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# 规格书 SPECIFICATIONS

产品类型	导电高分子固体铝电解电容器								
Product type	Aluminium electrolytic capacitors with conductive polymer solid electrolyte								
产品系列	HPN								
Series									
产品规格	2.5 V 820 μF Φ 8 × 8								
Description	2.5 V 820 μF Φ 8 × 8								
产品编码	PCR0EHN821MB08LL35WP								
Part No.									
客户编码	1								
Customer P/N	/								

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# 目录 Contents

No.	项目 Item	页码 Page
1	适用范围 Scope	4
2	规格值 Specifications	4
3	尺寸 Dimensions	5
4	标志 Marking	5
5	构造 Structure	6
6	编码规则 Part number system	6
7	特性 Characteristics	7~11
8	包装 Packing	12
9	环保方面 Environmental	12
10	使用注意事项 Technical note	13~16

# 规格书变更记录 (Change history of specification)

发行日期	版本	原因	内 容	页 码	标 记	发行编号
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2021.12.6	А	首次发行 Original	-	1 to 16	-	G.HPN.202112044

### 1. 适用范围 Scope

本规格书适用于 HPN 系列固体导电高分子铝电解电容器。

This specification is applicable to HPN series aluminum electrolytic capacitors with conductive polymer solid electrolyte.

#### 2. 规格值 Specifications

No.	项目 Item	规格值 Specifications
1	额定电压 Rated voltage	2.5 V
2	额定容量 Rated capacitance	820 μF 20°C,120Hz
3	尺寸 Case size	Ф 8 × 8
4	容量允许偏差	±20 %
	Tolerance on rated capacitance	120 /0
5	浪涌电压 Surge voltage	2.9 V
6	漏电流 Leakage current	500 $\mu$ A (max.) 20°C, After 2 minutes
7	损耗角正切	8 % (max.) 20℃,120Hz
1	Tangent of loss angle (tanδ)	8 % (max.) 20℃,120Hz
8	等效串联电阻 ESR	7 mΩ (max.) 100 kHz
9	额定纹波电流	6100 mA 105 ℃ 100kHz
9	Rated ripple current	6100 mA 105 ℃ 100kHz
10	温度范围	
	Category temperature range	-55 to 105 ℃
11	额定寿命 Lifespan	105 ℃, 2000 h

#### 纹波电流频率系数 Frequency coefficient for ripple current

频率 Frequency	120Hz≤ <i>f</i> <1kHz	1kHz≤ <i>f</i> <10kHz	10kHz≤ <i>f</i> <100kHz	100kHz≤ <i>f</i> <500kHz
系数 Coefficient	0.05	0.3	0.7	1.0



向	I	2	ა	4	Э	0	1	0	9	10	11	12	13	14	15	10	17	10
代码	А	В	С	D	Е	F	G	Н	I	J	К	L	М	Ν	0	Р	Q	R
周	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
代码	S	Т	U	V	W	х	Υ	Ζ	а	b	С	d	е	f	g	h	i	j
周	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52		
代码	k	I	m	n	0	р	q	r	s	t	u	v	w	х	у	z		

4) 印字模块数代码: 第一块用1表示, 第二块用2表示, 第三块用3表示, 以此类推。

5) 系列代码

系	列	HCN	HEN	HPN	HPNA	HGN	HEL	HCE	HSN	HCS	HEG	HPK	HPF	HCT
代	码	1	2	3	4	5	6	7	8	9	G	К	Ρ	Т

6) 负极:极性,负极标志

7)额定电压:如额定电压6.3V印字为6.3V

8) 静电容量(单位 µ F), 如560 µ F印字为560。

G.HPN.202112044

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#### 5. 构造 Construction



No.	成分 Compositions					
1	芯包 Element	正极箔 Anode foil				
2		负极箔 Cathode foil				
3		电解纸 Separator				
4		胶带 Tape				
5		聚合物 Polymer				
6	皮塞	Rubber				
7	铝梗	Al-tap				
8	引线 Lead wires					
9	铝壳	Case				

#### 6. 编码规则 Part number system

PC	R	0E	HN	821	М	B08
电容类型 Capacitor type	端子形状 Terminal type	电压代码 Rated voltage code	系列代码 Series code	容量代码 Capacitance code	容量偏差 Capacitance tolerance	尺寸代码 Dimension code
聚合物电容 Polymer Capacitor	引线式 Radial	2.5	HPN	820	±20	8 * 8

