

Overview

The KEMET A798 Aluminum Organic Capacitor (AO-CAP) is a solid state aluminum capacitor. The cathode is a conductive organic polymer, which results in very low ESR and improved capacitance retention at high frequency. AO-CAPs may be operated at steady state voltages up to 100% of rated voltage without the need to de-rate.

Since there is no liquid electrolyte, the A798 offers long operational lifetimes, low ESR, and high operational temperatures. The inherent low ESR renders the A798 suitable for high ripple current handling. The small

package size, high ripple current capability, high operating temperature, low parasitics, and capacitance stability over life span makes the A798 ideal for demand applications.

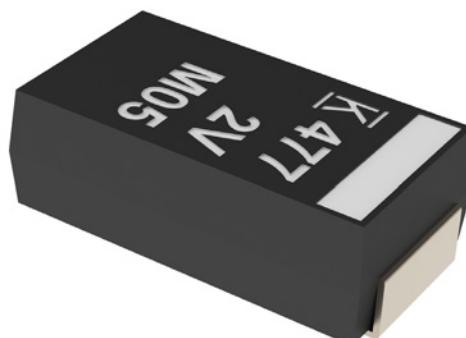
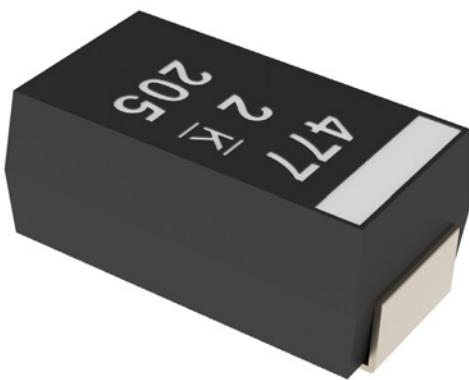
The A798 High Humidity and High Temperature Aluminium Polymer capacitors deliver higher capacitance and ESR stability under harsh environmental conditions. Enhancements to the design and selected material upgrades were introduced to deliver 1,000 hours at 85°C/85% RH rated voltage and 125°C Endurance Life and Storage.

Benefits

- Minimum ESR up to 3 mΩ
- Polymer cathode technology
- High frequency capacitance retention
- Non-ignition failure mode
- 100% accelerated steady state aging
- 100% surge current tested
- Volumetric efficiency
- Self-healing mechanism
- EIA standard case sizes

Applications

Typical applications include DC/DC converters, notebook PCs, telecommunications, displays, and industrial applications with harsh humidity and temperature requirements..



Environmental Compliance

RoHS compliant when ordered with 100% Sn or Ni-Pd-Au.

- Halogen-free
- Epoxy compliant with UL94 V-0

K-SIM

For a detailed analysis of specific part numbers, please visit ksim.kemet.com to access KEMET's K-SIM software. KEMET K-SIM is designed to simulate behavior of components with respect to frequency, ambient temperature, and DC bias levels.

Ordering Information

| A | 798 | D | 477 | M | 002 | A | T | E009 | |
|-----------------|--|-----------|--|-----------------------|----------------------|---------------------|--|---|------------------------------------|
| Capacitor Class | Series | Case Size | Capacitance Code (pF) | Capacitance Tolerance | Rated Voltage (VDC) | Failure Rate/Design | Termination Finish | ESR | Packaging (C-Spec) |
| A = Aluminum | 798 = High Humidity/ High Temperature Aluminum Polymer | D V | First two digits represent significant figures. Third digit specifies number of zeros. | M = $\pm 20\%$ | 002 = 2 2R5 = 2.5 | A = N/A | T = 100% Matte Tin (Sn)-plated P = Ni-Pd-Au | E = ESR Last three digits specify ESR in $\text{m}\Omega$ (009 = 9 $\text{m}\Omega$) | Blank = 7" Reel 7280 = 13" Reel |

Ordering Information cont.

A798 Plus Performance

| A | 798 | D | 477 | M | 002 | P | T | E009 | |
|-----------------|--|-----------|--|-----------------------|----------------------|--|--------------------------------|---|------------------------------------|
| Capacitor Class | Series | Case Size | Capacitance Code (pF) | Capacitance Tolerance | Rated Voltage (VDC) | Failure Rate/Design | Termination Finish | ESR | Packaging (C-Spec) |
| A = Aluminum | 798 = High Humidity/ High Temperature Aluminum Polymer | D V | First two digits represent significant figures. Third digit specifies number of zeros. | M = $\pm 20\%$ | 002 = 2 2R5 = 2.5 | P = Plus Performance (Extended Life 3,000 hours/125°C) | T = 100% Matte Tin (Sn)-plated | E = ESR Last three digits specify ESR in mΩ (009 = 9 mΩ) | Blank = 7" Reel 7280 = 13" Reel |

Performance Characteristics

| Item | Performance Characteristics |
|-------------------------|---|
| Operating Temperature | -55°C to 125°C |
| Rated Capacitance Range | 470 pF at 120 Hz/25°C |
| Capacitance Tolerance | M Tolerance (20%) |
| Rated Voltage Range | 2 – 2.5 V |
| DF (120 Hz) | 6% |
| ESR (100 kHz) | Refer to Part Number Electrical Specification Table |
| Leakage Current | <p>≤ 2.5 V Rating: ≤ 0.1 CV (μA) at rated voltage after 5 minutes</p> <p>If there is any concern about leakage current, please perform pre-conditioning to the part following below conditions:</p> <ul style="list-style-type: none"> * Temperature: 105°C maximum * Voltage: Rated Voltage * Series Resistor: 1,000 Ω * Charge Time: 1 hour minimum * Measuring: Discharge the capacitor(s), store them for 4 to 24 hours at room temperature and RH ≤ 60% |

