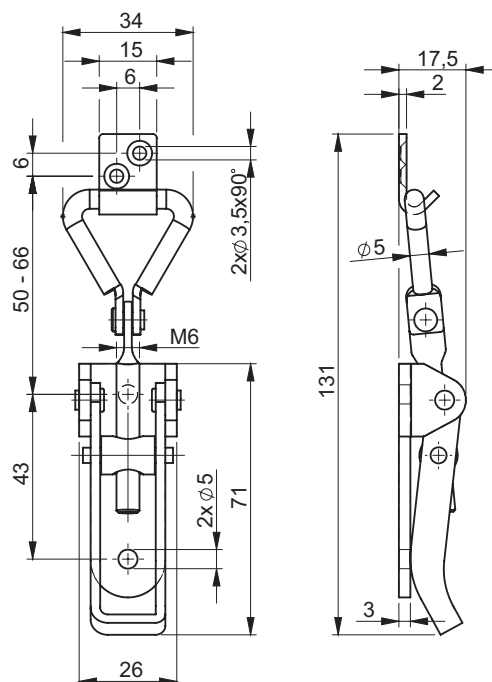
stainless
steel

Latch supplied with a catch

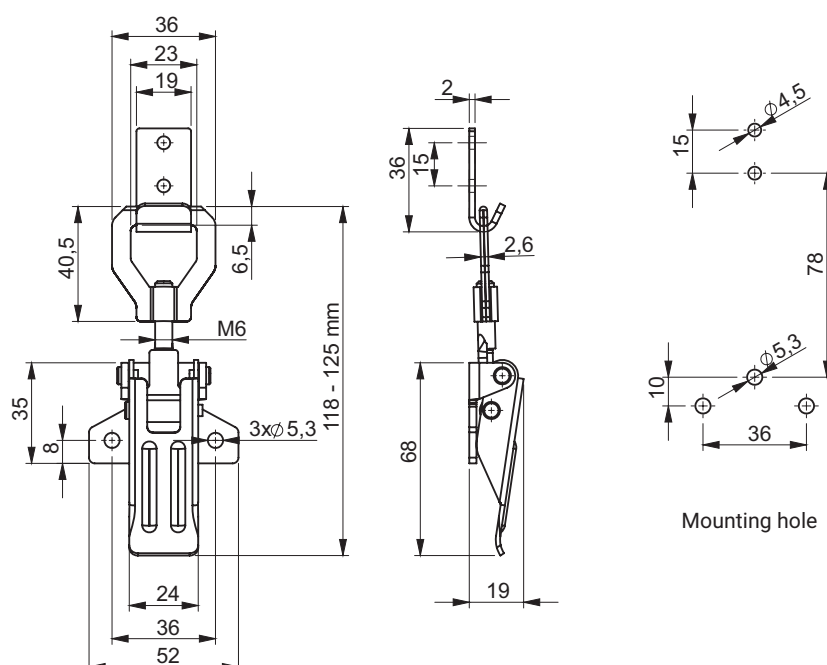
CATALOGUE NO.	MATERIAL
3.ST264.001	Stainless steel

stainless
steel

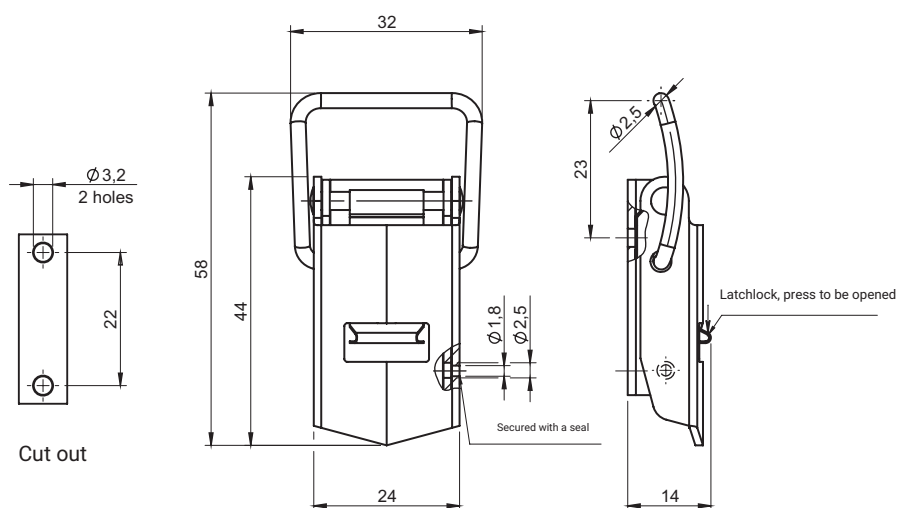
CATALOGUE NO.	DETAIL	MATERIAL
3.ST265.001SN	Latch secured with a padlock	Stainless steel



CATALOGUE NUMBER	MATERIAL
3.ST265.002	Steel zinc plated
3.ST265.002SN	Stainless steel



CATALOGUE NUMBER	MATERIAL
3.ST265.003	Steel zinc plated
3.ST265.003SN	Stainless steel

stainless
steel

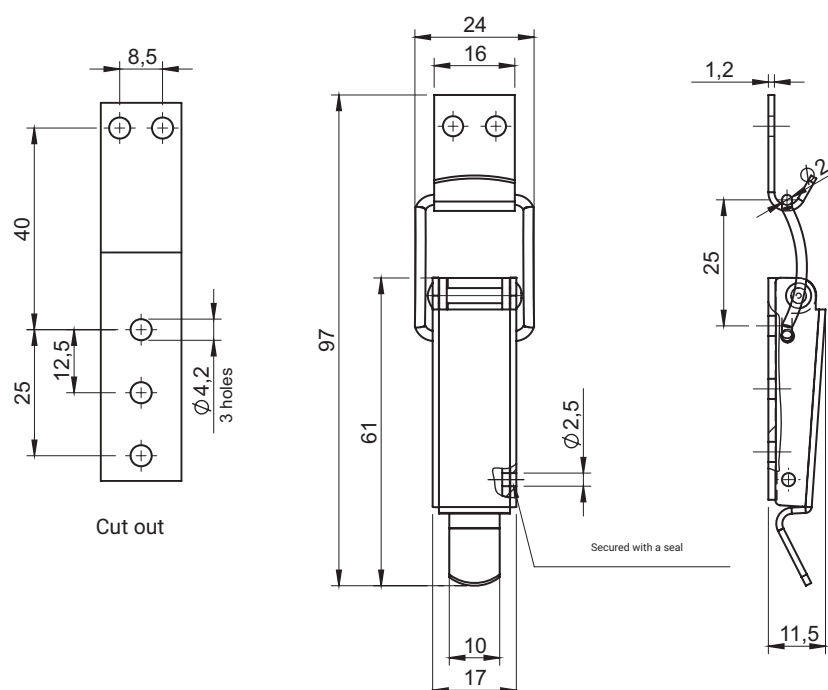
Preferred catch:

- 3.ST200.002 (2B-1)

- 3.ST200.002SN (2B-1)

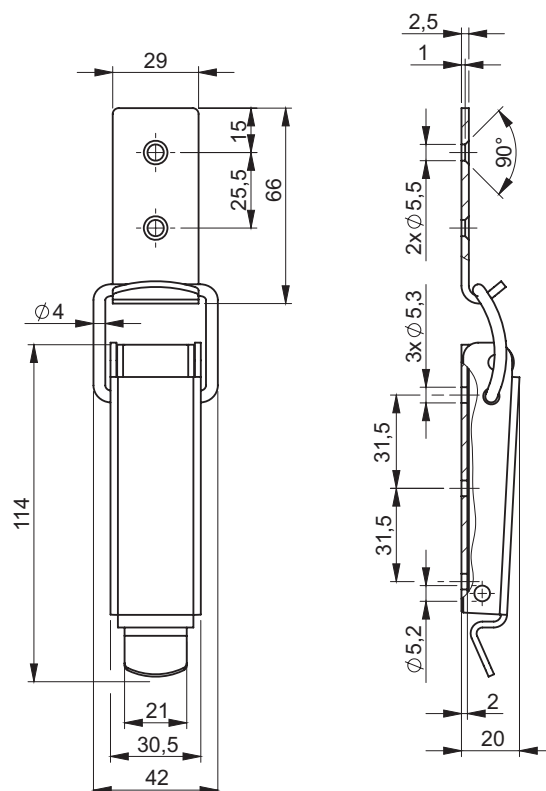
Catch ordered separately

CATALOGUE NUMBER	MATERIAL
3.ST206.001*	Steel zinc plated
3.ST206.001SN*	Stainless steel

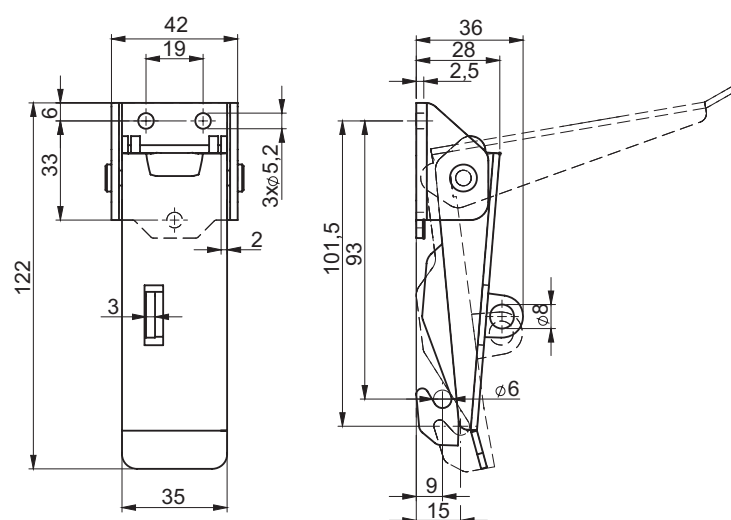
stainless
steel

Latch supplied with a catch

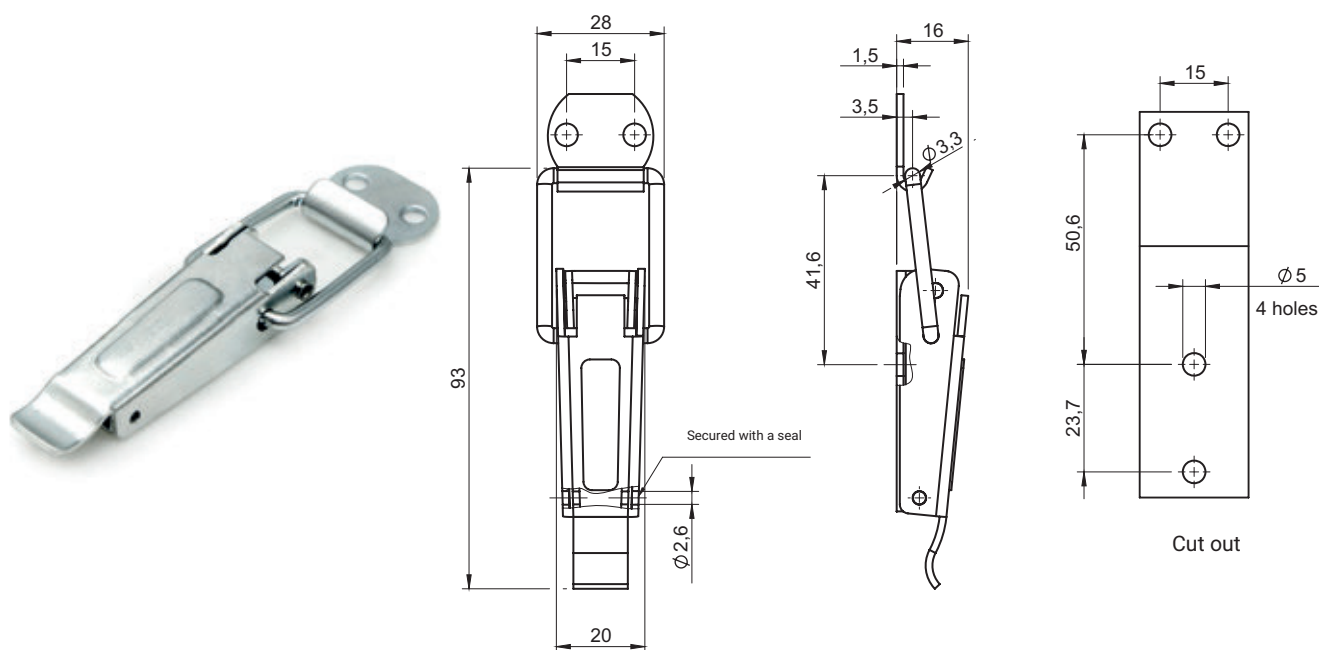
CATALOGUE NUMBER	MATERIAL
3.ST207.001	Steel zinc plated
3.ST207.001SN	Stainless steel



CATALOGUE NUMBER	MATERIAL
3.ST209.001	Steel zinc plated
3.ST209.001SN	Stainless steel

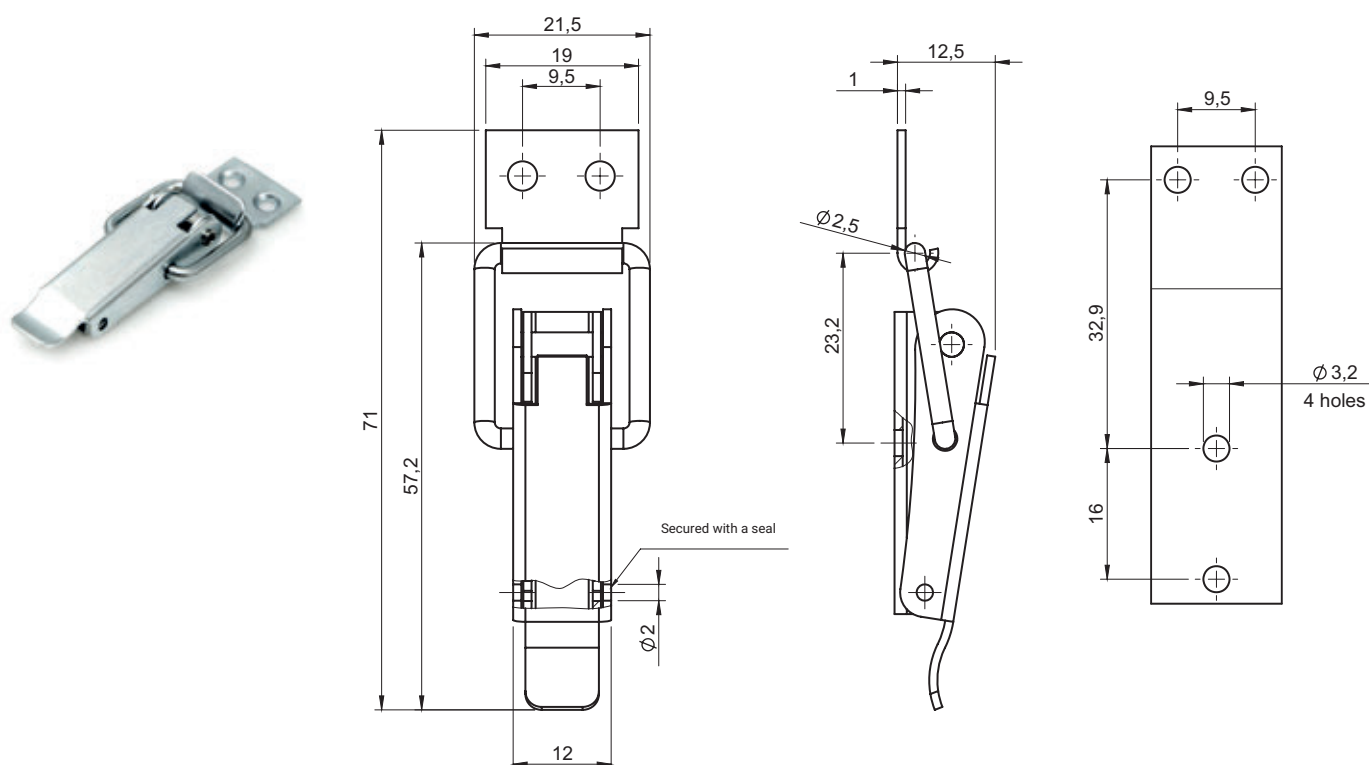


CATALOGUE NUMBER	MATERIAL
3.ST211.001	Steel zinc plated
3.ST211.001SN	Stainless steel



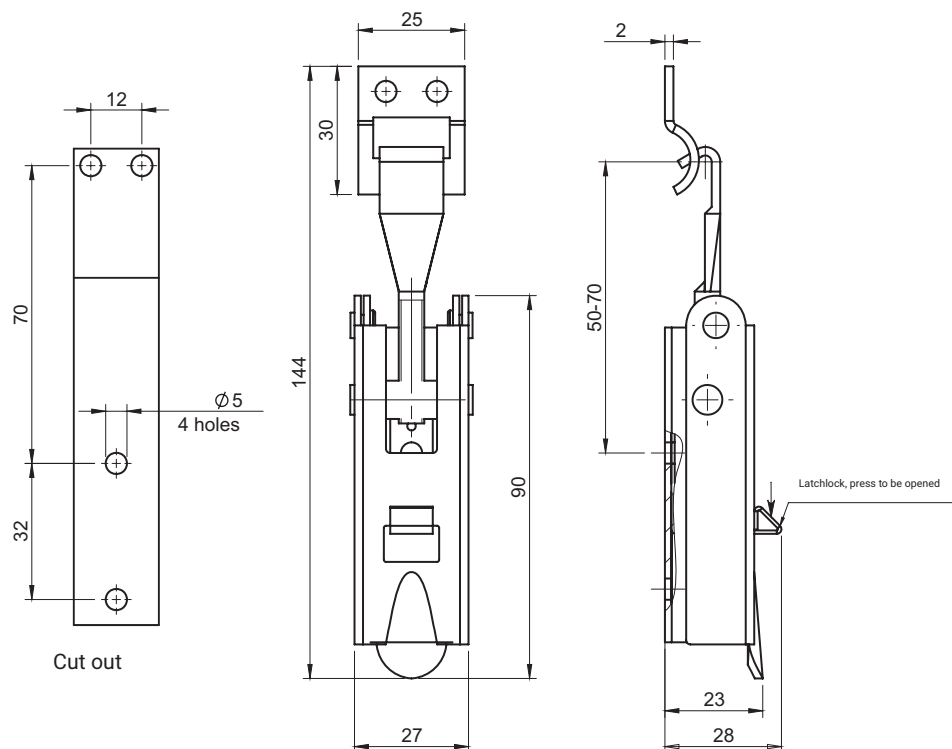
Latch supplied with a catch

CATALOGUE NUMBER	MATERIAL
3.ST261.001	Steel zinc plated



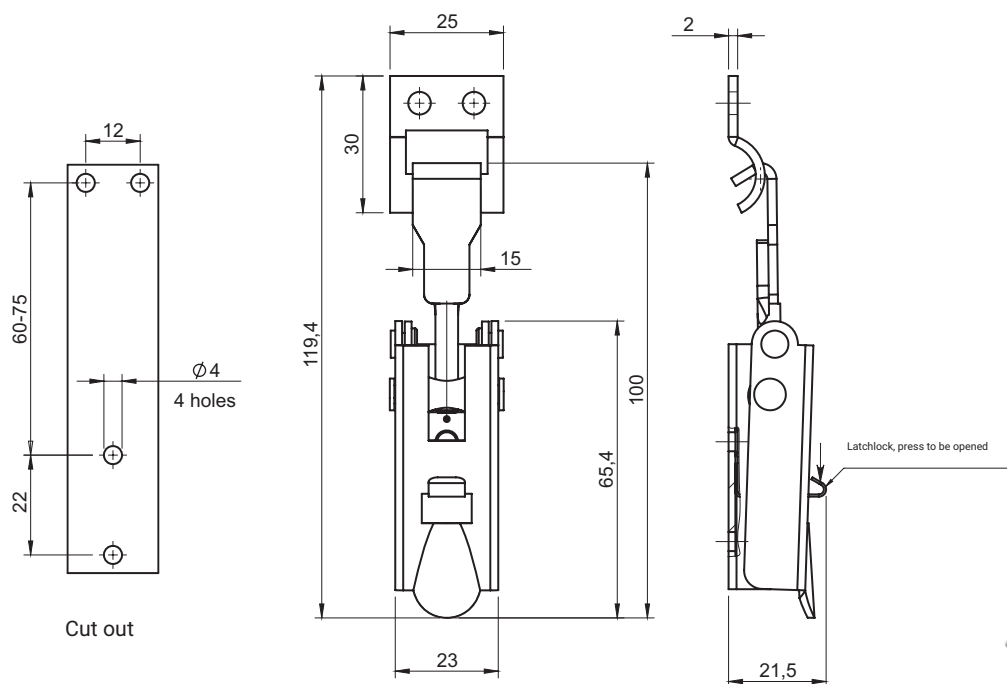
Latch supplied with a catch

CATALOGUE NUMBER	MATERIAL
3.ST262.001	Steel zinc plated



Latch supplied with a catch

CATALOGUE NUMBER	MATERIAL
3.ST208.001	Steel zinc plated
3.ST208.001SN	Stainless steel



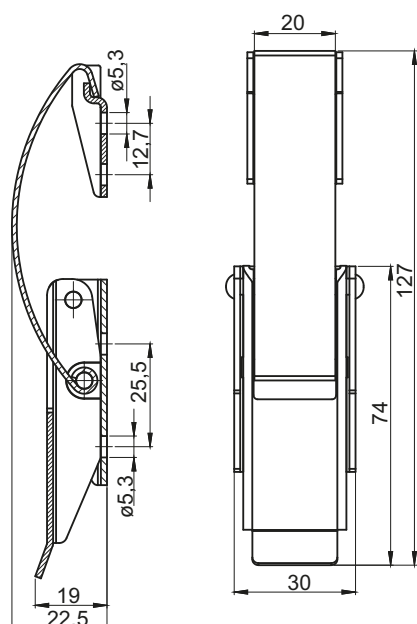
Latch supplied with a catch

CATALOGUE NUMBER	MATERIAL
3.ST210.001	Steel zinc plated
3.ST210.001SN	Stainless steel

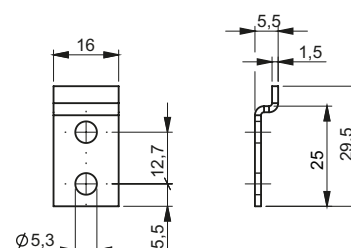
stainless
steel



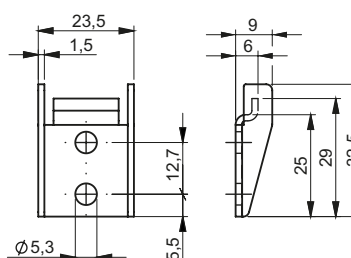
3.ST263.001



3.ST263.001.04A

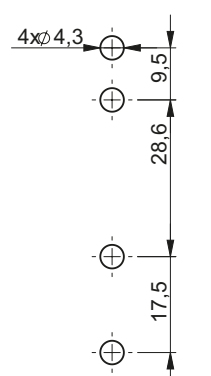
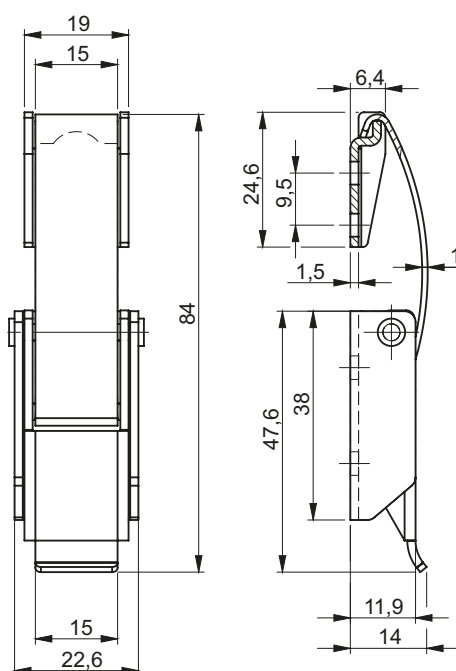


3.ST263.001.04B



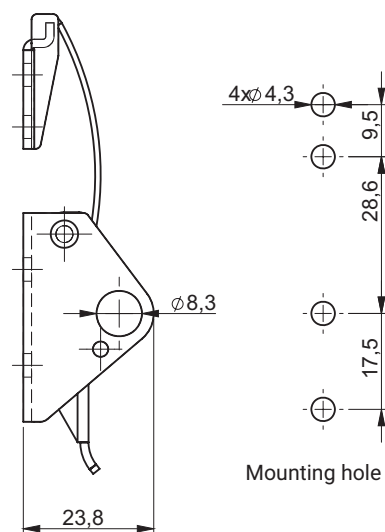
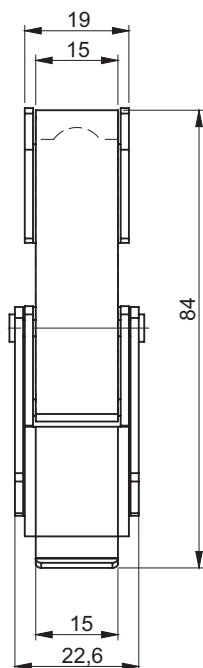
CATALOGUE NUMBER	MATERIAL	FINISH [C]
		RAL 9005
3.ST263.001	Steel zinc plated	04
3.ST263.001SN	Stainless steel	-
3.ST263.001.04A	Steel zinc plated	04
3.ST263.001.04B		
3.ST263.001.04ASN	Stainless steel	04
3.ST263.001.04BSN		

stainless
steel

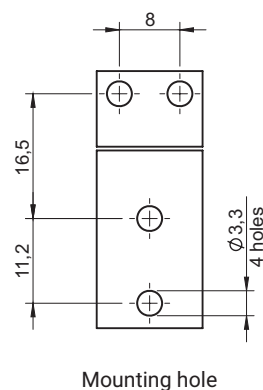
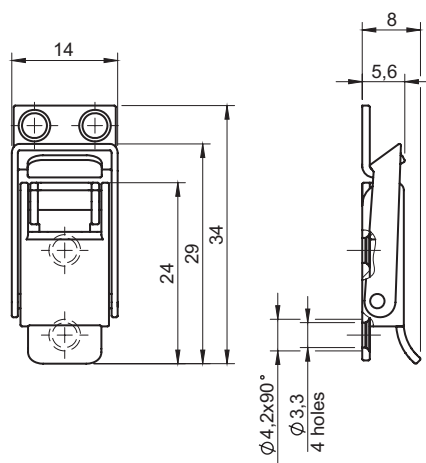


Mounting hole

CATALOGUE NUMBER	MATERIAL
3.ST263.100	Steel zinc plated
3.ST263.100SN	Stainless steel



CATALOGUE NUMBER	DETAIL	MATERIAL
3.ST263.101	Latch secured with a padlock	Steel zinc plated
3.ST263.101SN		Stainless steel



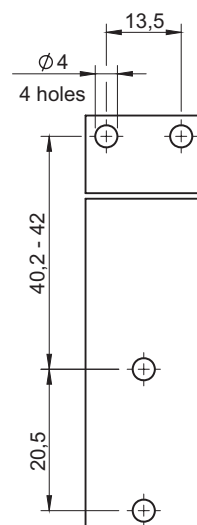
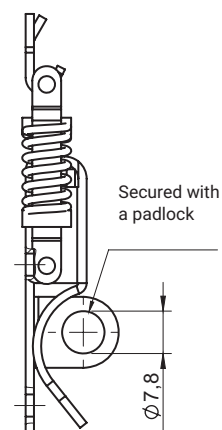
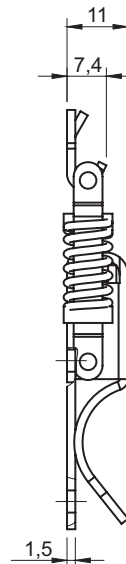
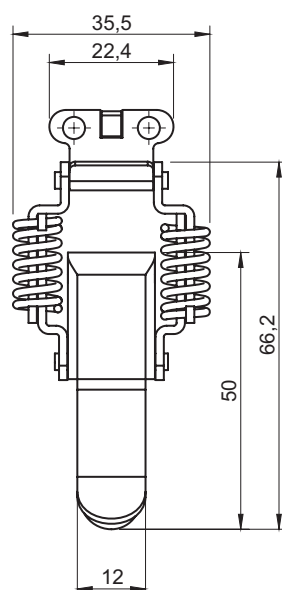
Latch supplied with a catch

CATALOGUE NUMBER	MATERIAL
3.561.001	Stainless steel

stainless
steel

3.562.001

3.562.002

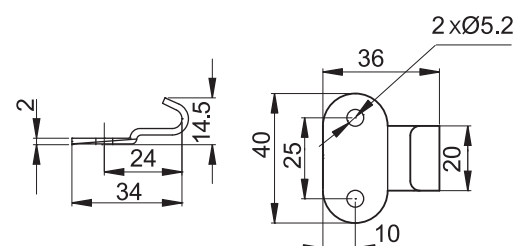
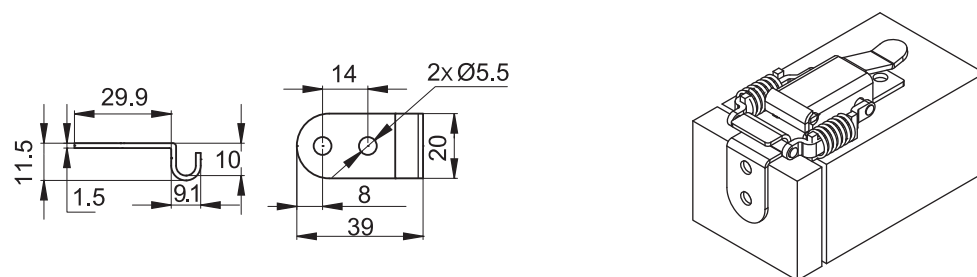
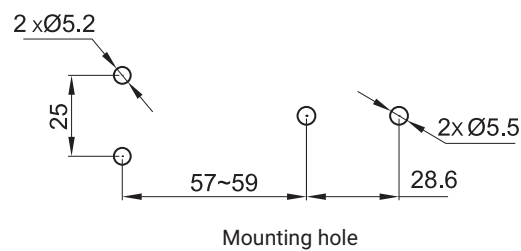
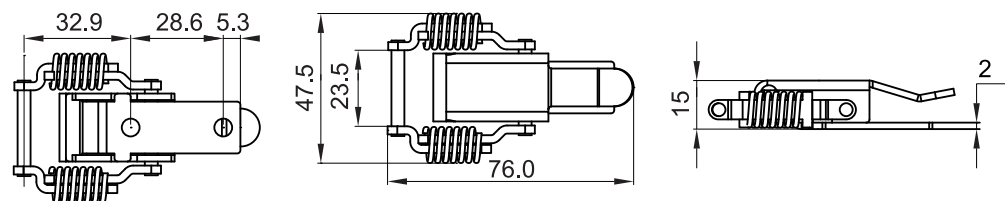
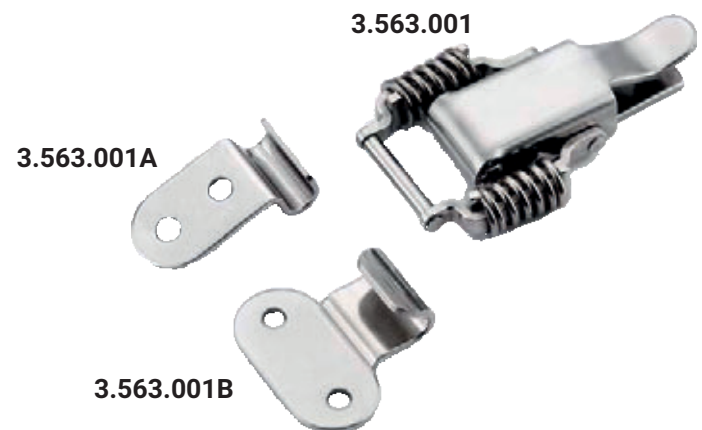


Mounting hole

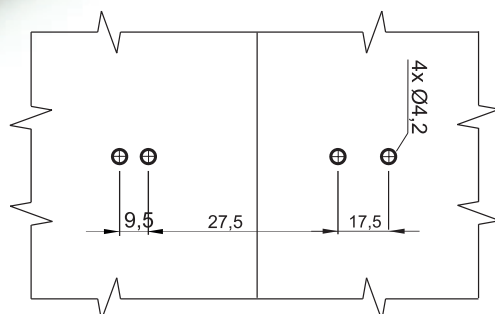
Latch supplied with a catch

CATALOGUE NUMBER	MATERIAL
3.562.001	Stainless steel
3.562.002	Stainless steel

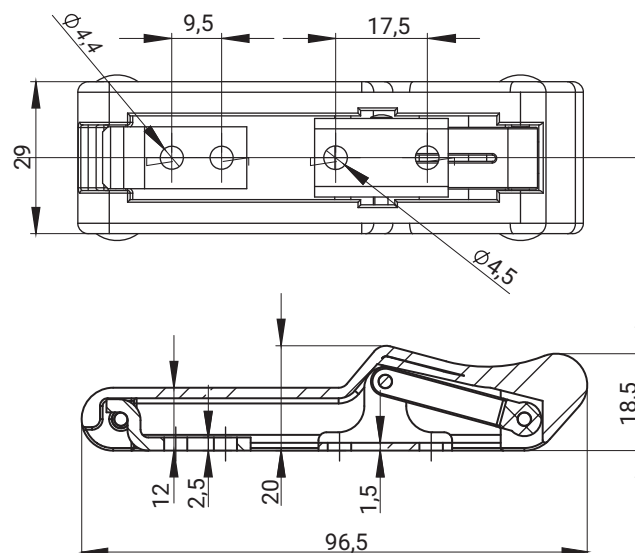
stainless
steel



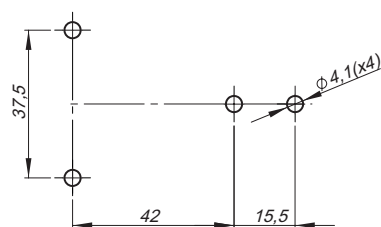
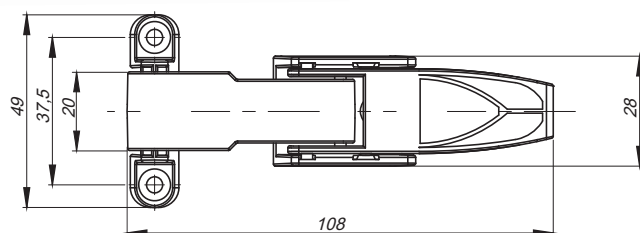
CATALOGUE NUMBER	MATERIAL
3.563.001	Stainless steel



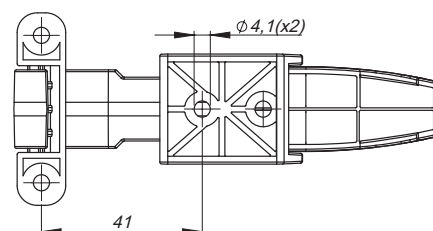
Mounting hole



CATALOGUE NUMBER	MATERIAL	FINISH [C]	
		RAL 9005	07
4.490.001	Plastic - elastomer		



Mounting hole

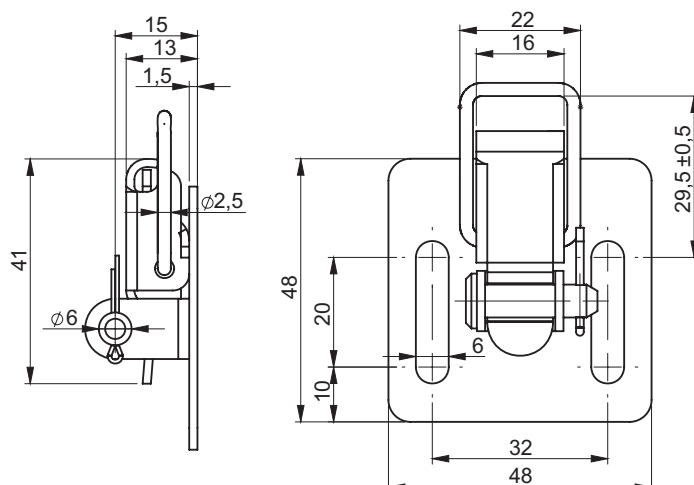


CATALOGUE NUMBER	MATERIAL	FINISH [C]	
		RAL 9005	RAL 7035
4.491.001	PP	07	08

How to order :

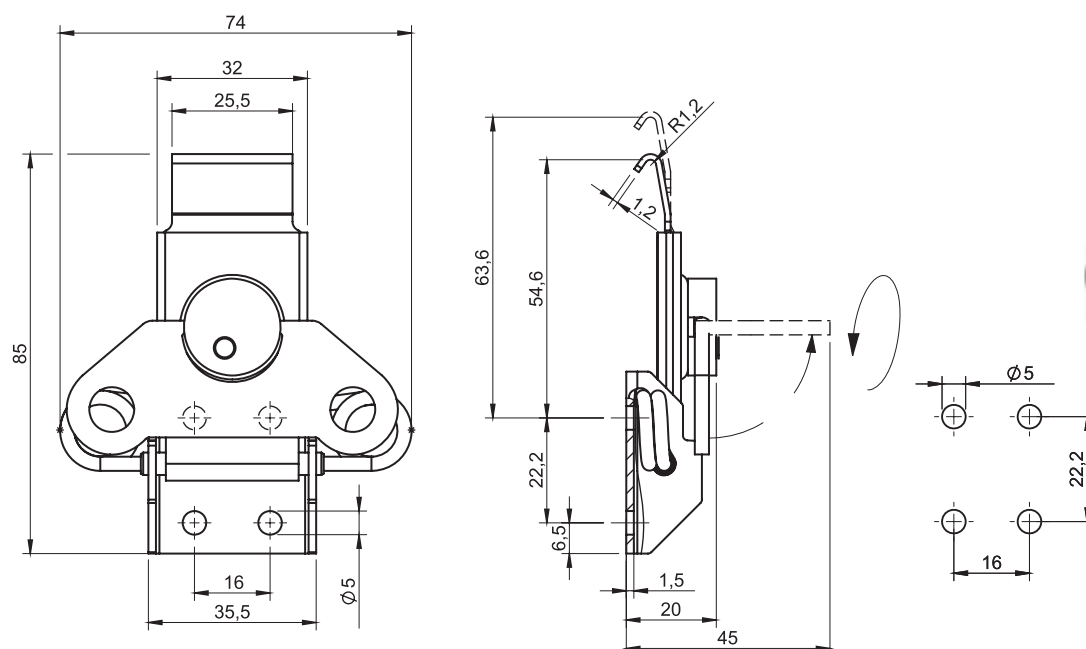
Catalogue number
Finish

4.491.001 – C



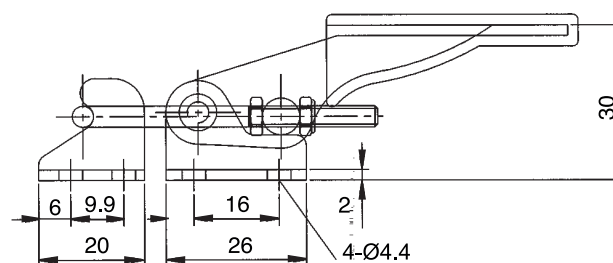
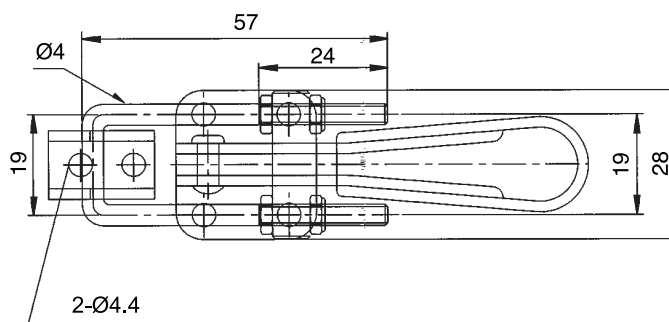
Latch with protection against unwanted opening.
Latch compatible with a catch 3.ST200.003SN - ordered separately.

CATALOGUE NUMBER	MATERIAL
3.ST264.002	Steel zinc plated
3.ST264.002SN	Stainless steel



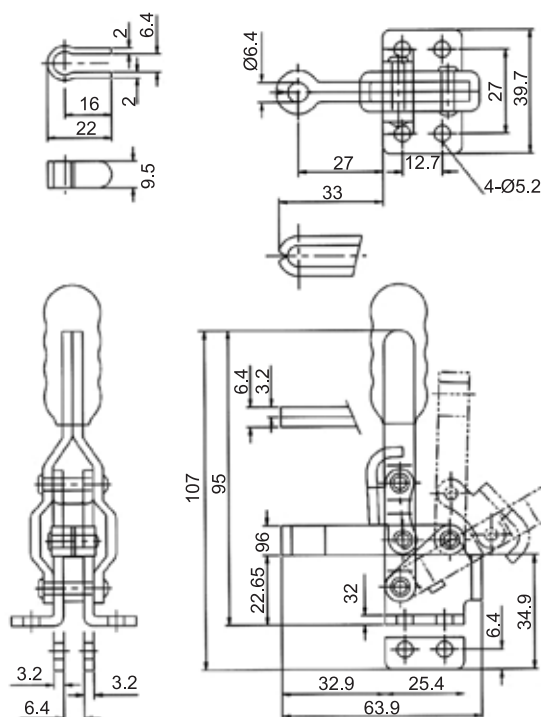
Latch opens by lifting the knob and turning counterclockwise.

CATALOGUE NUMBER	MATERIAL
3.ST267.001SN	Stainless steel

stainless
steel

Note: Maximum load 160kg

CATALOGUE NUMBER	MATERIAL
3.565.001	Stainless steel

stainless
steel

Note: Maximum load 95kg

CATALOGUE NUMBER	MATERIAL
3.566.001	Stainless steel

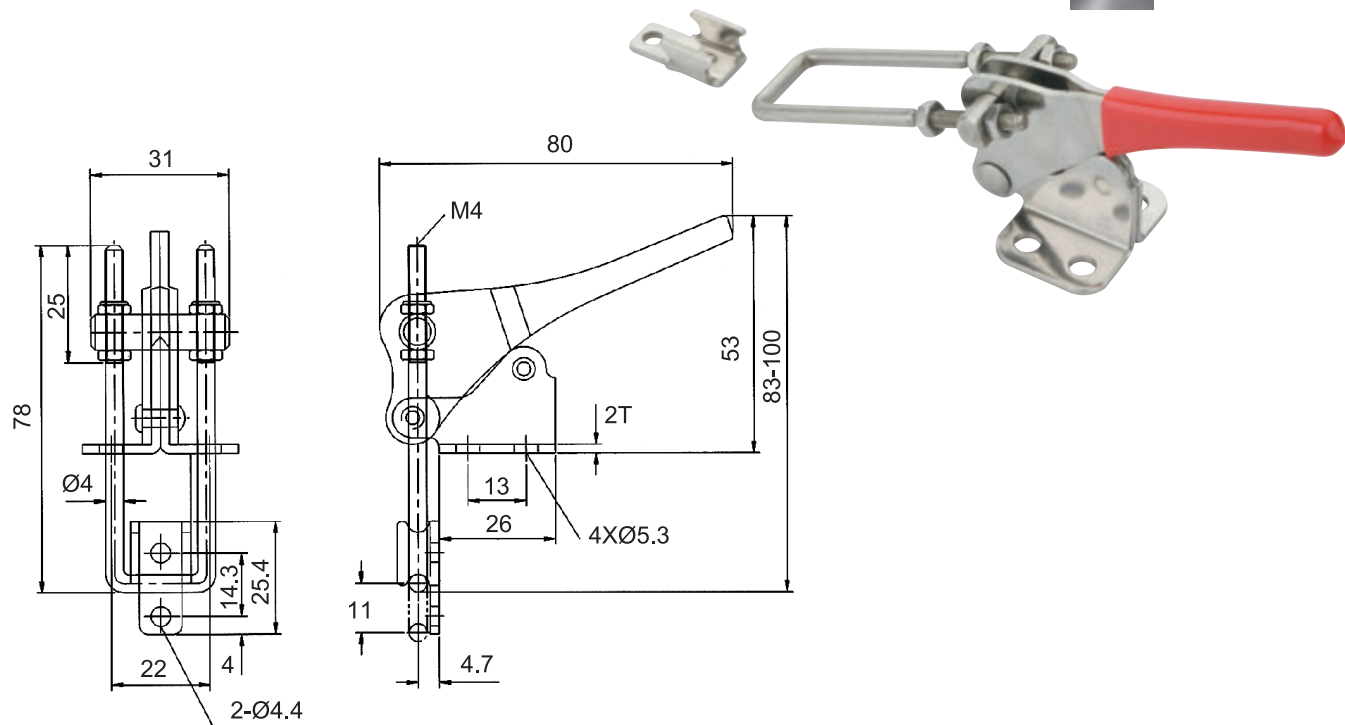
Latch 3.567 Bolt 4.700



ROZTOCZE

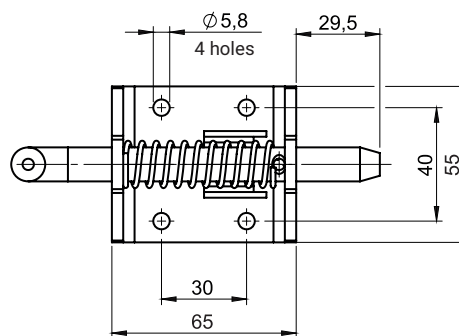
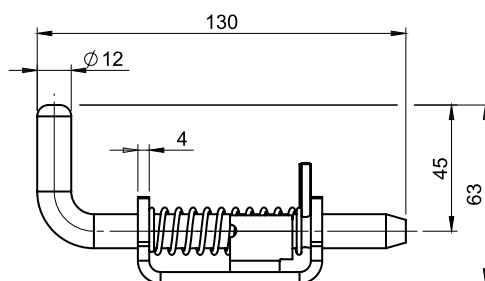
2B

stainless
steel

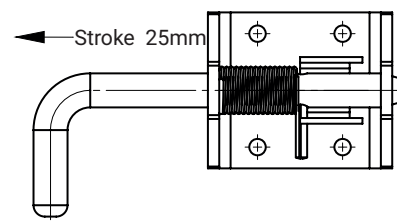


Note: Maximum load 225kg

CATALOGUE NUMBER	MATERIAL
3.567.001	Stainless steel



Locked Position



Open Position



CATALOGUE NUMBER	COMPONENTS	MATERIAL
4.700.001	Base Mount, Locking Pin	Steel zinc plated
	Spring	Stainless steel
4.700.001SN	Base Mount, Locking Pin	Stainless steel





1

Locking
systems

2

Locks
Latches



3

External hinges

4

Clamps



5

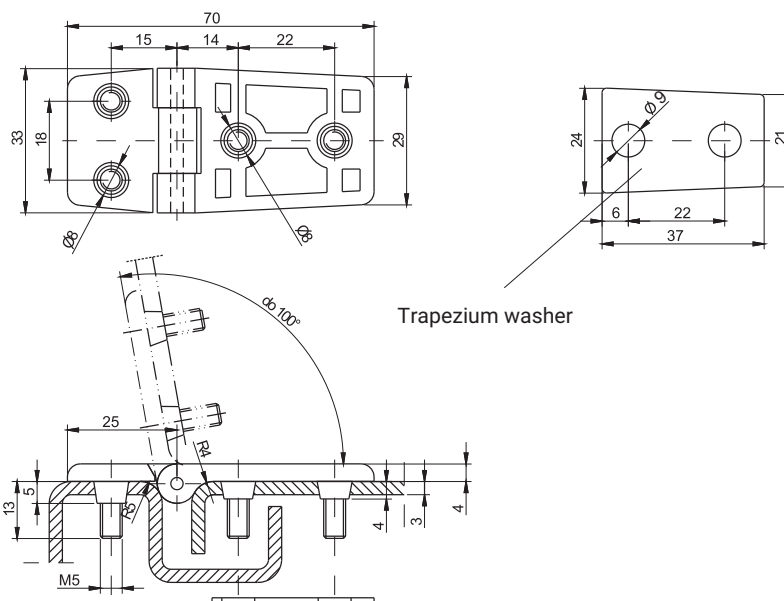
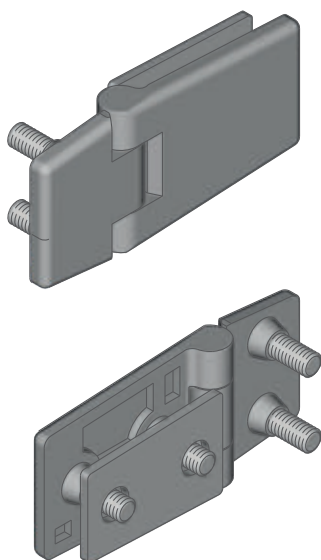
Accessories

6

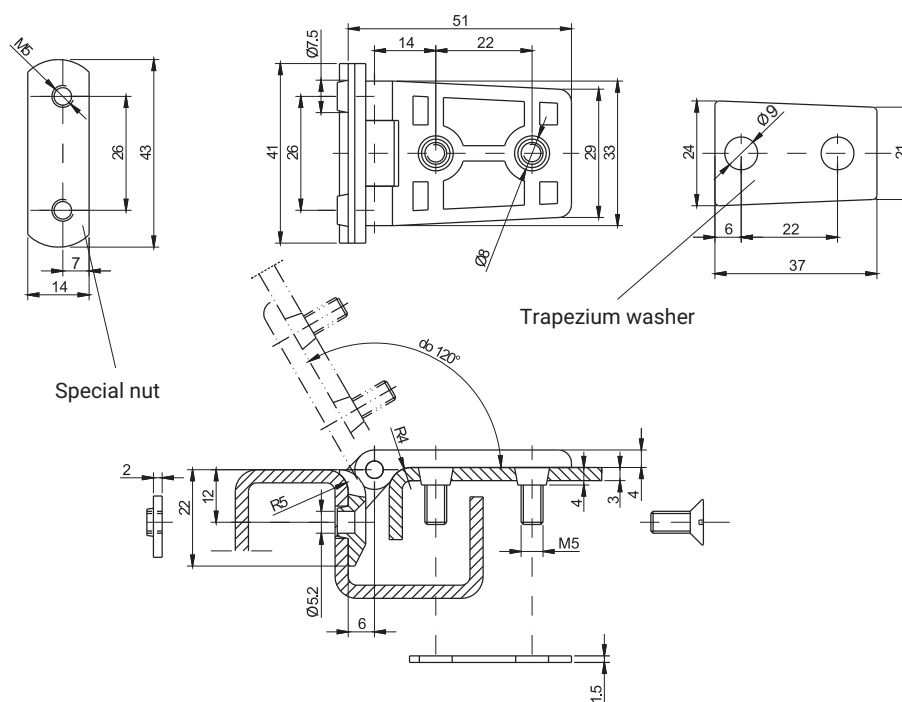
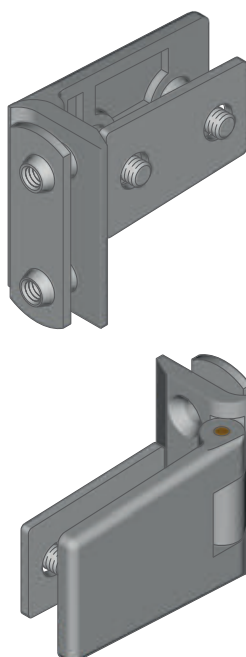
Gasketing
profiles

7

Custom
products



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN1.001	Holder, Base	ZAMAK 5	04	05
	Pin	Brass		
	Washer, nut	Steel zinc plated		



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN2.001	Holder, Base	ZAMAK 5	04	05
	Pin	Brass		
	Washer, nut	Steel zinc plated		

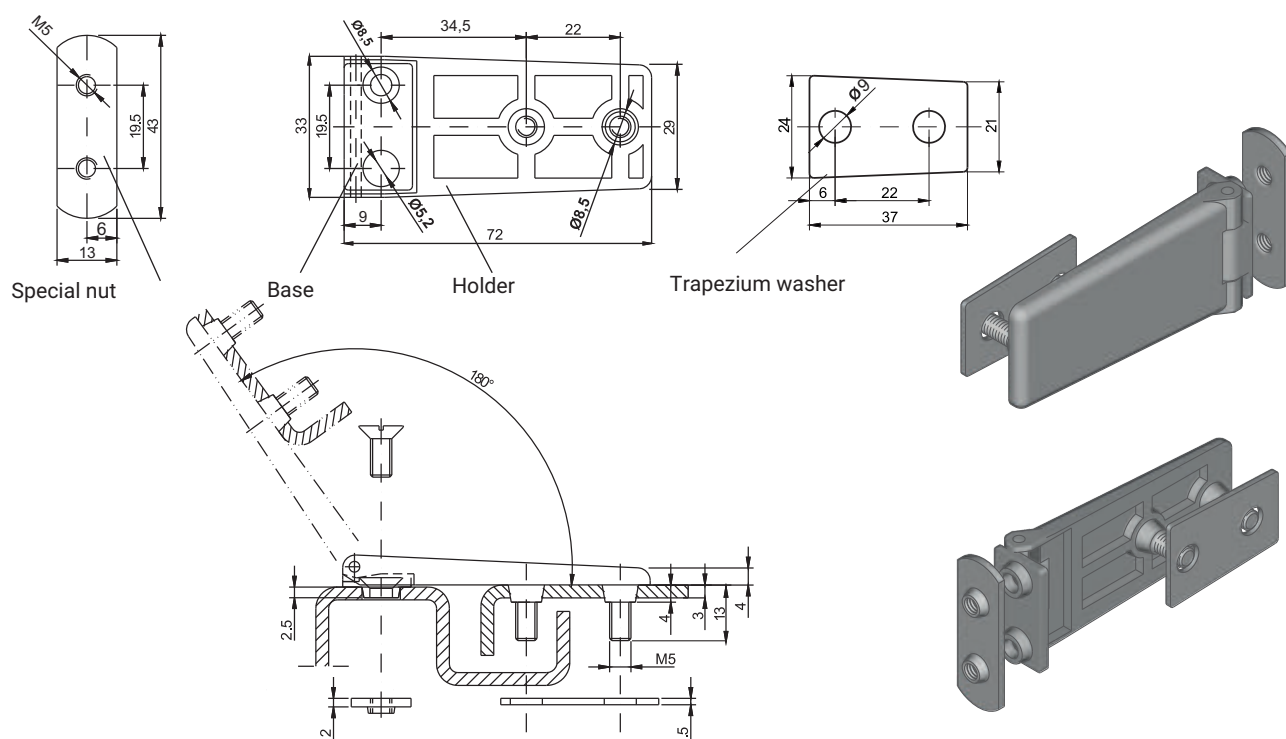
How to order:

Catalogue number

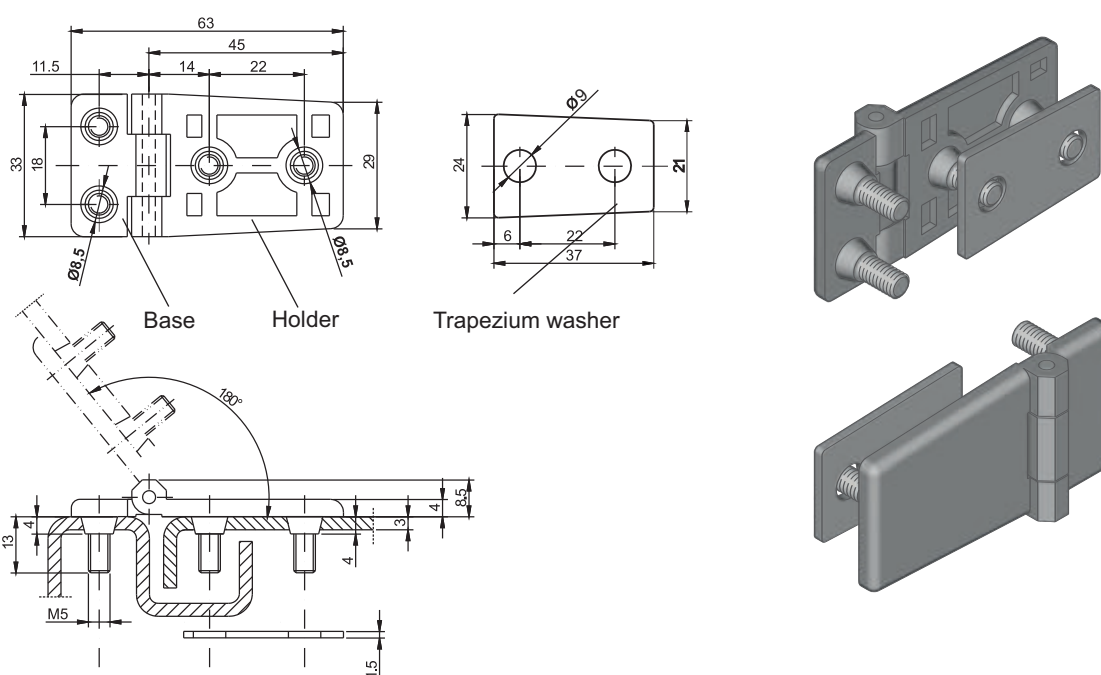
Finish

3.ZN1.001

C



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN3.001	Holder, Base,	ZAMAK 5	04	05
	Pin	Brass		
	Washer, nut	Steel zinc plated		



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN4.001	Holder, Base,	ZAMAK 5	04	05
	Pin Washer	Steel zinc plated		

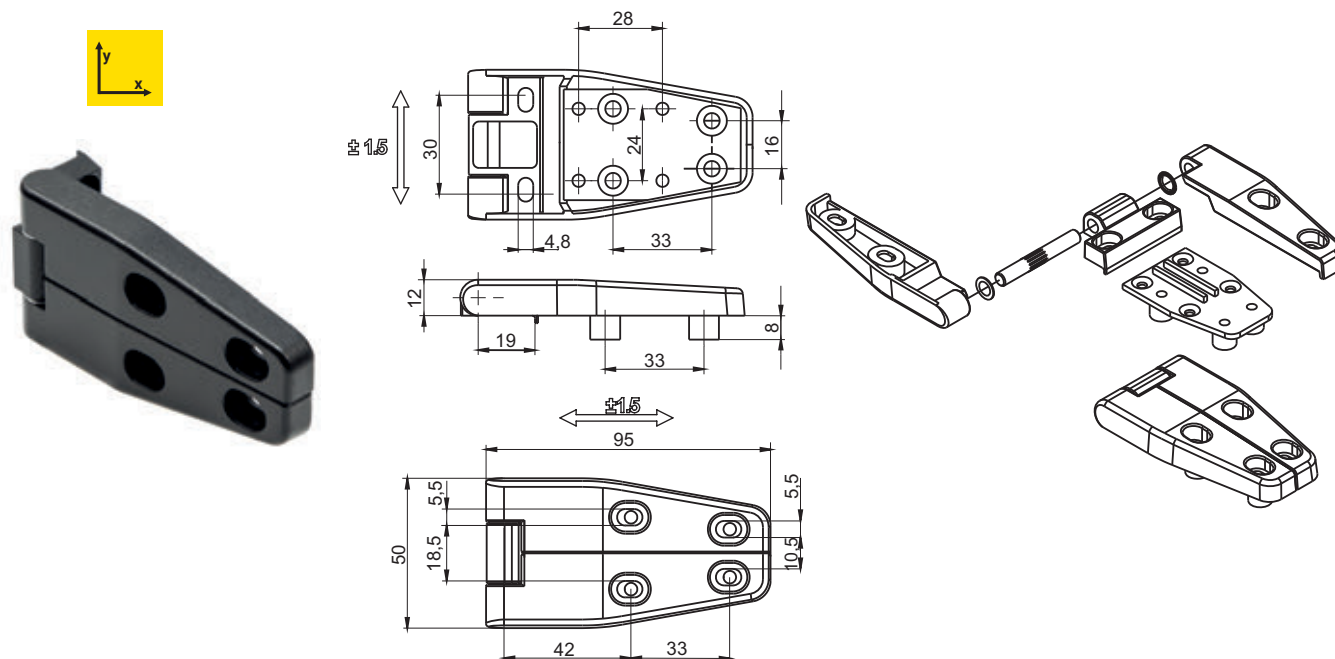
How to order:

Catalogue number

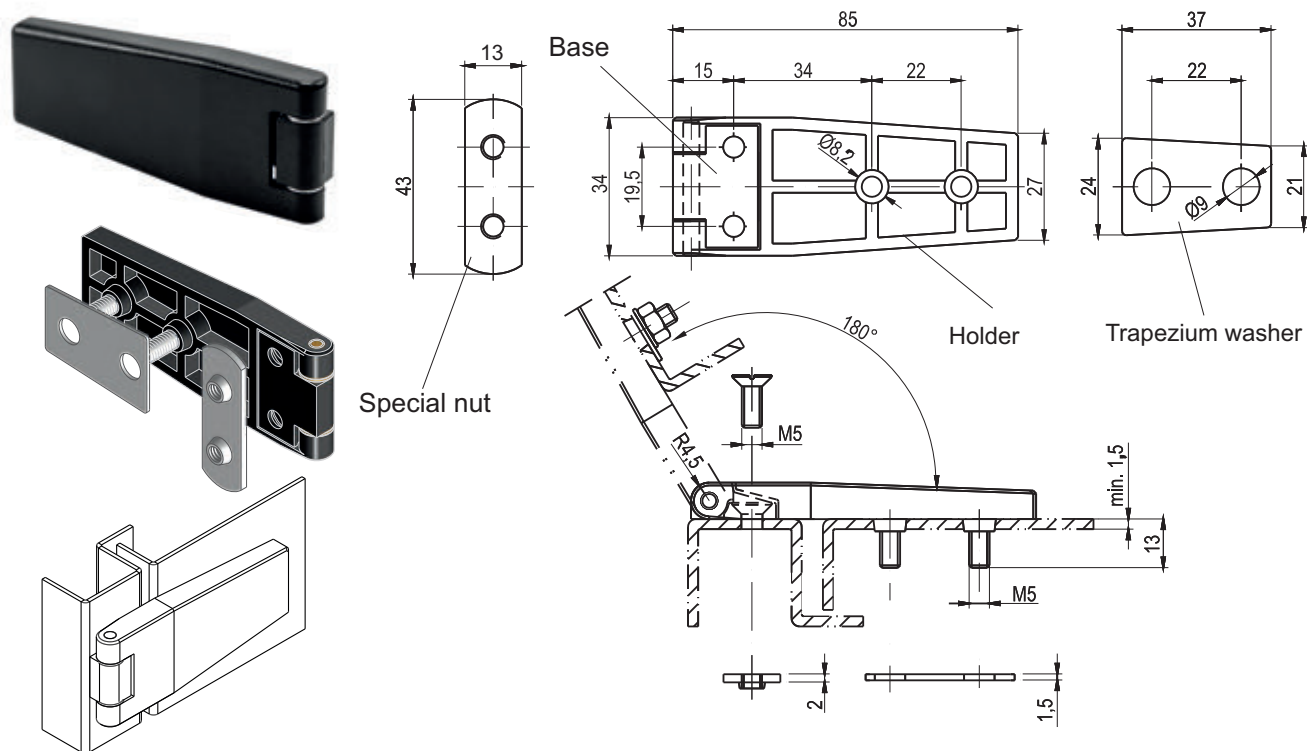
Finish

3.ZN3.001

C



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN115.001	Holder, Base,	ZAMAK 5		
	Pin Washer, Nut	Steel zinc plated	04	05



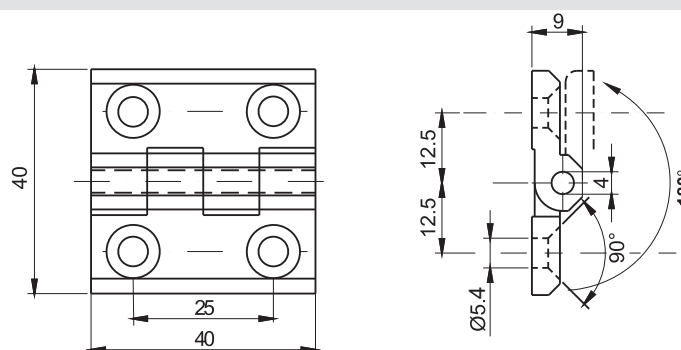
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN110.001	Holder, Base,	ZAMAK 5		
	Pin Washer, Nut	Steel zinc plated	04	05

How to order:

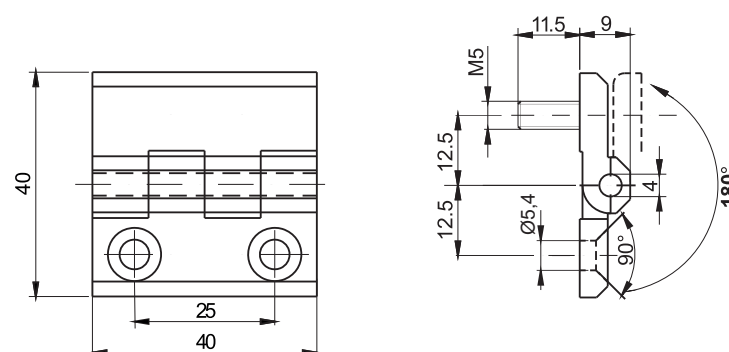
Catalogue number

Finish

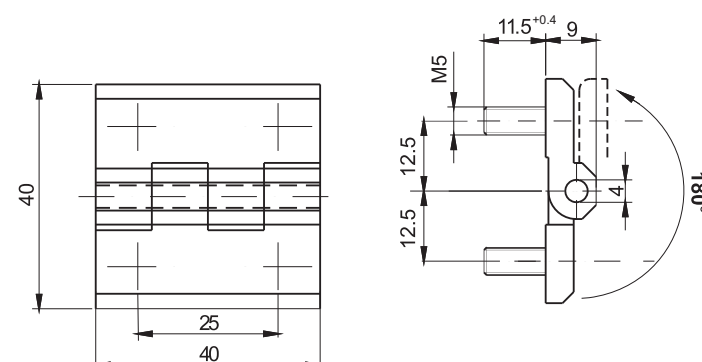
3.ZN115.001 — C



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]			
			Chrome	RAL9005	RAL7035	Stainless steel
3.ZN60.001	Holder, Base	ZAMAK 5 *	01	04	05	-
	Pin	Stainless steel *				
3.ZN60.001PA	Holder, Base	Polyamide	-	07	-	-
	Pin	Stainless steel *				
3.ZN60.003SN	Holder, Base, Pin	Stainless steel polished	-	-	-	9.1



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
			Chrome	RAL9005	RAL7035
3.ZN60.004	Holder, Base	ZAMAK 5 *	01	04	05
	Screw	Steel zinc plated *			
	Screw	Steel zinc plated *			



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
			Chrome	RAL9005	RAL7035
3.ZN60.002	Holder, Base	ZAMAK 5 *	01	04	05
	Pin	Steel zinc plated *			
	Screw	Steel zinc plated *			

How to order:

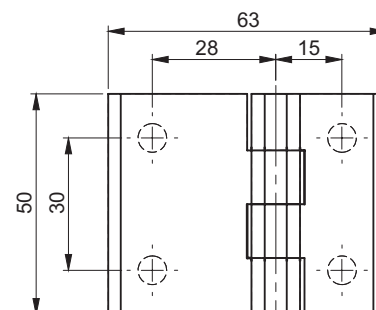
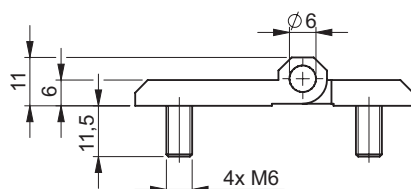
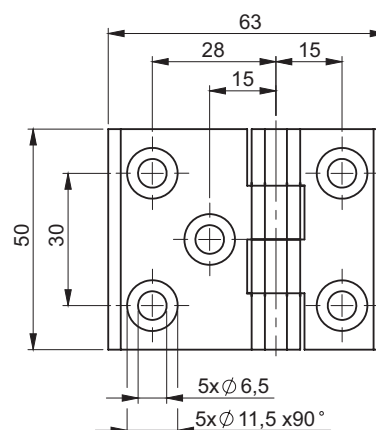
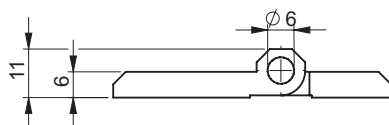
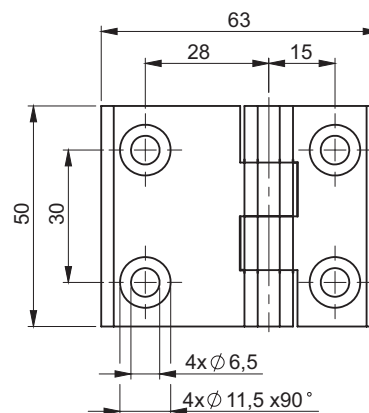
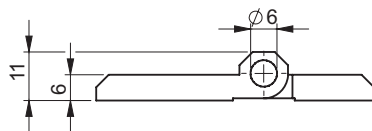
Catalogue number

Finish

3.ZN60.001

C

3.509.XY



where:

X - the way of assembling the hinge

0 - version with 4 holes

1 - version with 5 holes

3 - version with 4 screw

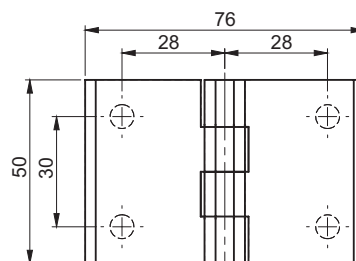
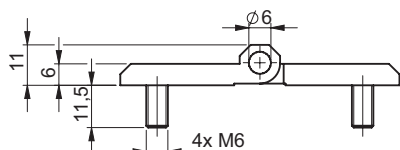
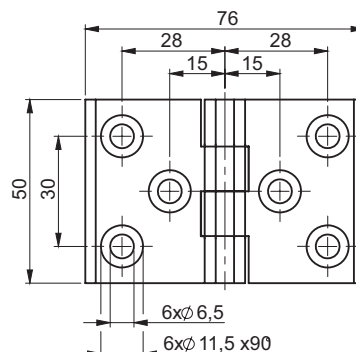
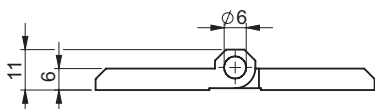
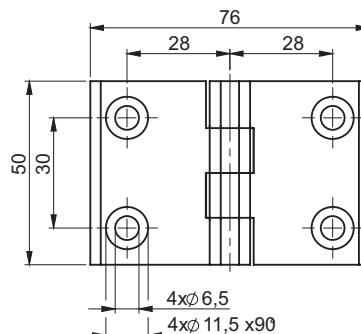
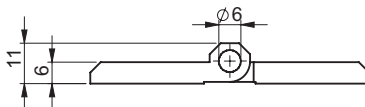
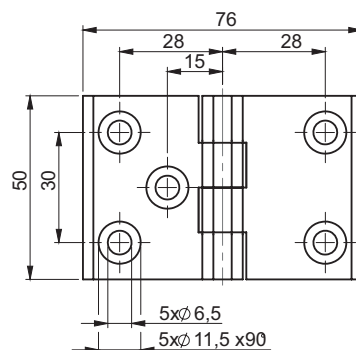
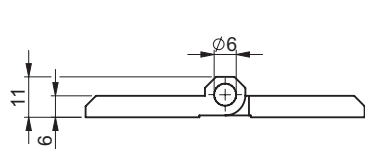
Y - finish

1 - Chrome

2 - RAL 9005

HINGE	FINISH	
3.509.XY	01	02
	11	12
	31	32

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.509.XY	Holder, Base	ZAMAK 5
	Pin	Stainless steel
	Screw	Steel zinc plated



where:

X - the way of assembling the hinge

0 - version with 4 holes

1 - version with 5 holes

2 - version with 6 holes

3 - version with 4 screw

Y - finish

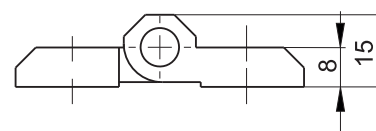
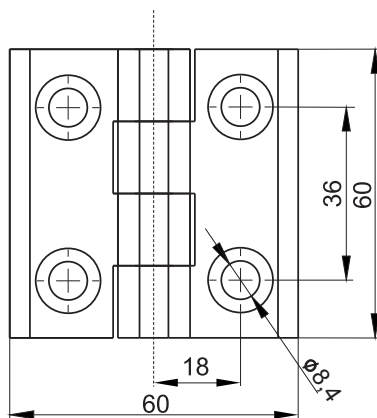
1 - Chrome

2 - RAL 9005

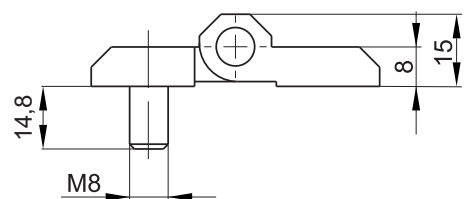
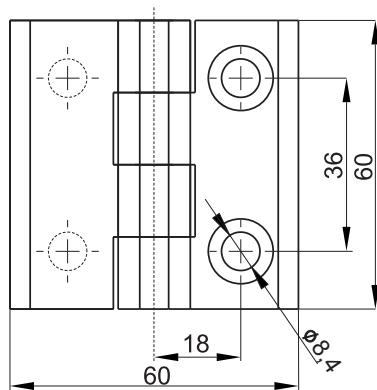
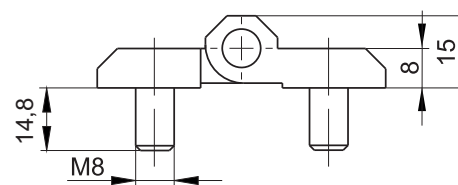
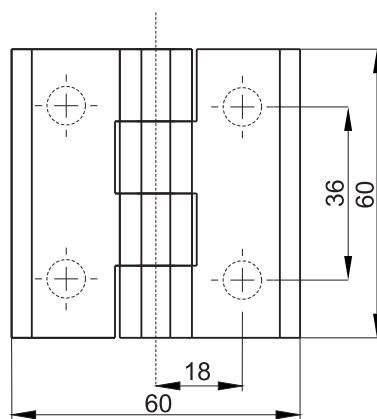
3 - Polyamide

HINGE	FINISH		
3.510.XY	01	02	-
	11	12	-
	21	22	23
	31	32	-

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.510.XY	Holder, Base	ZAMAK 5/ Polyamide
	Pin	Stainless steel
	Screw	Steel zinc plated



Use screws M8 DIN965



where:

X - the way of assembling the hinge

1 - version with 4 holes

2 - version with 4 threaded pins

3 - version with 2 holes and 2

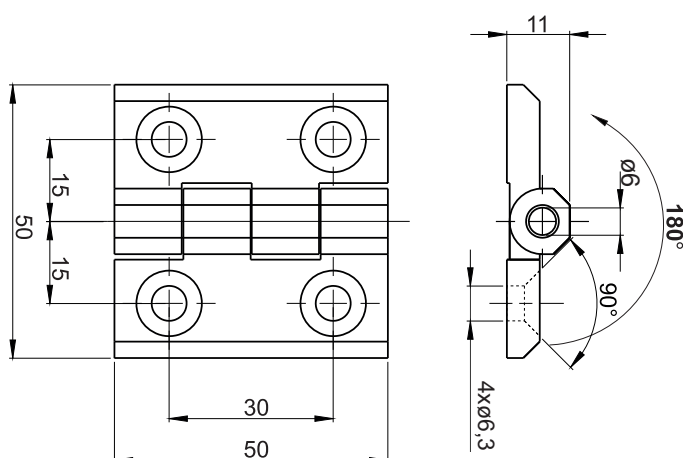
Y - finish

1 - Chrome

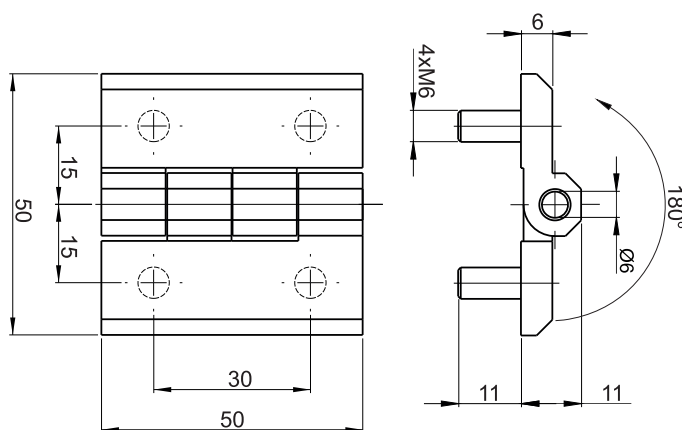
2 - RAL 9005

HINGE	FINISH	
3.511.XY	11	12
	21	22
	31	32

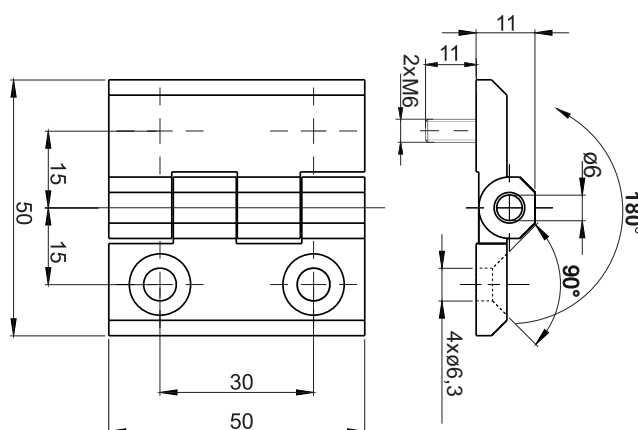
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.511.XY	Holder, Base	ZAMAK 5
	Pin	Steel zinc plated



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
			Chrome	RAL9005	RAL7035
3.ZN65.001	Holder, Base	ZAMAK 5 *	01	04	05



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
			Chrome	RAL9005	RAL7035
3.ZN65.002	Holder, Base	ZAMAK 5*	01	04	05
	Screw	Steel zinc plated*			



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
			Chrome	RAL9005	RAL7035
3.ZN65.003	Holder, Base	ZAMAK 5*	01	04	05
	Screw	Steel zinc plated*			

How to order:

Catalogue number
Finish

3.ZN65.001 — C

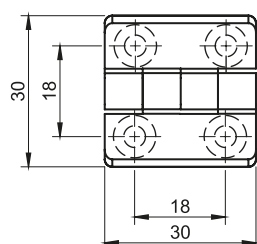
Polyamide hinge

3.ZN30, 3.ZN60, 3.ZN65

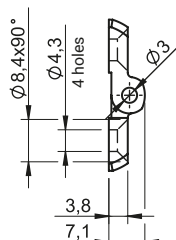


ROZTOCZE

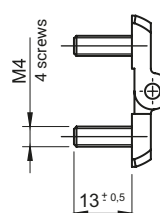
NEW



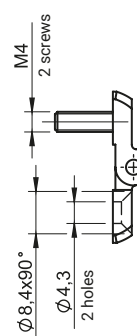
3.ZN30.101



3.ZN30.102

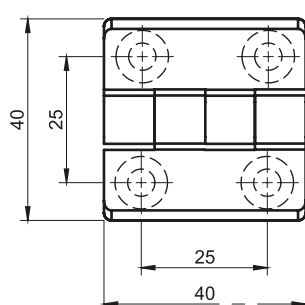


3.ZN30.103

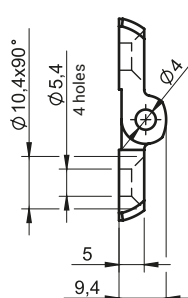


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN30.101	Holder, Base	Polyamide	07
3.ZN30.102	Pin	Stainless steel	-
3.ZN30.103	Screws	Steel zinc plated	-

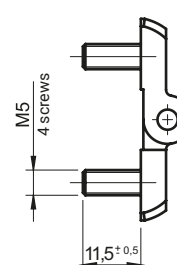
NEW



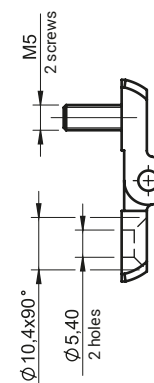
3.ZN60.101



3.ZN60.102

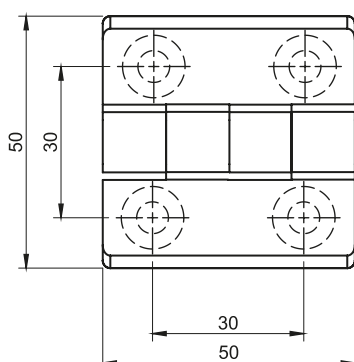


3.ZN60.103

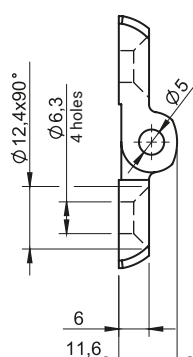


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN60.101	Holder, Base	Polyamide	07
3.ZN60.102	Pin	Stainless steel	-
3.ZN60.103	Screws	Steel zinc plated	-

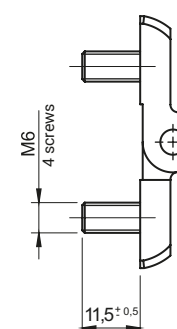
NEW



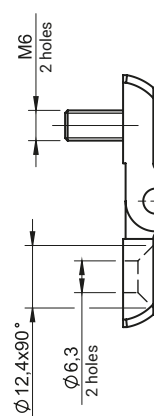
3.ZN65.101



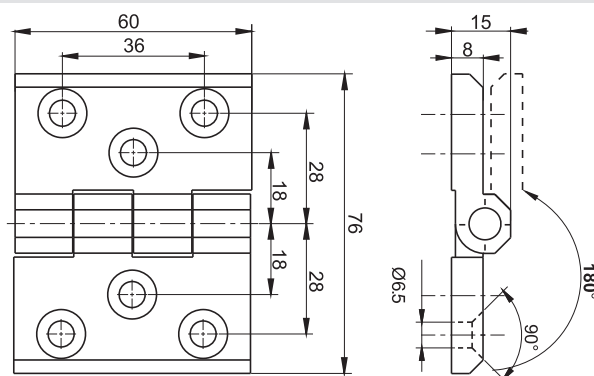
3.ZN65.102



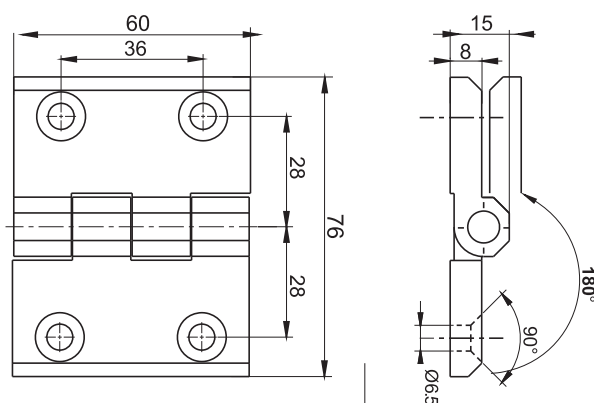
3.ZN65.103



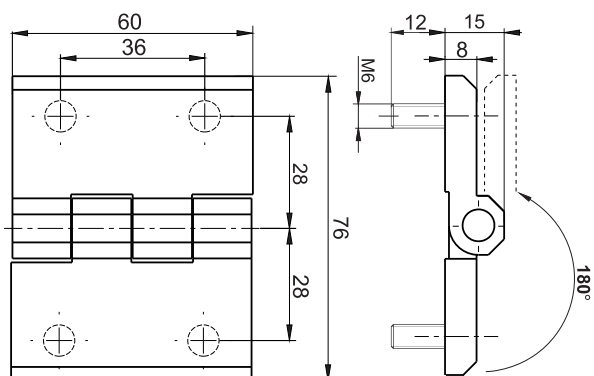
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN65.101	Holder, Base	Polyamide	07
3.ZN65.102	Pin	Stainless steel	-
3.ZN65.103	Screws	Steel zinc plated	-



