

Common Mode SCF39XV, SCR39XV & SCT39XV

Single-Phase Coils, Automotive Grade

Overview

The KEMET SCF39XV, SCR39XV and SCT39XV single-phase coils are common mode chokes with a wide variety of characteristics for automotive and harsh environment industrial application. These toroidal coils are designed with nanocrystalline metal or Mn-Zn ferrite cores and are useful in various noise countermeasure fields.

Applications

- On board charger for EV/PHEV
- Wireless charging systems with 85 kHz
- Medium power drives for steering, air conditioning and mild hybrid 48 V systems
- High voltage automotive and harsh environment industrial EMI filtering

Benefits

- Nanocrystalline metal core (SCF39XV)
- Mn-Zn ferrite S15H (SCR39XV)
- Mn-Zn ferrite 7HT (SCT39XV)
- High rated voltage up to 1,000 V AC/DC
- Ultra-high inductance (SCF39XV)
- Ultra-high permeability (SCR39XV)
- Operating temperature range from -40°C to +150°C (SCF39XV & SCT39XV)
- Operating temperature range from -40°C to +120°C (SCR39XV)
- UL 94 V-0 flame retardant rated base and cap
- AEC-Q200 qualified



Part Number System

SC	F	39	XV-	100-		1R5	A	011	JH
Series	Core Material Code	Outer Core Diameter (mm)	Approval	Rated Current (A)	Phase	Wire Diameter (mm)	Windings	Number of Turns	Terminal Base Type
SC	F = Nanocrystal core R = Mn-Zn ferrite core S15H T = Mn-Zn ferrite core 7HT	39 = 39 mm ø	XV = AEC-Q200	xxx- = xx.x A Examples: 100 = 10.0 A 420 = 42.0 A	Blank = Single-phase	R = Decimal point Examples: 1R5 = 1.5 mm 2R0 = 2.0 mm	A = Single B = Double	00x = x turns 0xx = xx turns Examples: 005 = 5 turns 028 = 28 turns	JH = Horizontal type

Magnetic Permeability of Ferrite Material

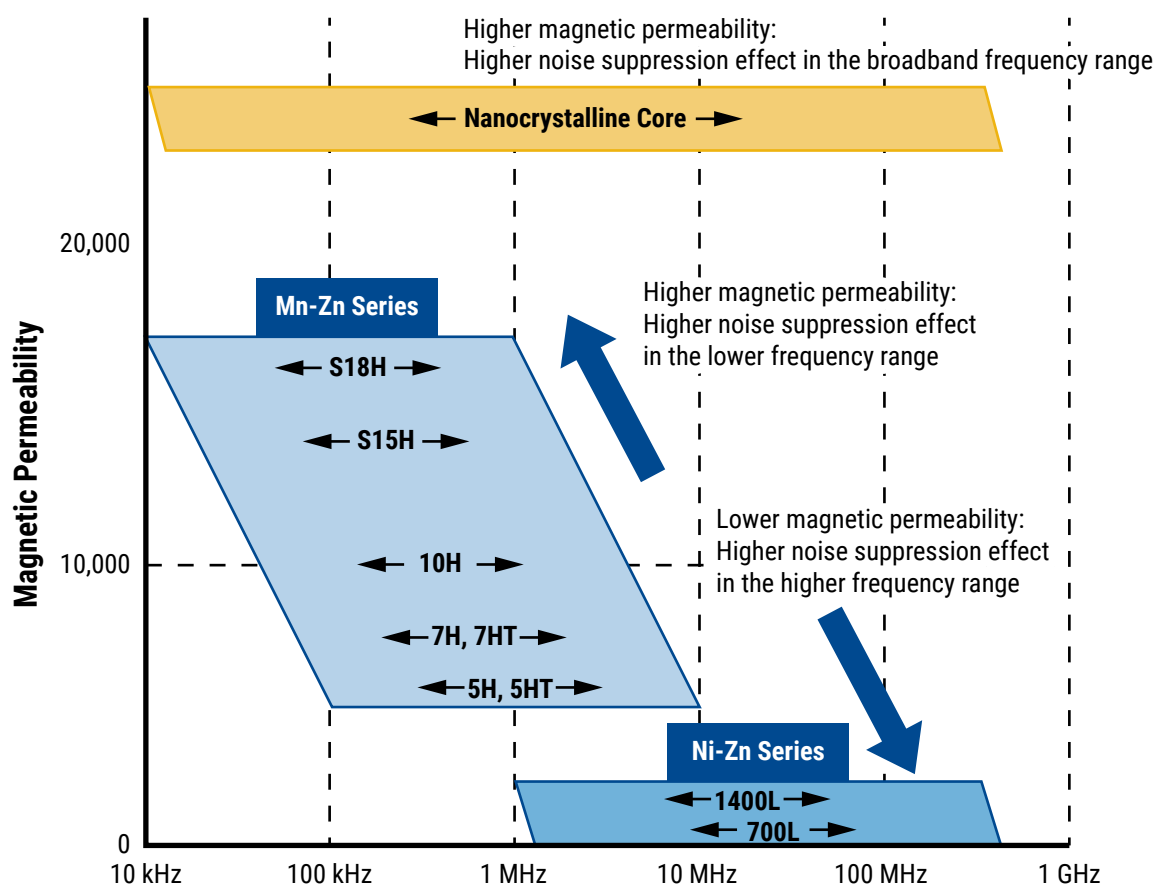
In order to achieve efficient noise reduction, it is important to select the material according to the target frequency band. Depending on its magnetic permeability, a particular ferrite material or metal material will be effective in a certain frequency band. A schematic representation of the relationship between the magnetic permeability of each material and the corresponding effective band range is shown in Figure 1.