Qualification

| Test | Condition | Characteristics | | | |
|--------------------------------|--|-----------------|--|-------|----------|
| Endurance | 125°C at rated voltage, 1,000 hours ^{*3} | Δ C/C | Within ±20% ^{*4} of initial value | | |
| | | DF | ≤ initial limit | | |
| | | DCL | Within 1.25 x initial limit | | |
| | | ESR | Within 2.0 x initial limit | | |
| Storage Life | 125°C at 0 Volts, 1,000 hours | Δ C/C | Within ±20% of initial value | | |
| | | DF | Within initial limits | | |
| | | DCL | Within 1.25 x initial limit | | |
| | | ESR | Within 2.0 x initial limit | | |
| Endurance Extended | A798 Plus Performance 125°C at rated voltage, 3,000 hours | Δ C/C | Within ±30% of initial value | | |
| | | DF | ≤ initial limit | | |
| | | DCL | Within 1.25 x initial limit | | |
| | | ESR | Within 2.0 x ^{*2} initial limit | | |
| Storage Life Extended | A798 Plus Performance 125°C at 0 Volts, 3,000 hours | Δ C/C | Within ±30% of initial value | | |
| | | DF | ≤ initial limit | | |
| | | DCL | Within 1.25 x initial limit | | |
| | | ESR | Within 2.0 x ^{*2} initial limit | | |
| Humidity | 85°C, 85% RH, load, 1,000 hours | Δ C/C | Within -20/+70% of initial value | | |
| | | DF | Within 2.0 x initial limit | | |
| | | DCL | Within 5.0 x initial limit | | |
| | | ESR | Within 2.0 x initial limit | | |
| Temperature Stability | Extreme temperature exposure at a succession of continuous steps at -55°C, +25°C, +85°C, +125°C | +25°C | -55°C | +85°C | +125°C |
| | | Δ C/C | IL ^{*1} | ±15% | ±15% |
| | | DF | IL | IL | 1.2 x IL |
| | | DCL | IL | N/A | 10 x IL |
| Surge Voltage | 125°C, 1.32 x rated voltage, 33 Ω resistance, 1,000 cycles | Δ C/C | Within ±20% of initial value | | |
| | | DF | Within initial limits | | |
| | | DCL | Within initial limits | | |
| | | ESR | Within initial limits | | |
| Mechanical Shock/ Vibration | MIL-STD-202, Method 213, Condition I, 100 G peak MIL-STD-202, Method 204, Condition D, 10 Hz to 2,000 Hz, 20 G peak | Δ C/C | Within ±10% of initial value | | |
| | | DF | Within initial limits | | |
| | | DCL | Within initial limits | | |

^{*1} IL = Initial Limit

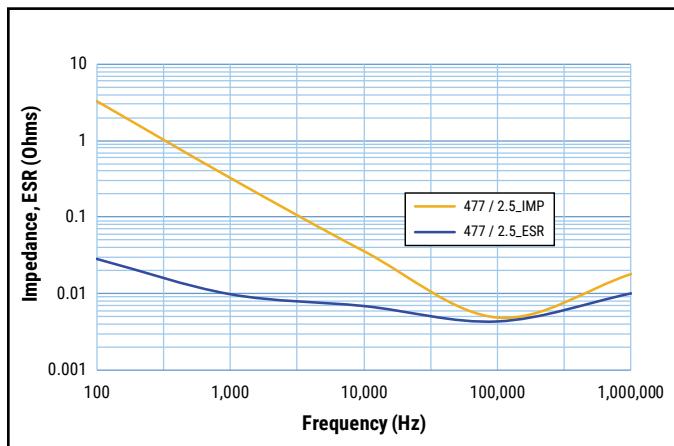
^{*2} For PN's: A798D477M2R5PTE006 and A798D477M002PTE006 the ESR post test is 3.0 x of initial limit

^{*3} For PN's: A798D477M002ATE006, A798D477M002ATE009, A798D477M2R5ATE006 and A798D477M2R5ATE009 test condition specification goes up to 2,000 hours

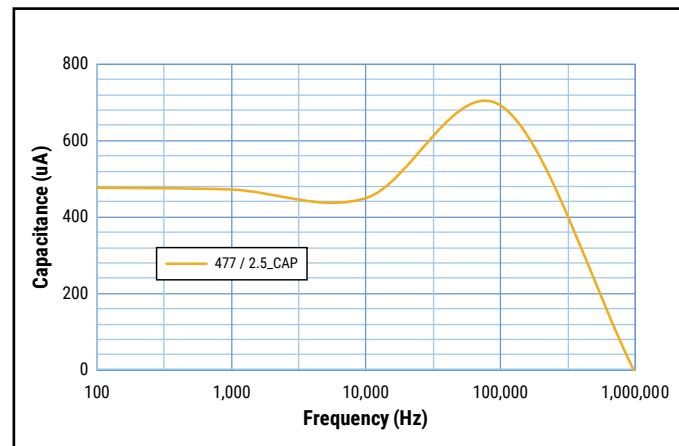
^{*4} For PN's: A798D477M002ATE006, A798D477M002ATE009, A798D477M2R5ATE006 and A798D477M2R5ATE009 capacitance change is within ± 30 of initial value

Electrical Characteristics

ESR vs. Frequency



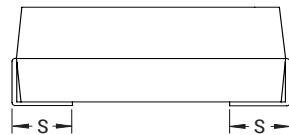
Capacitance vs. Frequency



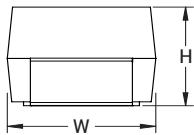
Dimensions – Millimeters (Inches)