LL	35	W	Р
引线形状	引脚/间距尺寸	热收缩套管	胶塞形状
Lead Form	Terminal / Pitch size	Heat shrinkable sleeve	Rubber plug shape
长引脚	3.5	涂层(无套管)	平皮塞
Long lead		Laminated	Flat rubber plug

No.	项目 Item	特性 Characteristics	测试方法 Test method
1	漏电流	见规格表值	保护电阻: 1,000 Ω
	Leakage current	See specifications list	施加额定电压2分钟
			如果有异议,请先进行电压处理
			电压处理:
			电容器应串联1000Ω电阻, 105℃±2℃下
			施加额定电压2h;接着串联1Ω/V的电阻在标准
			大气压下放置12~24 h冷却至室温。
			Series resistor: 1,000 $\Omega$
			Applied rated voltage 2 minutes.
			If this value is doubtful, performed the voltage
			treatment.
			Voltage treatment: The capacitor should be
			serially attached to a protective 1,000 $\boldsymbol{\Omega}$
			resistor and d.c. voltage equivalent to the
			rated voltage should be applied for 2h at 10
			$^{\circ}C\pm 2^{\circ}C$ . Next, after letting the capacitor cool to
			room temperature, it should be discharged
			through a resistor of approximately 1 $\Omega/V$ and
			then stored at standard atmospheric
			conditions for 12 h to 24 h.
2	电容量	见规格表值 See specifications list	测量线路:等效串联线路
	Capacitance		频率:120 Hz±10%
			测量电压: ≤0.5 Vrms
			Measuring circuit: Equivalent series circuit
			Frequency: 120 Hz±10%
			Measuring voltage: ≤0.5 Vrms
3	损耗角正切	见规格表值 See specifications list	测量温度: 20℃±2℃
	Tangent of loss		Measuring temperature: 20 $^\circ C \pm 2 ^\circ C$
	angle (tanδ)		
4	等效串联电阻	见规格表值 See specifications list	频率:100 kHz±10%
	Equivalent		测量电压: ≤0.5Vrms, 测量温度: 20℃±2℃
	Series		Frequency: 100 kHz±10%
	Resistance		Measuring voltage: ≤0.5Vrms
	(ESR)		Measuring temperature: $20^{\circ}C \pm 2^{\circ}C$
5	可焊性	95%以上面积的浸渍表面应附着一	焊锡槽法
	Solderability	层光滑焊锡。	助焊剂:约25%松香乙醇溶液,焊料Sn-Ag-Cu
		At least 95% of circumferential	温度: 245℃±3℃,时间: 3±0.3秒
		surface of the dipped portion of	Solder bath method
		termination shall be covered with	Flux: Rosin // Ethanol, About 25 wt%
		new solder.	245℃±3℃ for Sn-Ag-Cu solder
			Duration: 3±0.3 seconds