Materials with higher magnetic permeability are effective in the lower frequency range, while those with lower magnetic permeability are effective in the higher frequency range. Thus, Mn-Zn products are mainly used for reducing conduction noise, while Ni-Zn products are commonly used for radiation noise countermeasures. Metal materials, however, are effective throughout the broadband frequency range, in low as well as high frequencies.

The effective frequency range varies depending on core shape, size, and number of windings. This frequency dependence of the magnetic permeability as shown in the figure serves for reference purposes only. It should be tested on the actual device to determine its effectiveness.

S18H, S15H, 10H, 7H, 7HT, 5H, 5HT, 1400L, and 700L are KEMET's proprietary ferrite material names. Other materials are available upon request.

Figure 1 - Relationship between the magnetic permeability of each material and its effective frequency range



Dimensions – Millimeters

Figure 1

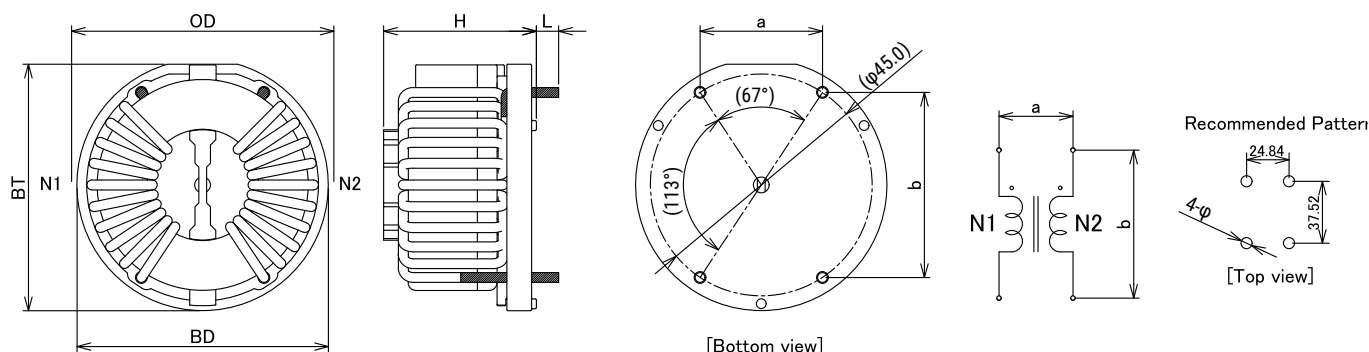
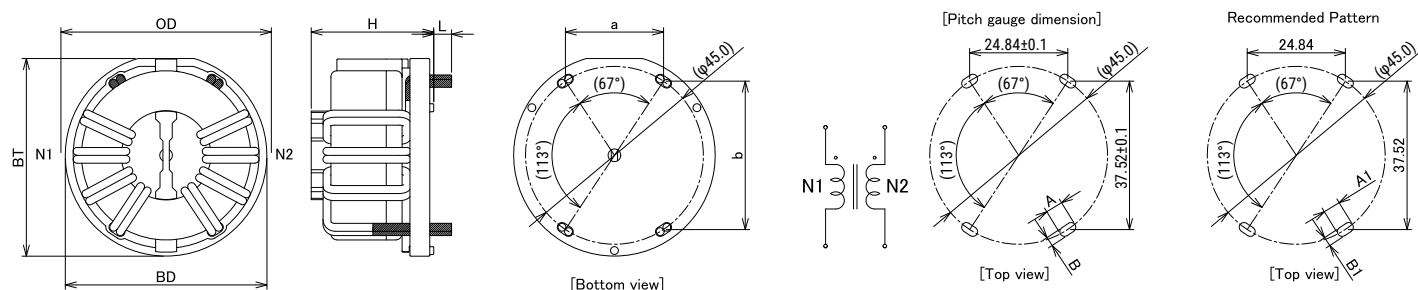


Figure 2



Part Type	Dimensions (mm)			Base Dimensions ²		Pin Pitch ³		Pitch Gauge ⁴		Recommended Hole Pattern ⁵			Figure
	OD (Maximum)	H ¹	L	BD	BT	a	b	A	B	φ	A1	B1	
SCF39XV-100-1R5A028JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.0	-	-	Fig. 1
SCF39XV-120-1R6A024JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.1	-	-	Fig. 1
SCF39XV-130-1R7A022JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.2	-	-	Fig. 1
SCF39XV-140-1R8A019JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.4	-	-	Fig. 1
SCF39XV-160-1R9A017JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.5	-	-	Fig. 1
SCF39XV-180-2R0A015JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.6	-	-	Fig. 1
SCF39XV-190-2R1A014JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.7	-	-	Fig. 1
SCF39XV-200-2R2A013JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.9	-	-	Fig. 1
SCF39XV-220-2R3A012JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	3.0	-	-	Fig. 1
SCF39XV-240-2R4A011JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	3.1	-	-	Fig. 1
SCF39XV-310-1R9B007JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	4.9±0.1	2.6±0.1	-	5.1	2.8	Fig. 2
SCF39XV-320-2R0B006JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.0±0.1	2.7±0.1	-	5.2	2.9	Fig. 2
SCF39XV-400-2R2B005JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.5±0.1	2.9±0.1	-	5.7	3.1	Fig. 2
SCF39XV-420-2R4B004JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.7±0.1	3.1±0.1	-	5.9	3.3	Fig. 2

¹ The lower limit dimension is not 100% inspected in production process.