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
3.ZN66.001	Holder, Base	ZAMAK 5	Chrome	RAL9005	RAL7035
	Pin	Stainless steel	01	04	05



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
3.ZN66.002	Holder, Base	ZAMAK 5	Chrome	RAL9005	RAL7035
	Pin	Stainless steel	01	04	05



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
3.ZN66.003	Holder, Base	ZAMAK 5	RAL9005	RAL7035
	Screw	Steel zinc plated*	04	05
	Pin	Stainless steel		

How to order:

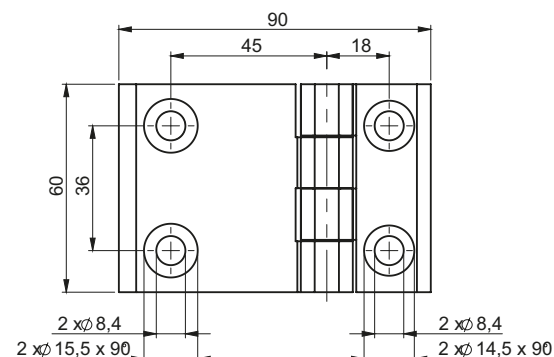
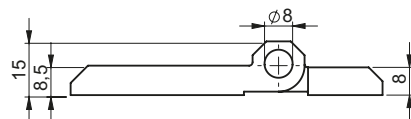
Catalogue number

Finish

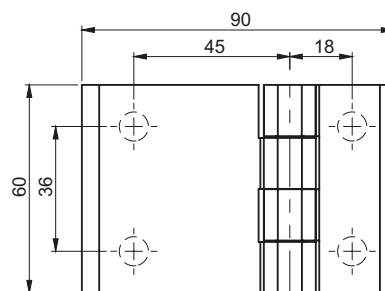
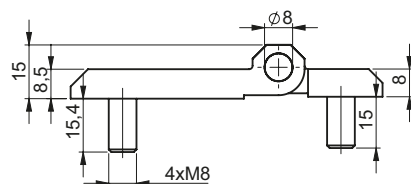
3.ZN66.001 — C



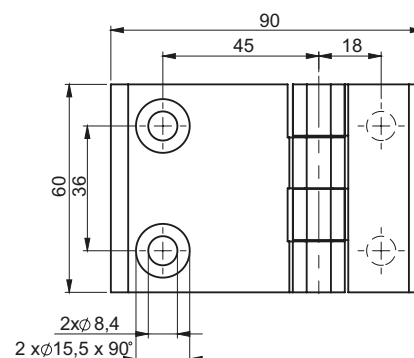
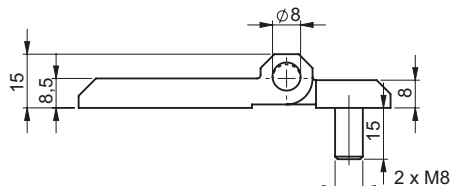
X=1



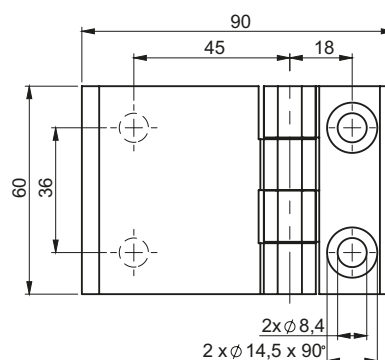
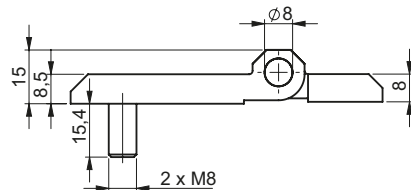
X=2



X=3



X=4



where:

X - the way of assembling the hinge

1 - version with 4 holes

2 - version with 4 threaded pins

3 - version with 2 holes and 2 threaded pins

4 - version with 2 threaded pins and 2 holes

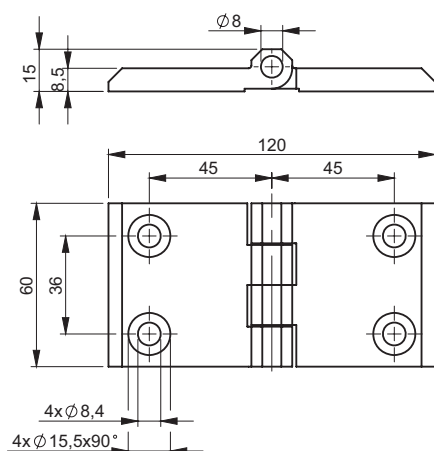
Y - finish

1 - Chrome

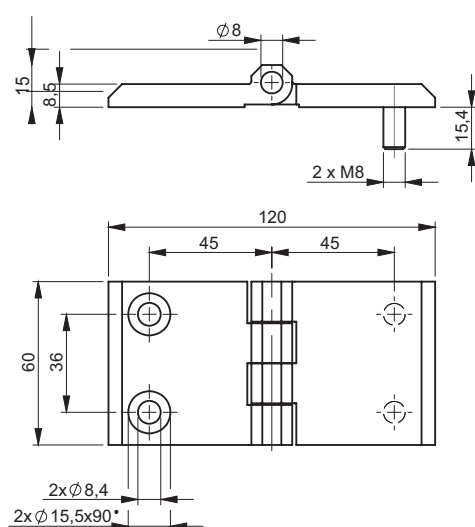
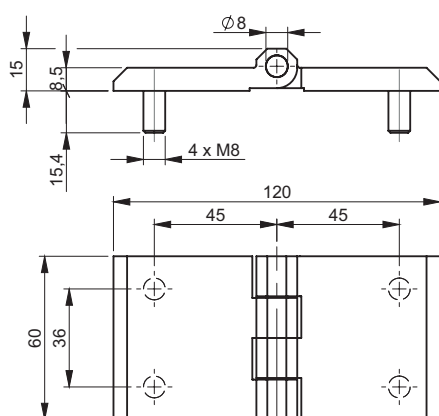
2 - RAL 9005

HINGE	FINISH	
3.512.XY	11	12
	21	22
	31	32
	41	42

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.512.XY*	Holder, Base	ZAMAK 5
	Pin	Stainless steel



Use screws
M8 DIN965



HINGE	FINISH	
3.513.XY	11	12
	21	22
	31	32

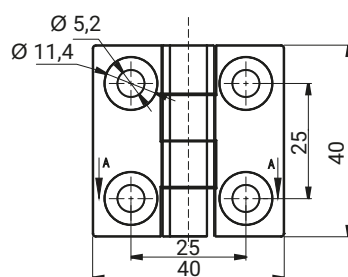
where:

- X** - the way of assembling the hinge
 1 - version with 4 holes
 2 - version with 4 threaded pins
 3 - version with 2 holes and 2 threaded pins

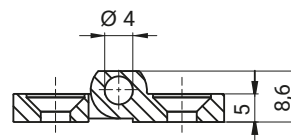
- Y** - finish
 1 - Chrome
 2 - RAL 9005

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.513.XY	Holder, Base	ZAMAK 5
	Pin	Steel zinc plated

stainless
steel

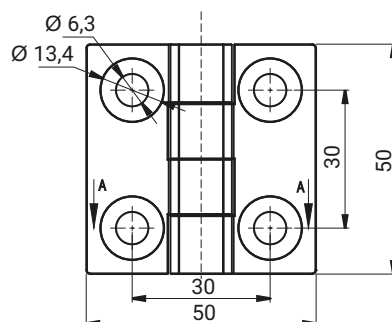


A-A

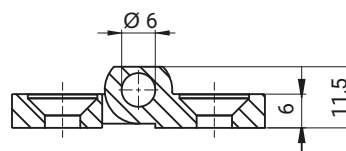


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH
3.541.001SN	Holder, Base	Stainless steel	Burnished

stainless
steel

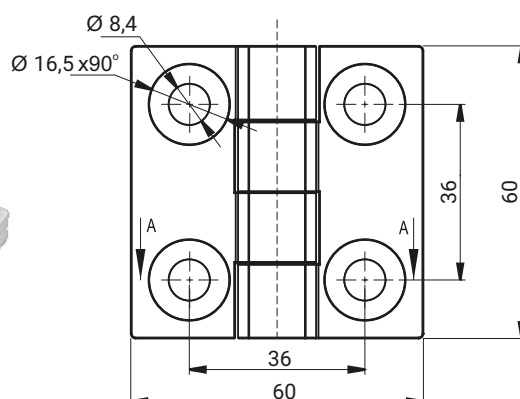


A-A

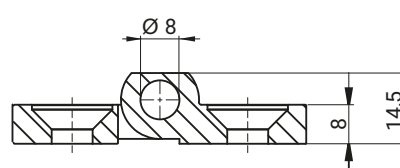


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH
3.541.002SN	Holder, Base	Stainless steel	Burnished

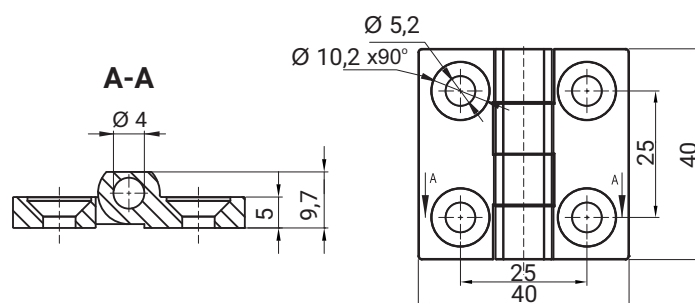
stainless
steel



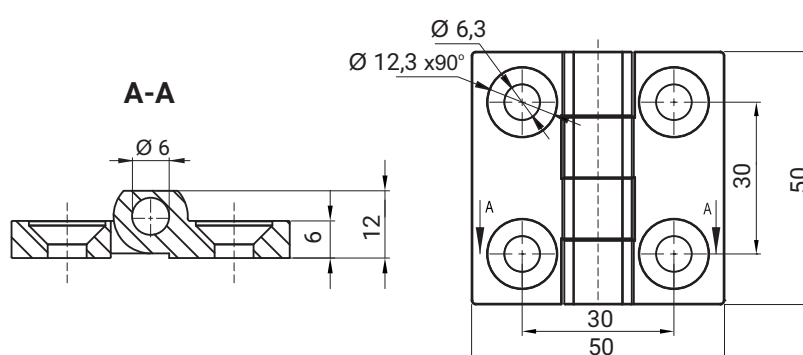
A-A



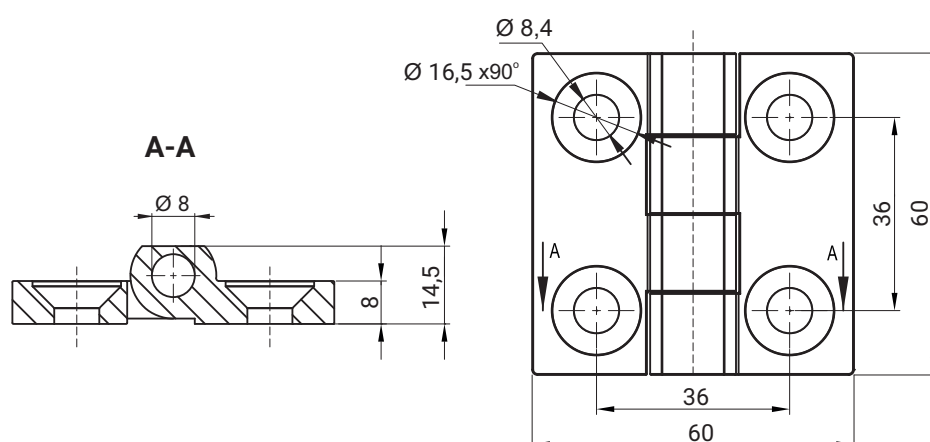
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH
3.541.003SN	Holder, Base	Stainless steel	Burnished



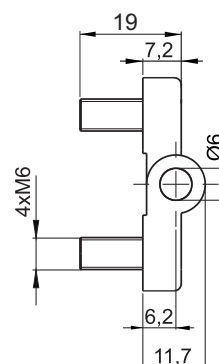
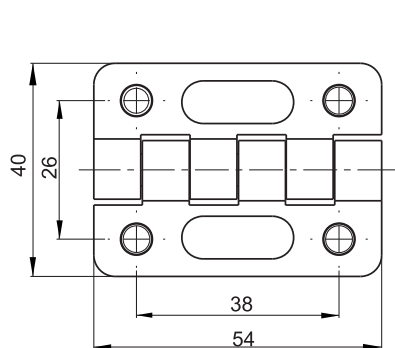
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
3.540.001SN	Holder, Base	Stainless steel	RAL 9005
			04



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
3.540.002SN	Holder, Base	Stainless steel	RAL 9005
			04



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
3.540.003SN	Holder, Base	Stainless steel	RAL 9005
			04



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	
3.ZN68.001*	Holder, Base	ZAMAK 5	04	
	Pin	Steel zinc plated		



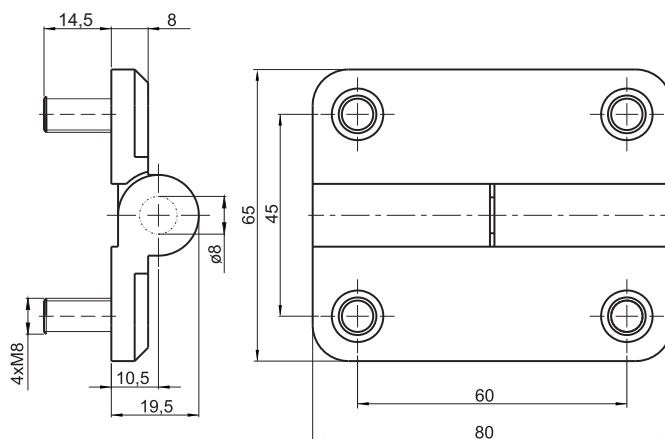
VERSION LEFT

3.ZN67.002
3.ZN67.004



VERSION RIGHT

3.ZN67.001
3.ZN67.003



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN67.001*	Holder, Base	ZAMAK 5	04	-
3.ZN67.002*	Pin	Steel zinc plated		
3.ZN67.003*	Holder, Base	ZAMAK 5	-	05
3.ZN67.004*	Pin	Steel zinc plated		

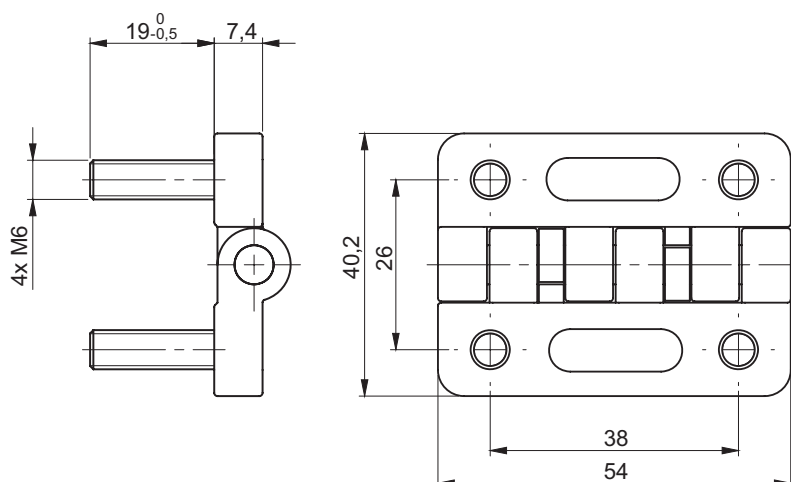
* possibility to order stainless steel pin.

How to order:

Catalogue number

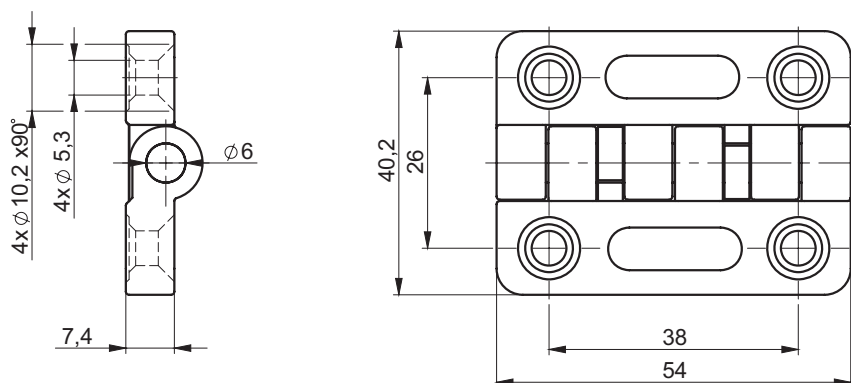
Finish

3.ZN67.001 — C



Type	Friction torque
3.543.001	47kg.cm ± 15%
3.543.002	12kg.cm ± 15%

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.543.001	Holder, Base	ZAMAK5	04
3.543.002	Pin	Stainless steel	-



Type	Friction torque
3.543.101	47kg.cm ± 15%
3.543.102	12kg.cm ± 15%

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.543.101	Holder, Base	ZAMAK5	04
3.543.102	Holder, Base	ZAMAK5	04

Hinges with linear course of frictional resistance.

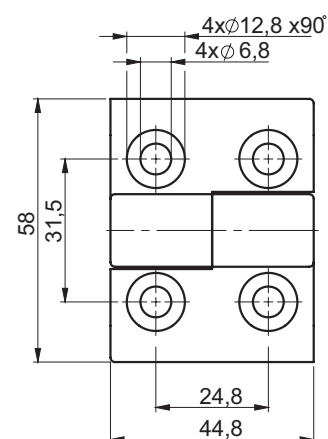
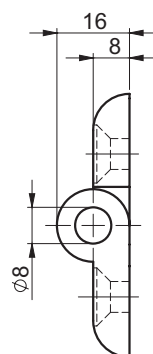
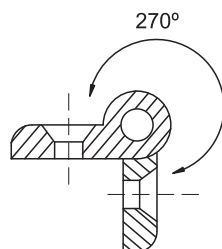
How to order:

Catalogue number

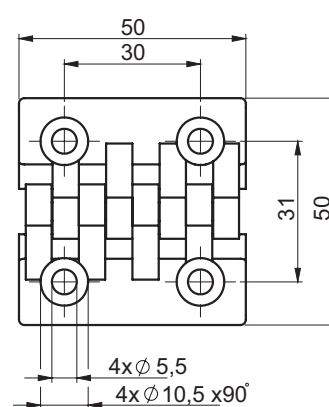
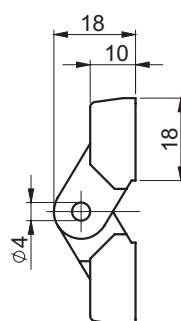
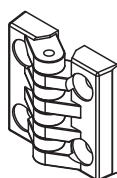
Finish

3.543.001

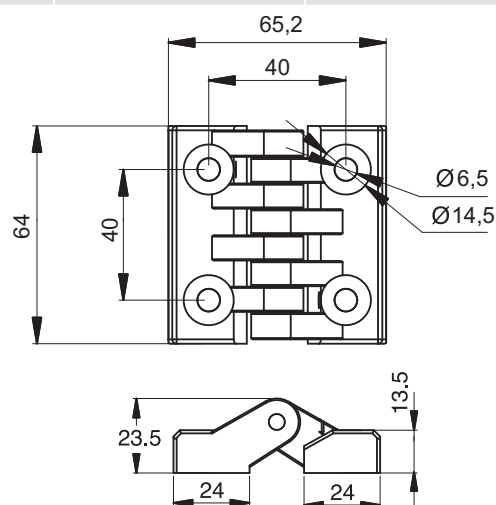
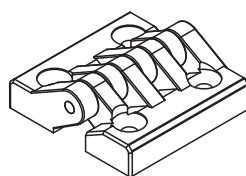
C



CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL	FINISH [C]
				RAL 9005
3.544.001	Right	Holder, Base	Polyamide	07
3.544.002	Left			-



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.545.001	Holder, Base	Polyamide	07
	Pin	Steel zinc plated	-



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.545.002	Holder, Base	Polyamide	07
	Pin	Steel zinc plated	-

How to order:

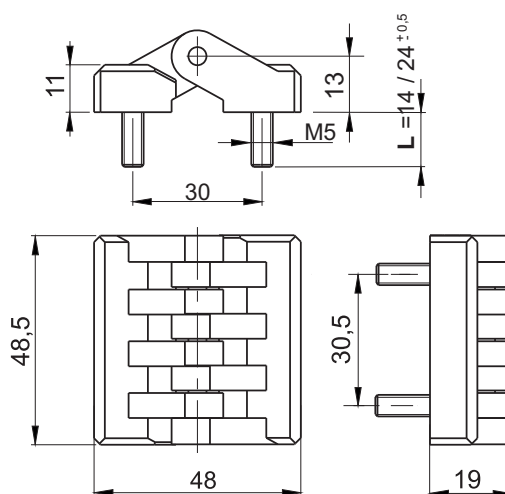
Catalogue number

Finish

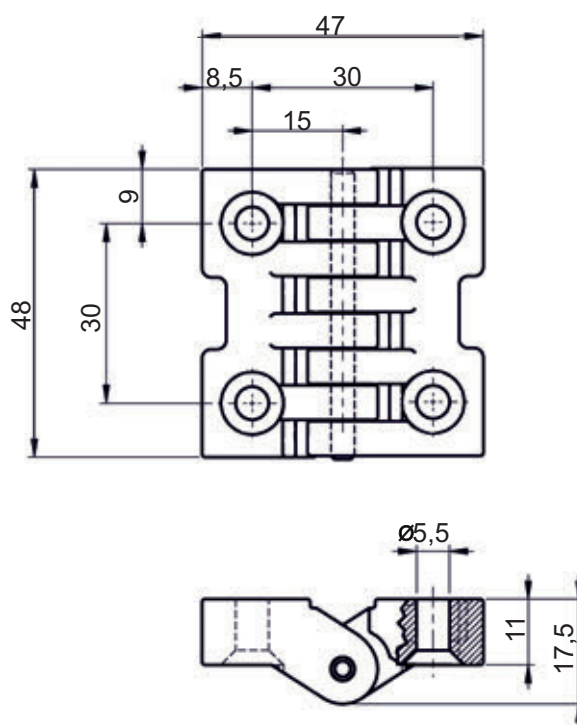
3.545.001

—

C



CAT. NUMBER	DIMENSION L	COMPONENTS	MATERIAL	FINISH [C]	
				RAL 9005	
3.ZN48-PA.001	14	Holder, Base	Polyamide Pa6	07	
3.ZN48-PA.101	24	Pin, Studs	Steel zinc plated		
3.ZN48-PA.102 SN	14	Holder, Base	Polyamide Pa6		
3.ZN48-PA.103 SN	24	Pin, Studs	Stainless steel		



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.527.001	Holder, Base	Polyamide	07	08
	Pin	Steel zinc plated		

How to order:

Catalogue number

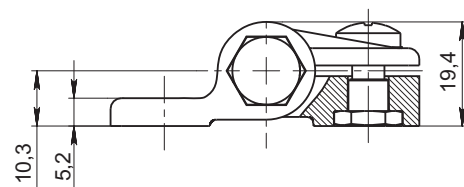
Finish

3.526.001

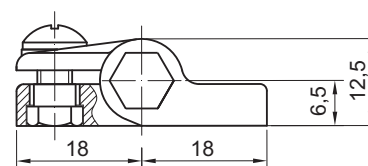
C



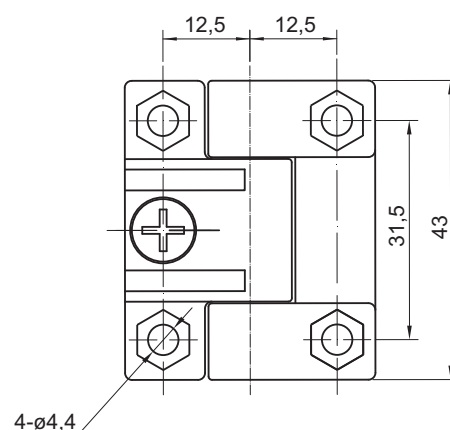
3.516.001



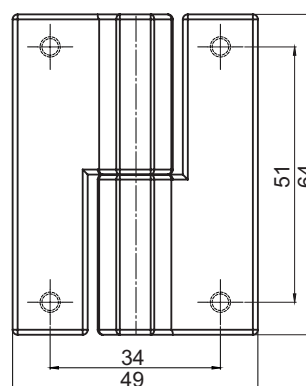
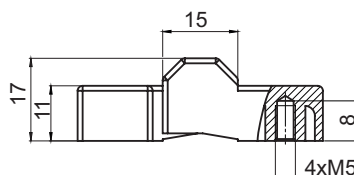
3.516.002



Screw adjustment



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.516.001	Holder, Base	Polyamide	07
3.516.002	Pin	Steel zinc plated	-



CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL	FINISH [C]		
				Chrome	RAL9005	RAL7035
3.526.001	RIGHTS	Holder, Base	ZAMAK 5	01	04	05
3.526.002	LEFT	Pin	Steel zinc plated			

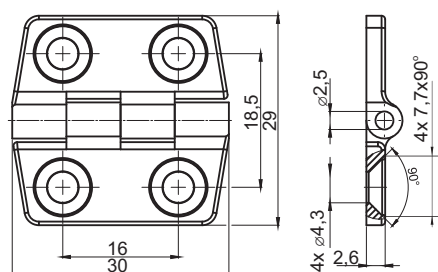
How to order:

Catalogue number

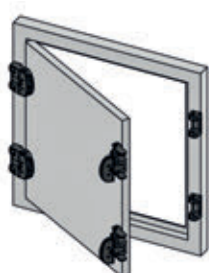
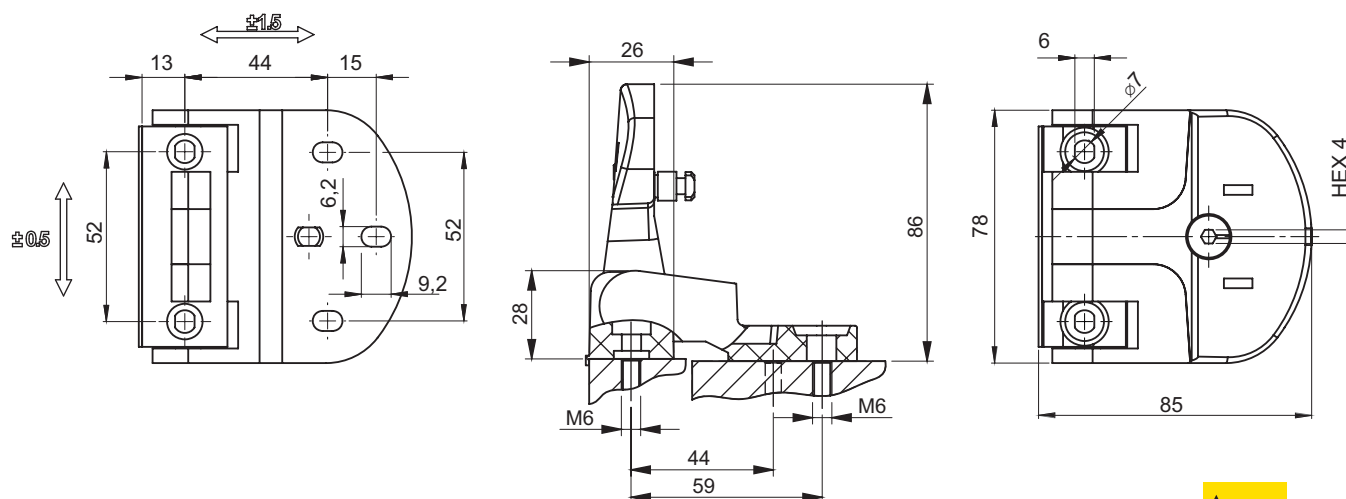
Finish

3.526.001

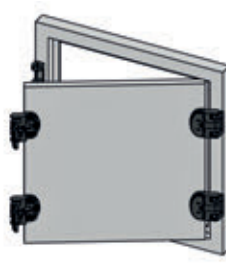
C



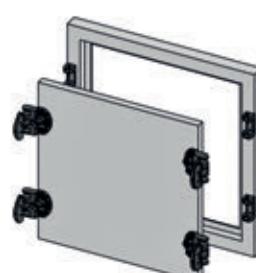
CATALOGUE NO.	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN10.001	Holder, Base,	ZAMAK5	04
	Pin	Steel zinc plated	



Opening the left



Opening the right



Removing the door



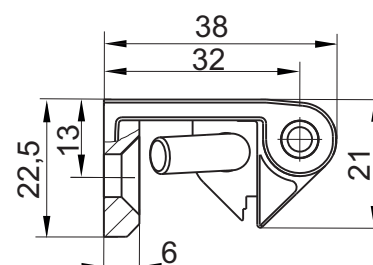
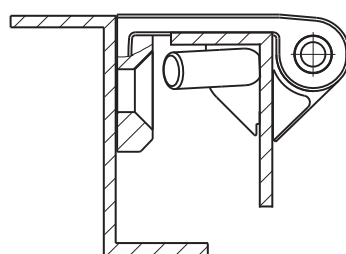
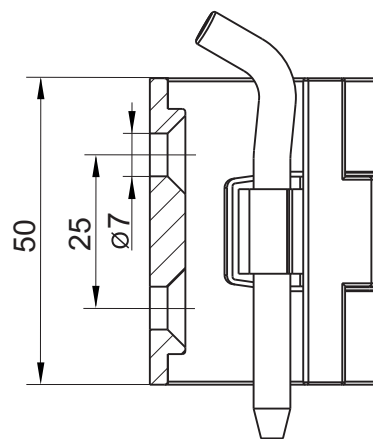
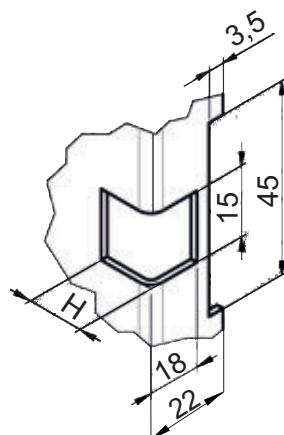
CATALOGUE NO.	DETAIL	MATERIAL	FINISH [C]
			RAL 9005
3.ZN200.001	Hinge with lock function	Polyamide	07

How to order:

Catalogue number

Finish

3.ZN10.001 — C



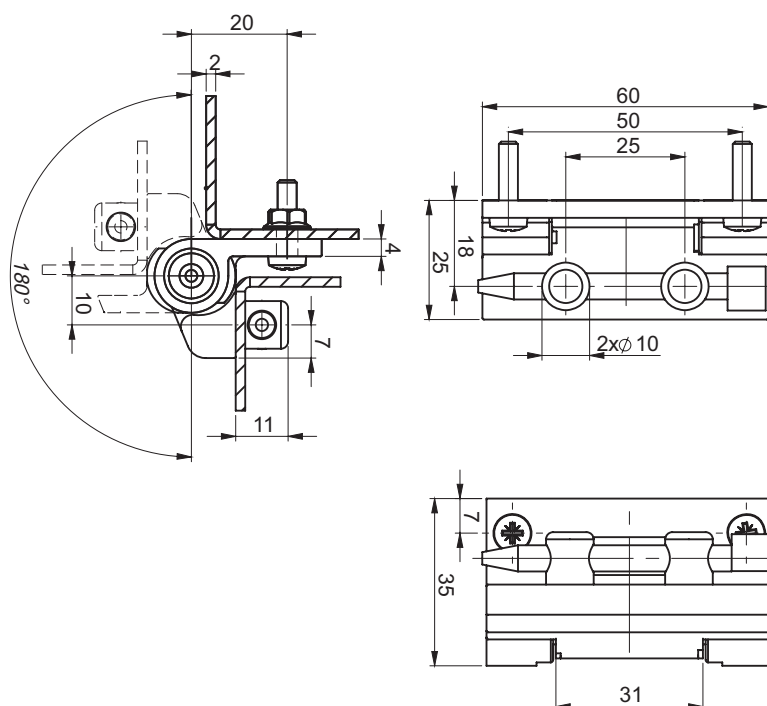
H [mm]	APPLICATION
13	only sheets 1,5 mm
15	only sheets 2 mm

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
			Chrome	RAL 9005	RAL 7035
3.ZN105.001*	Holder, Base	ZAMAK 5	01	04	05
	Pin	Steel zinc plated			

* possibility to order stainless steel pin.
When ordering, specify the color or finishing type

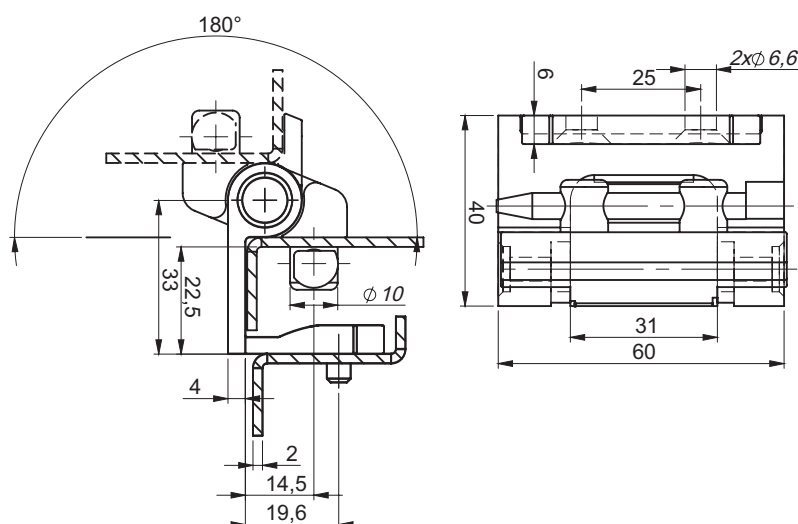
How to order:

Catalogue number 3.ZN105.001 — C
Finish _____



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
3.529.001*	Holder, Base	ZAMAK 5	01	04
	Pin	Steel zinc plated,*		

* possible to order stainless steel pin.



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
3.530.001**	Holder, Base	ZAMAK 5	01	04
	Pin	Steel zinc plated		

** possible to order polyamide pin.

How to order:

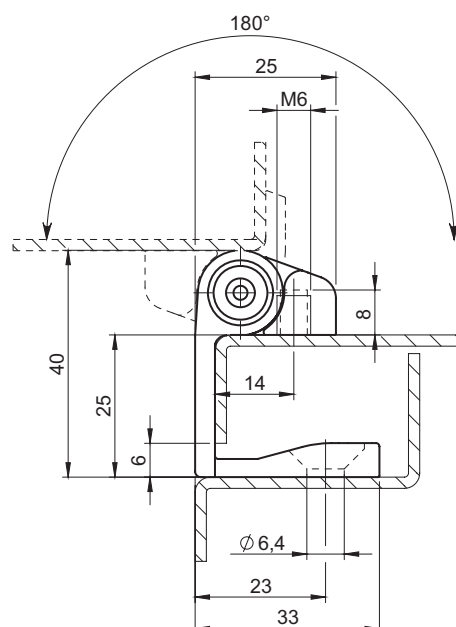
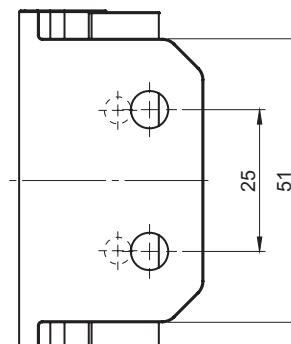
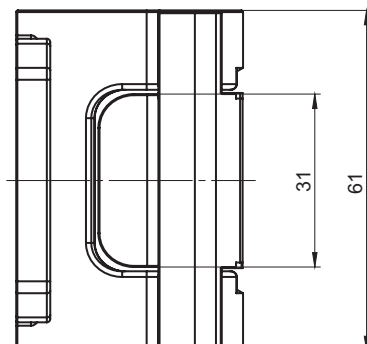
Catalogue number

Finish

3.530.001

C

NEW

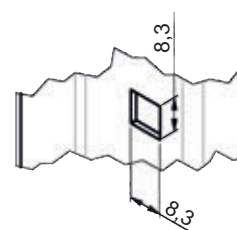
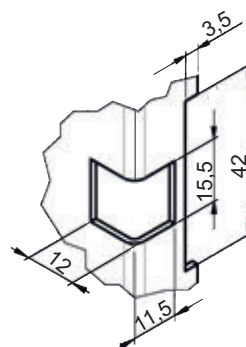
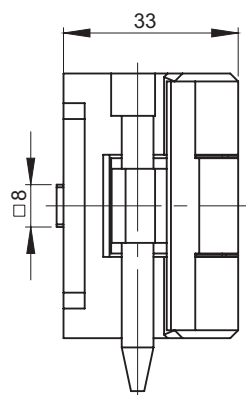
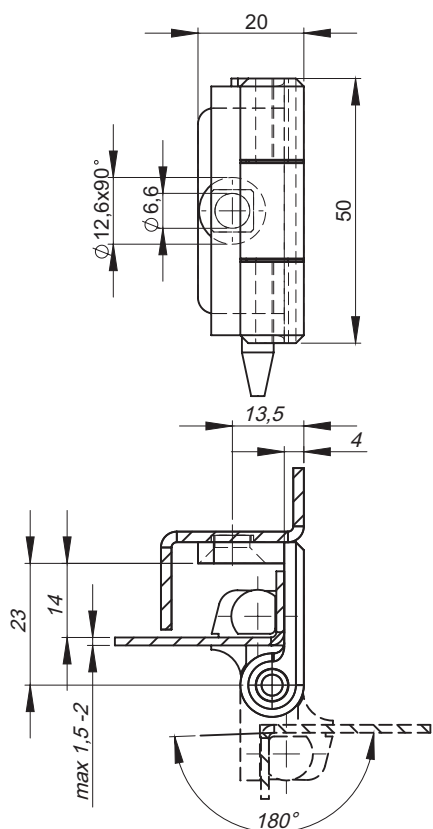


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
3.530.002	Holder, Base	ZAMAK	01	04
	Pin	Polyamide	-	-

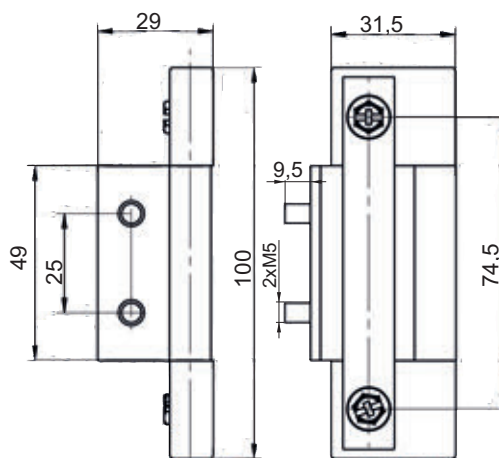
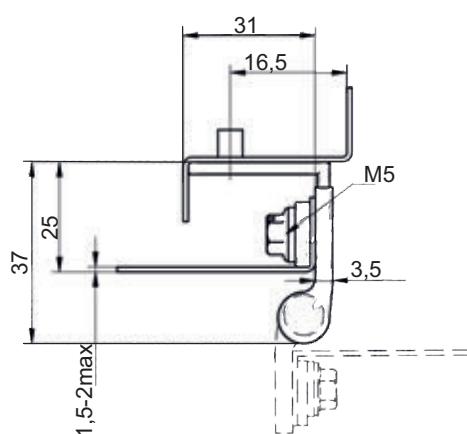
How to order:

Catalogue number
Finish [C]

2.530.002 — 01



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
3.532.001*	Holder, Base	ZAMAK 5	01	04
	Pin	Steel zinc plated		



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
3.536.001	Holder	ZAMAK 5	01	04
	Base	Steel zinc plated		

* possibility to order with polyamide pin

How to order:

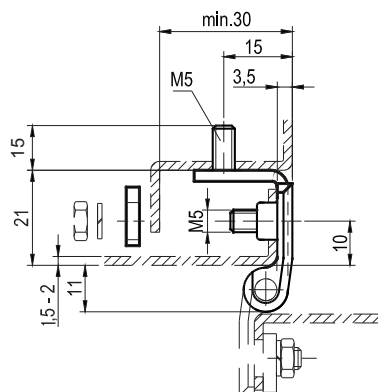
Catalogue number
Finish

3.532.001

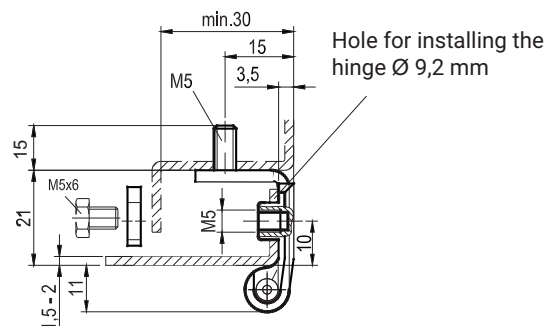
C



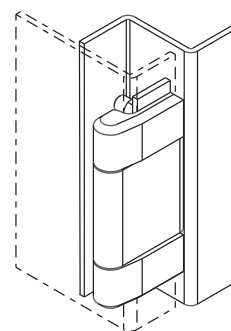
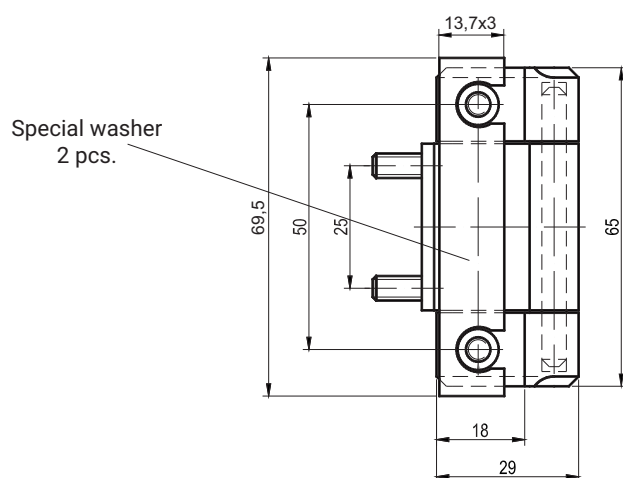
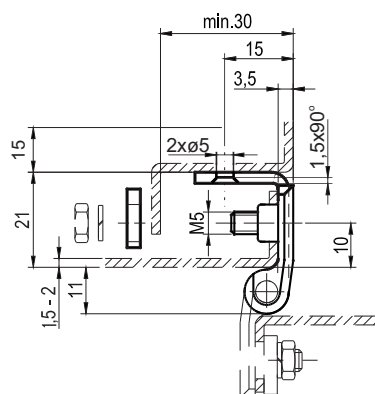
3.ZN120.001



3.ZN120.002



3.ZN120.005

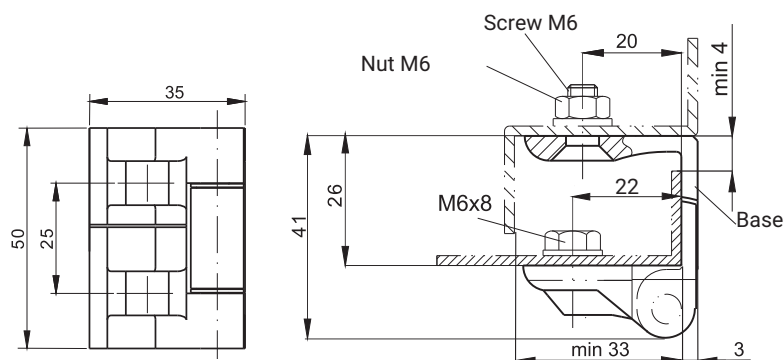


Note:

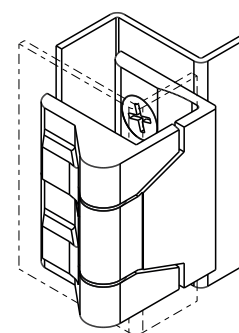
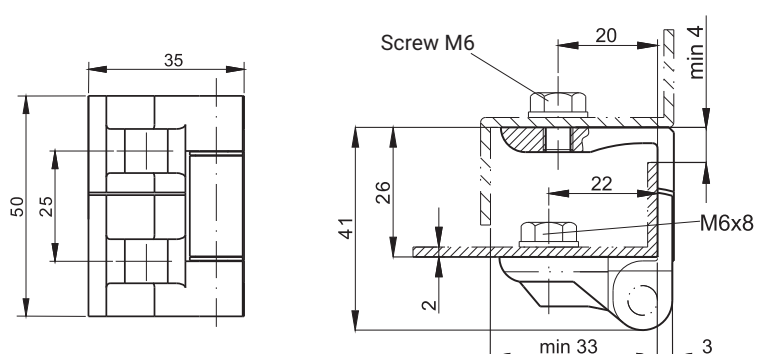
When using the hinge to sheet a thickness of 1 mm, should order special washer having a thickness of 1 mm

CAT. NUMBER	VERSION	COMPONENTS	MATERIAL	FINISH [C]	
				RAL 9005	RAL 7035
3.ZN120.001	Stud M5	Holder	ZAMAK 5	04	05
3.ZN120.002	Hole M5	Pin, Base	Steel zinc plated		
3.ZN120.005	Hole M5	Pin, Base	Steel zinc plated		

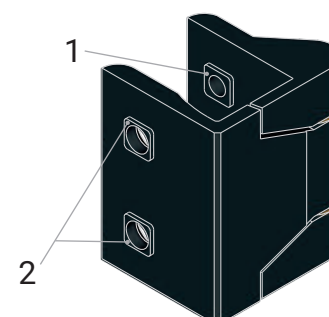
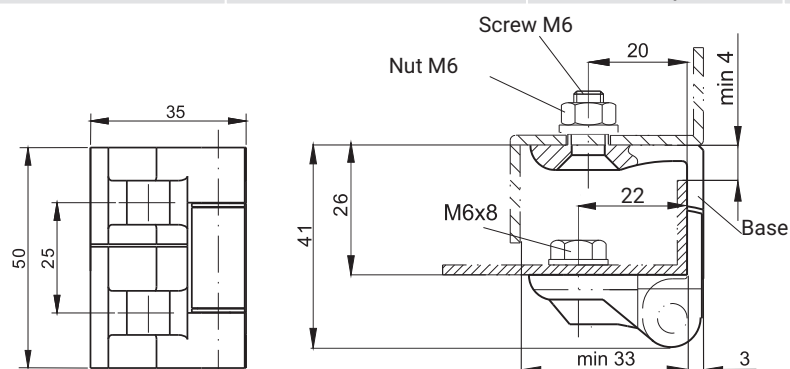
When ordering, specify the color or finishing type



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN130.001	Holder	ZAMAK 5	04	05
	Base	ZAMAK 5		
	Pin	Steel zinc plated		



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN130.002/M6	Holder	ZAMAK 5	04	05
	Base	ZAMAK 5		
	Pin	Steel zinc plated		

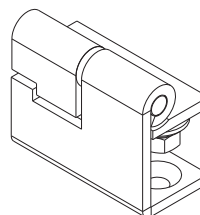
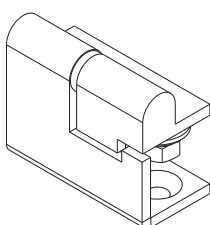
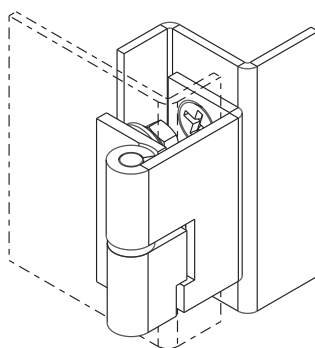
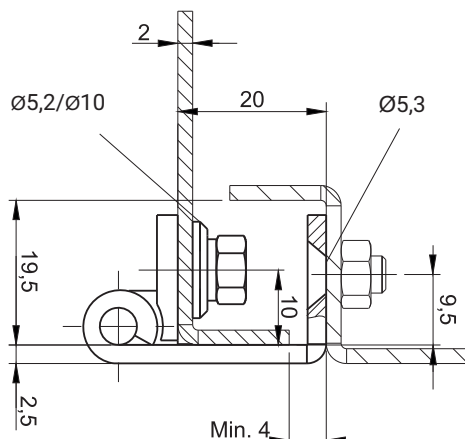
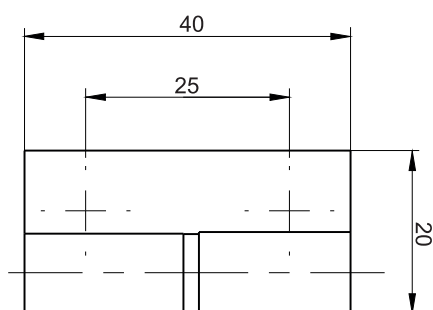


1. Holder with shoulder □ 8x1mm in standard version
2. Base with shoulder □ 8x1mm in version 3.ZN130.003

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN130.003	Holder	ZAMAK 5	04	05
	Base	ZAMAK 5		
	Pin	Steel zinc plated		

How to order:

Catalogue number 3.ZN130.001 — C
Finish



3.ZN140.001
RIGHT VERSION

3.ZN140.002

LEFT VERSION

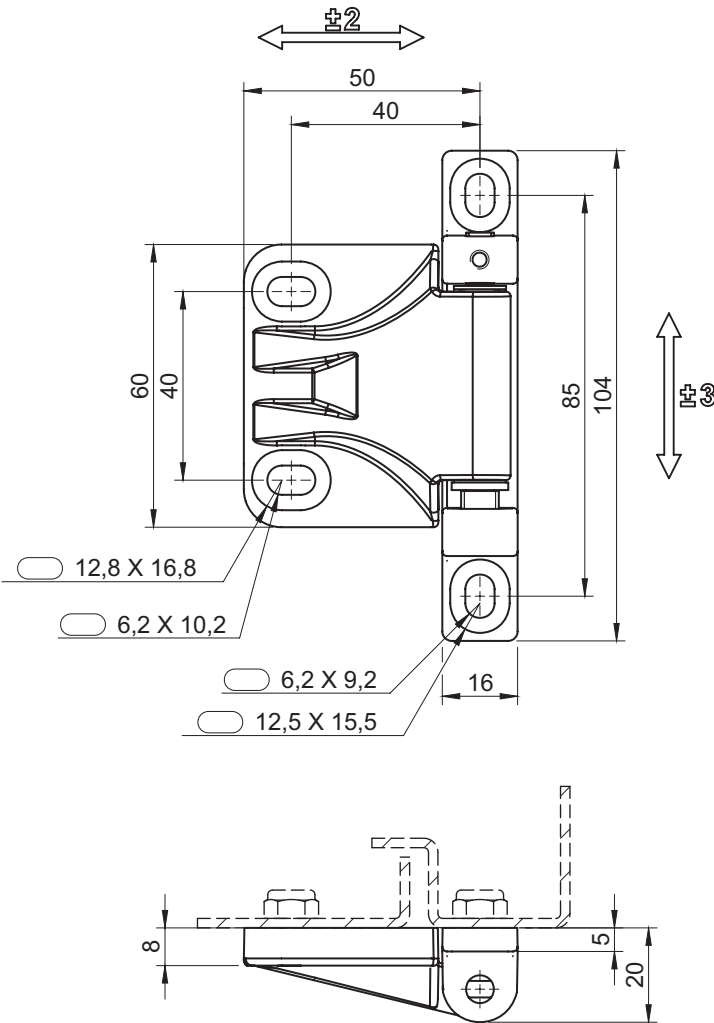
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ZN140.001	Holder	Brass	04	05
	Base	Steel zinc plated		
	Pin	Steel zinc plated		
3.ZN140.001SN	Holder, Base, Pin	Stainless steel	-	-
3.ZN140.002	Holder	Brass	04	05
	Base	Steel zinc plated		
	Pin	Steel zinc plated		
3.ZN140.002SN	Holder, Base, Pin	Stainless steel	-	-

How to order:

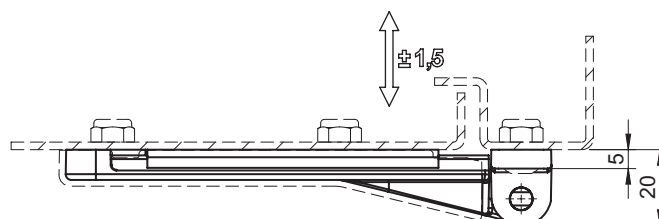
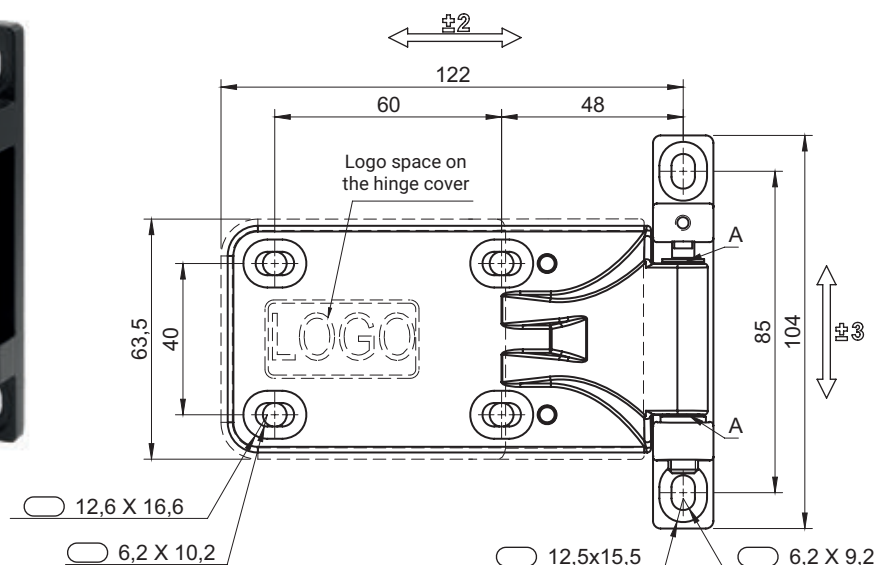
Catalogue number
Finish

3.ZN140.001 — C

C



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN210.003	Holder, Base	ZAMAK	04
	Pin	Stainless steel	-



Hinge cover
3.ZN210.002

Place for logo 39x19

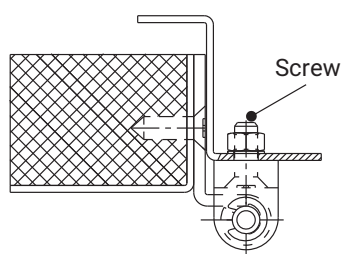
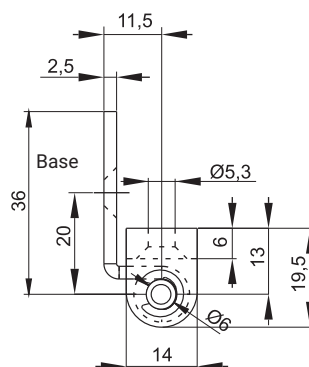
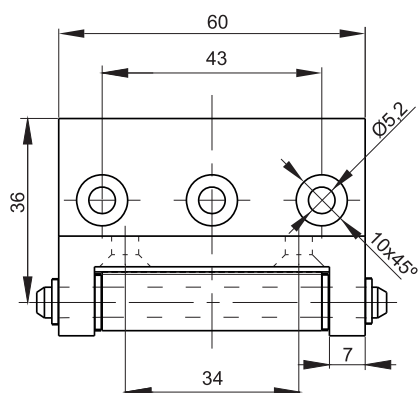


A - axis of the hinge with plastic sleeves.

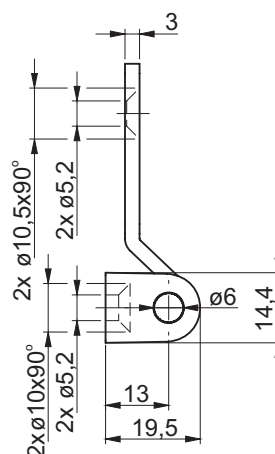
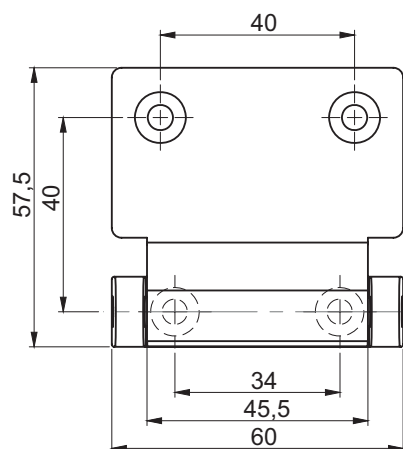
The hinge position can be adjusted in three axes - the adjustment ranges are shown in the drawing.

Hinge cover 3.ZN210.002 to be ordered separately.

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN210.001	Holder, Base	ZAMAK	04
	Pin	Stainless steel	-
3.ZN210.002	Hinge cover	Polyamide	07



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST42.001	Holder	Steel zinc plated
	Base	ZAMAK 5
	Pin	Steel zinc plated



Note:

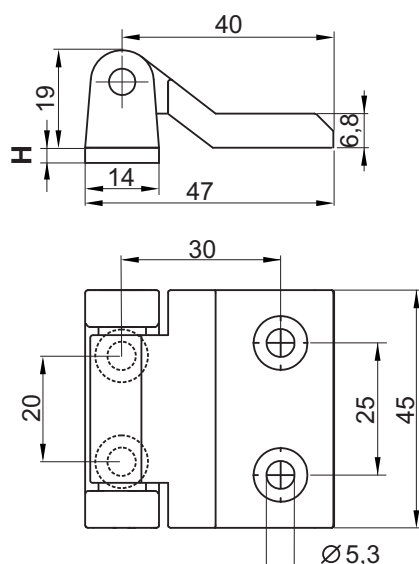
The hinge supplied as separate parts, handle with foot joint by pushing the pin after mounting the handle.

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ST42.005	Holder	Steel zinc plated	04
	Base	ZAMAK5	
	Pin	Stainless steel	-
3.ST42.005SN	Holder	Stainless steel	04
	Base	ZAMAK5	
	Pin	Stainless steel	-

How to order:

Catalogue number
Finish

3.ST42.005 — C



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL9005
3.514.C.X	Holder, Base	ZAMAK5	01	04
	Pin	Steel zinc plated	-	-

How to order :

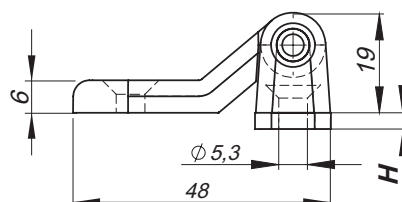
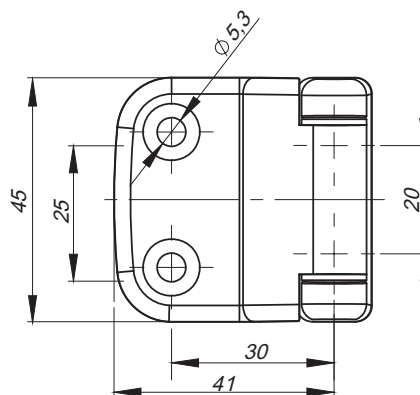
Hinge code

Finish

Height H

3.514 . 04 . 05

H [mm]	0	3	5	8	10	15
X	00	03	05	08	10	15

Height H
adjusted
by distance
rings

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL9005
3.519.C.X	Holder, Base	ZAMAK5	01	04
	Pin	Stainless steel	-	-
	Sleeve	POM	-	-

How to order :

Hinge code

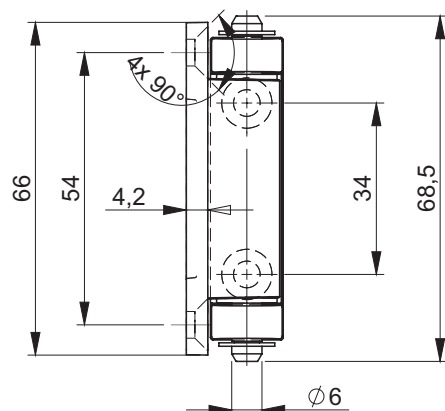
Finish

Height H

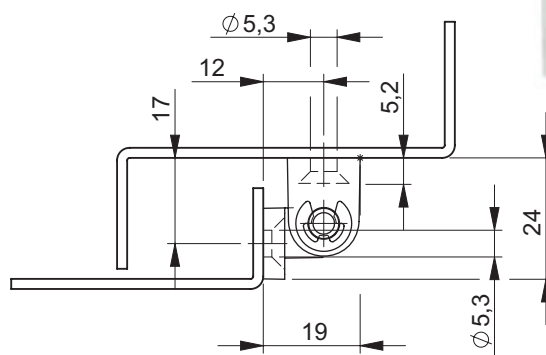
3.519 . 04 . 05

H [mm]	0	3	5	8	10	15
X	00	03	05	08	10	15

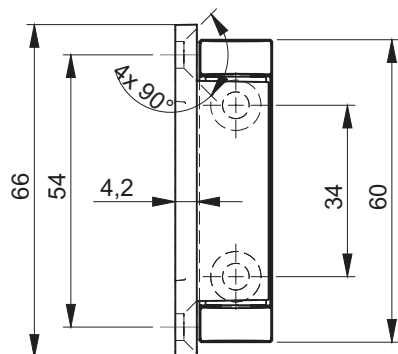
3.531.001



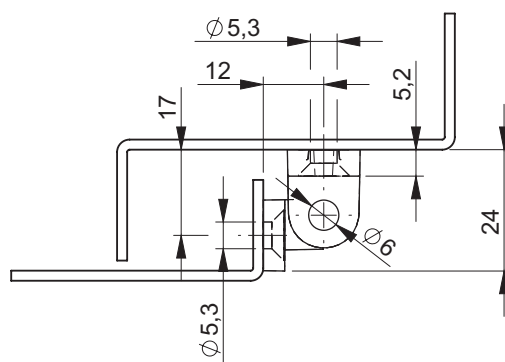
Insert fastening
Collecting plate



3.531.002



Insert fastening
Knurled



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL9005
3.531.001	Holder, Base	ZAMAK 5	01	04
3.531.002	Pin	Steel zinc plated		

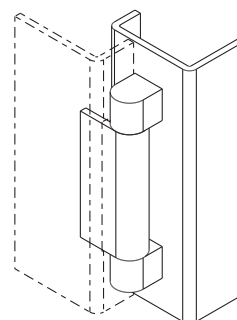
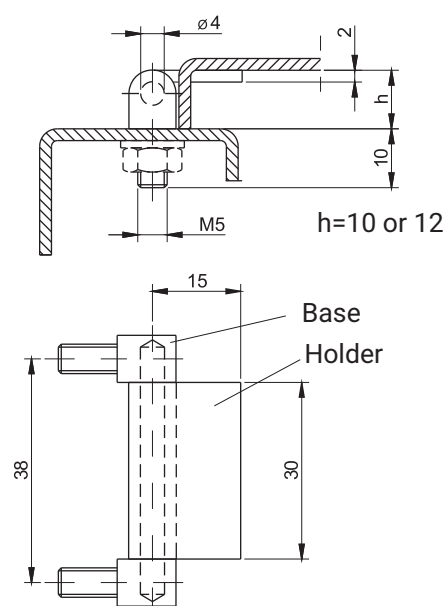
How to order:

Catalogue number

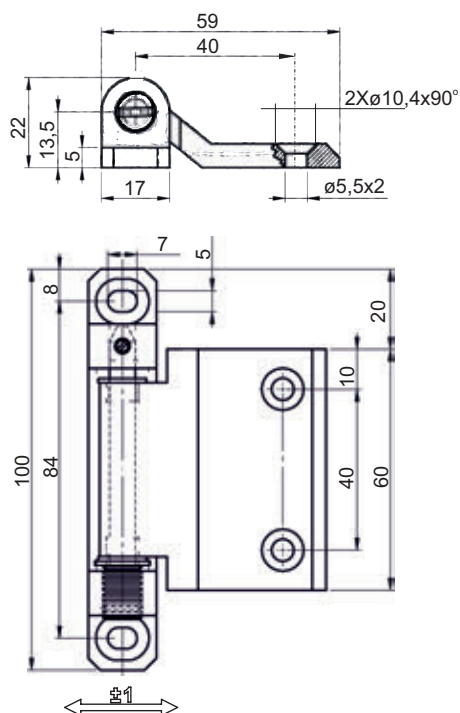
Finish

3.531.001

C

stainless
steel

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST23.001	Holder	Steel zinc plated
	Base, Pin	Steel zinc plated
3.ST23.001SN	Holder	Stainless steel
	Base, Pin	Stainless steel



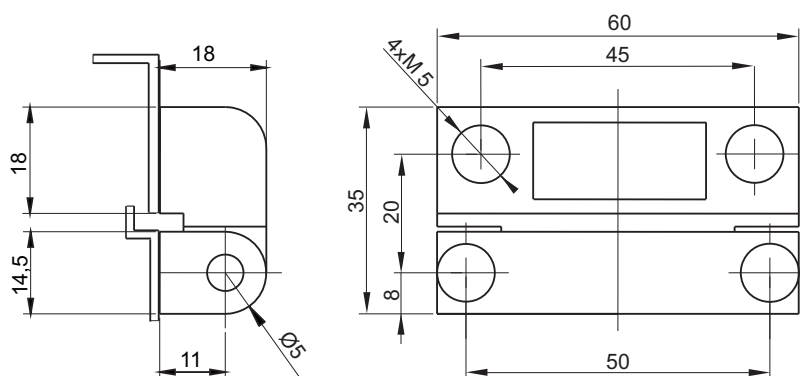
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
3.535.001	Holder	ZAMAK 5	01	04
	Base	ZAMAK 5		

How to order:

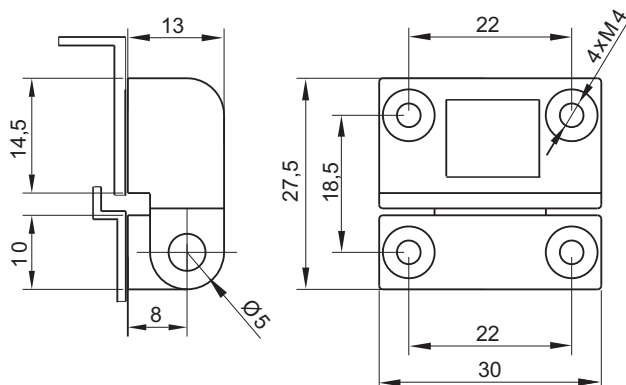
Catalogue number

Finish

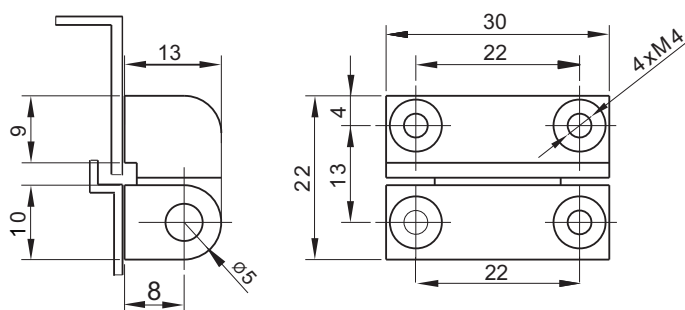
3.535.001 — C



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Nickel	RAL9005
3.517.001	Holder, Base	ZAMAK 5	02	04
	Pin	Steel zinc plated	-	-



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Nickel	RAL9005
3.517.002	Holder, Base	ZAMAK 5	02	04
	Pin	Steel zinc plated	-	-



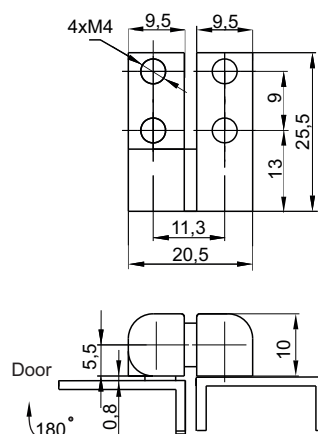
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Nickel	RAL9005
3.517.003	Holder, Base	ZAMAK 5	02	04
	Pin	Steel zinc plated	-	-

How to order:

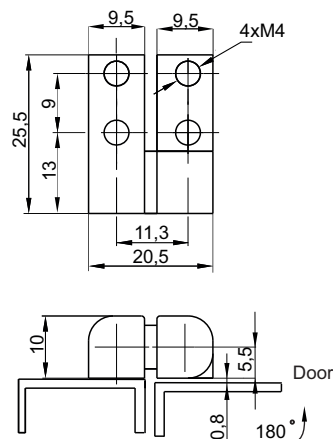
Catalogue number

Finish

3.517.001 — C

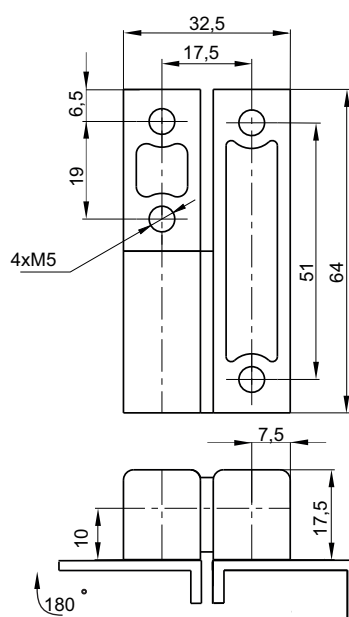


LEFT VERSION

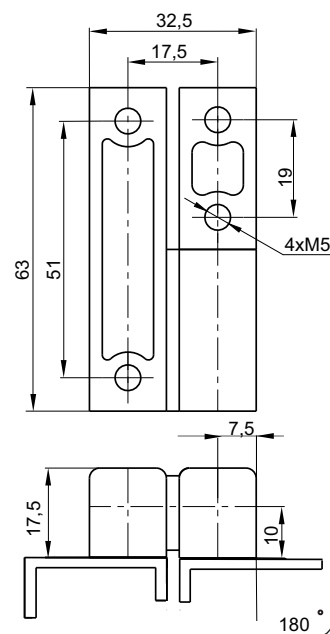


RIGHT VERSION

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.518.001	Holder, Base	ZAMAK 5	04
	Pin	Steel zinc plated	



LEFT VERSION



RIGHT VERSION

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.518.002	Holder, Base	ZAMAK 5	04
	Pin	Steel zinc plated	

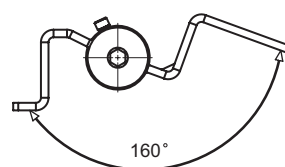
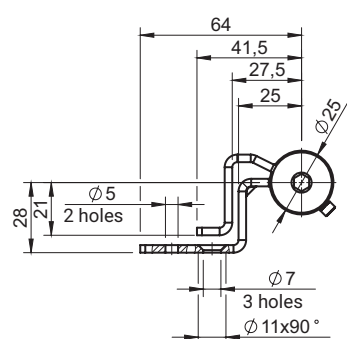
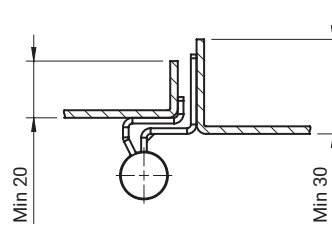
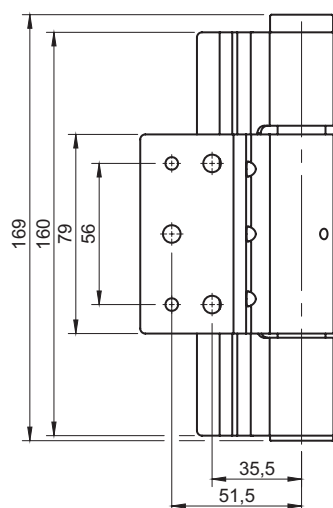
How to order:

Catalogue number

Version X (L-left, R-right)

Finish

3.518.001.X — C



Closed position

Open position



CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
3.ST109.001-A	Spring hinge	Holder, Base, Pin	Steel zinc plated
3.ST109.001-B	KO hinge		

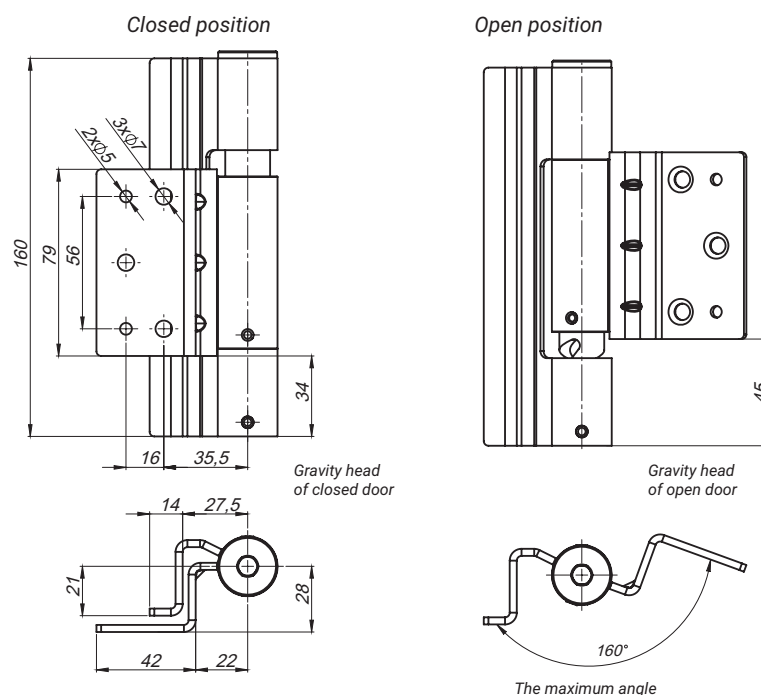
where:

3.ST109.001-A - spring hinge causing self-locking

3.ST109.001-B - support hinge - without spring

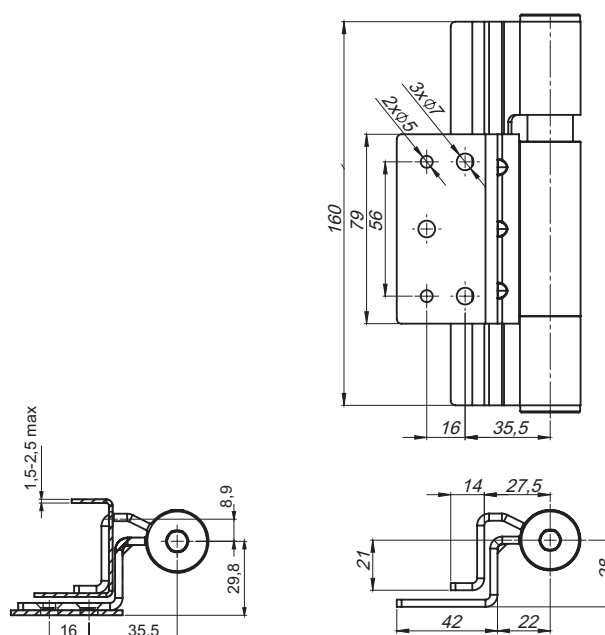
3.ST109.003-A

Right version



CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
3.ST109.003-A	Right	Handle, base	Steel zinc plated
3.ST109.003-B	Left		

Bearing hinge causes automatic door closure and lifting the door while opening.
The set of hinges is **3.ST109.003 + 3.ST109.004** or two hinges **3.ST109.003**
Left version is the mirror image of the right version.



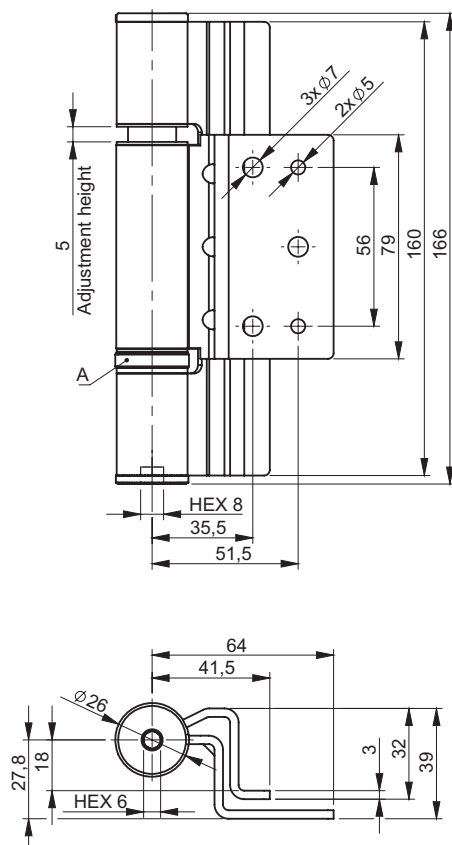
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST109.004	Handle, base	Steel zinc plated

The positioning hinge in door axis cooperates only with the hinge **3.ST109.003**

Fire door hinges with hight regulation on thread

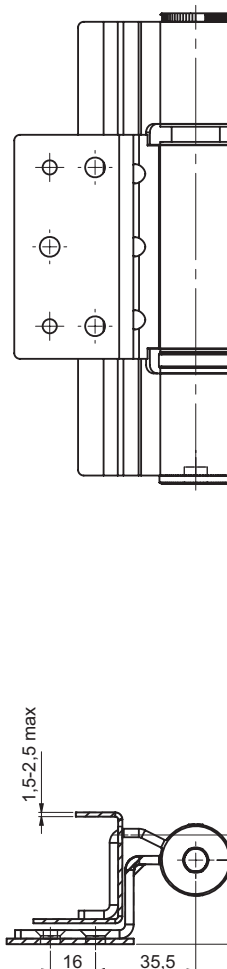
3.ST109.007-B

Left version



3.ST109.007-A

Right version



CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
3.ST109.007-A	Right	Holder, Base, Pin	Steel zinc plated
3.ST109.007-B	Left		

A - thrust bearing

Max. load: 80kg

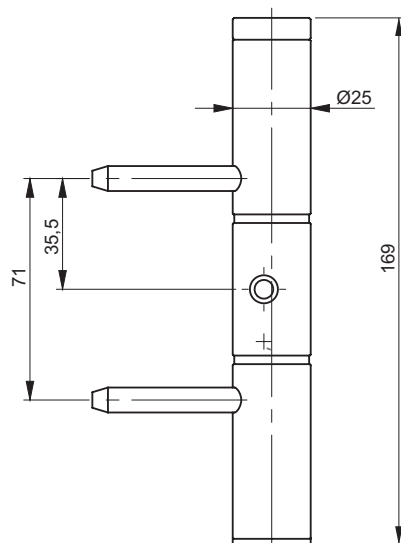
Hinge welded to door frame and screwed into a door

Hinge 3.ST109.007 is compatible with spring hinge 3.ST109.001-A

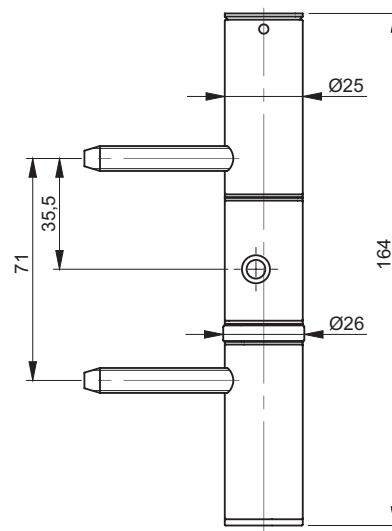


3.ST109.100

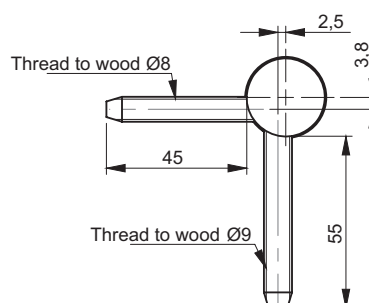
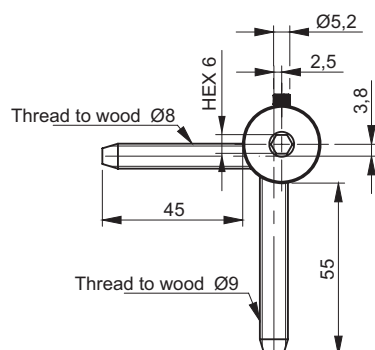
3.ST109.100



3.ST109.101



3.ST109.101

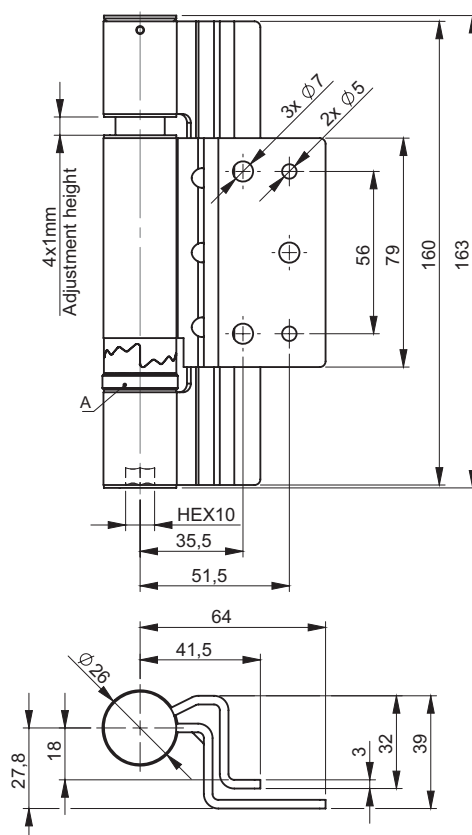


CATALOGUE NUMBER	DETAIL	COMPONENTS	MATERIAL
3.ST109.100	Spring hinge	Holder, Base	Steel zinc plated
3.ST109.101	KO hinge		

Fire door hinges with height regulation

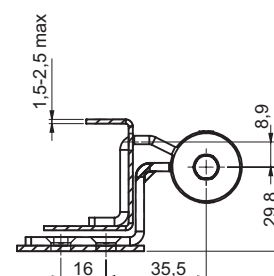
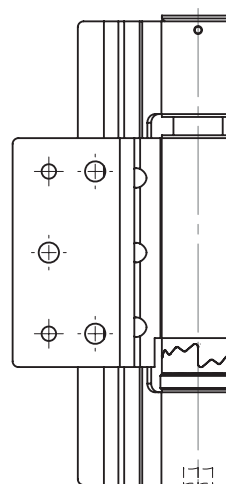
3.ST109.009-B

Left version



3.ST109.009-A

Right version



CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
3.ST109.009-A	Right	Holder, Base, Pin	Steel zinc plated
3.ST109.009-B	Left		

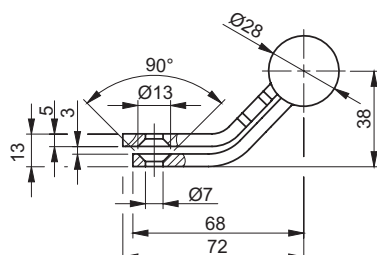
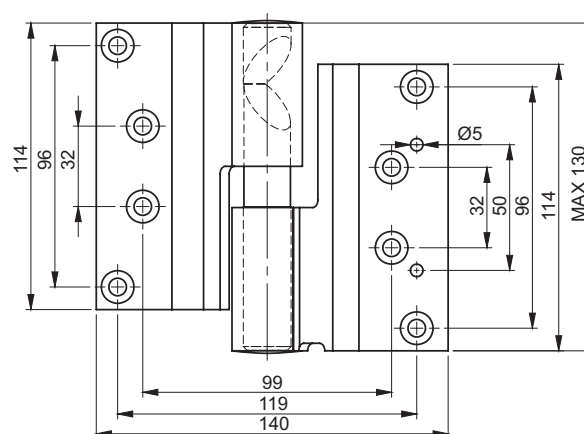
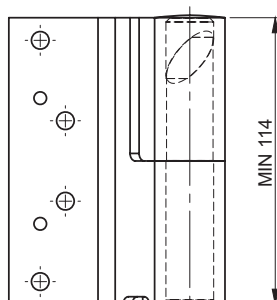
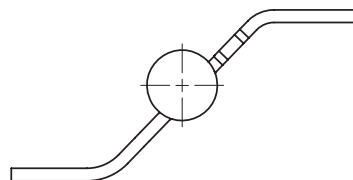
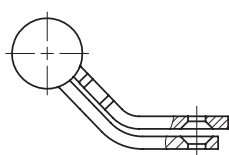
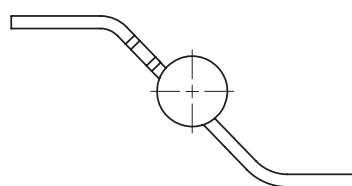
A - thrust bearing

Max. load: 80kg

Hinge welded to door frame and screwed into a door

4-stage height adjustment, each stage lifts or lowers the door of 1mm

Hinge 3.ST109.009 is compatible with spring hinge 3.ST109.001-A

**3.ST125.001****Right version - open position****Left version - open position****3.ST125.002****Right version - closed position****Right version - open position**

CAT. NUMBER	VERSION	COMPONENTS	MATERIAL	FINISH [C]
				Chrome
3.ST125.001	Left	Door, Insert	Carbon steel	01
3.ST125.002	Right			

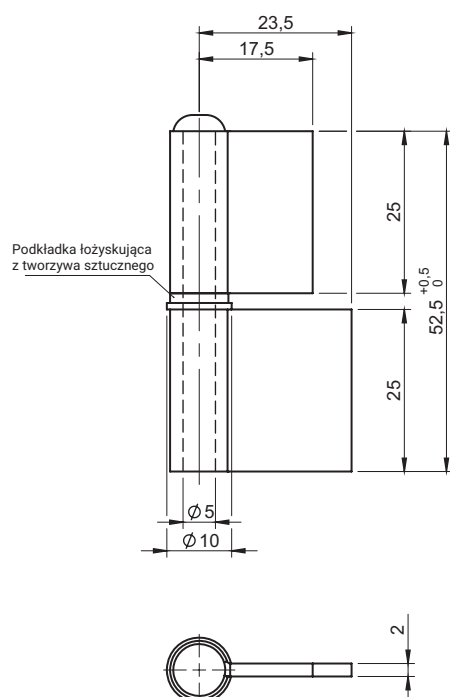
Left version is the mirror image of the right version

How to order:

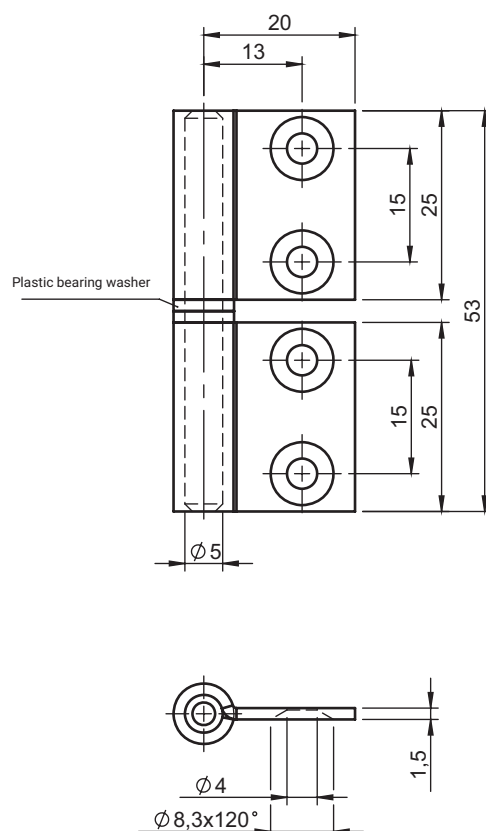
Catalogue number

Finish

3.ST125.001 — C



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST127.001SN	Holder, Base, Pin	Stainless steel



Hinge pin welded into one of the wings during final assembly.
Hinge supplied in a sets of parts.