Metric will govern

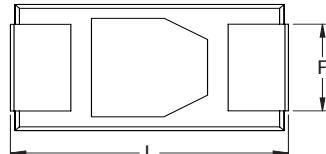
SIDE VIEW



END VIEW



BOTTOM VIEW*



*Glue pad shape is at KEMET's option

| Case Size | | Component | | | | | Typical Weight |
|-----------|---------|---------------------------------------|---------------------------------------|---------------------------------------|------------------------------|------------------------------|----------------|
| KEMET | EIA | L | W | H | F ± 0.1 $\pm (0.004)$ | S ± 0.3 $\pm (0.012)$ | (mg) |
| V | 7343-21 | 7.3 ± 0.3 (0.287 ± 0.012) | 4.3 ± 0.3 (0.169 ± 0.012) | 1.9 ± 0.2 (0.075 ± 0.008) | 2.4 (0.094) | 1.3 (0.051) | 132.72 |
| D | 7343-31 | 7.3 ± 0.3 (0.287 ± 0.012) | 4.3 ± 0.3 (0.169 ± 0.012) | 2.8 ± 0.3 (0.110 ± 0.012) | 2.4 (0.094) | 1.3 (0.051) | 196.58 |

Notes: (Ref) – Dimensions provided for reference only.

Table 1 – Ratings & Part Number Reference

| Rated Voltage | Rated Capacitance | Case Code/ Case Size | KEMET Part Number | DC Leakage | DF | ESR | Maximum Allowable Ripple Current | Maximum Allowable Ripple Current | Maximum Allowable Ripple Current | MSL | Maximum Operating Temp. |
|---------------|-------------------|-------------------------|--------------------|-----------------------------------|---------------------------|----------------------------|----------------------------------|----------------------------------|----------------------------------|---------------------|-------------------------|
| (V) at 125°C | µF | KEMET/EIA | | µA at +25°C Maximum/ 5 Minutes | % at +25°C 120 Hz Maximum | mΩ at 25°C 100 kHz Maximum | (mA 85°C 100 kHz) | (mA 105°C 100 kHz) | (mA 125°C 100 kHz) | Reflow Temp ≤ 260°C | °C |
| 2 | 470 | V/7343-21 | A798V477M002APE003 | 56.4 | 6 | 3 | 11,690 | 8,180 | 2,920 | 3 | 125 |
| 2 | 470 | V/7343-21 | A798V477M002APE4R5 | 56.4 | 6 | 4.5 | 9,540 | 6,680 | 2,390 | 3 | 125 |
| 2 | 470 | V/7343-21 | A798V477M002PTE009 | 56.4 | 6 | 9 | 6,750 | 4,725 | 1,690 | 3 | 125 |
| 2 | 470 | D/7343-31 | A798D477M002PTE006 | 56.4 | 6 | 6 | 6,460 | 4,522 | 1,615 | 3 | 125 |
| 2 | 470 | D/7343-31 | A798D477M002PTE009 | 56.4 | 6 | 9 | 5,270 | 3,690 | 1,320 | 3 | 125 |
| 2 | 470 | D/7343-31 | A798D477M002ATE006 | 94 | 6 | 6 | 6,460 | 4,522 | 1,615 | 3 | 125 |
| 2 | 470 | D/7343-31 | A798D477M002ATE009 | 94 | 6 | 9 | 5,270 | 3,690 | 1,320 | 3 | 125 |
| 2.5 | 470 | V/7343-21 | A798V477M2R5APE003 | 70.5 | 6 | 3 | 11,690 | 8,180 | 2,920 | 3 | 125 |
| 2.5 | 470 | V/7343-21 | A798V477M2R5APE4R5 | 70.5 | 6 | 4.5 | 9,540 | 6,680 | 2,390 | 3 | 125 |
| 2.5 | 470 | D/7343-31 | A798D477M2R5PTE006 | 70.5 | 6 | 6 | 6,460 | 4,522 | 1,615 | 3 | 125 |
| 2.5 | 470 | D/7343-31 | A798D477M2R5PTE009 | 70.5 | 6 | 9 | 5,270 | 3,690 | 1,320 | 3 | 125 |
| 2.5 | 470 | D/7343-31 | A798D477M2R5ATE006 | 117.5 | 6 | 6 | 6,460 | 4,522 | 1,615 | 3 | 125 |
| 2.5 | 470 | D/7343-31 | A798D477M2R5ATE009 | 117.5 | 6 | 9 | 5,270 | 3,690 | 1,320 | 3 | 125 |
| 4 | 220 | V/7343-21 | A798V227M004PTE012 | 88 | 6 | 12 | 5,850 | 4,090 | 1,460 | 3 | 125 |
| 4 | 220 | V/7343-21 | A798V227M004PTE015 | 88 | 6 | 15 | 5,230 | 3,670 | 1,310 | 3 | 125 |
| 6.3 | 150 | V/7343-21 | A798V157M006PTE015 | 94.5 | 6 | 15 | 5,230 | 3,670 | 1,310 | 3 | 125 |
| 6.3 | 220 | V/7343-21 | A798V227M006PTE012 | 138.6 | 6 | 12 | 5,850 | 4,090 | 1,460 | 3 | 125 |
| 6.3 | 220 | V/7343-21 | A798V227M006PTE015 | 138.6 | 6 | 15 | 5,230 | 3,670 | 1,310 | 3 | 125 |
| Rated Voltage | Rated Capacitance | Case Code/ Case Size | KEMET Part Number | DC Leakage | DF | ESR | Ripple Current (mA 85°C) | Ripple Current (mA 105°C) | Ripple Current (mA 125°C) | MSL | Maximum Operating Temp. |

Derating Guidelines

| Voltage Rating | Rated Voltage | Maximum Recommended Application Voltage |
|----------------|---------------|---|
| -55°C to 125°C | | |
| 2 – 2.5 V | V_R | V_R |

V_R = Rated Voltage

Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria

1. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
2. The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits

Power capability is determined based on a 20°C temperature rise. A higher temperature rise and therefore higher power capability is allowable as long as the ambient temperature, plus, temperature rise due to ripple current, does not exceed the rated temperature of the part.