² The terminal base dimension is not 100% inspected in production process.

³ Inspection by using pin-pitch gauge.

⁴ Inspection by using pin-pitch gauge as shown in Figure 2.

⁵ Values are for reference only, not guaranteed.

Dimensions – Millimeters cont.

Figure 1

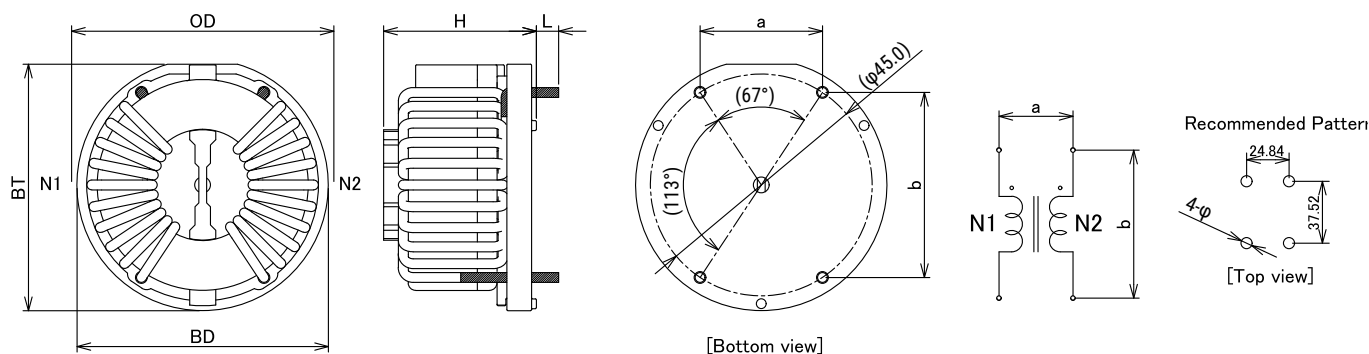
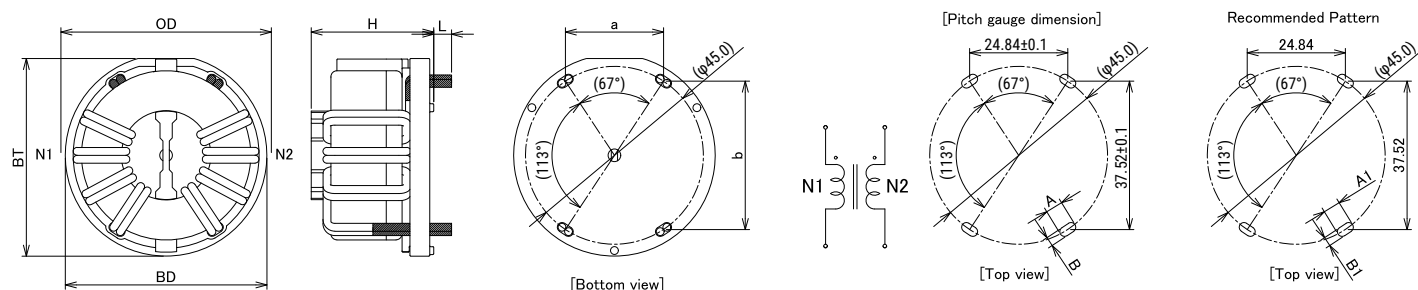


