

SPECIFICATION



LIAN DUNG

ELECTRIC WIRE MATERIAL CO., LTD

聯東電線材料股份有限公司

APPROVED

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客戶名稱 : (CUSTOMER NAME)

TME

客戶料號 : (CUSTOMER PART NO.)

C2-10/C2-20

PLUG : LT-G067

CORD : SPT-1 18AWG/2C105D BLK 1m/2m

ISSUE : LD-QA-1070449/1070450

DATE : APR-26-2018

核		審		製	Aaron
准		核		表	

1.Scope:

This specification defines the requirements for SPT-1、SPT-2、SPT-3 power cord for NORTH AMERICAN use.

2.Reference Publication:

UL 62 & 817.

CSA C22.2 No.49-06 & No.21-95

3.Construction:

3.1 Plug: Catalogue No. LT-301 (UL/CSA TYPE) ; UL File No. E 121791

3.2 Connector: NA

3.3 Flexible cord manufacturerl:

● WU LI

● I-SHENG

3.4.Flexible Cord:

Types	Conductor			Core	Insulation Thickness mm	Jacket Thickness mm	Overall Diameter mm	Rating			
	AWG	mm ²	No./mm					Voltage V	Temp. °C	Current A	
SPT-1	18	0.81	41/0.16	2	--	0.76	2.70*5.40	300	60.105	10	★
	18	0.81	41/0.16	3	0.33	0.76	2.75*7.48	300	60.105	10	
SPT-2	18	0.81	41/0.16	2	--	1.14	3.40*6.80	300	60.105	10	
	16	1.31	26/0.253	2	--	1.14	3.60*7.20	300	60.105	13	
SPT-2	18	0.81	41/0.16	3	0.35	1.14	3.70*8.60	300	60.105	10	
	16	1.31	26/0.253	3	0.35	1.14	3.60*10.10	300	60.105	13	
SPT-3	18	0.81	40/0.16	2	--	1.52	4.2*8.4	300	60.105	10	
	16	1.31	26/0.253	2	--	1.52	4.5*9.0	300	60.105	13	
	14	2.08	41/0.253	2	--	1.52	5.8*11.6	300	60.105	18	
SPT-3	18	0.81	41/0.16	3	0.35	1.52	4.2*11.0	300	60.105	10	
	16	1.31	26/0.253	3	0.35	1.52	4.5*11.8	300	60.105	13	
	14	2.08	41/0.253	3	0.35	1.52	5.8*14.1	300	60.105	18	

4.Characteristics:

4.1 Continuity:

Each cord set or power supply cord shall be tested for its acceptance for electrical continuity.

4.2 Polarity:

In each cord set or power supply cord a blade or a terminal which is identified for the connection of live or neutral or grounding conductor shall be connected to the corresponding identified conductor of the wire.

4.3 Dielectric Voltage-Withstand:

Each cord set or power supply cord shall be capable of withstanding application of a 60HZ potential of 1250 volts between.

- a) Any two conductors, and
- b) live parts and dead metal parts

for one minute without breakdown.

4.4 Insulation Resistance:

The insulation resistance of a fitting between :

- a) Live parts of opposite polarity,
- b) Live parts and dead metal parts, and
- c) Live parts and any surface insulating material

Shall not be less than 100 megohms DC 500V.

4.5 Security of Blades:

Each blade of attachment plug shall be capable of withstand a pull of 20 pounds for two minutes without loosening or causing a residual displacement of more than 2.4mm.

4.6 Conductor Secureness:

Each blade of contact after being connected to a conductor prior to molding, the joint shall be capable of withstanding a pull force for one minute without breaking. The applied force shall be 20 pounds when the conductor is 18AWG or larger in size. The pull force shall be 8 pounds when a smaller conductor is used.

4.7 Temperature Rise Test:

With the application of 12A current to samples for 1 hour. The temperature rise shall not exceed 45°C against room temperature.

4.8 Blade Pull Test at Elevated Temperature:

The blade of a molded-on attachment plug shall be capable of withstanding a pull force 10 pounds at a temperature of 60°C for 4 hours without being pulled out from the molded body.

4.9 Flexing Test:

Each cord set or power supply cord shall be capable of withstanding 2500 cycles of bending as described in UL 817 paragraph 77.