The maximum power dissipation by case size can be determined using the below table.

| KEMET Series and Case Code | EIA Case Code | Maximum Power Dissipation (Pmax) mWatts at 25°C with +20°C Rise |
|----------------------------|---------------|---|
| D | 7343-31 | 250 |
| V | 7343-21 | 410 |

Using the Pmax of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I_{(max)} = \sqrt{P_{max}/R}$$
$$E_{(max)} = Z \sqrt{P_{max}/R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation(watts)

R = ESR at specified frequency (ohms)

Z = Impedance at specified frequency (Ohms)

Refer to part number listings for permissible Arms limits.

| Temperature Compensation Multipliers for Maximum Ripple Current | | |
|---|---|--|
| $T \leq 85^{\circ}\text{C}$ | $85^{\circ}\text{C} < T \leq 105^{\circ}\text{C}$ | $105^{\circ}\text{C} < T \leq 125^{\circ}\text{C}$ |
| 1.00 | 0.70 | 0.25 |

T = Environmental Temperature

Reverse Voltage

Polymer aluminum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a certain degree of transient voltage reversal for short periods as shown in the below table. Please note that these parts may not be operated continuously in reverse, even within these limits.

| Temperature | Permissible Transient Reverse Voltage |
|-------------|---------------------------------------|
| 25°C | 60% of Rated Voltage |
| 55°C | 50% of Rated Voltage |
| 85°C | 40% of Rated Voltage |
| 125°C | 30% of Rated Voltage |

Table 2 – Land Dimensions/Courtyard

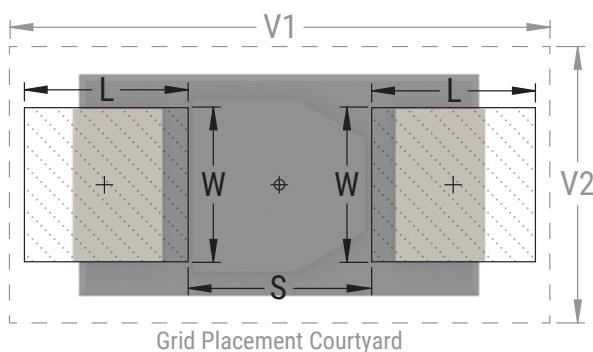
| KEMET | Metric Size Code | Density Level A: Maximum (Most) Land Protrusion (mm) | | | | | Density Level B: Median (Nominal) Land Protrusion (mm) | | | | | Density Level C: Minimum (Least) Land Protrusion (mm) | | | | |
|-------|------------------|--|------|------|-------|------|--|------|------|------|------|---|------|------|------|------|
| | | Case | EIA | W | L | S | V1 | V2 | W | L | S | V1 | V2 | W | L | S |
| D | 7343-31 | 2.55 | 2.77 | 3.67 | 10.22 | 5.60 | 2.43 | 2.37 | 3.87 | 9.12 | 5.10 | 2.33 | 1.99 | 4.03 | 8.26 | 4.84 |
| V | 7343-31 | 2.55 | 2.77 | 3.67 | 10.22 | 5.60 | 2.43 | 2.37 | 3.87 | 9.12 | 5.10 | 2.33 | 1.99 | 4.03 | 8.26 | 4.84 |

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR, or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Please note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

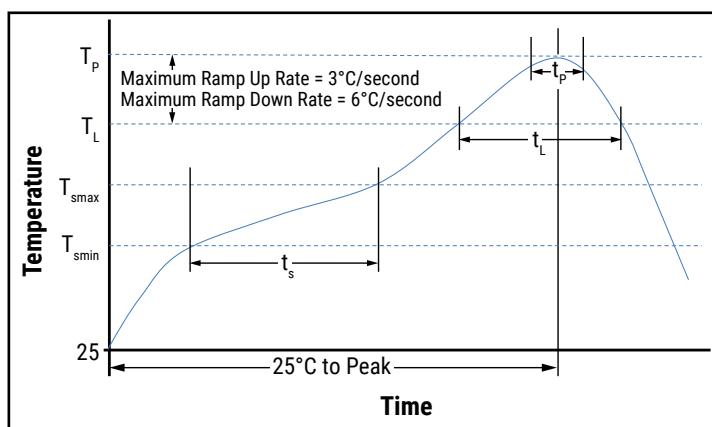
Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

| Profile Feature | SnPb Assembly | Pb-Free Assembly |
|---|---------------------|---------------------|
| Preheat/Soak | | |
| Temperature Minimum (T_{smin}) | 100°C | 150°C |
| Temperature Maximum (T_{smax}) | 150°C | 200°C |
| Time (t_s) from T_{smin} to T_{smax} | 60 – 120 seconds | 60 – 120 seconds |
| Ramp-up Rate (T_L to T_p) | 3°C/seconds maximum | 3°C/seconds maximum |
| Liquidous Temperature (T_L) | 183°C | 217°C |
| Time Above Liquidous (t_L) | 60 – 150 seconds | 60 – 150 seconds |
| Peak Temperature (T_p) | 220°C* 235°C** | 250°C* 260°C** |
| Time within 5°C of Maximum Peak Temperature (t_p) | 20 seconds maximum | 30 seconds maximum |
| Ramp-down Rate (T_p to T_L) | 6°C/seconds maximum | 6°C/seconds maximum |
| Time 25°C to Peak Temperature | 6 minutes maximum | 8 minutes maximum |

Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

* For Case Size height > 2.5 mm

** For Case Size height ≤ 2.5 mm



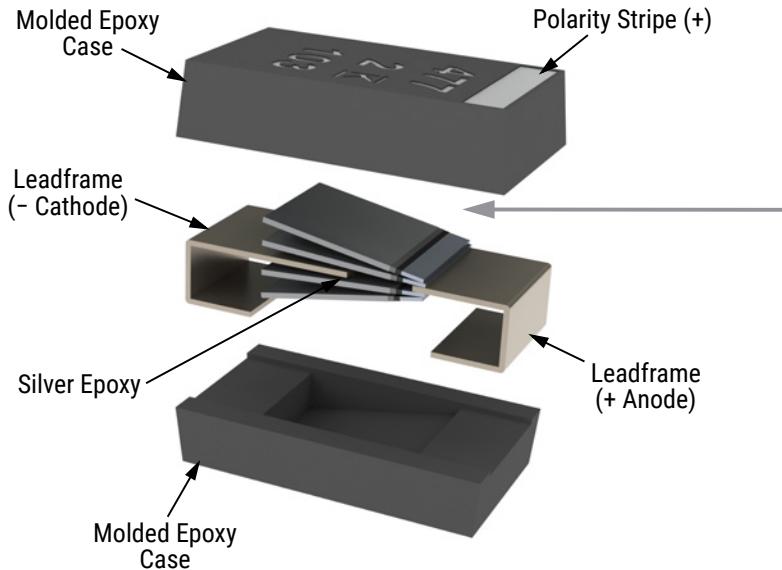
Storage

All AO-CAP Series are shipped in moisture barrier bags (MBBs) with desiccant and humidity indicator card (HIC). These parts are classified as MSL3 (Moisture Sensitivity Level 3) per IPC/JEDEC J-STD-020 and packaged per IPC/JEDEC J-STD-033. MSL3 specifies a floor time of 168H at 30°C maximum temperature and 60% relative humidity. Unused capacitors should be sealed in a MBB with fresh desiccant.

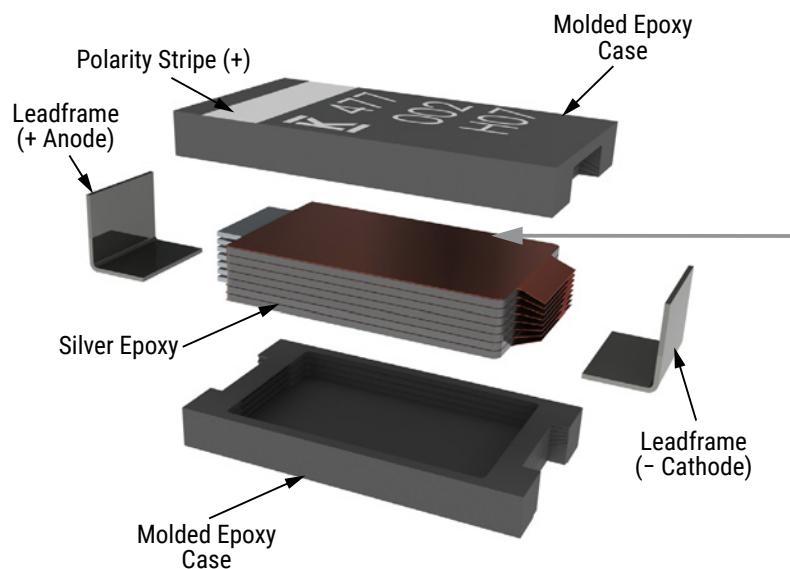
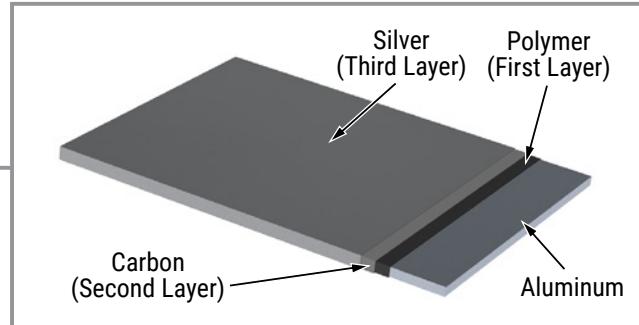
The calculated shelf life in a sealed bag would be 12 months from a bag seal date in a storage environment of < 40°C and humidity < 90% RH. It should be 24 months from a bag seal date in a storage environment of < 30°C and humidity < 70% RH.

If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure.