Figure 2



Part Type	Dimensions (mm)			Base Dimensions ²		Pin Pitch ³		Pitch Gauge ⁴		Recommended Hole Pattern ⁵			Figure
	OD (Maximum)	H ¹	L	BD	BT	a	b	A	B	φ	A1	B1	
SCR39XV-100-1R5A028JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.0	-	-	Fig. 1
SCR39XV-120-1R6A024JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.1	-	-	Fig. 1
SCR39XV-130-1R7A022JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.2	-	-	Fig. 1
SCR39XV-140-1R8A019JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.4	-	-	Fig. 1
SCR39XV-160-1R9A017JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.5	-	-	Fig. 1
SCR39XV-180-2R0A015JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.6	-	-	Fig. 1
SCR39XV-190-2R1A014JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.7	-	-	Fig. 1
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SCR39XV-220-2R3A012JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	3.0	-	-	Fig. 1
SCR39XV-240-2R4A011JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	3.1	-	-	Fig. 1
SCR39XV-310-1R9B007JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	4.9±0.1	2.6±0.1	-	5.1	2.8	Fig. 2
SCR39XV-320-2R0B006JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.0±0.1	2.7±0.1	-	5.2	2.9	Fig. 2
SCR39XV-400-2R2B005JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.5±0.1	2.9±0.1	-	5.7	3.1	Fig. 2
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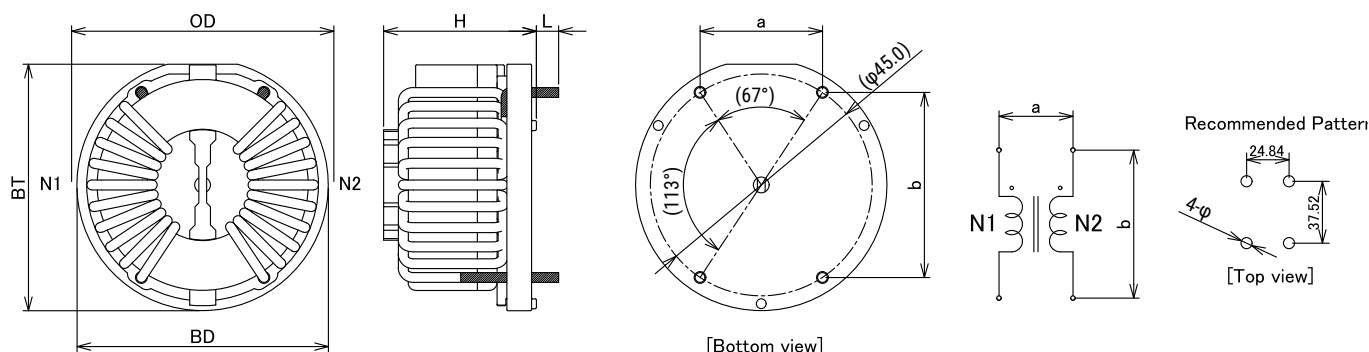
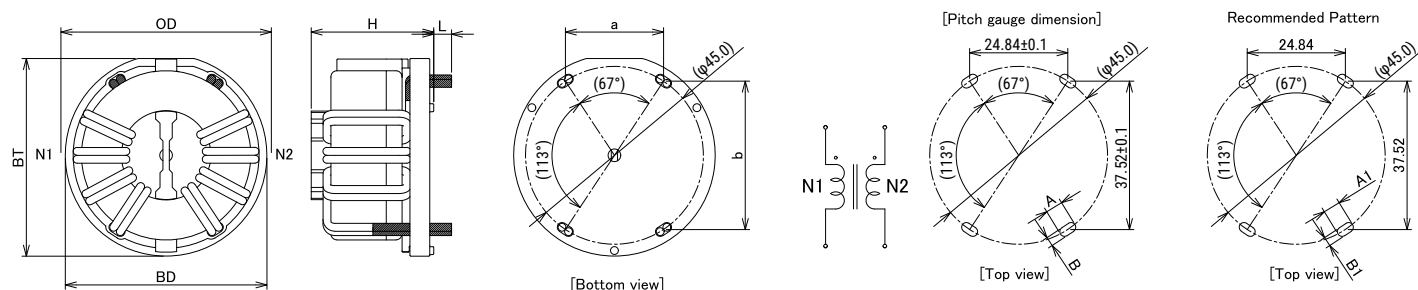
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³ Inspection by using pin-pitch gauge.

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Dimensions – Millimeters cont.

Figure 1

Figure 2


Part Type	Dimensions (mm)			Base Dimensions ²		Pin Pitch ³		Pitch Gauge ⁴		Recommended Hole Pattern ⁵			Figure
	OD (Maximum)	H ¹	L	BD	BT	a	b	A	B	φ	A1	B1	
SCT39XV-100-1R5A028JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.0	-	-	Fig. 1
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SCT39XV-140-1R8A019JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.4	-	-	Fig. 1
SCT39XV-160-1R9A017JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.5	-	-	Fig. 1
SCT39XV-180-2R0A015JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.6	-	-	Fig. 1
SCT39XV-190-2R1A014JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	2.7	-	-	Fig. 1
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SCT39XV-220-2R3A012JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	3.0	-	-	Fig. 1
SCT39XV-240-2R4A011JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	24.84±0.5	37.52±0.5	-	-	3.1	-	-	Fig. 1
SCT39XV-310-1R9B007JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	4.9±0.1	2.6±0.1	-	5.1	2.8	Fig. 2
SCT39XV-320-2R0B006JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.0±0.1	2.7±0.1	-	5.2	2.9	Fig. 2
SCT39XV-400-2R2B005JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.5±0.1	2.9±0.1	-	5.7	3.1	Fig. 2
SCT39XV-420-2R4B004JH	53.0	31.0 +1.0/-0.6	4.50 ±0.5	51.0±0.5	50.0±0.5	(24.84)	(37.52)	5.7±0.1	3.1±0.1	-	5.9	3.3	Fig. 2

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Environmental Compliance

All KEMET AC line filters are RoHS Compliant.



