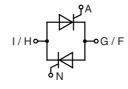


AC Controller Modules

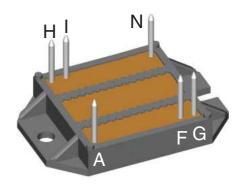
 $I_{RMS} = 112 A$ $I_{TAVM} = 51 A$ $V_{RRM} = 1200/1600 V$

| V _{RSM} | V _{RRM} | |
|---------------------------------|------------------------------|--------------------------------|
| \mathbf{V}_{DSM} \mathbf{V} | $oldsymbol{V}_{	extsf{DRM}}$ | Тур |
| 1300 1700 | 1200 1600 | MMO 140-12io7 MMO 140-16io7 |



Preliminary Data

| Symbol | Conditions | Maximum Ratings | | |
|-----------------------|--|-----------------|------------------|--|
| I _{RMS} | T _C = 85°C; 50-400 Hz (per single controller) | 112 81 | A A | |
| I _{TAVM} | $T_{\rm C} = 85^{\circ}{\rm C}$; 180° sine | 51 | Α | |
| I _{TSM} | $T_{VJ} = 45^{\circ}C;$ t = 10 ms (50 Hz) | 1000 | Α | |
| | $V_R = 0$ $t = 8.3 \text{ ms}$ (60 Hz) | 1070 | A | |
| | $T_{VJ} = 125$ °C; $t = 10 \text{ ms}$ (50 Hz) | 870 | Α | |
| | $V_R = 0$ $t = 8.3 \text{ ms}$ (60 Hz) | 930 | A | |
| l²t | $T_{VJ} = 45^{\circ}C;$ t = 10 ms (50 Hz) | 5000 | A^2s | |
| | $V_{R} = 0$ $t = 8.3 \text{ ms}$ (60 Hz) | 4810 | A ² s | |
| | $T_{VJ} = 125^{\circ}C; t = 10 \text{ ms}$ (50 Hz) | 3780 | A^2s | |
| | $V_R = 0$ $t = 8.3 \text{ ms}$ (60 Hz) | 3630 | A ² s | |
| (di/dt) _{cr} | $T_{VJ} = 125$ °C; repetitive, $I_T = 50$ A $f = 50$ Hz; $t_p = 200$ μ s; | 100 | A/µs | |
| | $V_D = {}^2/_3 V_{DRM};$ $I_G = 0.45 \text{ A};$ non repetitive, $I_T = I_{TAVM}$ $di_G/dt = 0.45 \text{ A}/\mu\text{s}$ | 500 | A/µs | |
| (dv/dt) _{cr} | $T_{VJ} = 125^{\circ}\text{C}; V_D = \frac{2}{3} V_{DRM};$ $R_{GK} = \infty;$ method 1 (linear voltage rise) | 1000 | V/µs | |
| P_{GM} | $T_{VJ} = 125^{\circ}C;$ $t_{p} = 30 \text{ ms}$ | 10 | W | |
| | $I_T = I_{T(AV)M}$; $t_p = 300 \text{ ms}$ | 5 | W | |
| P _{GAVM} | | 0.5 | W | |
| V_{RGM} | | 10 | V | |
| T _{VJ} | | -40+150 | °C | |
| T_{VJM} | | 150 | °C | |
| T _{stg} | | -40+125 | °C | |
| V_{ISOL} | 50/60 Hz, RMS $t = 1 \text{ min}$ | 2500 | ٧~ | |
| | $I_{ISOL} \le 1 \text{ mA}$ $t = 1 \text{ s}$ | 3000 | V~ | |
| M_d | Mounting torque (M4) | 1.5 - 2.0 | Nm | |
| | | 14 - 18 | lb.in. | |
| | | | | |



Features

- Thyristor controller for AC (circuit W1C acc. to IEC) for mains frequency
- Isolation voltage 3000 V~
- Planar glass passivated chips
- Low forward voltage drop
- · Leads suitable for PC board soldering

Applications

- Switching and control of single and three phase AC circuits
- Light and temperature control
- Softstart AC motor controller
- Solid state switches

Advantages

- Easy to mount with two screws
- Space and weight savings
- Improved temperature and power cycling
- · High power density
- Small and light weight

Data according to IEC 60747 and refer to a single diode unless otherwise stated.