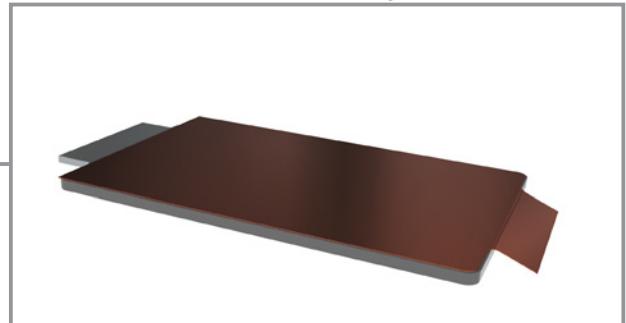
Construction



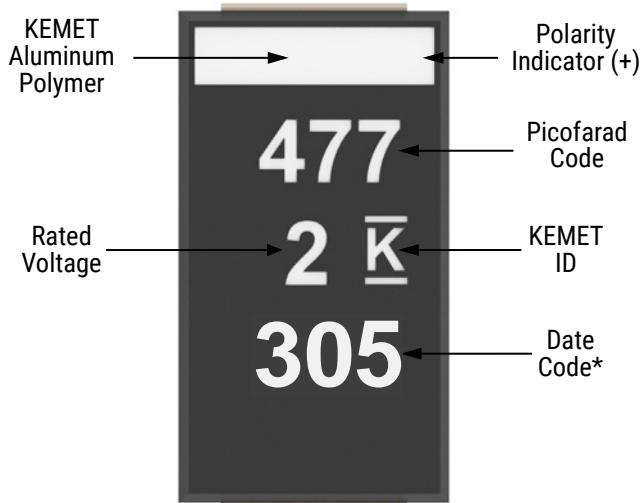
Detailed Element Layer View



Detailed Element Layer View

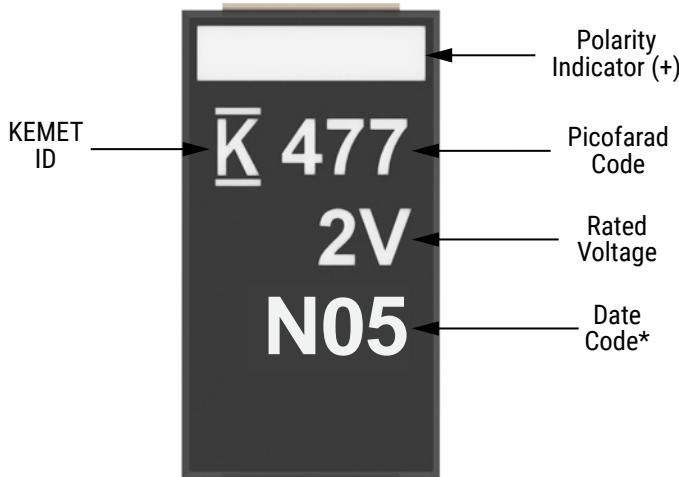


Capacitor Marking



* 305 = 5th week of 2023

| Date Code * | |
|--|--|
| 1 st digit = Last number of Year | 0 = 2020 1 = 2021 2 = 2022 3 = 2023 |
| 2 nd and 3 rd digit = Week of the Year | 01 = 1 st week of the Year to 52 = 52 nd week of the Year |



* N05 = 5th week of 2023

| Date Code * | |
|-------------|------------------------------|
| Year | Week |
| K = 2020 | 01 = 1st week of the year to |
| L = 2021 | 52 = 52nd week of the year |
| M = 2022 | |
| N = 2023 | |

Tape & Reel Packaging Information

KEMET's molded chip capacitor families are packaged in 8 and 12 mm plastic tape on 7" and 13" reels in accordance with *EIA Standard 481: Embossed Carrier Taping of Surface Mount Components for Automatic Handling*. This packaging system is compatible with all tape-fed automatic pick-and-place systems.

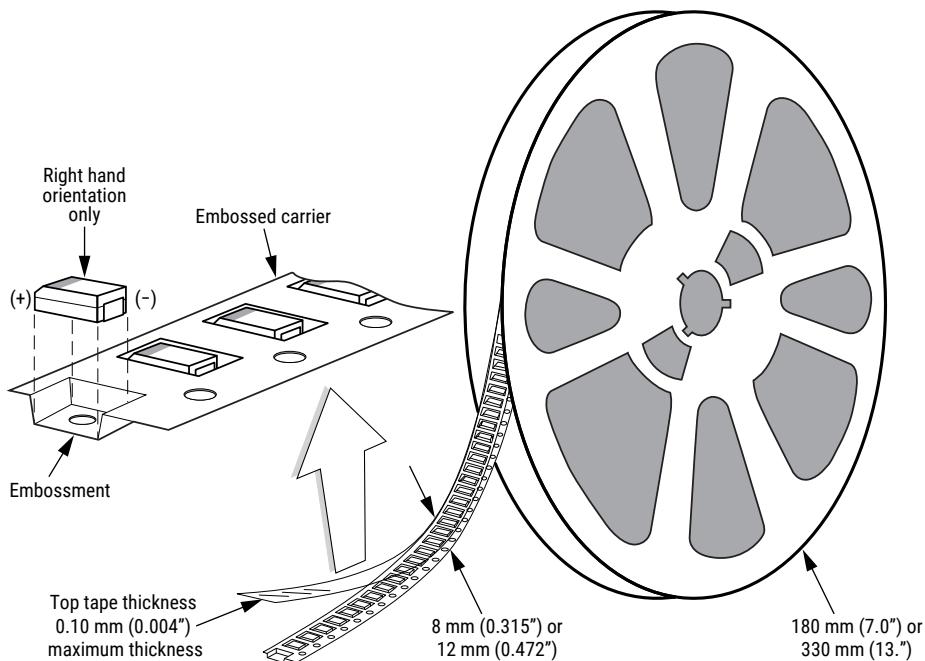


Table 3 – Packaging Quantity

| Case Code | | Tape Width (mm) | 7" Reel* | 13" Reel* |
|-----------|---------|-----------------|----------|-----------|
| KEMET | EIA | | | |
| D | 7343-31 | 12 | 500 | 2,500 |
| V | 7343-21 | 12 | 1,000 | 3,000 |

* No C-Spec required for 7" reel packaging. C-7280 required for 13" reel packaging.