No.	项目 Item	特性	Characteristics	测计	式方法 Test metho	d
6	引出端强度	外观	无可见损伤,标志清晰	拉力 Ua1:		
	Robustness of	Appearance	No visible damage,	试验时施加力量必	必须渐进(无冲击),	须于其轴向,
	terminations		Legible marking	施加下表之拉力测	]]试。	
				Tensile Ua1:		
				With the body of a	a capacitor fixed,	the load shall
				be applied to the	lead wire termina	ition in its drav
				out direction, grad	dually up to the s	pecified value.
				d (mm)	力 Force (N)	时间 Time
				0.3 <d≤0.5< td=""><td>5</td><td>10 + 1 -</td></d≤0.5<>	5	10 + 1 -
				0.5 <d≤0.8< td=""><td>10</td><td>10 ± 1 s</td></d≤0.8<>	10	10 ± 1 s
				弯曲 Ub:		
				将端子之轴向依垂	重方向朝下放置	,在其尾端固
				定一重物,此重物	易吊在端子之尾	部。先使此元
				件倾斜成90°,再使	<b> </b>	复原位,这种
				操作称为一次"弯日	<b>₩"</b> 。	
				Bending Ub:		
				Suspend a weigh	t corresponding t	o bending
				strength, bend the	e body through 90	0°and return i
				to the original pos	sition. Carry out th	nese
				operations during	2 to 3 seconds a	and count it as
				one cycle.Carry o	out similar operati	ons in the
				opposite direction	and count it as t	wo cycles.
				d (mm)	力	Force (N)
				0.3 <d≤0.< td=""><td>5 2.5</td><td></td></d≤0.<>	5 2.5	
						5 (0.25kg)
				0.5 <d≤0.8< td=""><td>8 5</td><td>5 (0.25kg) (0.51kg)</td></d≤0.8<>	8 5	5 (0.25kg) (0.51kg)
7	耐惧挖丸		<u>-</u>	0.5 <d≤0.8< td=""><td>8 5</td><td></td></d≤0.8<>	8 5	
7	耐焊接热 Resistance to	容量变化 Capacitance	初始值的±5%以内 Within ±5% of the	0.5 <d≤0.8 A) 焊锡槽法</d≤0.8 		(0.51kg)
7	Resistance to	Capacitance	Within ±5% of the	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5</d≤0.8 	8 5 P°C,时间:10 ±1	(0.51kg)
7		Capacitance change	Within ±5% of the initial value	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法</d≤0.8 	°C,时间:10±1	(0.51kg)
7	Resistance to	Capacitance change 损耗角正切	Within ±5% of the initial value 项目2的规定值以内	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1</d≤0.8 	<sup>9°</sup> C,时间:10±1 0°C	(0.51kg)
7	Resistance to	Capacitance change	Within ±5% of the initial value 项目2的规定值以内 Within the value of	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1 时间: 3+1/0 秒</d≤0.8 	<sup>9°</sup> C,时间:10±1 0°C	(0.51kg)
7	Resistance to	Capacitance change 损耗角正切 Tanō	Within ±5% of the initial value 项目2的规定值以内 Within the value of item 2.	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1 时间: 3+1/0 秒 * 热保护: 1.6 r</d≤0.8 	°C,时间:10±1 0°C nm厚的环氧树脂	(0.51kg)
7	Resistance to	Capacitance change 损耗角正切 Tanδ 漏电流	Within ±5% of the initial value 项目2的规定值以内 Within the value of item 2. 项目2的规定值以内	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1 时间: 3+1/0 秒 * 热保护: 1.6 r A) Solder bath</d≤0.8 	°C,时间:10 ±1 0°C nm厚的环氧树脂 method	(0.51kg)
7	Resistance to	Capacitance change 损耗角正切 Tanō 漏电流 Leakage	Within ±5% of the initial value 项目2的规定值以内 Within the value of item 2. 项目2的规定值以内 Within the value of	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1 时间: 3+1/0 秒 * 热保护: 1.6 r A) Solder bath Temperature: 2</d≤0.8 	°C,时间: 10 ±1 0°C mm厚的环氧树脂 method 260℃±5°C	(0.51kg)
7	Resistance to	Capacitance change 损耗角正切 Tanō 漏电流 Leakage current	Within ±5% of the initial value 项目2的规定值以内 Within the value of item 2. 项目2的规定值以内 Within the value of item 2.	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1 时间: 3+1/0 秒 * 热保护: 1.6 r A) Solder bath Temperature: 2 Duration: 10 ±1</d≤0.8 	°C,时间: 10 ±1 0°C nm厚的环氧树脂 method 260℃±5°C seconds	(0.51kg)
7	Resistance to	Capacitance change 损耗角正切 Tanō 漏电流 Leakage current 外观	<ul> <li>Within ±5% of the initial value</li> <li>项目2的规定值以内</li> <li>Within the value of item 2.</li> <li>项目2的规定值以内</li> <li>Within the value of item 2.</li> <li>조可见损伤,标志清晰</li> </ul>	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1 时间: 3+1/0 秒 * 热保护: 1.6 r A) Solder bath Temperature: 2 Duration: 10 ±1 B) Soldering irc</d≤0.8 	°C,时间: 10 ±1 0°C mm厚的环氧树脂 method 260℃±5°C seconds on method	(0.51kg)
7	Resistance to	Capacitance change 损耗角正切 Tanō 漏电流 Leakage current	Within ±5% of the initial value 项目2的规定值以内 Within the value of item 2. 项目2的规定值以内 Within the value of item 2.	0.5 <d≤0.8 A) 焊锡槽法 温度: 260℃±5 B) 烙铁方法 温度: 400℃±1 时间: 3+1/0 秒 * 热保护: 1.6 r A) Solder bath Temperature: 2 Duration: 10 ±1</d≤0.8 	°C,时间: 10 ±1 0°C mm厚的环氧树脂 method 260℃±5°C seconds on method 200℃±10°C	(0.51kg)