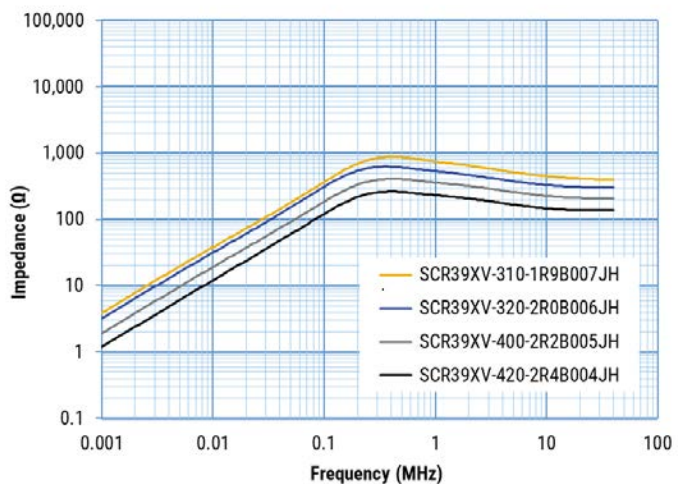
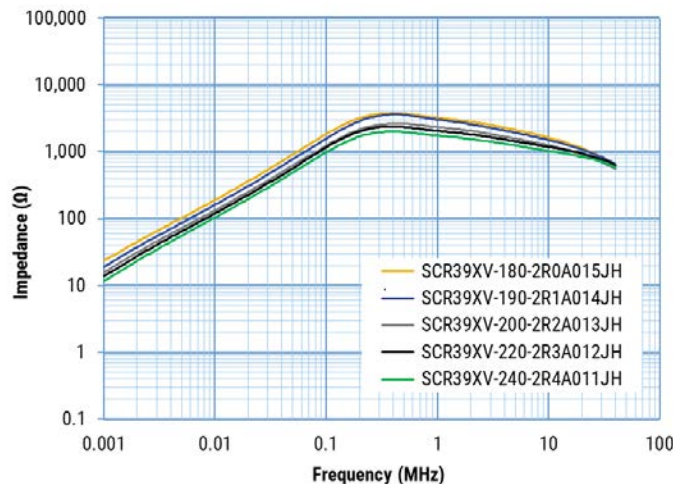
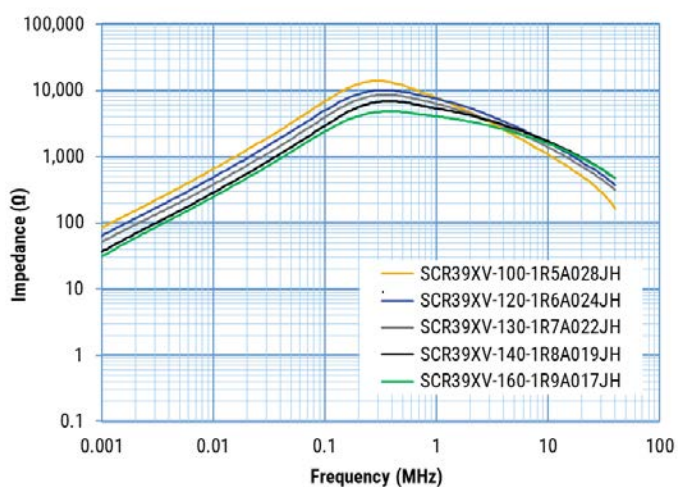
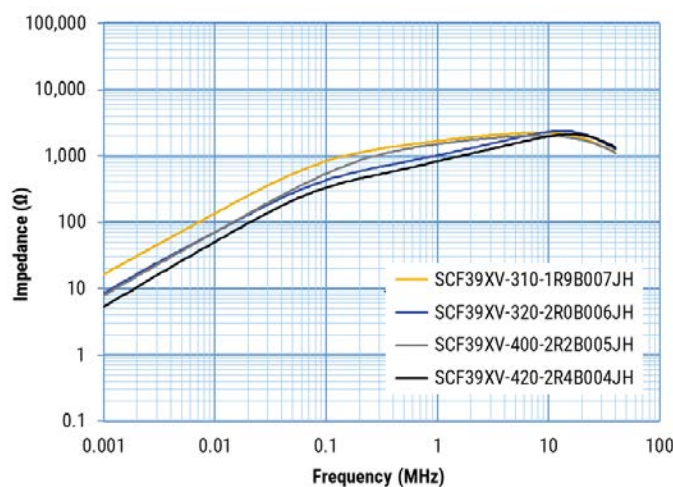
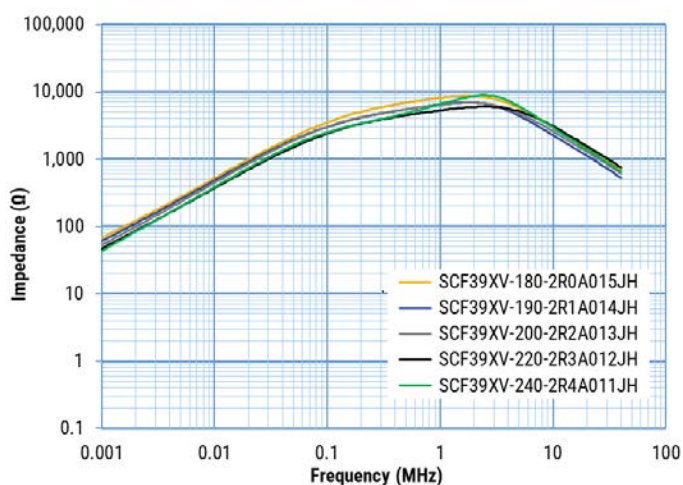
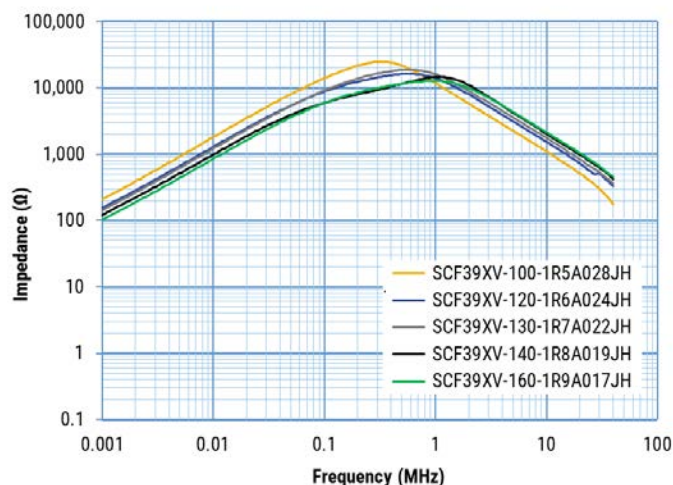
Performance Characteristics

