

NOTES:

## MATERIALS:

- 1. INSULATORS = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
- 2. CONTACT & SPRING = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
- 3. SLEEVE = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02, BRASS SPEC'D. @ 75-82 ROCKWELL "B" TENSILE STRENGTH 55-65 KPSI.
- 4. ALL OTHER METAL PARTS = BRASS PER ASTM B16, ALLOY C36000, TEMPER H02.

## FINISHES:

- 1. CONTACT = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 1, GRADE C, OVER .00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ-N-290.
- 2. SPRING = NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, EXCEPT .0001 TO .0002 THICK OVER .00005 TO .0001 THICK COPPER PER MIL-C-14550.
- 3. ALL OTHER METAL PARTS = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 0, GRADE C, OVER .00010 TO .00020 COPPER STRIKE PER MIL-C-14550.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		DWN: A.D.M. CHKD:	DATE 03/16/06 DATE		DIALL compa	APPLIED ENGINEERIN 104 John W. Murp New Haven, CT	hy Dr.	JCTS
DECIMAL	ANGLE	D.N. APVD: D.J.C.	03/16/06 DATE 03/16/06		SMB RIGHT ANGLE FEMALE PLUG SOLDER-CLAMP TYPE FOR .086 S/R AND SIMILAR CABLES			
REFERENCE:  ORIGINATOR: A.D.M. DATE: 03/16/06		MATERIALS & FINISHES: SEE NOTES		size A	FSCM NO. 19505	DWG. NO. 2005—1541	-010	REV A
				SCALE 6:1		THIRD ANGLE PROJECTION	SHEET 1 C	OF 1

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