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST127.002SN	Holder, Base, Pin	Stainless steel

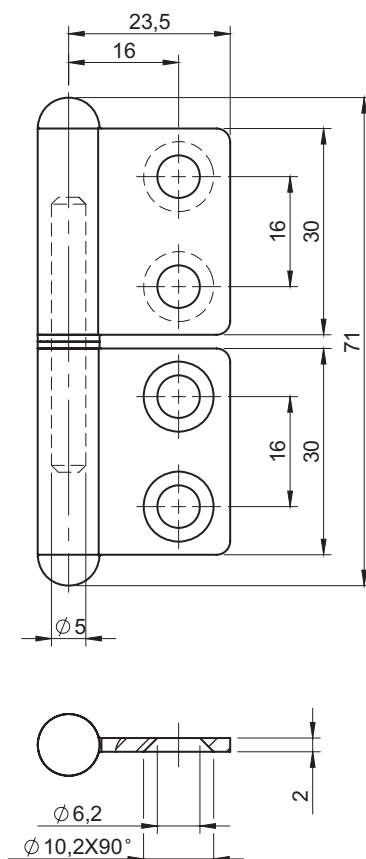
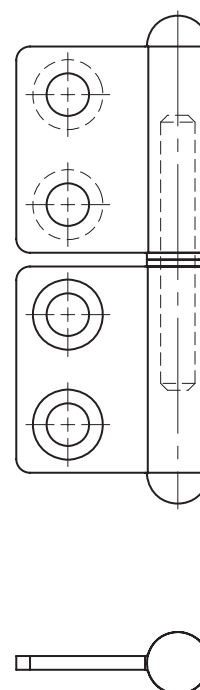
NEW

stainless
steel

LEFT HINGE



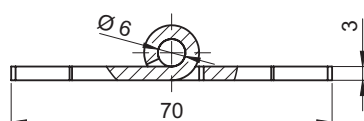
RIGHT HINGE

LEFT HINGE
3.ST127.003SN - BRIGHT HINGE
3.ST127.003SN - A

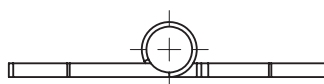
CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
3.ST127.003SN-A	Right	Holder, Base, Pin	Stainless steel
3.ST127.003SN-B	Left		



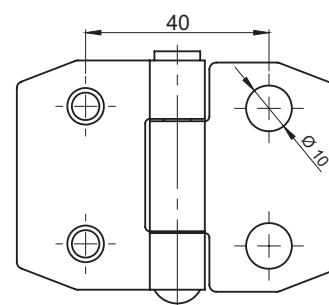
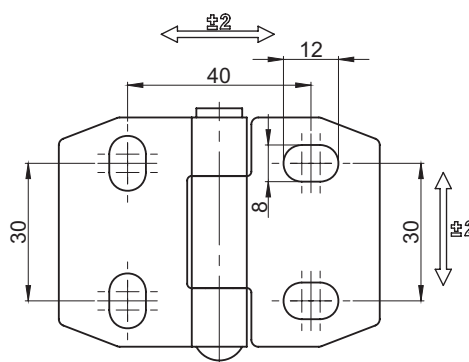
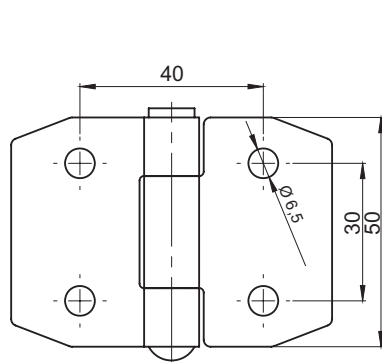
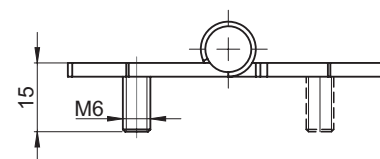
3.ST30.001
3.ST30.001SN



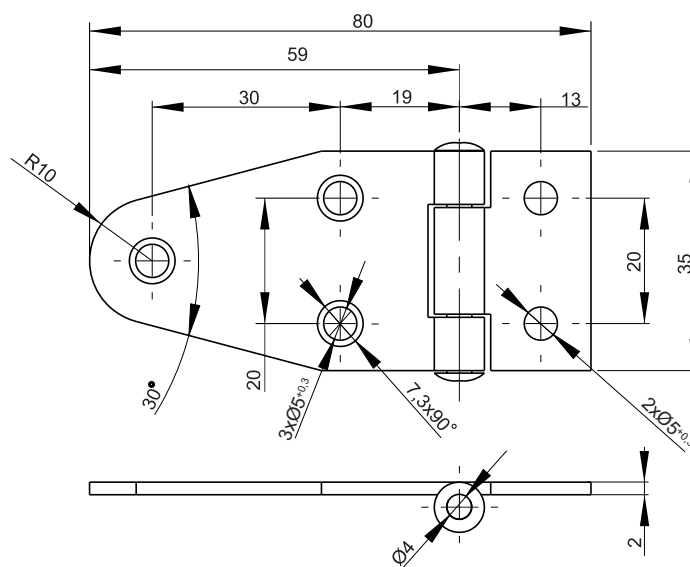
3.ST30.005



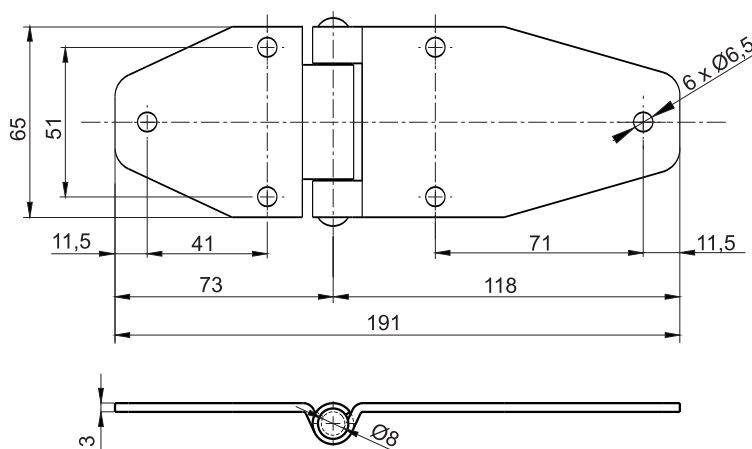
3.ST30.008
3.ST30.010



CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
3.ST30.001	4x Ø 6,5	Holder, Base	Steel zinc plated
3.ST30.001SN		Pin	Stainless steel
3.ST30.005	4x 8x12	Holder, Base, Pin	Stainless steel
		Holder, Base	Steel zinc plated
		Pin	Stainless steel
3.ST30.008	2x M6x15 2x Ø 10	Holder, Base	Steel zinc plated
		Pin	Stainless steel
3.ST30.010	4x M6x15	Holder, Base	Steel zinc plated
		Pin	Stainless steel

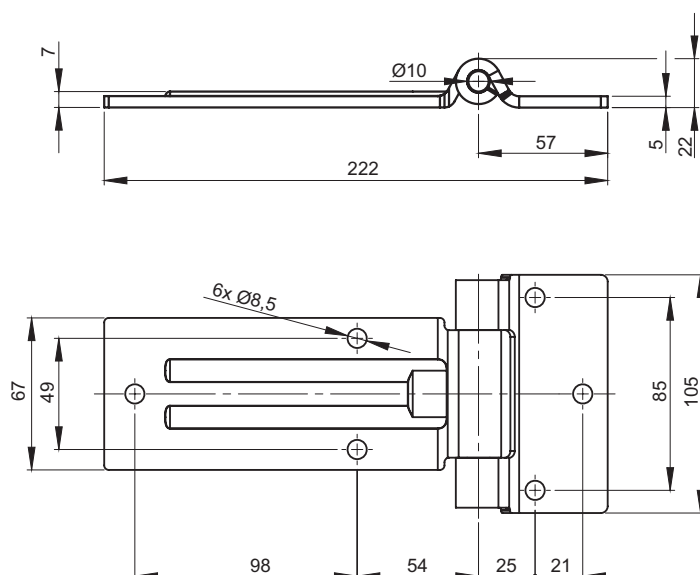
stainless
steel

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST35-1.001	Holder, Base, Pin	Steel zinc plated
3.ST35-1.001SN	Holder, Base, Pin	Stainless steel

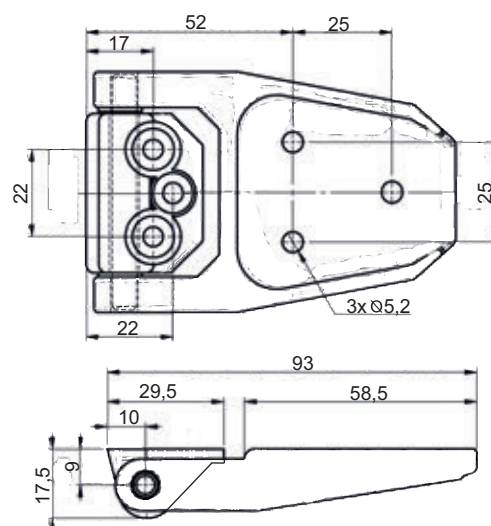
stainless
steel

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST35.001	Holder, Base, Pin	Steel zinc plated
3.ST35.001SN	Holder, Base, Pin	Stainless steel

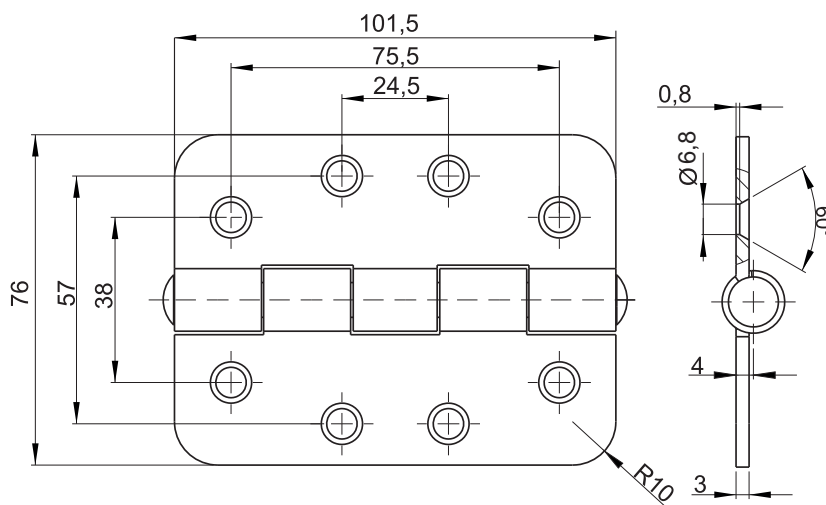
stainless
steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST133.001	Holder, Base, Pin	Stainless steel polished

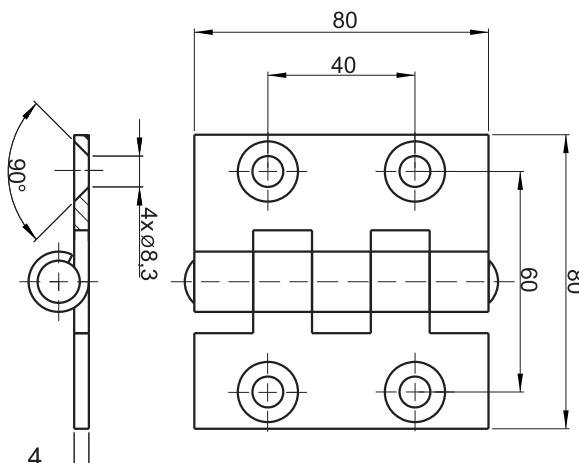


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.534.001	Holder, Base	Polyamide	07
	Pin	Polyamide	

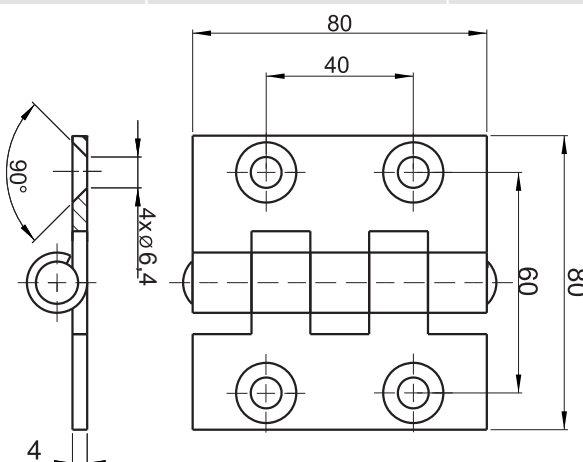
stainless
steel

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST35-2.002	Holder, Base	Stainless steel
	Pin	Stainless steel

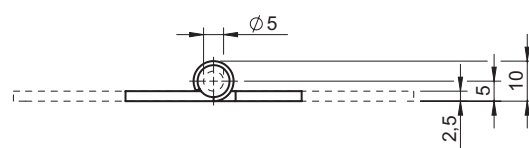
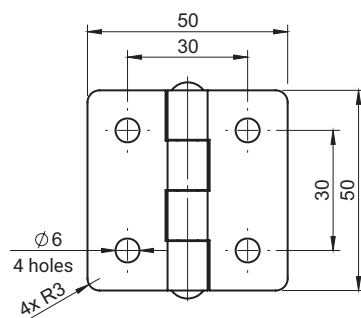
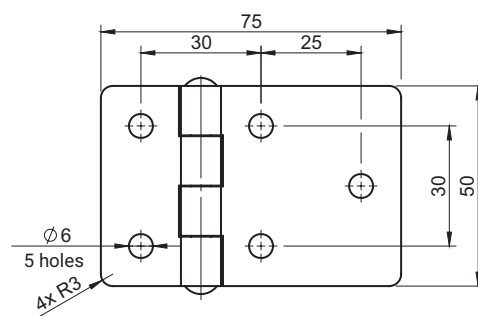
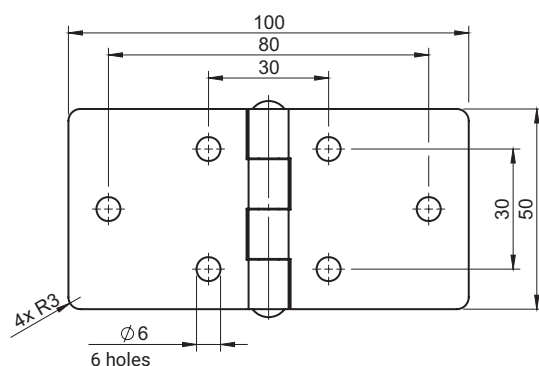
Hinge available with beveled holes or without.



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST58.001	Holder, Base	Steel zinc plated
	Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST58.002	Holder, Base	Steel zinc plated
	Pin	Stainless steel


Version 001

Version 002

Version 003


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]		
			No finish	Galvanized	RAL 9005
3.ST114.001	Holder, Base	Steel	-	01	04
3.ST114.002					
3.ST114.003		Stainless steel	-	-	-
3.ST114.001SN	Holder, Base, Pin	Stainless steel	00	-	-
3.ST114.002SN					
3.ST114.003SN					

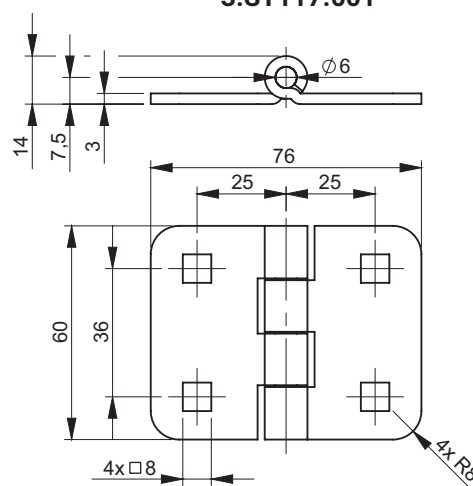
How to order:

Catalogue number
Finish [C]

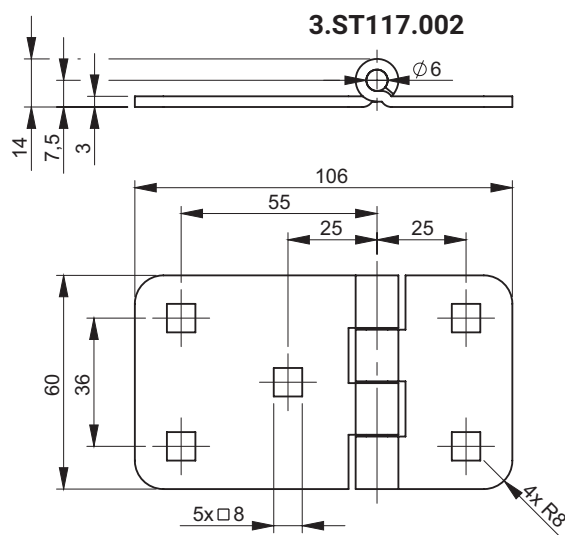
3.ST114.001 — 04



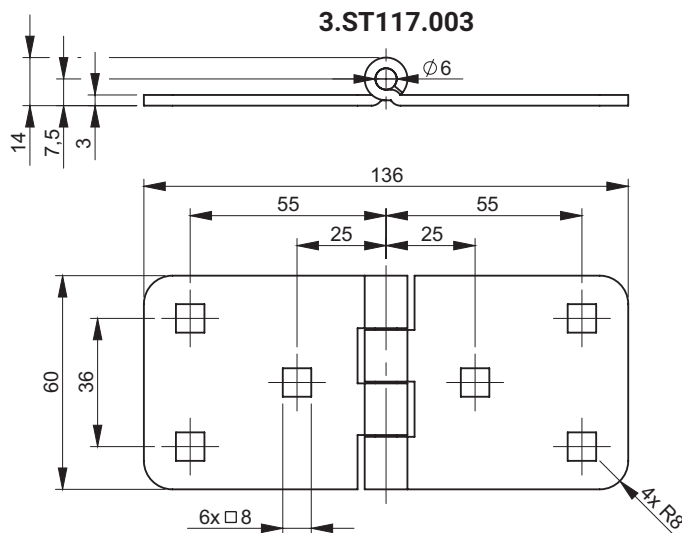
3.ST117.001



3.ST117.002



3.ST117.003



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST117.001 3.ST117.002 3.ST117.003	Holder, Base, DIN603 M8x16	Steel zinc plated
	Pin	Stainless steel

Hinge sold together with set of screws DIN 603 M8x16

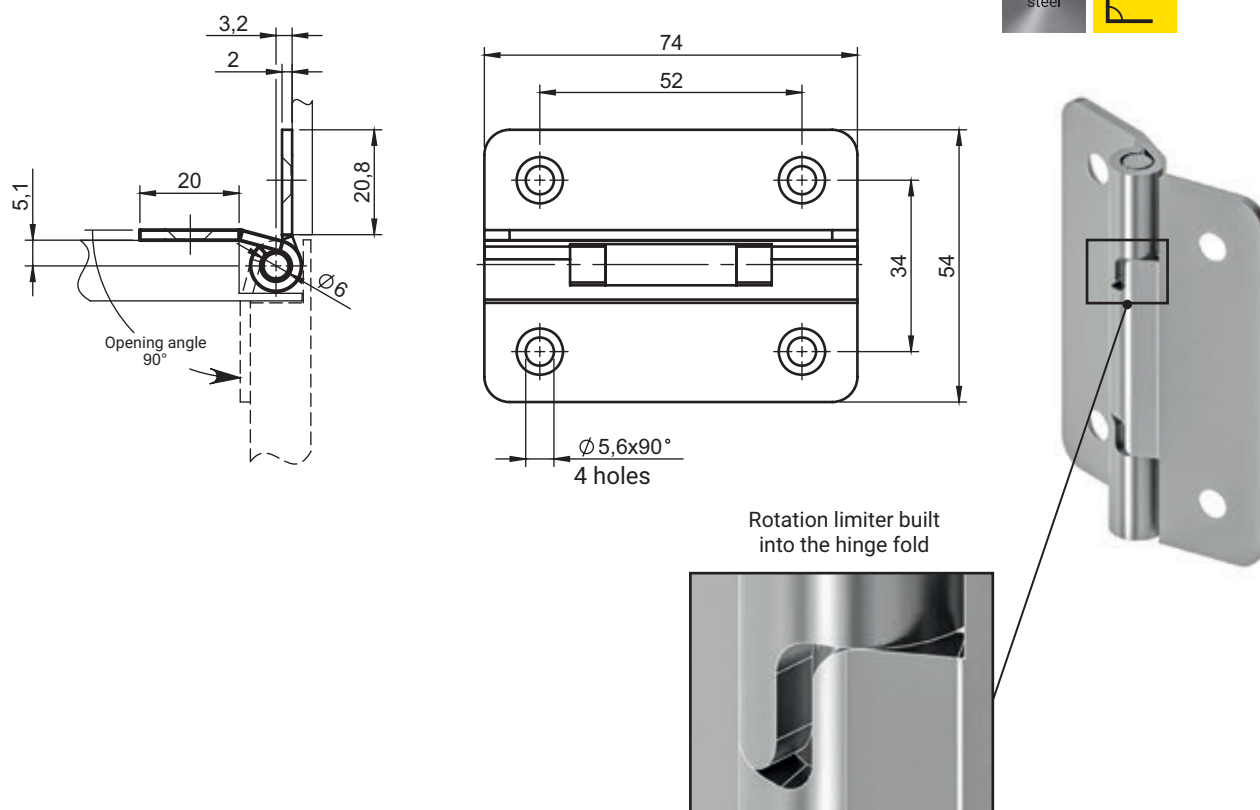
Hinge with an opening angle limiter 3.ST145

Hinge 3.ST146



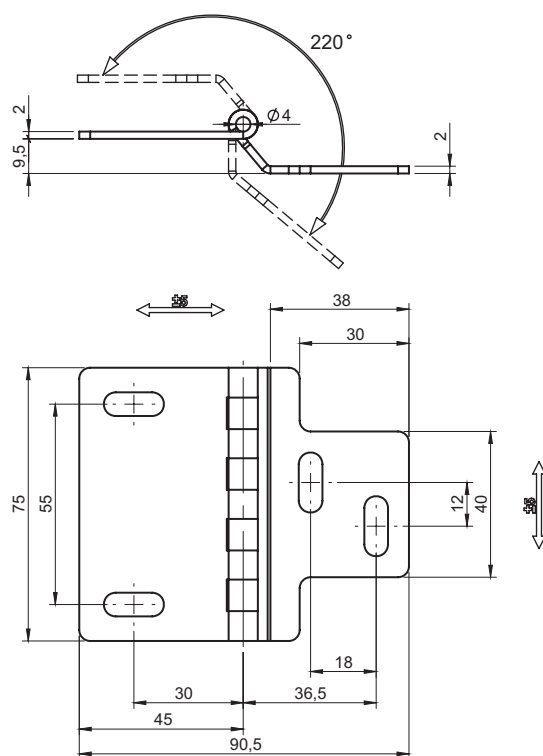
ROZTOCZE

3A



Hinge with an opening angle limiter up to 90°.

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST145.001SN	Holder, Base, Pin	Stainless steel

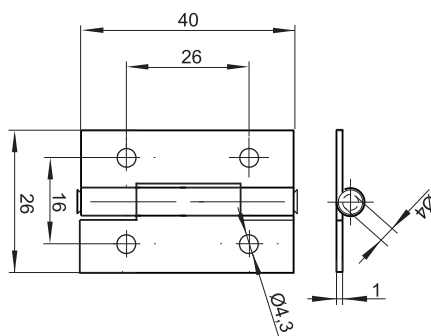


Hinge with two-way position adjustment

CATALOGUE NUMBER	MATERIAL
3.ST146.001SN	Stainless steel



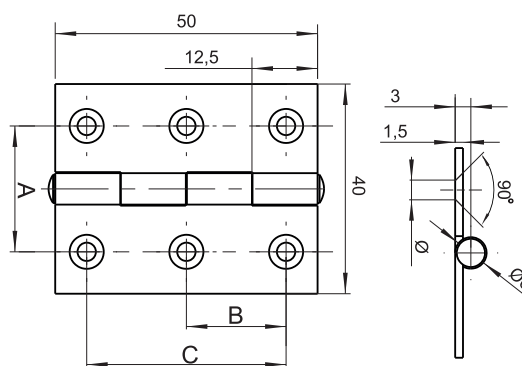
stainless
steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST37.001	Holder, Base, Pin	Steel zinc plated
3.ST37.001SN	Holder, Base, Pin	Stainless steel



stainless
steel



CATALOGUE NO.	X	Ø	A	B	C
3.ST48.00X	1	4,7mm	24	19	38
3.ST48.00X SN	2	5mm	23	17,5	35
	3*	4mm	23	17,5	35

where:
X - indication of the hinge
* - no chamfer on mounting holes

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
3.ST48.00X	Holder, Base, Pin	Steel zinc plated	04	05
3.ST48.00X SN	Holder, Base, Pin	Stainless steel	-	-

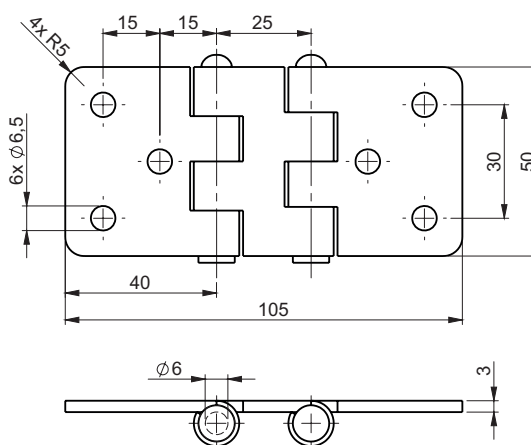
How to order:

Catalogue number
Finish

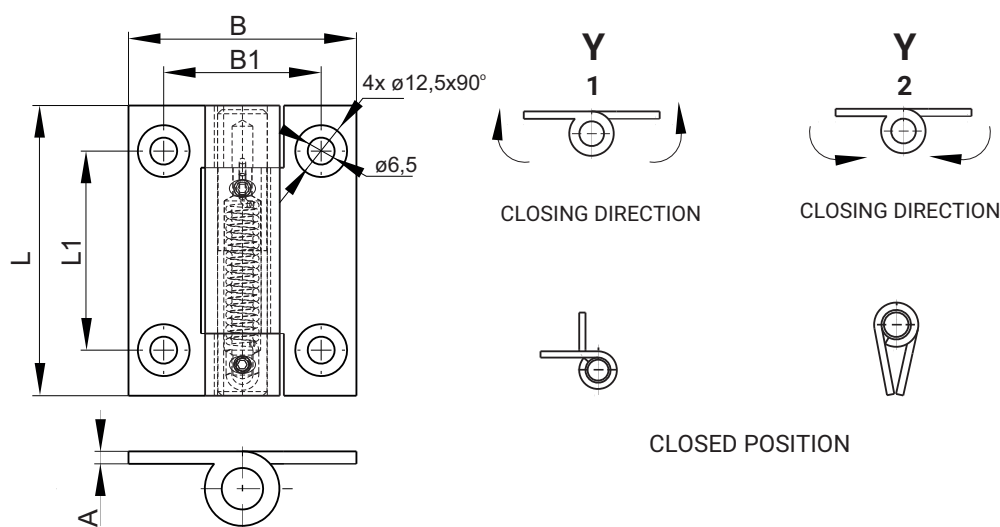
3.ST48.00X — C



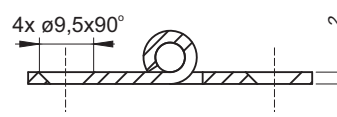
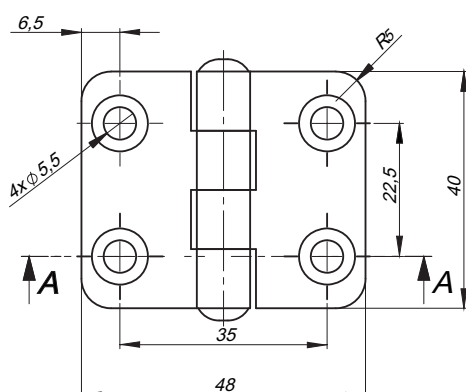
stainless
steel



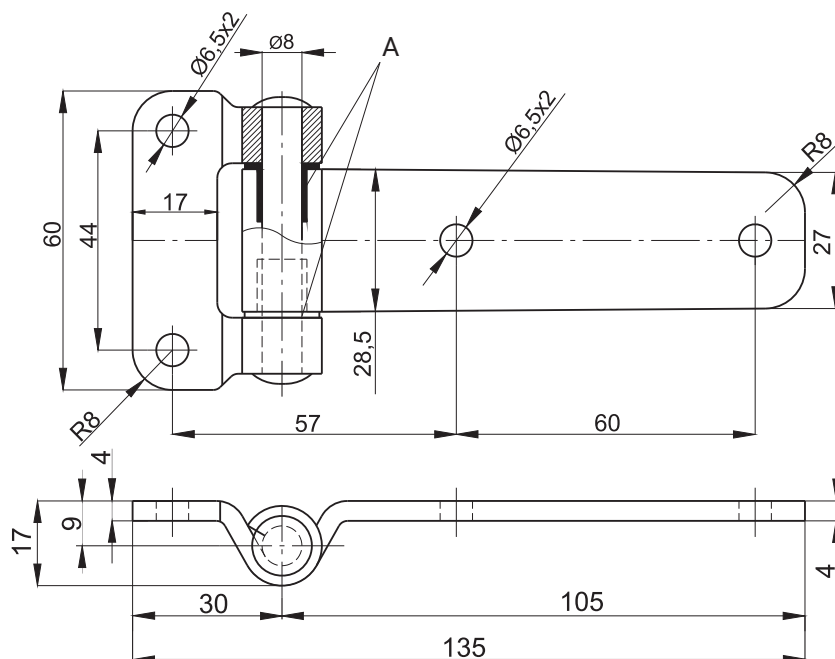
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST55.001	Holder, Base, Pin	Steel zinc plated
3.ST55.001SN	Holder, Base, Pin	Stainless steel



HINGE	X	A	L	L1	B	B1
3.ST108.X0Y	1	3	70	48	55	38
	2	3	80	60	65	45
	3	3	60	36	76	56
CATALOGUE NUMBER	COMPONENTS			MATERIAL		
3.ST108.001	Holder, Base			Steel zinc plated		
	Pin			Steel zinc plated		

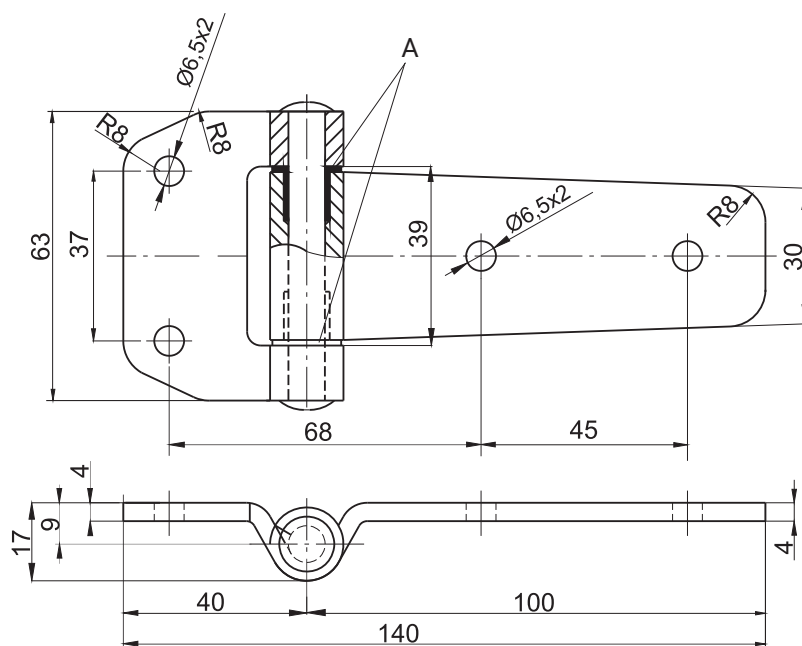


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST28.001	Holder, Base	Stainless steel 1.4301
	Pin	Stainless steel 1.4301



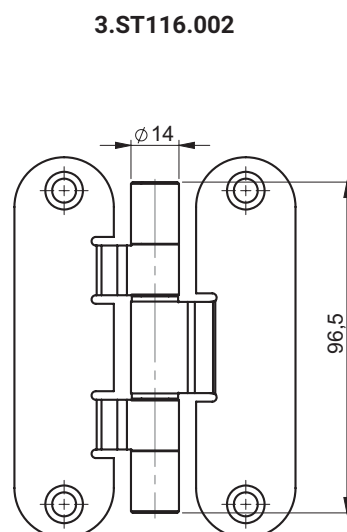
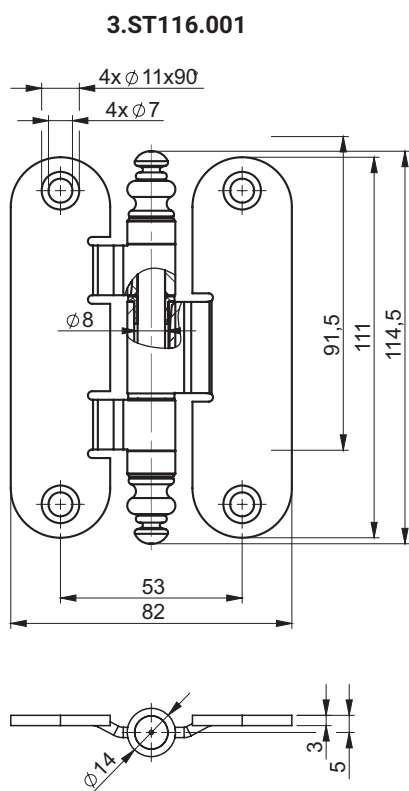
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ST56.002	Holder, Base	Steel zinc plated	04
	Pin	Stainless steel	
3.ST56.002SN	Holder, Base, Pin	Stainless steel	-

A - plastic washers



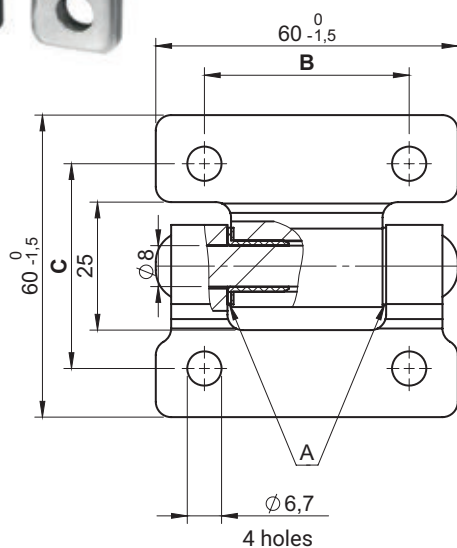
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ST56.100	Holder, Base	Steel zinc plated	04
	Pin	Stainless steel	
3.ST56.100SN	Holder, Base, Pin	Stainless steel	-

A - plastic washers

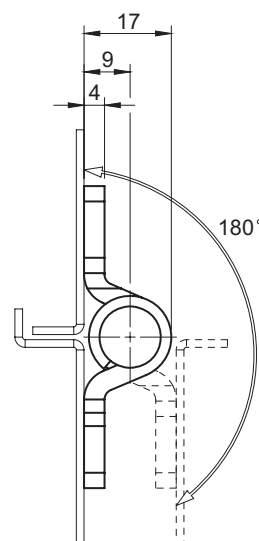


A - plastic bushing

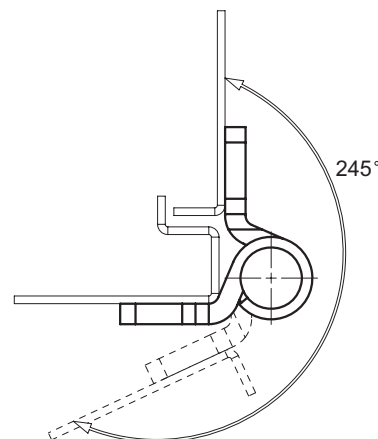
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH
3.ST116.001.01	Holder, Base, Cap	Steel	Zinc plated + enamel
	Pin		Zinc plated
3.ST116.001.02	Holder, Base, Cap		Copper plated + enamel
	Pin		Zinc plated
3.ST116.002.01	Holder, Base, Cap		Zinc plated + enamel
	Pin		Zinc plated
3.ST116.002.02	Holder, Base, Cap		Copper plated + enamel
	Pin		Zinc plated



Version .001 .002



Version .003 .004



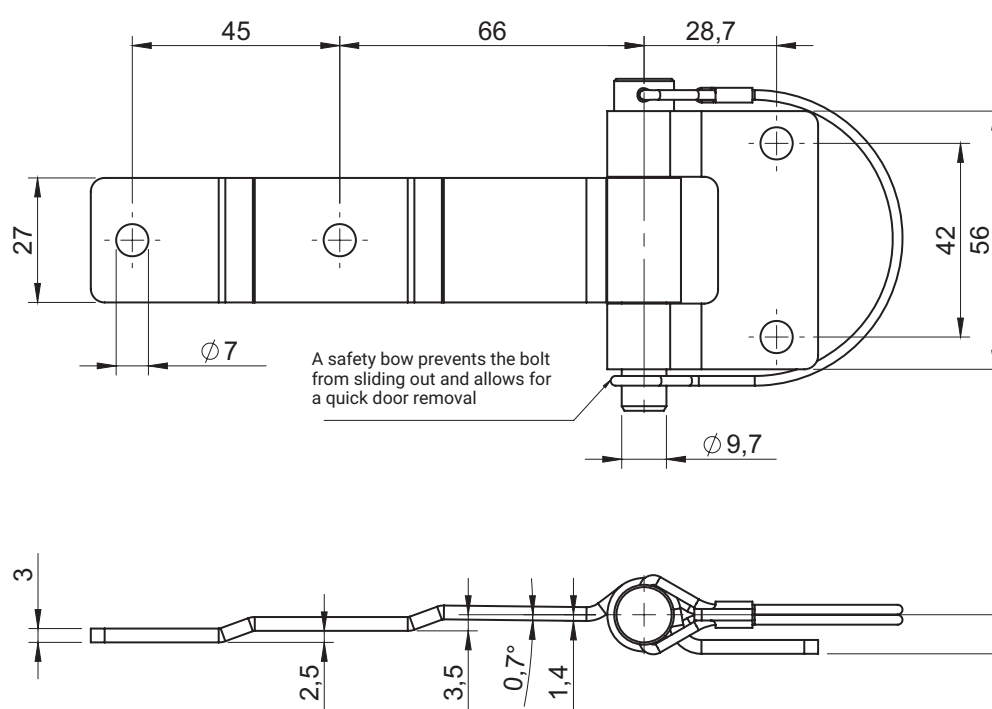
A - plastic bushing

CATALOGUE NUMBER	DIMENSION		COMPONENTS	MATERIAL	FINISH [C]
	B	C			RAL 9005
3.ST56-2.001	40	40	Holder, Base, Pin	Steel zinc plated Stainless steel	02
3.ST56-2.003					
3.ST56-2.002	44	43			
3.ST56-2.004					
3.ST56-2.001SN	40	40	Holder, Base, Pin	Stainless steel	Brak
3.ST56-2.003SN					
3.ST56-2.002SN	44	43			
3.ST56-2.004SN					

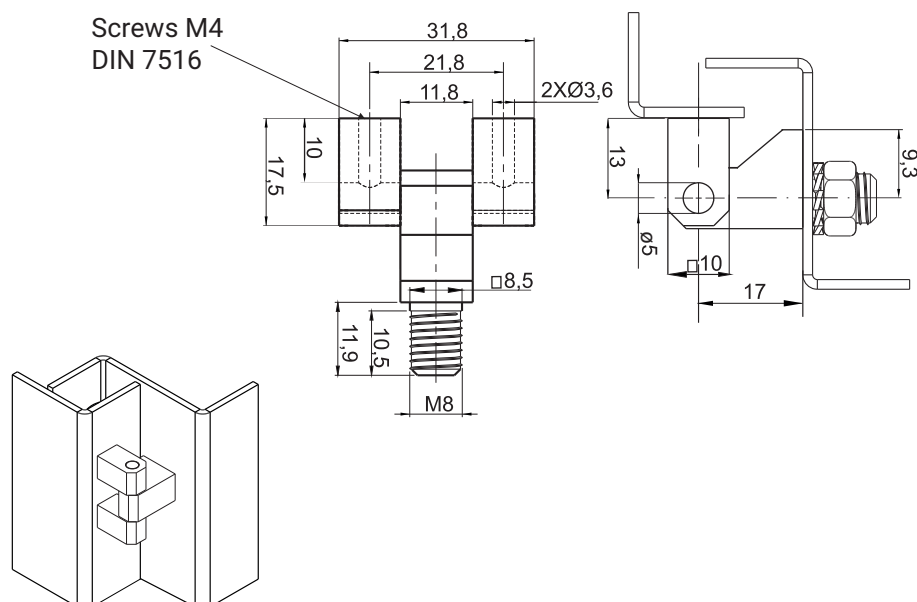
How to order:

Catalogue number
Finish [C]

3.ST56-2.001 — 02

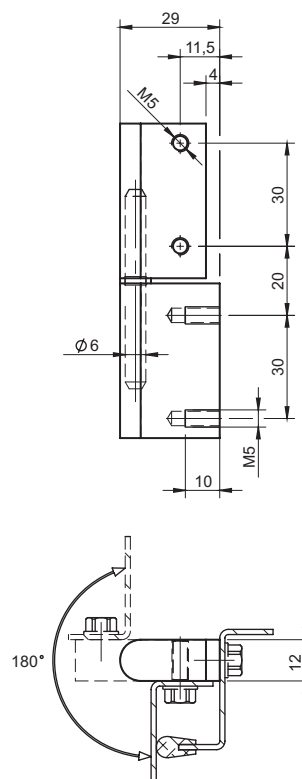
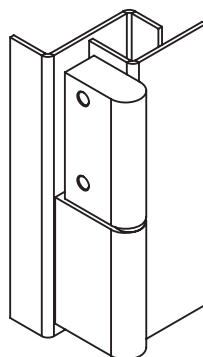


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST134.001SN	Holder, Base, Pin, Safety bow	Stainless steel

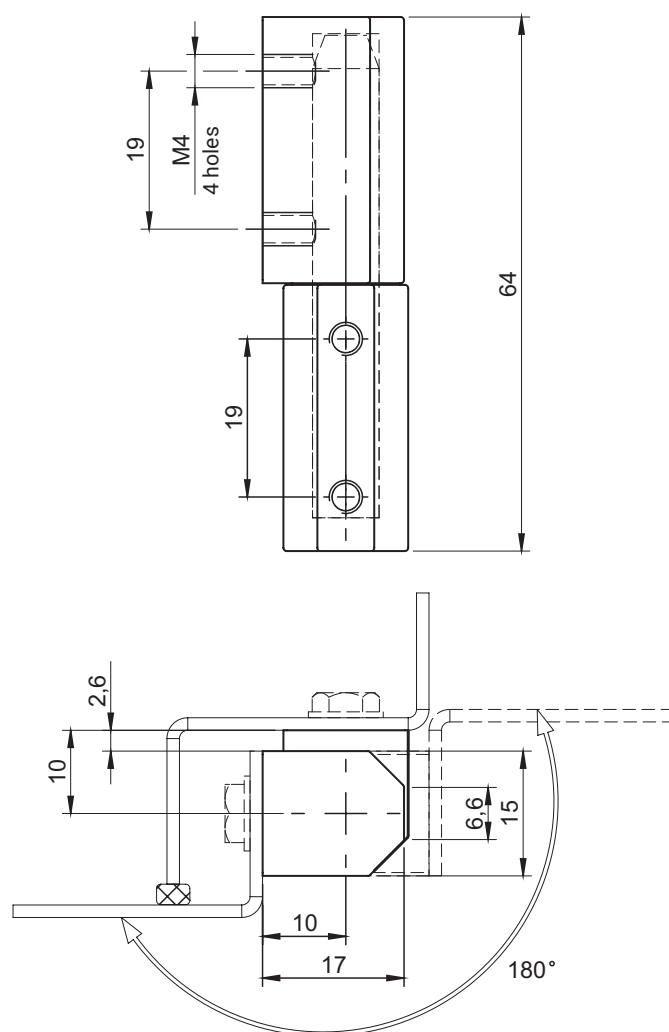


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN20.001	Holder, Base	ZAMAK 5	04
	Pin	Steel zinc plated *	

180°



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ST49.001	Holder, Base	Steel	04
	Pin	Steel zinc plated	



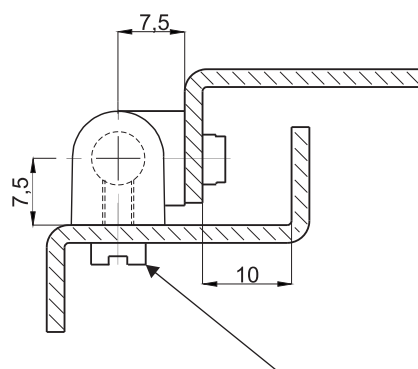
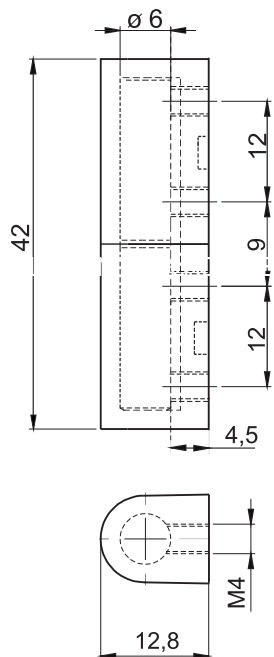
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL 9005
3.ZN158.001	Base, Holder	ZAMAK	01	04
	Insert	Stainless Steel	-	-

How to order:

Catalogue number

Finish [C]



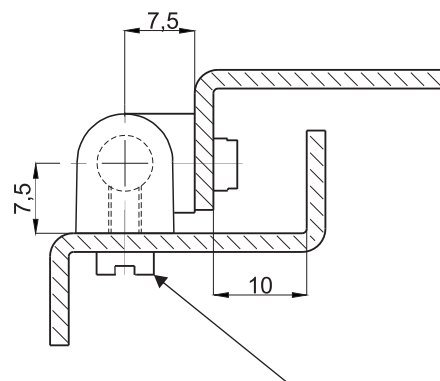
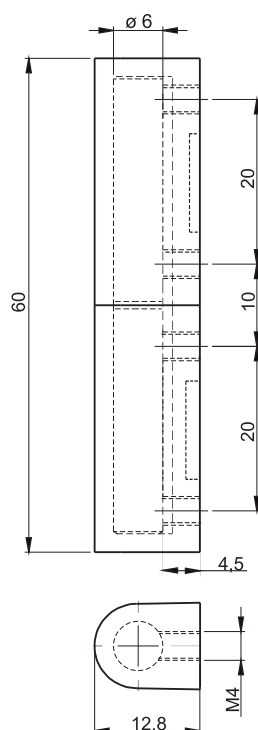


Screws M4 with cylindrial head
DIN 84, ISO1207 **

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN155.001	Holder, Base	ZAMAK 5	04
	Pin	Steel zinc plated, *	

* possibility to order stainless steel pin.

**not included order

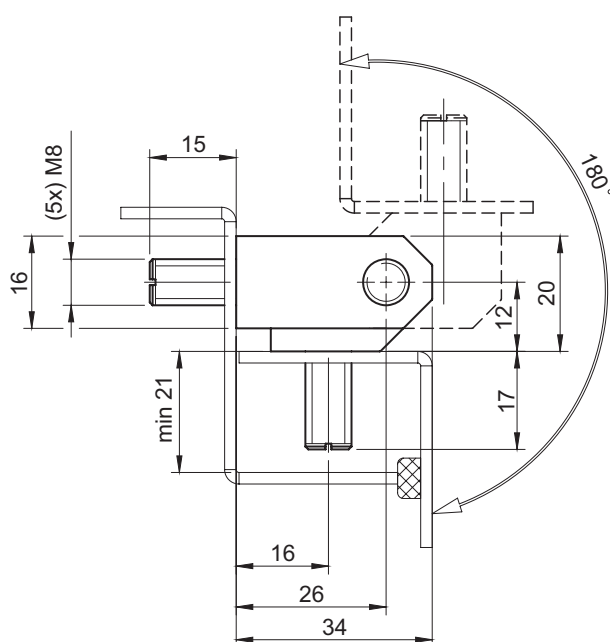
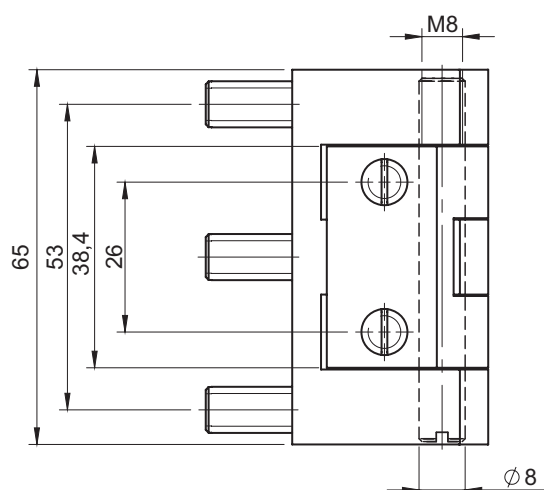


Screws M4 with cylindrial head
DIN 84, ISO1207 **

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ZN155.002	Holder, Base	ZAMAK 5	04
	Pin	Steel zinc plated, *	

* possibility to order stainless steel pin.

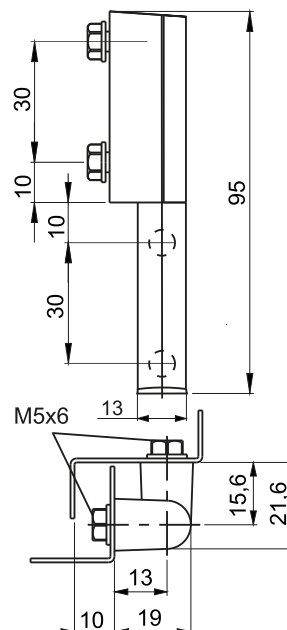
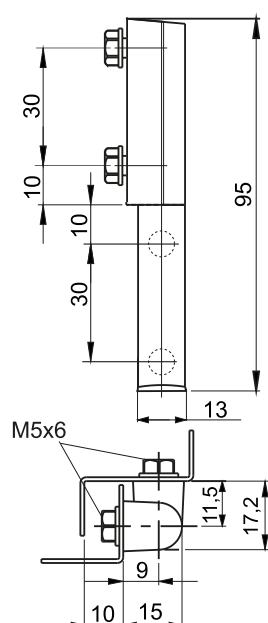
**not included order



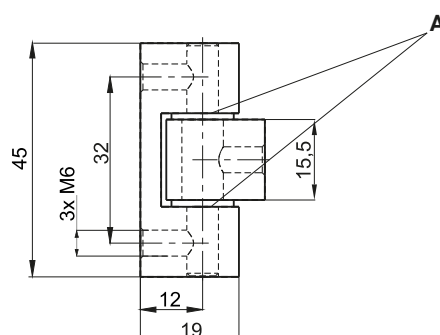
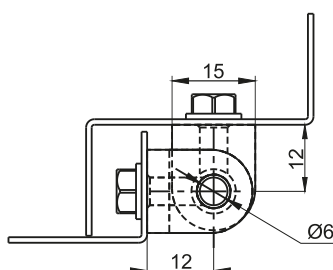
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			Nickel
3.ST126.001	Holder, Base, Pin	Steel	02

3.ZN151.001

3.ZN152.001

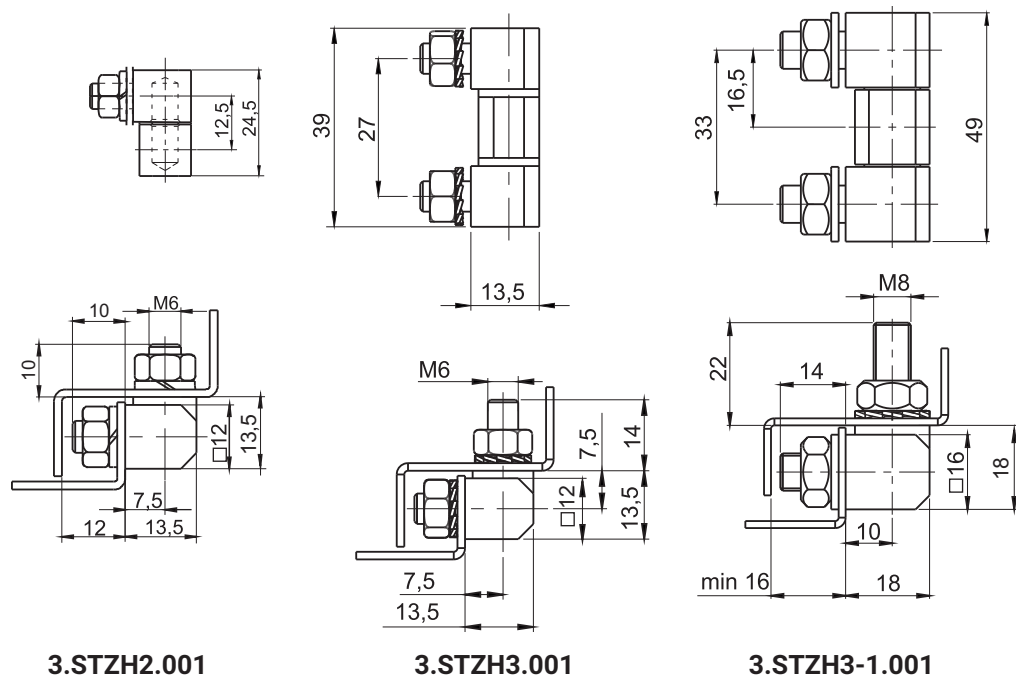


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	
3.ZN151.001	Holder, Base	Polyamide	07	
3.ZN152.001	Pin	Stainless steel	-	

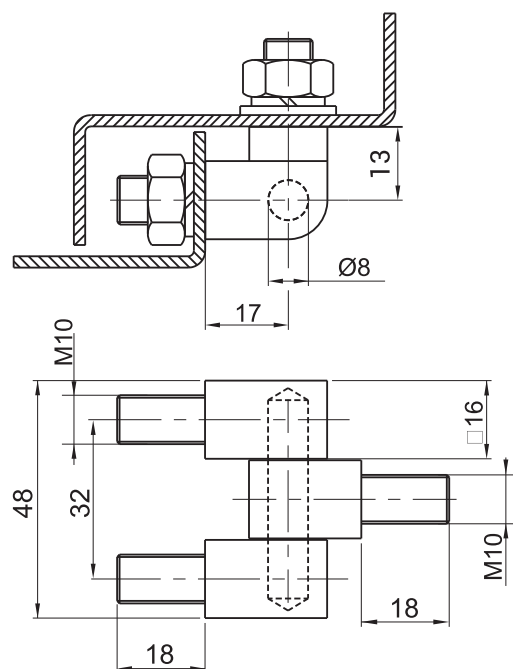


CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Chrome	RAL9005
3.ST53.001	Holder, Base	ZAMAK 5	01	04
	Pin	Stainless steel	-	
3.ST53.002	Holder, Base	Steel	01	04
	Pin	Stainless steel	-	

A - plastic washer



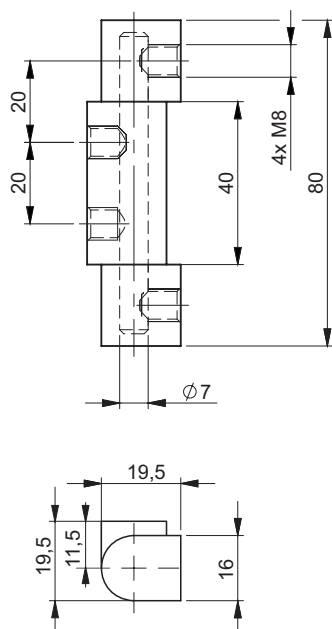
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.STZH2.001 3.STZH3.001 3.STZH3-1.001	Holder, Base, Pin	Steel zinc plated
3.STZH2.001SN 3.STZH3.001SN 3.STZH3-1.001SN	Holder, Base, Pin	Stainless steel



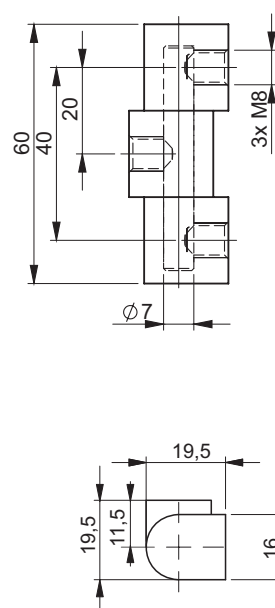
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST73.001	Holder, Base, Pin	Steel zinc plated



3.504.001



3.505.001



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Galvanized	Chrome
3.504.001	Holder, Base	Brass	00	01
3.505.001	Pin	Steel zinc plated		

How to order:

Catalogue number

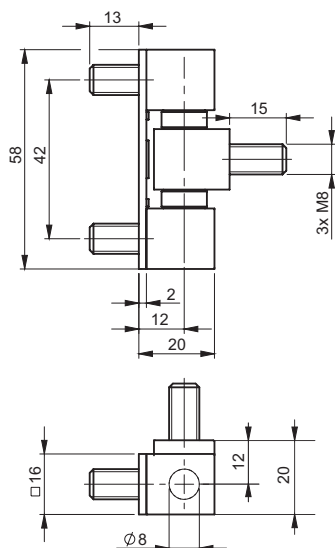
Finish

3.504.001

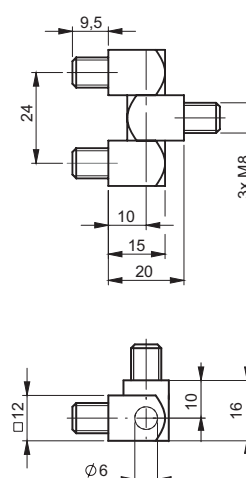
C



3.506.001



3.507.001



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			Nickel	
3.506.001	Holder, Base	Steel	02	
3.507.001	Pin	Steel zinc plated		

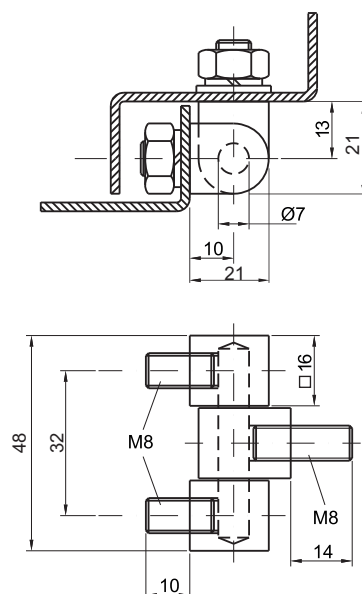
How to order:

Catalogue number

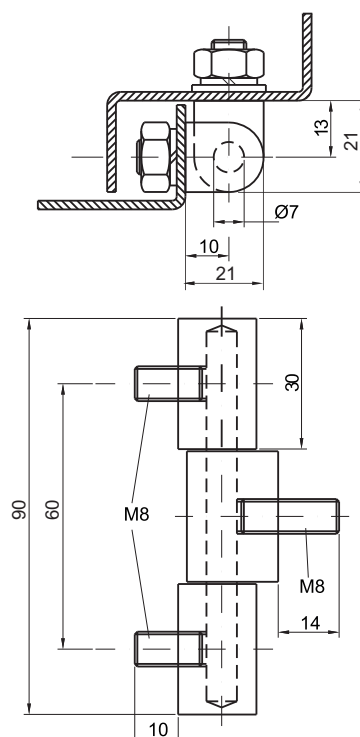
Finish

3.506.001

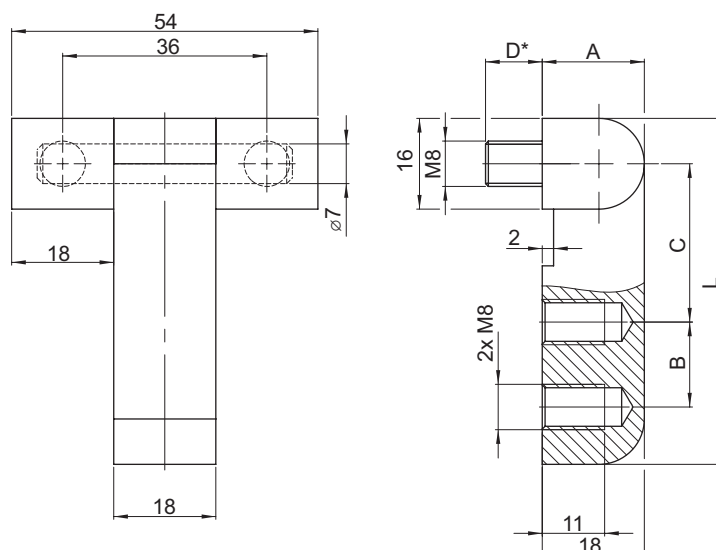
C



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST17.001	Pin	Steel zinc plated
	Holder, Base	Brass
3.ST17.001SN	Holder, Base, Pin	Stainless steel

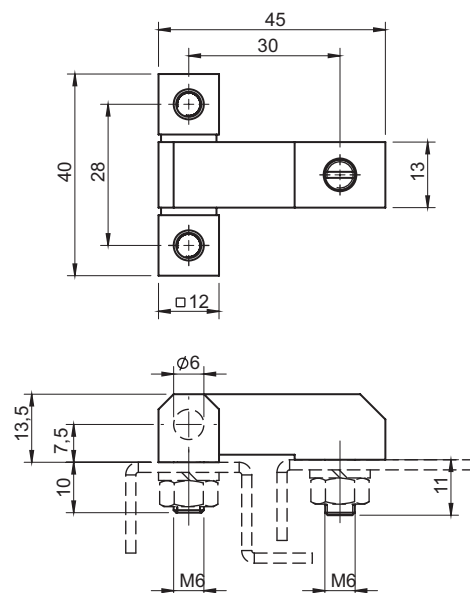


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST18.001	Pin	Steel zinc plated
	Holder, Base	Brass
3.ST18.001SN	Holder, Base, Pin	Stainless steel

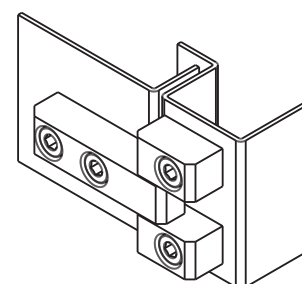
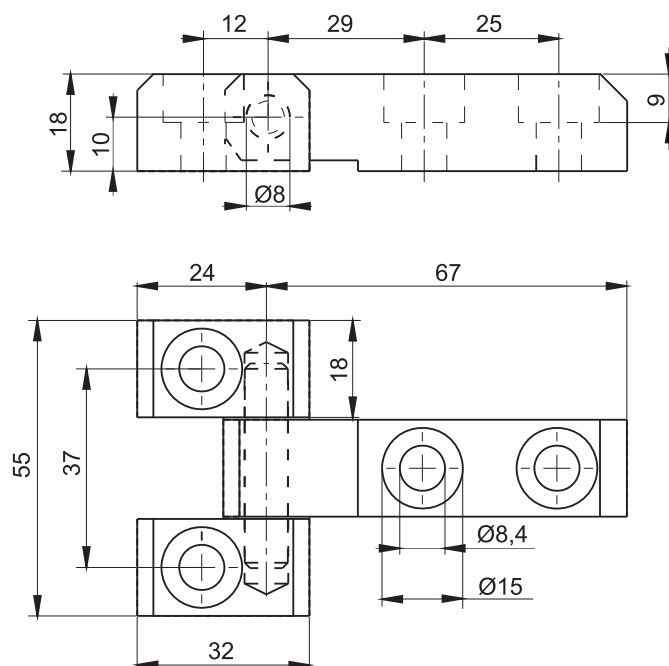


CATALOGUE NO.	L	A	B	C	D	COMPONENTS	MATERIAL
3.ST21.001	61	18	15	28	10	Holder Base Pin	Steel zinc plated Brass zinc plated Steel zinc plated
3.ST21.102	71	18	15	38	10		
3.ST21.103	74	18	23	35	10		
3.ST21.104	93	18	30	45	20		
3.ST21.105	108	18	30	60	20		
3.ST21.106	93	25	30	45	20	Holder, Base Pin	Steel zinc plated
3.ST21.107	108	25	30	60	20		
3.ST21.001SN	61	18	15	28	10	Holder Base Pin	Stainless steel
3.ST21.102SN	71	18	15	38	10		
3.ST21.103SN	74	18	23	35	10		
3.ST21.104SN	93	18	30	45	20		
3.ST21.105SN	108	18	30	60	20		
3.ST21.106SN	93	25	30	45	20	Holder, Base Pin	Stainless steel
3.ST21.107SN	108	25	30	60	20		

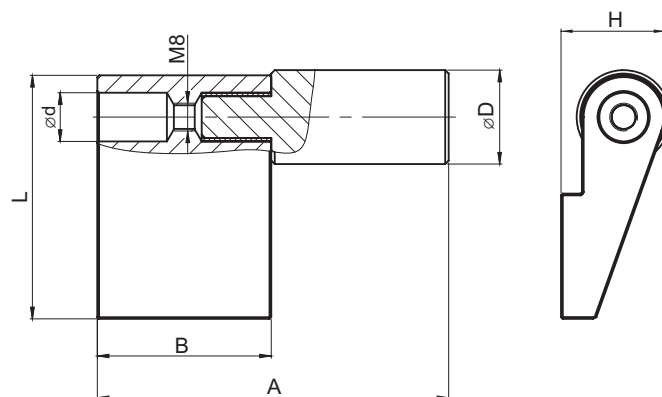
* possibility to make in different dimension



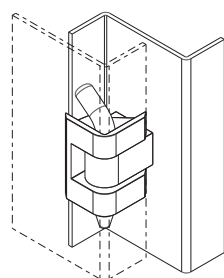
3.ST22.001		
3.ST22.001SN		



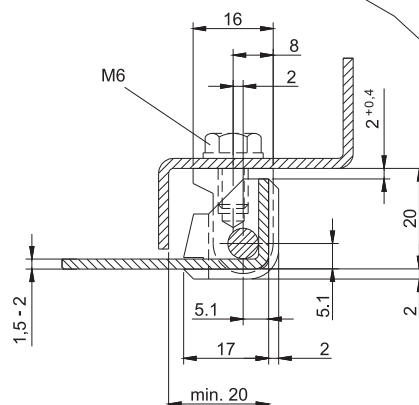
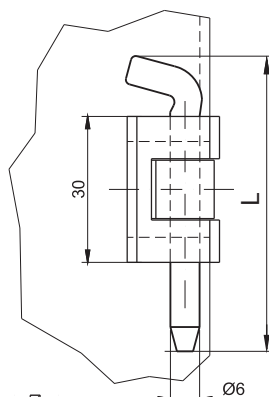
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST29.001	Holder, Base	Steel zinc plated
3.ST29.001SN	Holder, Base	Stainless steel



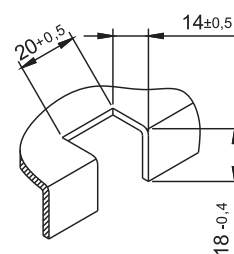
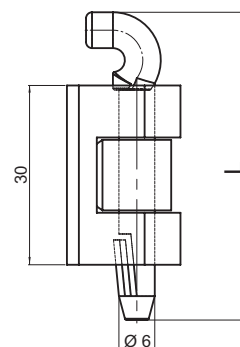
HINGE	D	d	L	H	A	B
3.ST102.001	27	14	70	30	101	50
3.ST102.002	27	14	90	30	101	50
3.ST102.006	20	12	55,5	24	80	40
CATALOGUE NO.	COMPONENTS			MATERIAL		
3.ST102.00X	Fin			Steel		
	Pin					



Version
3.ZN70.001
3.ZN70.002

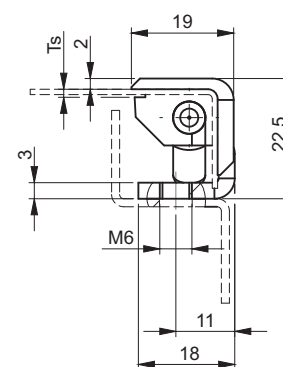
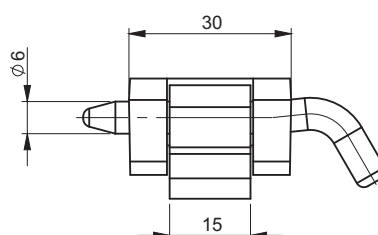
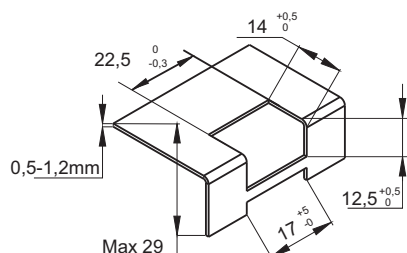


Version
3.ZN70.003



Mounting hole

CATALOGUE NO.	DIMENSION L [mm]		COMPONENTS	MATERIAL	FINISH [C]				
					Chrome	Nickel	RAL9005	RAL7035	RAL7032
3.ZN70.001	56,5	70	Holder, Base	ZAMAK 5	01	02	04	05	12
			Pin	Steel zinc plated					
3.ZN70.003	51,5	Holder, Base	ZAMAK5						
		Pin	POM						
3.ZN70.002SN	56,5	70	Holder, Base, Pin	Stainless steel	-				



Ts - thickness of metal sheet [mm]

CATALOGUE NUMBER	Ts [mm]	COMPONENTS	MATERIAL	FINISH [C]			
				Chrome	Nickel	RAL9005	RAL7035
3.ZN75.003	0,8-1,2	Holder, Base	ZAMAK 5	01	02	04	05
		Pin	Steel zinc plated				
3.ZN75.004	1,5-2,0	Holder, Base	ZAMAK 5				
		Pin	Steel zinc plated				

How to order:

Catalogue number

Dimension

Finish

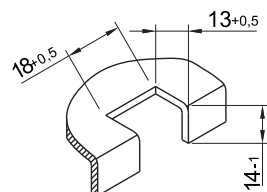
3.ZN75.001

—

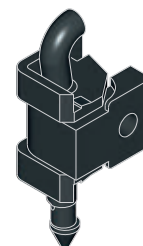
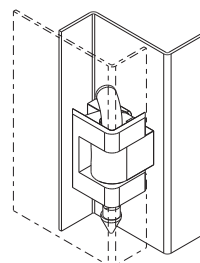
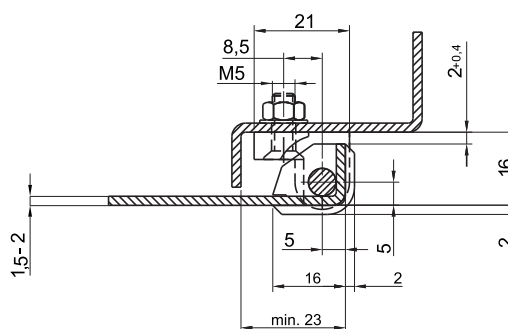
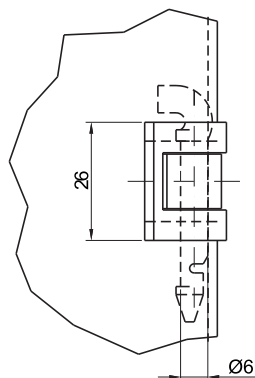
L

—

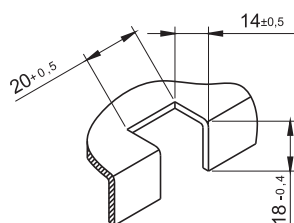
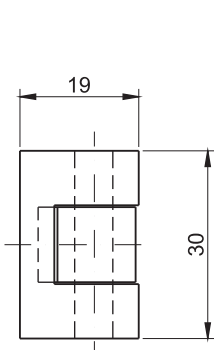
C



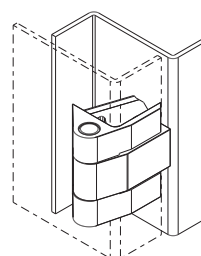
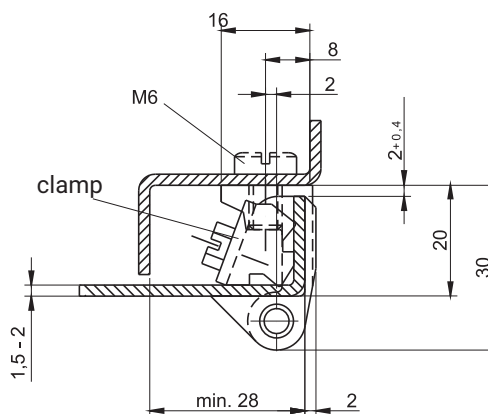
Mounting hole



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ZN90.001	Holder, Base, Pin	Polyamide	07	08



Mounting hole



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ZN100.001	Holder, Base	ZAMAK 5	04	05
	Close tight element, Pin	Steel zinc plated		

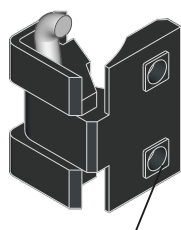
* possibility to make a different color

How to order:

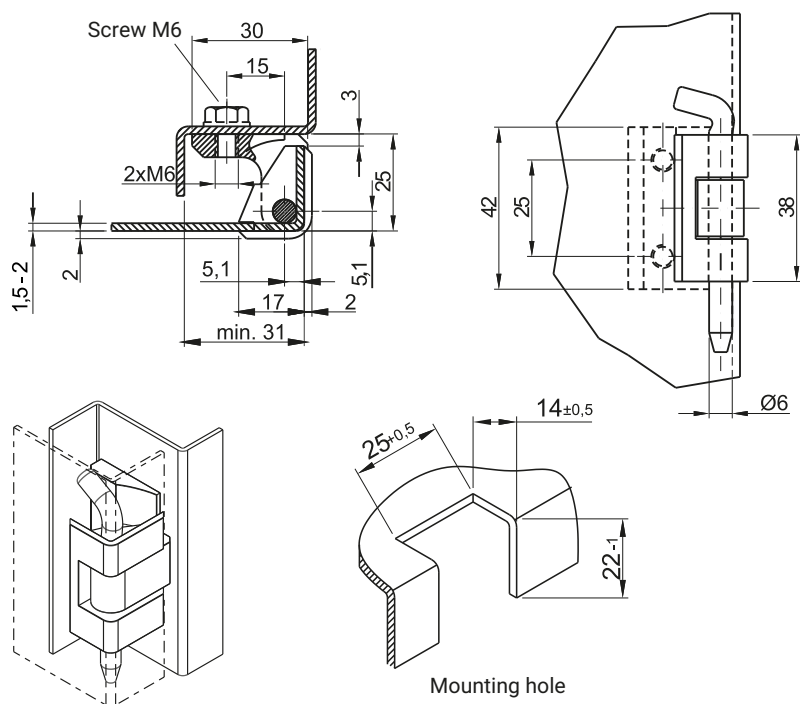
Catalogue number

Finish

3.ZN100.001 — C



** - with weaning $\square 8 \times 1$ mm

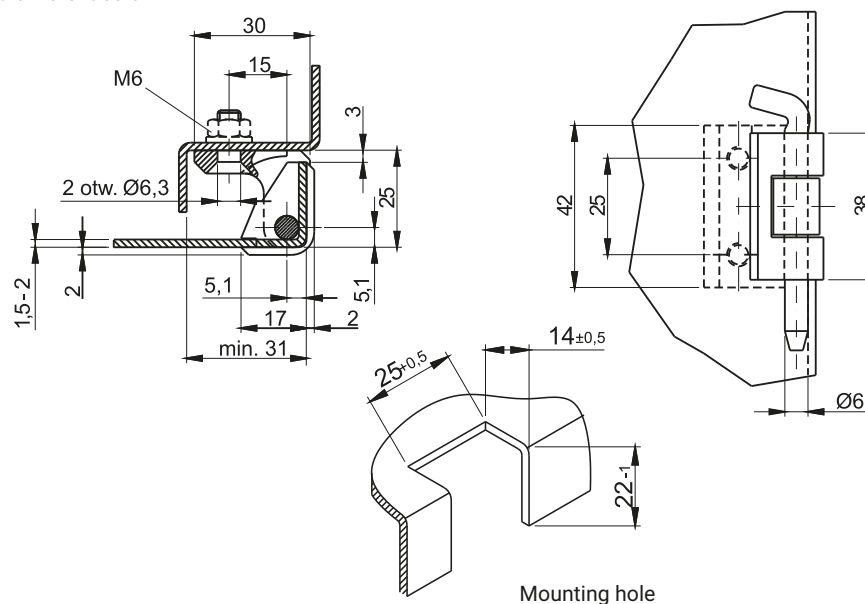


Can be ordered without thread

** possibility to order the hinge with the base with weaning

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ZN80.001	Holder, Base	ZAMAK 5	04	05
	Pin	Steel zinc plated		

* possibility to make a different color



CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ZN80.002	Holder, Base	ZAMAK 5	04	05
	Pin	Steel zinc plated		