Item	Performance Characteristics
Rated Voltage	1,000 VAC/VDC
Withstanding Voltage	2,400 VAC (2 seconds, between lines)
Insulation Resistance	>100 MΩ at 1,000 VDC (between lines)
Rated Current Range	10 – 42 A
Rated Inductance Range	0.4 – 19.5 mH +50%, -30% (SCF39XV) 0.21 – 10.3 mH ±35% (SCR39XV) 0.119 – 5.85 mH ±30% (SCT39XV)
Inductance Measurement Condition	100 kHz
Operating Temperature Range	-40°C to +150°C (include self temperature rise) (SCF39XV & SCT39XV) -40°C to +120°C (include self temperature rise) (SCR39XV)

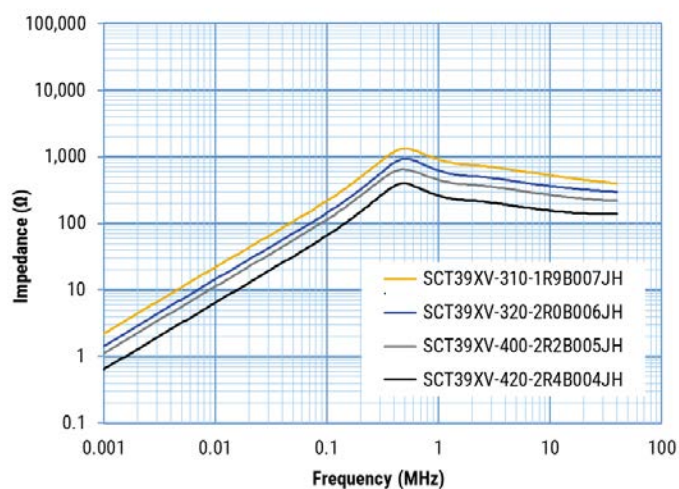
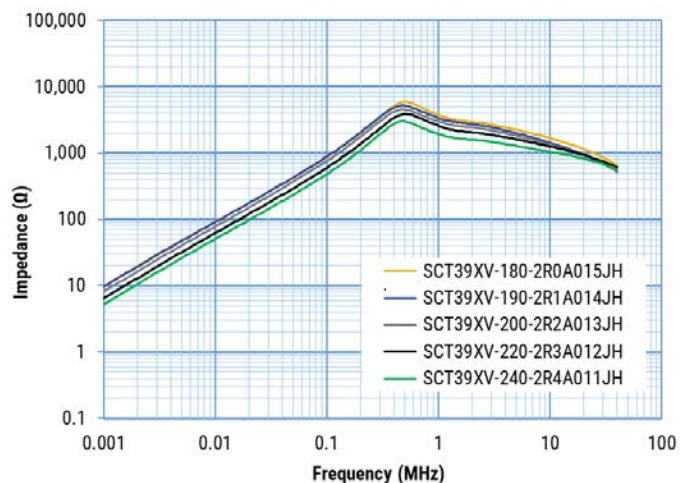
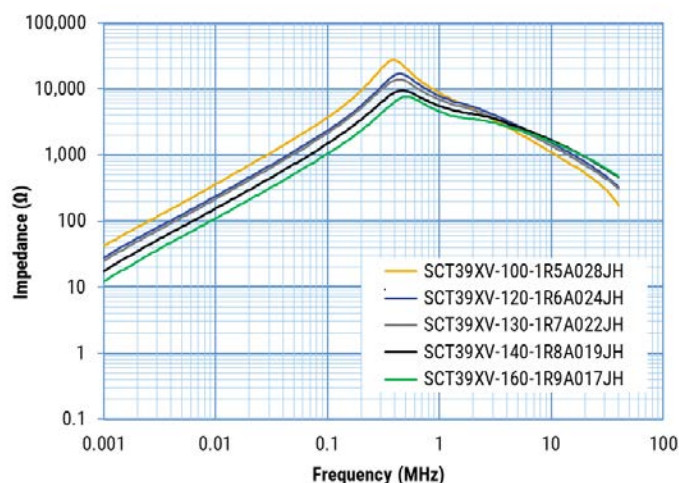
Table 1 – Ratings & Part Number Reference