Disclaimer Notice

Weight

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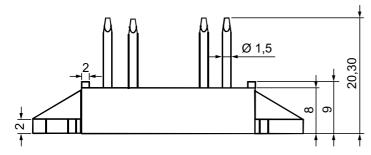
Typical including screws

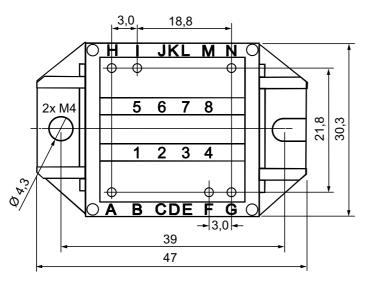


| Symbol | Conditions | haracteristic Values | | | |
|---------------------------------|--|--------------------------|------|------|-----------|
| | | | typ. | max. | |
| I _D , I _R | $V_R/V_D = V_{RRM}/V_{DRM}$ | $T_{VJ} = 125^{\circ}C$ | | 5 | mA |
| V _T | I _T = 150 A | $T_{VJ} = 25^{\circ}C$ | | 1.57 | V |
| V_{T0} | For power-loss calculations only | | | 0.85 | V |
| r _t | | | | 5.60 | $m\Omega$ |
| V _{GT} | $V_D = 6 V$ | $T_{VJ} = 25^{\circ}C$ | | 1.5 | V |
| | | $T_{VJ} = -40^{\circ}C$ | | 1.9 | V |
| I _{GT} | $V_D = 6 V$ | $T_{VJ} = 25^{\circ}C$ | | 100 | mΑ |
| | | $T_{VJ} = -40^{\circ}C$ | | 200 | mA |
| V _{GD} | $V_{\rm D} = {}^{2}/_{3} V_{\rm DRM};$ | T _{v,j} = 125°C | | 0.2 | V |
| I _{GD} | | | | 1 | mA |
| I _L | $t_p = 10 \ \mu s;$ | $T_{VJ} = 25^{\circ}C$ | | 200 | mA |
| | $I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A/}\mu\text{s}$ | | | | |
| I _H | $V_D = 6 \text{ V}; R_{GK} = \infty;$ | $T_{VJ} = 25^{\circ}C$ | | 100 | mA |
| t _{gd} | $V_D = \frac{1}{2}V_{DRM}$ | $T_{VJ} = 25^{\circ}C$ | | 2 | μs |
| | $I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A/}\mu\text{s}$ | | | | |
| R _{thJC} | | | | 0.80 | K/W |
| R _{thCH} | per thyristor; DC current | | 0.12 | | K/W |
| R _{thJC} | man madula | | | 0.40 | K/W |
| R _{thCH} | per module | | 0.06 | | K/W |
| d _s | Creeping distance on surface | | | 11.2 | mm |
| d _A | Creepage distance in air | | | 5.0 | mm |
| a | Maximum allowable acceleration | | | 50 | m/s² |

Fig. 1 Gate trigger characteristics

Dimensions in mm (1 mm = 0.0394")





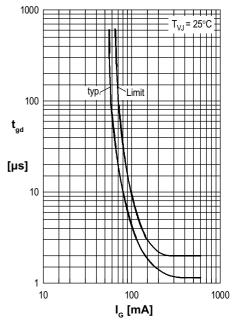


Fig. 2 Gate trigger delay time

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|-----------------------------------|--------------------------|----------------|---------------|---|---------------------|---------------|---------------------------|---------------------------|
| <u>25.163.2453.0</u> <u>25.16</u> | 63.4253.0 25. | 190.2053.0 | 25.194.3453.0 | 25.320.4853.1 | 25.320.5253.1 | 25.326.3253.1 | 25.326.3553.1 | 25.330.1653.1 |
| <u>25.330.4753.1</u> <u>25.33</u> | 30.5253.1 25. | 334.3253.1 | 25.334.3353.1 | 25.350.2053.0 | 25.352.4753.1 | 25.522.3253.0 | <u>T483C</u> <u>T484C</u> | <u>T485F</u> <u>T485H</u> |
| T512F-YEB T513F | T514F T554 | <u>T612FSE</u> | 25.161.3453.0 | 25.179.2253.0 | 25.194.3253.0 | 25.325.1253.1 | 25.326.4253.1 | 25.330.0953.1 |
| <u>25.332.4353.1</u> <u>25.35</u> | 50.1653.0 25. | 350.2453.0 | 25.352.1453.0 | 25.352.1653.0 | 25.352.2453.0 | 25.352.5453.1 | 25.522.3353.0 | 25.602.4053.0 |
| 25.640.5053.0 | | | | | | | | |