* possibility to make a different color

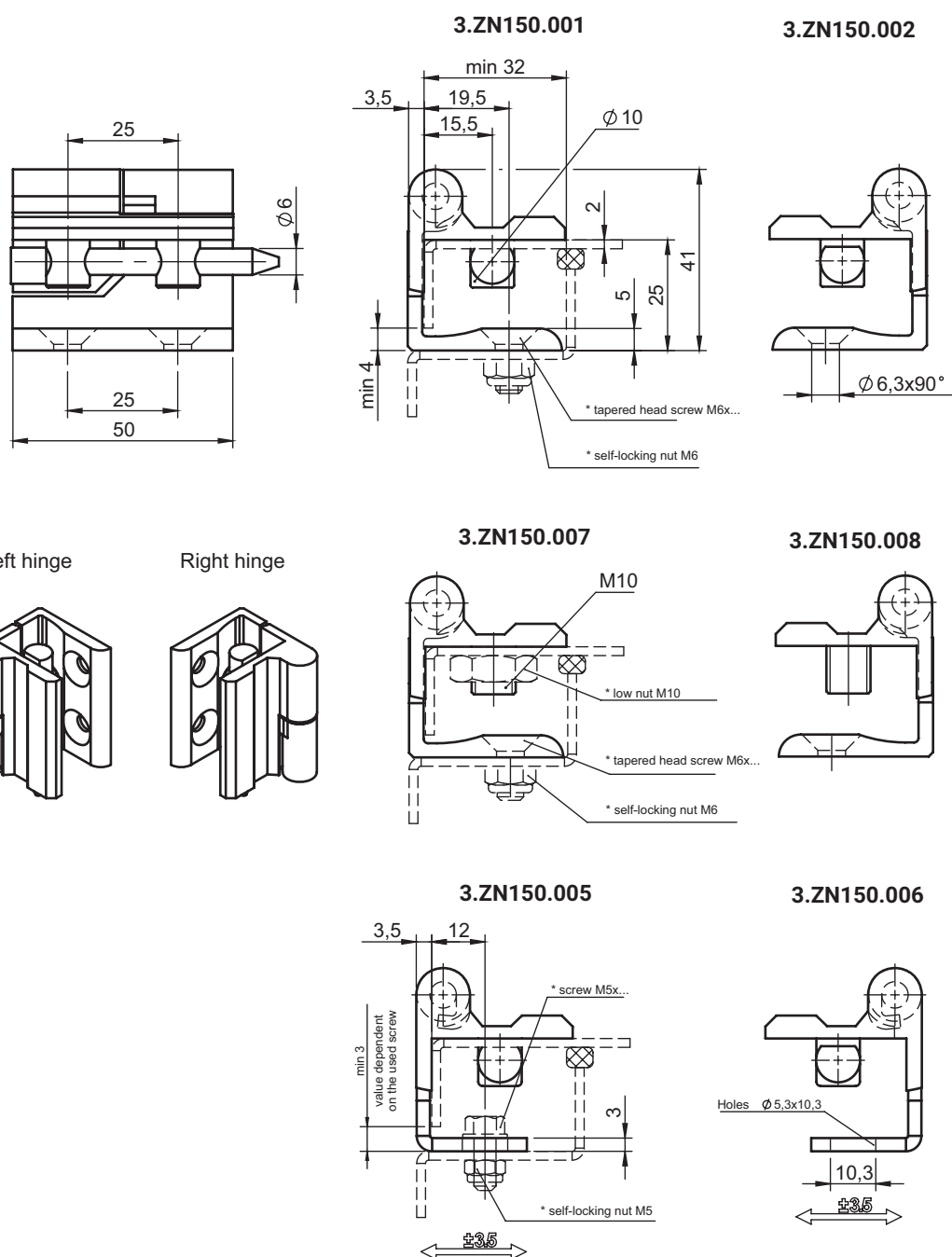
How to order:

Catalogue number

Finish

3.ZN80.001

C



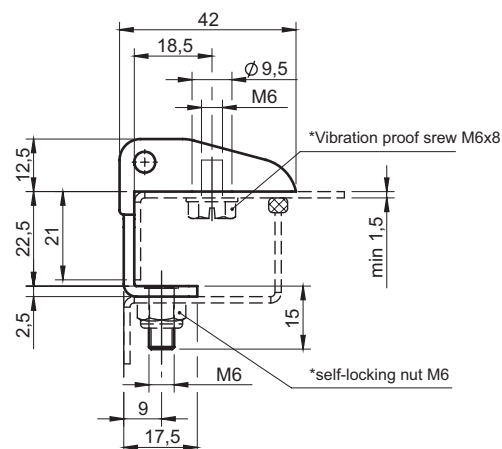
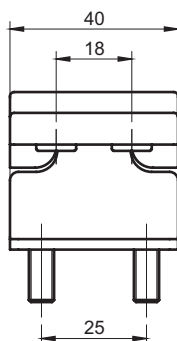
180° opening angle hinge with a lock to prevent the door from being removed from the cabinet when the door is closed and a door opening angle of less than ~60°

* - not included, to be ordered separately

Version	Catalogue Number	Components	Material	Finish [C]	
				RAL9005	
Right	3.ZN150.001 3.ZN150.007	Holder	ZAMAK 5	04	
		Base	ZAMAK 5		
Left		3.ZN150.002 3.ZN150.008	Screw	Poliamid	-
			Pin	Steel zinc plated	
Right	3.ZN150.005	Holder	ZAMAK 5	04	
		Base	Steel		
Left		3.ZN150.006	Screw	Poliamid	-
			Pin	Steel zinc plated	

180° 

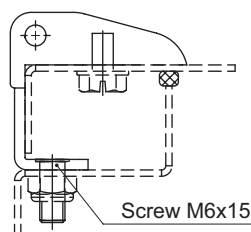
3.ZN154.001



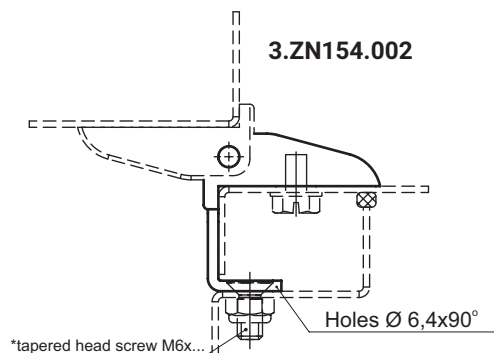
3.ZN154.002



3.ZN154.001



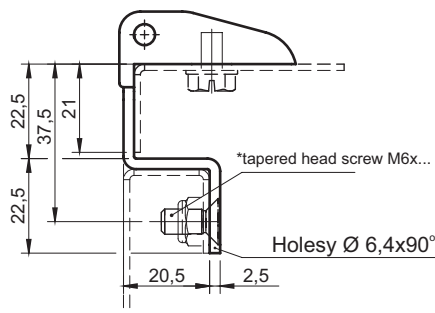
3.ZN154.002



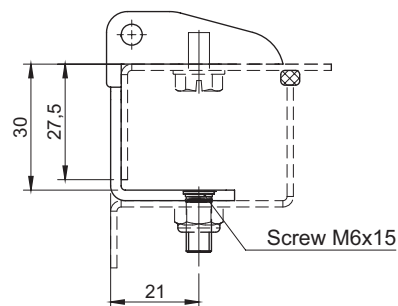
3.ZN154.003



3.ZN154.003



3.ZN154.010



3.ZN154.010



*not included, to be ordered separately

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ZN154.001	Holder	ZAMAK 5	04	05
3.ZN154.002	Base	Steel zinc plated		
3.ZN154.003				
3.ZN154.010	Pin	Stainless steel	-	-

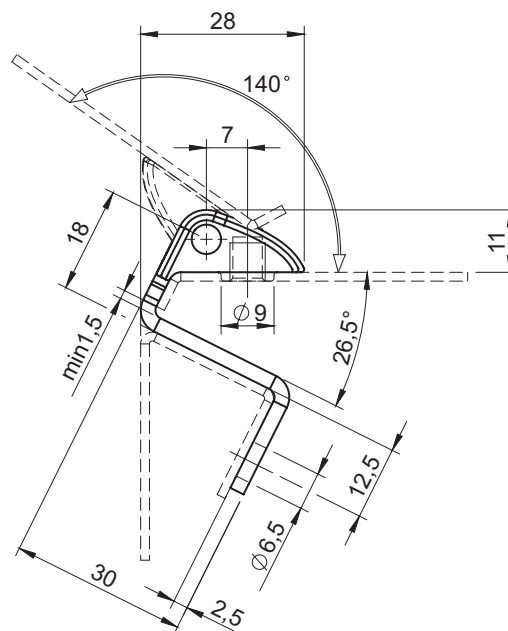
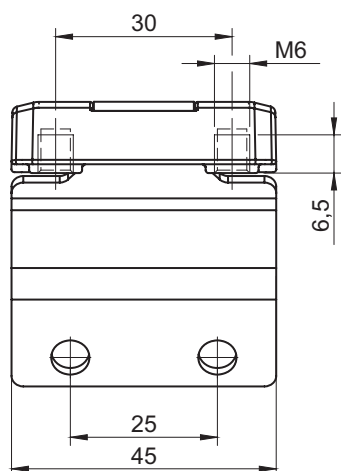
How to order:

Catalogue number

Finish

3.ZN154.001 — C

C



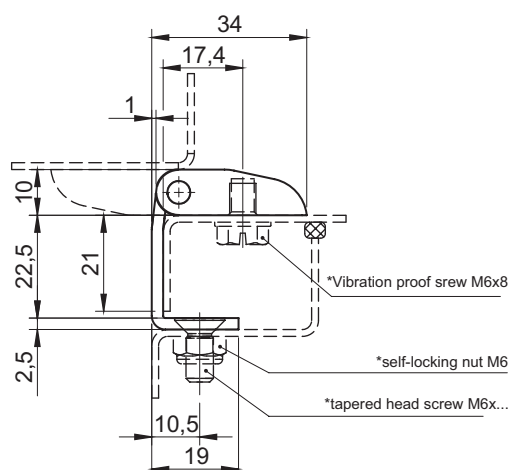
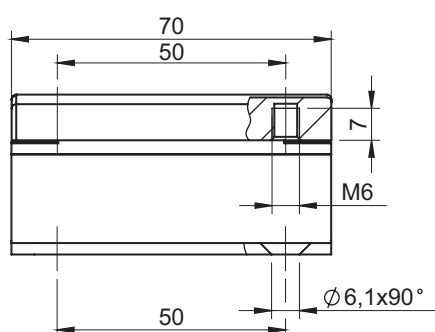
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ZN157.001	Holder	ZAMAK
	Base	Steel zinc plated
	Pin	Stainless steel
FINISH [C]		
RAL9005		RAL7035
04		05

How to order:

Catalogue number

Finish [C]

3.ZN154.001 — 04



* - not included, to be ordered separately

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ZN154.009	Holder	ZAMAK 5	04	05
	Base	Steel		
	Pin	Stainless steel	-	-

How to order:

Catalogue number

Finish [C]

3.ZN154.009 — 04





1

Locking
systems

2

Locks
Latches

3

Internal hinges

4

Clamps

5

Accessories

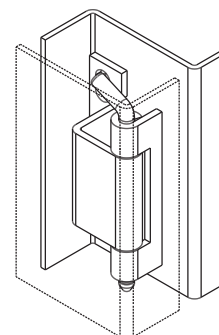
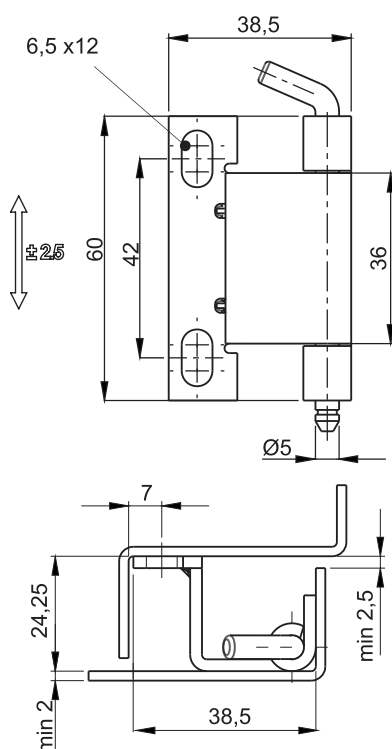
6

Gasketing
profiles

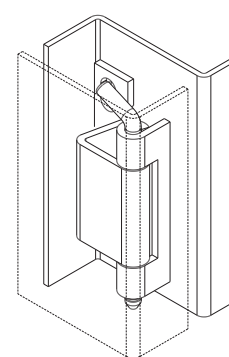
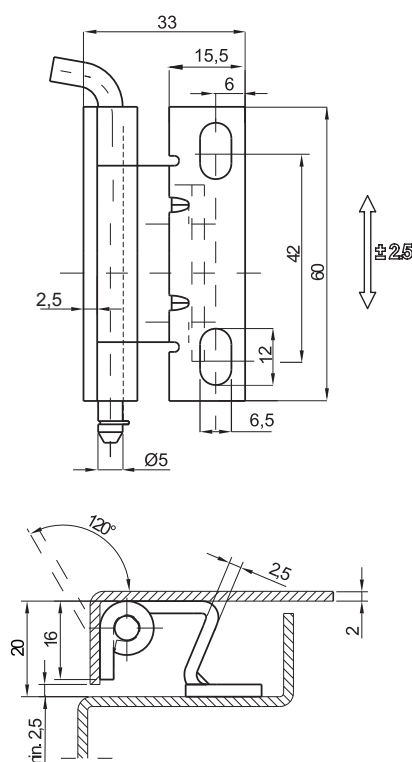
7

Custom
products

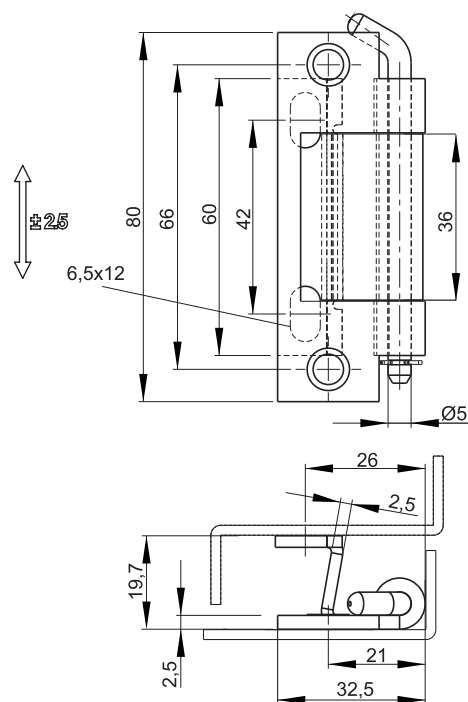




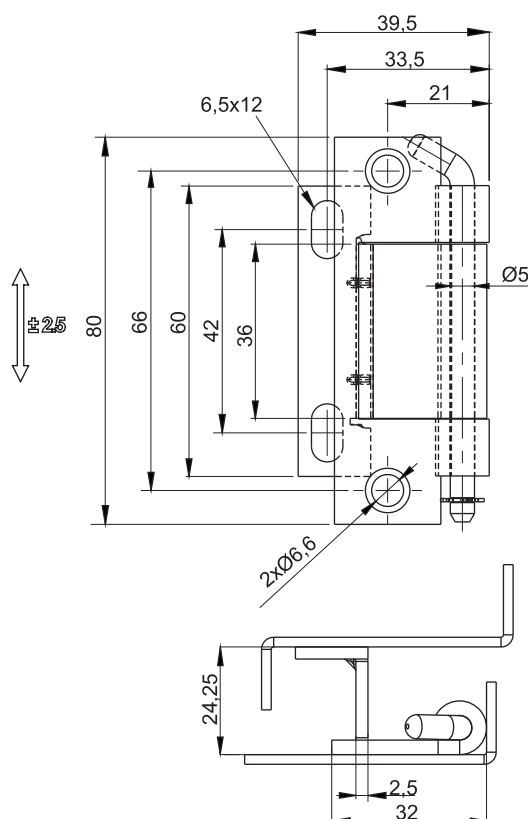
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST4-1.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST4-1.001SN	Holder, Base, Pin	Stainless steel



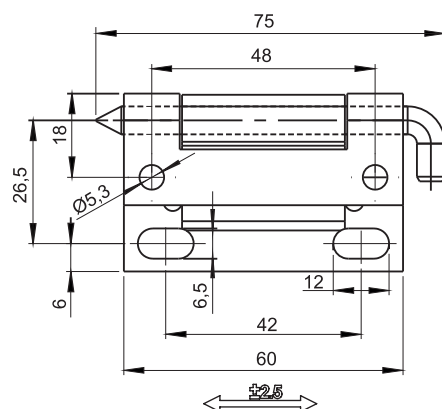
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST4.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST4.001SN	Holder, Base, Pin	Stainless steel



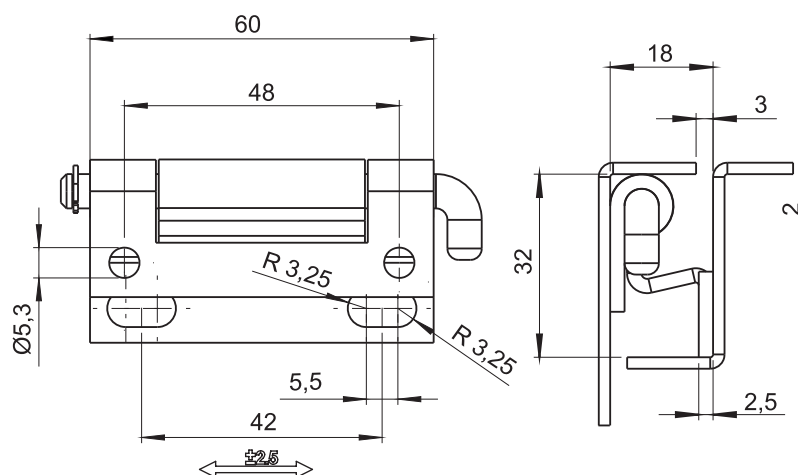
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST4-2.001	Holder, Base, Pin	Steel zinc plated
3.ST4-2.001SN	Holder, Base, Pin	Stainless steel



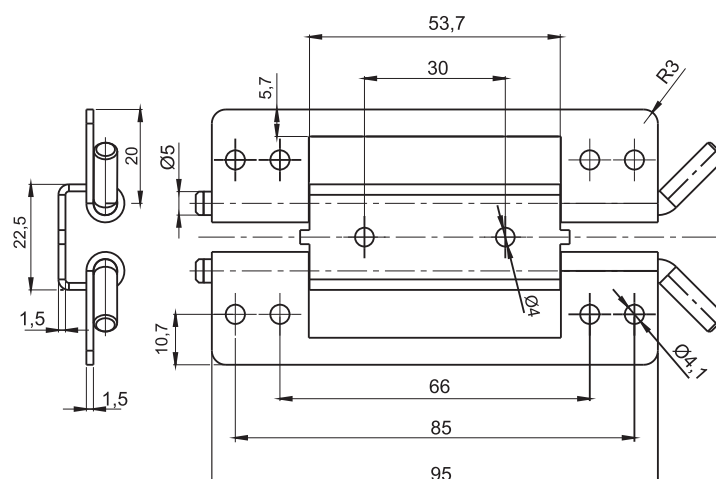
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST4-4.001	Holder, Base, Pin	Steel zinc plated
3.ST4-4.001SN	Holder, Base, Pin	Stainless steel



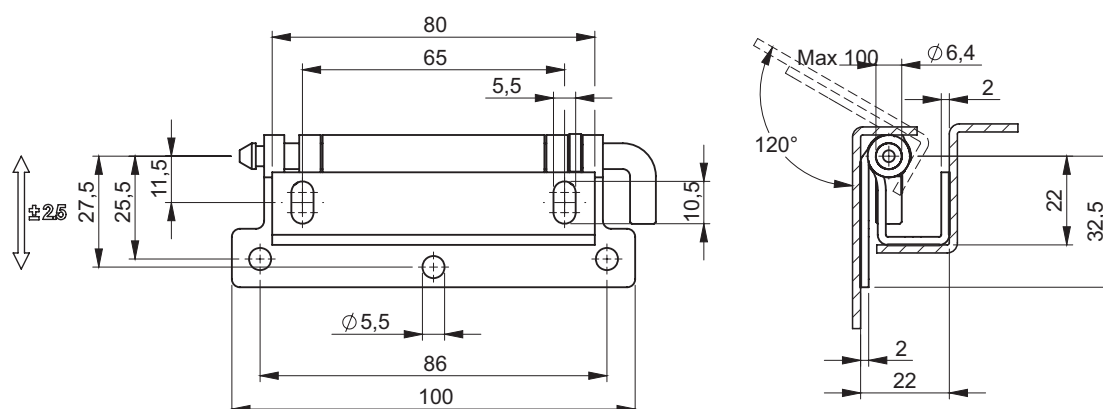
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST27.001	Holder, Base, Pin	Steel zinc plated
3.ST27.001SN	Holder, Base, Pin	Stainless steel



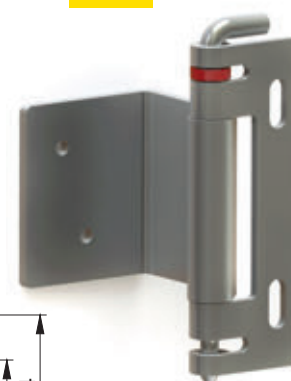
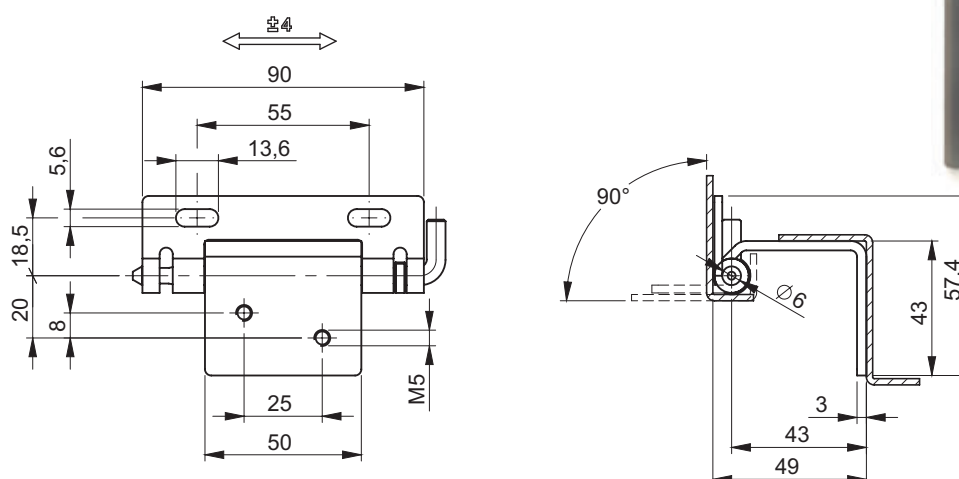
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST27-1.001	Holder, Base, Pin	Steel zinc plated
3.ST27-1.001SN	Holder, Base, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST54.001	Holder, Base, Pin	Steel zinc plated
3.ST54.001SN	Holder, Base, Pin	Stainless steel



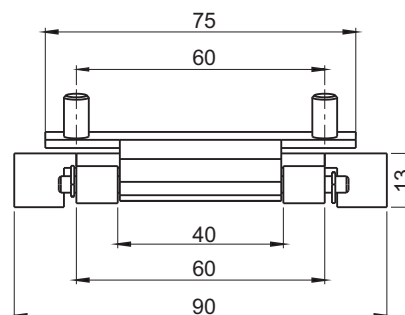
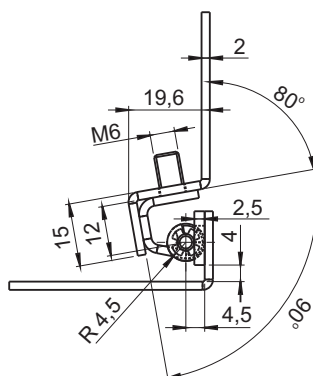
CATALOGUE NO.	COMPONENTS	MATERIAL
3.ST115.001	Holder, Base, Pin	Steel zinc plated
	Blockade	POM
3.ST115.001SN	Holder, Base, Pin	Stainless steel
	Blockade	POM



CATALOGUE NO.	COMPONENTS	MATERIAL
3.ST115.002	Holder, Base, Pin	Steel zinc plated
	Pin blockage	POM
3.ST115.002SN	Holder, Base, Pin	Stainless steel



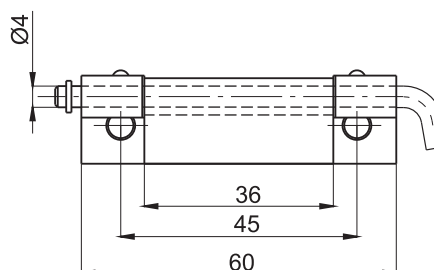
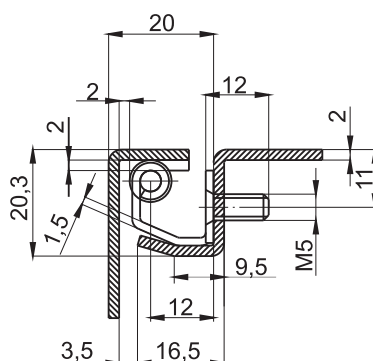
stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST47.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST47.001SN	Holder, Base, Pin	Stainless steel



stainless steel



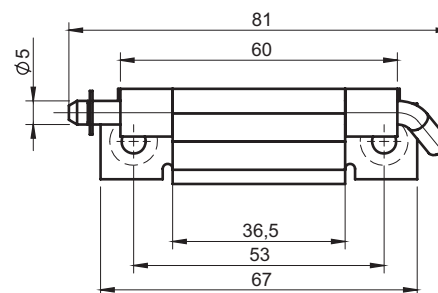
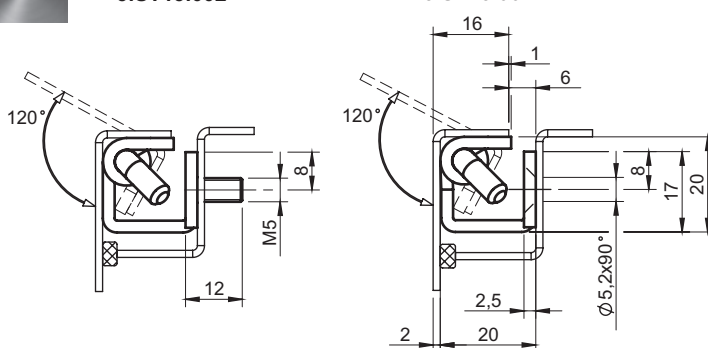
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST47.002	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST47.002SN	Holder, Base, Pin	Stainless steel



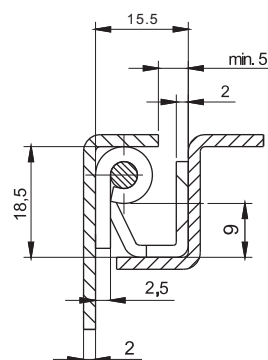
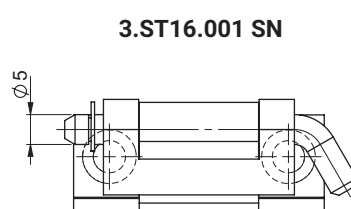
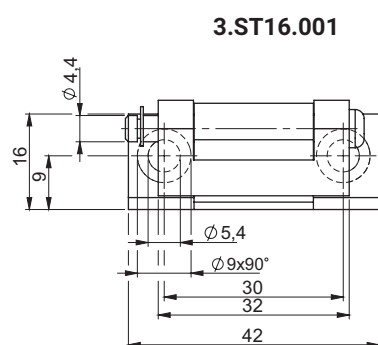
stainless steel

3.ST13.002

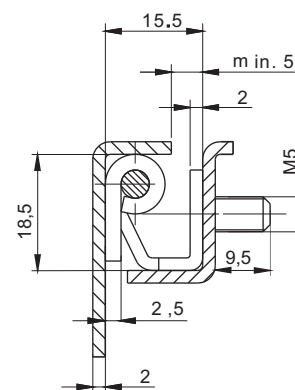
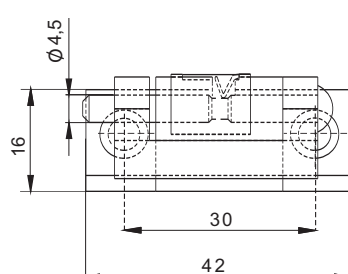
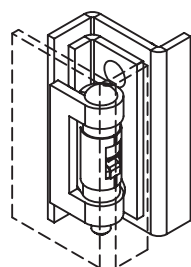
3.ST13.001



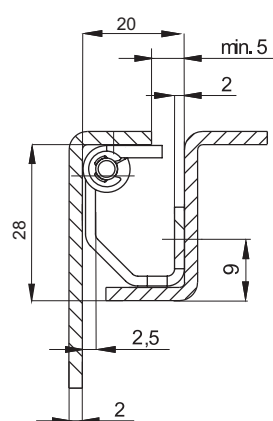
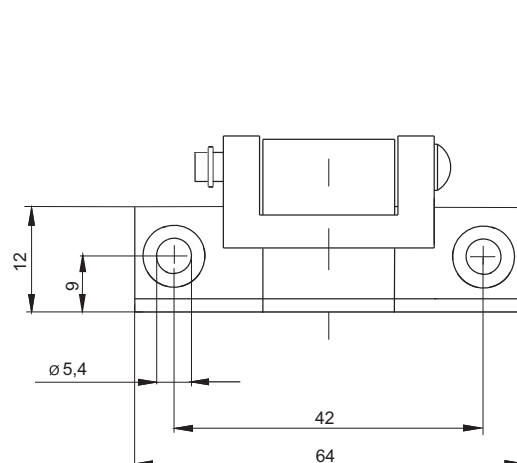
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST13.001	Base, Pin	Steel zinc plated
3.ST13.002	Holder	Steel
3.ST13.001SN 3.ST13.002SN	Holder, Base, Pin	Stainless steel



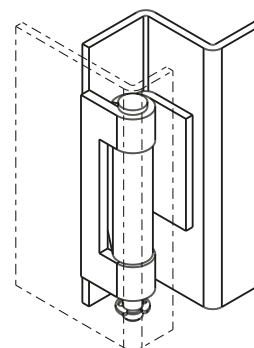
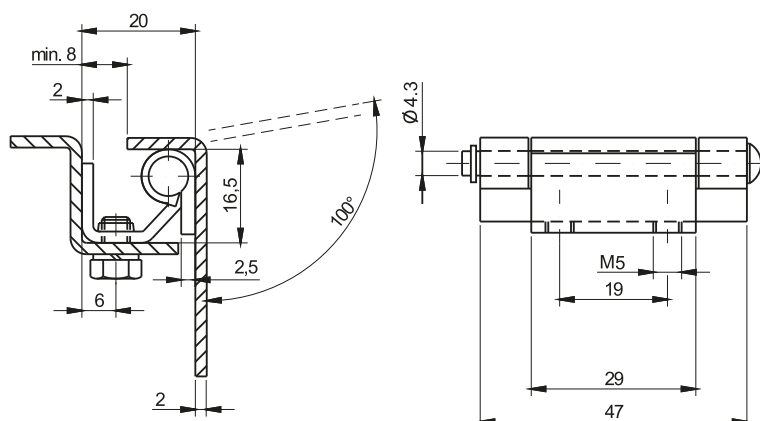
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST16.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST16.001SN	Holder, Base, Pin	Stainless steel



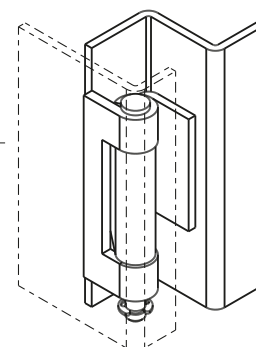
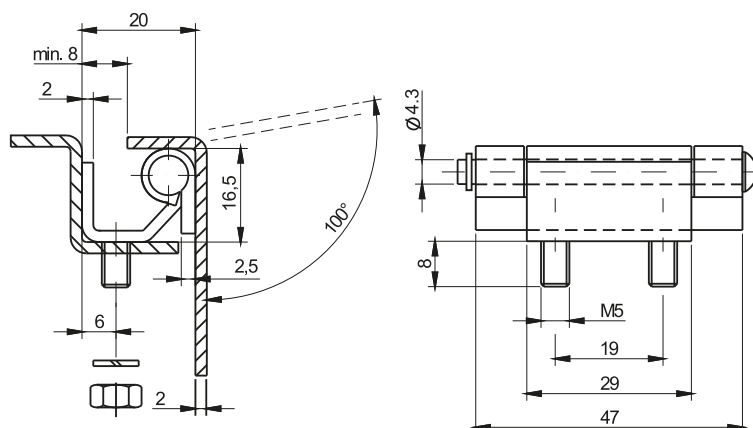
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST16.004	Holder	Steel
	Base, Pin	Steel zinc plated
	Spring	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST16.006	Base, Pin	Steel zinc plated
	Holder	Steel



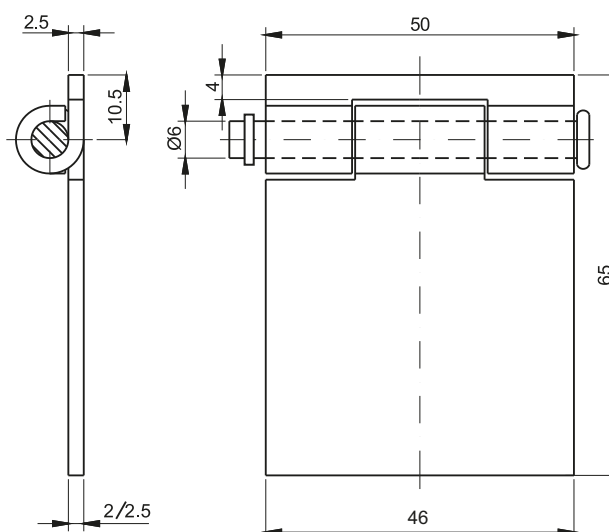
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST5.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST5.001SN	Holder, Base, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST5.003	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST5.003SN	Holder, Base, Pin	Stainless steel

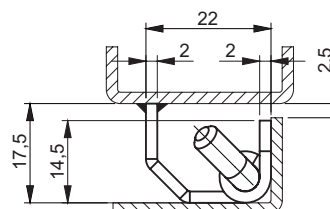
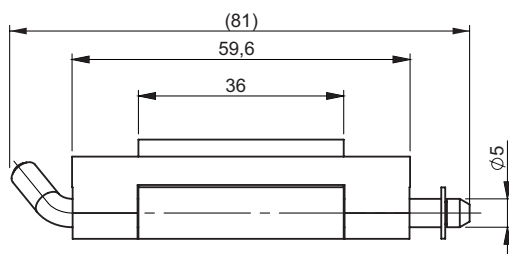


Thickness [mm]	X
1,5	01
2	02
2,5	03

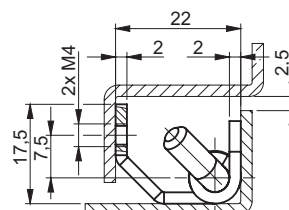
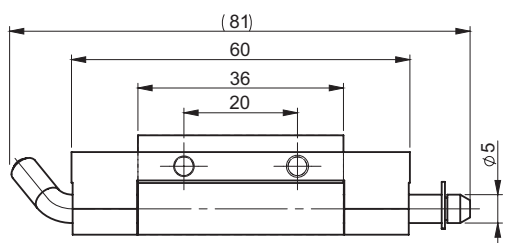


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST6.001.X	Holder, Base	Steel
	Pin	Steel zinc plated
3.ST6.001SN.X	Holder, Base, Pin	Stainless steel

stainless steel

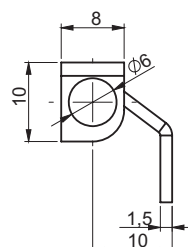
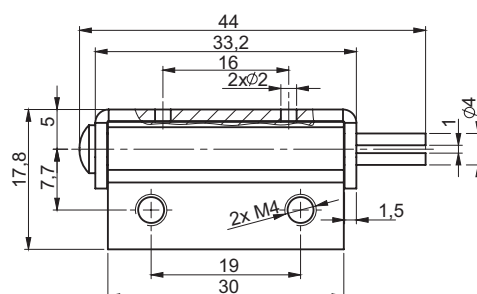


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST43.001	Holder	Steel
	Pin, Base	Steel
3.ST43.001SN	Holder, Base, Pin	Stainless steel

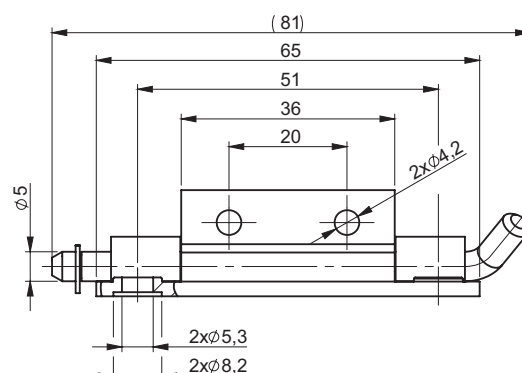
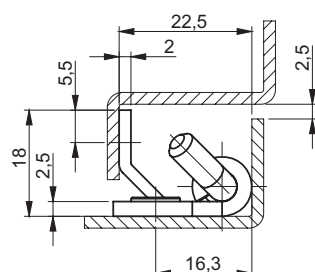


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST43.002	Holder	Steel
	Pin, Base	Steel zinc plated
3.ST43.002SN	Holder, Base, Pin	Stainless steel

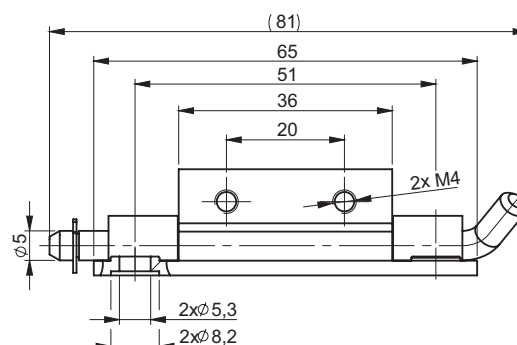
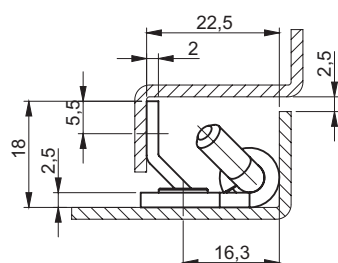
stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST43-2.001	Holder, Base, Pin	Steel zinc plated
3.ST43-2.001SN	Holder, Base, Pin	Stainless steel

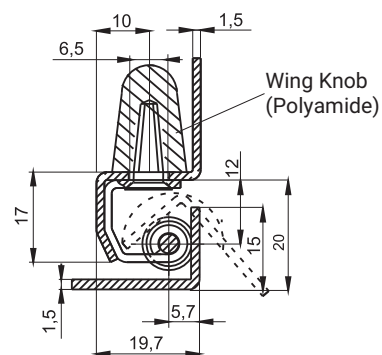
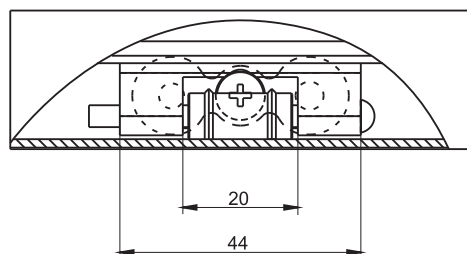
stainless
steel

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST43.003	Holder, Pin	Steel zinc plated
	Base	Steel zinc plated
3.ST43.003SN	Holder, Base, Pin	Stainless steel

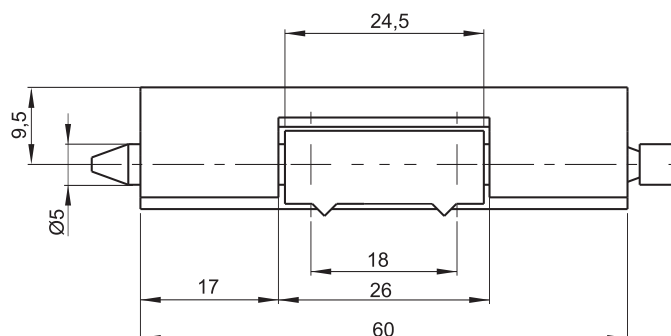
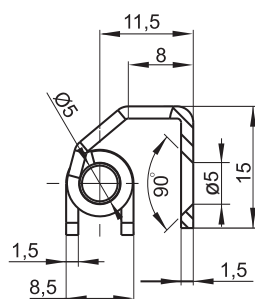
stainless
steel

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST43.004*	Holder, Pin	Steel zinc plated
	Base	Steel zinc plated
3.ST43.004SN	Holder, Base, Pin	Stainless steel

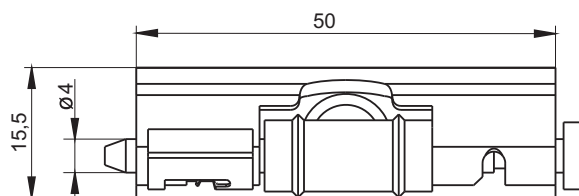
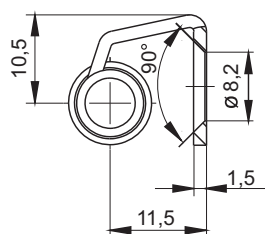
* - possibility to order the hinge version without cover



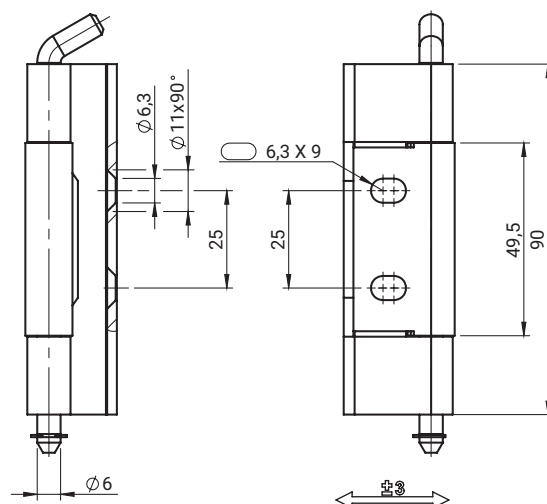
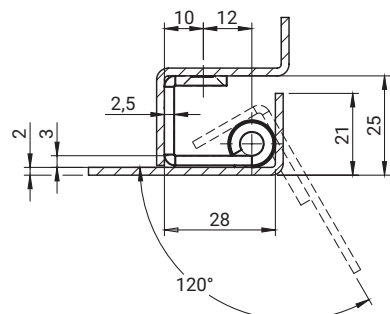
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST32.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST32.001SN	Holder, Base, Pin	Stainless steel



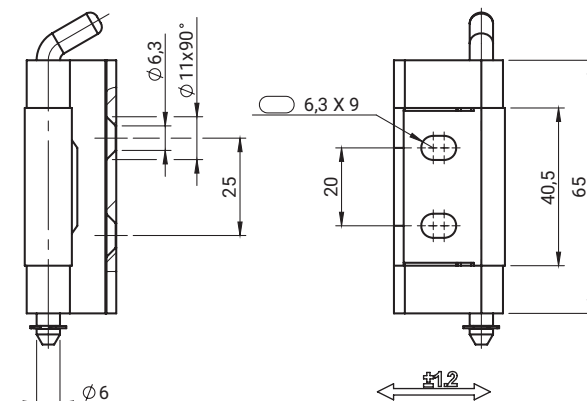
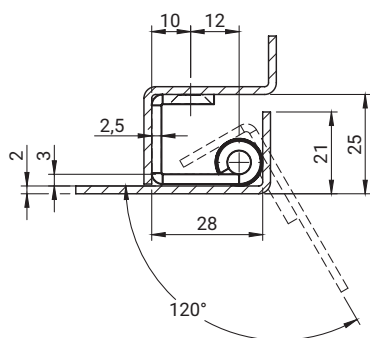
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST32.003	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST32.003SN	Holder, Base, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST32.005	Base, Pin	Steel zinc plated
	Holder	Steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST12.001	Holder, Base, Pin	Steel zinc plated
3.ST12.001SN	Holder, Base, Pin	Stainless steel

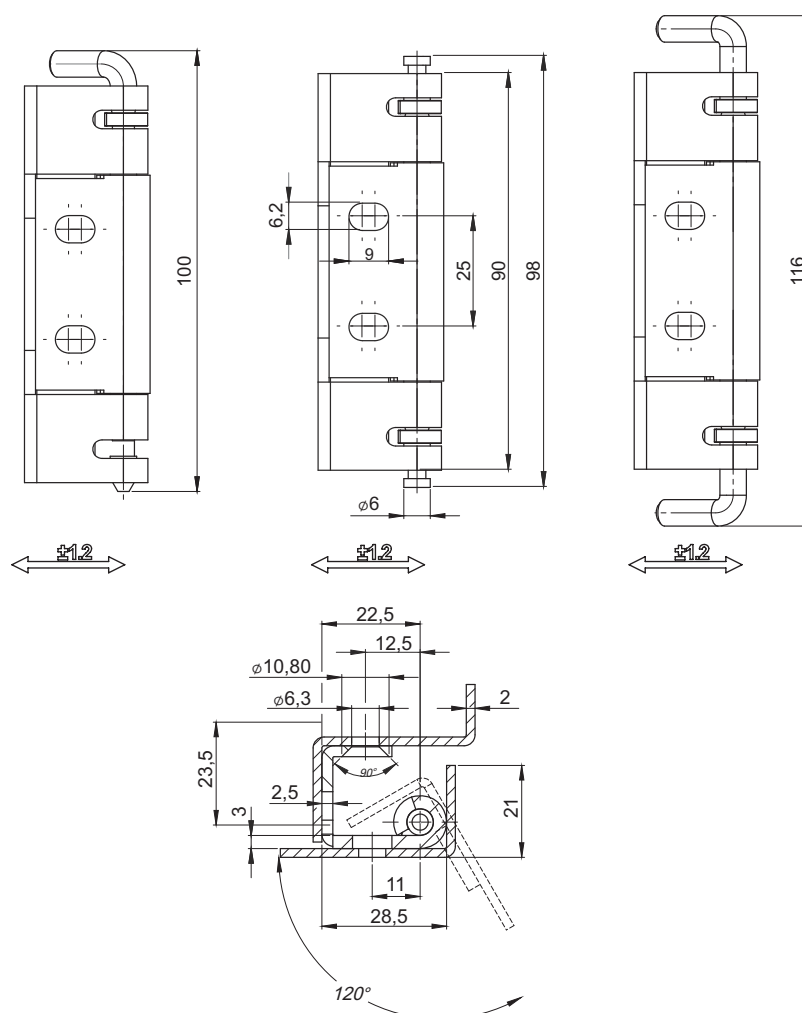


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST12-2.001	Holder, Base, Pin	Steel zinc plated
3.ST12-2.001SN	Holder, Base, Pin	Stainless steel

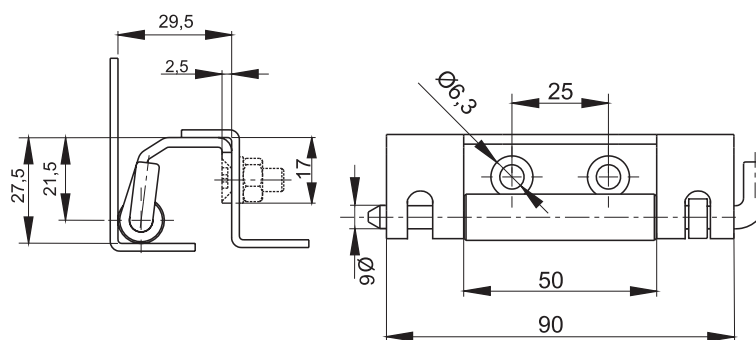
3.ST12B.001

3.ST12B.002

3.ST12B.003

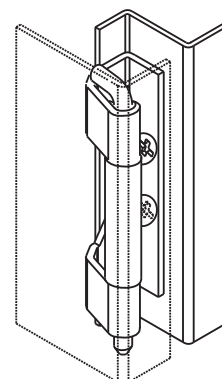
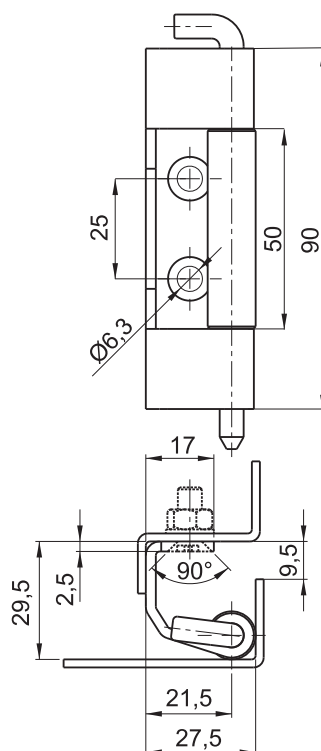


CATALOGUE NO.	COMPONENTS	MATERIAL
3.ST12B.001	Holder, Base, Pin	Steel zinc plated
3.ST12B.002	Blockade	POM
3.ST12B.003		
3.ST12B.001SN	Holder, Base, Pin	Stainless steel
3.ST12B.002SN	Blockade	POM
3.ST12B.003SN		



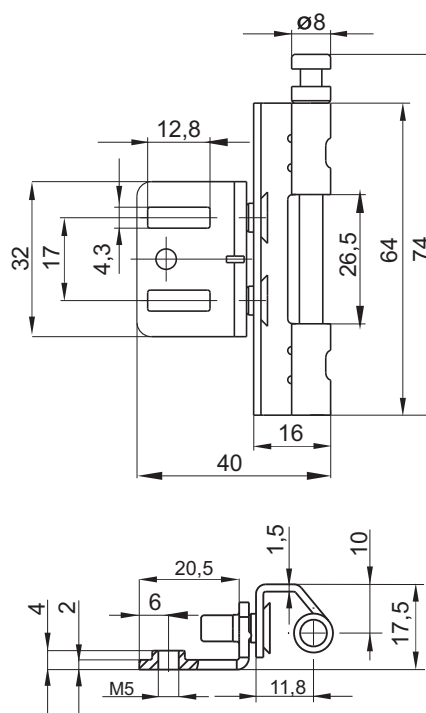
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST12-1B.001	Holder, Base, Pin	Steel zinc plated
	Blockade	POM
3.ST12-1B.001SN	Holder, Base, Pin	Stainless steel

stainless steel

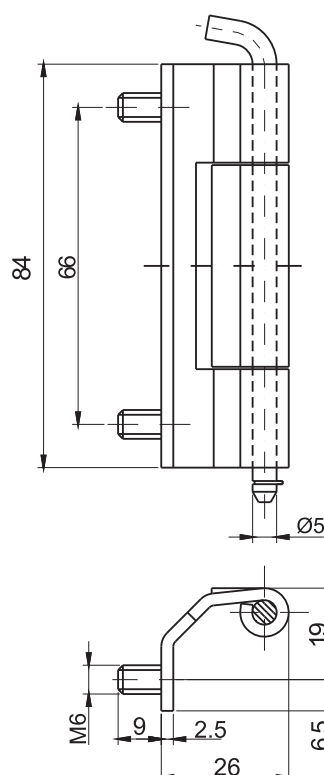


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST12-1.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST12-1.001SN	Holder, Base, Pin	Stainless steel

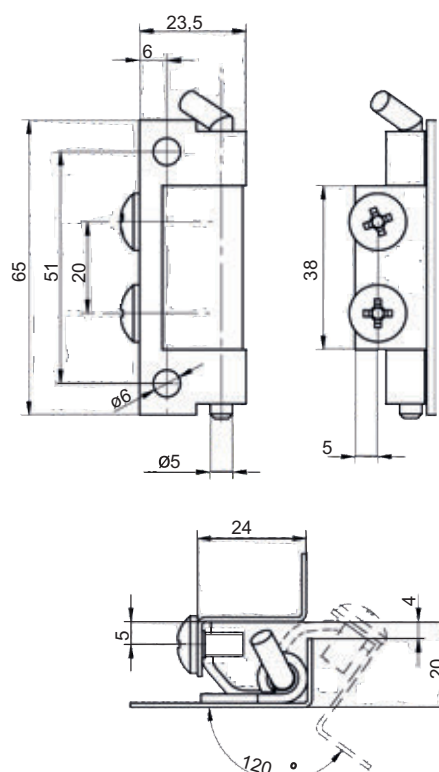
stainless steel



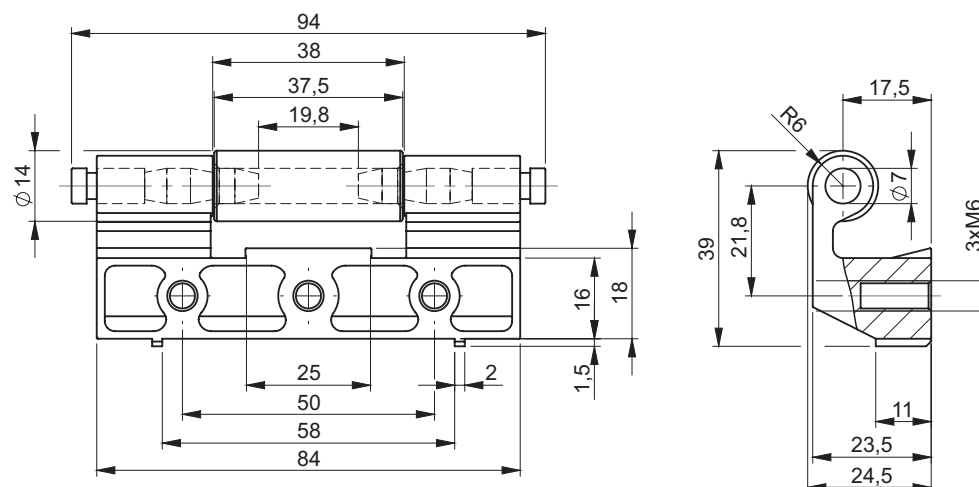
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST76.001	Holder, Base, Pin	Steel zinc plated
3.ST76.001SN	Holder, Base, Pin	Stainless steel



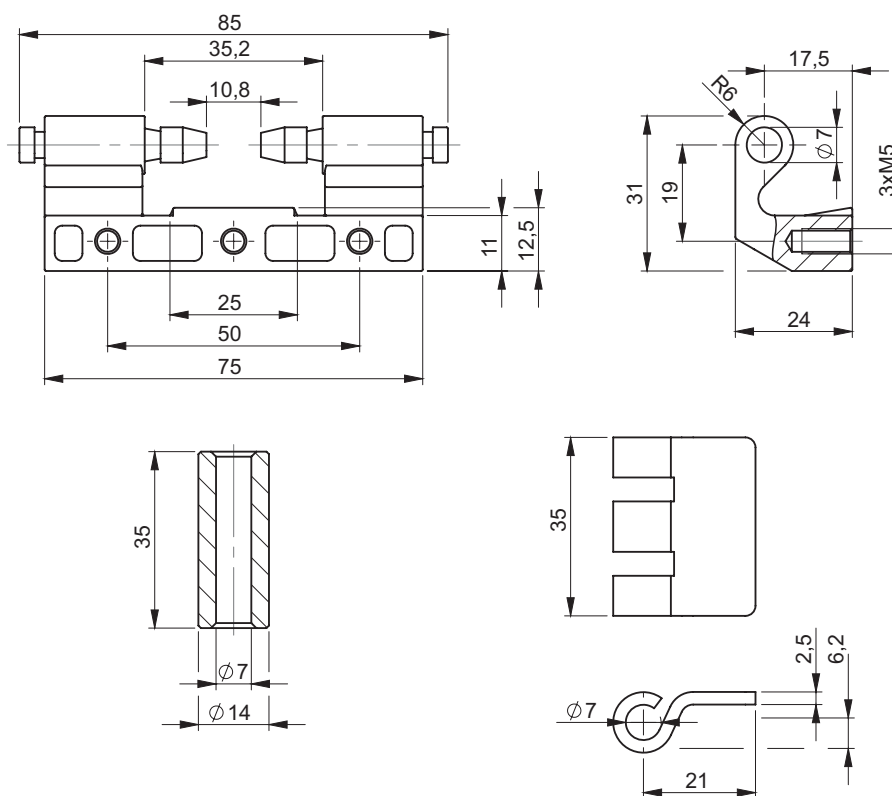
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST19-2.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST19-2.001SN	Holder, Base, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.537.001	Holder, Base, Pin	Steel zinc plated
3.537.001SN	Holder, Base, Pin	Stainless steel



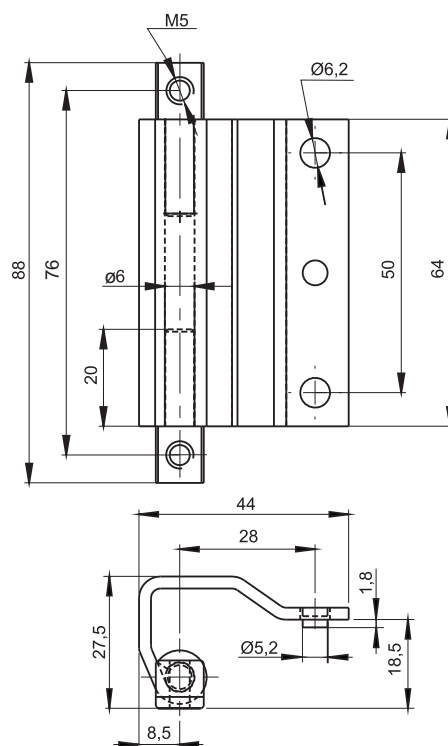
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ST556.001	Holder	ZAMAK 5	04
	Base, Pin	Steel zinc plated	



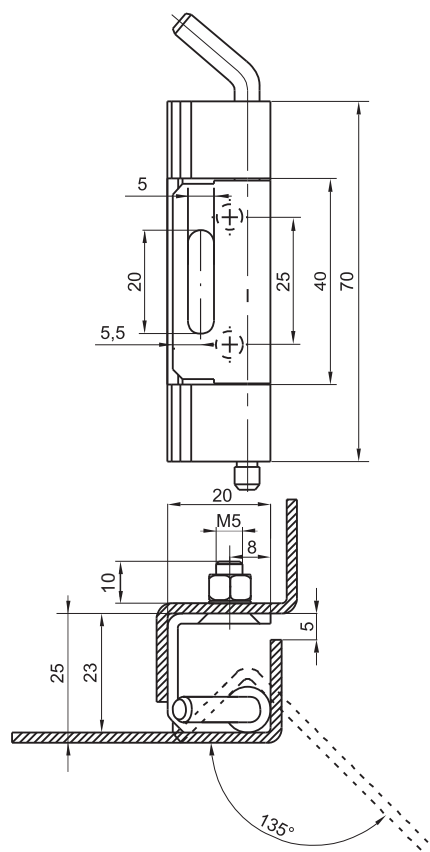
3.ST557.001

3.ST557.002

CATALOGUE NUMBER	DETAIL	COMPONENTS	MATERIAL	FINISH [C]
				RAL 9005
3.ST557.001	ver. with a bushing	Base	ZAMAK 5	04
3.ST557.002	ver. with a sheet metal	Holder, Pin	Steel zinc plated	



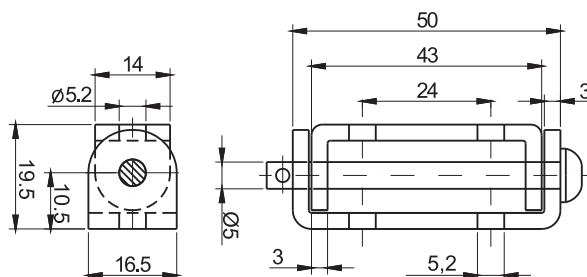
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST40.001	Holder, Base, Pin	Steel zinc plated
3.ST40.001SN	Holder, Base, Pin	Sainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST41.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST41.001SN	Holder, Base, Pin	Sainless steel



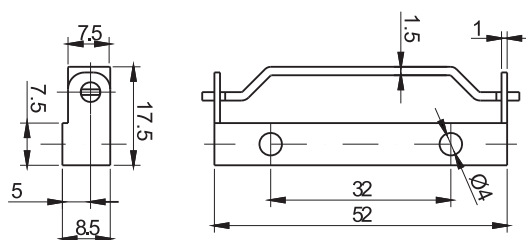
stainless
steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST10.001	Holder, Base, Pin	Steel zinc plated
3.ST10.001SN	Holder, Base, Pin	Stainless steel



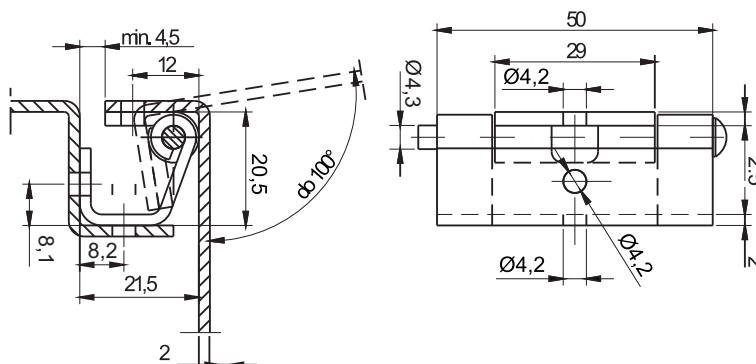
stainless



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST11.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST11.001SN	Holder, Base, Pin	Sainless steel



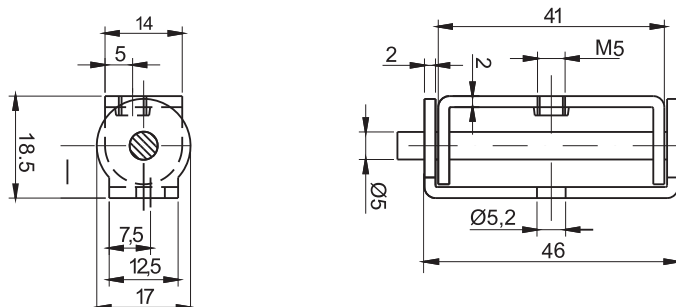
stainless
steel



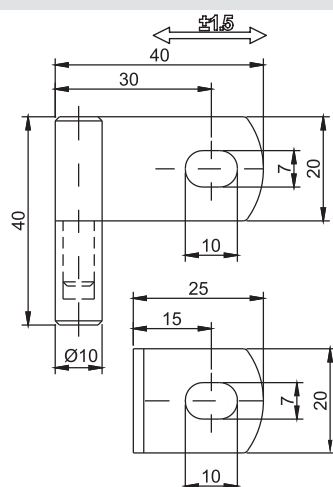
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST14.001	Holder, Base, Pin	Steel zinc plated
3.ST14.001SN	Holder, Base, Pin	Sainless steel



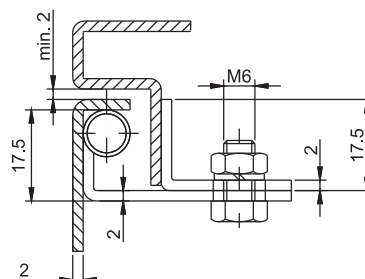
stainless
steel



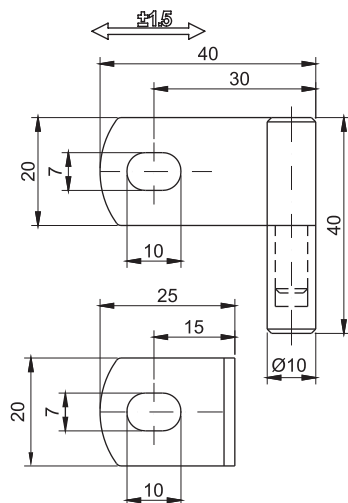
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST15.001	Holder, Base, Pin	Steel zinc plated
3.ST15.001SN	Holder, Base, Pin	Sainless steel



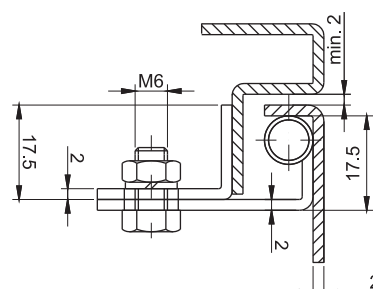
LEFT VERSION



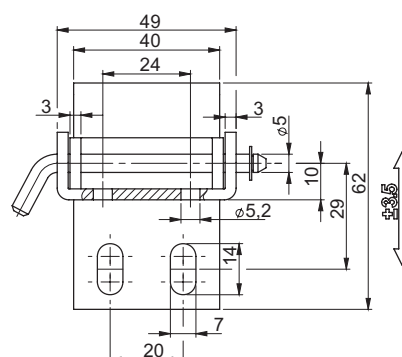
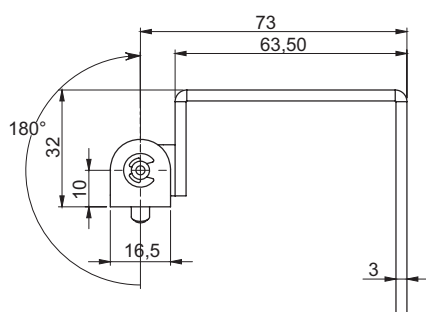
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST8.001	Fixed holder (screws)	Steel zinc plated
	Welded base	Steel
3.ST8.001SN	Holder, Base	Sainless steel



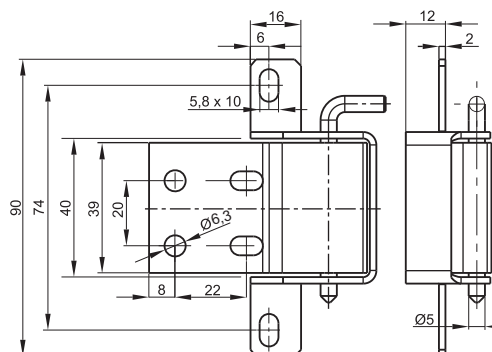
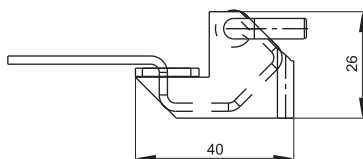
RIGHT VERSION



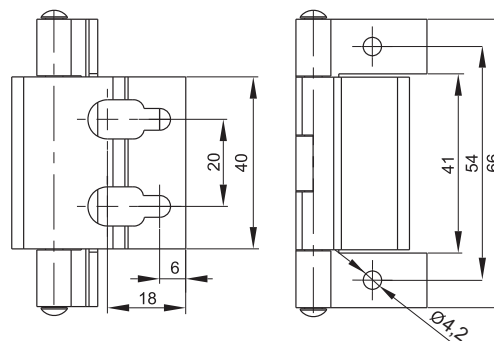
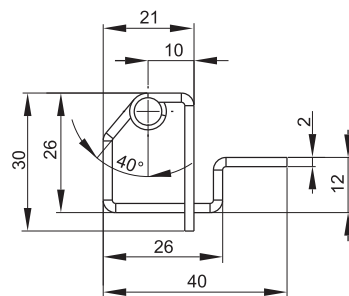
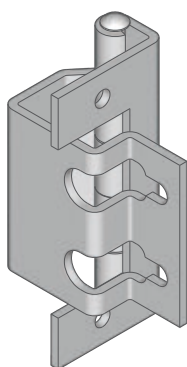
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST8.002	Fixed holder (screws)	Steel zinc plated
	Welded base	Steel
3.ST8.002SN	Holder, Base	Sainless steel



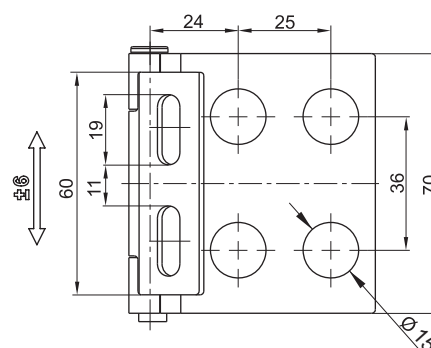
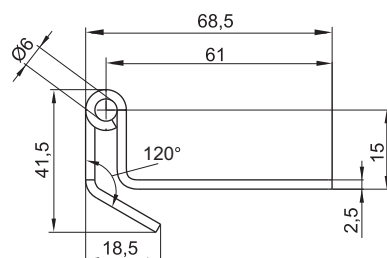
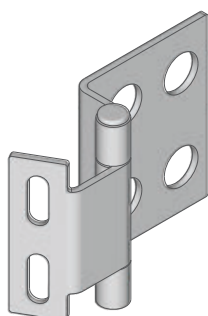
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST9.001	Holder, Base, Pin	Steel zinc plated
3.ST9.001SN	Holder, Base, Pin	Sainless steel

stainless
steel

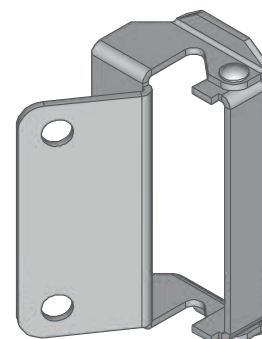
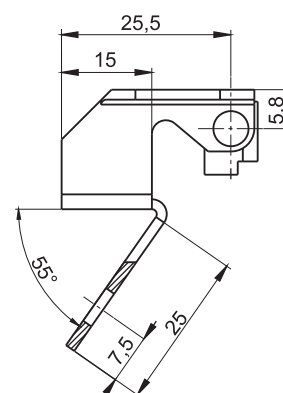
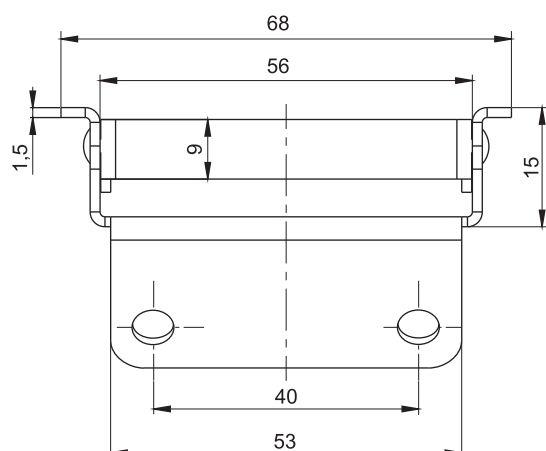
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST31.001	Holder, Base, Pin	Steel zinc plated
3.ST31.001SN	Holder, Base, Pin	Stainless steel

stainless
steel

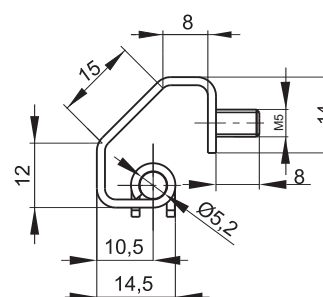
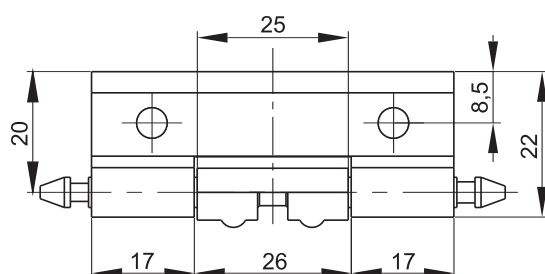
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST33.001	Holder, Base, Pin	Steel zinc plated
3.ST33.001SN	Holder, Base, Pin	Sainless steel

stainless
steel

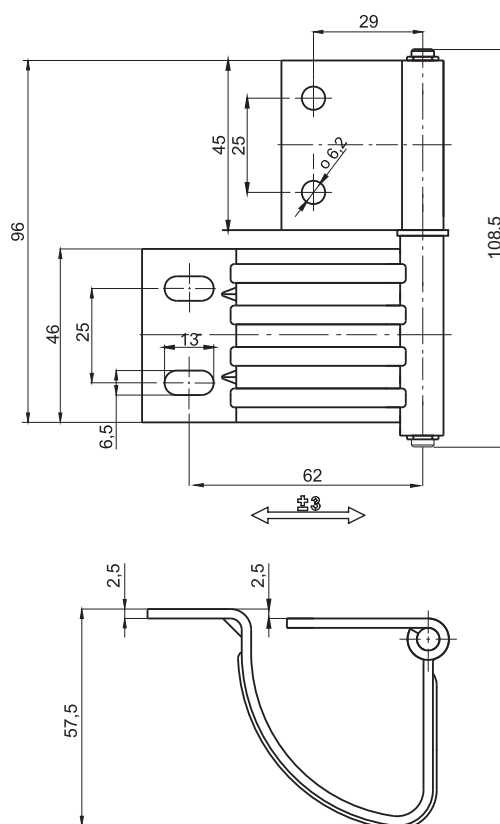
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST34.001	Holder, Base, Pin	Steel zinc plated
3.ST34.001SN	Holder, Base, Pin	Stainless steel



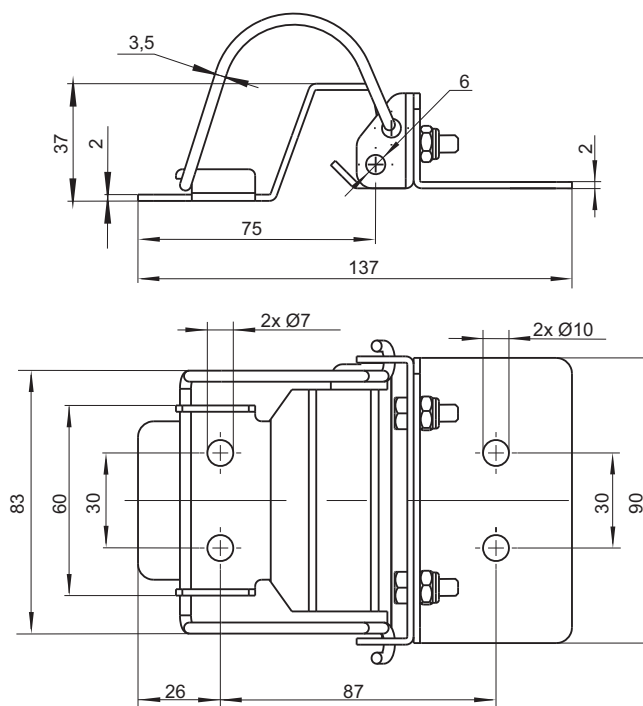
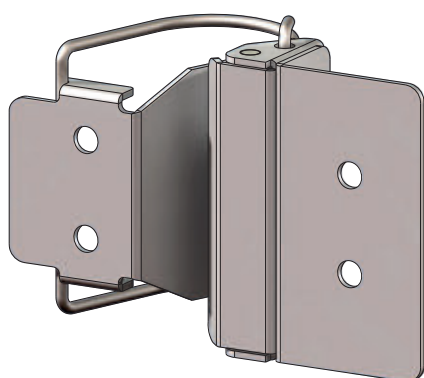
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST38.001	Holder, Base, Pin	Steel zinc plated
3.ST38.001SN	Holder, Base, Pin	Stainless steel



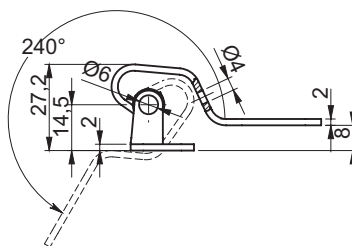
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST39.001	Base, Pin	Steel zinc plated
	Holder	Steel
3.ST39.001SN	Holder, Base, Pin	Stainless steel



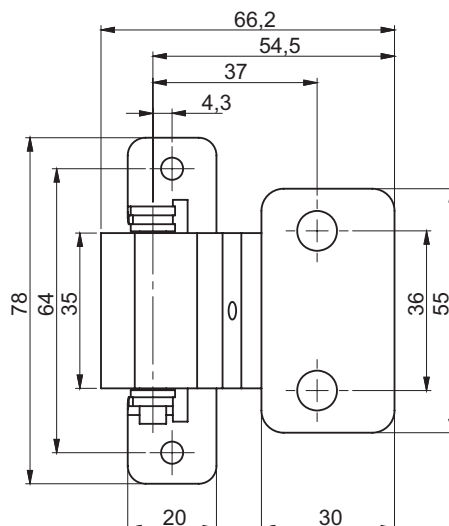
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST95.001	Holder, Base, Pin	Steel zinc plated
3.ST95.002SN	Holder, Base, Pin	Stainless steel



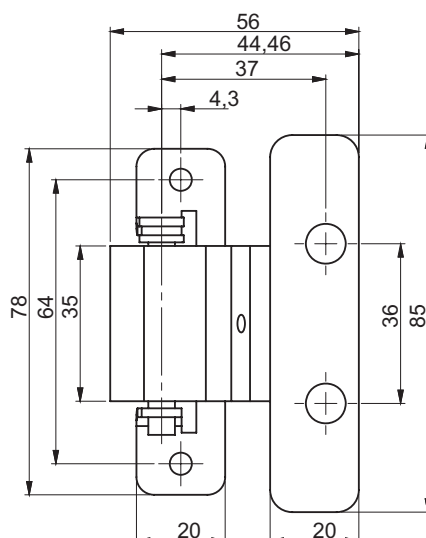
CATALOGUE NUMBER	MATERIAL
3.ST120.001SN	Stainless steel



3.ST118.001



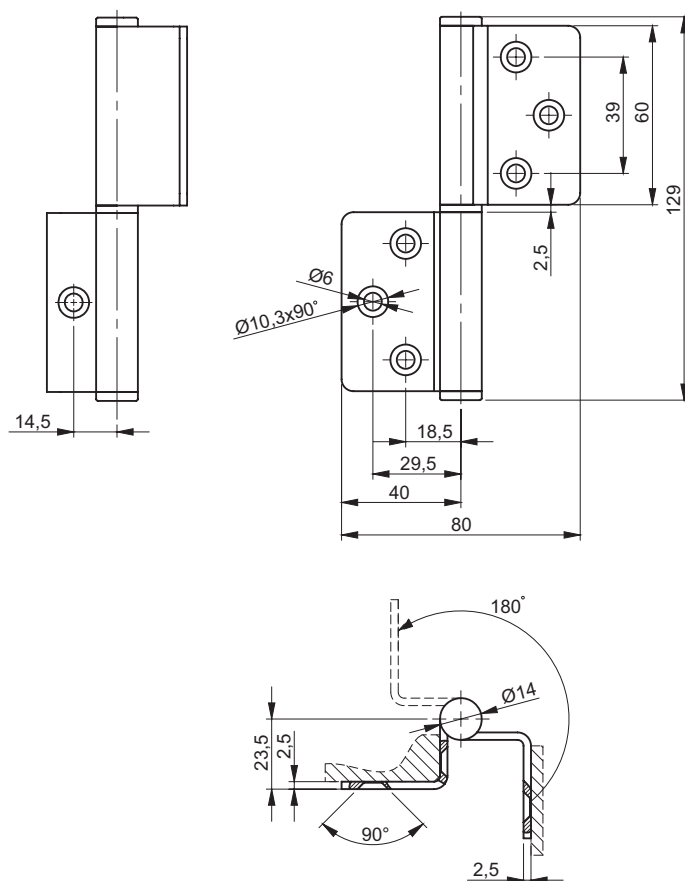
3.ST118.002



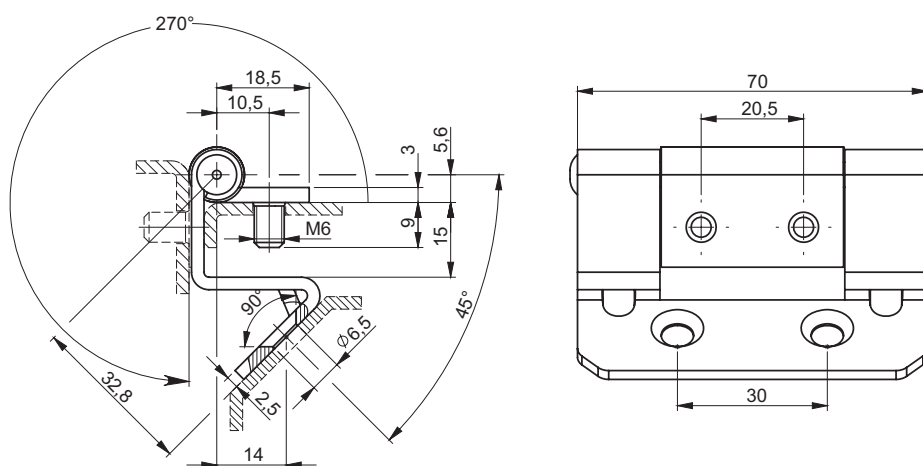
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ST118.001	Holder, Base,	Steel zinc plated	04
	Pin	Stainless steel	
3.ST118.001SN	Holder, Base, Pin	Stainless steel	
3.ST118.002	Holder, Base	Steel zinc plated	
	Pin	Stainless steel	
3.ST118.002SN	Holder, Base, Pin	Stainless steel	

A - slide bushings made of plastics (POM)

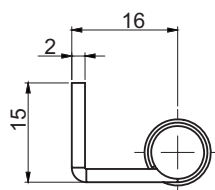
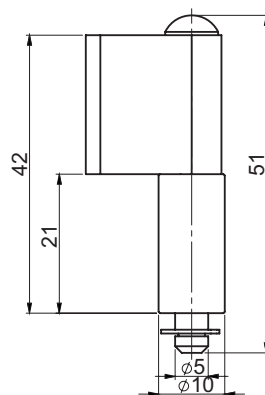
stainless
steel



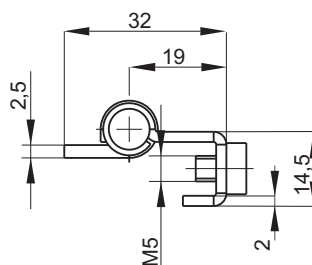
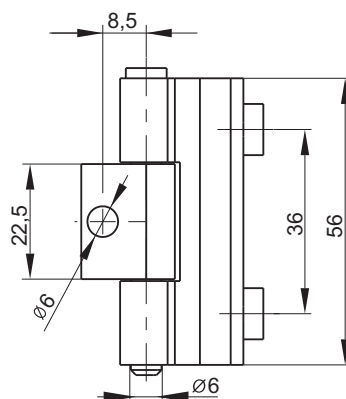
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST121.001	Holder, Base, Pin	Steel zinc plated
3.ST121.001SN	Holder, Base, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST119.001	Holder, Base	Steel zinc plated
	Pin	Stainless steel

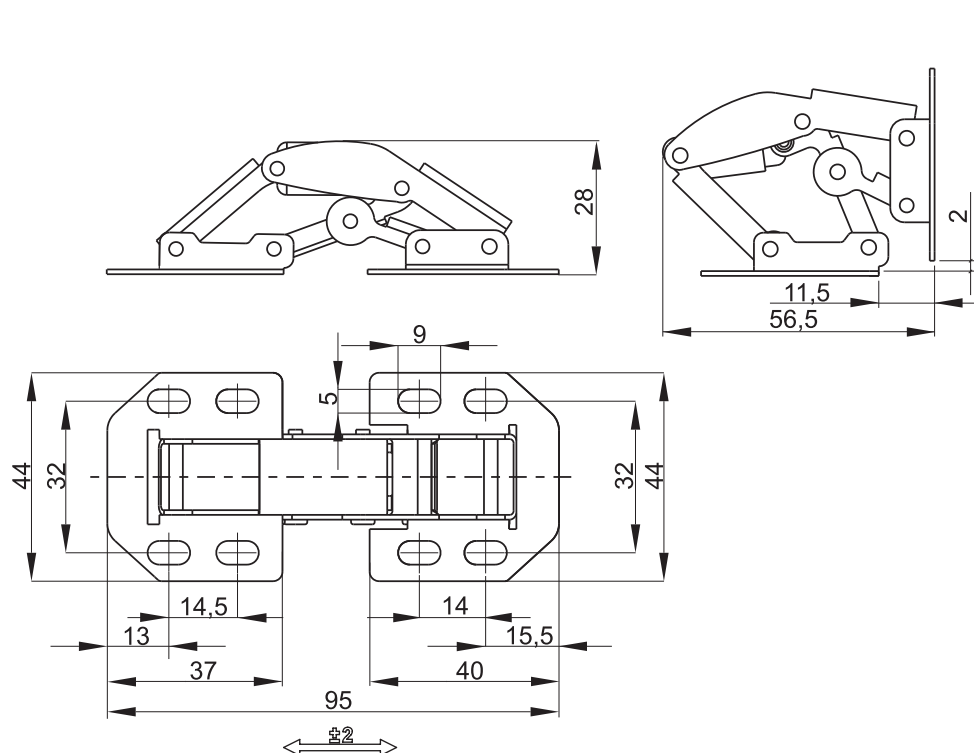


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST105.001	Holder, Base	Steel
	Pin	Steel zinc plated

