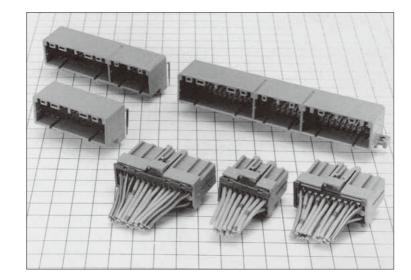
## **GT7 Series**



#### Features

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- These automotive crimp terminals are equivalent to 040 and 070 tab width items.
- The contact point of the F connector side has been given a double structure to make these connectors compatible with low insertion force and high contact pressure at the time of coupling.

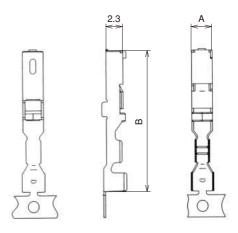
GT7

### GT15

#### **■** F Connectors

#### Terminals





| Part No.         | HRS No.       | Material | Plating     | Conductor<br>Size (AWG) | Outer<br>Diameter | A<br>Dimension | B<br>Dimension | Packaging      | RoHS |
|------------------|---------------|----------|-------------|-------------------------|-------------------|----------------|----------------|----------------|------|
| GT7-2022SCF(70)  | 757-0001-1 70 | Connor   |             | 20 to 22 AWG            | φ1.4 to 2.4       | 2.8            | 19             | 5,000 pcs/reel |      |
| GT7A-2022SCF(70) | 757-0003-7 70 | Copper   | Tin plating | 20 to 22 AVVG           | φ2.6 to 3.1       | 2.0            | 19             | 3,000 pcs/reel | YES  |
| GT3-2024SCF(70)  | 753-0006-0 70 | раноу    |             | 20 to 24 AWG            | φ1.4 to 2.4       | 2.3            | 18.2           | 5,000 pcs/reel |      |

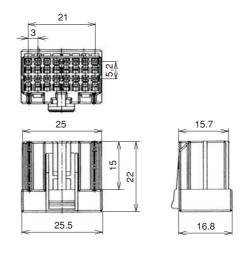
Note 1: Sold in reel.

Note 2: This component is used only with applicable HRS housings.

#### ● Housing 16 Pos.



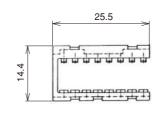
|   | Part No.    | HRS No.    | Color      | Material | Packaging | RoHS |
|---|-------------|------------|------------|----------|-----------|------|
| ſ | GT7-16DS-HU | 757-0008-0 | Light Gray | PBT      | 1         | YES  |
|   |             |            | •          |          | •         |      |

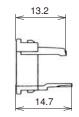


#### Retainer (Only for GT7-16DS-HU)



| Part No. | HRS No.    | Color     | Material | Packaging | RoHS |
|----------|------------|-----------|----------|-----------|------|
| GT7-16R  | 757-0010-2 | Dark Gray | PBT      | 1         | YES  |







13.2

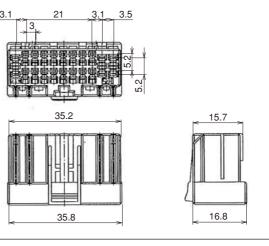
14.7

## )T15

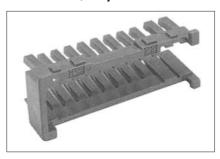
#### ● Housing 22 Pos.



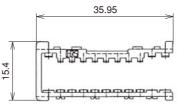
| Part No.    | HRS No.    | Color      | Material | Packaging | RoHS |
|-------------|------------|------------|----------|-----------|------|
| GT7-22DS-HU | 757-0015-6 | Light Gray | PBT      | 1         | YES  |
|             |            |            |          |           |      |



#### ● Retainer (Only for GT7-22DS-HU)



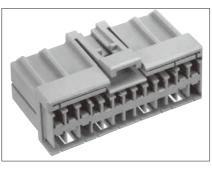
| Part No. | HRS No.    | Color     | Material | Packaging | RoHS |
|----------|------------|-----------|----------|-----------|------|
| GT7-22R  | 757-0016-9 | Dark Gray | PBT      | 1         | YES  |



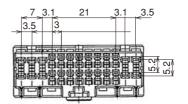


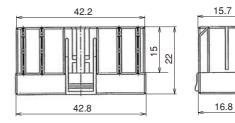
#### Housing 26 Pos.