э.	项目 Item	牛	寺性 Characteristics	测试方法 Test method
<b>b</b> 1	振动	容量	30分钟内,容量值相比初	频率: 10~55 Hz (间隔1分钟/ 10 ⇒ 55
\ \	Vibration	Capacitance	始值不应有明显变化。	ightarrow 10 Hz)
			Capacitance value shall	振幅: 0.75 mm (总偏移 1.5 mm)
			not show drastic change	方向: X, Y, Z (3 向)
			compared to the initial	时间:2小时/向(总6小时)
			capacitance when the	电容器如下图安装:
			value is measured within	Frequency: 10 to 55 Hz (1 minute
			30 minutes.	interval / 10 $\Rightarrow$ 55 $\Rightarrow$ 10 Hz)
				Amplitude: 0.75 mm (Total excursion
		容量变化	初始值的 <b>±5%</b> 以内	1.5 mm)
		Capacitance	Within ±5% of the initial	Direction: X, Y, Z (3 axes)
		change	value	Duration: 2 hours / axial (Total 6 hour
				The capacitors are supported as the
				following figure:
		外观	无可见损伤,标志清晰	
		Appearance	No visible damage,	
			Legible marking	
				30° max. Soldering
9 j	温度快速变化	容量变化	初始值的±10%以内	施加电压:无加电
F	Rapid change of	Capacitance	Within ±10% of the	循环次数:5次
t	emperature	change	initial value	Applied voltage: Without load
				Cycle number: 5 cycles
		损耗角正切	项目2的规定值以内	<t_1 10="" 10<="" <t_1="" td=""></t_1>
		Tanδ	Within the value of item 2.	
		漏电流	项目2的规定值以内	A
		Leakage	Within the value of item 2.	$\begin{array}{c} \mathbf{E} \\ \mathbf{H} \\ \mathbf{H} \\ \mathbf{H} \\ \mathbf{H} \\ \mathbf{H} \end{array} = \begin{array}{c} \mathbf{30min} \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\ \mathbf{t}_1 \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\ \mathbf{t}_2 \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\ \mathbf{t}_2 \\ \mathbf{t}_2 \\ \mathbf{t}_1 \\ \mathbf{t}_2 \\$
		current		$T_A \vdash \cdots \vdash V \longrightarrow \cdots \vdash \cdots \vdash V \longrightarrow \cdots$
				<del>↓</del> 第一循环 First cycle
		外观	无可见损伤,标志清晰	A 第一循环的起点 B 第一循环的终点及第二循环的起点
		Appearance	No visible damage,	A start of first cycle B end of first cycle and star of second cycle
		, the grante	Legible marking	TA= -55 $^{\circ}$ TB= 105

No.	项目 Item		特性 Characteristics	测试方法 Test method
10	高温存储	容量变化	初始值的 <b>±20%</b> 以内	温度 Temp: 105 ±2℃
	Shelf Life	Capacitance	Within ±20% of the initial	时间 Time : 1000+36 小时
		change	value	电压处理:在常温下电容器串联保护
		Ū		电阻(1KΩ),加额定电压30分钟,放电
		损耗角正切	≤2倍项目2的规定值	
		Tanδ	Within 2 times of the value	
			of item 2.	Condition :The DC rated voltage sha
		漏电流	项目2的规定值以内	be applied across the, capacitor and
		Leakage	Within the value of item 2.	its protective , resistor $(1K\Omega)$ for 30
		current		minutes The capacitor shall then be
				stored under, standard Atmospheric
				conditions for 24 $\sim$ 48 hours.
11	耐久性	容量变化	初始值的 <b>±20%</b> 以内	温度: 105 ±2℃
	Endurance		Within ±20% of the initial value	时间: 2000 +48/-0小时
		change		施加电压:额定电压
			≤1.5倍项目2的规定值	Temperature: 105 ±2°C
		Tanõ	Within 1.5 times of the value of item 2.	Duration: 2000 +48/-0h
		等效串联电阻		Applied voltage: Rated voltage
		ESR	Within 1.5 times of the value of item 2.	
		漏电流	项目2的规定值以内	1
			Within the value of item 2.	
			无可见损伤,标志清晰	
		Appearance	No visible damage,Legible marking	
12	稳态湿热	容量变化	初始值的 <b>±20%</b> 以内	温度: 60±2℃
	Damp heat,	Capacitance	Within ±20% of the initial value	相对湿度: 90~95%
	steady state	change		时间: 1,000 + <sup>24</sup> /-0小时
		损耗角正切	<b>≤1.5</b> 倍项目 <b>2</b> 的规定值	1
		Tanδ	Within 1.5 times of the value of item 2.	Temperature: 60±2℃
		等效串联电阻	≤1.5倍项目2的规定值	Relative humidity: 90 to 95%
		ESR	Within 1.5 times of the value of item 2.	Duration: 1,000 <sup>+24</sup> / <sub>-0</sub> hours
		漏电流	项目2的规定值以内	
		Leakage	(通电处理后)	
		current	Within the value of item 2.	
			(After voltage treatment)	
		外观	无可见损伤,标志清晰	1
		Appearance	No visible damage,Legible marking	