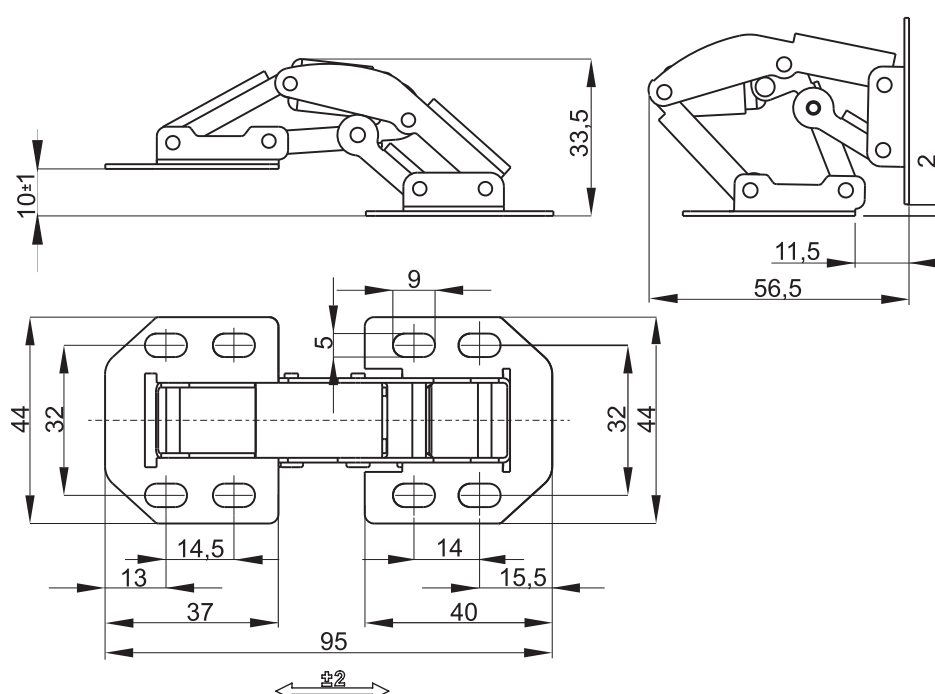


Two screws in the set DIN 7985 M5x6

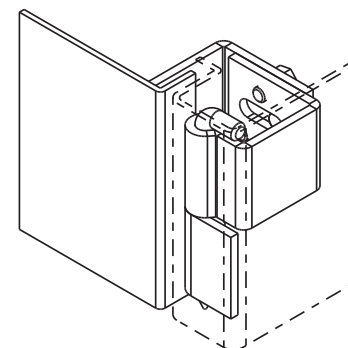
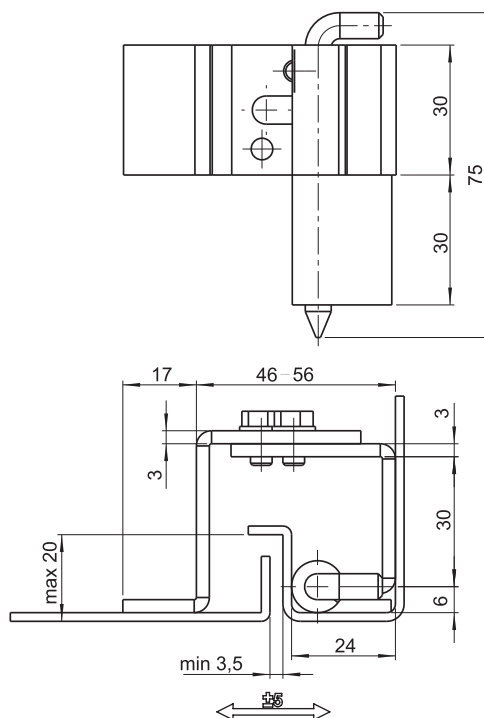
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST112.001	Base, Pin	Steel zinc plated
	Holder	Copper-clad steel



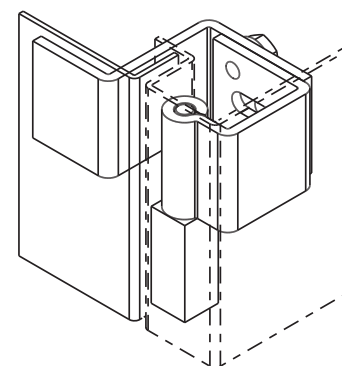
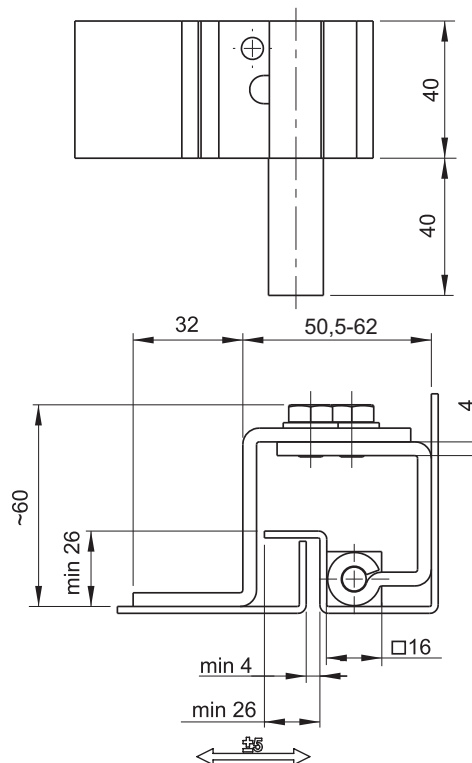
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST100.001	Base, Pin, Rivet	Steel zinc plated
3.ST100.001SN	Base, Pin, Rivet	Stainless steel



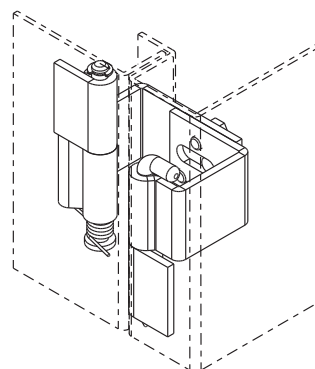
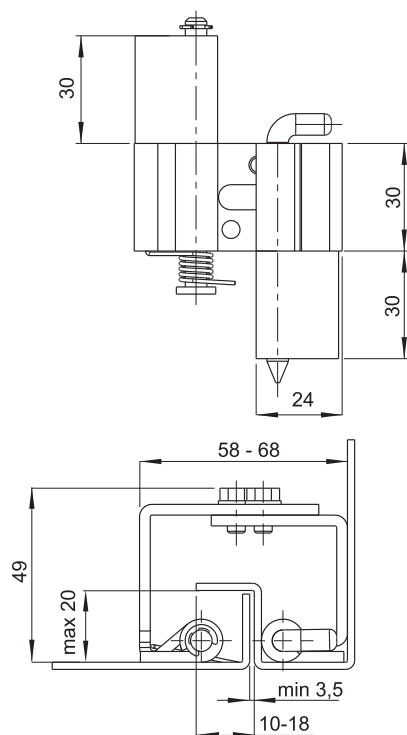
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST100.002	Base, Pin, Rivet	Steel zinc plated
3.ST100.002SN	Base, Pin, Rivet	Stainless steel



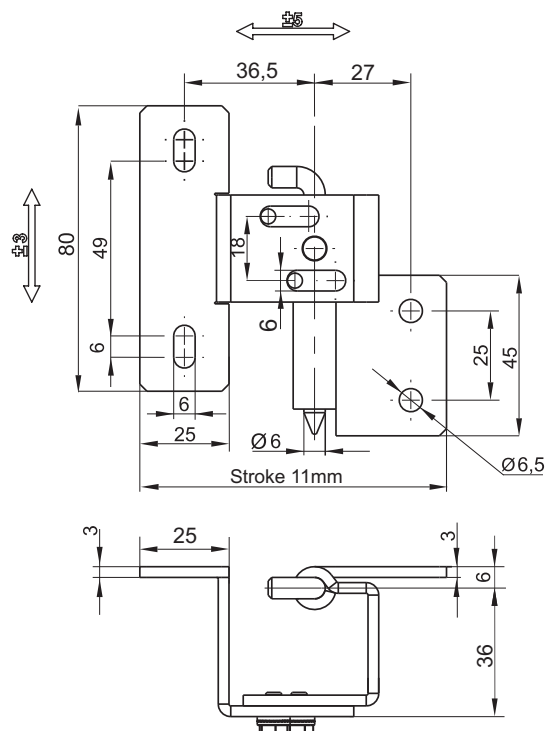
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST46.001	Holder, Pin	Steel zinc plated
	Base	Steel
3.ST46.001SN	Holder, Base, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST46-2.001	Holder	Steel
	Base	Steel zinc plated
3.ST46-2.001SN	Holder, Base, Pin	Stainless steel



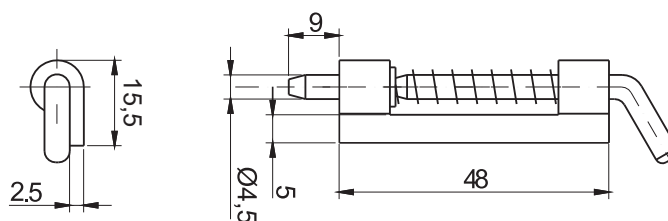
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST46-3.002	Holder, Pin	Steel zinc plated
	Base	Steel zinc plated
3.ST46-3.002SN	Holder, Base, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST46-4.001	Holder, Base, Pin	Steel zinc plated
3.ST46-4.001SN	Holder, Base, Pin	Stainless steel



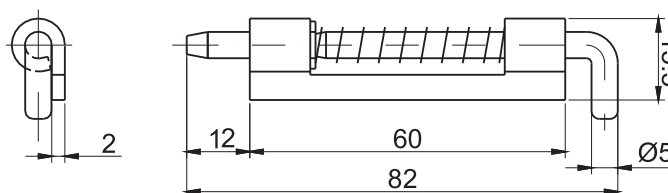
stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST20.001	Holder	Steel
	Pin, Spring	Steel zinc plated
	Spring	Stainless steel
3.ST20.001SN	Holder, Pin, Spring	Stainless steel



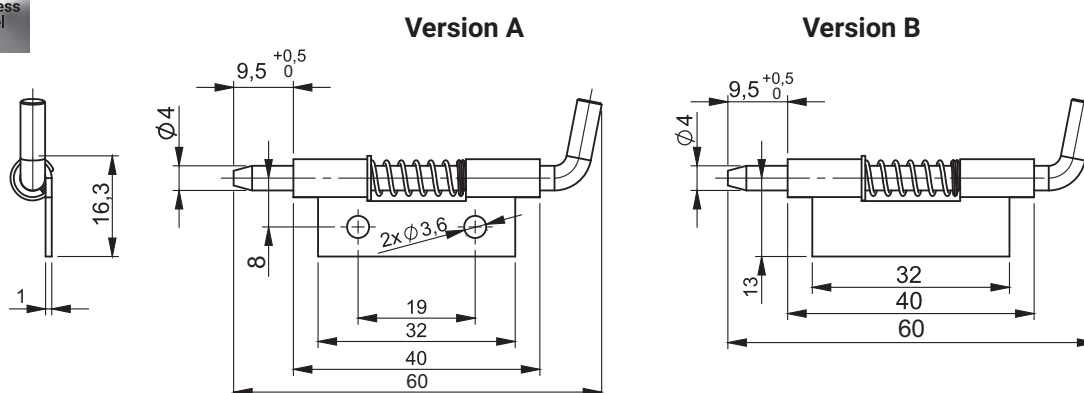
stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST20.002	Holder	Steel
	Pin, Spring	Steel zinc plated
3.ST20.002SN	Holder, Pin, Spring	Stainless steel



stainless steel

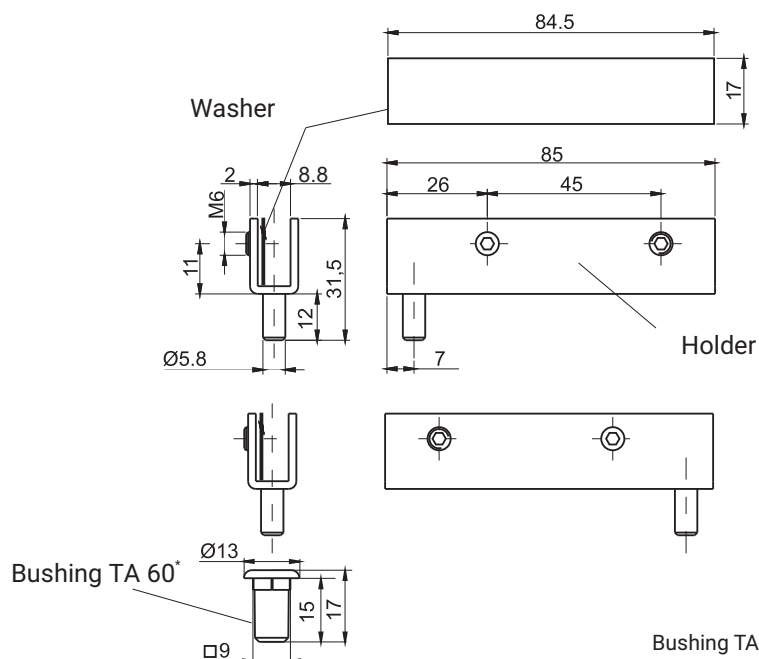


CATALOGUE NUMBER	VERSION	COMPONENTS	MATERIAL
3.ST20.003	A	Holder, Pin, Spring	Steel zinc plated
		Spring	Stainless steel
3.ST20.003SN	A	Holder, Pin, Spring	Stainless steel
3.ST20.003	B	Holder	Steel
		Pin	Steel zinc plated
		Spring	Stainless steel
3.ST20.003SN	B	Holder, Pin, Spring	Stainless steel

How to order:

Catalogue number
Version

3.ST20.003 — A



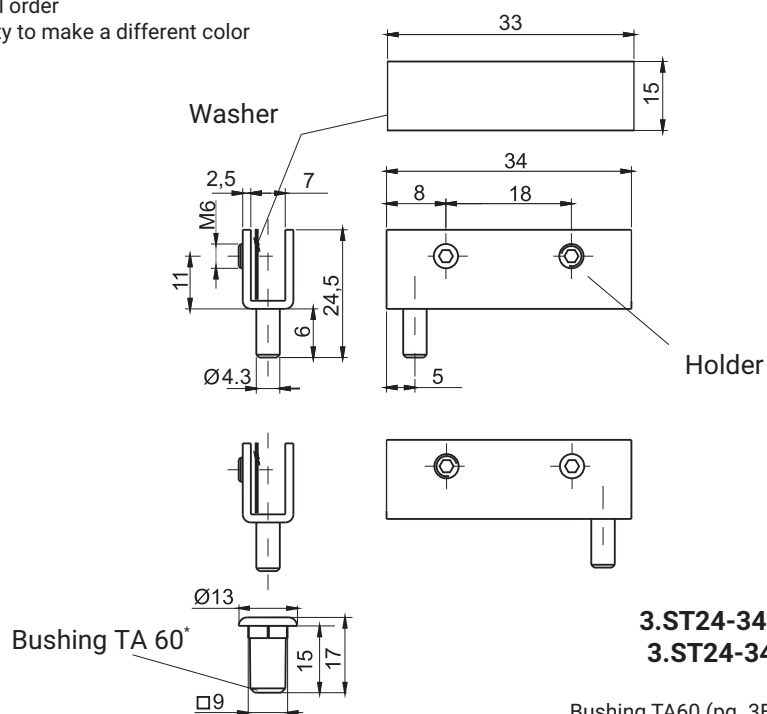
3.ST24.001 - right version
3.ST24.002 - left version

Bushing TA60 (pg. 3B-32) ordered seperately.

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ST24.001	Holder	Steel zinc plated	04	05
	Washer	Brass		
3.ST24.002	Holder	Steel zinc plated		
	Washer	Brass		

* to special order

** possibility to make a different color



3.ST24-34.001 - right version
3.ST24-34.002 - left version

Bushing TA60 (pg. 3B-323) ordered seperately.

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL9005	RAL7035
3.ST24-34.001	Holder	Steel zinc plated	04	05
	Washer	Brass		
3.ST24-34.002	Holder	Steel zinc plated		
	Washer	Brass		

* to special order, ** possibility to make a different color

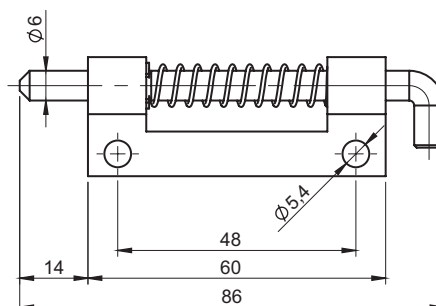
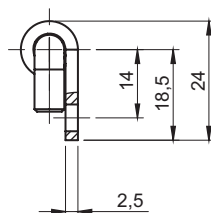
How to order:

Catalogue number

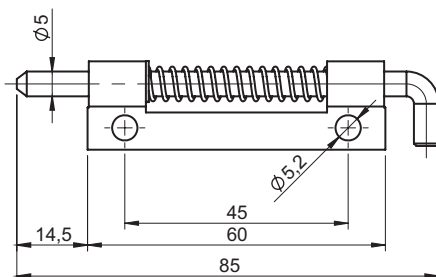
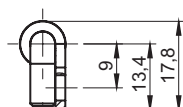
Finish

3.ST24.001

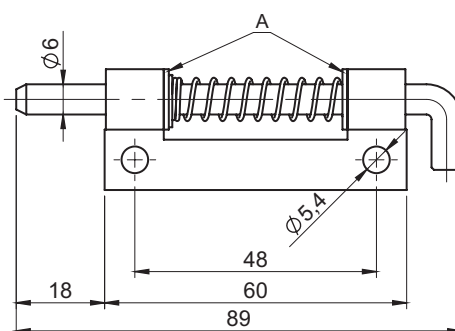
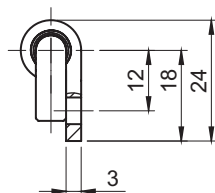
C



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST20.004	Holder, Pin	Steel zinc plated
3.ST20.004SN	Holder, Pin	Stainless steel



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST20.005	Holder, Pin	Steel zinc plated
3.ST20.005SN	Holder, Pin	Stainless steel



A - slide bushings made of plastics

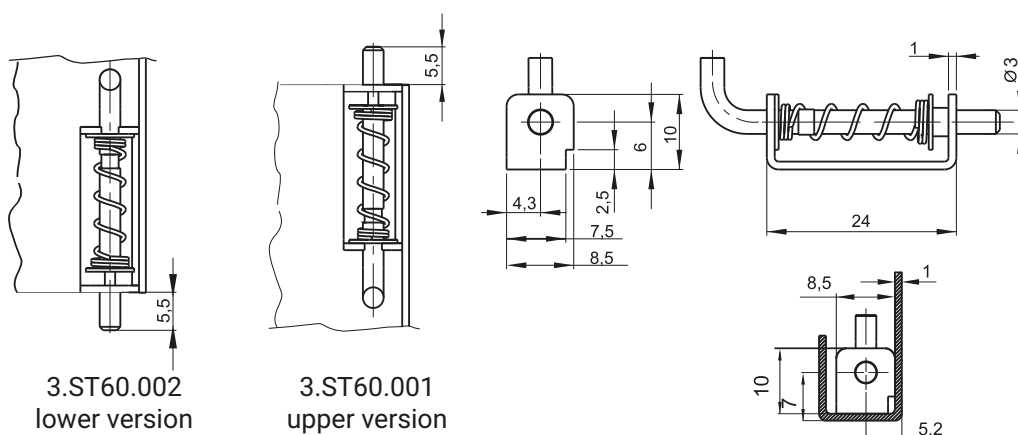
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST20.010	Holder, Pin	Steel zinc plated
	Plain bearing bush	POM
3.ST20.010SN	Holder, Pin	Stainless steel

Hinge 3.ST60, 3.ST65



ROZTOCZE

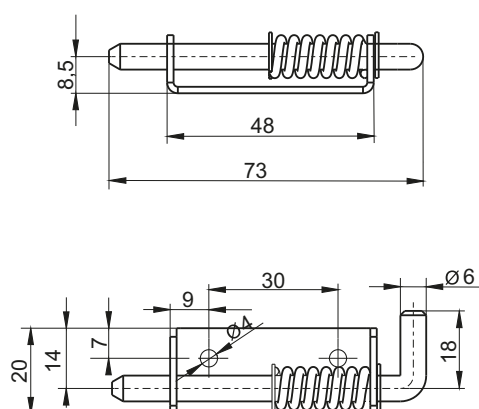
3B



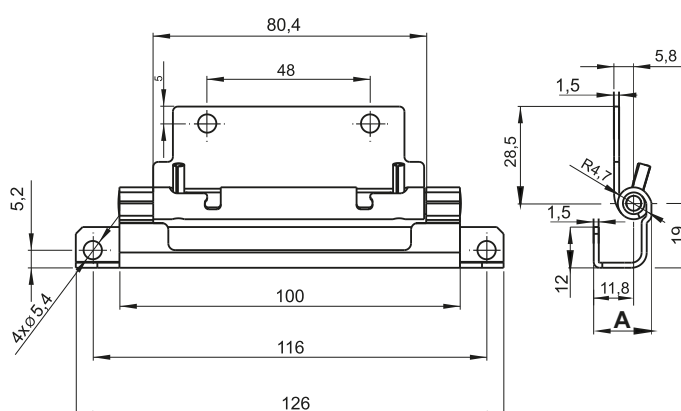
3.ST60.002
lower version

3.ST60.001
upper version

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST60.001	Holder	Steel
3.ST60.002	Pin	Steel zinc plated

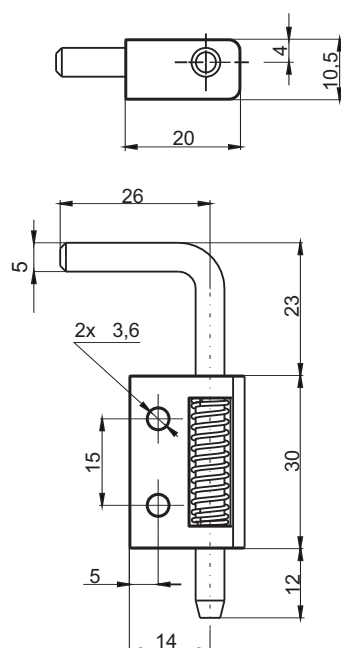


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST60.003	Holder, Pin	Steel zinc plated
3.ST60.004	Holder, Pin	Steel zinc plated

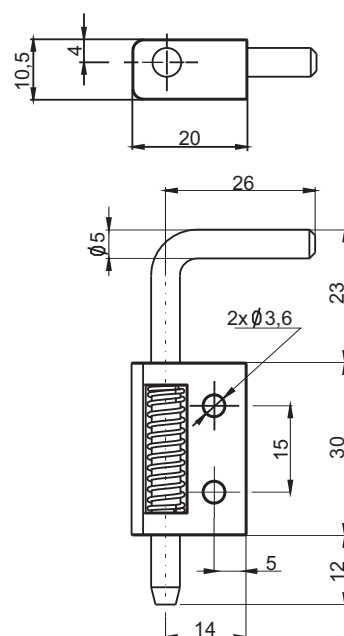


stainless
steel

CATALOGUE NUMBER	DIMENSIONS A [mm]	COMPONENTS	MATERIAL
3.ST65.001	17	Holder, Base, Pin	Steel zinc plated
3.ST65.002	20		
3.ST65.003	23,4		
3.ST65.001SN	17	Holder, Base, Pin	Stainless steel
3.ST65.002SN	20		
3.ST65.003SN	23,4		

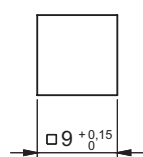
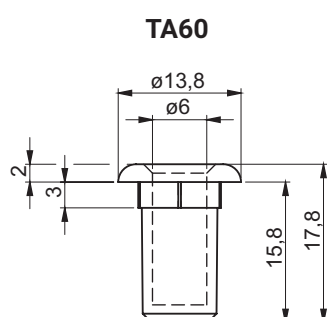


3.ST94.001

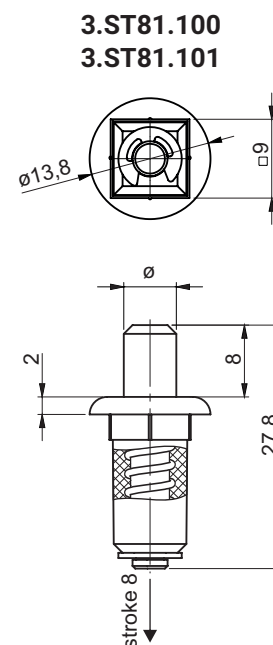
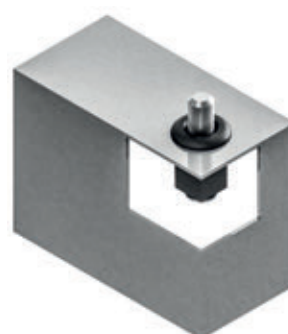


3.ST94.002

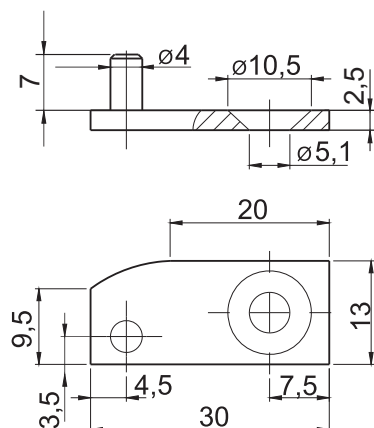
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL9005
3.ST94.001	Holder	Polyamide	07
3.ST94.002	Pin	Steel zinc plated	



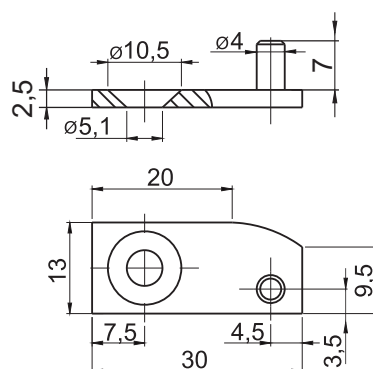
Mounting hole



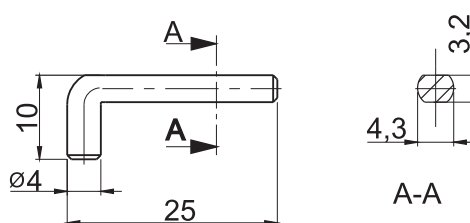
CATALOGUE NUMBER	ø [mm]	COMPONENTS	MATERIAL	FINISH [C]
				RAL9005
3.ST81.100	6	Housing	Polyamide PA6	07
3.ST81.101	5	Pin	Steel zinc plated	
TA60	6	Bushing	Polyamide PA6	



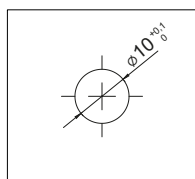
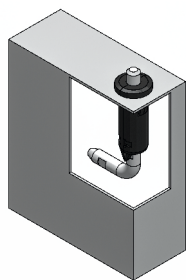
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST67.001	Holder	Steel zinc plated



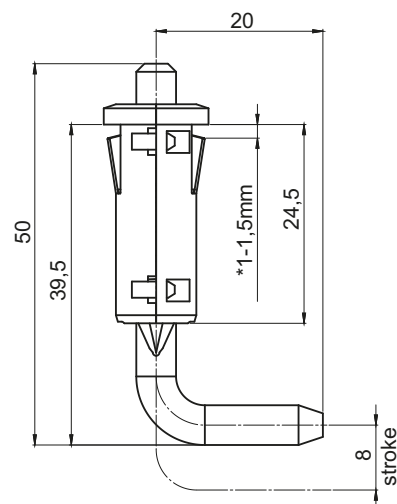
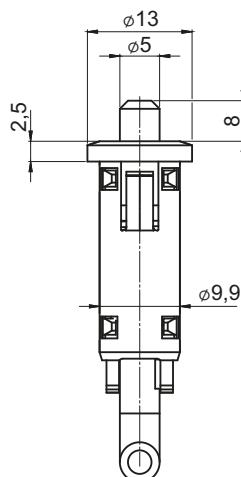
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST67.002	Holder	Steel zinc plated



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST67.001.03	Pin	Steel



Mounting hole



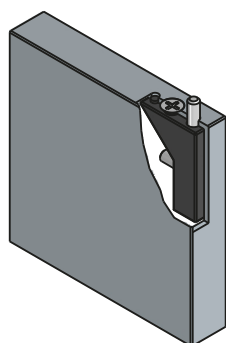
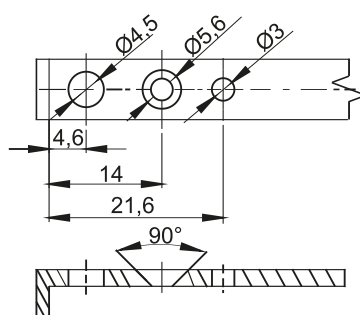
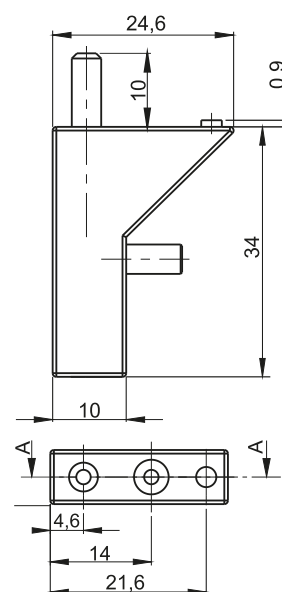
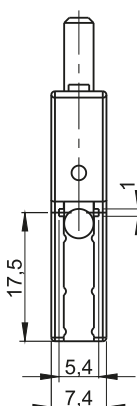
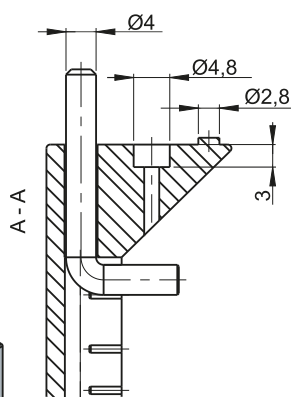
CATALOGUE NO.	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 9010
3.ST81.001	Housing	Polyamide	07	11
	Pin	ZAMAK 5		
	Spring	Steel		

How to order:

Catalogue number

Finish

3.ST81.001 — C

Screw acc. to
DIN 7982 (Ø2,9x10)

MOUNTING HOLE

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
3.ST84.001	Holder	Polyamide	07
	Pin	Steel zinc plated	

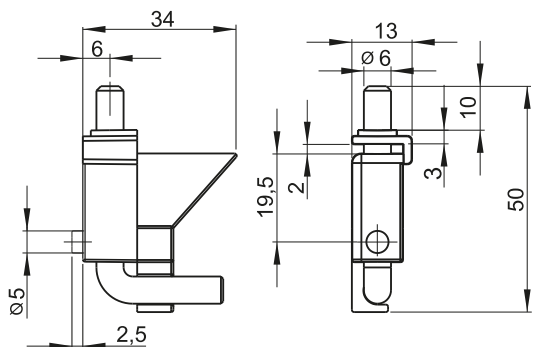
Hinge 3.ST96



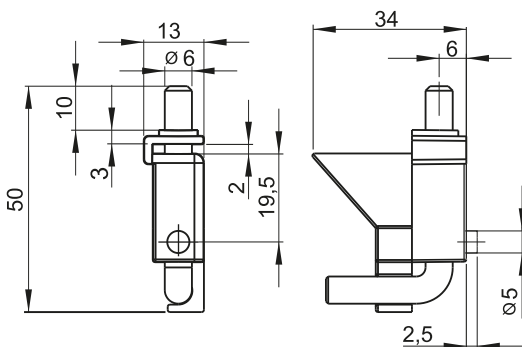
ROZTOCZE

3B

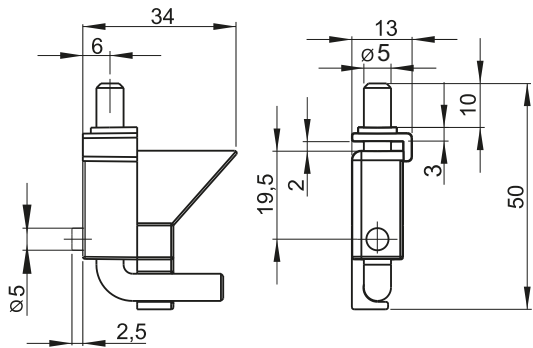
3.ST96.001



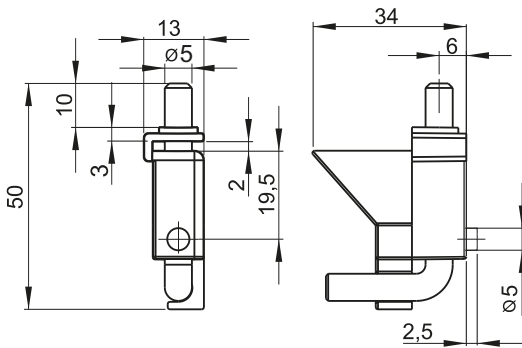
3.ST96.002



3.ST96.003

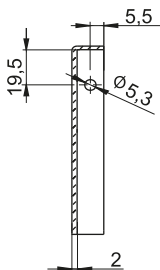


3.ST96.004

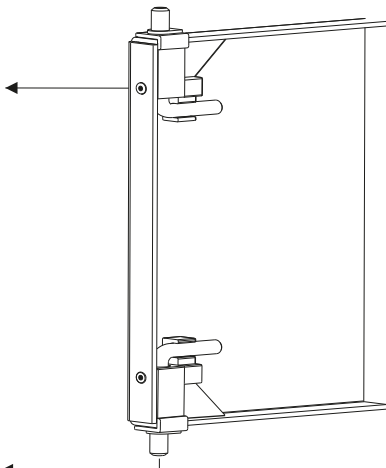
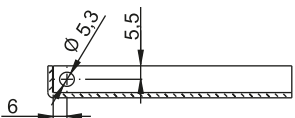
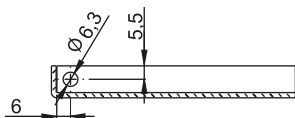
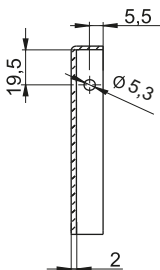


Mounting holes

3.ST96.001
3.ST96.002



3.ST96.003
3.ST96.004



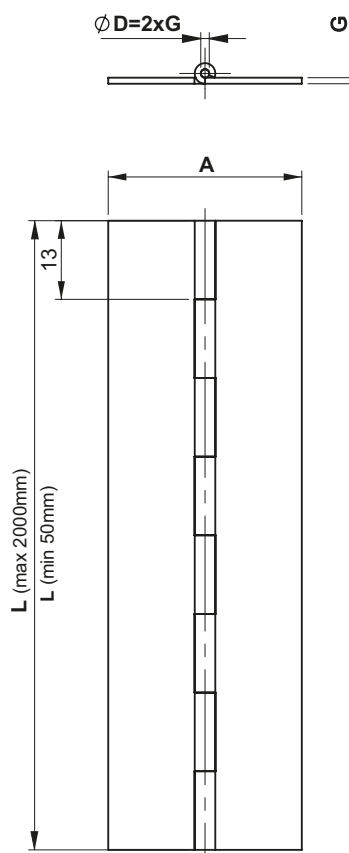
CATALOGUE NUMBER	COMPONENTS	MATERIAL	FNISH [C]	
			RAL9005	RAL7035
3.ST96.001	Holder	PP	07	08
3.ST96.002	Pin	Steel zinc plated		
3.ST96.003	Holder	PP	07	08
3.ST96.004	Pin	Steel zinc plated		

How to order:

Catalogue number
Finish

3.ST96.001 — C

stainless
steel



Standard insert diameter D
for chosen thickness

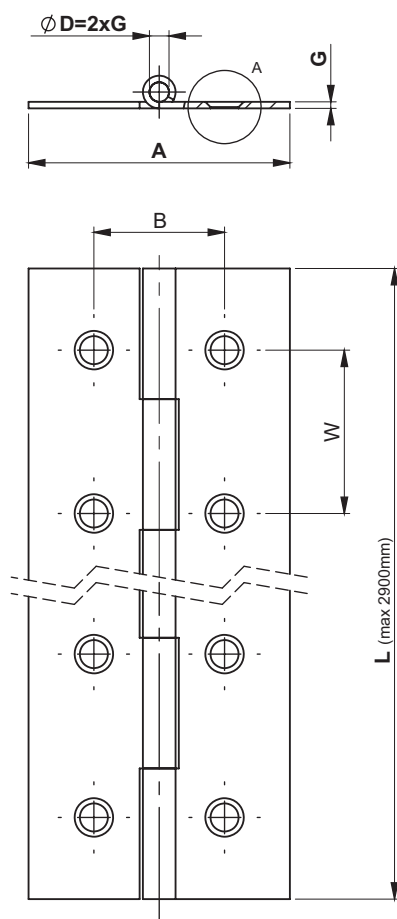
Sheet metal thickness G	Insert diameter D
0,8	Ø2
1	Ø1,5 or Ø2
1,5	Ø3, Ø4
2	Ø4, Ø6
3	Ø6

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST26.001	Holder, Pin	Steel zinc plated
3.ST26.001SN		Stainless steel

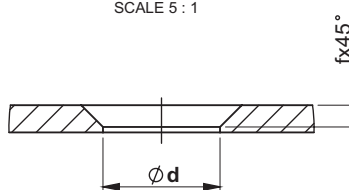
How to order:

Catalogue number	3.ST26.001	L	A	G	D
Total length of the hinge					
Total width of the hinge					
Thickness of the hinge					
Insert diameter					

stainless
steel



DETAIL A
SCALE 5 : 1



Standard insert diameter D for chosen thickness

Sheet metal thickness G	Insert diameter D
0,8	Ø2
1	Ø2
1,5	Ø3, Ø4
2	Ø4, Ø6
3	Ø6

CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST26.003	Holder, Pin	Steel zinc plated
3.ST26.003SN		Stainless steel

How to order:

Catalogue number

Total length of the hinge

Total width of the hinge

Thickness of the hinge

Insert diameter (Dmin=2xG)

If mounting holes are required
to make it should be stated:

Dimension

Spacing

Leap of holes

Phase dimension of a hole (if needed)

Other dimensions stated before production.

3.ST26.003 - L - A - G - D - d - B - W - F



3.ST50.001



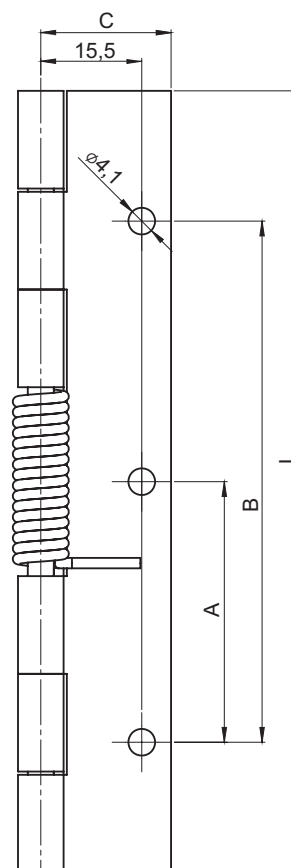
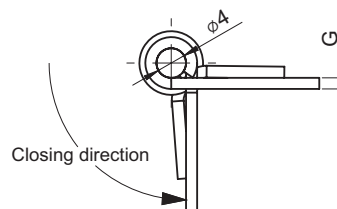
3.ST50.002



3.ST50.003



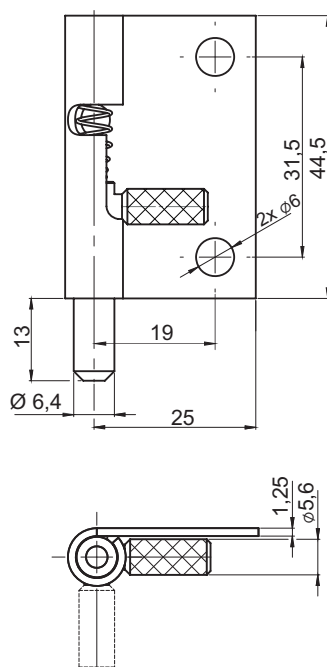
3.ST50.004



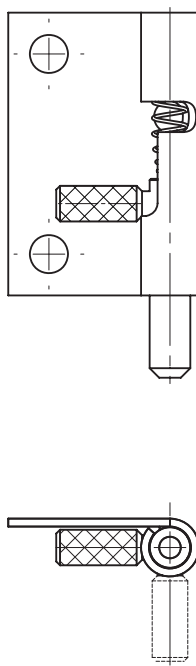
*closing from axis

CATALOGUE NUMBER	DIMENSION					MATERIAL
	A	B	C	G	L	
3.ST50.001	30	-	25	2	50	Steel zinc plated
3.ST50.002	40	80	20	1,5	120	
3.ST50.003	60	120	20	1,5	180	
3.ST50.004	-	-	20	1,5	120	
3.ST50.001SN	30	-	25	2	50	Stainless steel
3.ST50.002SN	40	80	20	1,5	120	
3.ST50.003SN	60	120	20	1,5	180	
3.ST50.004SN	-	-	20	1,5	120	

Left hinge
3.ST79.002



Right hinge
3.ST79.001

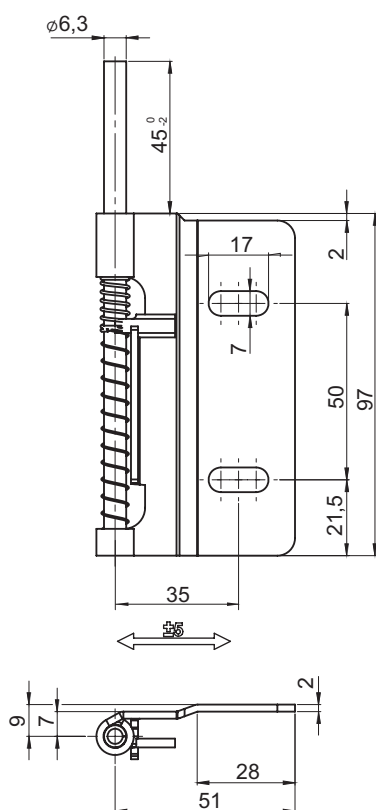


stainless
steel

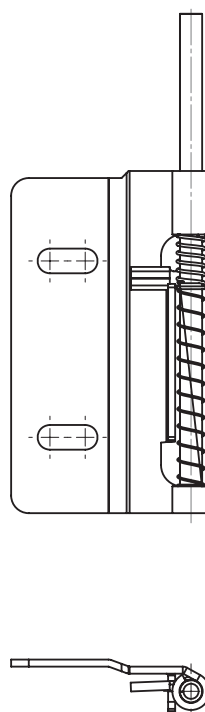


CATALOGUE NO.	VERSION	COMPONENTS	MATERIAL
3.ST79.001SN	Right	Holder, Pin	Stainless steel
3.ST79.002SN	Left	Holder, Pin	

Left hinge
3.ST104.006.002



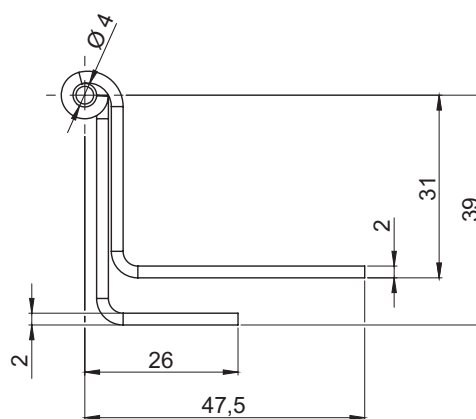
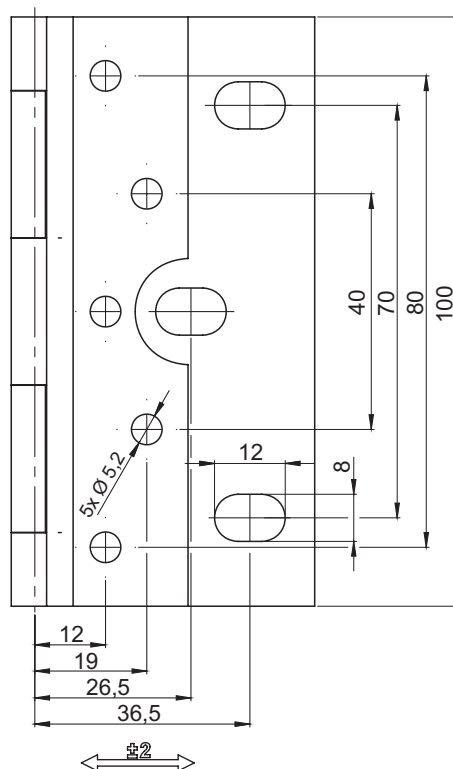
Right hinge
3.ST104.006.001



stainless
steel



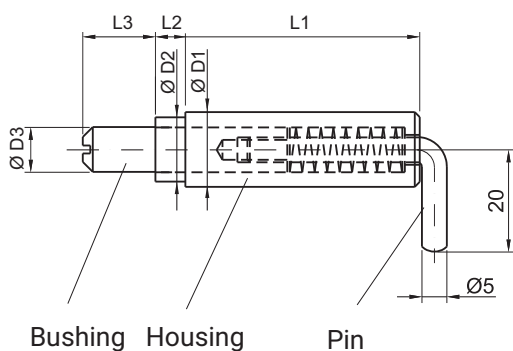
CATALOGUE NO.	VERSION	COMPONENTS	MATERIAL
3.ST104.006.001SN	Right	Holder, Pin	Stainless steel
3.ST104.006.002SN	Left		



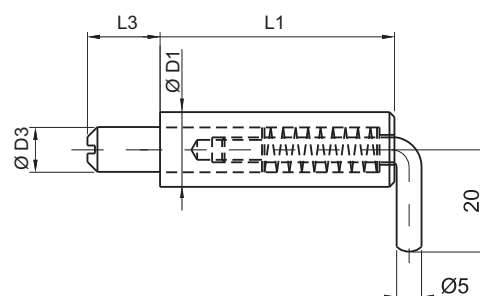
CATALOGUE NO.	COMPONENTS	MATERIAL
3.ST89.001SN	Holder, Base, Pin	Stainless steel

stainless
steel

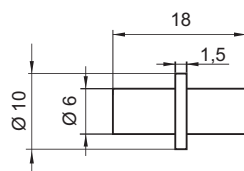
3.ST25.001



3.ST25.002



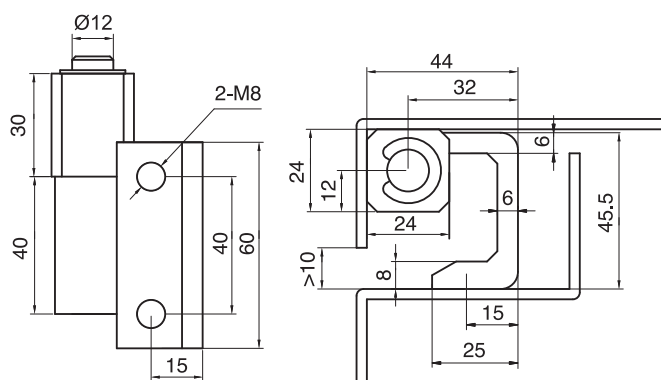
3.ST25.002.01



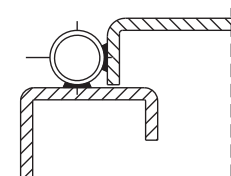
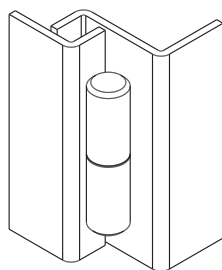
CATALOGUE NUMBER	Ø D1	Ø D2	Ø D3	L1 mm	L2 mm	L3 mm	COMPONENTS	MATERIAL
3.ST25.001	15	13	9	47	6	15	Housing, Bushing	Steel zinc plated
3.ST25.001SN							Pin	
3.ST25.002	10	-	6	41,5	-	13	Housing, Bushing	Steel zinc plated
3.ST25.002.01							Pin	
3.ST25.005	12	9	6	38	3,5	10	Limiter	Steel without finish
							Housing	Steel copper plated
							Bushing	Steel zinc plated

stainless
steel

LH/RH



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.550.001	Holder, Pin	Stainless steel

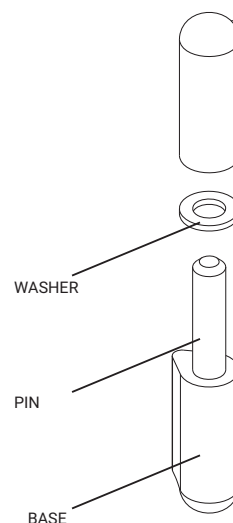
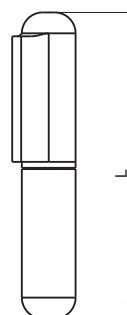
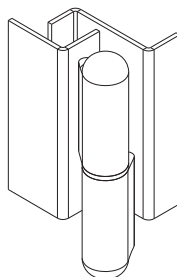
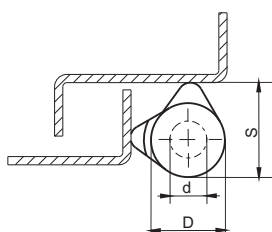
stainless
steel

CATALOGUE NUMBER	Dimension		X
	L [mm]	D [mm]	
3.ST7.X 3.ST7.XSN	40	10	001
	50	10	002
	65	10	003
	40	14	005
	100	13	006
	100	16	007

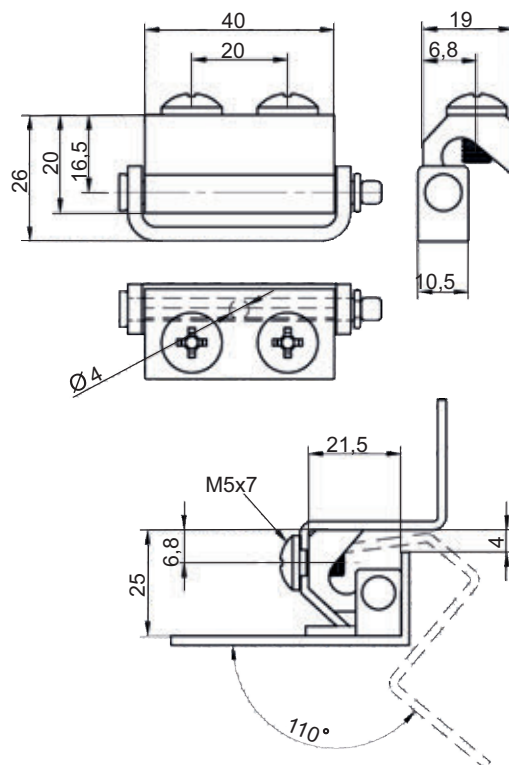
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST7.X	Holder, Pin	Steel
3.ST7.XSN	Holder, Pin	Stainless steel

ST 7-1

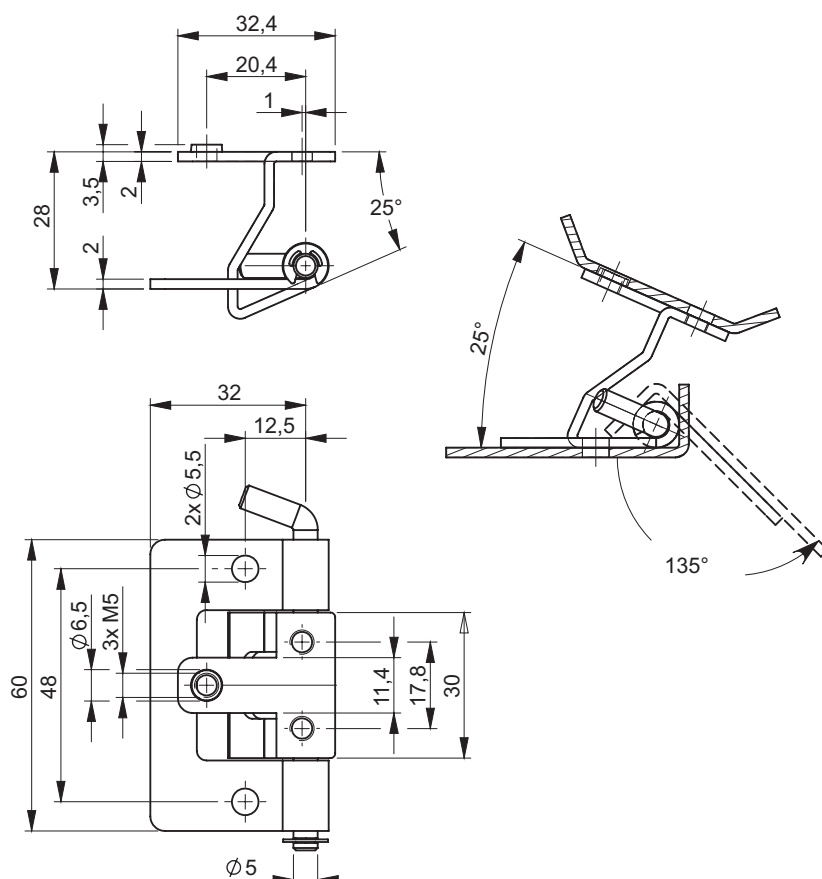
ST 7-2



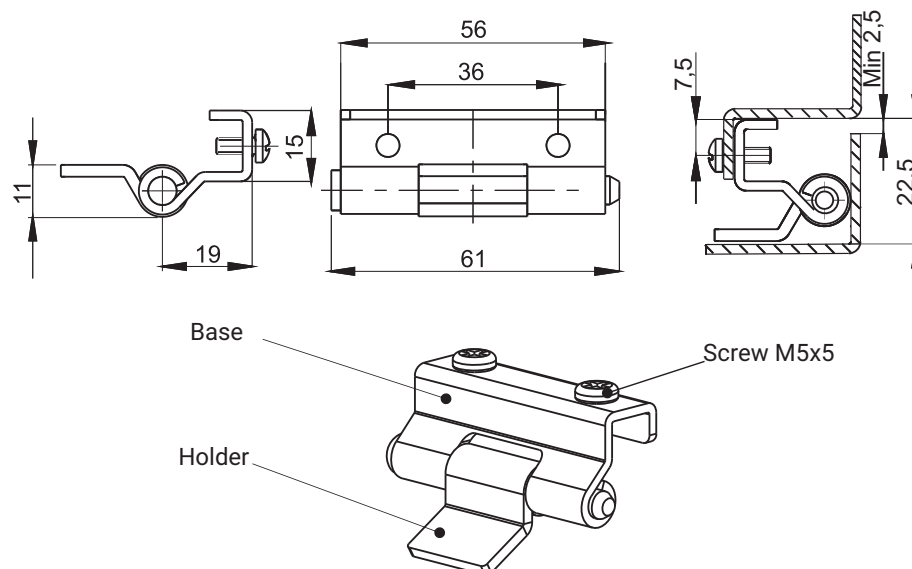
CATALOGUE NUMBER		COMPONENTS		MATERIAL		
3.ST7-1 3.ST7-2		Base, Pin		Steel		
		Washer		Brass		
Cat. No. ST7-1	Cat. No. ST7-2	Dimensions	D	S	d	L
ST7-1.001A	ST7-2.001A	8x9,5	8	9,5	5	40
ST7-1.001B	ST7-2.001B	8x9,5	8	9,5	5	50
ST7-1.002A	ST7-2.002A	10x12	10	12	6	60
ST7-1.002B	ST7-2.002B	10x12	10	12	6	70
ST7-1.003	ST7-2.003	13x16	13	16	8	80
ST7-1.004	ST7-2.004	16x20	16	20	10	100
ST7-1.005	ST7-2.005	18x22	18	22	12	135
ST7-1.006	ST7-2.006	20x25	20	25	14	150
ST7-1.007	ST7-2.007	23x28	23	28,5	16	200



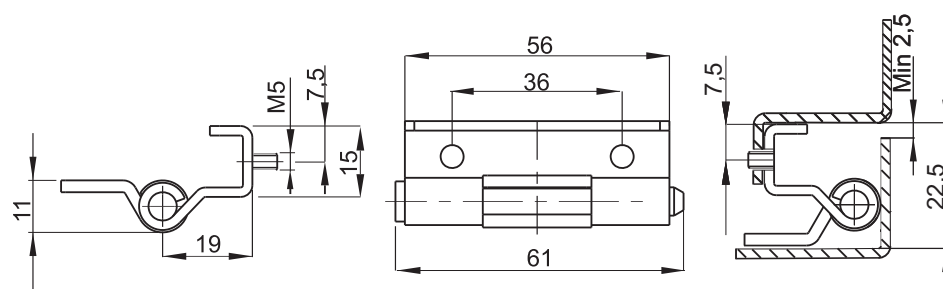
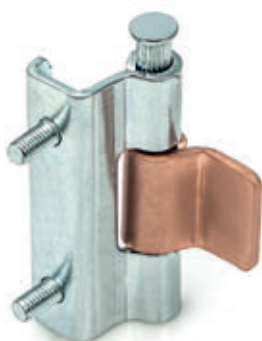
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.538.001	Holder	Steel copper plated
	Base	Aluminum zinc plated



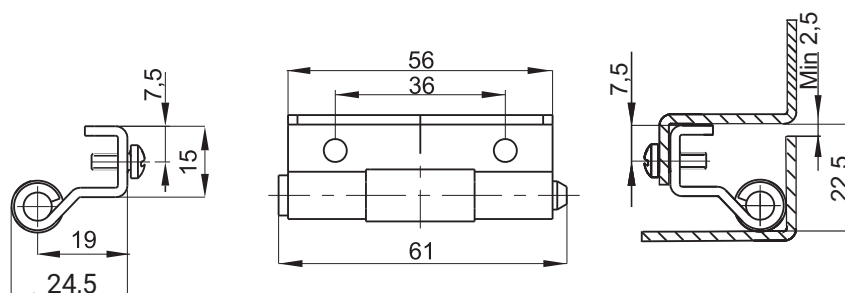
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.539.001	Holder, Base	Steel zinc plated



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST551.001	Base	Steel zinc plated
	Holder	Steel copper plated

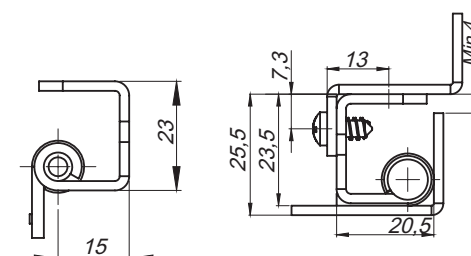


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST552.001	Base	Steel zinc plated
	Holder	Steel copper plated

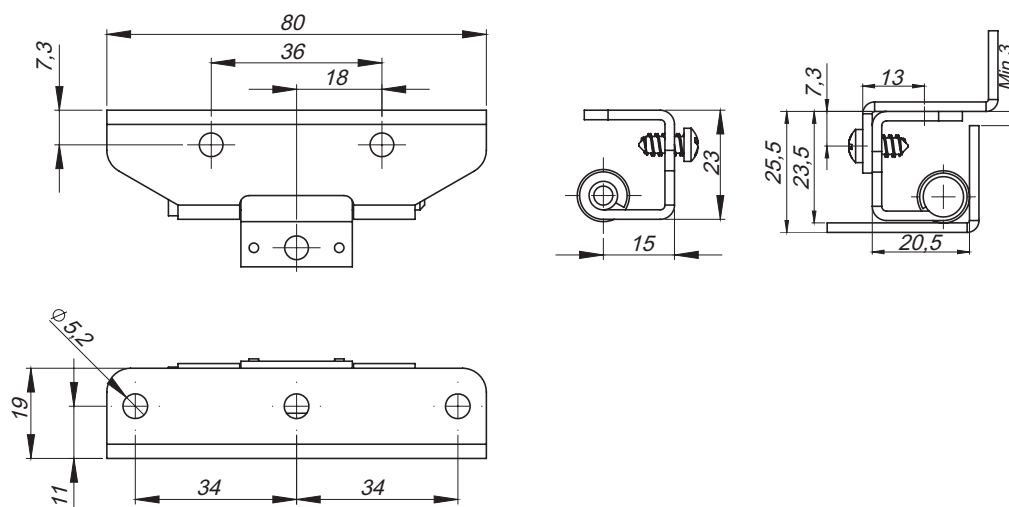


CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST553.001	Base	Steel zinc plated
	Holder	Steel copper plated

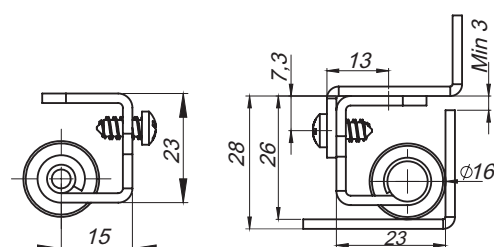
3.ST558 ver. 001



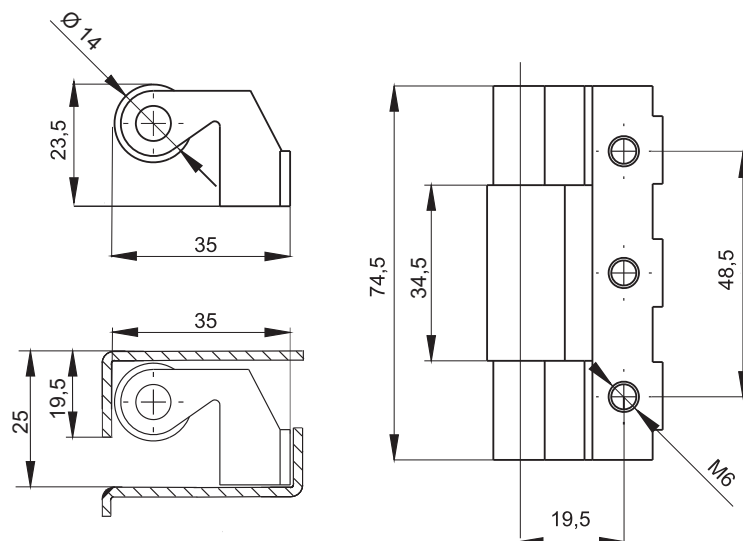
3.ST558 ver. 002



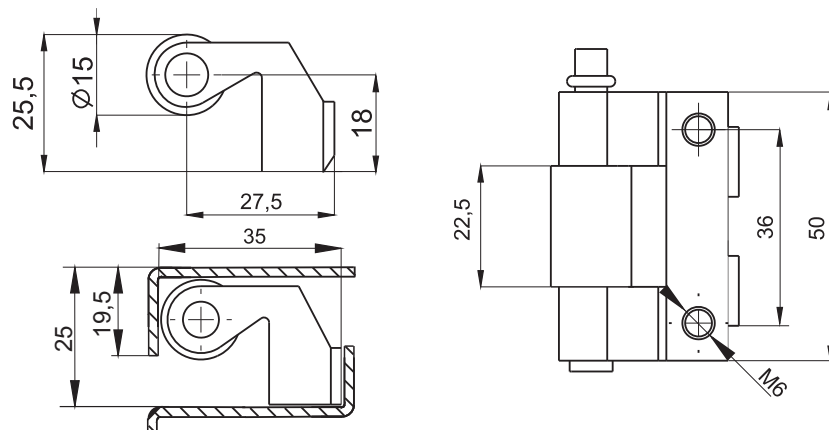
3.ST558 ver. 003



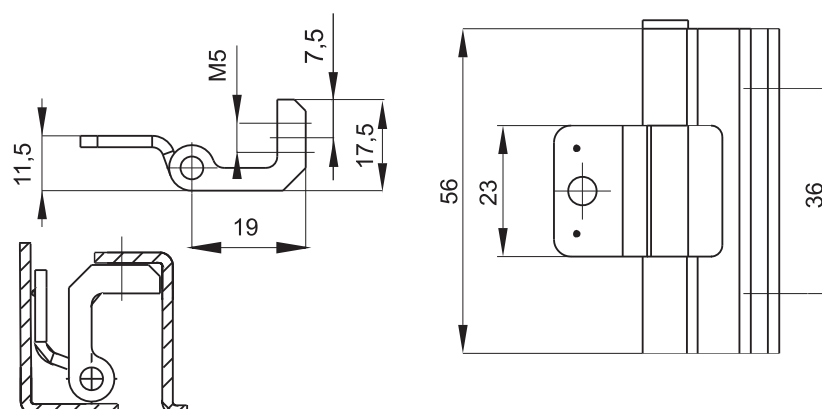
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.ST558.001	Base, pin	Steel zinc plated
	Holder	Steel copper plated
3.ST558.002	Base, pin	Steel zinc plated
	Collet	Steel copper plated
3.ST558.003	Base, pin	Steel zinc plated
	Collet	Steel copper plated



CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.501.001	Base	ZAMAK 5 zinc plated
	Holder	Steel copper plated
	Pin	Steel zinc plated



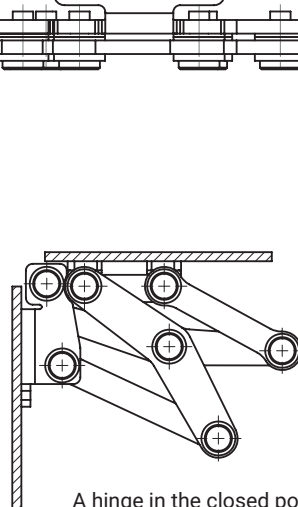
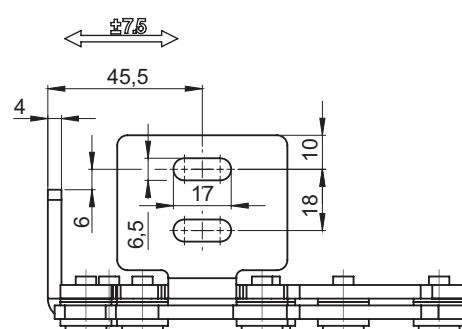
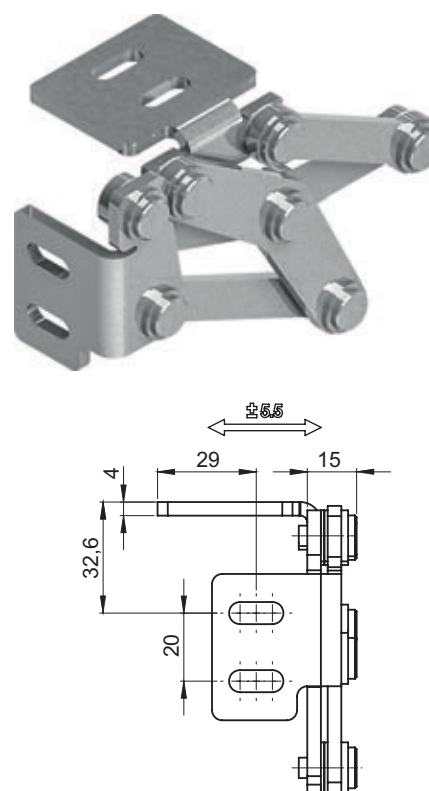
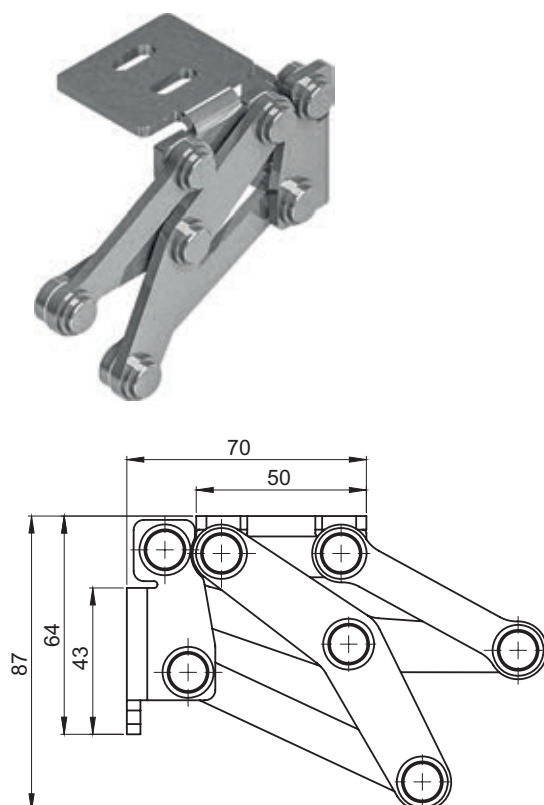
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.502.001	Base	ZAMAK 5 zinc plated
	Holder	Steel copper plated
	Pin	Steel zinc plated



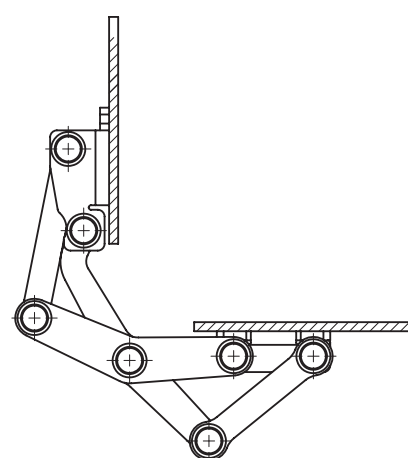
CATALOGUE NUMBER	COMPONENTS	MATERIAL
3.503.001	Base	ZAMAK 5 zinc plated
	Holder	Steel copper plated
	Pin	Steel zinc plated

Left hinge
3.ST300.002SN

Right hinge
3.ST300.001SN



A hinge in the closed position

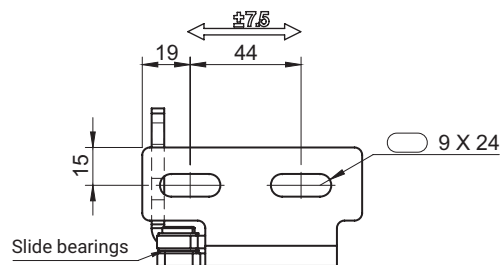
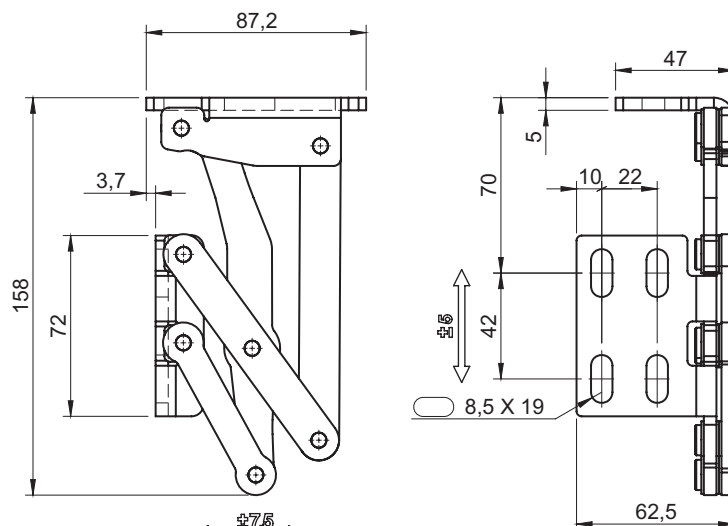


A hinge in the open position

CATALOGUE NO.	VERSION	MATERIAL
3.ST300.001SN	Right	Stainless steel
3.ST300.002SN	Left	

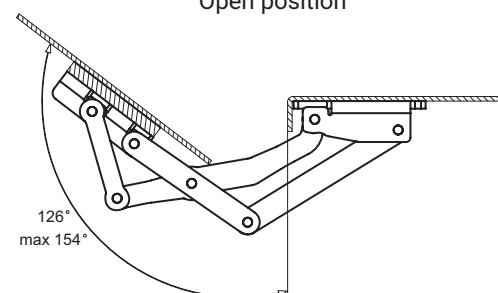
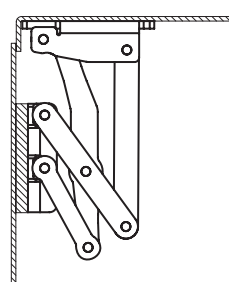
**3.ST301.001SN**

Right hinge



Closed position

Open position

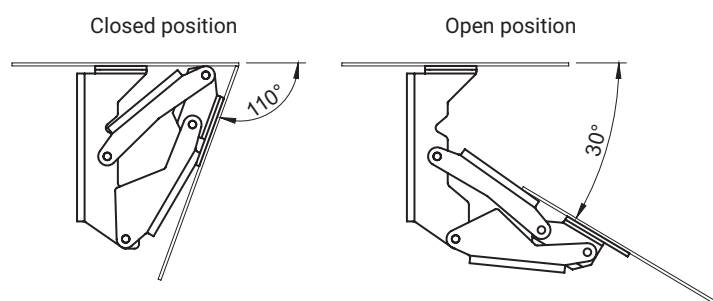
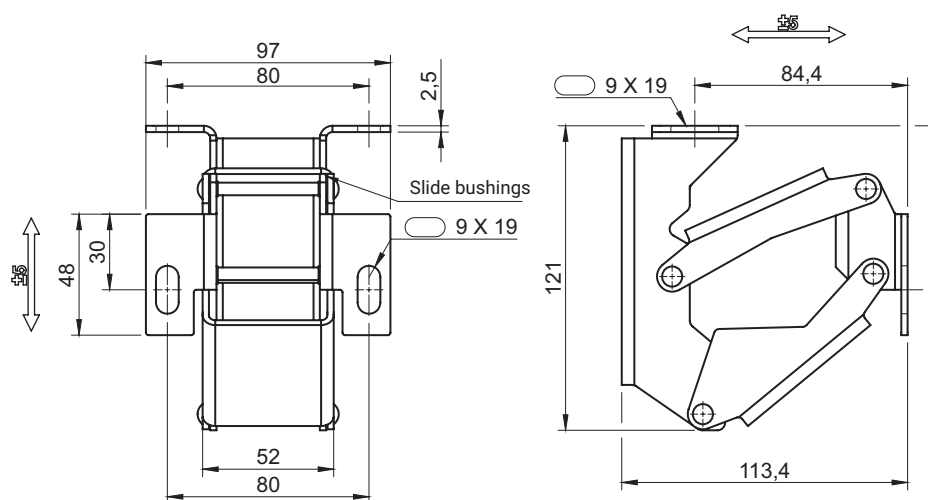
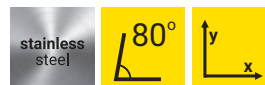
**3.ST301.002SN**

Left hinge



All hinge pivot axes are supported by slide bearings

CATALOGUE NUMBER	VERSION	MATERIAL
3.ST301.001SN	Right	Stainless steel
3.ST301.002SN	Left	



All hinge pivot axes are supported by slide bearings

CATALOGUE NUMBER	MATERIAL
3.ST302.001SN	Stainless steel



1

Locking
systems

2

Locks
Latches

3

Hinges

4

Clamps

5

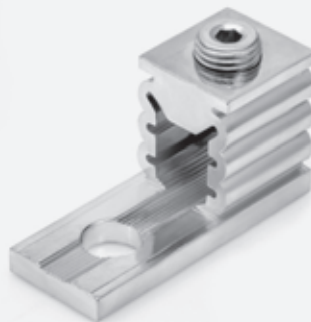
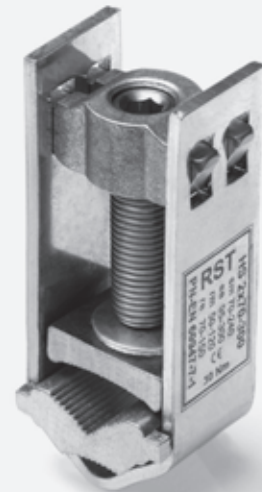
Accessories

6

Gasketing
profiles

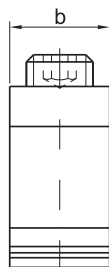
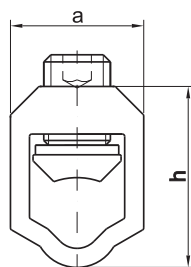
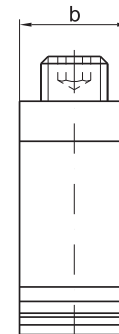
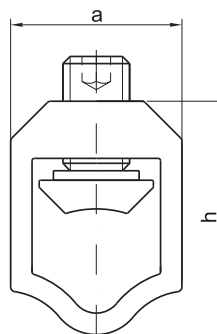
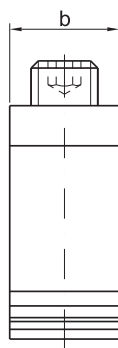
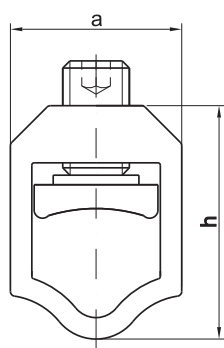
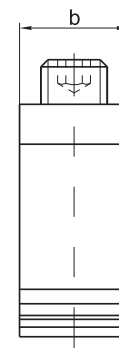
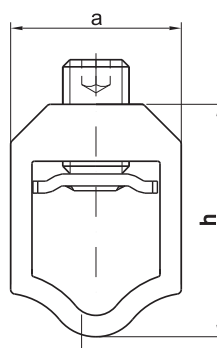
7

Custom
products





25-120SW

35-240SW
50-240SW35-240SW-C
50-240SW-C70-300SW
95-300SW25-120SW-B
50-300SW-B
95-300SW-B

sm - multiwire sector shaped conductor (flexible)



rm - round multiwire conductor (flexible)



se - sector shaped conductor (rigid)



re - round conductor (rigid)

DETAIL	CROSS-SECTION [mm ²]				NOMINAL CROSS-SECTION [mm ²]	MAX TIGHTENING TORQUE [Nm]	DIMENSIONS		
	sm	se	rm	re			a	b	h
25-120SW	25-120	25-120	16-95	16-95	95	20	28	18,5	38
35-240SW	35-185	35-240	25-150	25-95	120	30	35	23	49
50-240SW	50-185	50-240	35-95	35-120	120	30	35	23	49
70-300SW	70-240	95-300	50-120	70-150	150	30	35	23	49
95-300SW	70-240	95-300	50-185	70-240	150	30	37,5	23	54
25-120SW-B	25-120	25-120	16-95	16-120	95	20	28	18,5	38
50-300SW-B*	50-240	50-300	35-240	35-240	150	35	35	23	49
95-300SW-B	50-300	50-300	50-300	50-150	150	30	37,5	23	54
35-240SW-C	35-240	35-240	35-95	35-120	150	30	35	23,2	49
50-240SW-C	50-240	50-240	35-95	35-120	150	30	35	23,2	49

	25-120SW	35-240SW	50-240SW	70-240SW	95-300SW	25-120SW-B	50-300SW-B	95-300SW-B	35-240SW-C	50-240SW-C
clamp	brass- zinc plated					spring steel zinc-plated			nickel-plated zinc-alloy	
housing	aluminium (AlMgSi)									
screw	steel zinc-plated									

SW - hexagon head socked

Screw clamps have safety sign 'B' Wg PN-EN 60947-7-1, (IEC 60947-7-1), EN 61238, EN 60999

* EN 60947-7-1, EN 60947-7-2

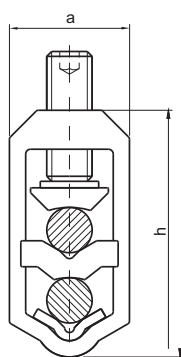
Screw clamps v-klema type Double aluminium



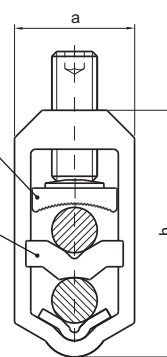
ROZTOCZE

4

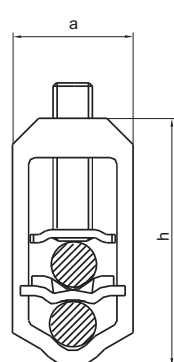
2/25-120SW
2/50-240SW
2/25-120SW-D
2/50-240SW-D



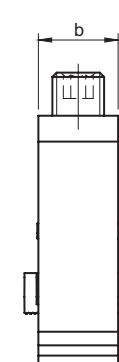
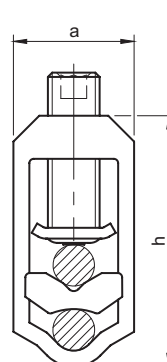
2/70-300SW
2/70-300SW-E



2/25-120SW-B
2/35-300SW-B



2/25-120SW-E



sm - multiwire sector shaped conductor (flexible)



rm - round multiwire conductor (flexible)



se - sector shaped conductor (rigid)



re - round conductor (rigid)

DETAIL	CROSS-SECTION [mm ²]				NOMINAL CROSS-SECTION [mm ²]	MAX TIGHTENING TORQUE[Nm]	DIMENSIONS		
	sm	se	rm	re			a	b	h
2/25-120SW	25-120	25-120	16-95	16-95	95	20	28	18	58
2/50-240SW	35-185	35-240	35-120	35-150	150	30	37	23	76
2/70-300SW	70-240	95-300	50-120	70-150	150	30	37	23	76
2/25-120SW-B	25-120	25-120	16-120	16-120	95	20	28	18	58
2/35-300SW-B	50-240	50-240	35-300	50-150	150	30	37	23	76
2/25-120SW-D	25-120	25-120	16-95	16-95	95	20	28	18	58
2/50-240SW-D	35-185	35-240	35-120	35-150	150	30	37	23	76
2/70-300SW-E	70-240	95-300	50-120	70-150	150	30	37	23	76
2/25-120SW-E	25-120	25-120	16-95	16-95	95	20	28	18	58

	2/25-120SW	2/50-240SW	2/70-300SW	2/25-120SW-B	2/35-300SW-B
clamp	brass- zinc plated			spring steel zinc-plated	
compression plate	brass- zinc plated			spring steel zinc-plated	
housing	aluminium (AlMgSi)				
screw	steel zinc-plated				
	2/25-120SW-D	2/50-240SW-D	2/70-300SW-E	2/25-120SW-E	
clamp	brass- zinc plated	ZAMAK tin-plated	brass- zinc plated	spring steel zinc-plated	
compression plate	ZAMAK tin-plated				
housing	aluminium (AlMgSi)				
screw	steel zinc-plated				

* SW - hexagon head socked

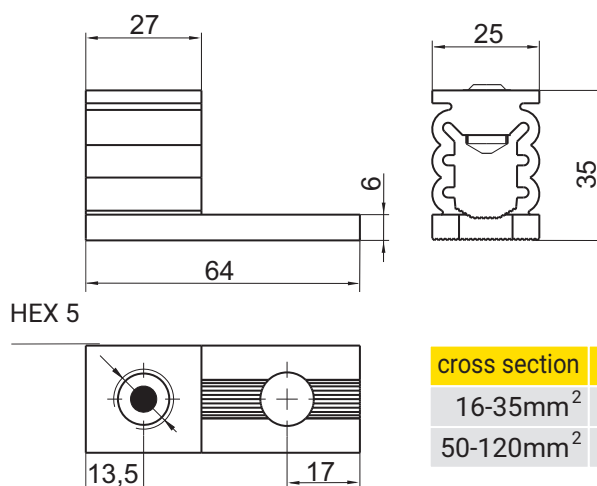
* Screw clamps have safety sign 'B' Wg PN-EN 60947-7-1, (IEC 60947-7-1), EN 61238, EN 60999

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Screw clamps |

4-2

16-120 SW



cross section	tightening torque
16-35mm ²	12 Nm
50-120mm ²	25 Nm

For the multiwire sector shaped conductor **rm** the need to use the tip of the sleeve DIN 46228/4

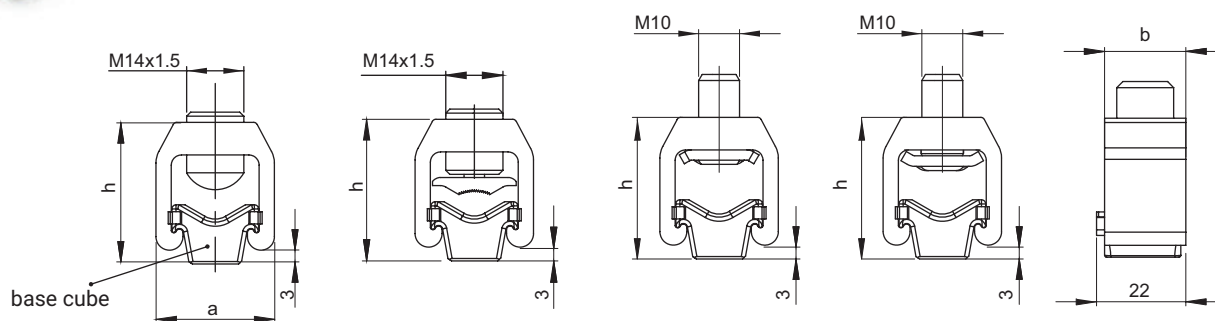


10-150.SW.A

10-150.SW.B

10-150.SW.C1

10-150.SW.C2



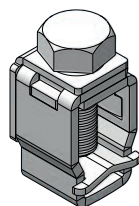
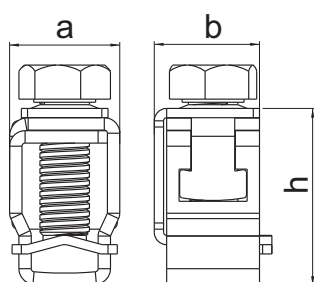
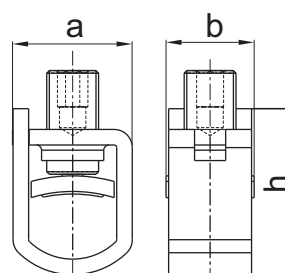
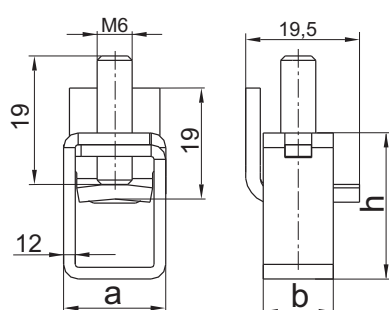
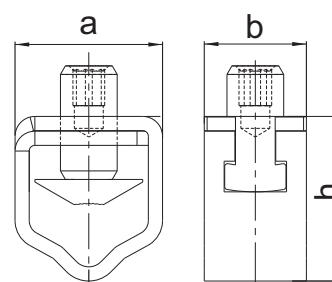
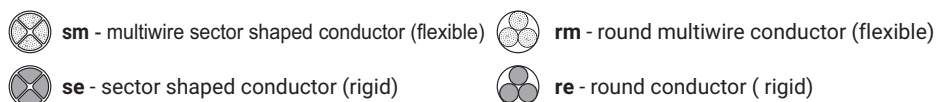
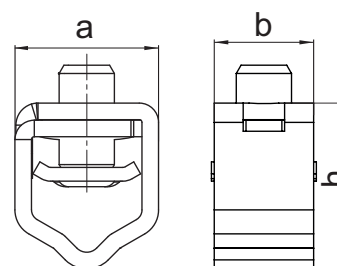
- sm** - multiwire sector shaped conductor (flexible)
 rm - round multiwire conductor (flexible)
- se** - sector shaped conductor (rigid)
 re - round conductor (rigid)

DETAIL	CROSS-SECTION [mm ²]				NOMINAL CROSS-SECTION [mm ²]	MAX TIGHTENING TORQUE [Nm]	DIMENSIONS		
	sm	se	rm	re			a	b	h
16-120SW	-	-	16-120	16-120	120	12-25	25	27	35
10-150.SW.A	35-120	35-150	10-95	10-120	120	15	29	20	34
10-150.SW.B	35-70	35-95	10-50	10-70	95	15	29	20	34
10-150.SW.C	35-70	35-95	10-50	10-70	95	15	29	20	34

	16-120SW	10-150.SW.A	10-150.SW.B	10-150.SW.C1/C2
clamp	-	-	brass tin-plated	spring steel zinc-plated
base cube	-	Brass tin-plated		
housing	aluminium (AlMgSi)			
screw	brass tin-plated			steel zinc-plated

* SW - hexagon head socked.