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

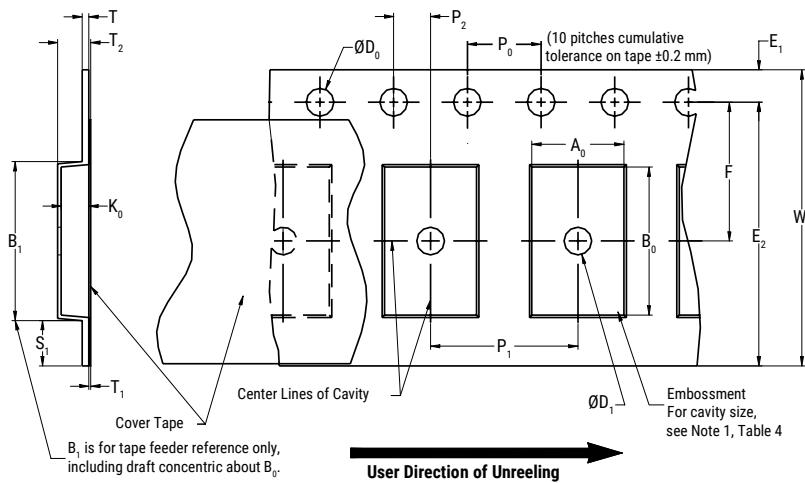


Table 4 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

| Constant Dimensions – Millimeters (Inches) | | | | | | | | | |
|--|---------------------------------------|-------------------------------|------------------------------|-----------------------------|-----------------------------|--------------------|-------------------------------|------------------|------------------------|
| Tape Size | D ₀ | D ₁ Minimum Note 1 | E ₁ | P ₀ | P ₂ | R Reference Note 2 | S ₁ Minimum Note 3 | T Maximum | T ₁ Maximum |
| 8 mm | 1.5 +0.10/-0.0 (0.059 +0.004/-0.0) | 1.0 (0.039) | 1.75 ±0.10 (0.069 ±0.004) | 4.0 ±0.10 (0.157 ±0.004) | 2.0 ±0.05 (0.079 ±0.002) | 25.0 (0.984) | 0.600 (0.024) | 0.600 (0.024) | 0.100 (0.004) |
| | | 1.5 (0.059) | | | | 30 (1.181) | | | |

| Variable Dimensions – Millimeters (Inches) | | | | | | | | |
|--|---------------------------------------|-------------------------------|------------------------|-------------------------------|-------------------------------|------------------------|-----------------|--|
| Tape Size | Pitch | B ₁ Maximum Note 4 | E ₂ Minimum | F | P ₁ | T ₂ Maximum | W Maximum | A ₀ , B ₀ & K ₀ |
| 8 mm | Single (4 mm) | 4.35 (0.171) | 6.25 (0.246) | 3.5 ± 0.05 (0.138 ± 0.002) | 4.0 ± 0.10 (0.157 ± 0.004) | 2.5 (0.098) | 8.3 (0.327) | Note 5 |
| 12 mm | Single (4 mm) and Double (8 mm) | 8.2 (0.323) | 10.25 (0.404) | 5.5 ± 0.05 (0.217 ± 0.002) | 8.0 ± 0.10 (0.315 ± 0.004) | 4.6 (0.181) | 12.3 (0.484) | |

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
2. The tape, with or without components, shall pass around R without damage (see Figure 4).
3. If $S_1 < 1.0$ mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481-D, paragraph 4.3, section b).
4. B_1 dimension is a reference dimension for tape feeder clearance only.
5. The cavity defined by A_0 , B_0 and K_0 shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes (see Figure 2).
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 mm and 12 mm wide tape (see Figure 3).
 - (e) see Addendum in EIA Standard 481-D for standards relating to more precise taping requirements.

Packaging Information Performance Notes

- Cover tape break force:** 1.0 kg minimum.
- Cover tape peel strength:** The total peel strength of the cover tape from the carrier tape shall be:

| Tape Width | Peel Strength |
|------------|----------------------------------|
| 8 mm | 0.1 to 1.0 newton (10 to 100 gf) |
| 12 mm | 0.1 to 1.3 newton (10 to 130 gf) |

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

- Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA Standards 556 and 624.