No.	项目 Item	!	特性 Characteristi	CS	测试方法	Test method	
13	浪涌	容量变化	初始值的 <b>±20%</b>	以内	温度:常温		
1	Surge	Capacitance	Within ±20% of		施加电压: 2.9 V		
1		change	value		保护电阻: 1 kΩ		
						循环次数: 1,000 次	
		损耗角正切	≤1.5倍项目2的	规定值	(A) 充电:	30±5 秒	
		Tanō	Within 1.5 time	s of the	(B) 放电:	5.5 分钟	
			value of item 2.		(A) + (B):	<b>1</b> 个循环	
		等效串联电阻	≤1.5倍项目2的	≤1.5倍项目2的规定值		ure: Normal temperature	
		ESR	Within 1.5 time	s of the	Applied vo	oltage: 2.9 V	
			value of item 2.		Protective	e resistor: 1 kΩ	
		漏电流	≤1.5倍项目2的	现定值	Cycle nun	nber: 1,000 cycles	
		Leakage	Within the value	e of item 2.	(A) Charg	e: 30±5 seconds	
		current			(B) Discha	arge: 5.5 minutes	
		外观	无可见损伤,标	志清晰	(A) + (B):	1 cycle	
		Appearance	No visible dama	age,			
			Legible marking	]			
14	高、低温特性						
	Characteristics at	阶段	温度	测试项	目	特性	
	high and low	step	Temperature	Item	l	Characteristics	
	temperature			电容量 Capacita		初始限定值以内 Within the initial specified value	
		1	+20℃±2℃	损耗角ī Tangent of Ic		初始限定值以内 Within the initial specified value	
				阻抗(100 Impedane		初始限定值以内 Within the initial specified	
			-55℃±3℃	 阻抗 <b>(100</b>	. ,	value	
		2	放置两小时	Impedan		Z(-55℃)/Z(+20℃)≤1.25	
		3	+20℃±2℃	-		-	
		4	+105℃±2℃ 放置两小时	漏电》 Leakage c		≤12.5倍初始限定值 ≤12.5 times of the initial specified value	
			以且內小山	阻抗(100 Impedane	,	Z(+105℃)/Z(+20℃)≤1.25	
				容量变 Capacitance		步骤1的±5%以内 Within ±5% of the Step 1	
		5	+20℃±2℃	损耗角ī Tangent of Ic		初始限定值以内 Within the initial specified value	

#### 8. 包装 Packing

#### 8.1 内盒 Small box (174 mm × 70 mm × 70 mm)

尺 寸 Case size	引线形状 Lead form	数量Quantity (pieces)	
Φ8×8	引线长脚Lead Long	500	

### 8.2 中箱 Inner box (390 mm × 184 mm × 240 mm)

尺 寸 Case size	引线形状 Lead form	数量Quantity (pieces)	
Φ8×8	引线长脚Lead Long	7500	

#### 8.3 外箱 Outer box (410 mm × 410 mm × 255 mm)

尺 寸 Case size	引线形状 Lead form	数量Quantity (pieces)	$\square$
Φ8×8	引线长脚Lead Long	15000	

#### 9. 环保方面 Environmental

符合欧盟RoHS 2002/95/EC标准。RoHS 2002/95/EC compliant.

符合无卤素IEC 61249-2-21:2003标准。Halogen-free, IEC 61249-2-21:2003 compliant.