* Screw clamps have safety sign 'B' WG PN-EN 60947-7-1, (IEC 60947-7-1)

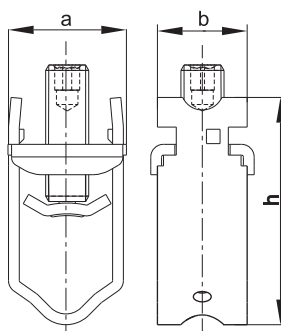
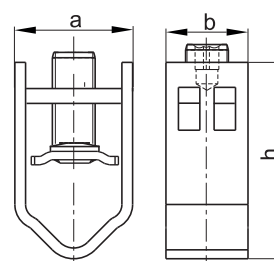
HM 6-50

HS 10-95

HS 6-50

HM 10-95/A HM 10-95/C HM 25-150/A HM 25-150/B

HM 10-95/B


DETAIL	CROSS-SECTION [mm ²]				NOMINAL CROSS-SECTION [mm ²]	MAX TIGHTENING TORQUE [Nm]	DIMENSIONS		
	sm	se	rm	re			a	b	h
HM 6-50	25-50	25-50	6-50	6-50	50	8	18	16	30
HM 10-95/A	25-95	20-120	10-70	10-70	95	15	26	18	30
HM 10-95/B	25-95	20-120	10-70	10-70	95	15	26	18	30
HM 10-95/C	25-95	20-120	10-70	10-70	95	15	26	18	30
HM 25-150/A	25-120	35-150	25-120	35-120	95	25	26	18	31,5
HM 25-150/B	25-120	35-150	25-120	35-120	95	25	26	18	31,5
HS 6-50	-	-	6-50	6-50	50	6	17,5	12	25
HS 10-95	25-95	25-95	10-95	10-70	95	15	23	16	32

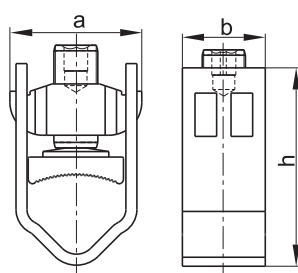
	HM 6-50	HS 6-50	HS 10-95	HM 10-95/A	HM 10-95/B	HM 10-95/C	HM 25-150/A	HM 25-150/B
housing	spring steel zinc-plated		stainless steel		spring steel zinc-plated	spring steel zinc-plated	stainless steel	steel zinc-plated
clamp	spring steel zinc-plated		Brass tin-plated		spring steel zinc-plated	Brass tin-plated	Brass tin-plated	Brass tin-plated
screw	steel zinc-plated		stainless steel		steel zinc-plated	steel zinc-plated	stainless steel	steel zinc-plated

* Screw clamps have safety sign 'B' WG PN-EN 60947-7-1, (IEC 60947-7-1)

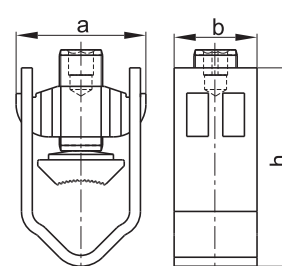
HS25-240

HS 35-300-B
HS 50-300-B

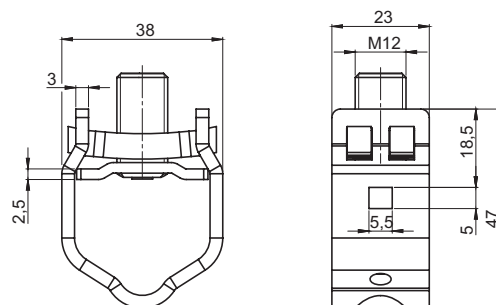
HS 70-300



HS 50-240



HS 120-300



sm - multiwire sector shaped conductor (flexible)



rm - round multiwire conductor (flexible)



se - sector shaped conductor (rigid)



re - round conductor (rigid)

DETAIL	CROSS-SECTION [mm ²]				NOMINAL CROSS-SECTION [mm ²]	MAX TIGHTENING TORQUE [Nm]	DIMENSIONS		
	sm	se	rm	re			a	b	h
HS 25-240	50-240	50-240	25-185	25-95	240	30	33	25	63
HS 50-240	50-185	50-240	35-120	35-150	150	40	35	22	55
HS 70-300	70-240	95-300	50-150	70-185	185	40	35	22	55
HS 35-300-B	35-240	50-300	35-300	35-185	185	40	35	22	55
HS 50-300-B	50-240	70-300	50-300	50-185	185	40	35	22	55
HS 120-300	120-300	120-300	120-300	120-300	300	40	38	23	47

	HS 25-240	HS 50-240	HS 70-300	HS 35-300-B	HS 50-300-B	HS 120-300
housing	Spring steel zinc-plated					Stainless steel
clamp	Spring steel zinc-plated	Brass tin-plated		Spring steel zinc-plated		
screw	Steel zinc-plated					
nut	Steel zinc-plated	Brass tin-plated		Steel zinc-plated		

* Screw clamps have safety sign 'B' WG PN-EN 60947-7-1, (IEC 60947-7-1)

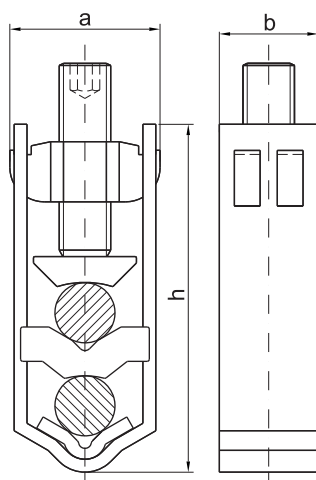
Screw clamps v-klema type HS steel double



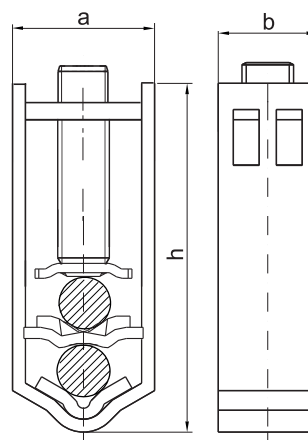
ROZTOCZE

4

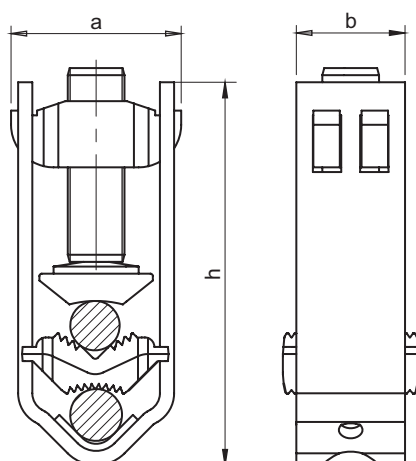
HS 2/50-240



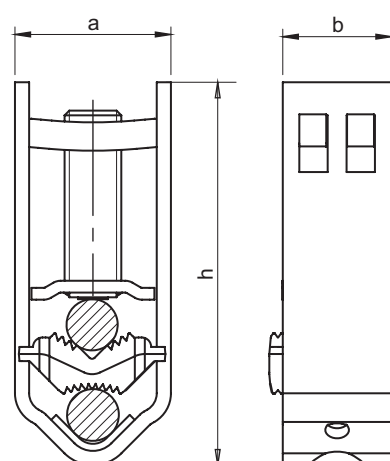
HS 2/50-240-B



HS 2/50-240-D



HS 2/50-240-E



sm - multiwire sector shaped conductor (flexible)



rm - round multiwire conductor (flexible)



se - sector shaped conductor (rigid)



re - round conductor (rigid)

DETAIL	CROSS-SECTION [mm ²]				NOMINAL CROSS-SECTION [mm ²]	MAX TIGHTENING TORQUE [Nm]	DIMENSIONS		
	sm	se	rm	re			a	b	h
HS 2/50-240	50-185	50-240	35-150	35-185	185	40	35	22	81
HS 2/50-240-B	35-240	35-300	35-300	50-185	185	40	35	22	81
HS 2/50-240-D	50-185	50-240	35-150	35-185	185	40	36	23	81
HS 2/50-240-E	35-240	35-300	35-300	50-185	185	40	35	23	81

	HS 2/50-240	HS 2/50-240-B	HS 2/50-240-D	HS 2/50-240-E
clamp	Brass tin-plated	steel zinc-plated	ZAMAK tin-plated	
housing	spring steel zinc-plated			
screw	steel zinc-plated			
compression plate	Brass tin-plated		ZAMAK tin-plated	
nut	Brass tin-plated	spring steel zinc-plated		Brass tin-plated

* Screw clamps have safety sign 'B' WG PN-EN 60947-7-1, (IEC 60947-7-1)

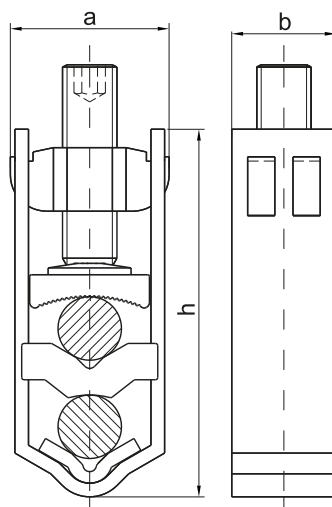
Screw clamps v-klema type HS steel double 2/70-300



ROZTOCZE



HS 2/70-300



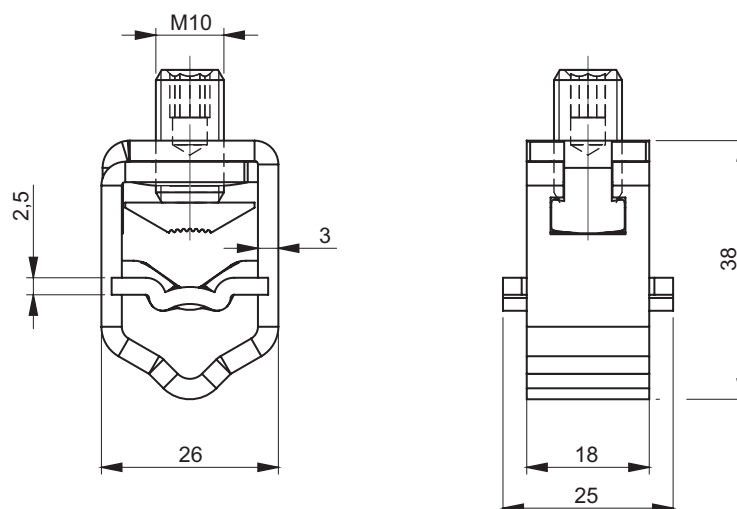
-  **sm** - multiwire sector shaped conductor (flexible)
  **rm** - round multiwire conductor (flexible)
-  **se** - sector shaped conductor (rigid)
  **re** - round conductor (rigid)

DETAIL	CROSS-SECTION [mm ²]				NOMINAL CROSS-SECTION [mm ²]	MAX TIGHTENING TORQUE [Nm]	DIMENSIONS		
	sm	se	rm	re			a	b	h
HS 2/70-300	70-240	95-300	50-120	70-150	185	30	35	22	81

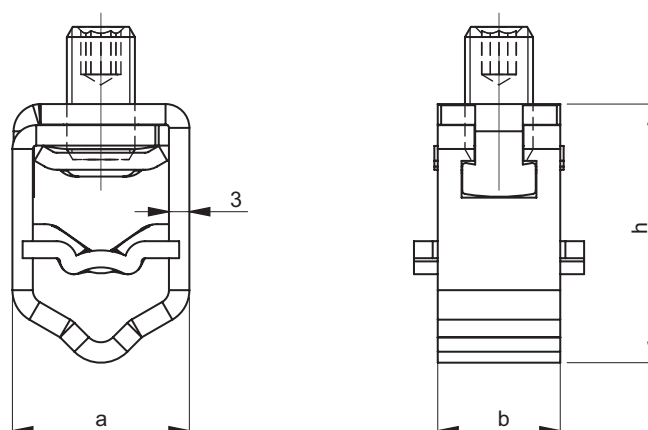
	HS 2/70-300
clamp	Brass tin-plated
housing	spring steel zinc-plated
screw	steel zinc-plated
compression plate	Brass tin-plated
nut	Brass tin-plated

* Screw clamps have safety sign 'B' WG PN-EN 60947-7-1, (IEC 60947-7-1)

HM 2/10-70-A



HM 2/10-70-B



sm - multiwire sector shaped conductor (flexible)



rm - round multiwire conductor (flexible)



se - sector shaped conductor (rigid)



re - round conductor (rigid)

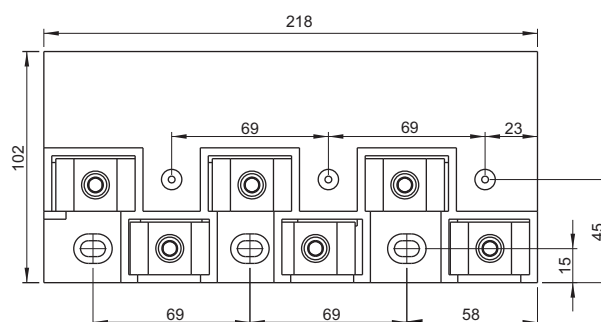
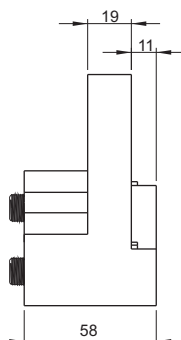
DETAIL	CROSS-SECTION [mm ²]				MAX TIGHTENING TORQUE [Nm]	DIMENSIONS		
	sm	se	rm	re		a	b	h
HM 2/10-70-A	10-50	10-70	10-35	10-50	15	26	18	38
HM 2/10-70-B	10-50	10-70	10-35	10-50	15	26	18	38

	HM 2/10-70-A	HM 2/10-70-B
Clamp	Brass tin-plated	Steel zinc-plated
Housing	Steel zinc-plated	Steel zinc-plated
Screw	Steel zinc-plated	Steel zinc-plated
Compression plate	Copper tinned	Copper tinned

* Screw clamps have safety sign 'B' WG PN-EN 60947-7-1, (IEC 60947-7-1)



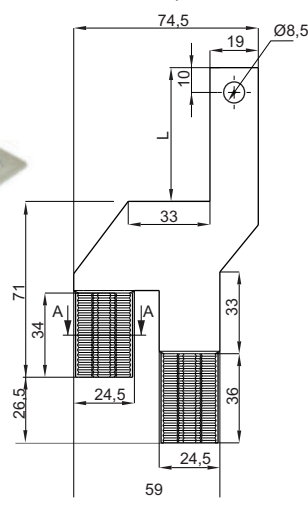
Connecting device RBK LZ6V



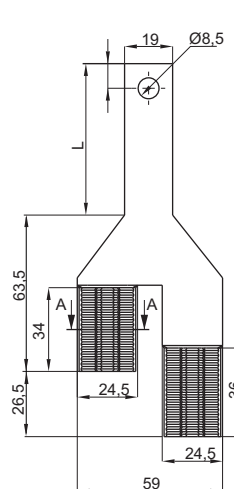
Terminals for connecting device 4.601.001



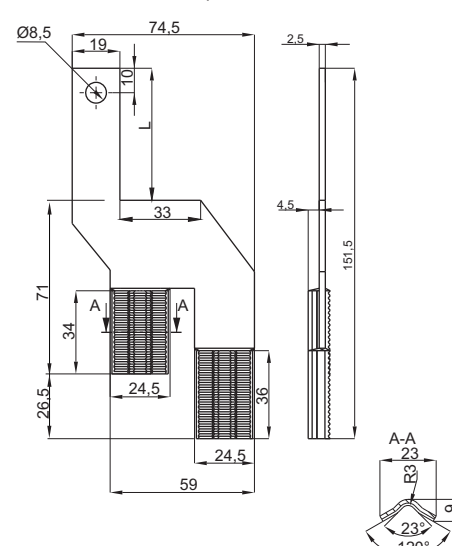
4.601.101, 4.601.201



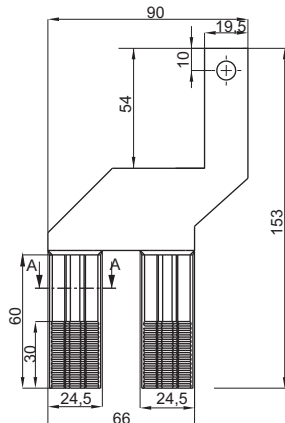
4.601.102



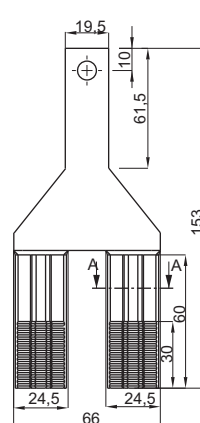
4.601.103, 4.601.203



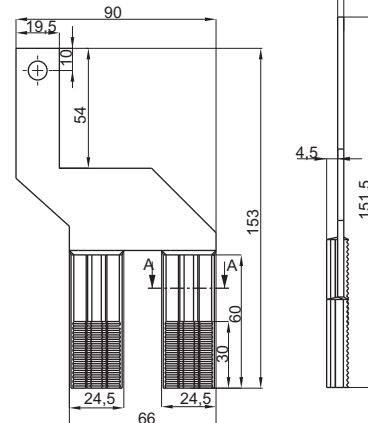
4.601.401



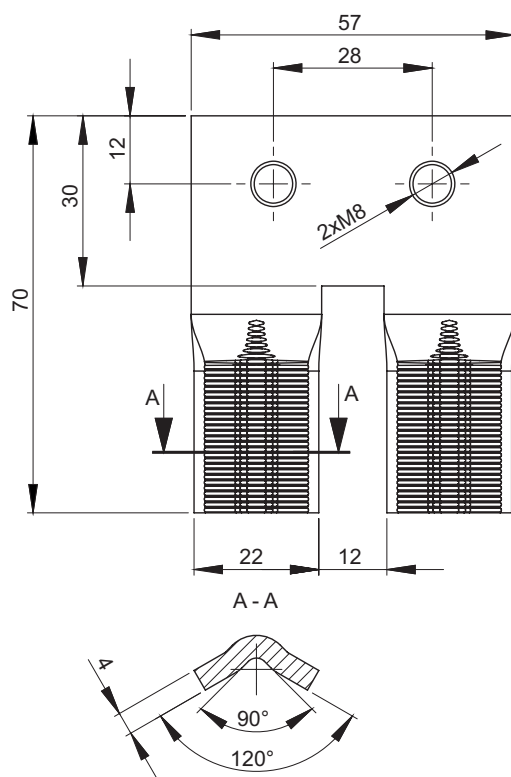
4.601.402



4.601.403

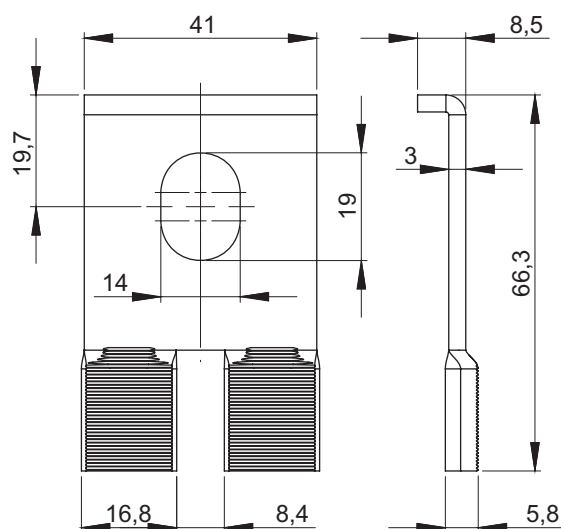


CATALOGUE NUMBER	NAME	MATERIAL	L [mm]
4.601.001	Connecting device LZ6V	Polyamide PA6 - colour white	-
4.601.101	Terminals	Tin-plated copper	54
4.601.201			42
4.601.102			63,5
4.601.202			50
4.601.103			54
4.601.203			42
4.601.401			-
4.601.402			-
4.601.403			-



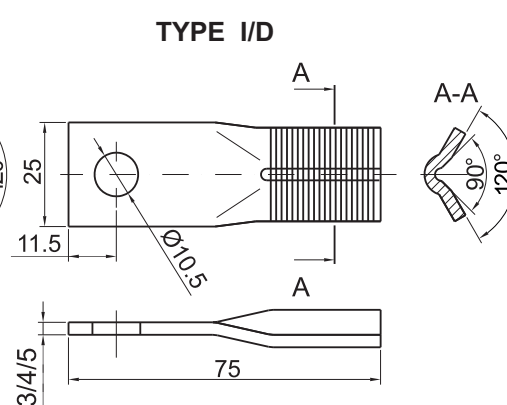
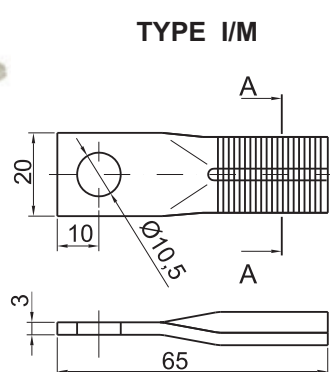
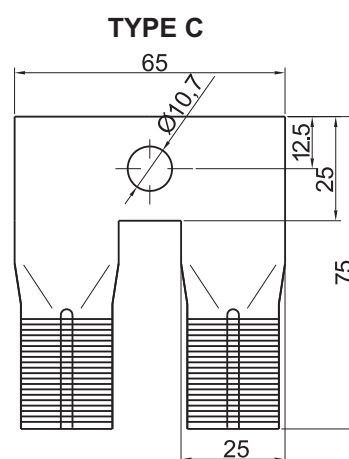
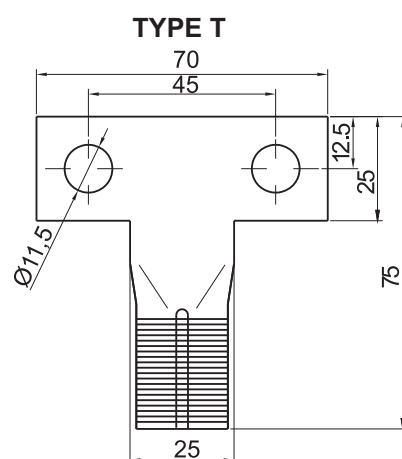
CATALOGUE NO.	DETAIL	MATERIAL
4.603.003	Terminal	Tin-plated copper

Terminal is dedicated to clamps pg.: 4-1 (in main catalogue) except 25-120 SW, 25-120 SW-B; 4-2 except 2,25-120 SW, 2/25-120 SW-B; 4-5; 4-6 (in main catalogue) except HS 2/70-240-C.



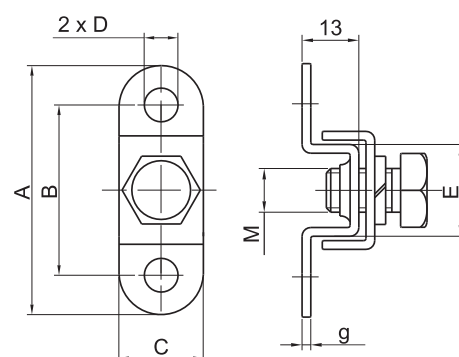
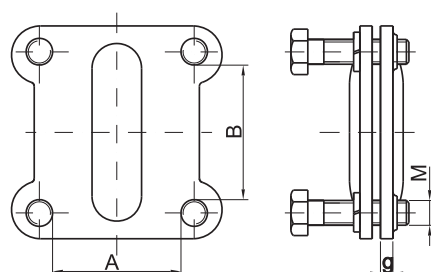
CATALOGUE NO.	DETAIL	MATERIAL
4.603.004	Terminal	Steel zinc plated

Terminal is dedicated to clamps HS 10-95 (pg. 4-4 in main catalogue)



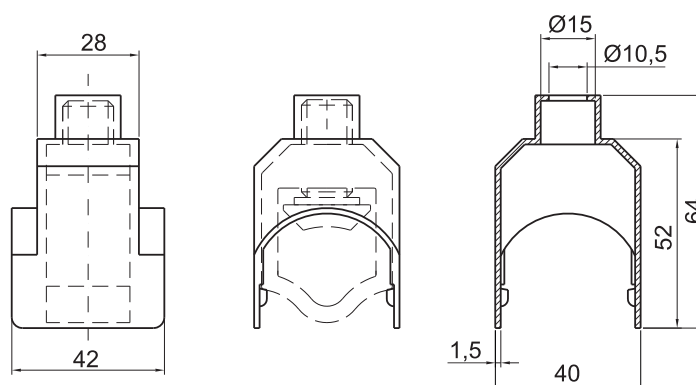
4-SCREW CLAMP

GROUND CLAMP



CAT. NUMBER	NAME	MATERIAL	A	B	C	D	E	g	M
4.406.001	Ground clamp	Steel zinc plated	53	39	18	ø 6,5	19	2	M8x16
4.406.002			62	42	21	ø 8,5	22	2,5	M10x16
4.405.001	4-Screw clamp	Steel zinc plated	20	25	-	-	-	3	M6
4.405.002			25	30	-	-	-	3	M6
4.405.003			30	30	-	-	-	3	M6
4.405.004			35	40	-	-	-	5	M8
4.405.005			40	40	-	-	-	5	M8
T, C, I/m, I/D	Terminals type T, C, I/m, I/D Cooper - tin plated								

V-KLEMY COVERS



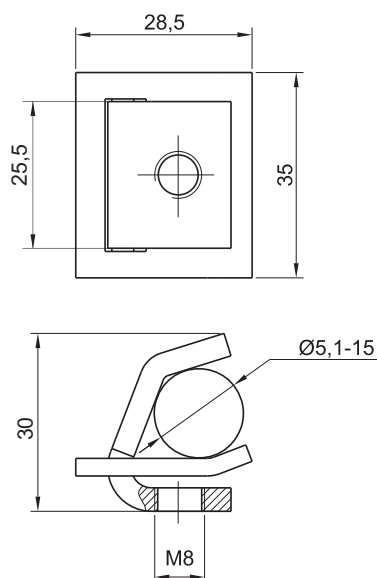
CTALOGUE NUMBER	NAME	MATERIAL	COLORS [x]	
4.520.001.0X	V-klema cover	PA6-polyamide	01	black
			02	blue
			03	red
			04	green
			05	yellow
			06	grey

NOTICE:
V-klema covers can be used with screw clamps type:
50-240SW, 70-300SW, 50-300SW i 35-240SW

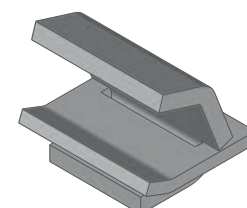
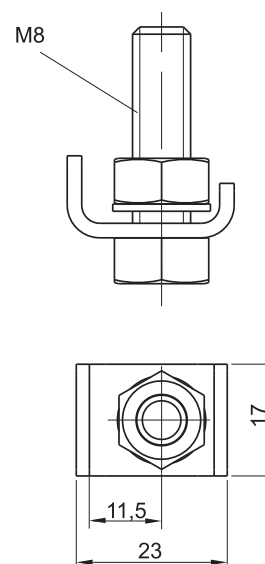
NOTICE:

V-klema covers can be used with screw clamps type: 50-240SW, 70-300SW, 50-300SW i 35-240SW

LINEAR CLAMP - ZLG 4.402.001

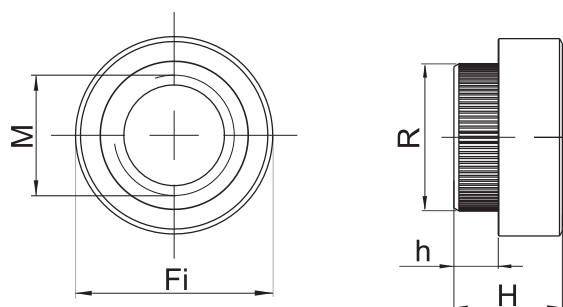


GOUND HOLDER 4.403.001

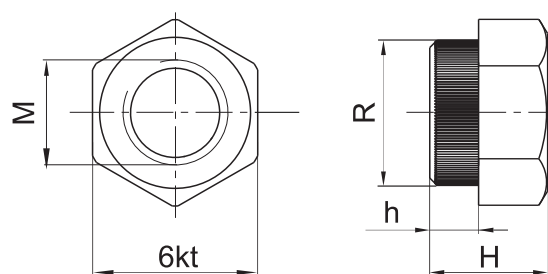


CTALOGUE NUMBER	NAME	MATERIAL
4.402.001	Linear clamp ZLG	Stainless steel
4.403.001	Ground clamp ZU	Stainless steel or steel zinc plated

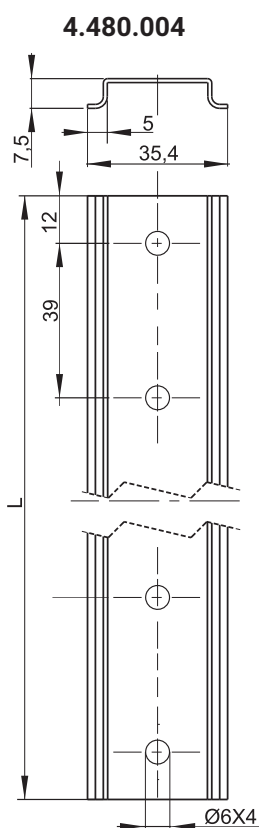
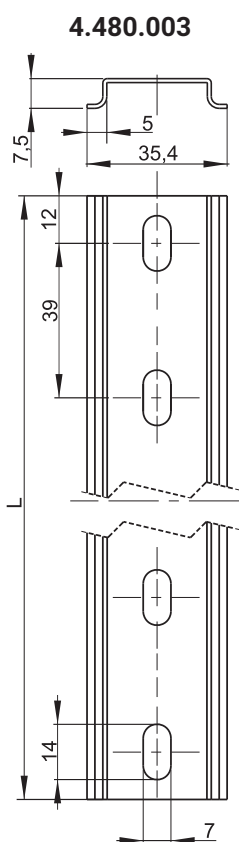
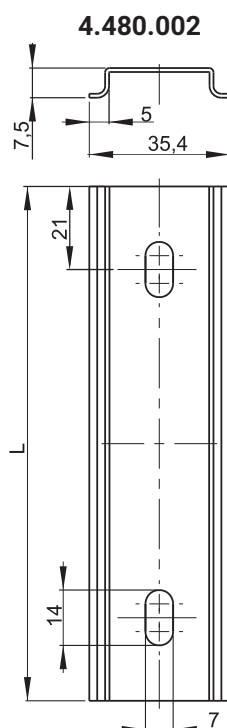
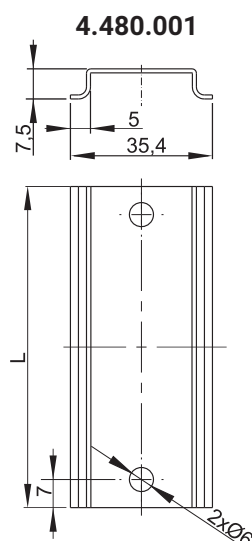
ROUND NUT



HEXAGONAL NUT



SHAPE	DIMENSIONS						MATERIAL	CAT. NUMBER
	M	Fi	6kt	Fi R	H	h		
	12	20		14,9	11	4,5	Steel - zinc plated	NR.01.00
	12	20		14,9	10,5	4	Steel - zinc plated	NR.01.02
	12	19		15	11	4	Steel - zinc plated	NR.01.03
	10	18		13	11	4,5	Steel - zinc plated	NR.03.01
	8	15		10,8	9,5	4,5	Steel - zinc plated	NR.02.01
	6	12		8,5	6,8	2,8	Steel - zinc plated	NR.04.01
	5	10		7,5	6,8	2,8	Steel - zinc plated	NR.05.01
	12		19	14,8	12	4,5	Steel - zinc plated	NR.01.04
	10		17	12,9	11	4,5	Steel - zinc plated	NR.03.02
	8		13	10,7	9,5	4,5	Steel - zinc plated	NR.02.02

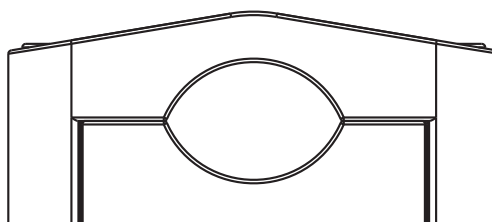


CAT. NUMBER	DIMENSION L	MATERIAL
4.480.001	80	Steel - zinc plated
4.480.002.L	130	Steel - zinc plated
4.480.002.L	140	Steel - zinc plated
4.480.002.L	260	Steel - zinc plated
4.480.003	360	Steel - zinc plated
4.480.004	360	Steel - zinc plated

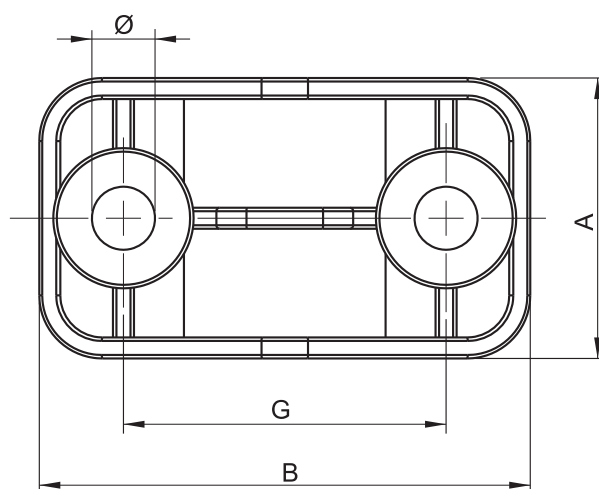
NOTICE: Other dimensions on request



4.460.001



4.461.001



4.462.001

CAT. NUMBER	NAME	MATERIAL	DIAMETER	DIMENSIONS			
				Φ	A	B	G
4.460.001	Clasp ø27	Polyamide PA6 colour RAL	17-27	9	40	70	46
4.461.001	Clasp ø40		25-46	12	58	97	68
4.462.001	Clasp ø75		47-73	13	60	126,5	95



1

Locking
systems

2

Locks
Latches



3

Hinges



4

Clamps

5

Accessories

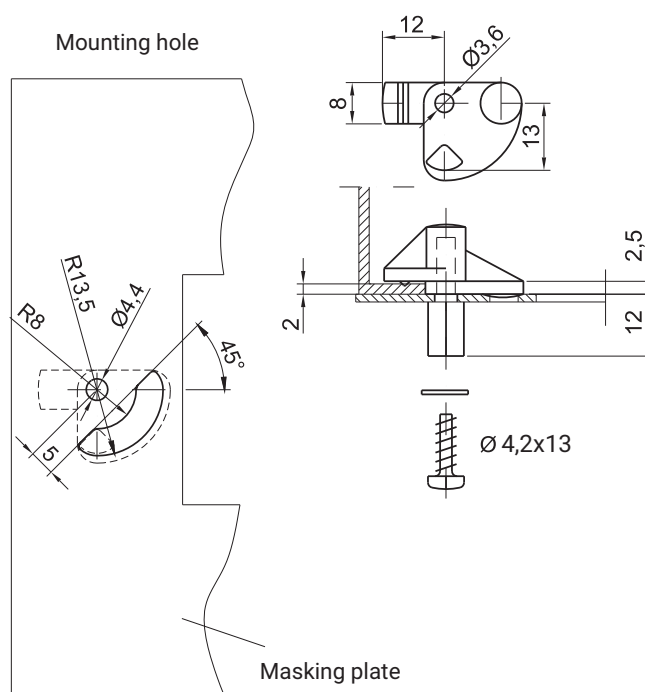


6

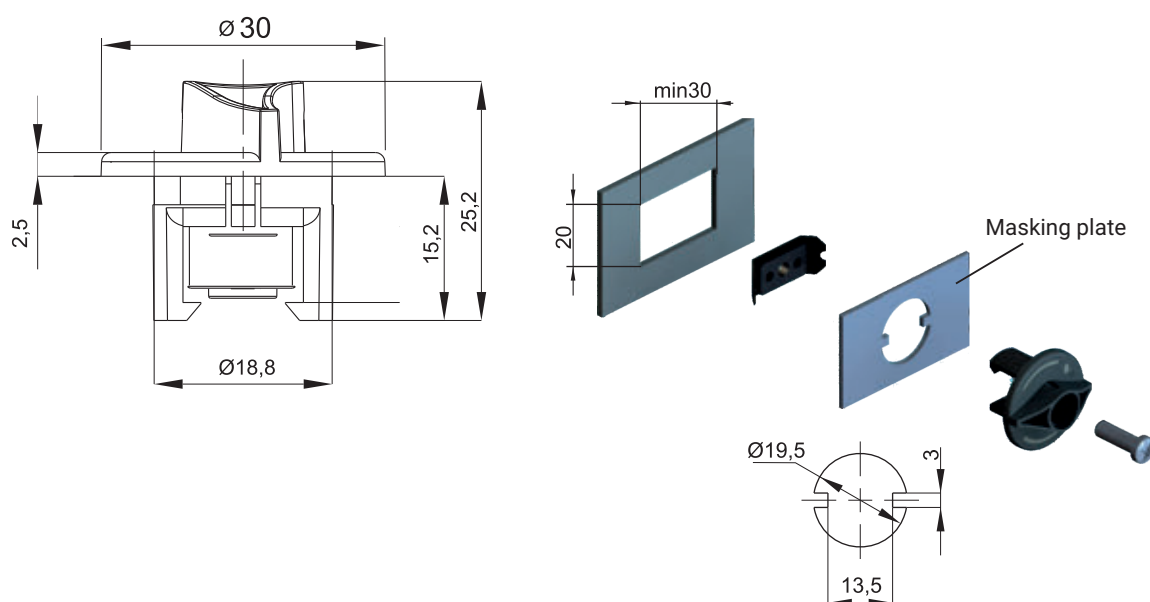
Gasketing
profiles

7

Custom
products

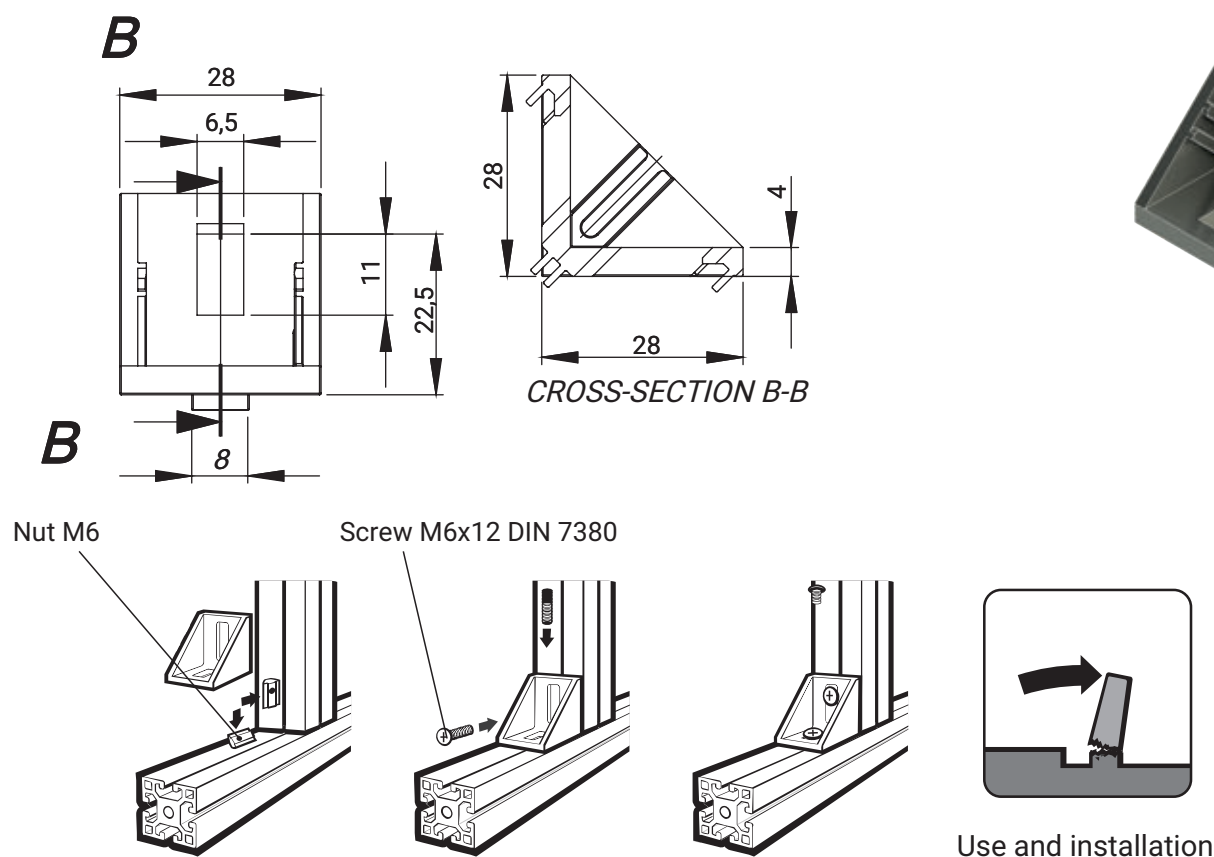


CAT. NUMBER	NAME	MATERIAL
4.415.001	Masking plate holder	Polyamide



CAT. NUMBER	NAME	MATERIAL
4.414.001	Masking plate holder	Polyamide

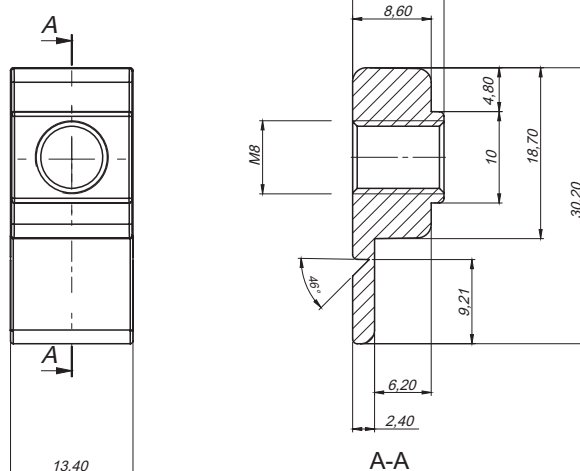
* possibility order parts according to RAL



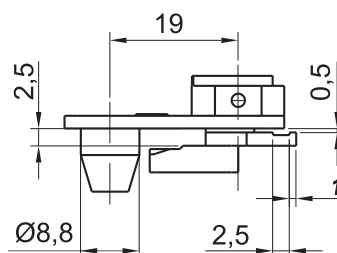
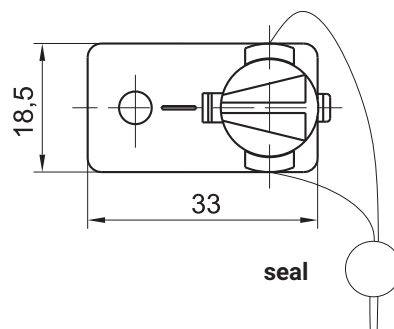
CAT. NUMBER	XY	FINISH	COMPONENTS	MATERIAL
4.500.001.XY	01	No	Connector	Zamak 5
	11	RAL 7035*		
4.500.001.02		-	Nut M6	Zamak 5
4.500.001.03		-	Screw M6x12 DIN 7380	Steel zinc plated

* possibility to make a different color

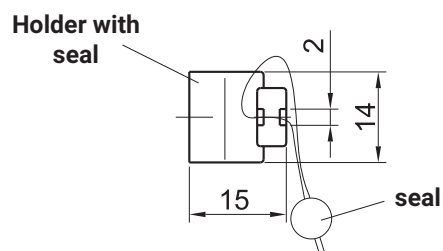
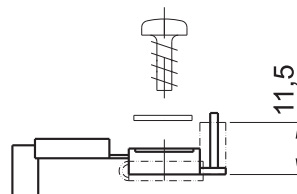
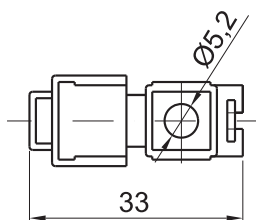
Installation nut



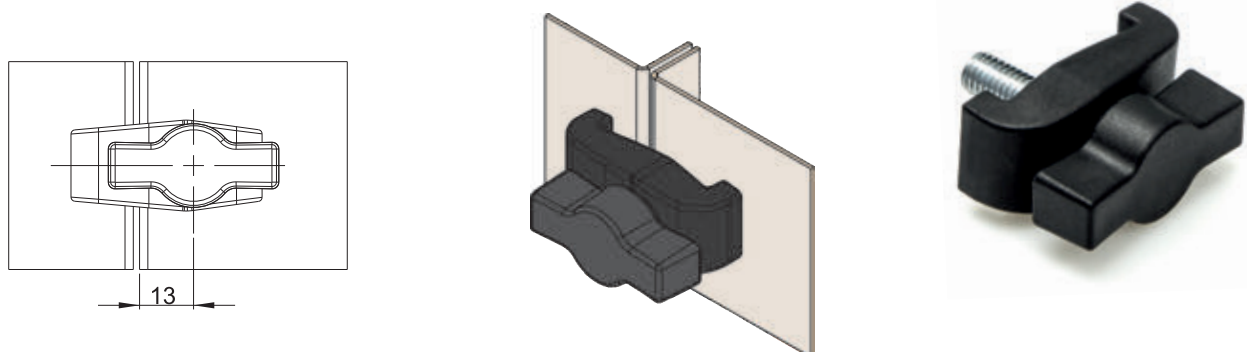
CAT. NUMBER	MATERIAL
4.501.001	ZAMAK



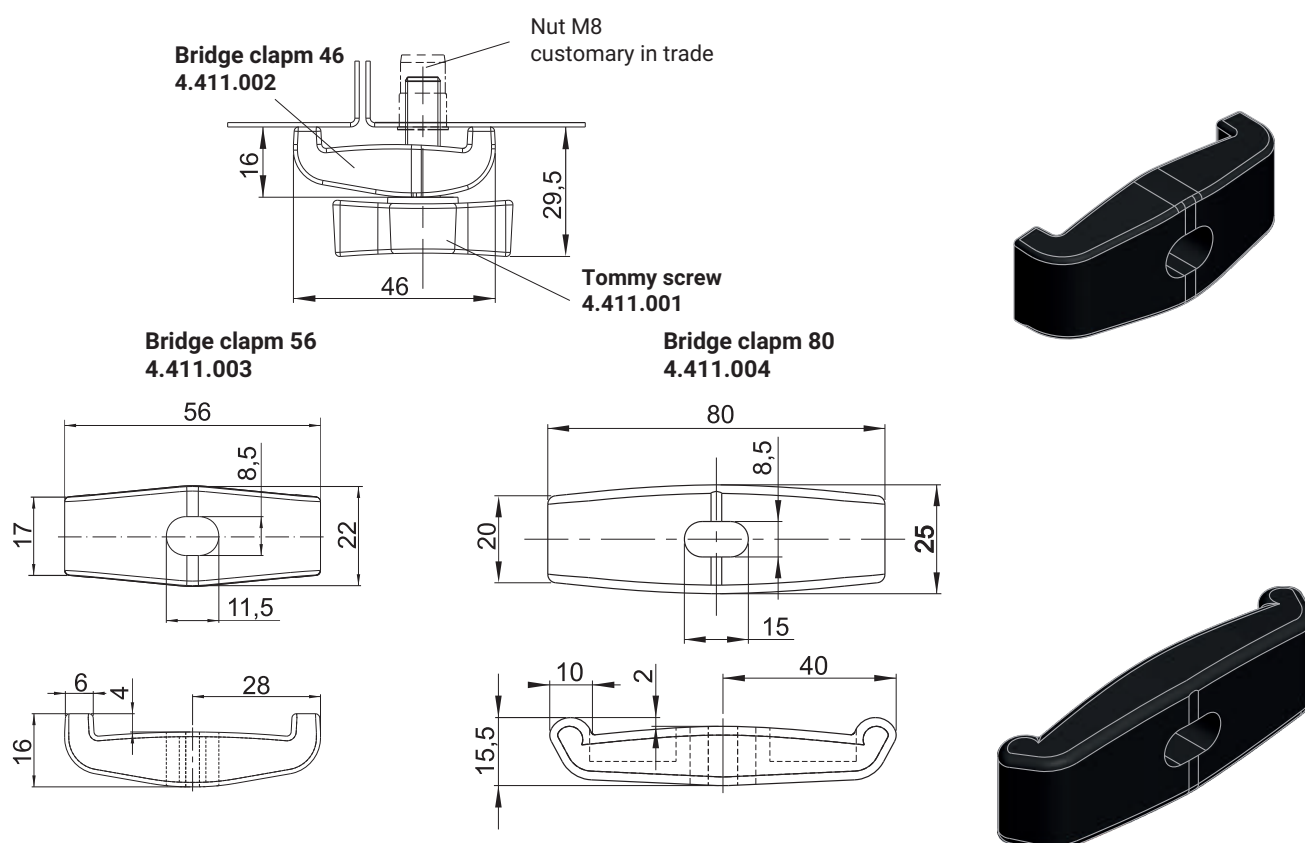
CAT. NUMBER	NAME	MATERIAL
4.417.001	Holder with seal	Polyamide



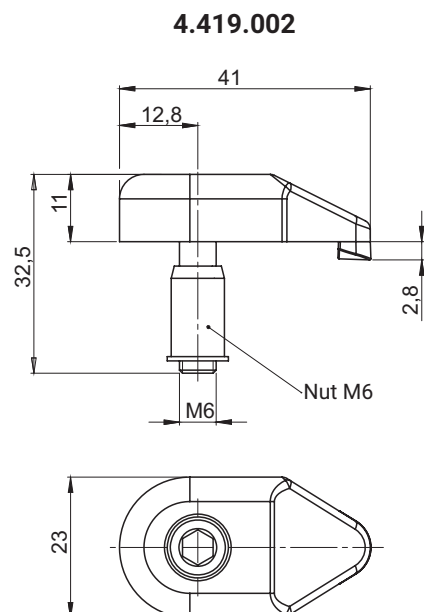
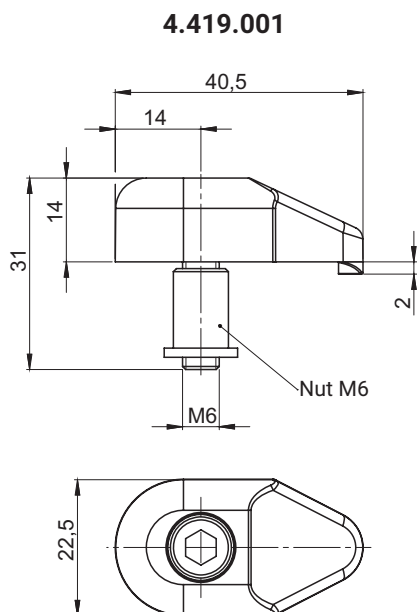
CAT. NUMBER	NAME	MATERIAL
4.416.001	Holder with seal	Polyamide



CAT. NUMBER	NAME	MATERIAL
4.411.001	Tommy screw	Polyamide-PA6 GF30 RAL/Steel zinc plated

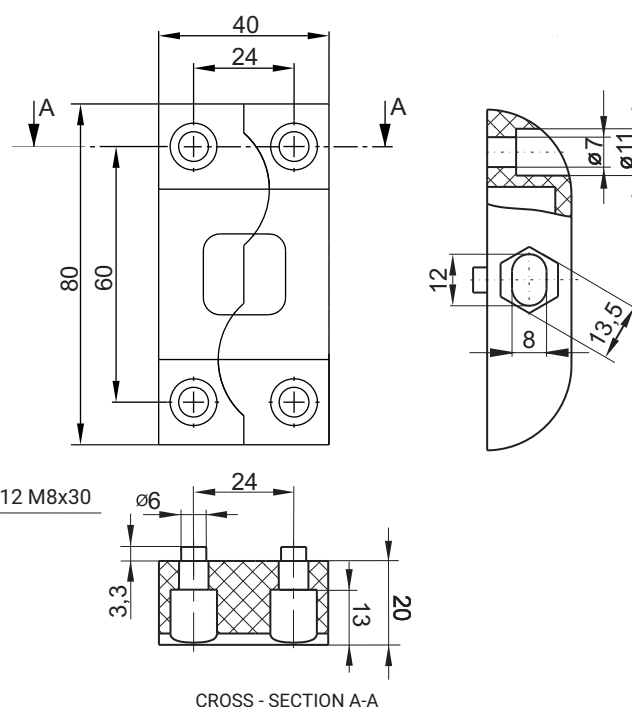
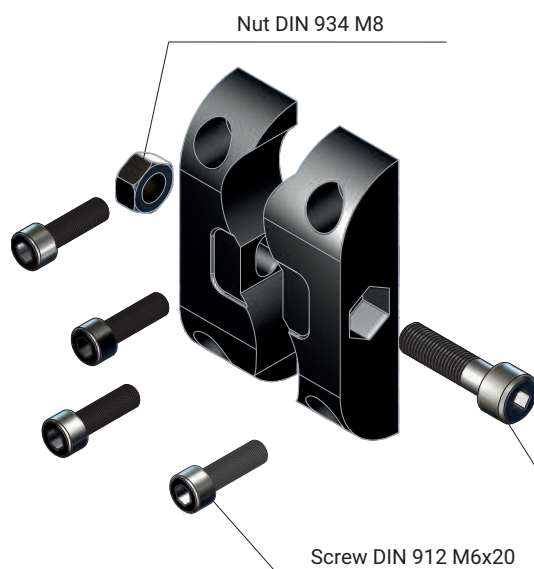


CAT. NUMBER	NAME	MATERIAL
4.411.002	Bridge clamp 46	Polyamide PA6 Gf30
4.411.003	Bridge clamp 56	
4.411.004	Bridge clamp 80	



CATALOGUE NO.	DETAL	MATERIAL	FINISH [C]			
			Nickel	Zink plated	RAL 9005	RAL 7035
4.419.001-X	Metal bridge clamp	ZAMAK	01	02	03	04
4.419.002	Plastic bridge clamp	Polyamide	RAL 9005			

Connector 4.429.001



NAME	MATERIAL	FINISH [C]
		RAL 9005
Connector 4.429.001	Polyamide - PA6 GF30	07

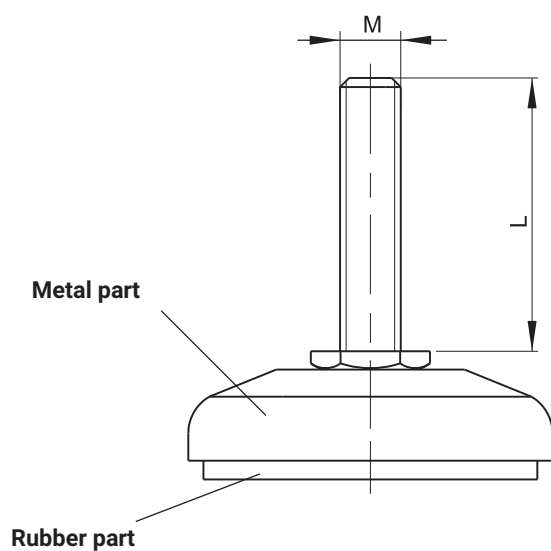
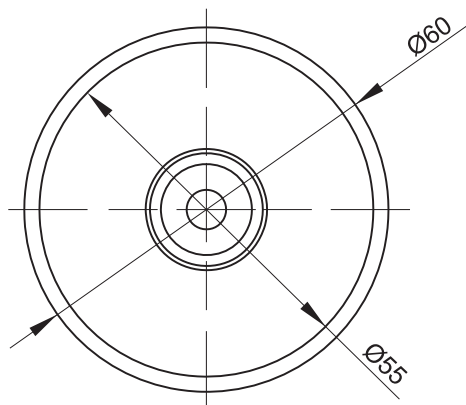
ADJUSTABLE FEET

4.431.001

4.431.002

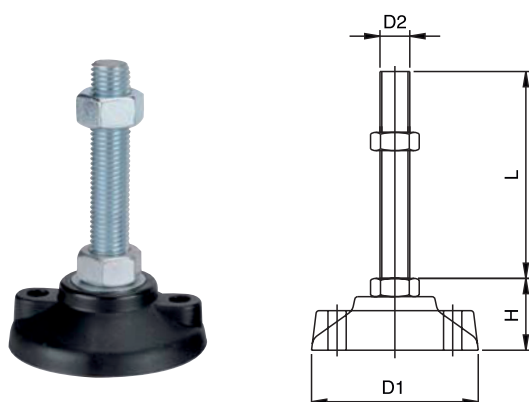
4.431.003

4.431.008



CAT. NUMBER	DIMENSION		NAME	MATERIAL
	M	L		
4.431.001	10	45	Adjustable foot	Steel zinc plated, Rubber
4.431.001SN	10	45	Adjustable foot	Stainless steel, Rubber
4.431.002	12	45	Adjustable foot	Steel zinc plated, Rubber
4.431.002SN	12	45	Adjustable foot	Stainless steel, Rubber
4.431.003	10	100	Adjustable foot	Steel zinc plated, Rubber
4.431.003SN	10	100	Adjustable foot	Stainless steel, Rubber
4.431.008	12	100	Adjustable foot	Steel zinc plated, Rubber
4.431.008SN	12	100	Adjustable foot	Stainless steel, Rubber
4.431.009	10	150	Adjustable foot	Steel zinc plated, Rubber
4.431.009SN	10	150	Adjustable foot	Stainless steel, Rubber
4.431.010	12	150	Adjustable foot	Steel zinc plated, Rubber
4.431.010SN	12	150	Adjustable foot	Stainless steel, Rubber

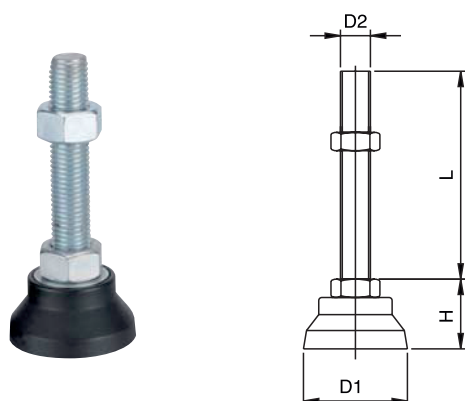
4.510.001



NAME	COMPONENTS			MATERIAL	
Adjustable foot	Screw			Steel zinc plated	
	Base			Polyamide	
CAT. NUMBER	D1	D2	H	L	LOAD
4.510.001.XXX	100	M16	42	100,150, 200,250	600kg
4.510.002.XXX		M20	46	75,100,150, 200,250	800kg
4.510.003.XXX		5/8"	43	100,150	600kg
4.510.004.XXX		3/4"	45	100,150	800kg
4.510.005.XXX	65	M16	42	100,150	600kg
4.510.006.XXX		M20	46	100,150	800kg

: where XXX=L

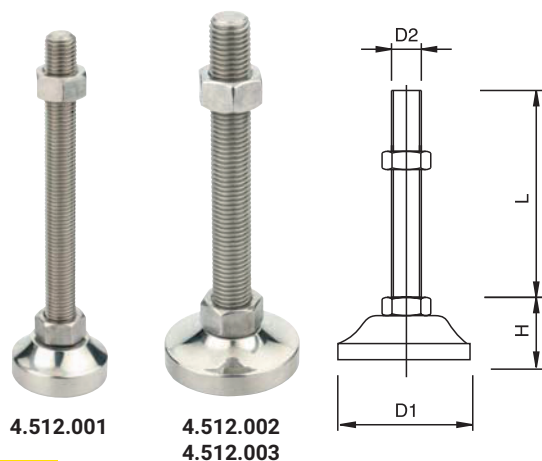
4.511.001



NAME	COMPONENTS			MATERIAL	
Adjustable foot	Screw			Steel zinc plated	
	Base			Polyamide	
CAT. NUMBER	D1	D2	H	L	LOAD
4.511.001.XXX	65	M16	42	100,150, 200,250	600kg
4.511.002.XXX		M20	46	75,100,150, 200,250	800kg
4.511.003.XXX		5/8"	43	100,150	600kg
4.511.004.XXX		3/4"	45	100,150	800kg
4.511.005.XXX		M16	42	100,150	600kg
4.511.006.XXX		M20	46	100,150	800kg

: where XXX=L

4.512...



4.512.001

4.512.002
4.512.003

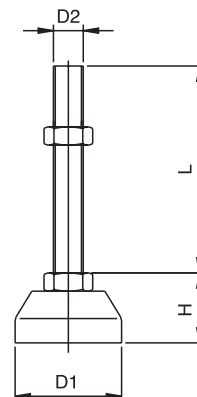
NAME	COMPONENTS			MATERIAL	
Adjustable foot	Screw			Stainless steel 304	
	Base			Stainless steel 304	
CAT. NUMBER	D1	D2	H	L	LOAD
4.512.001.XXX	50	M16	31	100,150	1500kg
4.512.002.XXX	70	M16	31	100,150	1500kg
4.512.003.XXX		M20	35	100,150	2000kg

: where XXX=L

4.513.001

NAME	COMPONENTS			MATERIAL		
Adjustable foot	Screw			Steel zinc plated		
	Base			Polyamide		
CAT. NUMBER	D1	D2	H	L	LOAD	
4.513.001.XXX	70	M16	42	100,150, 200,250	600kg	
4.513.002.XXX		M20	46	75,100,150, 200,250	800kg	
4.513.003.XXX		5/8"	43	100,150	600kg	
4.513.004.XXX		3/4"	45	100,150	800kg	
4.513.005.XXX		M16	42	100,150	600kg	
4.513.006.XXX		M20	46	100,150	800kg	

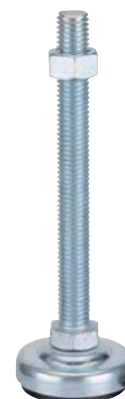
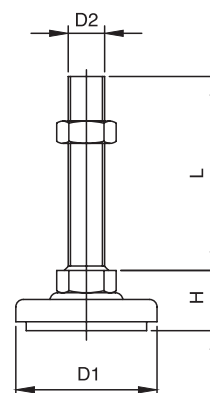
: where XXX=L



4.514.001

NAME	COMPONENTS			MATERIAL		
Adjustable foot	Screw			Steel zinc plated		
	Base			Polyamide		
CAT. NUMBER	D1	D2	H	L	LOAD	
4.514.001.XXX	55	M12	26	50,75 100,150,	300kg	
4.514.002.XXX		M16	28	70,100,150,	500kg	
4.514.003.XXX		1/2"	27	75,100,150	300kg	
4.514.004.XXX		5/8"	29	75,100,150	500kg	
4.514.005.XXX	75	M16	30	100,150	500kg	
4.514.006.XXX		5/8"	31	100,150	500kg	

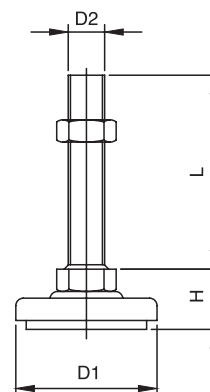
: where XXX=L



4.515.001

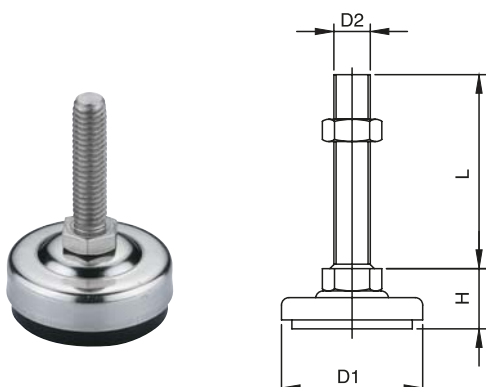
NAME	COMPONENTS			MATERIAL		
Adjustable foot	Screw			Steel zinc plated		
	Base			Steel zinc plated with rubber from below		
CAT. NUMBER	D1	D2	H	L	LOAD	
4.515.001.XXX	40	M10	20	50,100	200kg	
4.515.002.XXX		M12	23	50,100	300kg	
4.515.003.XXX	55	M12	26	50,75 100,150,	300kg	
4.515.004.XXX		M16	28	70,100,150,	500kg	
4.515.005.XXX		1/2"	27	75,100,150	300kg	
4.515.006.XXX		5/8"	29	75,100,150	500kg	
4.515.007.XXX	75	M16	30	100,150	500kg	
4.515.008.XXX		5/8"	31	100,150	500kg	

: where XXX=L



TX-102-2

4.516.001

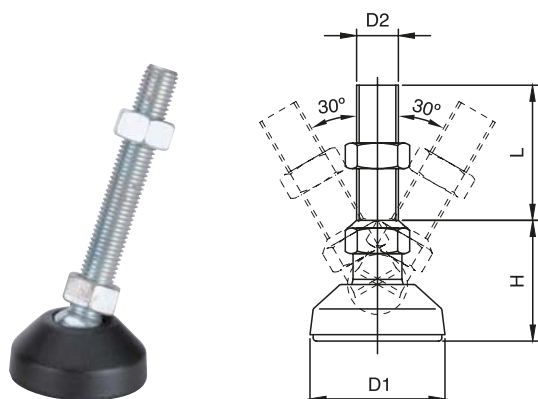


NAME	COMPONENTS			MATERIAL	
Adjustable foot	Screw			Steel zinc plated	
	Base			Steel zinc plated with rubber from below	
CAT. NUMBER	D1	D2	H	L	LOAD
4.516.001.XXX	40	M10	21	100,150	200kg
4.516.002.XXX		M12	23	100,150	300kg
4.516.003.XXX		1/2"	23	100,150	300kg
4.516.004.XXX	60	M12	30	100,150	300kg
4.516.005.XXX		M16	32	100	500kg
4.516.006.XXX		1/2"	30	50,100	300kg
4.516.007.XXX		5/8"	32	100	500kg

: where XXX=L

4.517.001

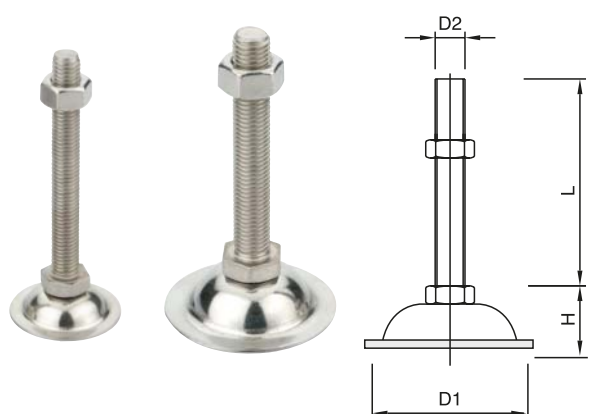
with movable screw



NAME	COMPONENTS			MATERIAL	
Adjustable foot	Screw			Steel zinc plated	
	Base			Polyamide	
CAT. NUMBER	D1	D2	H	L	LOAD
4.517.001.XXX	65	M16	39	150	300kg
4.517.002.XXX		M16	39	100	300kg
4.517.003.XXX		5/8"	39	100	300kg

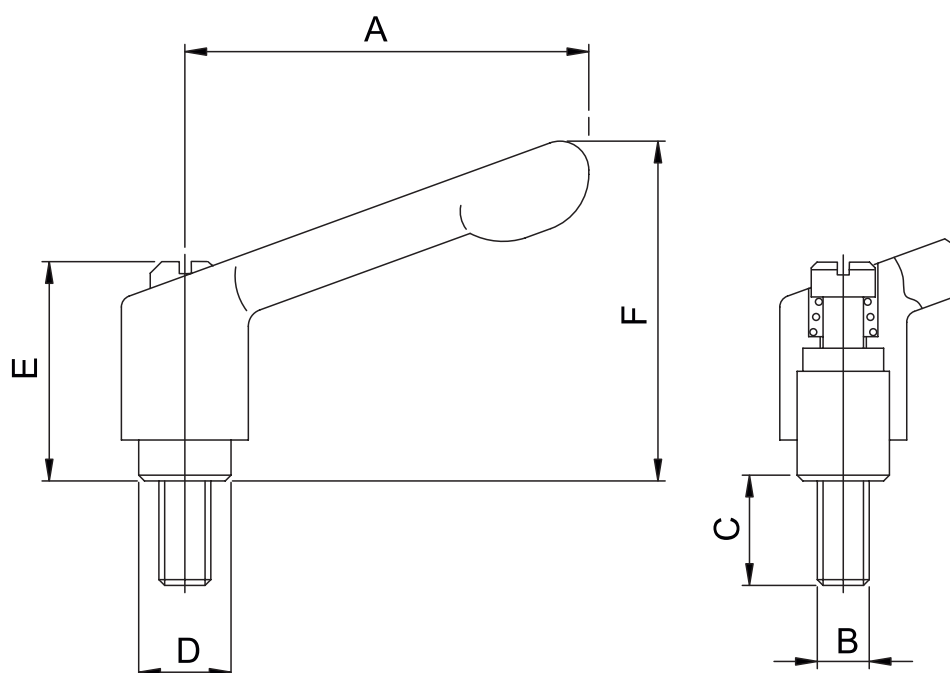
: where XXX=L

4.518.001

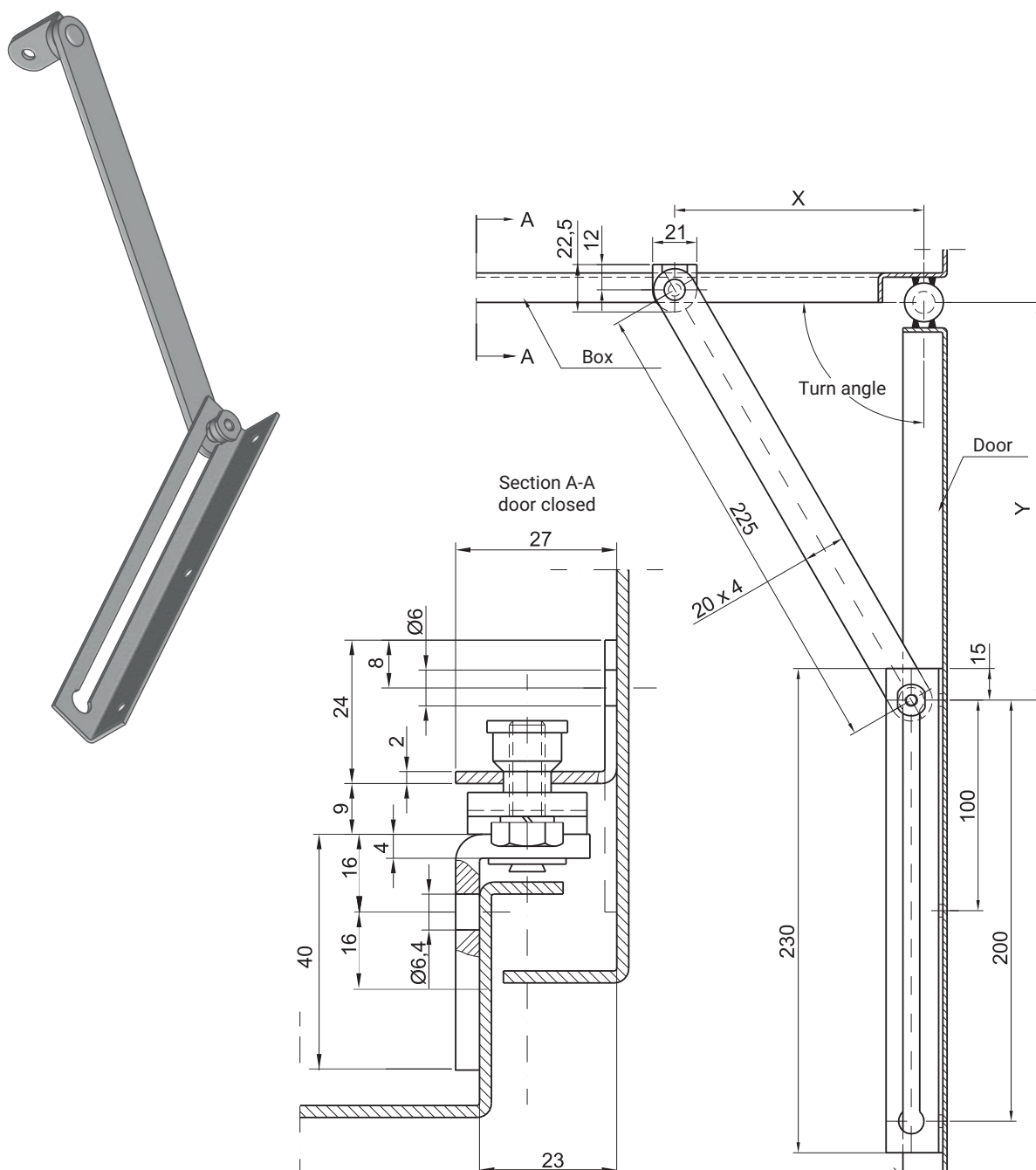


NAME	COMPONENTS			MATERIAL	
Adjustable foot	Screw			Stainless steel 304	
	Base			Stainless steel 304	
CAT. NUMBER	D1	D2	H	L	LOAD
4.518.001.XXX	50	M10	18	50, 100	150kg
4.518.002.XXX		M12	20	50, 75, 100	200kg
4.518.003.XXX		1/2"	20	50, 75, 100	200kg
4.518.004.XXX	70	M12	27	50, 75, 100, 150	300kg
4.518.005.XXX		M16	30	50, 75, 100, 150	400kg
4.518.006.XXX		1/2"	27	50, 75, 100	300kg
4.518.007.XXX		5/8"	30	100	400kg

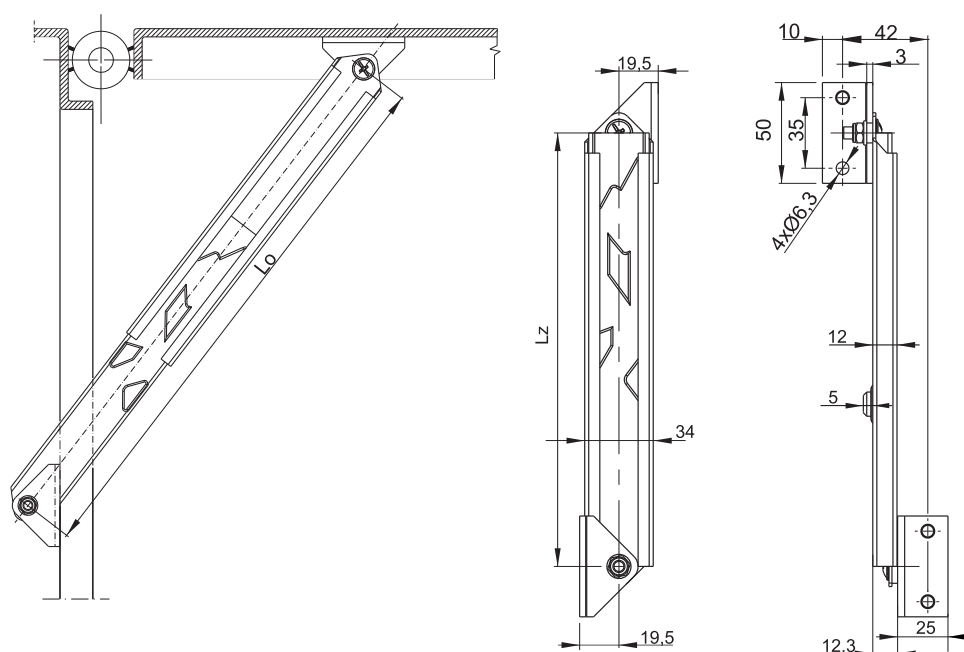
: where XXX=L



(mm)															
NAME	COMPONENTS										MATERIAL				
Adjustable lever	Handle										ZAMAK 5				
	Spindle										Stainless steel				
CAT. NUMBER	A	B	C										D	E	F
4.530.A.B.C-X Finish Thread length Thread type Length of the handle	45	M5	10	15	20	25	30	--	--	--	--	--	10	24.5	35
	45	M6	10	--	20	--	30	40	50	--	--	--	10	24.5	35
	63	M6	10	--	20	--	30	40	50	--	--	--	13.5	31	45
	63	M8	10	--	20	--	30	40	50	--	--	--	13.5	31	45
	78	M8	10	--	20	--	30	40	50	--	--	--	16	36	55
	78	M10	10	--	20	--	30	40	50	--	--	--	16	36	55
	92	M10	--	--	20	--	30	40	50	60	--	--	19	43	65
	92	M12	--	--	20	--	30	40	50	60	--	--	19	43	65
	108	M12	--	--	--	--	30	40	50	60	70	--	23	50.5	76
	108	M16	--	--	--	--	--	40	50	60	70	80	23	50.5	76
FINISH [X]															
RAL 9005		RAL 7035							RAL 2011						
01		02							03						

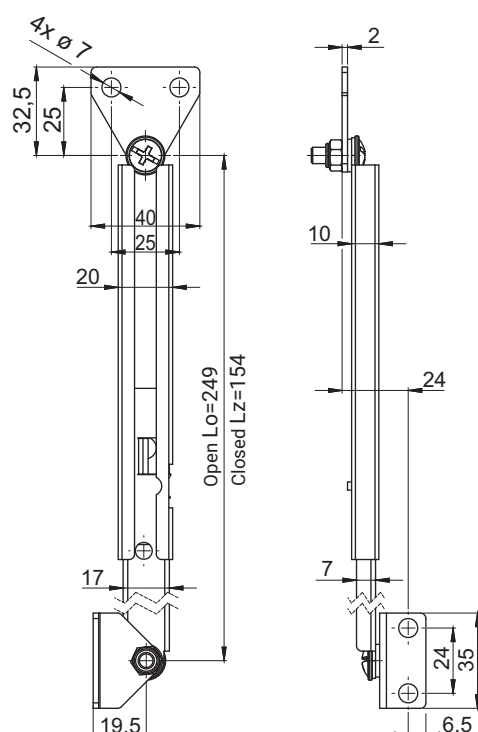


CAT. NUMBER	NAME	MATERIAL	TURN ANGLE	DIMENSION [mm]		MIN. DOOR WIDTH
				X	Y	
4.401.001	Door blockade	Steel zinc plated	90°	140	176	399
			105°	120	162	385
			120°	110	149	372
			135°	100	144	367

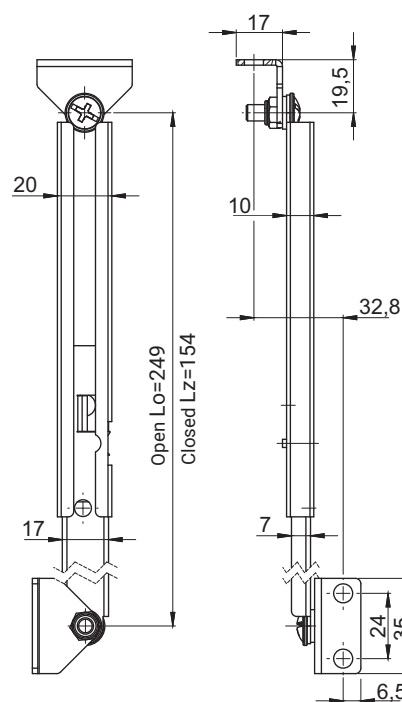


CAT. NUMBER	NAME	MATERIAL	Lz - closed	Lo - open
4.401.101	Telescopic blockade	Steel zinc plated	215	335
4.401.102			395	695

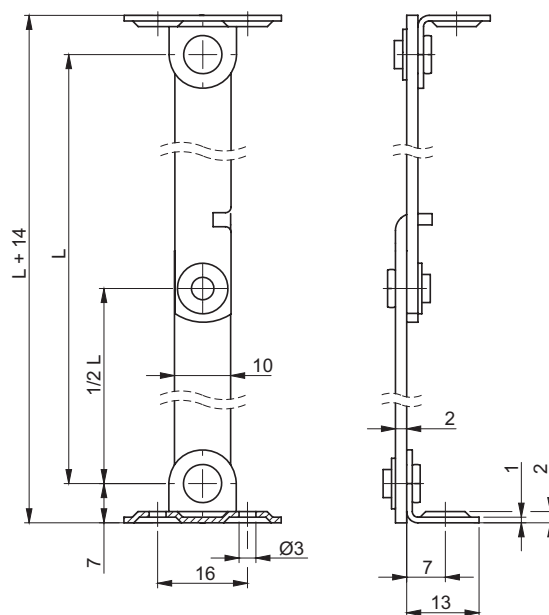
Version A



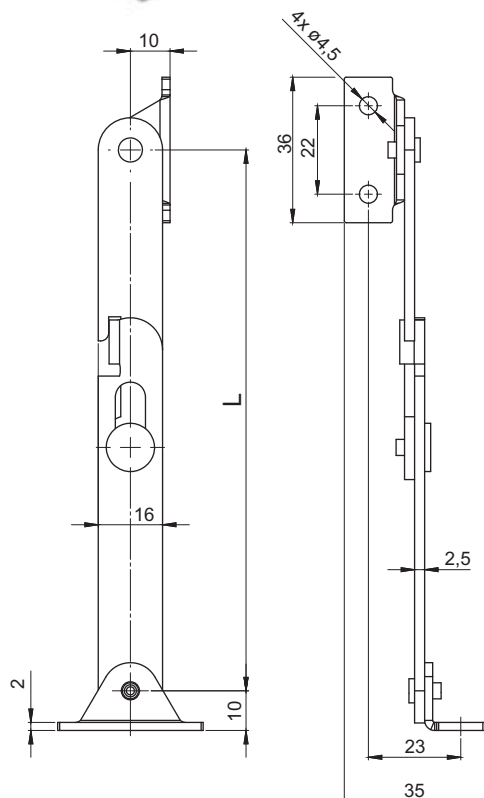
Version B



CATALOGUE NO.	VERSION	DETAL	VERSION	MATERIAL
4.401.105	A	Telescopic blockade	Left	Steel zinc plated
4.401.106			Right	
4.401.107	B		Left	
4.401.108			Right	

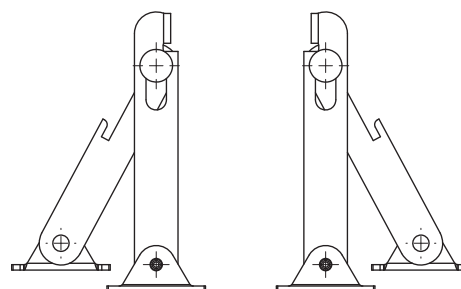


CATALOGUE NUMBER	Dimension L [mm]	MATERIAL
4.401.200	292	Steel zinc plated
4.401.201	252	
4.401.202	202	
4.401.203	135	
4.401.200SN	292	Stainless steel
4.401.201SN	252	
4.401.202SN	202	
4.401.203SN	135	



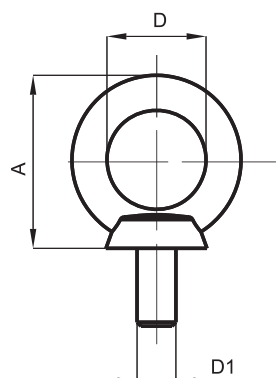
Left version

Right version



CATALOGUE NO.	VERSION	L	MATERIAL
4.401.301	Right	290	Steel zinc plated
4.401.301SN			Stainless steel
4.401.302	Left	202	Steel zinc plated
4.401.302SN			Stainless steel
4.401.303	Right	135	Steel zinc plated
4.401.303SN			Stainless steel
4.401.304	Left	135	Steel zinc plated
4.401.304SN			Stainless steel
4.401.305	Right	135	Steel zinc plated
4.401.305SN			Stainless steel
4.401.306	Left	135	Steel zinc plated
4.401.306SN			Stainless steel

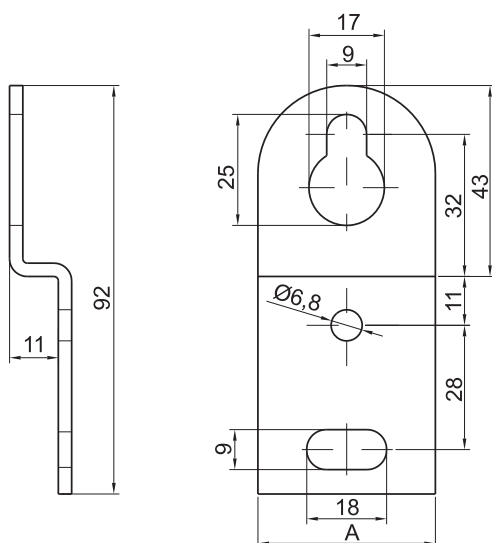
Screw 4.430. ...