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| Part No.    | HRS No.    | Color      | Material | Packaging | RoHS |
|-------------|------------|------------|----------|-----------|------|
| GT7-26DS-HU | 757-0009-3 | Light Gray | PBT      | 1         | YES  |

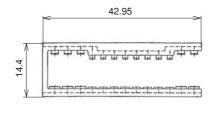


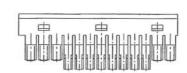


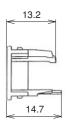
#### ● Retainer (Only for GT7-26DS-HU)



| Part No. | HRS No.    | Color     | Material | Packaging | RoHS |
|----------|------------|-----------|----------|-----------|------|
| GT7-26R  | 757-0011-5 | Dark Gray | PBT      | 1         | YES  |

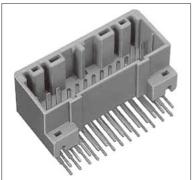






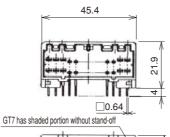
**M Connectors** 

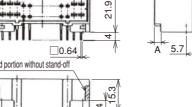
# Board Type 26 Pos.



Mates with a 26-pos. F connector.

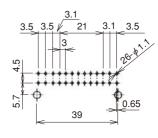
### 11111 1111





#### **●**Recommended PCB pattern

(Tolerance of unmarked values is ±0.05.)

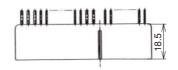


| Part No.         | HRS No.       | Material/Plating or Color   | A Dimension                      | Packaging | RoHS |
|------------------|---------------|-----------------------------|----------------------------------|-----------|------|
| GT7A-26DP-DS(70) | 757-0014-3 70 | Housing:PBT/Light Gray      | 3                                | 1         | YES  |
| GT7-26DP-DS(70)  | 757-0006-5 70 | Terminal: Brass/Tin plating | Shaded portion without stand-off | '         | TES  |

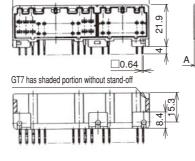
### Board Type / Hybrid Type



Mates with a 26-pos. + 16-pos. F connector.

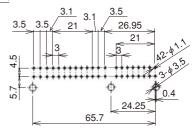


72.1





#### **●**Recommended PCB pattern (Tolerance of unmarked values is ± 0.05.)



| Part No.         | HRS No.       | Material/Plating or Color   | A Dimension                      | Packaging | RoHS |
|------------------|---------------|-----------------------------|----------------------------------|-----------|------|
| GT7A-42DP-DS(70) | 757-0013-0 70 | Housing:PBT/Light Gray      | 3                                | 1         | YES  |
| GT7-42DP-DS(70)  | 757-0007-8 70 | Terminal: Brass/Tin plating | Shaded portion without stand-off | '         | YES  |

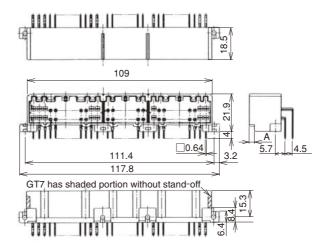
## GT15

#### Board Type / Hybrid Type

#### 64 Pos.

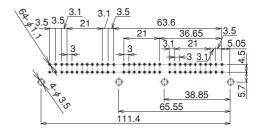


Mates with a 26-pos. + 16-pos. + 22-pos. F connector.



#### 

(Tolerance of unmarked values is ±0.05.)



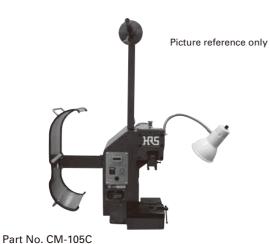
| Part No.         | HRS No.                          | A Dimension                      | Packaging | RoHS |
|------------------|----------------------------------|----------------------------------|-----------|------|
| GT7A-64DP-DS(70) | GT7A-64DP-DS(70) 757-0012-8 70 3 |                                  | 1         | YES  |
| GT7-64DP-DS(70)  | 757-0005-2 70                    | Shaded portion without stand-off | 1         | YES  |

### Crimping tools

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User manuals are available. Please ask your Hirose Electric account representative.

#### **Automatic Crimping Machine**



#### **Specifications**

| Item              | Specification           | Remarks       |
|-------------------|-------------------------|---------------|
| Press capacity    | 1.5ton                  |               |
| Stroke Length     | 30mm                    |               |
| Number of strokes | 200spm(50 Hz)           | 240spm(60 Hz) |
| Weight            | 75 kg                   |               |
| Motor             | 0.2kw                   | AC100V        |
| Crimping speed    | 2,000 to 4,000 pcs/hour |               |

## Harness tool Terminal Part No. Terminal HRS No. Tool Part No. Tool HRS No. GT7-2022SCF(70) 757-0001-1 70 AP 105-GT7-2022 901-5004-9 GT7A-2022SCF(70) 757-0003-7 70 AP 105-GT7A-2022 901-5039-3

\*Crimp height setting tables are available for each cable type.

Please contact your nearest Hirose Electric account representative.

Different cables will require different crimp height settings.

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