

Innovative **Technology** for a **Connected** World

H1K EMI Gaskets

Fabric-over-Foam



UL 94V0 RATED NI/CU NYLON RIPSTOP (NRS) FABRIC-OVER-FOAM

Laird Technologies' Fabric-over-Foam (FoF) H1K EMI gaskets provide excellent EMI shielding performance for customers where EMI issues occur. The H1K Series EMI gaskets are composed of electrically conductive fabric wrapped around a soft urethane foam core. They are supplied with either a conductive or non-conductive pressure sensitive adhesive (PSA), and can be equipped with an Extended Release Liner (ERL) on the adhesive. The H1K is a halogen-free, UL 94V0 rated product that can be created with cross-section profiles such as rectangle, D, C, P, T, knife, bell shapes, and others. The H1K EMI gaskets can be further customized to an application by die-cutting, hole punching, notching, etc.

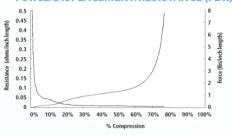
FEATURES FROHS

- Fabric-over-Foam gaskets are RoHS compliant
- Halogen-free per IEC-61249-2-21 standard
- III 9/1\/C
- Low surface resistivity of < 0.07 Ω/\Box provides excellent conductivity
- Shielding effectiveness of > 90 dB across a wide spectrum of frequencies
- Extremely low compression forces allow for use of lighter materials
- Fabric is highly conductive to provide good EMI shielding and grounding
- Abrasion resistant metallized fabrics show virtually no degradation in electrical performance after 1,000,000 cycles
- Laird Technologies' proprietary coating prevents fabric fraying and fingerprinting
- Available with conductive or non-conductive PSA
- Profile gaskets can be cut to specified lengths, kiss-cut on release liner, or mitered to form frame configurations

MARKETS

- Cabinet applications
- LCD and Plasma TV
- Medical equipment
- Servers
- Printers
- · Laptop computers
- Networking equipment
- Desktop computers
- Telecommunications cabinets

FORCE/DISPLACEMENT/RESISTANCE (FDR)



SHIELDING EFFECTIVENESS (dB)



global solutions: local support $_{\scriptscriptstyle{M}}$

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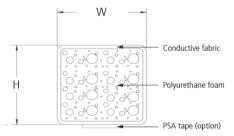
www.lairdtech.com



H1K EMI Gaskets Fabric-over-Foam

Item	Unit	Value	Test Method		
Shielding Effectiveness					
at 100 MHz		100 ⁻	SAE-ARP-1705(Mod.)		
at 1 GHz	dB	11.0°	(W10 mm x H8 mm)		
Surface Resistivity	Ω/□	< 0.07	ASTM F390		
Compression Set	%	< 20	ASTM D3574		
Operation Temperature	°C	-40 ~ 70	-		
Flame Retardant	UL 94V0 (UL file No.E170327)				
Hazardous Substance	Compliant with RoHS (Directive 2011/65/EU)				
	Compliant with SONY ss-00259				
	Halogen-free (based on IEC-61249-2-21)				
	Antimony-free				
Shelf Life	12 months at 23°C/ 60% R.H.				

COMPOSITION OF PRODUCT



PRESSURE SENSITIVE ADHESIVE (PSA TAPE) OPTIONS

Name	Туре	Thickness (mm)	Peel strength on stainless steel (JIS Z 0237)	Z-axis Resistance
LT-301	Conductive PSA	0.09	> 1.3 kgf/25 mm	$< 0.05 \Omega$
LT-350	PSA	0.12	> 2 kgf/25 mm	-

^{*}Other PSA can be provided. Contact Laird Technologies engineering.

ORDERING INFORMATION

PART NUMBER EXAMPLE



EMI-DS-FOF-H1K 0712

Any information furnished by Laird Technologies, Inc. and its agents is believed to be accurate and reliable. All specifications are subject to change without notice. Responsibility for the use and application of Laird Technologies materials is established. The control of the

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