Part Number	Rated Voltage AC/DC (V)	Rated Current (A)	Inductance 100kHz (mH)	DC Resistance/ Line (mΩ)	Temperature Rise (K) Reference	Wire Diameter (mm)	Weight (g) Approximate
SCF39XV-100-1R5A028JH	1,000	10	19.500 +50%, -30%	17.910 ±13%	45	1.5	132.3
SCF39XV-120-1R6A024JH	1,000	12	14.400 +50%, -30%	13.600 ±13%	50	1.6	129.4
SCF39XV-130-1R7A022JH	1,000	13	12.100 +50%, -30%	11.100 ±13%	50	1.7	132.7
SCF39XV-140-1R8A019JH	1,000	14	9.000 +50%, -30%	8.660 ±13%	45	1.8	130.1
SCF39XV-160-1R9A017JH	1,000	16	7.200 +50%, -30%	7.120 ±13%	50	1.9	128.6
SCF39XV-180-2R0A015JH	1,000	18	5.600 +50%, -30%	5.980 ±13%	50	2.0	128.7
SCF39XV-190-2R1A014JH	1,000	19	4.900 +50%, -30%	5.030 ±13%	45	2.1	128.7
SCF39XV-200-2R2A013JH	1,000	20	4.200 +50%, -30%	4.280 ±13%	55	2.2	133.9
SCF39XV-220-2R3A012JH	1,000	22	3.600 +50%, -30%	3.580 ±13%	45	2.3	132.8
SCF39XV-240-2R4A011JH	1,000	24	3.000 +50%, -30%	3.040 ±13%	55	2.4	139.2
SCF39XV-310-1R9B007JH	1,000	31	1.200 +50%, -30%	1.480 ±23%	45	1.9 x 2 Parallel	119.7
SCF39XV-320-2R0B006JH	1,000	32	0.900 +50%, -30%	1.130 ±23%	40	2.0 x 2 Parallel	117.9
SCF39XV-400-2R2B005JH	1,000	40	0.620 +50%, -30%	0.780 ±23%	45	2.2 x 2 Parallel	123.5
SCF39XV-420-2R4B004JH	1,000	42	0.400 +50%, -30%	0.530 ±23%	50	2.4 x 2 Parallel	126.1
SCR39XV-100-1R5A028JH	1,000	10	10.300 ±35%	17.910 ±13%	45	1.5	122.2
SCR39XV-120-1R6A024JH	1,000	12	7.600 ±35%	13.600 ±13%	50	1.6	121.2
SCR39XV-130-1R7A022JH	1,000	13	6.400 ±35%	11.100 ±13%	50	1.7	124.2
SCR39XV-140-1R8A019JH	1,000	14	4.800 ±35%	8.660 ±13%	45	1.8	122.1
SCR39XV-160-1R9A017JH	1,000	16	3.800 ±35%	7.120 ±13%	50	1.9	123.1
SCR39XV-180-2R0A015JH	1,000	18	3.000 ±35%	5.980 ±13%	50	2.0	122.1
SCR39XV-190-2R1A014JH	1,000	19	2.600 ±35%	5.030 ±13%	45	2.1	124.9
SCR39XV-200-2R2A013JH	1,000	20	2.230 ±35%	4.280 ±13%	55	2.2	126.8
SCR39XV-220-2R3A012JH	1,000	22	1.900 ±35%	3.580 ±13%	45	2.3	127.0
SCR39XV-240-2R4A011JH	1,000	24	1.600 ±35%	3.040 ±13%	55	2.4	128.0
SCR39XV-310-1R9B007JH	1,000	31	0.640 ±35%	1.480 ±23%	45	1.9 x 2 Parallel	114.4
SCR39XV-320-2R0B006JH	1,000	32	0.470 ±35%	1.130 ±23%	40	2.0 x 2 Parallel	112.1
SCR39XV-400-2R2B005JH	1,000	40	0.330 ±35%	0.780 ±23%	45	2.2 x 2 Parallel	114.7
SCR39XV-420-2R4B004JH	1,000	42	0.210 ±35%	0.530 ±23%	50	2.4 x 2 Parallel	114.3
SCT39XV-100-1R5A028JH	1,000	10	5.850 ±30%	17.910 ±13%	45	1.5	122.1
SCT39XV-120-1R6A024JH	1,000	12	4.300 ±30%	13.600 ±13%	50	1.6	121.0
SCT39XV-130-1R7A022JH	1,000	13	3.600 ±30%	11.100 ±13%	50	1.7	123.6
SCT39XV-140-1R8A019JH	1,000	14	2.700 ±30%	8.660 ±13%	45	1.8	122.1
SCT39XV-160-1R9A017JH	1,000	16	2.160 ±30%	7.120 ±13%	50	1.9	122.6
SCT39XV-180-2R0A015JH	1,000	18	1.680 ±30%	5.980 ±13%	50	2.0	121.8
SCT39XV-190-2R1A014JH	1,000	19	1.460 ±30%	5.030 ±13%	45	2.1	124.8
SCT39XV-200-2R2A013JH	1,000	20	1.260 ±30%	4.280 ±13%	55	2.2	126.3
SCT39XV-220-2R3A012JH	1,000	22	1.070 ±30%	3.580 ±13%	45	2.3	127.0
SCT39XV-240-2R4A011JH	1,000	24	0.900 ±30%	3.040 ±13%	55	2.4	128.3
SCT39XV-310-1R9B007JH	1,000	31	0.364 ±30%	1.480 ±23%	45	1.9 x 2 Parallel	113.8
SCT39XV-320-2R0B006JH	1,000	32	0.268 ±30%	1.130 ±23%	40	2.0 x 2 Parallel	112.7
SCT39XV-400-2R2B005JH	1,000	40	0.187 ±30%	0.780 ±23%	45	2.2 x 2 Parallel	114.4
SCT39XV-420-2R4B004JH	1,000	42	0.119 ±30%	0.530 ±23%	50	2.4 x 2 Parallel	113.4
Part Number	Rated Voltage AC/DC (V)	Rated Current (A)	Inductance 100kHz (mH)	DC Resistance/ Line (mΩ)	Temperature Rise (K) Reference	Wire Diameter (mm)	Weight (g) Approximate