溴、氯含量分别小于 900 ppm,且溴与氯的含量总和小于 1,500 ppm。

The maximum total halogens contained in the resin plus reinforcement matrix is 1,500 ppm with a maximum chlorine of 900 ppm and maximum bromine being 900 ppm.

### 10.Technical note 使用注意事项

As aluminum solid capacitor with conductive polymer is different as the common capacitors which use electrolyte as cathode. Please note the following points in order to take full advantages of the aluminum solid capacitor with conductive polymer and ensure the most stable quality possible. 固体铝电解电容器具有不同于一般电解液作为阴极的铝电解电容器。为使导电性高分子铝电解电容器在电路中发挥其优越的性能,在使用中请特别注意以下内容。

#### Crucial precautions使用中需要特别注意的事项

1. Polarity	1. 极性
The solid aluminum electrolytic capacitor with positive and negative electrodes. Do not reverse the polarity when using. If happened, increased leakage current or a decreased life span may result.	导电性高分子型固体铝电解电容器的引出端 子有正负极之分。 在电路中使用切勿将正负极接反,否则将有 导致电容器漏电流增加并将严重影响电容器的使 用寿命。
2. Prohibited circuits	2. 不推荐使用的电路
The leakage current may become greater even if the soldering conditions adhere to the specification requirements. Therefore, do not use the capacitors in the following circuits because trouble or failure may occur. a) High impedance circuits b) Coupling circuits c) Time constant circuits d) Do not use the capacitors in circuits except those above if changes in the leakage current affects circuit operations.	导电性高分子型固体铝电解电容器在电路使 用中由于焊接等原因会导致漏电流增大,因此不 推荐应用于以下电路。 a)高阻抗电路 b)耦合电路 c)时间常数电路 d)受漏电流影响较大的电路
3. Compliance with rated performance	3. 禁止在过电压状态下使用
The aluminum solid capacitor with conductive polymer must be used under the rated voltage. Over-voltage exceeding the rated voltage should not be applied since it may cause a short circuit.	<ul> <li>导电性高分子型固体铝电解电容器必须在低于额定工作电压下使用。</li> <li>瞬间的超过额定电压的过电压可能会导致电容器的短路。</li> </ul>
4. Considerations when soldering	4. 电容器焊接时的注意事项
The soldering conditions are to be within the range prescribed in specifications. If the specifications are not followed, there is a possibility of the cosmetic defection, the intensive increase of leakage current, and the capacitance reduction.	电容器的焊接条件请在本公司所规定的范围 内进行。 强烈的焊接条件,可能会造成电容器电气性 能的劣化甚至外观不良,严重时更会导致电容器 漏电流的急剧增加和容量急剧下降。
5. Things to be noted before mounting	5. 线路板焊接时的注意事项
The aluminum solid capacitors with conductive polymer is sealed well, because of sealing the rubble may protrude, please conform to the dimensional tolerance stipulated in the specifications.	导电性高分子型固体铝电解电容器的封口皮塞具 有较好的密封效果,由于封口的原因皮塞可能会有一 定程度的鼓起,电路设计时请考虑本公司规格书的L 尺寸和引线的位置公差范围。