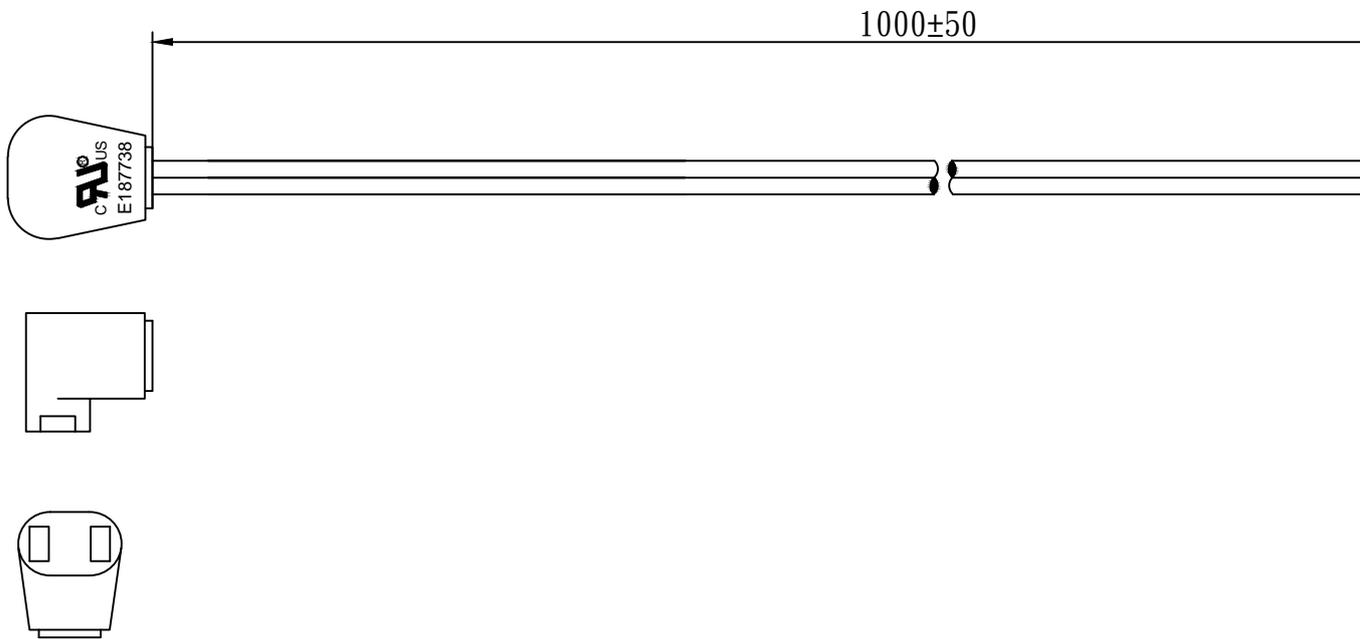
4.10 Abrupt Pull Test:

Each cord set or power supply cord shall be capable of resistant to physical abuse so as to acceptably withstand the test described in UL817 paragraph 83.

4.11 Withdrawal Force Test:

Inserted the connector into appliance inlet and withdraw the connector.

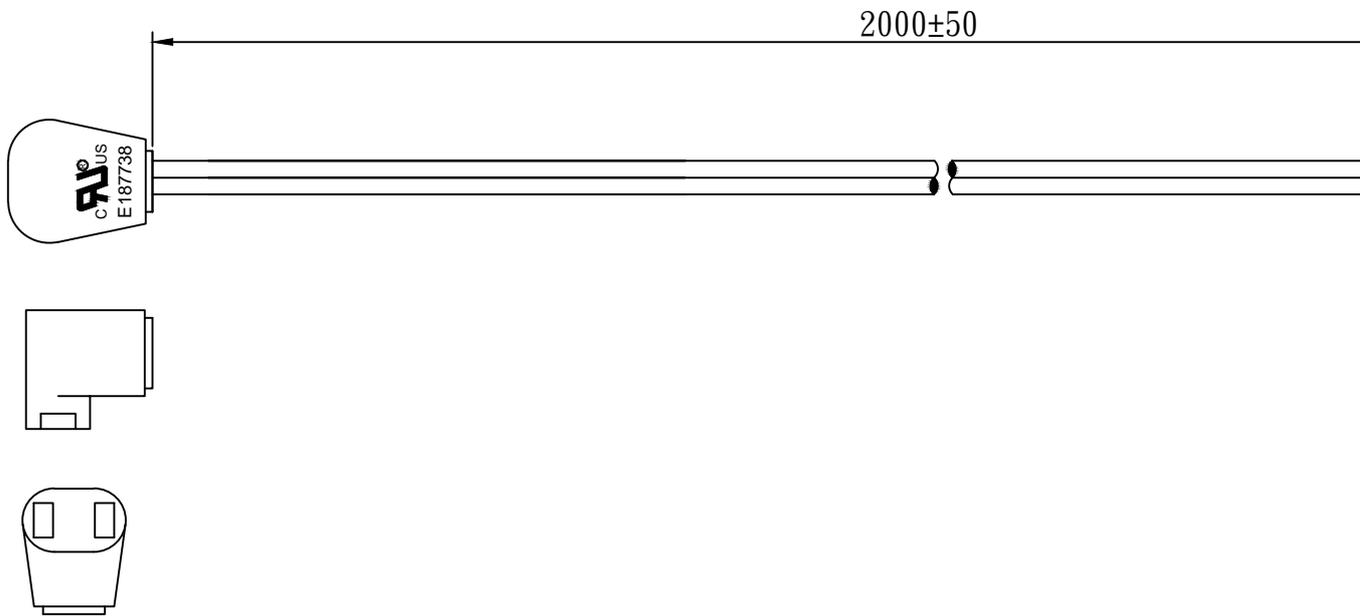
While measuring the strength shall be 1kg~6kg.