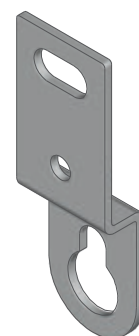
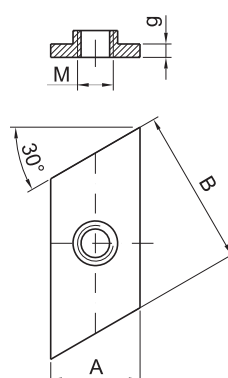
Version	D1	A	D
4.430.001	M8	37	ø20,5
4.430.002	M10	44,5	ø25,5
4.430.003	M12	53,5	ø29,8
4.430.004	M14	64	ø34,5
4.430.005	M16	64	ø34,5

CAT. NUMBER	MATERIAL
4.430....	Steel zinc plated

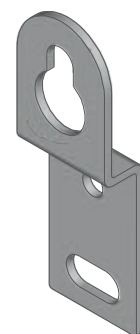
BOX HOLDER
4.410....



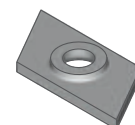
TRAPEZIUM NUT
4.409....



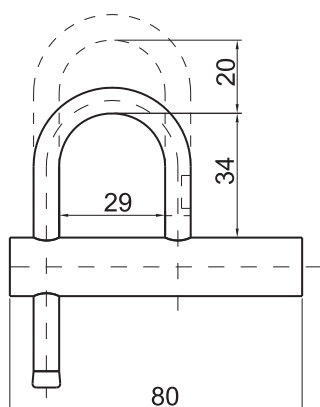
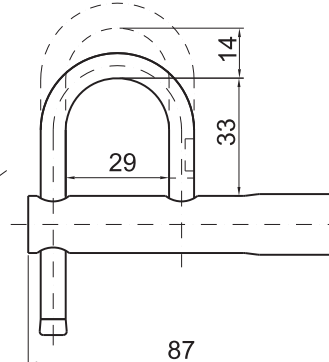
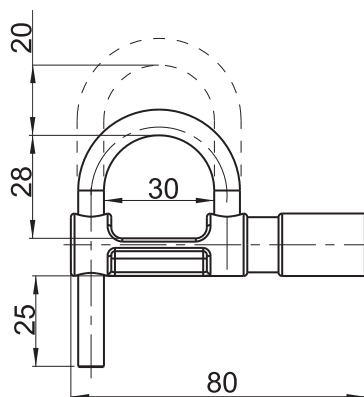
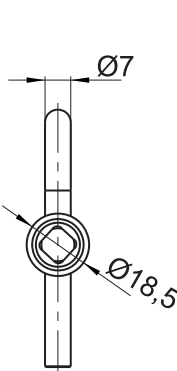
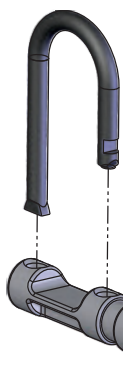
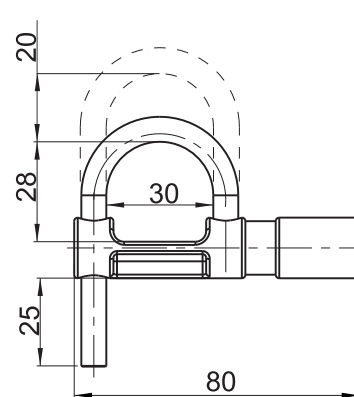
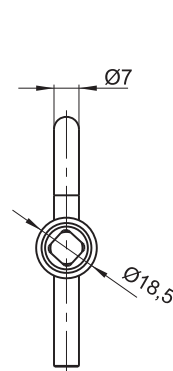
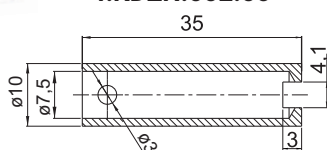
BOX HOLDER
LOWER



BOX HOLDER
UPPER



CAT. NUMBER	NAME	MATERIAL	A	B	G	M
4.409.003	Trapezium nut	Steel zinc plated	20	35	3	M8
4.409.002			15	20	3	M8
4.409.001			12	30	3	M6
4.410.001	Box holder		30	2,5	-	-
4.410.002			40	3	-	-

stainless
steelPADLOCK
4.KD.001PADLOCK SN
4.KDSN.001PADLOCK SN
4.KDZN.001SELF-LOCKING PADLOCK
4.KDZN.002KEY
4.KDZN.002.06

INSERTS [X]

4.KD.001, 4.KDSN.001, 4.KDZN.001



T9



KW8



KW6



C9

CAT. NUMBER	NAME	MATERIAL
4.KD.001	Padlock KD	Steel zinc plated
4.KDSN.001	Padlock KDSN	Stainless steel- 1.4301
4.KDZN.001	Padlock KDZN	Zamak - zinc plated
4.KDZN.002	Self-locking padlock KDZN	
4.KDZN.002.06	Key for padlock KDZN002	Steel zinc plated

How to order :

Type of lock

Type of insert [X]

4.KDZN.001

— KW8

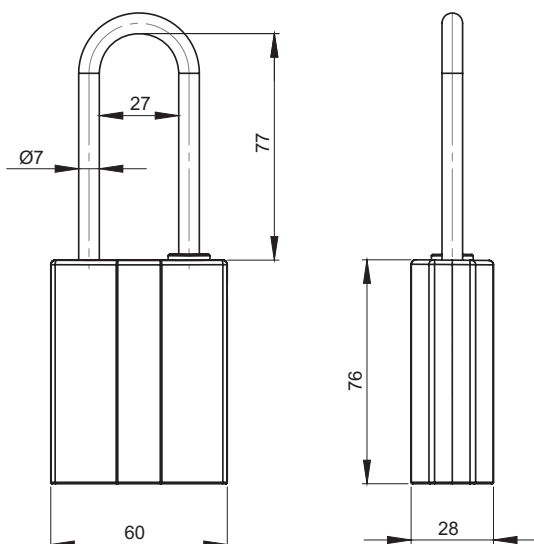
Padlock 4.KDZN.100

Quick connector 4.600



ROZTOCZE

5



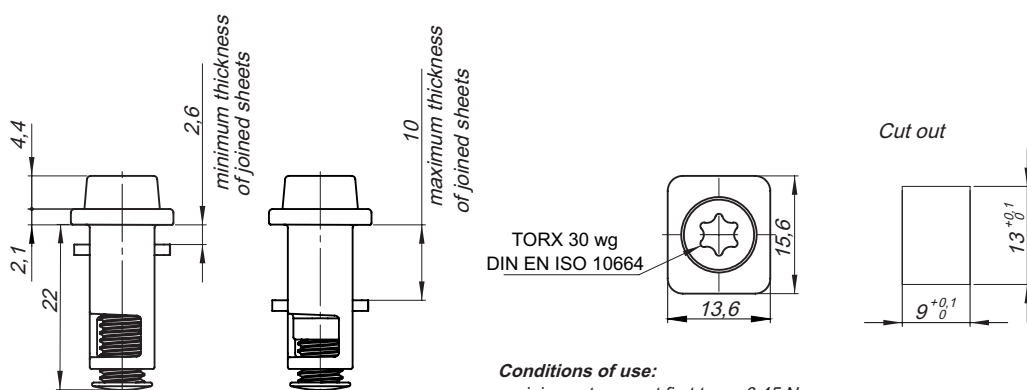
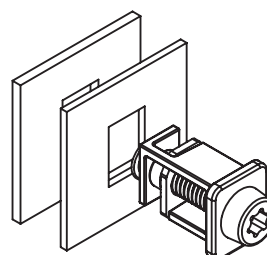
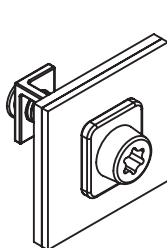
Insert



D13

CATALOGUE NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL9005
4.KDZN.100	Body	ZAMAK	04
	Shackle	Steel zinc plated	-

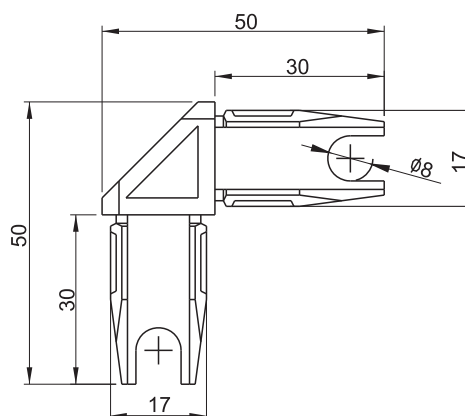
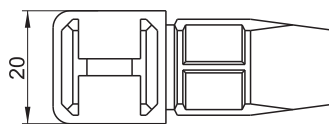
Paddlock is equipped with a special shaped insert type D13.



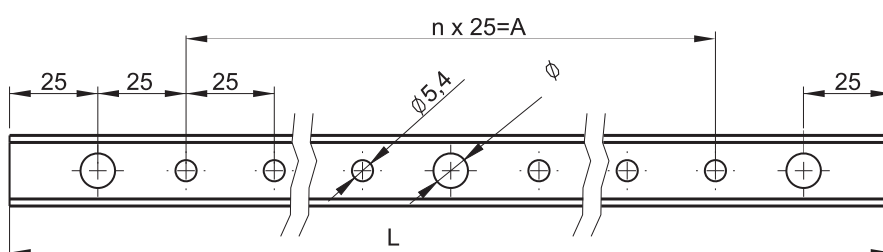
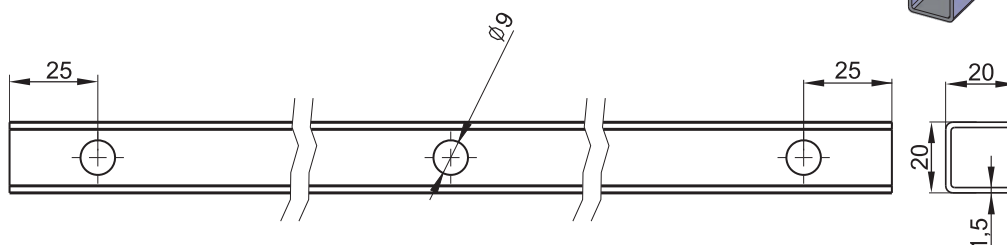
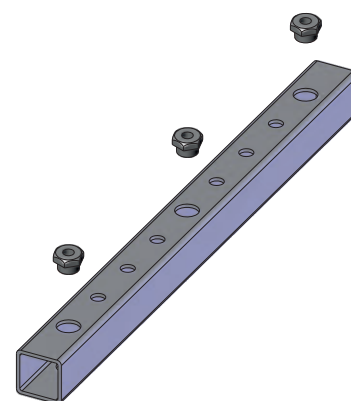
Conditions of use:
 - minimum torque at first turn - 0,45 Nm
 - minimum torque at fifth turn - 0,35 Nm

CATALOGUE NUMBER	COMPONENTS	MATERIAL
4.600.001	Body	Znal zinc plated
	Screw, Nut	Steel zinc plated

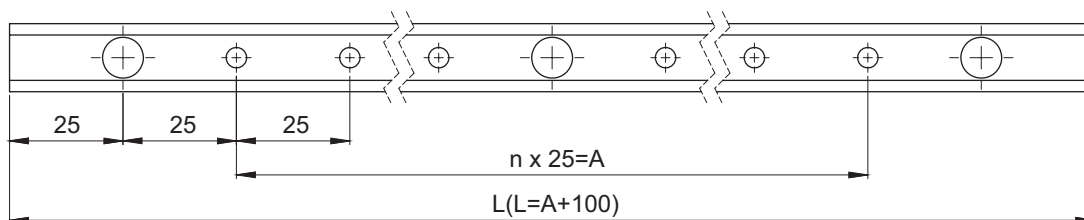
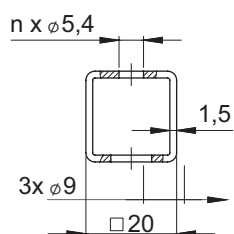
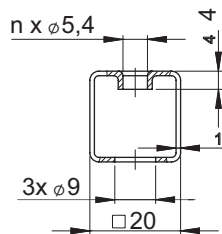
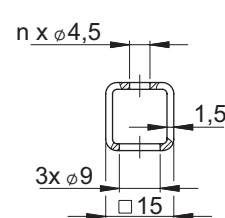
Frame connector 4.422.001



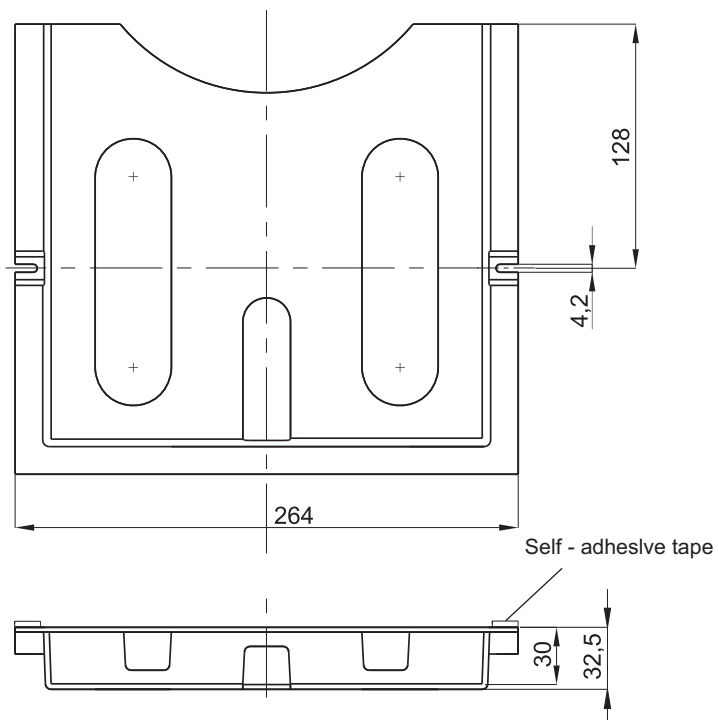
Profile



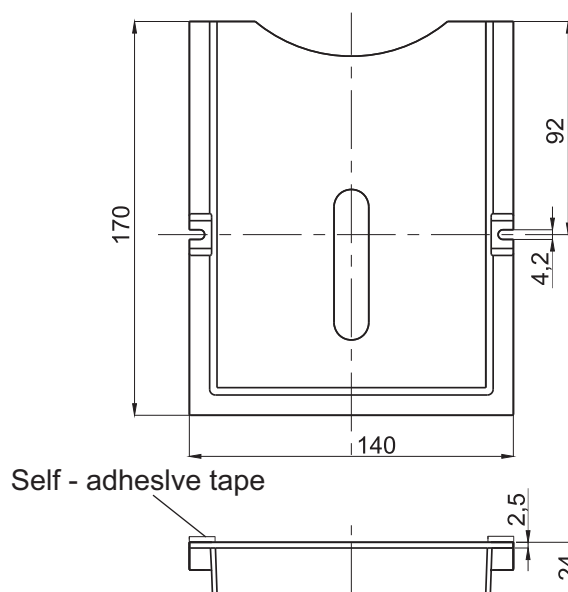
CAT. NUMBER	MATERIAL	NAME	DIMENSION L	nx25=A
4.422.001	Zamak-zinc plated	Frame connector	-	-
4.422.002	Steel zinc plated	Nut M6x	-	-
4.450.01.1850	Steel zinc plated	Profile	1850	70 x 25 = 1750
4.450.01.1650			1650	62 x 25 = 1550
4.450.01.1450			1450	54 x 25 = 1350
4.450.01.1050			1050	38 x 25 = 950
4.450.01.0600			600	20 x 25 = 500
4.450.01.0400			400	12 x 25 = 300


Version 001

Version 002

Version 003


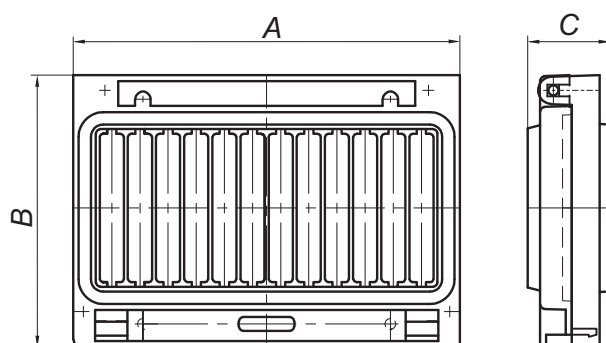
CATALOGUE NO.			DIMENSION L	n x 25 = A	MATERIAL
VERSION					
001	002	003			
-	4.450.002.1900	-	1900	72 x 25 = 1850	Steel zinc plated
4.450.001.1850	4.450.002.1850	-	1850	70 x 25 = 1750	
4.450.001.1650	4.450.002.1650	-	1650	62 x 25 = 1550	
4.450.001.1450	4.450.002.1450	-	1450	54 x 25 = 1350	
4.450.001.1050	4.450.002.1050	-	1050	38 x 25 = 950	
-	-	4.450.003.700	700	24 x 25 = 600	
4.450.001.0600	-	-	600	20 x 25 = 500	
4.450.001.0400	-	-	400	12 x 25 = 300	
-	-	4.450.003.350	350	10 x 25 = 250	

Pocket A4 **4.420.001**

CATALOGUE NUMBER	NAME	MATERIAL	FINISH [C]
			RAL 7035
4.420.001	Document pocket A4	ABS	08

Pocket A6 **4.420.002**

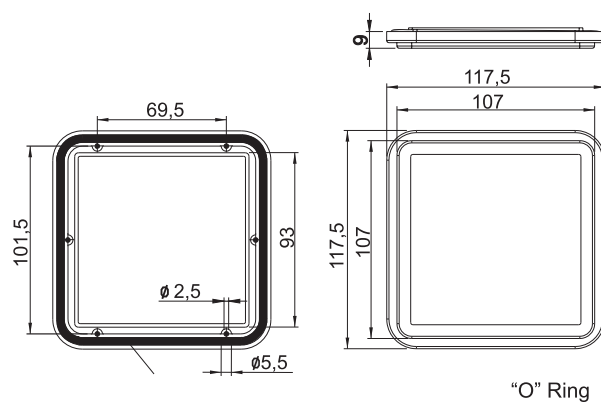
CATALOGUE NUMBER	NAME	MATERIAL	FINISH [C]
			RAL 7035
4.420.002	Document pocket A6	ABS	08



L.p.	A	B	C
4.110	88,5	88	27
4.111	125	88	27
4.112	161,5	88	27
4.113	234	88	27
4.114	254	210	27



WINDOW 117 x 117

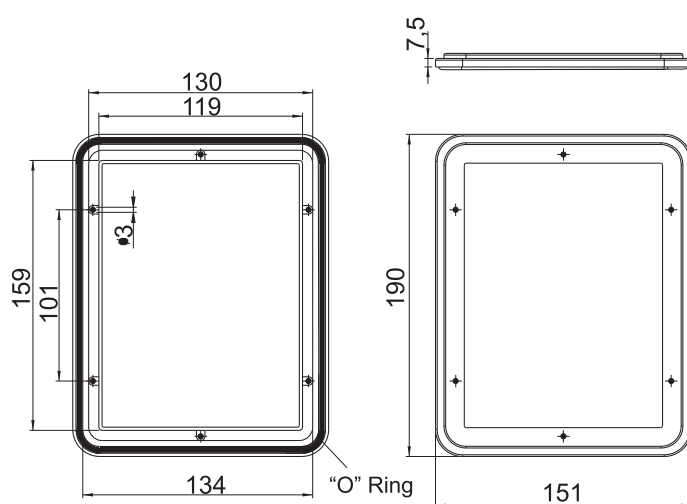


"O" Ring

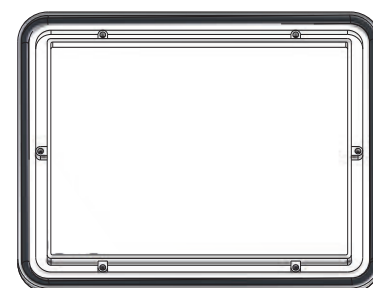


CAT. NUMBER	NAME	MATERIAL
4.423.001	Window 117 x 117	Polycarbonate

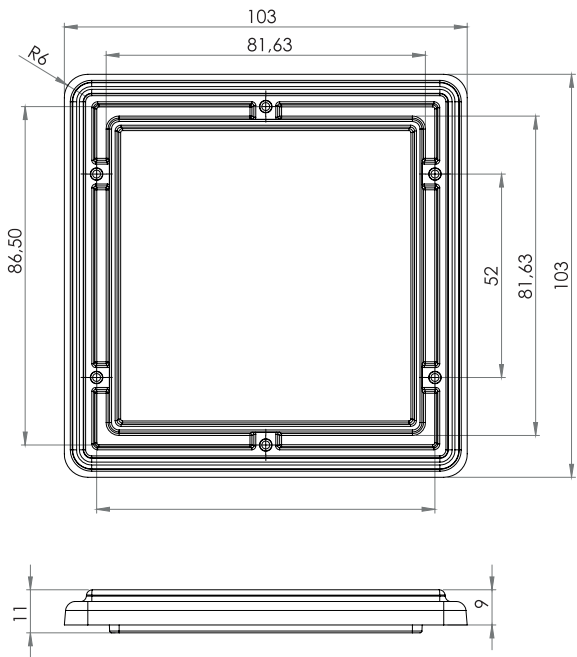
WINDOW 151 x 190



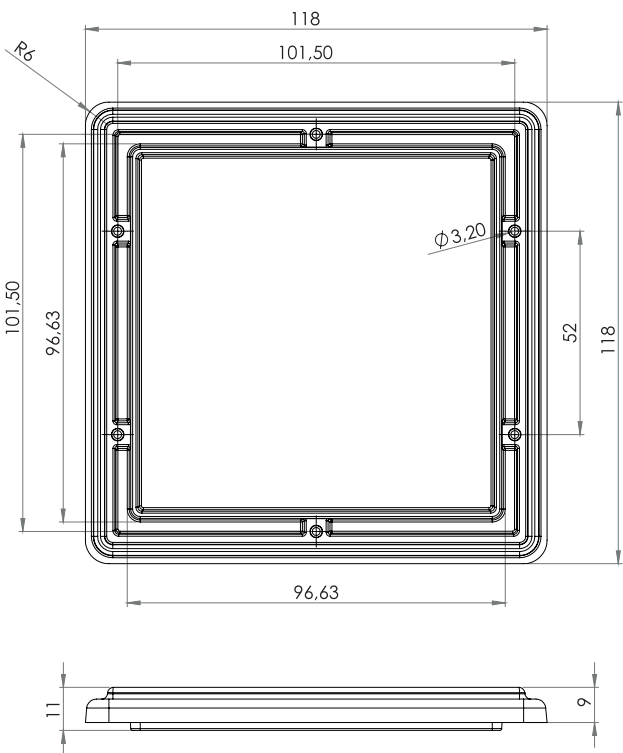
"O" Ring



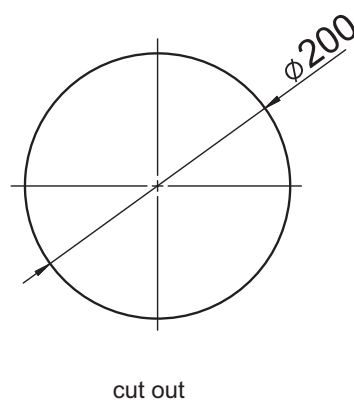
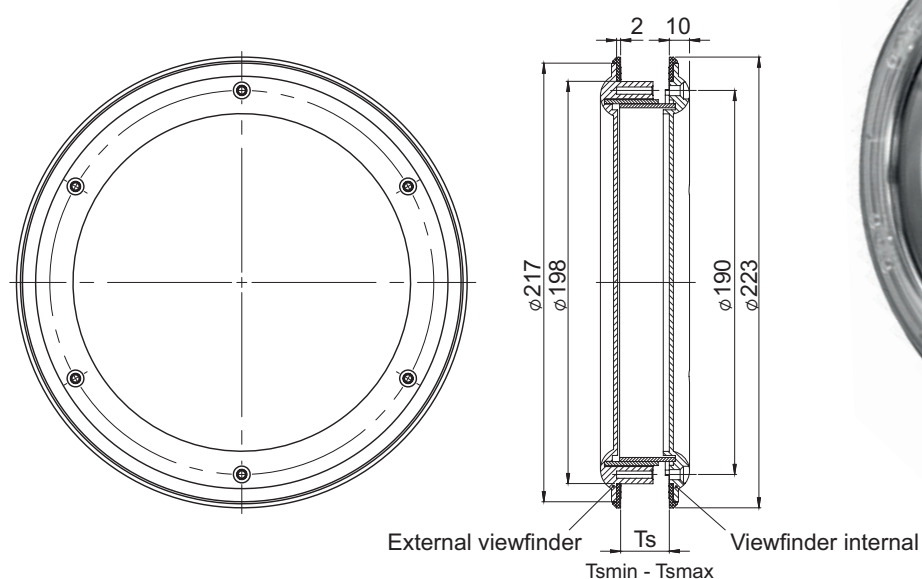
CAT. NUMBER	NAME	MATERIAL
4.423.002	Window 151 x 190	Polycarbonate



CAT. NUMBER	COLOUR	MATERIAL
4.423.003	Transparent	Polycarbonate

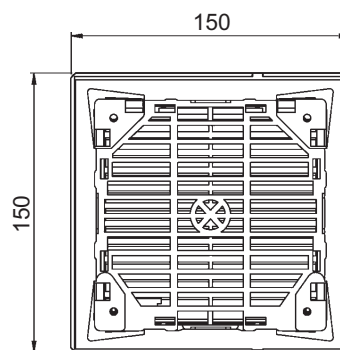
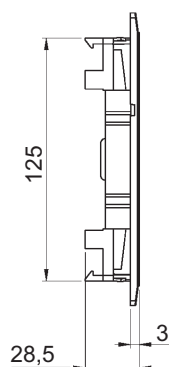


CAT. NUMBER	COLOUR	MATERIAL
4.423.004	Transparent	Polycarbonate

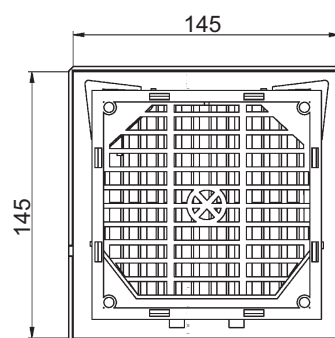
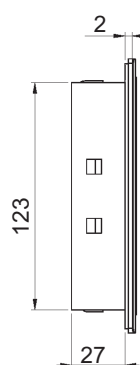


CATALOGUE NO.	DIMENSION Ts	DETAL	COMPONENTS	MATERIAL
4.425.001	19 - 35	Inspection window	Viewfinder	Polycarbonate
4.425.002	39 - 53			
4.425.003	54 - 65		Gasket	EPDM
4.425.004	70 - 90			
4.425.005	95 - 110		Adjusting ring	Poliamid

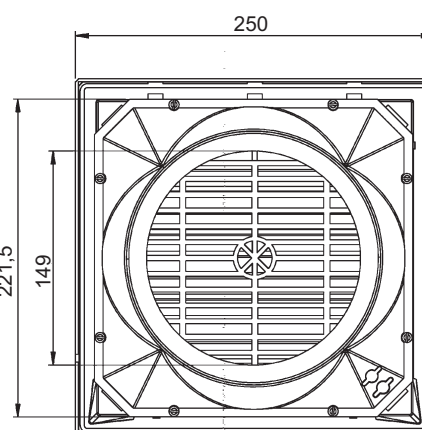
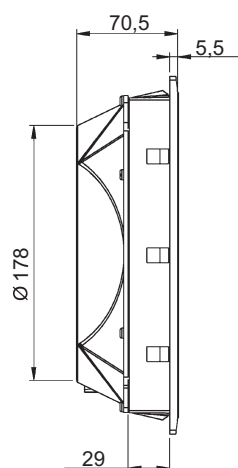
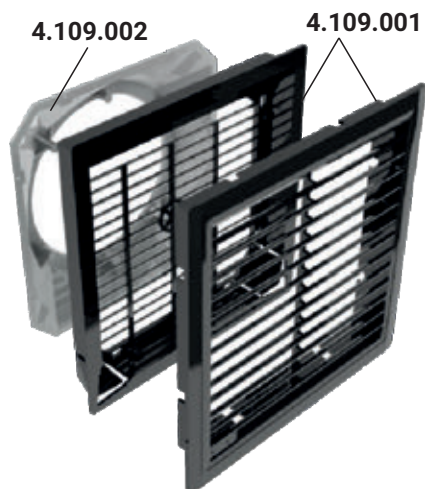
T_{min} - T_{max} - the range of thickness adjustment of inspection window



CAT. NUMBER	MATERIAL	FINISH [C]	
		RAL 9005	RAL 7035
4.107.001	ABS	07	08



CAT. NUMBER	MATERIAL	FINISH [C]	
		RAL 9005	RAL 7035
4.108.001	ABS	07	08



CAT. NUMBER	MATERIAL	FINISH [C]	
		RAL 9005	RAL 7035
4.109.001	ABS	07	08
4.109.002	ABS		

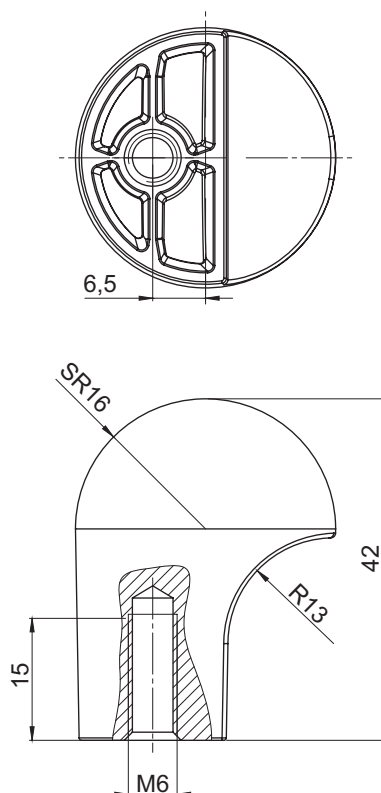
How to order:

Catalogue number

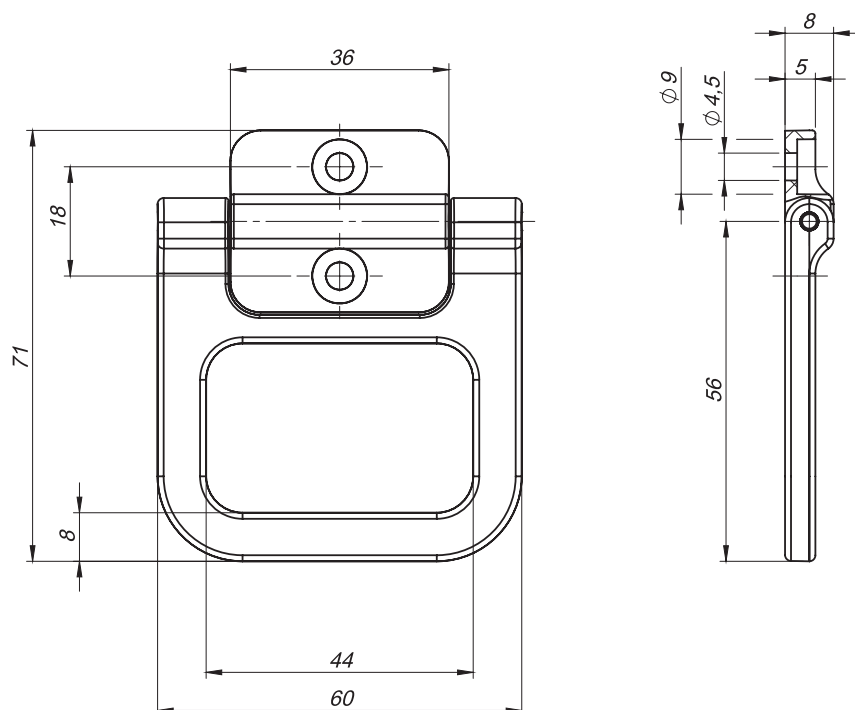
Finish

4.107.001

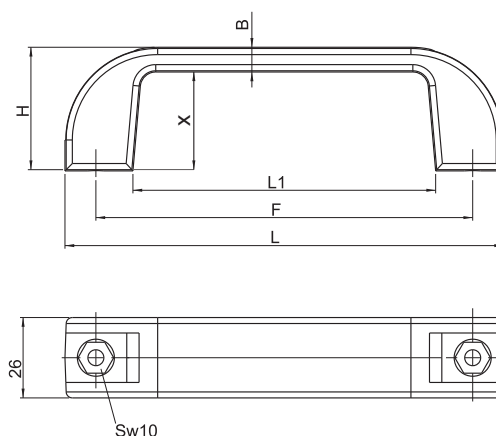
C



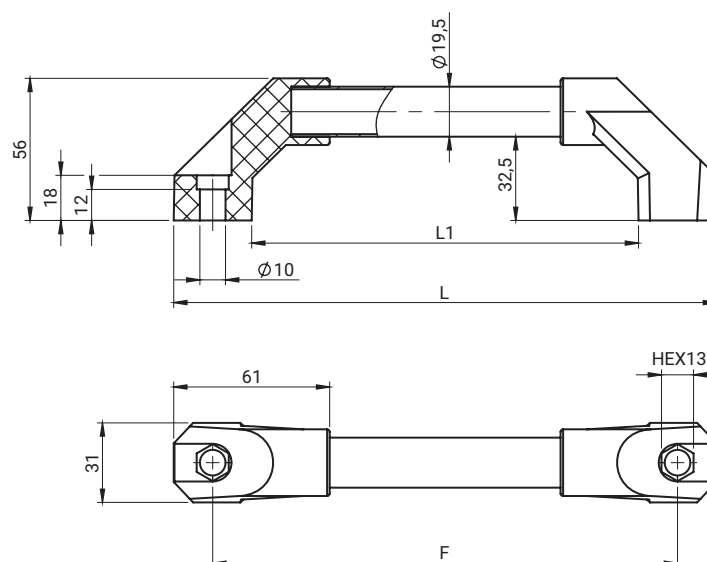
CATALOGUE NO.	DETAL	MATERIAL	FINISH [C]	
4.250.001	Handle	ZAMAK 5	Chrome	01
			Brass	12
			No coating	0



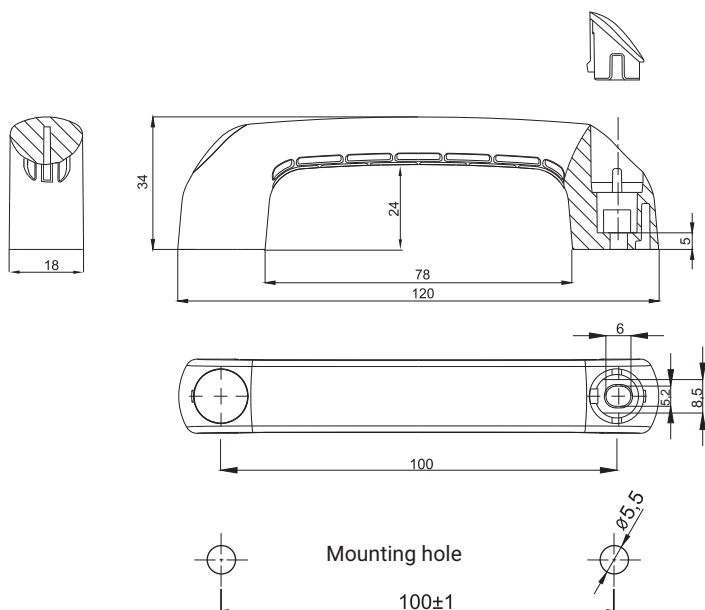
CATALOGUE NO.	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
4.444.005	Holder, Base	Polyamide	07
	Pin	Steel zinc plated	-



CAT. NUMBER	DIMENSION						MATERIAL	FINISH [C]
	L	F	L1	H	B	X		RAL 9005
4.440.001	107	93,5	74	36	5,50	33	Polyamide GF30	07
4.440.002	134	114	88,5	45	10,50	34		
4.440.003	144	122	94	42	12	30		
4.440.004	150	131	108	45	7	38		
4.440.005	170	150	118	54	7	42		



CAT. NUMBER	DIMENSION			MATERIAL	HOLDER FINISH [C]
	F	L	L1		RAL 9005
4.441.001	200	224	154	Holder Polyamide Handle Aluminum	07
4.441.002	300	324	254		
4.441.003	400	424	354		
4.441.004	500	524	454		



Handle PA 4.444.001

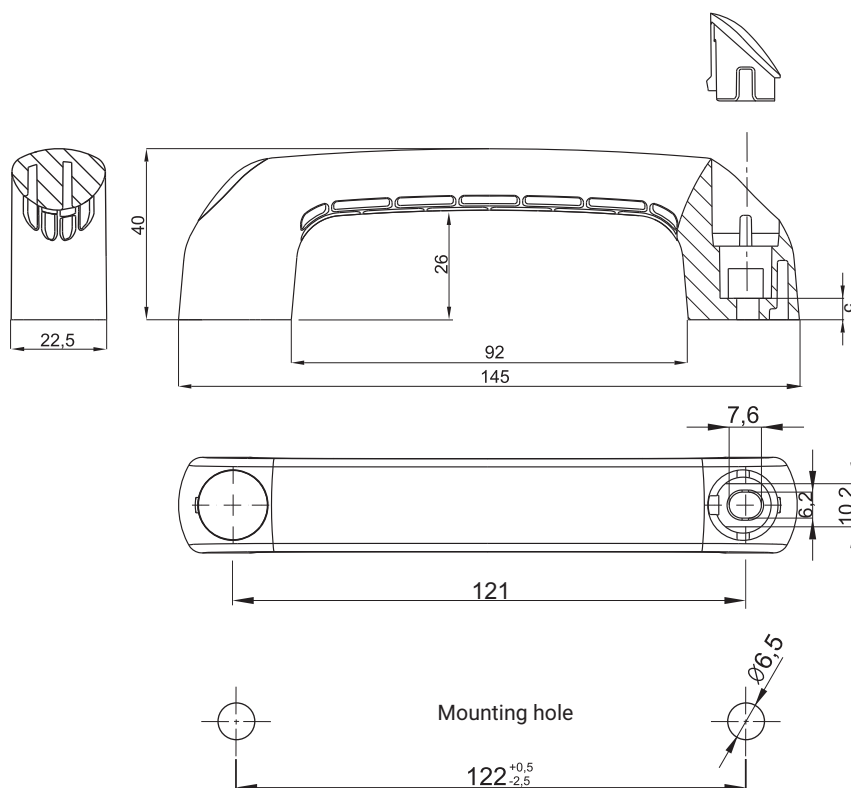


PLUG COLORS

01	black
02	blue
03	red
04	green
05	yellow
06	grey

CAT. NUMBER	MATERIAL	LOAD CAPACITY
4.444.001...	Polyamide PA6 GF30 RAL 9005	54 kg

Note: handle colors on request



Handle PA 4.444.002



PLUG COLORS [C]

01	black
02	blue
03	red
04	green
05	yellow
06	grey

Construction design allows to mount the handle into the holes with a spacing of 120mm

CAT. NUMBER	MATERIAL	LOAD CAPACITY
4.444.002...	Polyamide PA6 GF30 RAL 9005	54 kg

Note: handle colors on request

How to order:

Catalogue number

Plug color

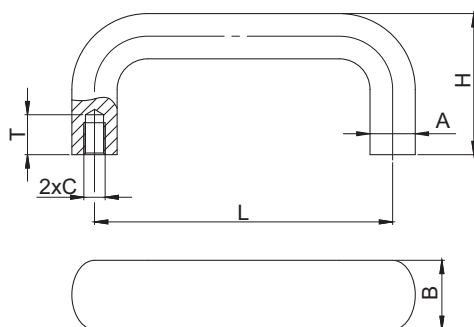
4.444.001 — C

Mounting screws

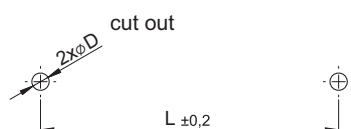
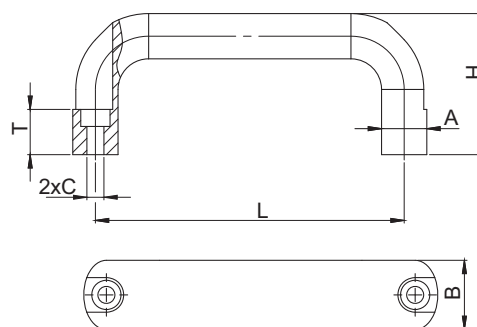
	4.444.001 M5	4.444.002 M6
	DIN 933	
	DIN 7984	
	DIN 965	
	DIN 84	



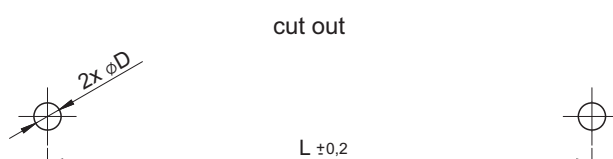
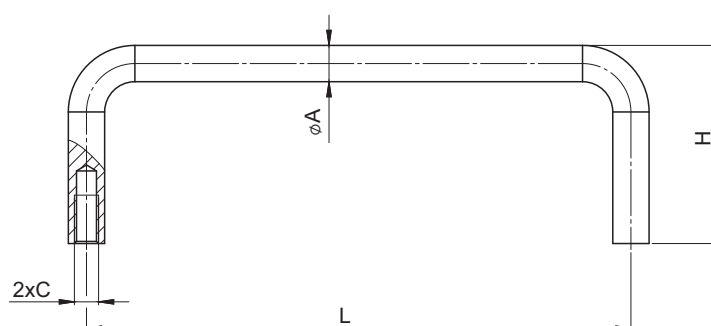
Version 4.447



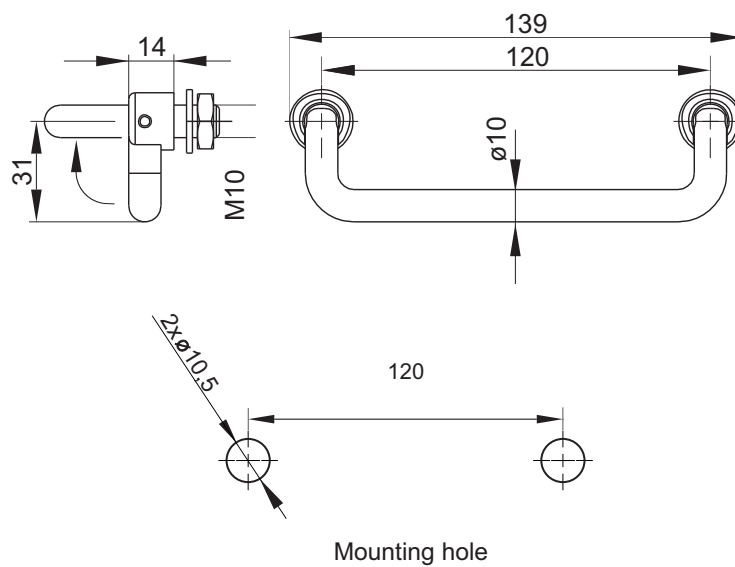
Version 4.448



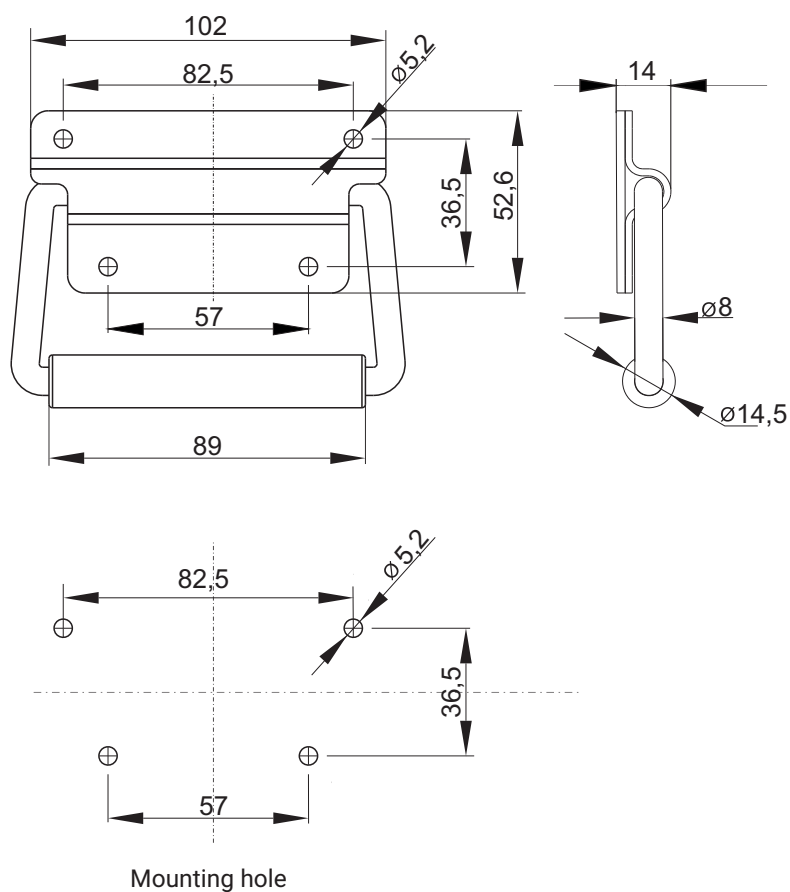
CATALOGUE NO.	DIMENSIONS							MATERIAL	FINISH
	L	H	A	B	T	C	D		
VERSION 4.447									
4.447.001	100	47	13	20	10	M6	6,6	Aluminum	Natural
4.447.002	112	49							
4.447.003	128	51							
4.447.004	160	51	17	26	12	M8	9		
4.447.005	112	53							
4.447.006	128	55							
4.447.007	160	57							
4.447.008	192	57							
4.447.009	300	57							
4.447.010	400	57							
4.447.101	100	47	13	20	10	M6	6,6	black plastic coating	
4.447.102	112	49							
4.447.103	128	51							
4.447.104	160	51	17	26	12	M8	9		
4.447.105	112	53							
4.447.106	128	55							
4.447.107	160	57							
4.447.108	192	57							
4.447.109	300	57							
4.447.110	400	57							
4.447.301	100	50	13	20	10	M6	6,6	anodising	
4.447.302	112								
4.447.303	112	55							
4.447.304	128	50	13	20	10	M6	6,6		
4.447.305	128	55	17	26	12	M8	9		
4.447.306	160	50	13	20	10	M6	6,6		
4.447.307	160	55	17	26	12	M8	9		
4.447.308	192								
4.447.309	300								
4.447.310	400								
4.447.002 SN	112	49	13	20	10	M6	6,6	Stainless steel	Natural
4.447.003 SN	128	51							
VERSION 4.448									
4.448.001	116	53	17	26	17	ø6,4	6,6	Aluminum	Natural
4.448.002	132	55							
4.448.003	164	57							
4.448.004	196	57							
4.448.101	116	53							black plastic coating
4.448.102	132	55							
4.448.103	164	57							
4.448.104	196	57							



CATALOGUE NO.		DIMENSIONS				
Chrome plated steel	Stainless steel	L	A	H	C	D
4.446.001	4.446.001SN	70	6	32	M4	4,5
4.446.002	4.446.002SN	90	6	32	M4	4,5
4.446.003	4.446.003SN	102	6	32	M4	4,5
4.446.004	4.446.004SN	122	6	32	M4	4,5
4.446.005	4.446.005SN	138	6	32	M4	4,5
4.446.006	4.446.006SN	75	8	40	M5	6
4.446.007	4.446.007SN	100	8	32	M5	6
4.446.008	4.446.008SN	150	8	40	M5	6
4.446.009	4.446.009SN	90	9	32	M5	6
4.446.010	4.446.010SN	119	9	40	M5	6
4.446.011	4.446.011SN	135	9	32	M5	6
4.446.012	4.446.012SN	149	9	40	M5	6
4.446.013	4.446.013SN	155	9	32	M5	6
4.446.014	4.446.014SN	160	9	40	M5	6

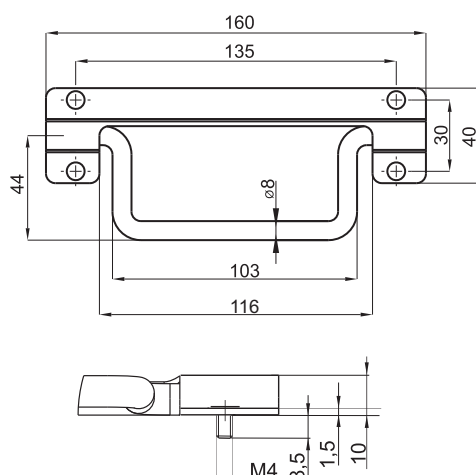


CAT. NUMBER	COMPONENTS	MATERIAL
4.444.003	Holder, Base	Stainless steel

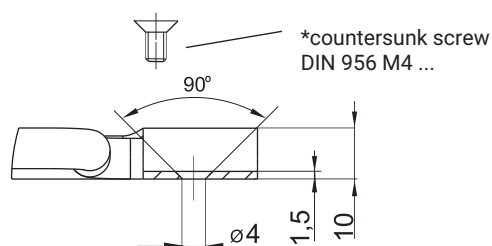


CAT. NUMBER	COMPONENTS	MATERIAL
4.444.004	Holder, Base, Spring	Steel zinc plated

Metal handle 4.442



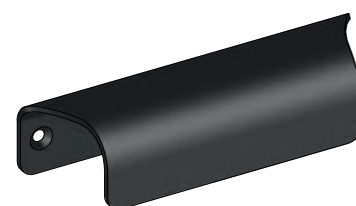
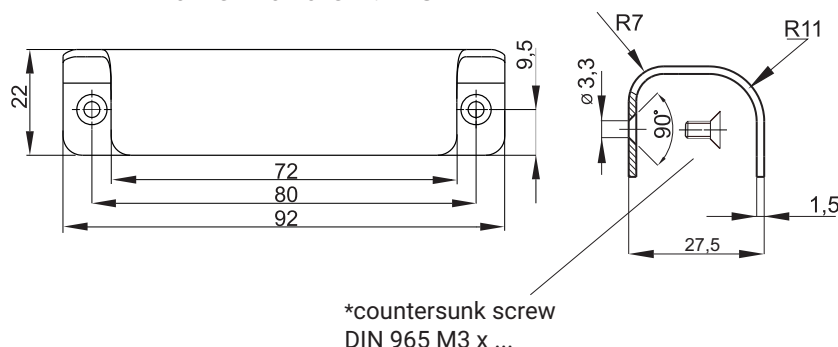
CAT. NUMBER	COMPONENTS	MATERIAL
4.442.001	Holder, Base	Stainless steel
4.442.003	Holder, Base	Steel zinc plated



* - not included in the handle

CAT. NUMBER	COMPONENTS	MATERIAL
4.442.002	Holder, Base	Stainless steel
4.442.004	Holder, Base	Steel zinc plated

Drawer handle 4.443



* - not included in the handle

CAT. NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	RAL 7035
4.443.001	Holder	Steel zinc plated	04	05
4.443.002	Holder	Stainless steel	-	-

How to order:

Catalogue number

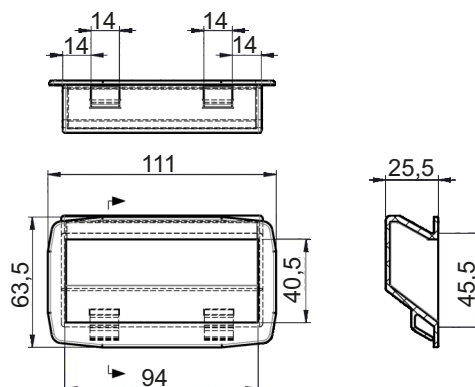
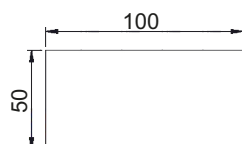
Finish

4.443.001

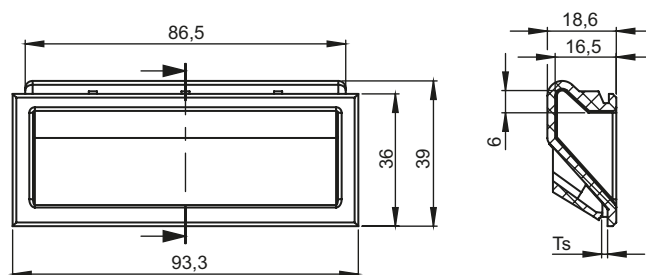
C



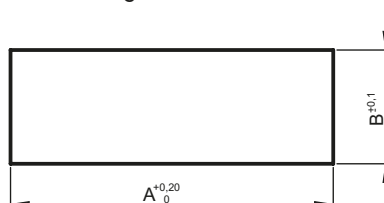
Mounting holes

Thickness of metal sheet T_s

CAT. NUMBER	T_s	MATERIAL	FINISH [C]
			RAL 9005
4.102.001	1,2 - 1,6	Polyamide PA6	07
4.102.003	0,8 - 1,2	Polyamide PA6	07



Mounting holes



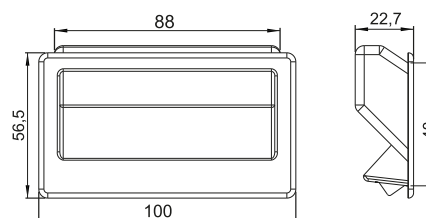
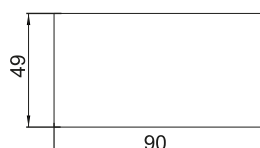
T_s	A	B
1,2 - 1,6	87	30,7
1,75 - 2,2	87	31,5

 T_s - Thickness of metal sheet

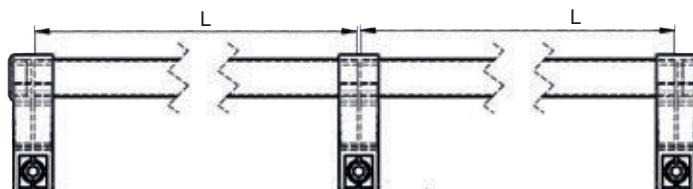
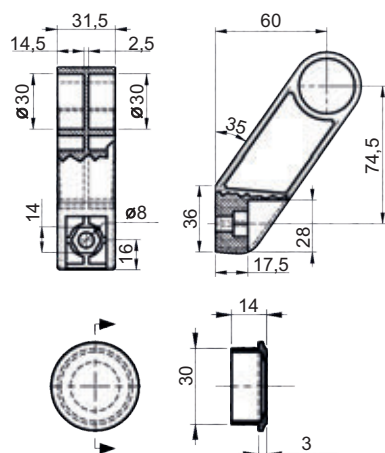
CAT. NUMBER	MATERIAL	FINISH [C]
		RAL 9005
4.102.002	ABS	07



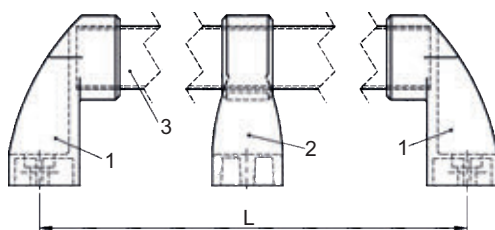
Mounting holes

Thickness of metal sheet $T_s = 1,0 - 2,5\text{mm}$

CAT. NUMBER	MATERIAL	FINISH [C]
		RAL 9005
4.470.001	Polyamide PA6	07



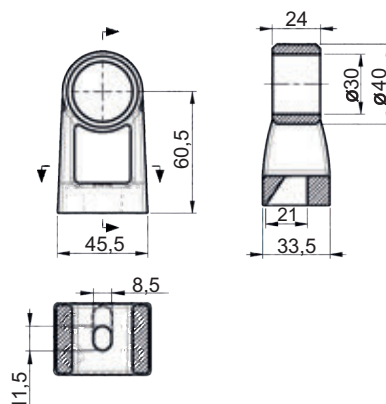
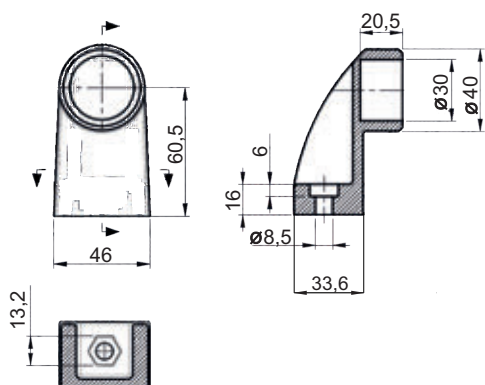
CAT. NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	
4.103	Handle	Polyamide PA6	07	
	Bar	Aluminum	-	
HOLDER 4.103	L=200	L=300	L=400	L=500
PA	4.103.01	4.103.02	4.103.03	4.103.04
Aluminum	4.103.05	4.103.06	4.103.07	4.103.08



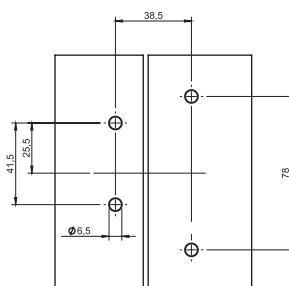
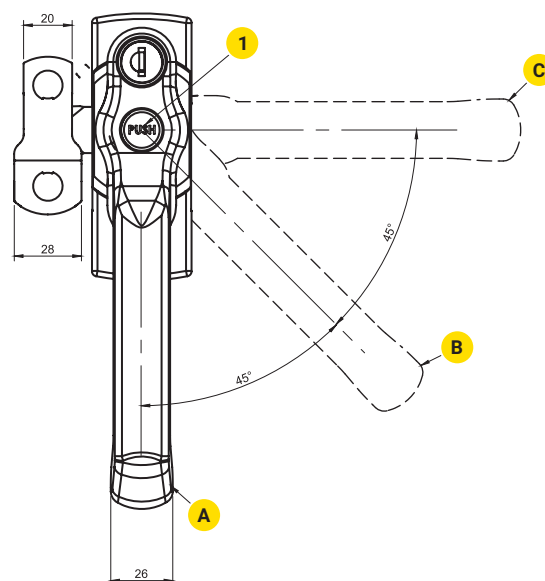
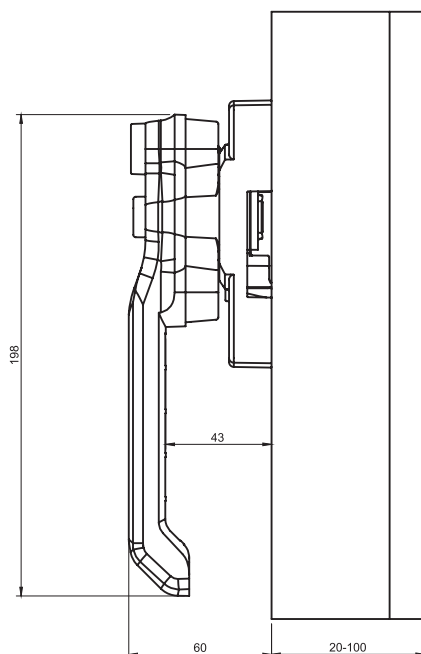
CAT. NUMBER	COMPONENTS		MATERIAL	
4.104	Handle		Aluminium	
HOLDER 4.104	L=200	L=300	L=400	L=500
	4.104.001.01	4.104.001.02	4.104.001.03	4.104.001.04

4.104.001

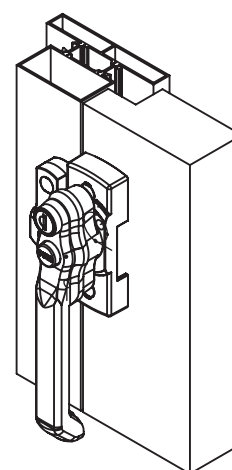
4.104.002



CAT. NUMBER	COMPONENTS	MATERIAL	FINISH [C]	
			RAL 9005	
4.104.001	Outside portion	Polyamide PA6	07	
4.104.002	Middle portion	Polyamide PA6	07	



Spacing of holes



- A** Locked position
- B** Decompression - lock is closed, but pressure is removed
- C** Open position - press button 1 to open

Specification::

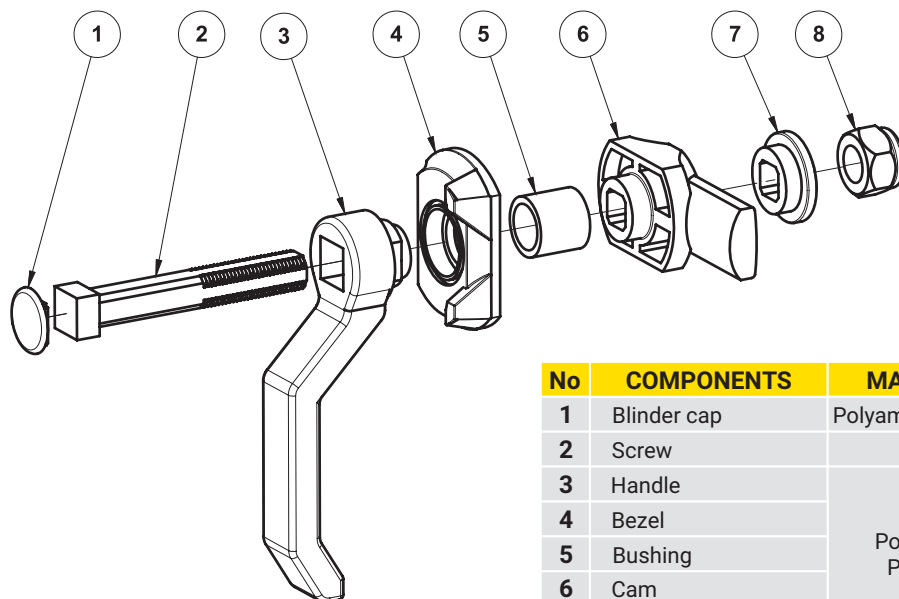
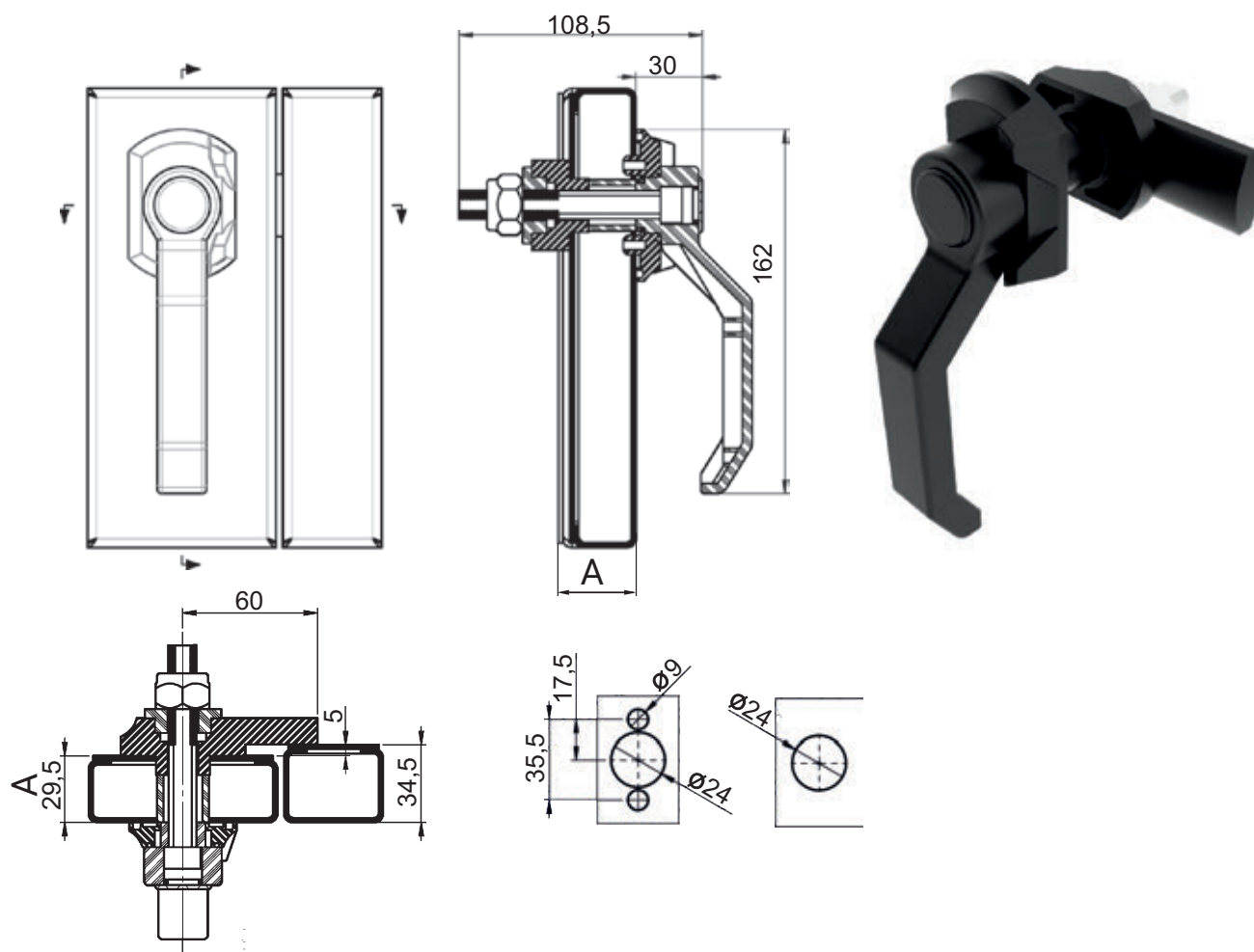
1. Locks 4.110.001 and 4.110.002 with a leakage function - protection of the cabinet user against uncontrolled opening of the door due to overpressure in the climate control panel. It allows for pressure compensation before opening the door. Locks 4.110.003 and 4.110.004 (without a button) do not have a leakage function before opening the lock..
2. Resistance of the lock to pressure of 5000 N/mm².
3. The lock can be mounted on doors with a thickness of 20-100 mm.

CATALOGUE NO.	VERSION		COMPONENTS	MATERIALS
4.110.001	lockable*	with push button	Handle Base Catch Cam	PA6GF30
4.110.002	not lockable	with push button		ZAMAK
4.110.003	lockable*	without push button		ZAMAK
4.110.004	not lockable	without push button		Steel

* - possibility to use different key codes

| Accessories

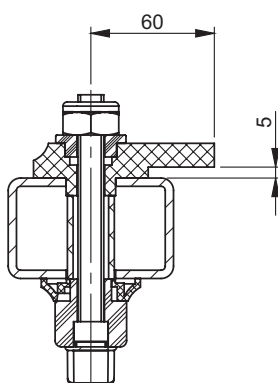
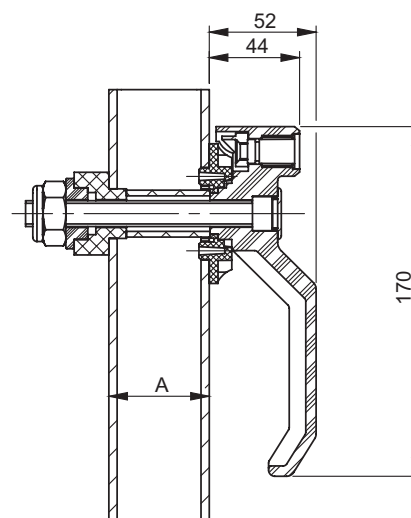
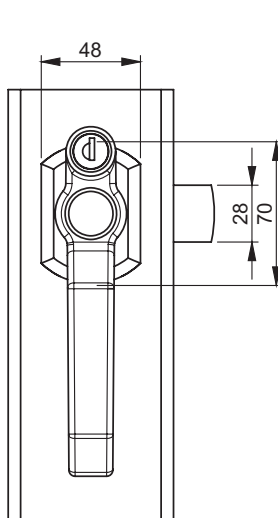
www.roztocze.eu



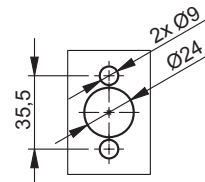
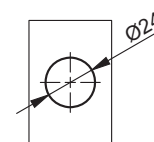
No	COMPONENTS	MATERIAL
1	Blinder cap	Polyamide P6GF30
2	Screw	ZnAl
3	Handle	Polyamide P6GF30
4	Bezel	
5	Bushing	
6	Cam	
7	Washer	Steel zinc plated
8	Nut	

A Thickness door	180° Sign	90° turn Right	90° turn Left	FINISH [C] RAL 9005
30 mm	4.105.001	4.105.004	4.105.007	07
50 mm	4.105.002	4.105.005	4.105.008	
70 mm	4.105.003	4.105.006	4.105.009	

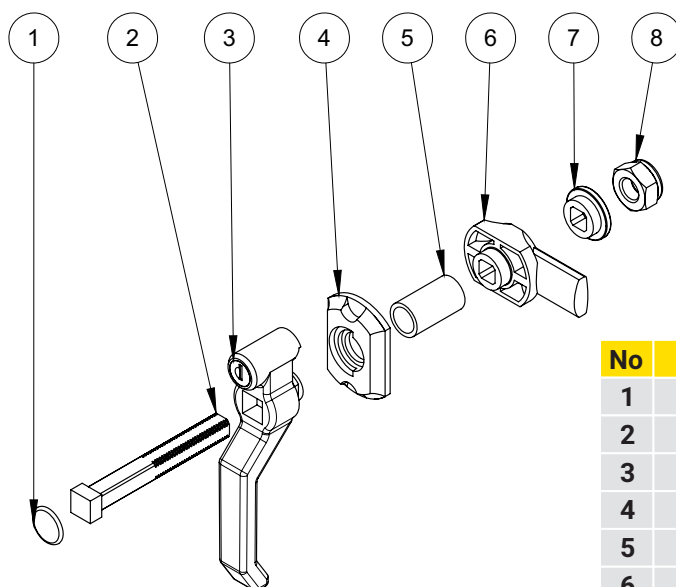
Left and right version on request. Delivery time 4-6 weeks.



Mounting holes

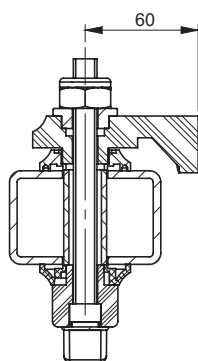
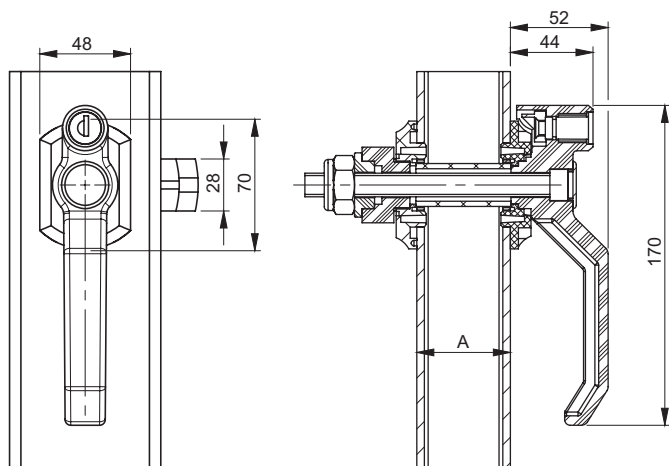
Outside
(handle side)

Inside

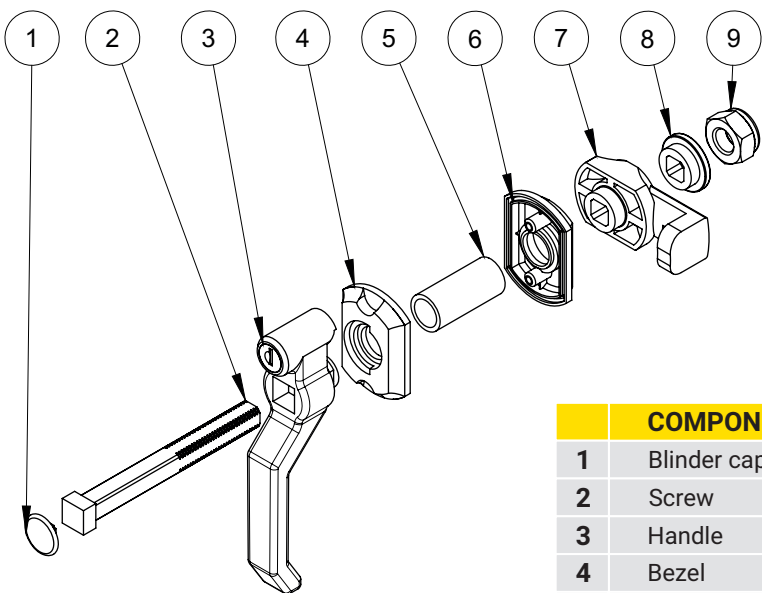
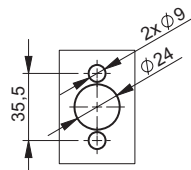


No	COMPONENTS	MATERIAL
1	Blinder cap	Polyamide P6GF30
2	Screw	ZnAl
3	Handle	Polyamide P6GF30
4	Bezel	
5	Bushing	
6	Cam	
7	Washer	Steel zinc plated
8	Nut	

CATALOGUE NUMBER	MAX. DOOR THICKNESS A [mm]	FINISH [C]
		RAL 9005
4.105.101	30	07
4.105.102	50	
4.105.103	70	

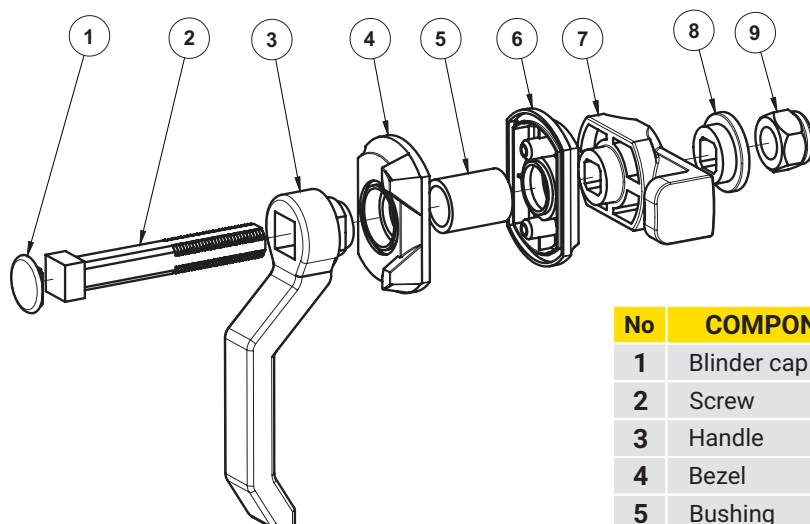
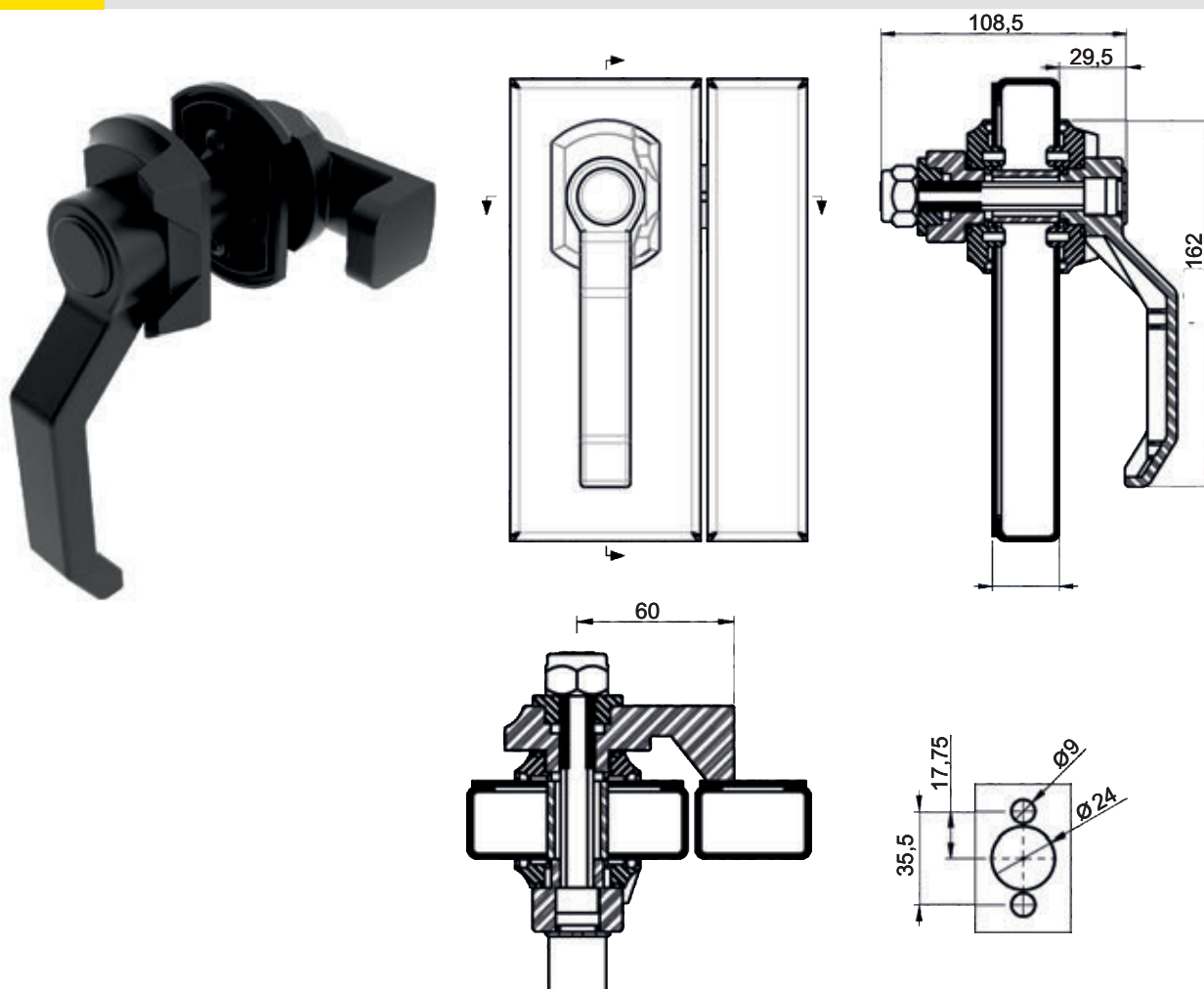


Mounting holes



	COMPONENTS	MATERIAL
1	Blinder cap	Polyamide P6GF30
2	Screw	ZnAl
3	Handle	Polyamide P6GF30
4	Bezel	
5	Bushing	
6	Cam	
7	Washer	Steel zinc plated
8	Nut	

CATALOGUE NUMBER	MAX. DOOR THICKNESS A [mm]	FINISH [C]
		RAL 9005
4.106.101	25	07
4.106.102	40	
4.106.103	50	



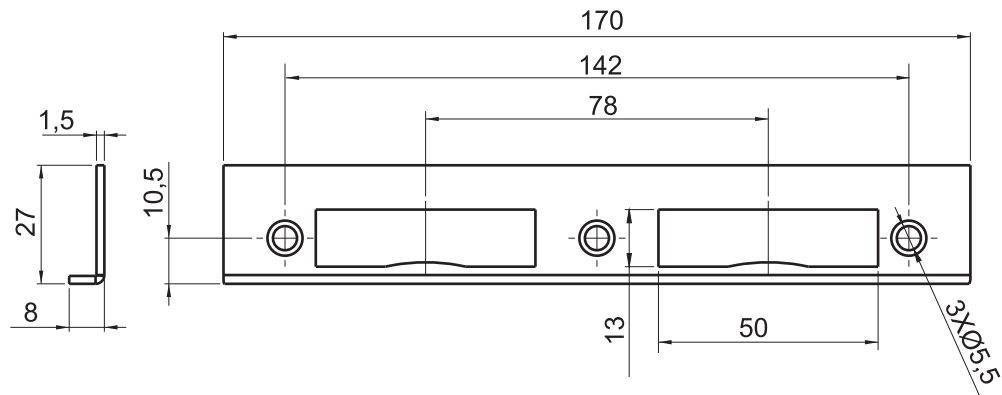
No	COMPONENTS	MATERIAL
1	Blinder cap	Polyamide P6GF30
2	Screw	Steel zinc plated
3	Handle	Polyamide P6GF30
4	Bezel	
5	Bushing	
6	Bezel	
7	Cam	
8	Washer	Steel zinc plated
9	Nut	

A Thickness door	180° Sign	90° turn Right	90° turn Left	FINISH [C] RAL 9005
25 mm	4.106.001	4.106.004	4.106.007	07
40 mm	4.106.002	4.106.005	4.106.008	
50 mm	4.106.003	4.106.006	4.106.009	

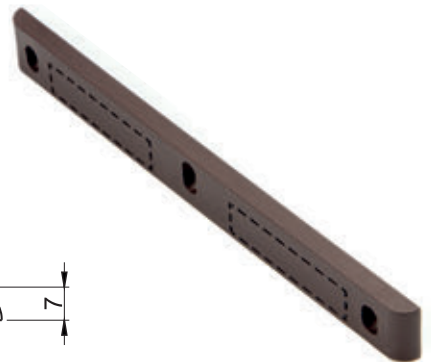
Left and right version on request. Delivery time 4-6 weeks.