1. Considerations when circuit design	1. 电路设计的注意事项	
(a) Confirm the characteristic before using	(a) 额定电性能的使用确认	
Please confirm the using and mounting conditions before circuit design. Please confirm the using and mounting conditions which are to be within the range prescribed in the specification.	在电路设计前,请先确认电容器的使用及安参 环境,请在本公司的技术手册或者规格书的规定 条件范围内正确使用。	
(b) Operating temperature and ripple current	(b) 使用温度和纹波电流	
Please confirm operating temperature is in the specification. Do not apply current that exceeds the rated ripple current. When excessive ripple current is applied, the solid capacitor may result in shorter life due to the internal heat increases.	使用温度请设定在规格书规定的范围之内。 使用电容器过程中切勿施加超过额定纹波电流的 电流。如有此现象的发生将会导致电容器内部急 剧发热而严重缩短电容器的使用寿命。	
(c) leakage current	(c) 漏电流	
Heat pressure from soldering and mechanical stress from transportation may cause the leakage current to become large. In such a case, leakage current will gradually decreased by applying voltage less than or to the rated voltage at a temperature within the upper category temperature.	对于高温无负荷、高温高湿无负荷及温度急 剧变化等试验也会导致漏电流的增大。 这种情况下,在最高使用温度范围内施加额 定使用电压,漏电流会有一定程度的降低。	
(d) Applied voltage when circuit design	(d) 电路设计时的施加电压	
It can be applied with the rated voltage Sum of the DC voltage value and the ripple voltage peak value must not exceed the rated voltage. When DC voltage is low, negative ripple voltage peak value must not become a reverse voltage that exceeds 10% of the rated voltage. Using the capacitors within 20% of the rated for applications which may cause the reserve voltage during the transient when the power is turned off or the source is switched.	可以施加100%的额定电压。请在直流电压与 纹波电压的最大值不超过额定电压的范围内使用 。 直流电压偏低时,纹波电压的负的最大值不能 超过额定电压的10%的反向电压。在切断电源等 造成的过渡现象中产生的反电压,应在额定电压 的20%以内使用。	
(e) Capacitor insulation	(e) 电容器的绝缘性	
Insulation in the laminate resin is not guaranteed. Be sure to completely separate the case, negative lead terminal, positive lead terminal and PC patterns will each other.	电容器的表面喷塑涂层不保证完全绝缘。使 用电容器时请将外壳、负极引线、正极引线与周 围组件之间的线路完全分开。	
(f) Operating environmental restrictions	(f) 工作环境限制	
Do not use the capacitors in the following environments: (1)Places where water, salt water, or oil can directly fall on it. (2)Places filled with noxious gas such as hydrogen sulfide, sulfide acid, chlorine, ammonia, etc. (3)Place susceptible to zone, ultraviolet rays and radiation.	电容器在下列环境中禁止使用: (1)在有水、卤水、油的地方 (2)充满有害气体的地方,如硫化氢、亚硫酸、氯 气、氨气等 (3)容易受臭氧氧化、紫外线及放射线辐射的地方	
(g) others	(g) 其它	
Design circuits after checking the following: Electric characteristics are affected by temperature and frequency fluctuations. Design circuits after checking the following items.	设计电路前请先确认以下内容: 电容器的电性能会受到温度和频率的影响,在设 计前请先确认波动量。	

2. Mounting precautions	2. 安装注意事项
(a) Considerations before mounting	(a) 安装前的注意事项
Do not reuse the capacitors that have been assembled and energized. Leakage current may increase when the capacitors are stored for a period of time. In this case, we recommend that you apply the rated voltage for 1 hour at $60 \sim 70^{\circ}$ C with a resistor load of 1k $\Omega$ .	使用过的电容器不能再使用。 长期保存的电容器其漏电流会有不同程度的升 高,此情况下请通过1kΩ的电阻进行施加额定电压 处理。 处理方法:在60~70℃温度下施加额定电压1h。
(b) Considerations when mounting	(b) 安装时的注意事项
Mount after checking the capacitance and the rated voltage, please confirm the polarity. Do not drop the capacitors on the floor. Do not use the capacitors that have been dropped. Mount after checking that radial lead types of the capacitors terminal pitch and diameter of PCB holes.	安装时注意电容器的标称容量和额定电压,并确 认极性。 安装过程中切勿将电容器掉落地面,此电容器不 能再使用,安装过程中防止电容器变形。 安装前请确认电容器的引线间距是否与线路板孔 间隔吻合。
(c) Soldering with a soldering iron	(c) 电烙铁焊接
Set the soldering temperature and time in the specifications. Do not subject the capacitors itself to excessive stress when soldering. Do not let the tip of the soldering iron touch the capacitors itself. The leakage current value after soldering may increase a little, from a few $\mu$ A to several hundred $\mu$ A, depending on the soldering conditions (preheating and solder temperature and time, PCB material and thickness, ect.). The leakage current can be reduced through self-repair by applying voltage.	焊接温度、时间等请保持在本公司规格书规定的 范围内。 焊接时不要给电容器施加过度的应力,通电的电 烙铁不要触及电容器本身。 焊接后电容器的漏电流因焊接预热条件、焊接温 度、时间、线路板的材质及材质不同而发生很大 的变化,几十甚至几百微安,但是在施加额定电 压后处于稳定状态时电容器由于自愈能力而会使 其漏电流逐渐减小。
(d) Handing after soldering	(d) 后处理
Do not subject the capacitors itself to excessive stress after soldering Do not tilt, bend or twist the capacitors after it has been soldered on the PCB.	电容器焊接在线路板后,请不要施加外力。 禁止将电容器倾斜、弯折、扭曲。
3. Precautions with completed board	3. 电容器在设备中安装时的注意事项
<ul> <li>(1)Do not touch the lead terminals of the capacitors directly.</li> <li>(2)Do not use electric conductive to cause short circuit between the capacitors lead terminal. Do not subject the capacitors to conductive solutions such as acid and alkaline water solutions.</li> <li>(3)Check the installation environment of the board the capacitor is installed in.</li> <li>Age the board at conditions that fall bellow the capacitors ratings.</li> </ul>	<ul> <li>(1)安装过程中切勿直接接触电容器的引线端子。</li> <li>(2)禁止将电容器的正负极之间用导线短路,不要将导电性的酸性或碱性溶液洒落在电容器表面。</li> <li>(3)安装前确认电容器在设备中的安装环境。</li> <li>(4)设备的试验温度要在电容器的额定范围内使用。</li> </ul>
4. Contingency failure	4. 意外情况的处理
The electrolyte, electrolytic paper, sealing rubber, and sleeve used in the capacitors are all combustible. When the current is extraordinarily large after a short circuit, in the worst case, the shorted-out section in the lead terminal or inside the capacitor may ignite the rubber. Pay attention to the capacitor mounting method, mounting position, pattern design, ect.	导电性高分子型固体铝电解电容器组成材料包括 电解质、电解纸、皮塞和套管属于可燃性物质, 电容器短路后电流值急剧增加,导致引线端子和 电容器内部短路部分会产生电火花,情况严重时 会引起皮塞和套管燃烧,所以在电路设计中应对 电容器的安装方法和安装位置谨慎对待。