NOTE :

1. CORD : SPT-1 18AWG/2C 105D BLK 2m
2. CUSTOMER : TME
3. Supplier for flexible cord : I-SHENG、WU LI
4. P/N : N/A

3.			DRAWER	Aaron	DATE	18/04/26	TITLE	LT-G067
2.			APPROVE		REV.	1	Dr.No.	1070449
1.				比例			TOL.	±5mm
PART	DESCRIPTION	DATE			ALL DIMENSIONS IN mm			



NOTE :

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PART	DESCRIPTION	DATE			ALL DIMENSIONS IN mm			

Cat. NO. LT-G067, 07190 - FIG. 2

General - The general design, shape and arrangement shall be as illustrated except where variations are specifically described. Cat. No. 07190 is identical to Cat. No. LT-G067 except for different model name.

Body - Molded PVC, R/C (QMFZ2/8), Cat. No. CS-9371-WBS, see File E177713, manufactured by CHIA SHIN ENTERPRISES CO LTD. See ILL. 3 for dimensional details.

Alternate Material - Molded PVC, R/C (QMFZ2/8), Cat. No. AH-85J, see File E134674, manufactured by RHYTHM WIRE INDUSTRIAL CO LTD.

Alternate Material - Molded PVC, R/C (QMFZ2/8), Cat. No. Flex 60G, manufactured by Pure Friend Business Enterprise Corp. (E174939)

Inner Body Assembly - Optional, two-piece construction.

Inner body 1 - Molded of PA66, R/C (QMFZ2/8), Cat. No. A0520FN(+), manufactured by Ginar Technology Co Ltd. (E154352) See ILL. 6 for dimensional details.

Inner Body 2 - Molded of PP, R/C (QMFZ2/8), Cat. No. K1011, manufactured by Formosa Chemicals & Fibre Corp Plastics Div. (E162823) See ILL. 7 for dimensional details.

Contacts - Two provided, copper alloy, plated optional. Crimped to conductor with crimping length 2.4 mm and crimping height 1.4 mm for one flexible cord provided, crimping length 2.4 mm and crimping height 1.7 mm for two flexible cord provided. See ILL. 2 for dimensional details.

Cord - Flexible cord, Listed (ZJCZ/7). One or two provided. See the following table for application details.

<u>Cord Size</u>	<u>Cord Type</u>	<u>USL</u>	<u>CNL</u>
18/2 AWG	SPT-1	YES	YES

Alternate Cord - Flexible cord, Listed (ZJCZ/7). See the following table for application details. The grounding conductor terminates outside the body.

<u>Cord Size</u>	<u>Cord Type</u>	<u>USL</u>	<u>CNL</u>
18/3 AWG	SPT-1	YES	YES



ZJCZ.E94163 Flexible Cord

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Flexible Cord

[See General Information for Flexible Cord](#)

WU LI ELECTRIC WIRE & CABLE CO LTD

E94163

60 CHUNG-HWA RD, SEC 5
HSINCHU, 300 TAIWAN

Decorative cord, Type(s) CXTW, SPT-1W, SPT-2W, XTW

Jacketed cord, Type(s) SJT, SJT-R, SJTW, ST, STW, SVT, SVT-R

Parallel cord, Type(s) NISPT-1, NISPT-2, SPT-1, SPT-1-R, SPT-2, SPT-2-R, SPT-3



Trademark and/or Tradename: "E94163" , "LIAN DUNG" ,

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NUMBR P85694X0000

FILE NO: LL 85694

SUBMITTOR

Wu Li Electric Wire & Cable Co.
60 Chung Hua Rd.
Section 5
Hsin-Chu, Taiwan
Attention: Mr. Y.Y. Chang
Fax: 88635 383138

Page No: CRP 1 of 1
Date: October 13, 1992
Replaces: August 28, 1992

FACTORY

Wu Li Electric Wire & Cable Co.
60 Chung Hua Rd.
Section 5
Hsin-Chu, Taiwan

INSPECTION OFFICE

Taiwan

FILE NO

LL 85694

REPORT NO-APPL. NO

-1

SUBJECT

April 4, 1989 - Certification of
equipment wire Type TXF, 60C, 125V.