Figure 2 – Maximum Component Rotation

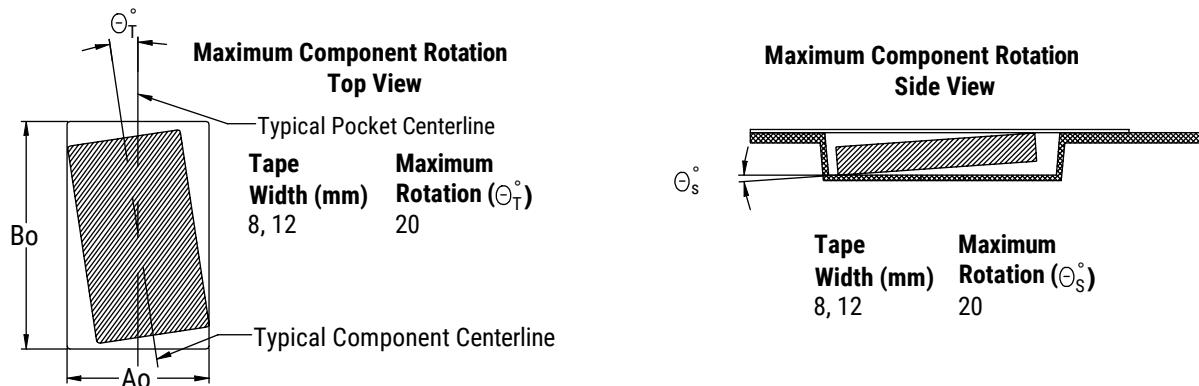


Figure 3 – Maximum Lateral Movement

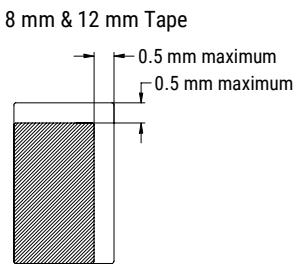


Figure 4 – Bending Radius

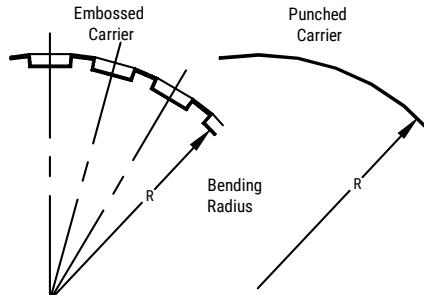


Figure 5 – Reel Dimensions

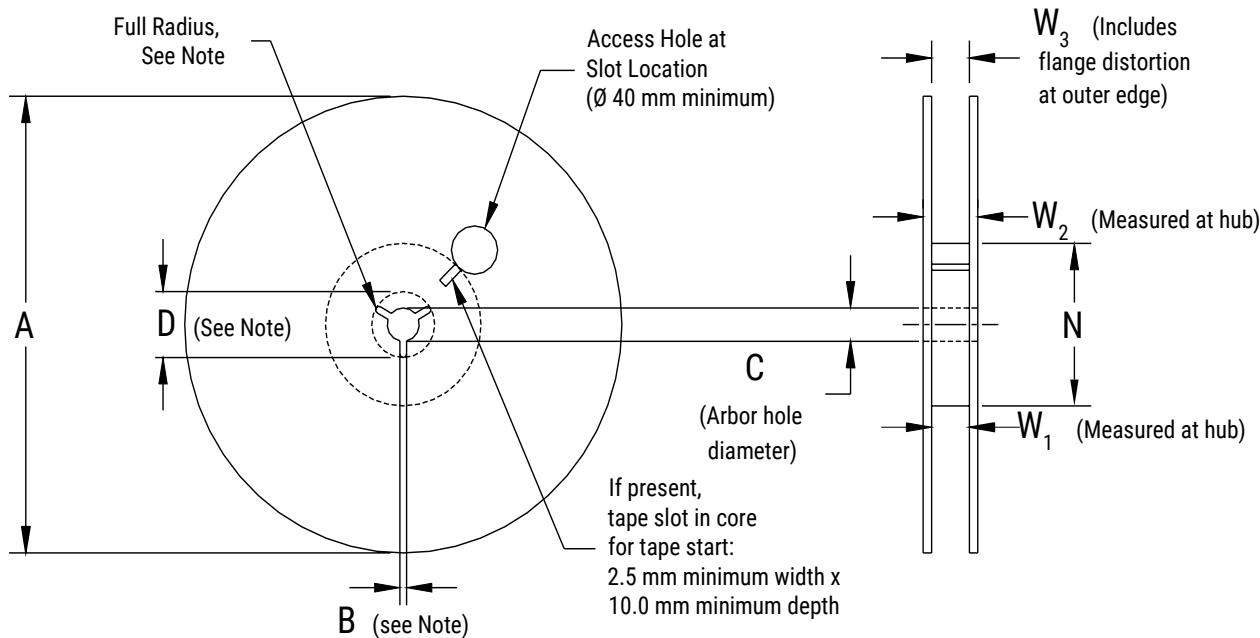


Table 5 – Reel Dimensions

Metric will govern

| Constant Dimensions – Millimeters (Inches) | | | | |
|--|---|---|--|---|
| Tape Size | A | B Minimum | C | D Minimum |
| 8 mm | 178 ± 0.20 (7.008 ± 0.008) or 330 ± 0.20 (13.000 ± 0.008) | 1.5 (0.059) | $13.0 +0.5/-0.2$ ($0.521 +0.02/-0.008$) | 20.2 (0.795) |
| 12 mm | | | | |
| Variable Dimensions – Millimeters (Inches) | | | | |
| Tape Size | N Minimum | W_1 | W_2 Maximum | W_3 |
| 8 mm | 50 (1.969) | $8.4 +1.5/-0.0$ ($0.331 +0.059/-0.0$) | 14.4 (0.567) | Shall accommodate tape width without interference |
| 12 mm | | $12.4 +2.0/-0.0$ ($0.488 +0.078/-0.0$) | 18.4 (0.724) | |

Figure 6 – Tape Leader & Trailer Dimensions

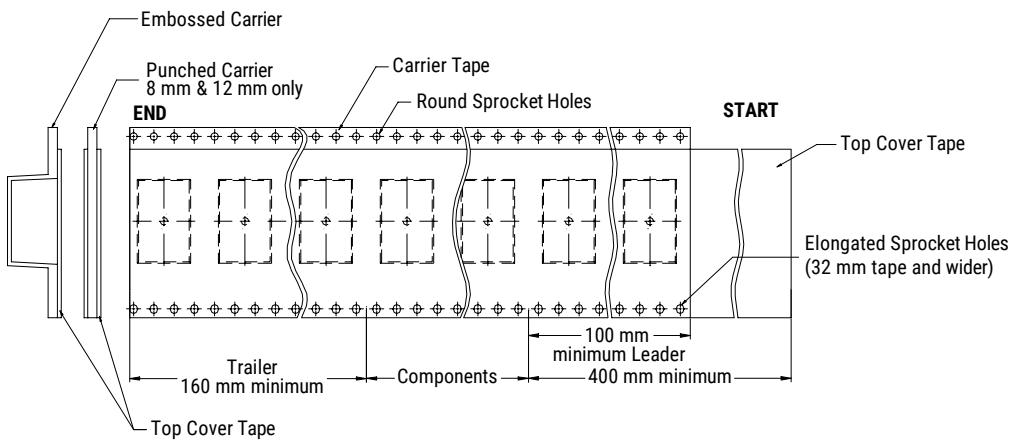
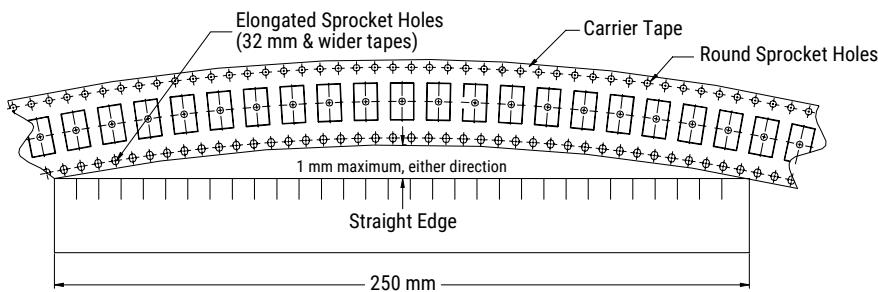


Figure 7 – Maximum Camber



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