5. Storage conditions	5. 电容器的保管条件
<ul> <li>(1)Do not store the capacitor at high temperature and high humidity. Store it in a location that is not subject to direct sunlight and that has temperatures less than 5 to 35°C and a relative humidity less than 75%.</li> <li>(2)To keep good solder ability, store in its plastic undershipping condition.</li> <li>Sealed up in specifically designed aluminum laminate bags to</li> </ul>	<ul> <li>(1)导电性高分子型固体铝电解电容器的保存要避免高温、高湿的环境,并避免阳光直射。</li> <li>常温常湿(一般情况温度为35℃以下,湿度保持在75%RH以下)</li> <li>(2)为保持电容器具有良好的可焊性,应在产品出厂状态下(塑料袋包装)保管。</li> <li>为防止吸潮而导致焊接性劣化,产品出厂时密封在专用的包装袋内。</li> <li>(3)为保持良好的焊接性,引线式产品保管期限为(购入后)一年,SMD型产品打开包装后,需在4周内使用完。</li> <li>(4)使用时,应在即刻安装前开封,开封后尽量全部用完。出现剩余时,散装产品重新放入原包装袋内,并用胶带封好开口部分。</li> <li>(5)不要将电容器直接保管在有水、卤素及有油等有机物的环境中。</li> <li>(6)不要将电容器保存在充满有害气体的环境中,如硫化氢、亚硫酸、氯气、氨气等。</li> <li>(7)不要将电容器保存在易受臭氧氧化、紫外线及放射线辐射的环境中。</li> </ul>
6. About RoHS Directive	6. About RoHS Directive 6. 关于RoHS指令
RoHS Directive [Restriction of the use of certain hazardous substances in electrical and electrical and electrical equipment] RoHS aims to improve the regulations for hazardous substances in electrical and electrical equipment, and to minimize the hazardous effects on environment and to people's health from the production process up to and including the disposal process. RoHS prohibits the use of 6 substances including cadmium, lead, hexavalent chromium, mercury, polybrominated biphenyls (PBBs), and polybrominated diphenyl (PBDEs).	[RoHS指令] [电子及电子设备中某些危险物质使用的限制] RoHS指令是为了减少电子及电子设备中有毒有害 物质的使用,而降低这些物质对人类环境和人体 健康的危害而采取的相应程序。 RoHS指令中限制使用的6种有毒有害物质包括镉 (Cd)、铅(Pb)、汞(Hg)、六价铬(Cr6+)、多溴联 苯(PBB)、多溴二苯醚(PBDE)。 如有特殊需要,可与我公司联系。

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