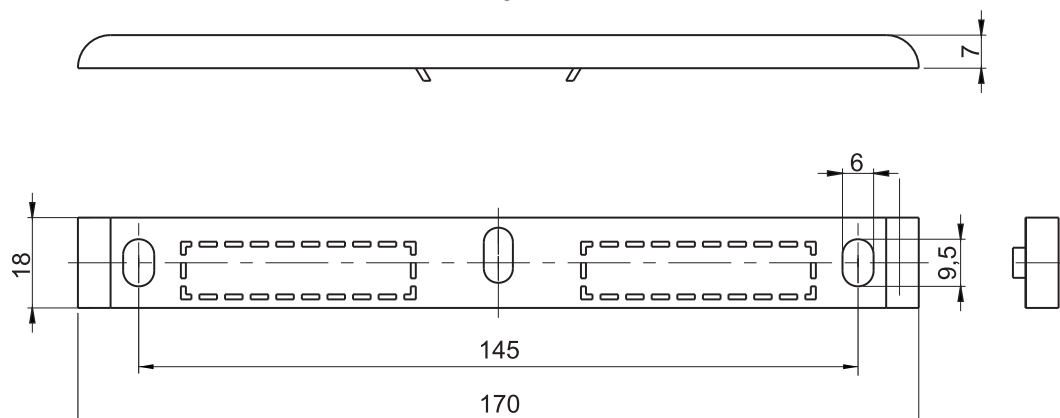
Latching element



CAT. NUMBER	MATERIAL
4.471.001	Steel zinc plated

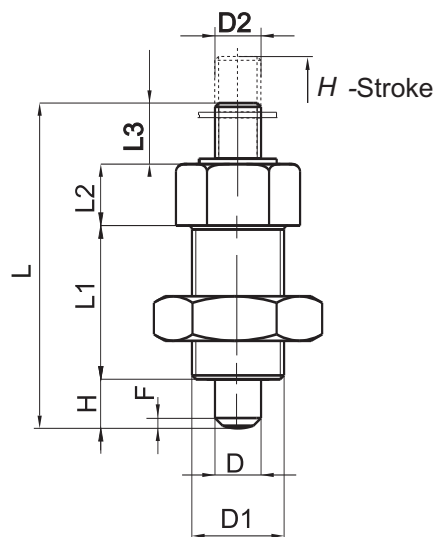


Masking element



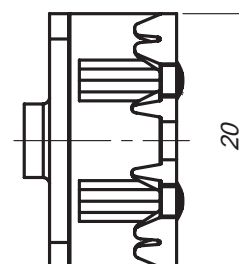
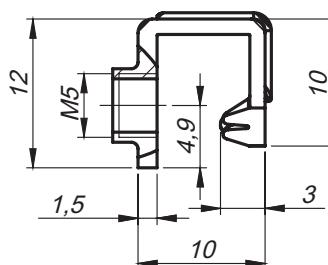
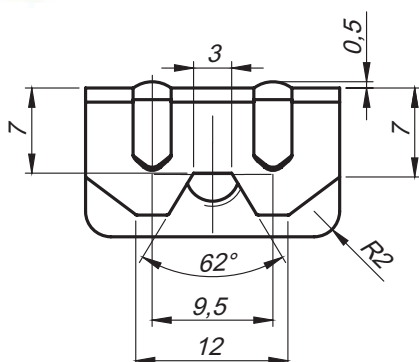
CAT. NUMBER	MATERIAL
4.472.001	Polipropylen - PP color - brown

Fixing pivot 4.427.001, 4.427.002



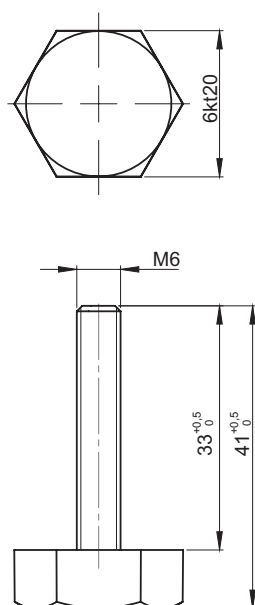
	D1	D2	D	L	L1	L2	L3	H	F
4.427.001	M12 x 1,5	M6	ø6	42	20	8	8	6	1 x 45°
4.427.002	M10 x 1	M4	ø5	37	17	7	7	5,6	0,7 x 45°

CAT. NUMBER	COMPONENTS	MATERIAL
4.427.001	Nut	Steel - oxidized
4.427.002	Housing	
	Pin	
	Cir clip	

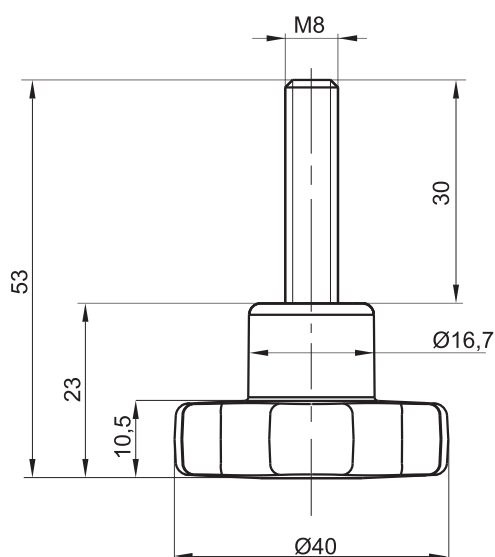


Complete clamp has a screw M5x8

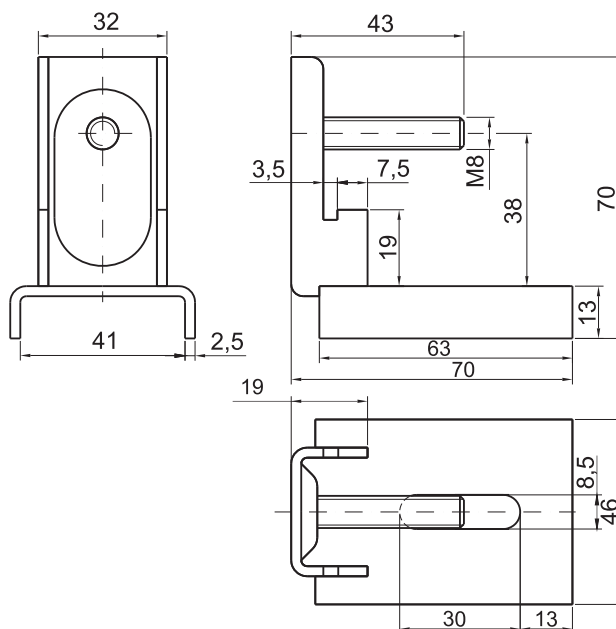
CAT. NUMBER	MATERIAL
4.426.001	Steel zinc plated



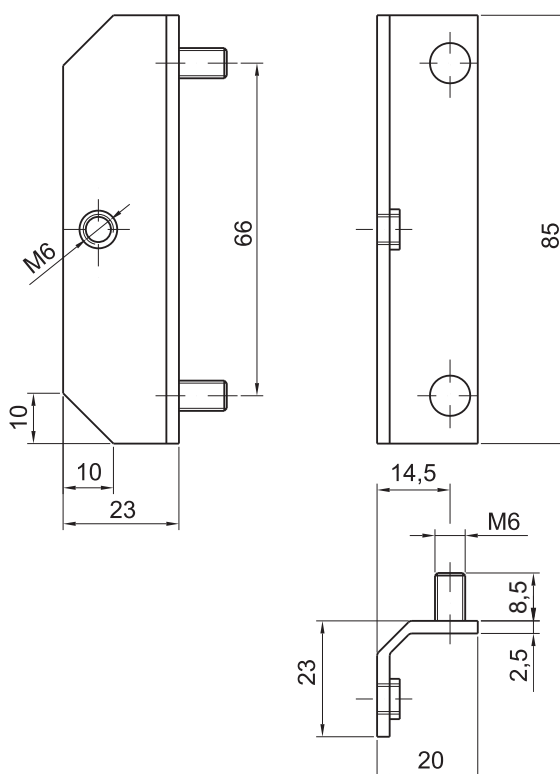
CAT. NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
4.404.001	Knob	Polyamide PA6	07
	Screw	Steel zinc plated	



CAT. NUMBER	COMPONENTS	MATERIAL	FINISH [C]
			RAL 9005
4.428.001	Handle	Polyamide PA6 GF30	07
	Screw	Steel - oxidizing	

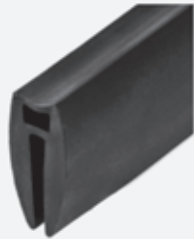


CAT. NUMBER	NAME	MATERIAL
4.412.001	Masking plate bracket	Steel zinc plated



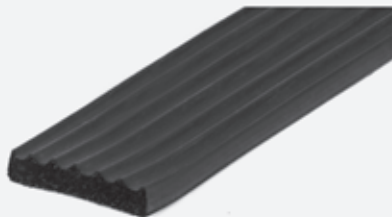
CAT. NUMBER	NAME	MATERIAL
4.413.001	Holder	Steel zinc plated

Gasketing profiles



1

Locking
systems

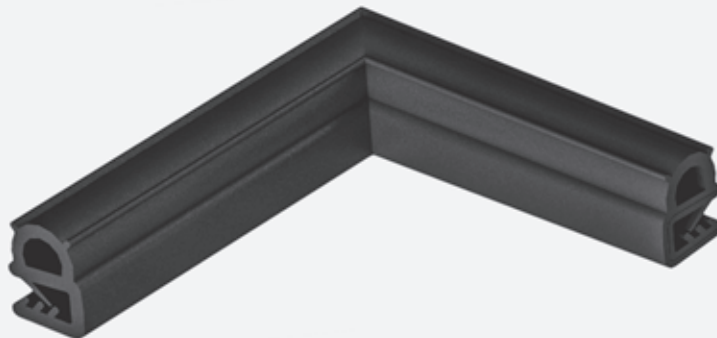


2

Locks
Latches

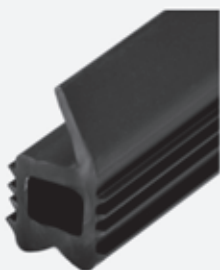
3

Hinges



4

Clamps



5

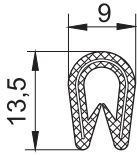
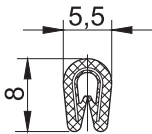
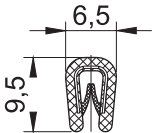
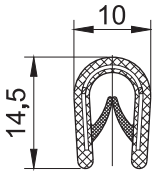
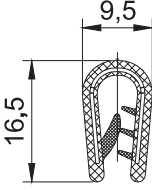
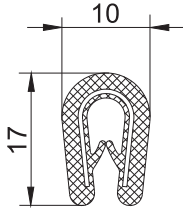
Accessories

6

Gasketing
profiles

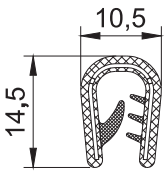
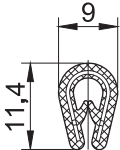
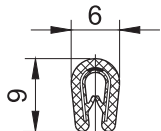
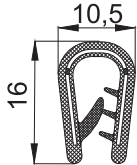
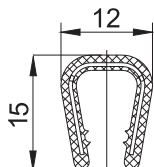
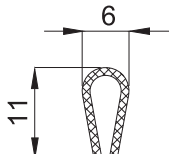
7

Custom
products

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-4	1,0-4,0	C	PCV	100
		UT-4.2	1,0-1,5	C	PCV	100
		UT-4.3.01	1,0-2,0	C	PCV	100
		UT-4.3.02	1,0-2,0	B	PCV	100
		UT-4.3.06	1,0-2,0	S	PCV	100
		UT-4.4.01	1,0-4,0	C	PCV	100
		UT-4.4.02	1,0-4,0	B	PCV	100
		UT-4.4.04	1,0-4,0	SC	PCV	100
		UT-4.4.05	1,0-4,0	SJ	PCV	100
		UT-4.5.2	1,0-2,5	C	PCV	100
		UT-4.5.4	2,0-4,0	C	PCV	100
		UT-4.5.6	4,0-6,0	C	PCV	100
		UT-4.6	1,0-4,0	C	PCV	100

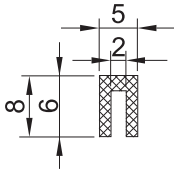
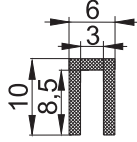
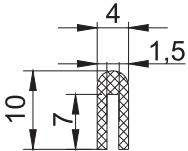
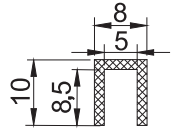
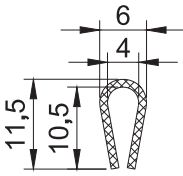
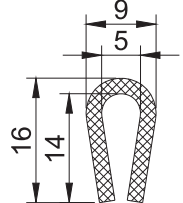
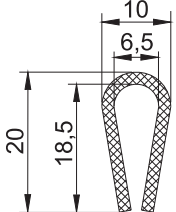
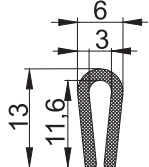
C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-4.7	2,0-5,0	C	PCV	100
		UT-4.8.2	1,0-2,5	C	PCV	100
		UT-4.8.4	2,0-4,0	C	PCV	100
		UT-4.9.01	1,0-2,0	C	PCV	100
		UT-4.9.02	1,0-2,0	B*	PCV	100
		UT-4.9.03	1,0-2,0	S	PCV	100
		UT-4.10.2	2,0-4,0	C	PCV	100
		UT-3.8	6,0-8,0	C	PCV	100
		UT-3.10	8,0-10,0	C	PCV	100
		UT-2	1,7-2,3	C	PCV	25

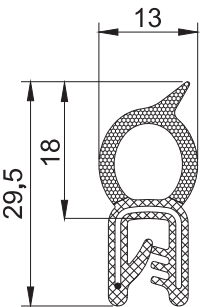
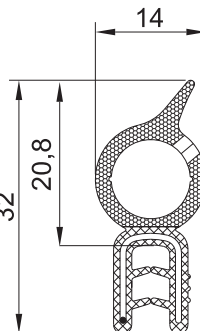
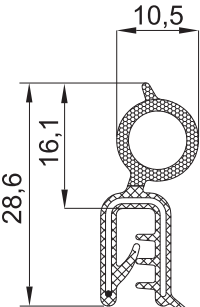
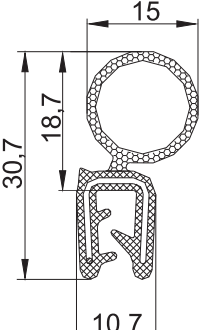
C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-5	2,0	C	EPDM	100
		UT-5.1	3,0	C	EPDM	100
		UT-5.2	1,5	C	EPDM	100
		UT-5.3	5,0	C	EPDM	100
		UT-5.4	4,0	C	EPDM	100
		UT-5.5	5,0	C	EPDM	100
		UT-5.6	6,5	C	EPDM	100
		UT-5.7	3,0	C	EPDM	100

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-30.1	1,0-2,5	C	EPDM	50
		UT-30.4	2,0-4,0	C	EPDM	50
		UT-30.2	1,0-3,0	C	EPDM	50
		UT-35	1,0-2,5	C	EPDM	50
		UT-35.1	1,0-3,0	C	EPDM	50

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

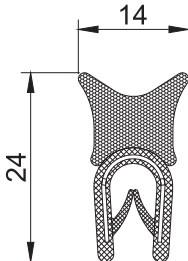
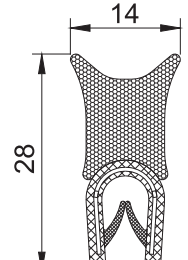
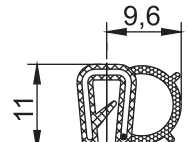
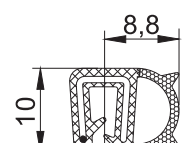
* Time of delivery 5-6 weeks



- EPDM



- PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-31	1,0-4,0	C	EPDM PCV	50
		UT-31.2	1,0-4,0	C	EPDM PCV	50
		UT-33.2	1,0-2,0	C	EPDM	50
		UT-33.3	1,0-2,5	C	EPDM	100

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

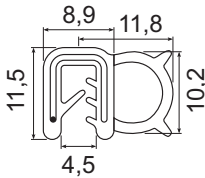
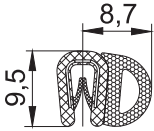
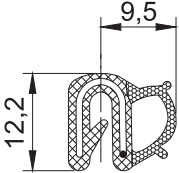
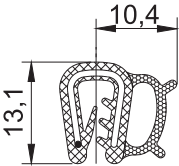
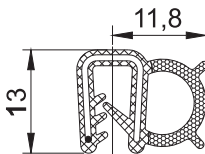
* Time of delivery 5-6 weeks



- EPDM



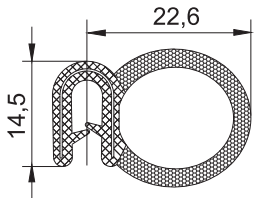
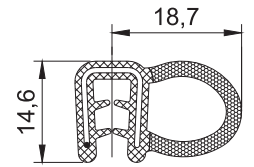
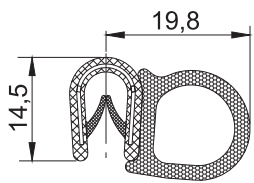
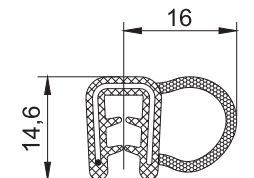
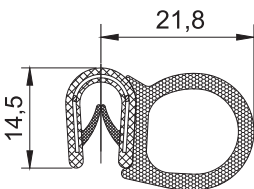
- PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-33.4	1,0-2,5	C	EPDM	100
		UT-34	1,0-2,0	C	EPDM PCV	100
		UT-37	0,8-2,5	C	EPDM	50
		UT-37.1	2,0	C	EPDM	50
		UT-57A	2,0	C	EPDM	50

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

 - EPDM - PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-8	1,0-4,0	C	EPDM	25
		UT-8.2	1,5-3,0	C	EPDM	25
		UT-8.3	1,0-4,0	C	EPDM PCV	50
		UT-8.4	1,5-3,0	C	EPDM	50
		UT-8.5	2,0-5,0	C	EPDM PCV	50

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

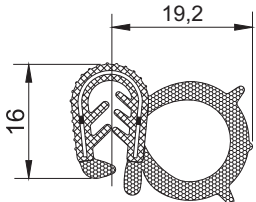
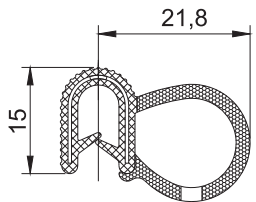
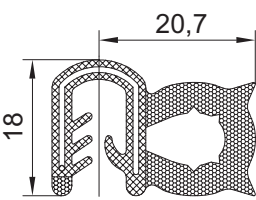
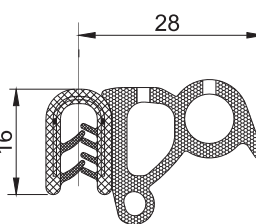
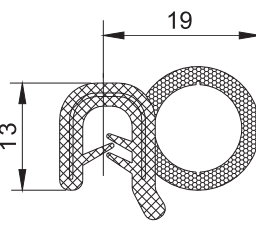
* Time of delivery 5-6 weeks



- EPDM



- PVC

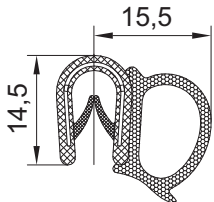
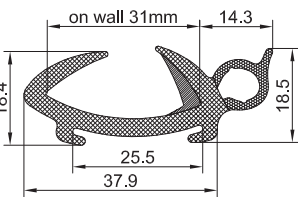
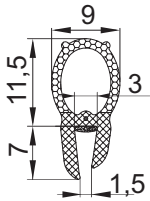
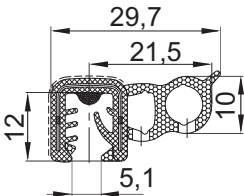
	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-8.6.4	2,0-4,0	C	EPDM	25
		UT-8.6.6	4,0-6,0	C	EPDM	25
		UT-8.7	1,0-3,5	C	EPDM	25
		UT-8.8	3,5-5,0	C	EPDM	3000
		UT-9.2	1,0-2,5	C	EPDM PCV	50
		UT-9.4	2,5-4,0	C	EPDM PCV	50
		UT-9.6	4,0-6,0	C	EPDM PCV	50
		UT-10.3	6,0	C	EPDM PCV	100

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

 - EPDM

 - PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-70	1,0-4,0	C	EPDM	50
		UTB-1	-	C	EPDM	100
		UTB-2	1,5	C	EPDM	5000
		UTB-9	5,0-6,0	C	EPDM	100

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

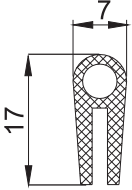
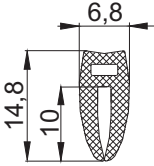
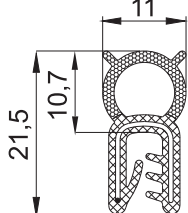
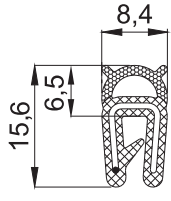
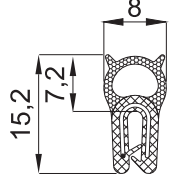
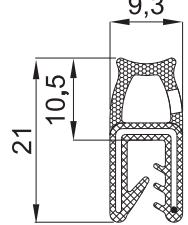
* Time of delivery 5-6 weeks



- EPDM



- PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-26A	2,0-3,0	C	EPDM	100
		UT-27	1,8	C	EPDM	50
		UT-32	1,0-3,0	C	EPDM	50
		UT-38	1,0-2,0	C	EPDM	50
		UT-42	0,5-1,5	C	EPDM	50
		UT-51	1,0-3,0	C	EPDM	50

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

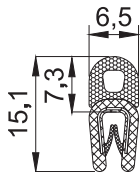
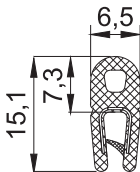
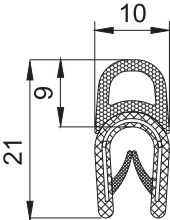
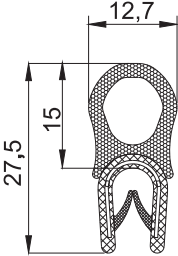
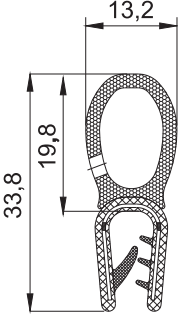
* Time of delivery 5-6 weeks



- EPDM



- PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-43	1,0-2,0	C	EPDM PCV	100
		UT-43B	1,0-2,0	C	EPDM	102
		UT-43.3	1,0-4,0	C	EPDM PCV	50
		UT-43.4	1,0-4,0	C	EPDM PCV	50
		UT-43.5.2	1,0-2,5	C	EPDM PCV	50
		UT-43.5.4	2,0-4,0	C	EPDM PCV	50
		UT-43.5.6	4,0-6,0	C	EPDM PCV	50

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

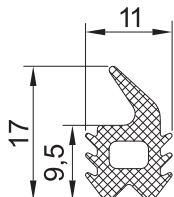
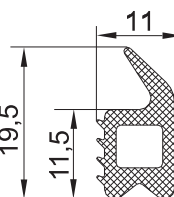
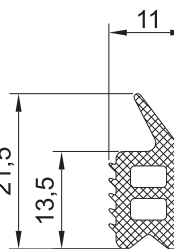
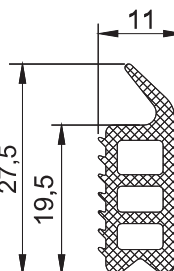
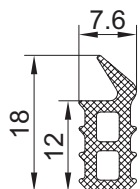
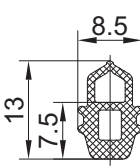
* Time of delivery 5-6 weeks



- EPDM



- PVC

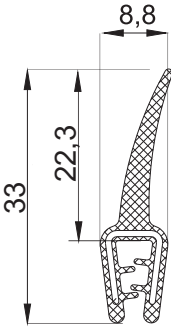
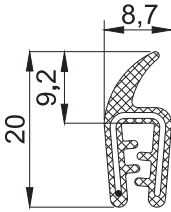
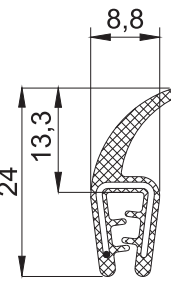
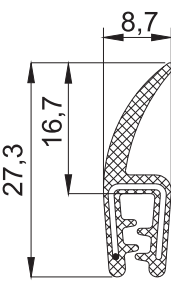
	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-7	-	C	PCV	7x20m
		UT-7.1	-	C	PCV	7x20m
		UT-7.2	-	C	PCV	7x20m
		UT-7.3	-	C	PCV	5x20m
		UT-7.4	-	C	EPDM	100
		UT-7.5	-	C	EPDM	1500

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

 - EPDM

 - PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-80	1,0-3,0	C	EPDM	50
		UT-80.2	1,0-2,0	C	EPDM	100
		UT-80.3	1,0-2,5	C	EPDM	100
		UT-80.4	1,0-3,0	C	EPDM	100

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

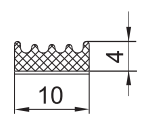
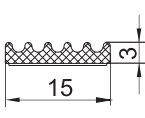
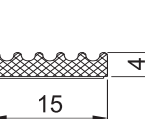
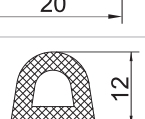
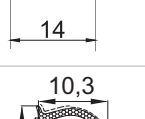
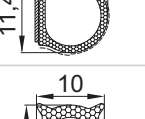
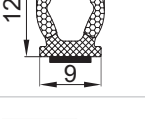
* Time of delivery 5-6 weeks



- EPDM



- PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		USRE-10.04	-	C	EPDM	125
		USRE-15.03	-	C	EPDM	100
		USRE-15.04	-	C	EPDM	100
		USRE-20.04	-	C	EPDM	50
		USDE-14.12	-	C	EPDM	40
		UTK-10.11	-	C	EPDM	100
		UTK-10.12	-	C	EPDM	100
		USDE-15.15	-	C	EPDM	100
		No of gasket	A width [mm]	B height [mm]	C	EPDM
		USPE-05.03	5	3		
		USPE-08.02	8	2		
		USPE-08.03	8	3		
		USPE-10.02	10	2		
		USPE-10.03	10	3		
		USPE-10.04	10	4		
		USPE-10.05	10	5		
		USPE-12.03	12	3		
		USPE-12.04	12	4		
		USPE-15.03	15	3		
		USPE-15.04	15	4		
		USPE-16.08	16	8		
		USPE-18.05	18	5		
		USPE-20.03	20	3		
		USPE-20.05	20	5		

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

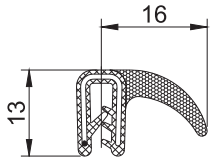
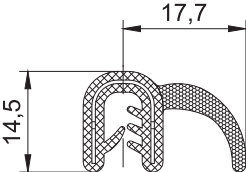
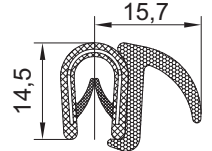
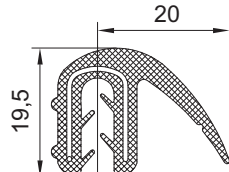
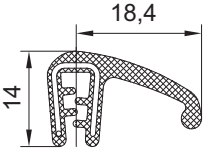
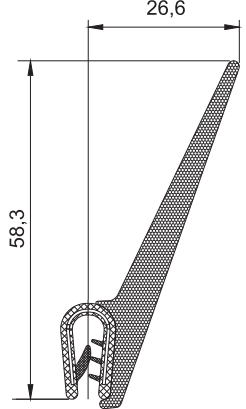
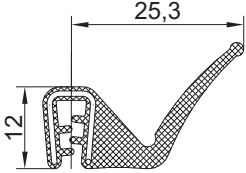
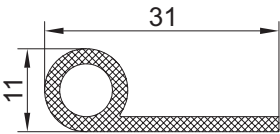
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- EPDM



- PVC

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-81.1	1,0-2,0	C	EPDM PCV	100
		UT-81.2	1,25-2,0	C	EPDM PCV	100
		UT-81.3	1,0-4,0	C	EPDM	50
		UT-81.4	1,0-3,5	C	EPDM	2500
		UT-81.5	1,0-2,5	C	EPDM	100
		UT-82.2	1,0-2,5	C	EPDM PCV	25
		UT-82.4	2,0-4,0	C	EPDM PCV	25
		UT-82.6	4,0-6,0	C	EPDM PCV	25
		UT-83	1,0-2,5	C	EPDM	3000
		UTP-137	-	C	EPDM	100

C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

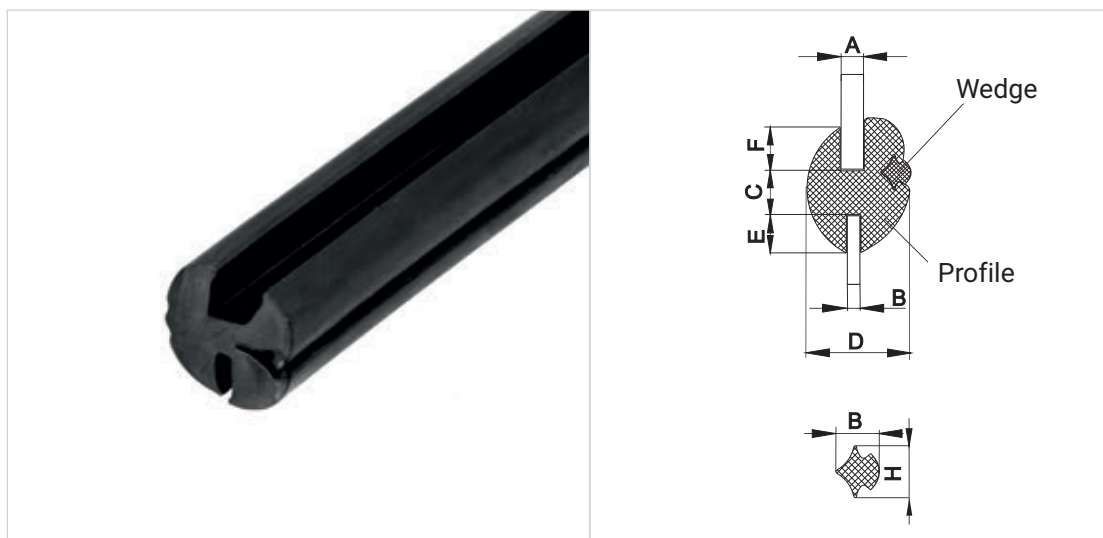
* Time of delivery 5-6 weeks



- EPDM



- PVC



Code	A	B	C	D	E	F	Sales unit [m]	Wedge	Material
US-838	3	1	4	11.6	4.5	6	20	US-328	EPDM
US-838.2	3	2	4	10.2	3	3	50	US-328.1	
US-838.3	4	1.5	4	13.6	5	6	25	US-328	
US-838.4	4	2	7.3	18	11	8.7	15	US-328.2	
US-838.5	4	3	4	12.6	5	6	25	US-328	
US-838.6	4	3	7	16	7	7	20	US-328.2	
US-838.7	4.5	5	7	16	7	7	20	US-328.2	
US-838.8	5	2	5	15	6	6	50	US-328.2	
US-838.9	5	3	7	19	8	8	20	US-328.2	
US-838.10	6	2.5	7	19	8	8	20	US-328.2	

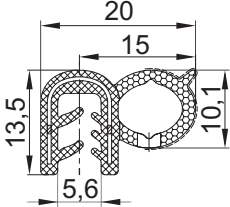
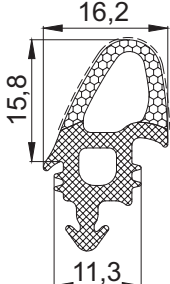
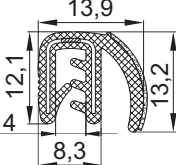
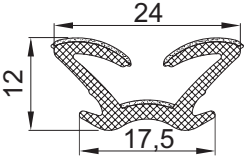
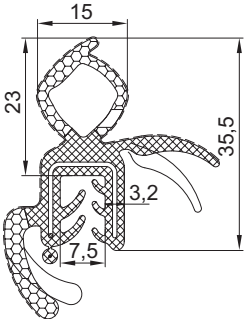
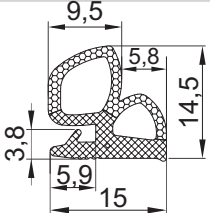
Wedge	H	B	Material	Colour
US-328	7,0	6,0	EPDM	C
US-328.1	5,5	4,5		
US-328.2	9,5	7,5		

Notice:
strengthening frame profile should be ordered
with the wedge
* wedge fixing tools to order with the manufacturer

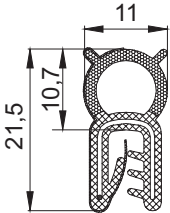
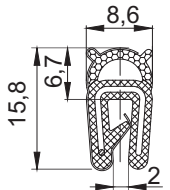
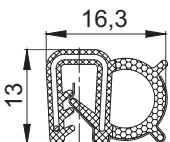
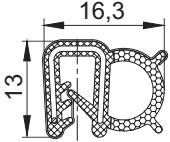
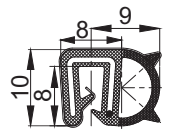
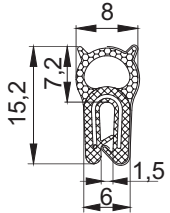


C - black, **B** - white, **S** - gray, **SJ** - bright gray , **SC** - dark gray

* Time of delivery 5-6 weeks

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UTG-1	3,0-4,5	C	EPDM	100
		UTG-2	-	C	EPDM	100
		UTF-1	1,0-2,5	C	EPDM	100
		UTF-2	-	C	EPDM	100
		UTGF-1	2,5-5,0	C	EPDM	100
		UTGF-2	-	C	EPDM	100

Sealing profiles with shielding electromagnetic interference / RFI signals.

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-32.EMV	1,0-3,0	C	EPDM*	100
		UT-38.EMV	1,0-2,0	C	EPDM*	100
		UT-57A.EMV	2,0	C	EPDM*	100
		UT-57B.EMV	2,0	C	EPDM*	100
		UT-33.3.EMV	1,0-2,5	C	EPDM*	100
		UT-42.EMV	0,5-1,5	C	EPDM*	100

* Soft-sponge rubber with conductive overall coating and steel spring core.

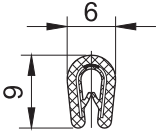
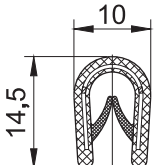
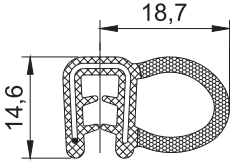
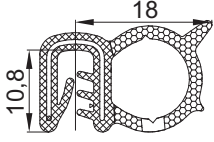
C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

Sealing profiles from UR group meets railway norm **EN 45545-2**

solid rubber (50,60,70 Shore A), classification R22/R23 HL3

sponge rubber (density 0,8 g / cm³), classification R22/R23 HL2

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UR-4.9.01	1,0-2,0	C	EPDM	100
		UR-4.4.01	1,0-4,0	C	Hexflame 45-1000	100
		UR-8.2	1,5-3,0	C	EPDM	100
		UR-8.8	1,0-3,0	C	PCV	100

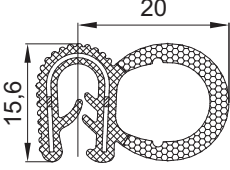
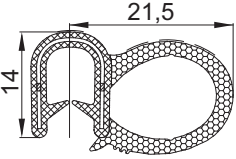
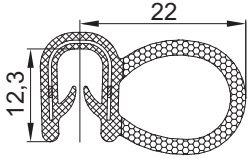
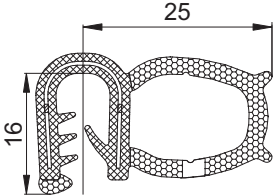
C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

Sealing profiles from UR group meets railway norm **EN 45545-2**

solid rubber (50,60,70 Shore A), classification R22/R23 HL3

sponge rubber (density 0,8 g / cm³), classification R22/R23 HL2

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UR-8.9	2,0-3,5	C	PCV	100
		UR-8.10	1,0-4,0	C	PCV	100
		UR-8.11	1,0-4,0	C	PCV	100
		UR-8.12	3,0-4,5	C	PCV	on request

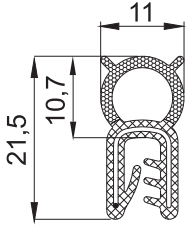
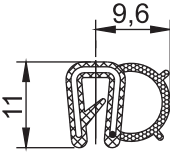
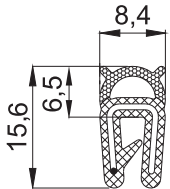
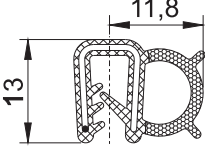
C - black, **B** - white, **S** - gray, **SJ** - bright gray, **SC** - dark gray

* Time of delivery 5-6 weeks

Sealing profiles from UR group meets railway norm **EN 45545-2**

solid rubber (50,60,70 Shore A), classification R22/R23 HL3

sponge rubber (density 0,8 g / cm³), classification R22/R23 HL2

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UR-32	1,0-3,0	C	EPDM	100
		UR-33.2	1,0-2,0	C	EPDM	100
		UR-38	1,0-2,0	C	EPDM	100
		UR-57A	2,0	C	EPDM	100

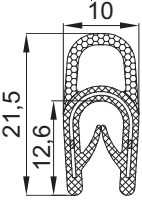
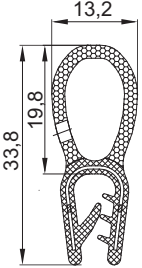
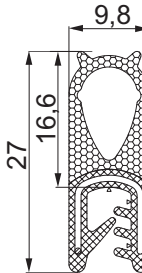
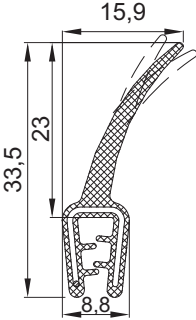
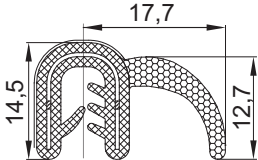
C - black, B - white, S - gray, SJ - bright gray, SC - dark gray

* Time of delivery 5-6 weeks

Sealing profiles from UR group meets railway norm **EN 45545-2**

solid rubber (50,60,70 Shore A), classification R22/R23 HL3

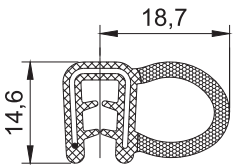
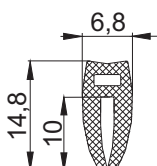
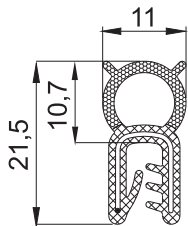
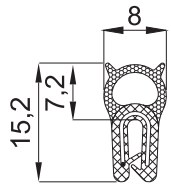
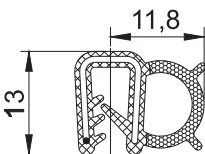
sponge rubber (density 0,8 g / cm³), classification R22/R23 HL2

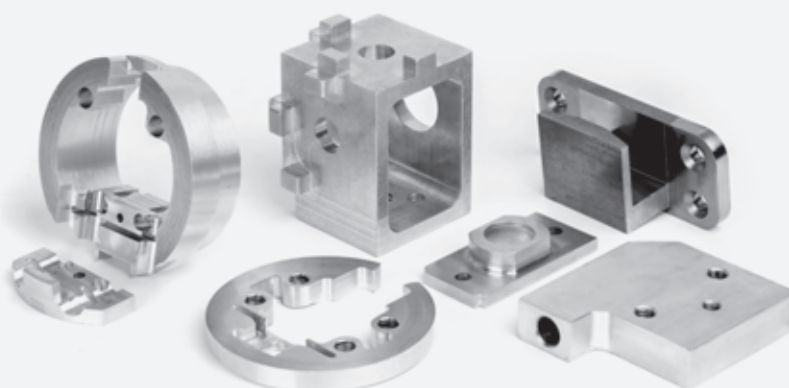
	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UR-43.3	1,0-4,0	C	PCV	on request
		UR-43.5	1,5-3,0	C	PCV	on request
		UR-43.6	2,0-4,0	C	EPDM	100
		UR-80.5	1,0-2,0	C	PCV	on request
		UR-81.3	1,25-2,0	C	PCV	on request

C - black, **B** - white, **S** - gray, **SJ** - bright gray, **SC** - dark gray

* Time of delivery 5-6 weeks

VDI 6022 - standard defining hygienic requirements for air handling units and air-conditioning units

	Design (section of gasket)	Code	Clamping range [mm]	Colour	Material	Sales unit [m]
		UT-8.2.VDI	1,5-3,0	C	EPDM	25
		UT-27.VDI	1,8	C	EPDM	50
		UT-32.VDI	1,0-3,0	C	EPDM	50
		UT-42.VDI	0,5-1,5	C	EPDM	50
		UT-57A.VDI	2,0	C	EPDM	50



1

Locking
systems

2

Locks
Latches

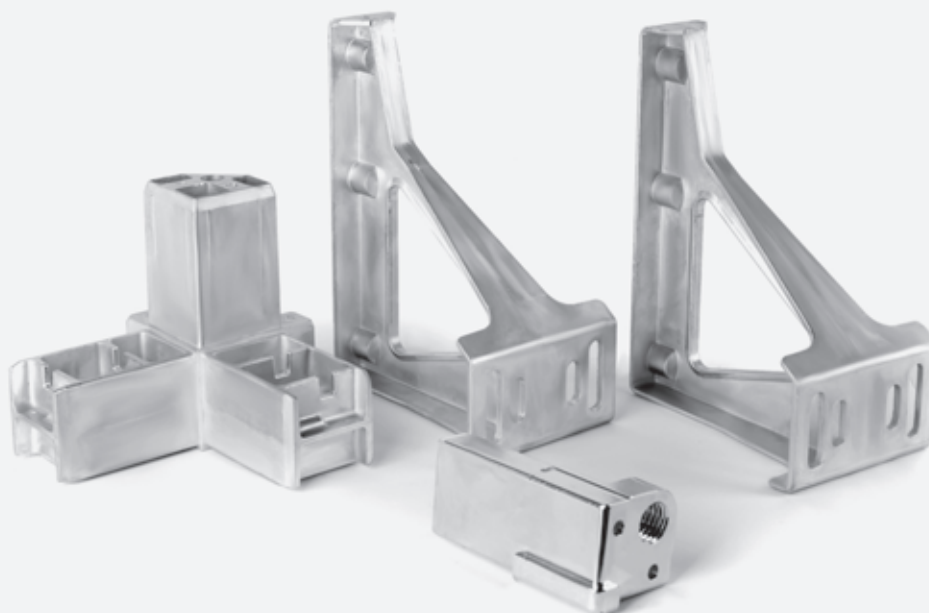


3

Hinges

4

Clamps



5

Accessories

6

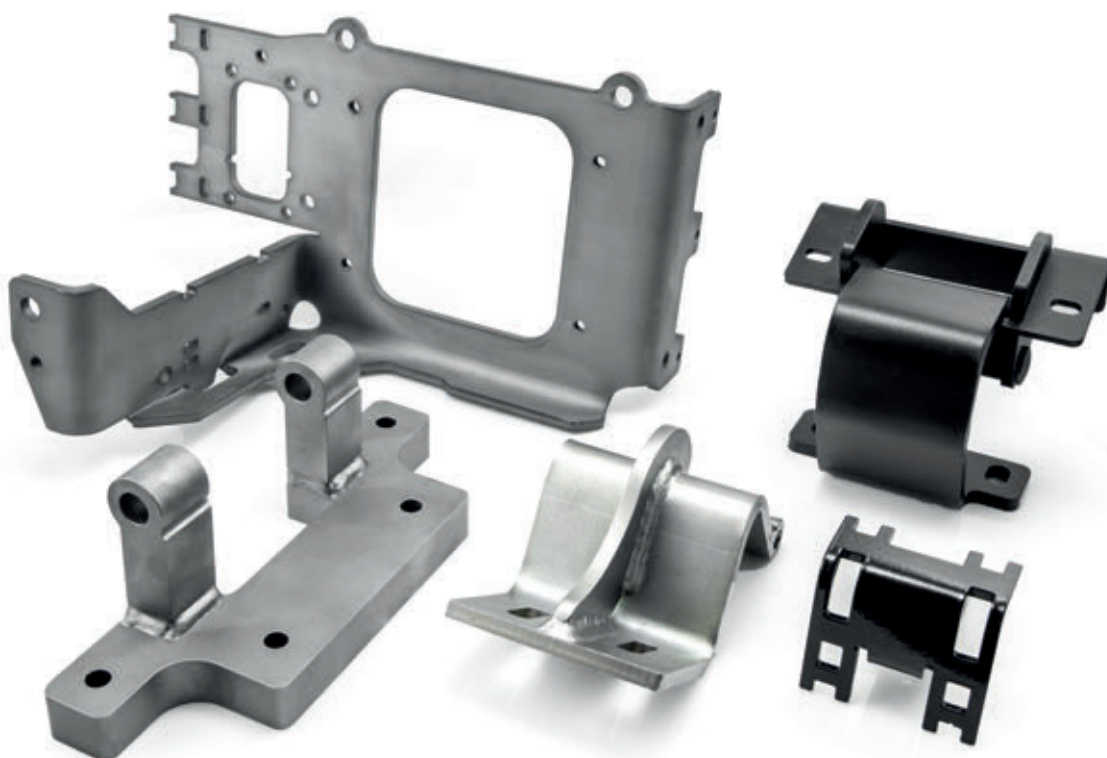
Gasketing
profiles

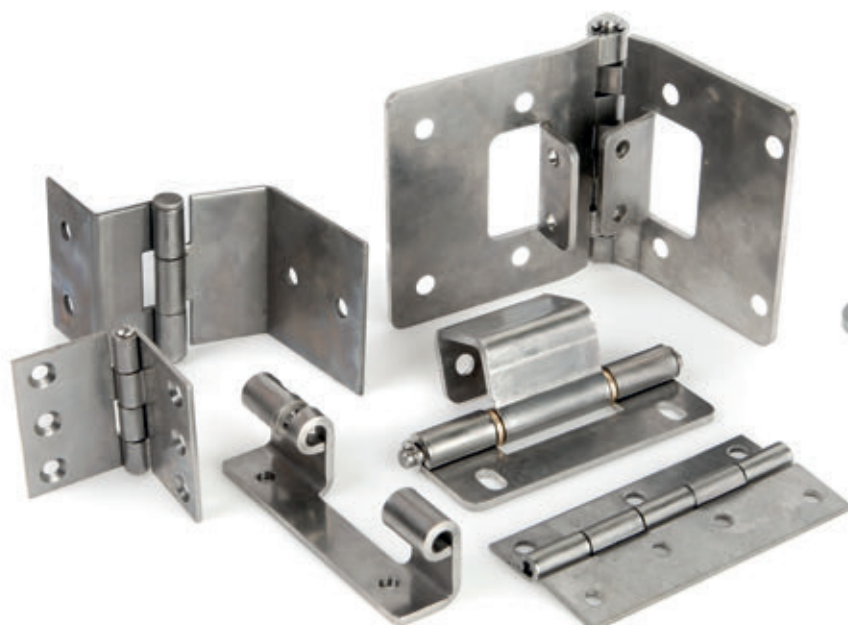
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Custom
products

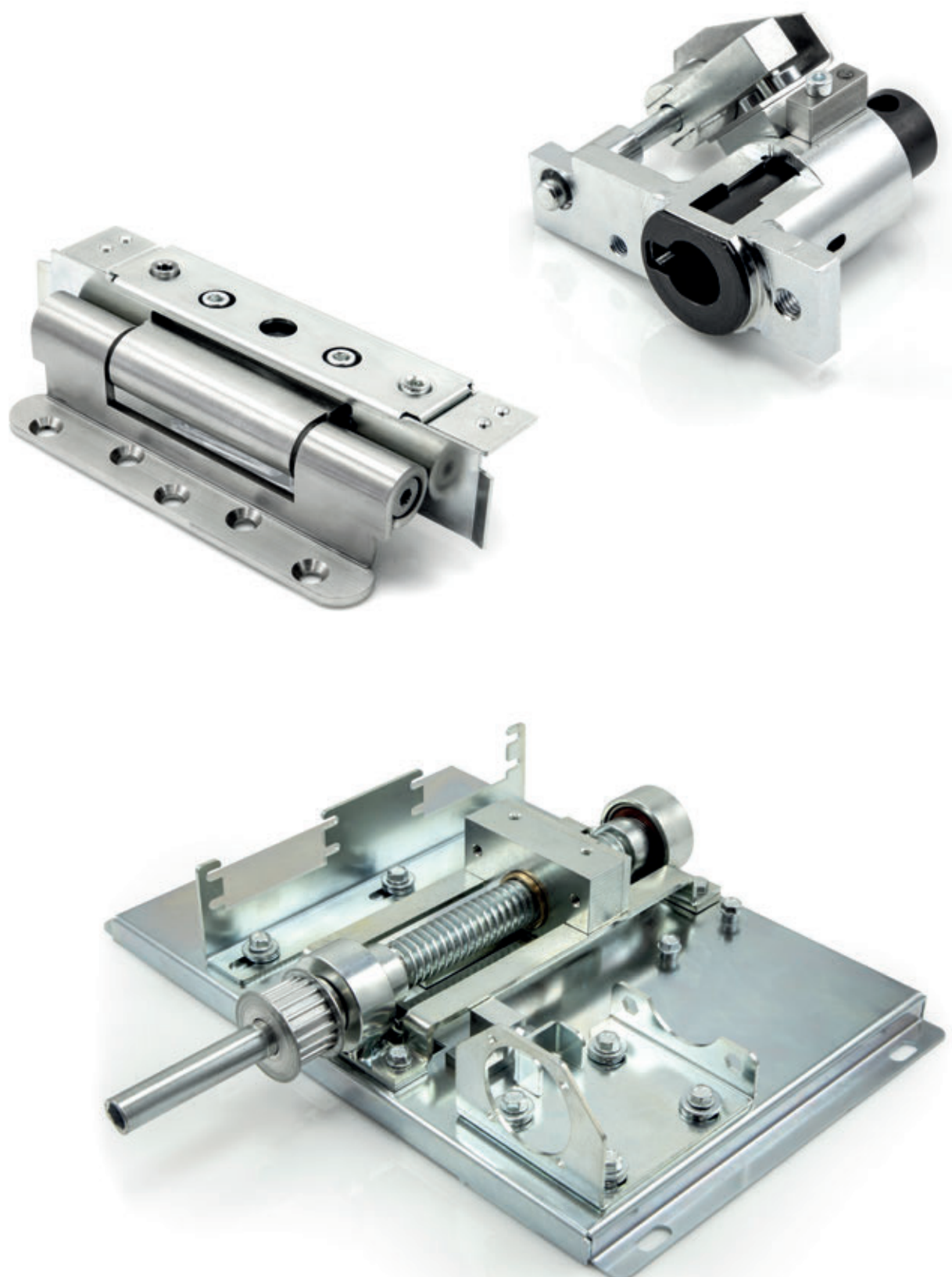
















Index



[1A] LOCKING SYSTEMS

Anti-panic lock 1B.ZA.001	1A-13
Anti-panic lock 1B.ZA.002	1A-14
Anti-panic lock 1B.ZA.003	1A-15
Anti-panic lock 1B.ZA.004	1A-16
Anti-panic lock 1B.ZA.005	1A-17
Anti-panic lock 1B.ZA.006	1A-18
Anti-panic lock 1B.ZA.007	1A-19
Anti-panic lock for double wing door	1A-20
Anti-panic lock	1A-12
Cogwheel mechanism distance	1A-9
External fitting with handle for anti-panic locks	1A-21, 22
Locking system (outside the IP) RW250	1A-10
Locking system for aluminium profile door	1A-7
Locking system of lock bolt	1A-8
Locking system outside the IP RW250	1A-11
Locking system with holes 50 x 25	1A-5
Locking system with holes 50 x 25	1A-6
Locking system with space between holes 105/130 internal locks	1A-2
Locking system with space between holes 50/55	1A-3
Locking system with space between holes 50/55	1A-4
Locking systems with space between holes 95/105/130	1A-1
Mounting holes spacing in anti-panic locks	1A-23
Rod strenghtening system	1A-9

[1B] SWINGHANDLE

RS-E Elektronik lock	1B-10
RS100	1B-3
RS100/T	1B-3
RS100/U	1B-3
RS110	1B-4
RS130	1B-8
RS130/U	1B-8
RS135	1B-8
RS135/U	1B-8
RS140	1B-8
RS140/U	1B-8
RS145	1B-8
RS145/U	1B-8
RS150	1B-26
RS151MZ	1B-36
RS151N	1B-34
RS151N	1B-35
RS152MZ	1B-36
RS152N	1B-34
RS152N	1B-35
RS154	1B-25
RS160	1B-29
RS161	1B-30
RS168	1B-32
RS168/B	1B-32
RS169	1B-33
RS170	1B-33
RS173	1B-13
RS174	1B-31
RS175	1B-31
RS200	1B-3
RS200/T	1B-3
RS200/U	1B-3
RS210	1B-4

RS300	1B-23
RS400	1B-5
RS400/U	1B-5
RS400W	1B-5
RS400W/U	1B-5
RS420	1B-5
RS420/U	1B-5
RS420W	1B-5
RS430	1B-6
RS430/U	1B-6
RS500	1B-5
RS500/U	1B-5
RS500W	1B-5
RS500W/U	1B-5
RS510	1B-7
RS 520	1B-5
RS520/U	1B-5
RS520W	1B-5
RS530	1B-6
RS530/U	1B-6
RS600	1B-12
RS610	1B-12
RS650	1B-11
RS700	1B-14
RS710	1B-14
RS715	1B-15
RS716	1B-15
RS717	1B-17
RS720	1B-18
RS730	1B-16
RS750	1B-23
RS750	1B-23
RS761	1B-19
RS761	1B-21
RS762	1B-20
RS762	1B-21
RS763	1B-21
RS763	1B-22
RS790	1B-24
RS800	1B-4
RS900	1B-7
RS950 Swinghandle anti-theft	1B-28
RS980	1B-27

LOCK RW

RW100	1B-37
RW110	1B-37
RW200	1B-38
RW400/N	1B-18
RW400/M	1B-18
RW410/N	1B-18
RW410/M	1B-18
RW500	1B-38
RW510	1B-40
RW520	1B-40
Internal lock for passive door	1B-41
Lever Lock 1B.ZD100	1B-44
Lock ZWA1	1B-42
Lock ZWA1	1B-43
ZW, PANIK - ZWP	1B-1
ZWP002	1B-2

[1C] LOCKING SYSTEMS COMPONENTS

AAadapter 1C.903.....	1C-27
Adapter 1C.916.....	1C-43
Cam adapter JC-20018/36.....	1C-24
Quick Assembly Fastener 1C.921.001.....	1C-26

Cam

1-point cam without limiter.....	1C-12
1-point cam without limiter.....	1C-13
1-point cam without limiter.....	1C-14
1-point cam with limiter.....	1C-10
1-point cam with limiter.....	1C-11
1-point cam.....	1C-20
1-point cam.....	1C-21
1-point cam.....	1C-9
1-point cam JZ.....	1C-23
2-point cam.....	1C-15
3-point cam without limiter.....	1C-19
3-point cam without limiter.....	1C-15
3-point cam with limiter.....	1C-17
3-point cam with limiter.....	1C-18
3-point cam with limiter.....	1C-22
3-point cam.....	1C-16
Cam ZAMAK JZN-10027/30.....	1C-24

Cogwheel mechanism

MZ1.....	1C-28
MZ1.....	1C-29
MZ2.....	1C-30
MZ2.....	1C-31
MZ2.....	1C-32
MZ3.....	1C-33
MZ1-DB.002.....	1B-39
MZ1K-DB.002.....	1B-39
MZ1P-DB.002.....	1B-39
Bushing 1C.901.....	1C-27
Cap 1C.902.....	1C-27
Catch.....	1C-35
Catch.....	1C-36
Catches W314.....	1C-38
Catch W314-70.....	1C-39
Flat rods.....	1C-35
Flat rods.....	1C-36
Flat rods ver. B.....	1C-37
Flat rods ver. C.....	1C-39
Flat rods ver. D.....	1C-40
Flat rod with rollers.....	1C-34
Grip handle 1C.904.....	1C-40
Lock cylinder WRS-B.....	1C-2
Lock cylinder WRS-WCM.....	1C-1
Multipoint locking system with one flat bar.....	1C-41, 42
Rod guide 1C.906.100.....	1C-7
Rod guide 1C.906.....	1C-6
Rod guide P314.....	1C-8
Rod guide Ø6.....	1C-6
Rod guide Ø8.....	1C-6
Rod Ø6.....	1C-4
Rod Ø8.....	1C-4
Rod Ø8.....	1C-5
Self-locking cylinder WRS-P.....	1C-2

Shaped insert WRS-X.....	1C-1
Shaped insert WSR-360-X.....	1C-2
Shape inserts WRS-D13.....	1C-3
Sliding End Cap 1C.920.001.....	1C-25

[2A] LOCKS

Explanation of open fields.....	2A-1
Information card.....	2A-2
Adapter 2.920.....	2A-118
AX.....	2A-117

Blockade

2.901.....	2A-108
2.902.....	2A-107
2.903.....	2A-108
2.904.....	2A-107
2.905.....	2A-107
2.910.....	2A-109

Key

2.KL.009.....	2A-116
2.KLA-X.....	2A-111
2.KLB-X.....	2A-111
2.KL-D13S.008.....	2A-115
2.KLD-T13.....	2A-111
2.KL-X.001.....	2A-112
2.KL-X.002.....	2A-112
2.KL-X.003.....	2A-113
2.KL-X.004.....	2A-113
2.KL-X.005.....	2A-114
2.KL-X.006.....	2A-114
2.KL-X.007.....	2A-115
KLT-WF.....	2A-116
2.KLE-GZ.....	2A-110
K2.KLF-GZ.....	2A-110

Cover 2.904.020SN.....	2A-53
Dust cover 2.904.....	2A-104
Handle for lock 2.905.....	2A-105
Internal handle 1C.DB.002.....	2A-76
Locking flap 2.700.....	2A-102
Overview of lock inserts M22.....	2A-3
T-Handle Dust Cover 2.904.010.....	2A-75
Wing knobs type M.....	2A-10

Lock

2.501.....	2A-99
2.502.....	2A-100
2.503.....	2A-98
2.504.....	2A-95
2.505.....	2A-97
2.506.....	2A-66
2.507.....	2A-101
2.509.....	2A-88
2.510.....	2A-93
2.510.....	2A-94
2.511.....	2A-91
2.512.....	2A-100
2.515.....	2A-90
2.516.....	2A-89
2.520.....	2A-98

2.521	2A-97	M22P	2A-13
2.525	2A-59	M22PM-K	2A-64
2.526	2A-80	M22PW	2A-26
2.527	2A-59	M22R	2A-37
2.528	2A-58	M22SA	2A-46
2.529	2A-31	M22SA2	2A-41
2.530	2A-56	M22SC	2A-45
2.531	2A-79	M22SD20SN	2A-40
2.532	2A-79	M22SD22	2A-55
2.533	2A-83	M22SD30	2A-42
2.540	2A-78	M22SD40	2A-44
2.544	2A-80	M22SE	2A-47
2.601	2A-87	M22SG	2A-48
2.602	2A-4	M22SK30	2A-50
2.603	2A-68	M22SK32	2A-51
2.604	2A-84	M22SK37 Pressure	2A-52
2.605	2A-84	M22SP	2A-39
2.606	2A-82	M22SP2	2A-43
2.607	2A-82	M22TR	2A-33
2.608	2A-81	M22W	2A-24
2.609	2A-81	M22W32	2A-25
2.610	2A-92	M22ZD	2A-22
2.611	2A-31	M22ZW	2A-23
2.612	2A-31	M22ZW22	2A-23
2.613	2A-85	M24	2A-19
2.615	2A-86	M24B	2A-18
2.616	2A-69	M24C	2A-60
2.630	2A-67	M24ZN	2A-19
2.800	2A-77	M28-1	2A-57
JZ-3522 Lock with self-locking cam	2A-62	M28-2	2A-57
2.M19	2A-66	M22-6 Snap lock	2A-63
M16	2A-4	RW300 with knob	2A-72
M16/19	2A-5	TR12	2A-103
M16/45	2A-4	With handle L	2A-73
M16SD22	2A-54	With handle T	2A-74
M19-1	2A-6	Z-0233	2A-30
M19DC	2A-61	Z-2106	2A-30
M19W	2A-29	2.PM	2A-70
M22-1	2A-7	2.PM	2A-71
M22-2	2A-8	2.PMPA	2A-70
M22-3	2A-9	2.PMPA	2A-71
M22-30	2A-20	ZG	2A-117
M22-40	2A-21	ZG	2A-117
M22-5	2A-14	ZZR18	2A-34
M22-60	2A-21	ZZR18.010	2A-35
M22B	2A-17	ZZR19	2A-34
M22BK	2A-65	ZZR28	2A-34
M22D	2A-12	ZZR28/S	2A-36
M22DC	2A-61	ZZR38	2A-34
M22D-M	2A-68	ZZR50	2A-34
M22-DU	2A-11	CZ-E1	2A-37
M22DW	2A-26	GE-0100	2A-38
M22DW22	2A-25	GE-0101	2A-38
M22EW	2A-28	Roller latch 2.200	2A-96
M22FW	2A-28	Roller latch 2.210	2A-96
M22GP4	2A-15		
M22GP5	2A-15		
M22IP	2A-32		
M22JR-SN	2A-49		
M22K	2A-16		
M22KW	2A-16		
M22MS	2A-27		

[2B] LATCHES

3.561	2B-10
3.562	2B-11
3.563	2B-12
3.565	2B-15
3.566	2B-15
3.567	2B-16
3.ST200 Catch.....	2B-2
3.ST201	2B-1
3.ST202	2B-1
3.ST204	2B-2
3.ST205	2B-2
3.ST206	2B-5
3.ST207	2B-5
3.ST208	2B-8
3.ST209	2B-6
3.ST210	2B-8
3.ST211	2B-6
3.ST261	2B-7
3.ST262	2B-7
3.ST263.001	2B-9
3.ST263.100	2B-9
3.ST263.101	2B-10
3.ST264.002	2B-14
3.ST264	2B-3
3.ST265	2B-3
3.ST265	2B-4
3.ST267	2B-14
4.490	2B-13
4.491	2B-13
4.700 Bolt	2B-16

[3A, 3B] HINGES

3.501	3B-47
3.502	3B-47
3.503	3B-47
3.504	3A-63
3.505	3A-63
3.506	3A-63
3.507	3A-63
3.509	3A-5
3.510	3A-6
3.511	3A-7
3.512	3A-11
3.513	3A-12
3.514	3A-31
3.516	3A-19
3.517	3A-34
3.518	3A-35
3.519	3A-31
3.526	3A-19
3.527	3A-18
3.529	3A-22
3.530	3A-22, 23
3.531	3A-32
3.532	3A-24
3.534	3A-46
3.535	3A-33
3.536	3A-24
3.537	3B-14

3.538	3B-44
3.539	3B-44
3.540	3A-14
3.541	3A-13
3.543	3A-16
3.544	3A-17
3.545	3A-17
3.550	3B-42
3.ST4	3B-1
3.ST4-1	3B-1
3.ST5	3B-7
3.ST6	3B-7
3.ST7	3B-43
3.ST7-1	3B-43
3.ST7-2	3B-43
3.ST8	3B-18
3.ST9	3B-18
3.ST10	3B-17
3.ST11	3B-17
3.ST12	3B-11
3.ST12-1	3B-13
3.ST12-1B	3B-12
3.ST12-2	3B-11
3.ST12B	3B-12
3.ST13	3B-5
3.ST15	3B-17
3.ST16	3B-6
3.ST17	3A-64
3.ST18	3A-64
3.ST19-2	3B-14
3.ST20	3B-29
3.ST20	3B-31
3.ST21	3A-65
3.ST22	3A-65
3.ST23	3A-33
3.ST24	3B-30
3.ST24-34	3B-30
3.ST26	3B-37
3.ST26	3B-38
3.ST27	3B-3
3.ST27-1	3B-3
3.ST28	3A-52
3.ST29	3A-66
3.ST30	3A-44
3.ST31	3B-19
3.ST32	3B-10
3.ST33	3B-19
3.ST34	3B-19
3.ST35	3A-45
3.ST35-1	3A-45
3.ST35-2	3A-47
3.ST37	3A-51
3.ST38	3B-20
3.ST39	3B-20
3.ST40	3B-16
3.ST41	3B-16
3.ST42	3A-30
3.ST4-2	3B-2
3.ST43	3B-8
3.ST43	3B-9
3.ST4-4	3B-2
3.ST46	3B-27

3.ST46.....	3B-28	3.STZH3.....	3A-62
3.ST47.....	3B-5		
3.ST48.....	3A-51	3.ZN.75.....	3A-67
3.ST49.....	3A-57	3.ZN10.....	3A-20
3.ST50.....	3B-39	3.ZN13.....	3A-1
3.ST53.....	3A-61	3.ZN20.....	3A-57
3.ST54.....	3B-3	3.ZN23.....	3A-1
3.ST55.....	3A-51	3.ST25.....	3B-42
3.ST56.....	3A-53	3.ZN30.....	3A-9
3.ST56-2.....	3A-54	3.ZN33.....	3A-2
3.ST56-2.....	3A-55	3.ZN43.....	3A-2
3.ST58.....	3A-47	3.ZN48-PA.....	3A-18
3.ST60.....	3B-32	3.ZN60.....	3A-4
3.ST65.....	3B-32	3.ZN60.....	3A-9
3.ST67.....	3B-34	3.ZN65.....	3A-8
3.ST73.....	3A-62	3.ZN65.....	3A-9
3.ST76.....	3B-13	3.ZN66.....	3A-10
3.ST79.....	3B-40	3.ZN67.....	3A-15
3.ST81.....	3B-35	3.ZN68.....	3A-15
3.ST84.....	3B-35	3.ZN70.....	3A-67
3.ST89.....	3B-41	3.ZN80.....	3A-69
3.ST95.....	3B-21	3.ZN90.....	3A-68
3.ST96.....	3B-36	3.ZN100.....	3A-68
3.ST100.....	3B-26	3.ZN105.....	3A-21
3.ST102.....	3A-66	3.ZN110.....	3A-3
3.ST104.....	3B-40	3.ZN115.....	3A-3
3.ST105.....	3B-25	3.ZN120.....	3A-25
3.ST108.....	3A-52	3.ZN130.....	3A-26
3.ST109.001.....	3A-36	3.ZN140.....	3A-27
3.ST109.003.....	3A-37	3.ZN150.....	3A-70
3.ST109.004.....	3A-37	3.ZN151.....	3A-61
3.ST109.007.....	3A-38	3.ZN152.....	3A-61
3.ST109.009.....	3A-40	3.ZN154.....	3A-71, 72
3.ST109.100.....	3A-39	3.ZN155.....	3A-59
3.ST109.101.....	3A-39	3.ZN157.....	3A-72
3.ST112.....	3B-25	3.ZN158.....	3A-58
3.ST114.....	3A-48	3.ZN200.....	3A-20
3.ST115.....	3B-4	3.ZN210.....	3A-28, 29
3.ST116.....	3A-54		
3.ST117.....	3A-49		
3.ST118.....	3B-22		
3.ST119.....	3B-24		
3.ST120.....	3B-21		
3.ST121.....	3B-24		
3.ST123.....	3B-23		
3.ST125.....	3A-41		
3.ST126.....	3A-60		
3.ST127.....	3A-42, 43		
3.ST133.....	3A-46		
3.ST134.....	3A-56		
3.ST145.....	3A-50		
3.ST146.....	3A-50		
3.ST300.....	3B-48		
3.ST301.....	3B-49		
3.ST302.....	3B-50		
3.ST551.....	3B-45		
3.ST552.....	3B-45		
3.ST553.....	3B-45		
3.ST556.....	3B-15		
3.ST557.....	3B-15		
3.ST558.....	3B-46		
3.STZH2.....	3A-62		

[4] CLAMPS TYPE V-KLEMA

Single aluminium

25-120SW.....	4-1
35-240SW.....	4-1
50-240SW.....	4-1
70-300SW.....	4-1
95-300SW.....	4-1
25-120SW-B.....	4-1
50-300SW-B*.....	4-1
95-300SW-B.....	4-1
35-240SW-C.....	4-1
50-240SW-C.....	4-1

Double aluminium

2/25-120SW.....	4-2
2/50-240SW.....	4-2
2/70-300SW.....	4-2
2/25-120SW-B.....	4-2
2/35-300SW-B.....	4-2
2/25-120SW-D.....	4-2
2/50-240SW-D.....	4-2
2/70-300SW-E.....	4-2

2/25-120SW-E	4-2	NR.01.02	4-13
Aluminium		NR.01.03	4-13
16-120SW	4-3	NR.03.01	4-13
10-150.SW.A	4-3	NR.02.01	4-13
10-150.SW.B	4-3	NR.04.01	4-13
10-150.SW.C	4-3	NR.05.01	4-13
HS stalowe pojedyncze		NR.01.04	4-13
HM 6-50	4-4	NR.03.02	4-13
HM 10-95/A	4-4	NR.02.02	4-13
HM 10-95/B	4-4	Assembling busbar	
HM 10-95/C	4-4	4.480.001	4-14
HM 25-150/A	4-4	4.480.002.L	4-14
HM 25-150/B	4-4	4.480.002.L	4-14
HS 6-50	4-4	4.480.002.L	4-14
HS 10-95	4-4	4.480.003	4-14
HS steel single		4.480.004	4-14
HS 25-240	4-5	[5] ACCESSORIES	
HS 50-240	4-5	Adjustable feet	
HS 70-300	4-5	4.431	5-6
HS 35-300-B	4-5	4.510	5-7
HS 50-300-B	4-5	4.511	5-7
HS 120-300	4-5	4.512	5-7
HS steel double		4.513	5-8
HS 2/50-240	4-6	4.514	5-8
HS 2/50-240-B	4-6	4.515	5-8
HS 2/50-240-D	4-6	4.516	5-9
HS 2/50-240-E	4-6	4.517	5-9
HS 2/70-240-C	4-7	4.518	5-9
HS 2/70-240-E	4-7	Adjustable lever 4.530	5-10
HS 2/70-300	4-7	Air vent 4.107	5-23
HM steel double		Air vent 4.108	5-23
HM 2/10-70-A	4-8	Air vent 4.109	5-23
HM 2/10-70-B	4-8	Box holder 4.410	5-14
Connecting device RBK LZ6V	4-9	Bridge clamp system 4.411	5-4
Terminals for connecting device 4.601.XXX	4-9	Bridge clamp system 4.419	5-5
Terminal 4.603.003	4-10	Clamp 4.426	5-39
Terminal 4.603.004	4-10	Connector 4.429	5-5
Terminals, clamps		Connector 4.500	5-2
4.406.XXX	4-11	Document pocket 4.420	5-19
4.405.XXX	4-11	Door blockade 4.401.20X	5-13
Cable clasp 4.460	4-15	Door blockade 4.401.30X	5-13
Cable clasp 4.461	4-15	Door blockade 4.401	5-11
Cable clasp 4.462	4-15	Drawer handle 4.443	5-30
V-klema covers		Fixing pivot 4.427	5-39
4.520.001.0X	4-12	Frame connector 4.422	5-17
Surge protection clamp		Handle	
4.402.001	4-12	4.102	5-31
4.403.001	4-12	4.103	5-32
Knurled nuts		4.104	5-32
NR.01.00	4-13	4.250	5-24
		4.440	5-25
		4.441	5-25
		4.444	5-24

4.444	5-29	UT-4.10.2	6-2
4.446	5-28	UT-5	6-3
4.447	5-27	UT-5.1	6-3
4.448	5-27	UT-5.2	6-3
4.470	5-31	UT-5.3	6-3
PA 4.444	5-26	UT-5.4	6-3
Heavy duty handle 4.105	5-34	UT-5.5	6-3
Heavy duty handle 4.105	5-35	UT-5.6	6-3
Heavy duty handle 4.106	5-36	UT-5.7	6-3
Heavy duty handle 4.106	5-36	UT-7	6-12
		UT-7.1	6-12
Holder 4.413	5-41	UT-7.2	6-12
Holder 4.414	5-1	UT-7.3	6-12
Holder 4.415	5-1	UT-7.4	6-12
Holder with seal 4.416	5-3	UT-7.5	6-12
Holder with seal 4.417	5-3	UT-8	6-7
Installation nut 4.501	5-2	UT-8.2	6-7
Knob 4.404	5-40	UT-8.3	6-7
Knob 4.428	5-40	UT-8.4	6-7
Latching element 4.471	5-38	UT-8.5	6-7
Lock with decompression function 4.110	5-33	UT-8.6.4	6-8
Masking element 4.472	5-38	UT-8.6.6	6-8
Masking plate bracket 4.412	5-41	UT-8.7	6-8
Metal handle 4.442	5-30	UT-9.2	6-8
Padlock 4.KD	5-15	UT-9.4	6-8
Padlock 4.KDZN.100	5-16	UT-9.6	6-8
Padlock 4.KDZN	5-15	UT-10.3	6-8
Profile 4.450	5-17	UT-26A	6-10
Profile 4.450	5-18	UT-27	6-10
Quick connector 4.600	5-16	UT-30.1	6-4
Screw 4.430	5-14	UT-30.4	6-4
Telescopic blockade 4.401	5-12	UT-30.2	6-4
Transparent window 4.110-114	5-20	UT-31	6-5
Transparent window 4.423	5-20	UT-31.2	6-5
Transparent window 4.423	5-21	UT-32	6-10
Transparent window 4.425	5-22	UT-33.2	6-5
Trapezium nut 4.409	5-14	UT-33.3	6-5
		UT-33.4	6-6
		UT-34	6-6
		UT-35	6-4
		UT-35.1	6-4
		UT-37	6-6
		UT-37.1	6-6
		UT-38	6-10
		UT-42	6-10
		UT-43	6-11
		UT-43B	6-11
		UT-43.3	6-11
		UT-43.4	6-11
		UT-43.5.2	6-11
		UT-43.5.4	6-11
		UT-43.5.6	6-11
		UT-51	6-10
		UT-57A	6-6
		UT-70	6-9
		UT-80	6-13
		UT-80.2	6-13
		UT-80.3	6-13
		UT-80.4	6-13
		UT-81.1	6-14
		UT-81.2	6-14
		UT-81.3	6-14

[6] GASKETING PROFILES

UT-81.4.....	6-14	US-328.2.....	6-16
UT-81.5.....	6-14	US-328.2.....	6-16
UT-82.2.....	6-14	US-328.2.....	6-16
UT-82.4.....	6-14		
UT-82.6.....	6-14	EMV gasketing material	
UT-83.....	6-14	UT-32.EMV.....	6-18
UTP-137.....	6-14	UT-33.3.EMV.....	6-18
UTB-1.....	6-9	UT-38.EMV.....	6-18
UTB-2.....	6-9	UT-42.EMV.....	6-18
UTB-9.....	6-9	UT-57A.EMV.....	6-18
		UT-57B.EMV.....	6-18
Self-Adhesive Profile		Sealing profiles from UR group meets norm EN 45545-2	
USRE-10.04.....	6-15	UR-4.4.01.....	6-19
USRE-15.03.....	6-15	UR-4.9.01.....	6-19
USRE-15.04.....	6-15	UR-8.2.....	6-19
USRE-20.04.....	6-15	UR-8.8.....	6-19
USDE-14.12.....	6-15	UR-8.9.....	6-20
UTK-10.11.....	6-15	UR-8.10.....	6-20
UTK-10.12.....	6-15	UR-8.11.....	6-20
USDE-15.15.....	6-15	UR-8.12.....	6-20
USPE-05.03.....	6-15	UR-32.....	6-21
USPE-08.02.....	6-15	UR-33.2.....	6-21
USPE-08.03.....	6-15	UR-38.....	6-21
USPE-10.02.....	6-15	UR-43.3.....	6-22
USPE-10.03.....	6-15	UR-43.5.....	6-22
USPE-10.04.....	6-15	UR-43.6.....	6-22
USPE-10.05.....	6-15	UR-57A.....	6-21
USPE-12.03.....	6-15	UR-80.5.....	6-22
USPE-12.04.....	6-15	UR-81.3.....	6-22
USPE-15.03.....	6-15		
USPE-15.04.....	6-15	Sealing profiles according to VDI 6022	
USPE-16.08.....	6-15	UT-8.2.VDI.....	6-23
USPE-18.05.....	6-15	UT-27.VDI.....	6-23
USPE-20.03.....	6-15	UT-32.VDI.....	6-23
USPE-20.05.....	6-15	UT-42.VDI.....	6-23
UTG-1.....	6-17	UT-57A.VDI.....	6-23
UTG-2.....	6-17		
UTF-1.....	6-17	[7] CUSTOM PRODUCTS	
UTGF-1.....	6-17	Custom products.....	7-1 to 7-6
UTGF-2.....	6-17		
Assembly profile			
US-828.....	6-16		
US-828.1.....	6-16		
US-828.2.....	6-16		
US-838.....	6-16		
US-838.2.....	6-16		
US-838.3.....	6-16		
US-838.4.....	6-16		
US-838.5.....	6-16		
US-838.6.....	6-16		
US-838.7.....	6-16		
US-838.8.....	6-16		
US-838.9.....	6-16		
US-838.10.....	6-16		
Wedge			
US-328.....	6-16		
US-328.2.....	6-16		
US-328.1.....	6-16		
US-328.2.....	6-16		
US-328.2.....	6-16		

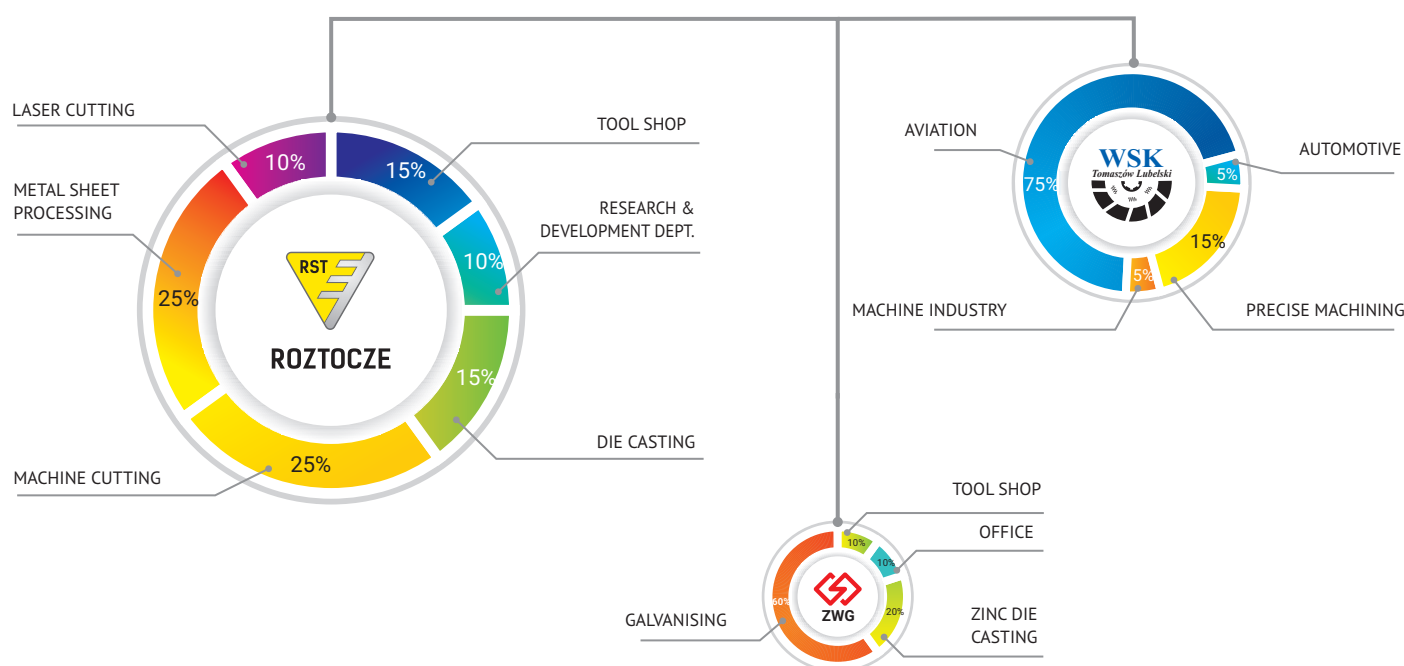






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