Frequency Characteristics



Frequency Characteristics cont.



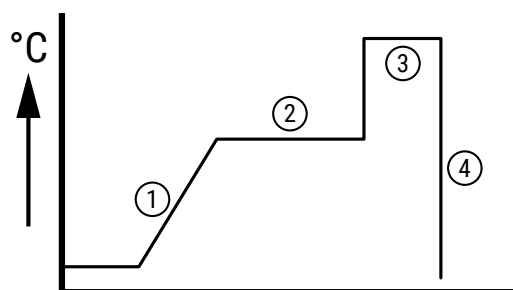
Packaging

Type	Packaging Type	Pieces Per Box
SCF39XV	Tray	48
SCR39XV		
SCT39XV		

Recommend Solder Condition

Soldering method	Temperature	Soldering time	Number of times
Solder iron	400°C maximum	3 seconds maximum	2 times
Dip soldering	260°C maximum	3 seconds maximum	2 times
Flow soldering	See Below	See Below	See Below

Flow Soldering Condition



- ① Reserve Temperature
- ② Preheat Temperature: 80~110°C Time: 120 seconds
- ③ Soak Temperature: 250°C Time: 8 seconds
- ④ Cooling

Solder conditions are for reference only and should be confirmed by the customer there is no problem.

Temperature Rise Measuring Method

Connect the cable to the CMC by soldering and cool it to room temperature. Also, N1 and N2 are shorted. In order to prevent temperature changes due to air convections, a rated current is applied to the CMC inside the container (container size: about 550 x 450 x 300 mm).

At that time, the temperature of the inner diameter of the CMC and the ambient temperature are measured with a thermocouple and recorded with a data logger.

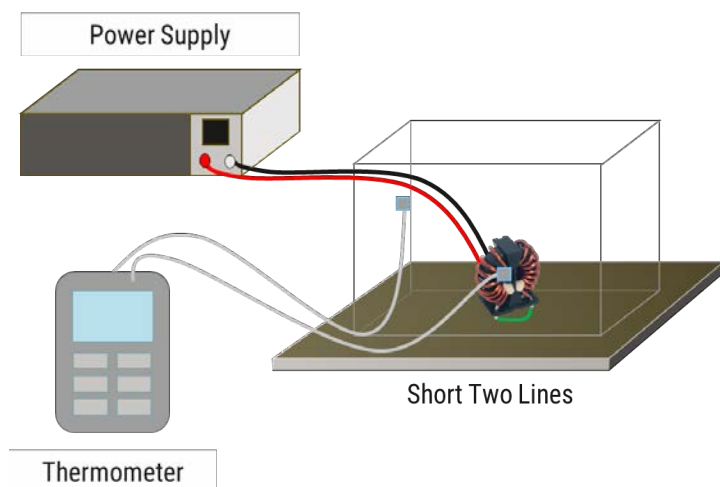


Figure 1 - Measurement system

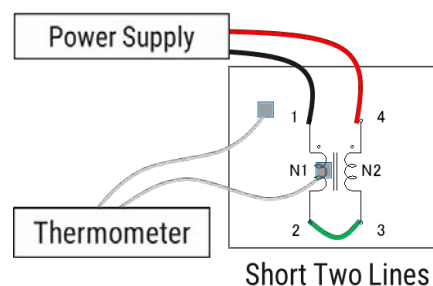


Figure 2 - Schematics

After confirming that the temperature of the CMC has stabilized, turn off the power and calculate the temperature rise value from the measured data using the following formula.

$$T = (t_2 - t_{a2}) - (t_1 - t_{a1})$$

And then,

T : Temperature rising (°C)

t_1 : Initial temperature of CMC (°C)

t_2 : Temperature of CMC when current is applied (°C)

t_{a1} : Initial ambient temperature (°C)

t_{a2} : Ambient temperature when current is applied (°C)

Handling Precautions

Precautions for product storage

AC Line Filters should be stored in normal working environments. While the chokes themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage.

KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Atmospheres should be free of chlorine and sulfur bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts. Avoid storage near strong magnetic fields, as this might magnetize the product.

For optimized solderability, AC line filters stock should be used promptly and preferably within 6 months of receipt.

Product temperature rise values

The values listed for temperature rise are the result of self-heating in wires when the rated current (commercial frequency) is applied.

When using the product, check and evaluate the value of the core temperature rise under actual operating conditions.

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