-2

January 3, 1991 - Flexible cord Type
SPT-1 (2 conductor construction) rated at
60C, FT2.

-3

January 30, 1991 - Flexible cord Type
SPT-1 (2 conductor) rated at 105C, FT2.

-4,-8

August 28, 1991 - Supplementary
certification of flexible cords Type
SPT-2 (2 conductor construction) rated
60C, 105C, FT2. In all colours except
clear and transparent.

-11, -12

October 13, 1992 - AWM, single conductor
construction with PVC insulation, Class
I, Group A/B, 80C, 105C, 300V, 600V,
FT1.

* * * * * * * * * *bm



ZJCZ.E88265 Flexible Cord

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Flexible Cord

[See General Information for Flexible Cord](#)

I SHENG ELECTRIC WIRE & CABLE CO LTD

E88265

52 TIN HWU RD

TA GANN VILLAGE

GWAI SAN HSIAN, TAOYUAN HSIEN 333 TAIWAN

Clock cord, Type(s) Clock

Decorative cord, Type(s) CXTW, SPT-1W, SPT-2W, XTW

Dryer and range cord, Type(s) SRDT

Heater cord, Type(s) HPN

Jacketed cord, Type(s) S, SJ, SJO, SJOO, SJOOW, SJOW, SJT, SJT-R, SJTO, SJTW, SO, SOO, SOOW, SOW, ST, STO, STOW, STW, SV, SVO, SVOO, SVT, SVT-R

Parallel cord, Type(s) NISPT-1, NISPT-2, SPT-1, SPT-2, SPT-2-R, SPT-3

Trademark and/or Tradename: "CERROWIRE"

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NISPT-1	300	20,18	2,3	PVC	PVC	1,2,6
SPT-2	300	18,16	2,3	PVC	-	1,2,3
NISPT-2	300	18,16	2,3	PVC	PVC	1,2,6
SPT-3	300	18-10	2,3	PVC	-	1, 2
SVT	300	18,17,16	2,3	PVC	PVC	1,2,4
SJT	300	18-10	2-6	PVC	PVC	1,2,4
SJTO	300	18-10	2-6	PVC	PVC	1,2
SJTW, SJTOW	300	18-10	2-6	PVC	PVC	1,2,4,5
ST	600	18-2	2 or more	PVC	PVC	1,2,4
STW, STOW	600	18-2	2 or more	PVC	PVC	1,2,4,5
PXT	125	20	2	PVC	-	1,2,7
PXWT	300	18, 16	2	PVC	-	1,2,5,7
S	600	18-2	2 or more	EP	CPE	1,2,7
SO	600	18-2	2 or more	EP	CPE	1,2,7
SOO	600	18-2	2 or more	EP	CPE	1,2,7
SOW	600	18-2	2 or more	EP	CPE	1,2,7
SOOW	600	18-2	2 or more	EP	CPE	1,2,7
SJ	300	18-10	2-6	EP	CPE	1,2,7
SJO	300	18-10	2-6	EP	CPE	1,2,7
SJOO	300	18-10	2-6	EP	CPE	1,2,7
SV	300	18,17,16	2 or 3	EP	CPE	1,2,7
SVO	300	18,17,16	2 or 3	EP	CPE	1,2,7
SVOO	300	18,17,16	2 or 3	EP	CPE	1,2,7

- Max temperature 90C:

S	600	18-2	2 or more	EP	CPE	1,2,7
SO	600	18-2	2 or more	EP	CPE	1,2,7
SOO	600	18-2	2 or more	EP	CPE	1,2,7
SOW	600	18-2	2 or more	EP	CPE	1,2,7
SOOW	600	18-2	2 or more	EP	CPE	1,2,7
SJ	300	18-10	2-6	EP	CPE	1,2,7
SJO	300	18-10	2-6	EP	CPE	1,2,7
SJOO	300	18-10	2-6	EP	CPE	1,2,7
HPN						

*mm² sizes also apply.

Notes:

1. In all colours except for clear and translucent.
2. Flame classification - FT2.
3. Includes two-conductor constructions in clear or translucent.
4. Optional shielding.
5. Low temperature rating: -40C.
6. Non-integral construction.
7. Flame classification - FT1.
8. HPN with 16 or 18 AWG, 3 conductor, EP ground conductor insulation.

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