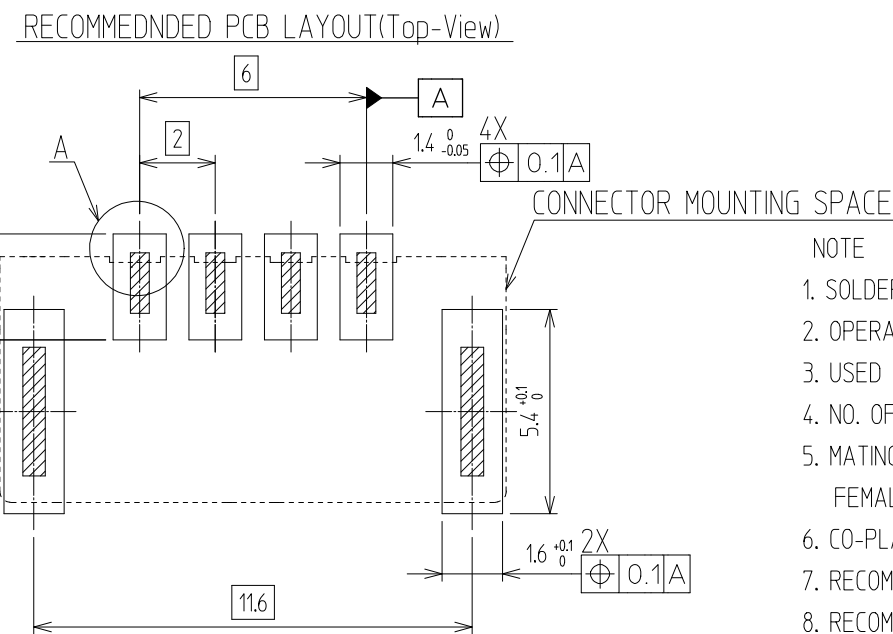
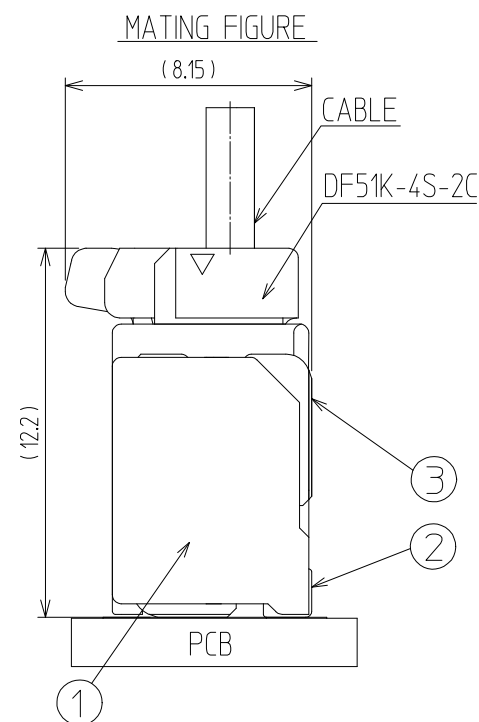
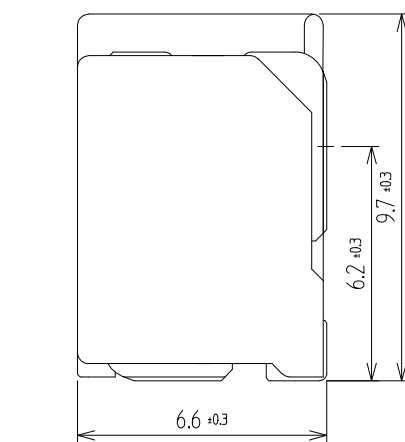
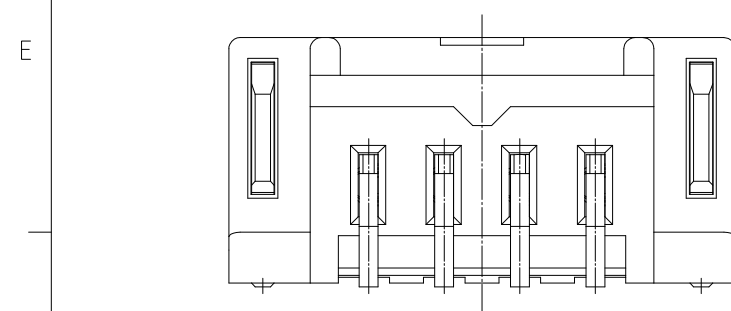
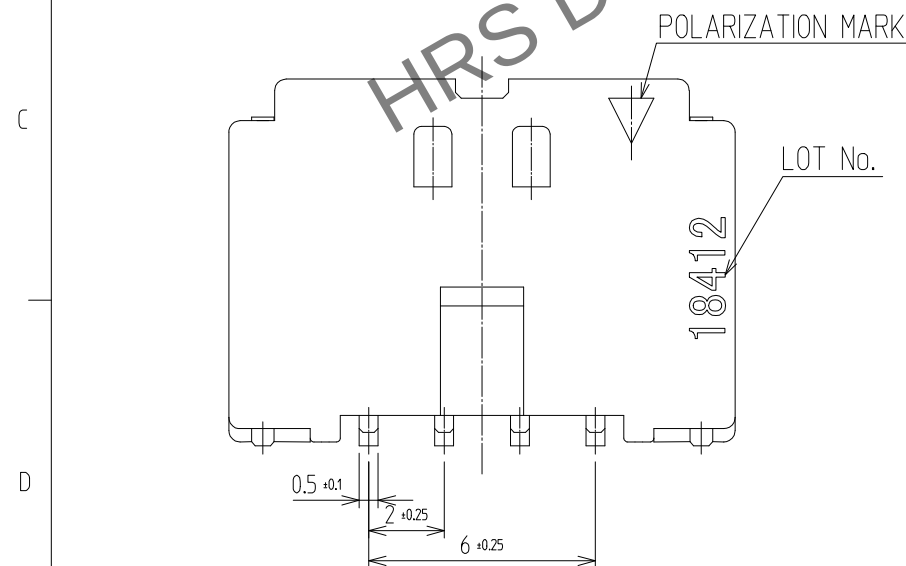
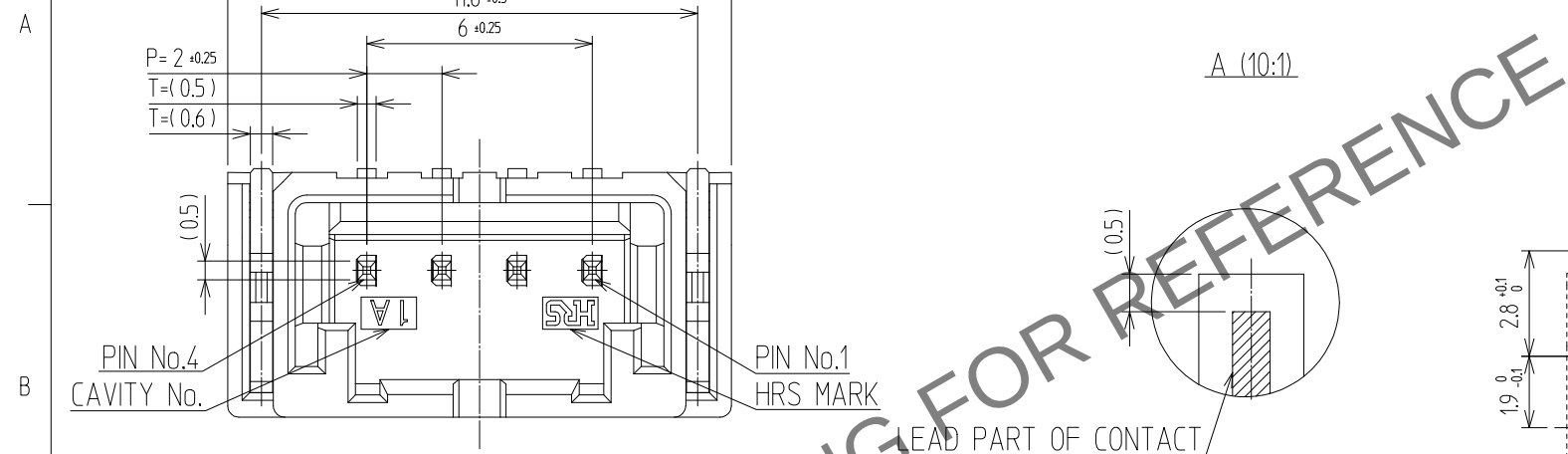
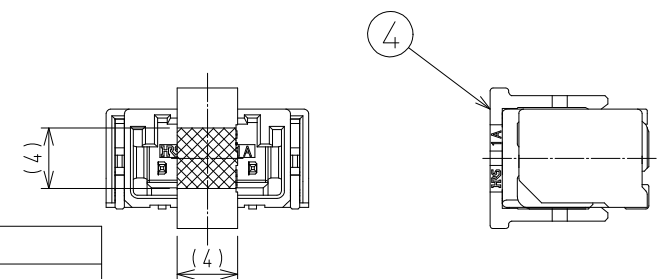
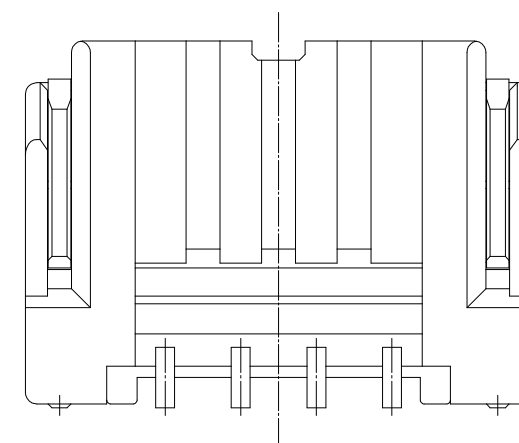


|   | △數<br>COUNT | 訂正事項<br>DISCRIPTION OF REVISIONS | 擔當<br>B Y | 檢圖<br>CHKD | 年 月 日<br>DATE |   | △數<br>COUNT | 訂正事項<br>DISCRIPTION OF REVISIONS | 擔當<br>B Y | 檢圖<br>CHKD | 年 月 日<br>DATE |
|---|-------------|----------------------------------|-----------|------------|---------------|---|-------------|----------------------------------|-----------|------------|---------------|
| △ |             |                                  |           |            | .             | △ |             |                                  |           |            | .             |
| △ |             |                                  |           |            | .             | △ |             |                                  |           |            | .             |
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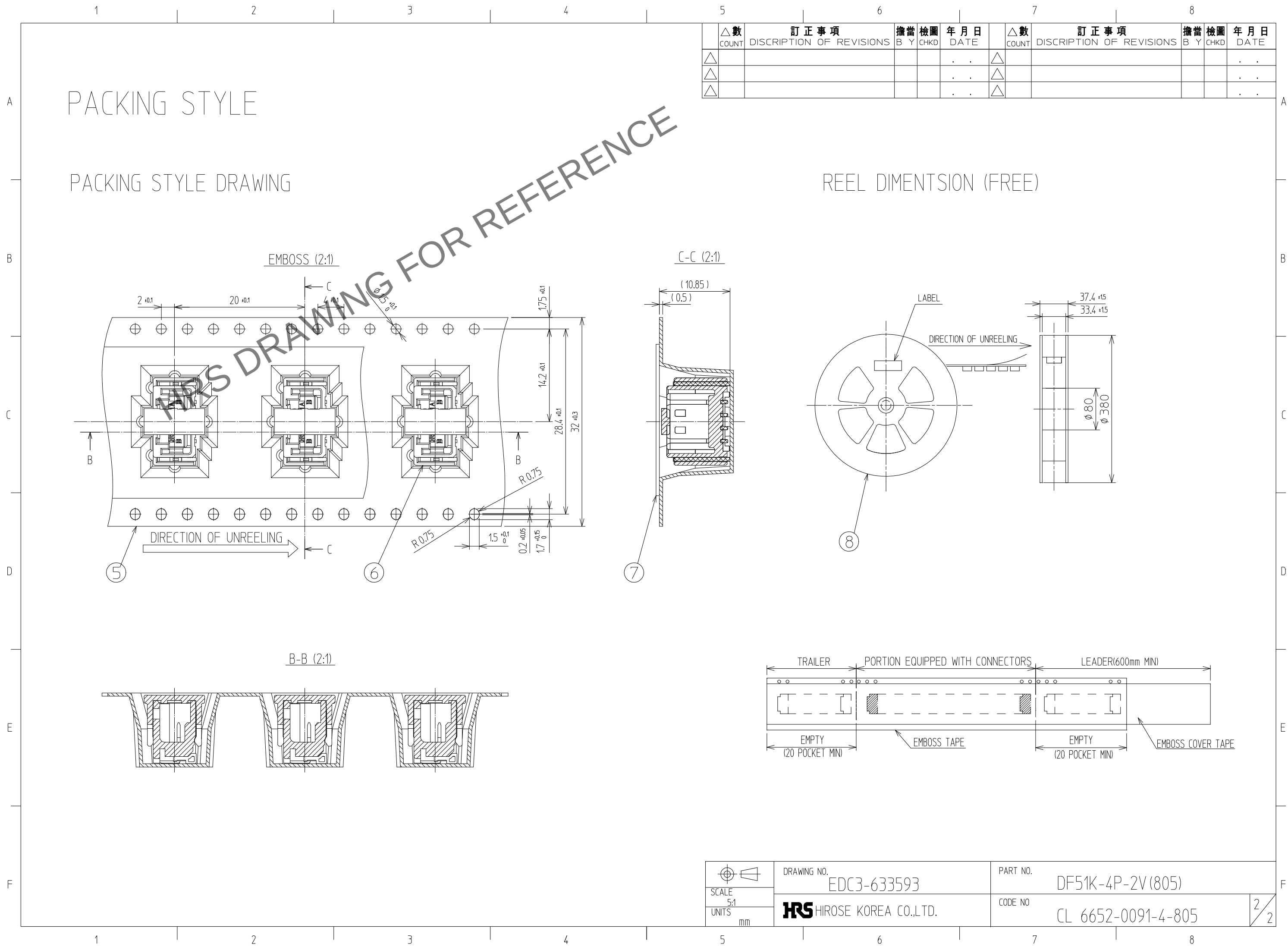
NOTE

1. SOLDERING TEMPERATURE : 250°C PEAK, 10sec MAX.
2. OPERATING TEMPERATURE : -55°~105°C
3. USED REFLOW SYSTEM : IN THE AIR OR NITROGEN
4. NO. OF CYCLES : 2 MAX
5. MATING PART  
