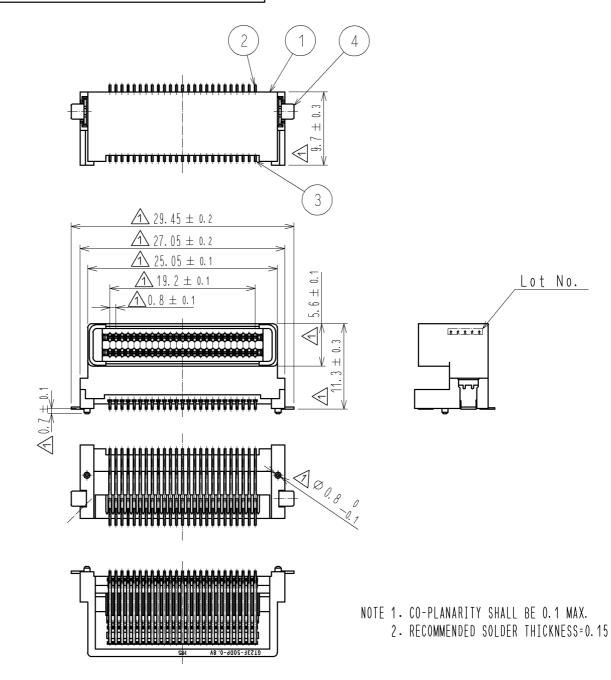
APPLICAI	BLE STANDA	RD									
OPERATING				MOTEA		RAGE					
RATING	TEMPERATURE RA	ANGE	-40 °C TO +105 °C	C (NOTE1) TE		MPERATURE RANGE		= -	-40 °C TO +105	o °C	
10 (1110	VOLTAGE		50 V AC			RRENT			0.5 A		
·			SPECIFICATIONS								
	TEM		TEST METHOD			REQUIREMENTS QT AT					ТАТ
CONSTRUCTION											1
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				Х	Х
MARKING		CONFIRMED VISUALLY.								Х	Х
ELECTRIC	CHARACTER	RISTICS									
CONTACT RESISTANCE		0.5A DC.				100 mΩ MAX.				Х	_
CONTACT RESISTANCE		20 mV AC MAX, 0.1 mA(DC OR 1000Hz)				100 mΩ MAX.				Х	_
MILLIVOLT LEVEL METHOD INSULATION RESISTANCE		250 V DC				500 MO MINI				X	_
INSULATION RESISTANCE		250 V DC				500 MΩ MIN.				^	-
VOLTAGE PROOF		250 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				Х	_
MECHANICAL CHARACT		TERISTICS									
MECHANICAL OPERATION		30 TIMES INSERTIONS AND EXTRACTIONS.				 CONTACT RESISTANCE: 120 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				х	_
VIBRATION		FREQUENCY 20 TO 400 Hz, 43.1 m/s ² AT 3 h FOR 3 DIRECTIONS.				 NO ELECTRICAL DISCONTINUITY OF 10 μs. CONTACT RESISTANCE: 120 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				х	_
SHOCK		FREQUENCY 20 TO 50 Hz, 66.6 m/s ² AT 1 h .				 NO ELECTRICAL DISCONTINUITY OF 10 μs. CONTACT RESISTANCE:120 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				x	_
LOCK STRENGTH		APPLYING A PULL FORCE THE MATING AXIALLY AT -N MAX.				DURING APPLYING, MATING COMPLETELY. AFTER APPLYING, NO DEFECT OF MATING PARTS.				_	_
ENVIRON	MENTAL CHA	RACTE	RISTICS								
DAMP HEAT		EXPOSED AT 60 °C, 90 ~ 95 %, 96 h.				① CON	NTACT RI	ESIS	STANCE: 120 mΩ MAX.		
(STEADY STATE)						 ② INSULATION RESISTANCE:100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				X	_
RAPID CHANGE OF		TEMPERATURE-40→5 TO 35→ 80→5 TO 35°C				① CONTACT RESISTANCE: 120 m Ω MAX.					
TEMPERATURE		TIME $30 \rightarrow 5 \rightarrow 30 \rightarrow 5 \text{ min}$ UNDER 1000 CYCLES.				② INSULATION RESISTANCE:100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				X	_
DRY HEAT		EXPOSED AT 105°C, 300 h.				 CONTACT RESISTANCE: 120 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				х	_
COLD		EXPOSED AT -40°C , 120 h.			① CONTACT RESISTANCE: 120 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				X	_	
RESISTANCE TO HSO ³ GAS		EXPOSED IN 500 PPM FOR 8h.			 CONTACT RESISTANCE: 120 mΩ MAX. NO HEAVY CORROSION. 				Х	-	
RESISTANCE TO SOLDERING HEAT		SOLDER TEMPERATURE, 260°C FOR IMMERSION DURATION, 10 s.				NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.				Х	-
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, 245°C FOR IMMERSION DURATION, 3 s.			A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.				Х	_	
COUN	T DES	CRIPTIO	N OF REVISIONS		DESIG	SNED			CHECKED	DA	TE
\wedge											
REMARK NOTE:) INCLUDE THE TEMPERATURE RISING			BY CURRENT.			APPROVED CHECKED DESIGNED		ĒD ED	AR. SHIRAI TY. TAKAHASHI TY. SAKASHITA	10. 03. 29 10. 03. 29 10. 03. 29 10. 03. 26	
Note QT:Qualification Test AT:Assura			ice Test X:Applicable Test			DRAWN RAWING NO.		IN	KT. MATSUDA 10. 03. 26 ELC4-167667-00		
					PART			(GT23F-50DP-0.8H		
HS.		SE ELECTRIC CO., LTD.					0. 770 0000 0 00			\wedge	1/1
I I I I I I I I I I I I I I I I I I I						CODE NO.		CL773-0008-0-00 <u>/o\</u> 1/1			

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ELV, ROHS COMPLIANT



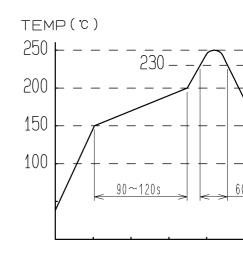
RECOMMENDED TEMPERATURE PROFILE FOR REFLOW

1. PEAK : 250℃ 2. OVER230℃ : 60sec MAX

3. PREHEAT : 150~200℃, 90~120sec

△. NO. OF CYCLES : 2 TIMES MAX

*This temperature profile is the recommended value. The temperature profile may differ depending on the cream solder, the manufacturer, the PC Board size, and other mounting materials, etc. Please confirm the mounting condition before applying the recommended temperature profile.



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FORM HC0011-5-7 1

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