Fuses Datasheet

219XA Series 5×20mm, Time-Lag Fuse



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Description

 $5{\times}20\text{mm}$ time-Lag glass body cartridge fuse designed to IEC specification.

Features

- Designed to International IEC Standards for use globally
- Meets the IEC 60127-2, Sheet 6 specification for time-Lag fuses
- Available in cartridge and axial lead form
- RoHS compliant and lead-free

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Agency Approvals

Agency	Agency File/Certificate Number	Ampere Range
PS L	Cartridge: NBK220604-E10480A DPC NBK230604-E10480A Leaded: NBK220604-E10480B NBK230604-E10480B	1A – 5A 6.3A 1A – 5A 6.3A
	CCC self declaration No.:2020970207000068	0.040A-6.3A
c FN ° us	E10480	0.040A - 6.3A
SP.	29862	0.125A - 6.3A
(\mathbb{Z})	1620075	0.040A - 6.3A
	40016080	0.040A - 6.3A
$\overleftarrow{\nabla}$	KM41462	0.125A – 6.3A
Œ	N/A	0.040A - 6.3A
EAC	RU C-DE.HB26.B.01385/21	

Additional Information



Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	OpeningTime
150%	0.04A - 0.1A	1 hours, Minimum
150 %	0.125A – 6.3A	1 hours, Minimum
210%	0.04A - 0.1A	2 minutes, Maximum
21070	0.125A – 6.3A	2 minutes, Maximum
275%	0.04A - 0.1A	0.2 sec., Min; 10 sec. Max
275%	0.125A – 6.3A	0.6 sec., Min; 10 sec. Max
400%	0.04A - 0.1A	0.04 sec., Min; 3 sec. Max
400%	0.125A – 6.3A	.15 sec., Min; 3 sec. Max
1000%	0.04A - 0.1A	.01 sec., Min; 0.3 sec. Max
	0.125A – 6.3A	.02 sec., Min; 0.3 sec. Max

Amm Maltana			Nominal Nominal	Maximum	Maximum	Agency Approvals									
Amp Code (A)		Cold Resistance (Ohms)	Melting I ² t (A ² sec)	I ² t Current	ed Dissipation nt at 1.5In	Ŷ	PS m	c SL ° us	(Sft)	\bigcirc		Œ			
.040	0.040	250		31.8620	0.01640	4000	1.6			х		х	х	х	
.050	0.050	250		21.2920	0.01700	3500	1.6			х		х	х	х	
.063	0.063	250		14.2685	0.03800	3000	1.6			х		х	х	х	
.100	0.100	250		6.0180	0.07900	2500	1.6			х		х	х	х	
.125	0.125	250		4.2000	0.13000	2000	1.6	х		х	х	х	х	х	х
.160	0.160	250		2.5500	0.31000	1900	1.6	х		х	х	х	х	х	х
.200	0.200	250		1.6000	0.32000	1500	1.6	х		х	х	х	х	х	х
.250	0.250	250		1.0495	0.54000	1300	1.6	х		х	х	х	х	х	х
.315	0.315	250		0.8475	1.23000	1100	1.6	х		х	х	х	х	х	х
.400	0.400	250		0.5350	1.40000	1000	1.6	х		х	х	х	х	х	х
.500	0.500	250	150A @	0.3700	3.00000	900	1.6	х		х	х	х	х	х	х
.630	0.630	250	250VAC	0.2750	4.82000	300	1.6	х		х	х	х	х	х	х
.800	0.800	250		0.1635	9.35000	250	1.6	х		х	х	х	х	х	х
001.	1.00	250		0.1165	19.20000	150	1.6	х	х	х	х	х	х	х	х
1.25	1.25	250		0.0817	27.15000	150	1.6	х	х	х	х	х	х	х	х
01.6	1.60	250		0.0551	44.20000	150	1.6	х	х	х	х	х	х	х	х
002.	2.00	250		0.0452	92.70500	150	1.6	х	х	х	х	х	х	х	х
02.5	2.50	250		0.0305	138.00000	120	1.6	х	х	х	х	х	х	х	х
3.15	3.15	250		0.0231	202.00000	100	1.6	х	х	х	х	х	х	х	х
004.	4.00	250		0.0158	330.00000	100	1.6	х	х	х	х	х	х	х	х
005.	5.00	250		0.0117	544.00000	100	1.6	х	х	х	х	х	х	х	х
06.3	6.3	250		0.0107	1093.03500	100	1.6	х	х	х	х	х	х	х	х

*4A-6.3A have an Interrupting rating 100A@350Vac.

Fuses Datasheet

Temperature Re-rating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation				
Preheat:					
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)				
Temperature Minimum:	100°C				
Temperature Maximum:	150°C				
Preheat Time:	60-180 seconds				
Solder Pot Temperature:	260°C Maximum				
Solder Dwell Time:	2-5 seconds				

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

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Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width				
219XA Series								
Bulk	N/A	1000	MXA	N/A				
Bulk	N/A	1000	MXAE	N/A				
Reel and Tape	EIA 296-E	1000	MRAET1	T1=53mm (2.087")				
Bulk	N/A	1000	MXG	N/A				

Packaging

Fuses Datasheet

Product Characteristics

Materials	Body: Glass Cap: Nickel Plated Brass Leads: Tin Plated Copper
Terminal Strength	MIL-STD-202, Method 211. Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand logo, current and voltage rating Cap 2: Agency approval markings Series
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

Operating Temperature	-55°C to +125°C
Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles -65° C to $+125^{\circ}$ C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A high RH (95%) and elevated temperature (40° C) for 240 hours.
Salt Spray	MIL-STD-202 Method 101, Test Condition B

Dimensions



Part Numbering System



Recommended Accessories

Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage
	<u>345_ISF</u>	Panel Mount Shock-Safe Fuseholder		10
Holder	<u>345</u>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20
	<u>830</u>	PC Mount Shock-Safe Miniature Fuseholder		16
	<u>520</u>	Metric OMNI-BLOK® Fuse Block		10
Block Clip	<u>646</u>	PC Mount Miniature Fuse Block	250	6.3
	<u>658</u>	Surface Mount Miniature Fuse Block		10
	<u>520_W</u>	PC Mount Miniature Fuse Clip		6.3
	<u>111</u>	PC Board Mount Fuse Clip		10
	<u>445</u>	PC Board Mount Fuse Clip		10

Notes:

Do not use in applications above rating.
Please refer to fuseholder data sheet for specific re-rating information.

3. Please contact factory for applications greater than the max voltage and amperage shown.

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