FEMALE : DF51K-4S-2C
6. CO-PLANARITY : 0.12 MAX.
7. RECOMMENDED PCB THICKNESS IS 1.6mm.
8. RECOMMENDED SOLDER THICKNESS IS 0.15mm
9. UL(File No. E132750) AUTHORIZATION ARTICLE.  
C-UL(File No. E132750) AUTHORIZATION ARTICLE.



|                |                           |                                                                                               |                    |           |                     |          |          |
|----------------|---------------------------|-----------------------------------------------------------------------------------------------|--------------------|-----------|---------------------|----------|----------|
| 4              | LCP                       | BLACK                                                                                         |                    |           |                     |          |          |
| 3              | BRASS                     | TIN PLATED : 1μm MIN<br>UNDER PLATING : NICKEL 1μm MIN                                        |                    |           |                     |          |          |
| 2              | BRASS                     | CONTACT AREA : GOLD 0.1μm MIN<br>SMT LEAD : GOLD 0.05μm MIN<br>UNDER PLATING : NICKEL 1μm MIN | 8                  | PS        | REEL BOBBIN         |          |          |
|                |                           |                                                                                               | 7                  | PET       | COVER TAPE          |          |          |
|                |                           |                                                                                               | 6                  | CONNECTOR | DF51K-4P-2V         |          |          |
| 1              | LCP                       | BLACK                                                                                         | 5                  | PS        | EMBOSS CARRIER TAPE |          |          |
| NO.            | MATERIAL                  | FINISH,REMARKS                                                                                | NO.                | MATERIAL  | FINISH,REMARKS      |          |          |
| CODE NO. (OLD) |                           |                                                                                               | DRAWN              | DESIGNED  | CHECKED             | APPROVED | RELEASED |
|                |                           |                                                                                               |                    |           |                     |          |          |
|                | DRAWING NO.               |                                                                                               | PART NO.           |           |                     |          |          |
| SCALE          | EDC3-633593               |                                                                                               | DF51K-4P-2V (805)  |           |                     |          |          |
| 5:1            |                           |                                                                                               |                    |           |                     |          |          |
| UNITS          | HRS HIROSE KOREA CO.,LTD. |                                                                                               | CODE NO            |           |                     |          |          |
| mm             |                           |                                                                                               | CL 6652-0091-4-805 |           |                     |          |          |
|                |                           |                                                                                               | 1/2                |           |                     |          |          |

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B  
C  
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F

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