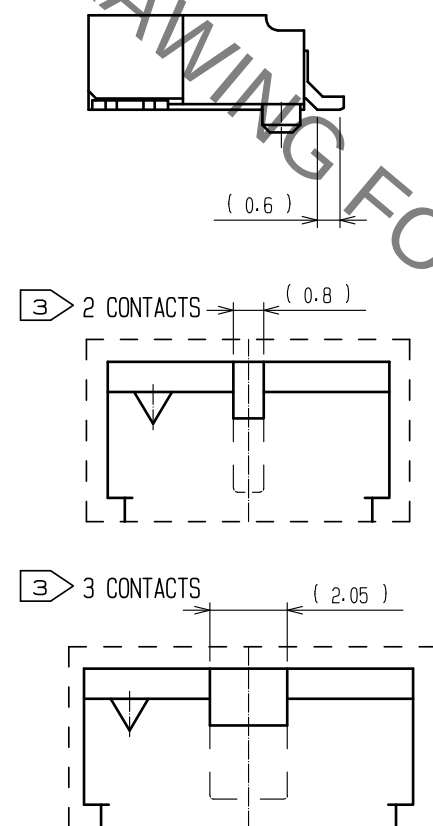
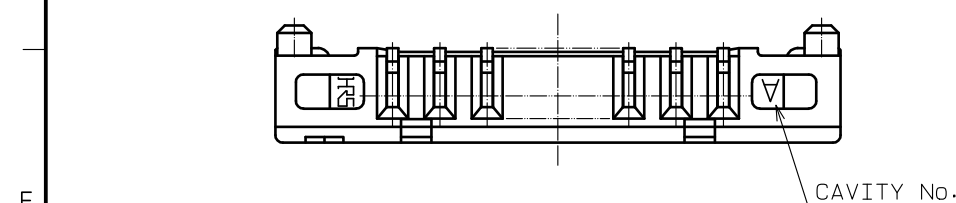




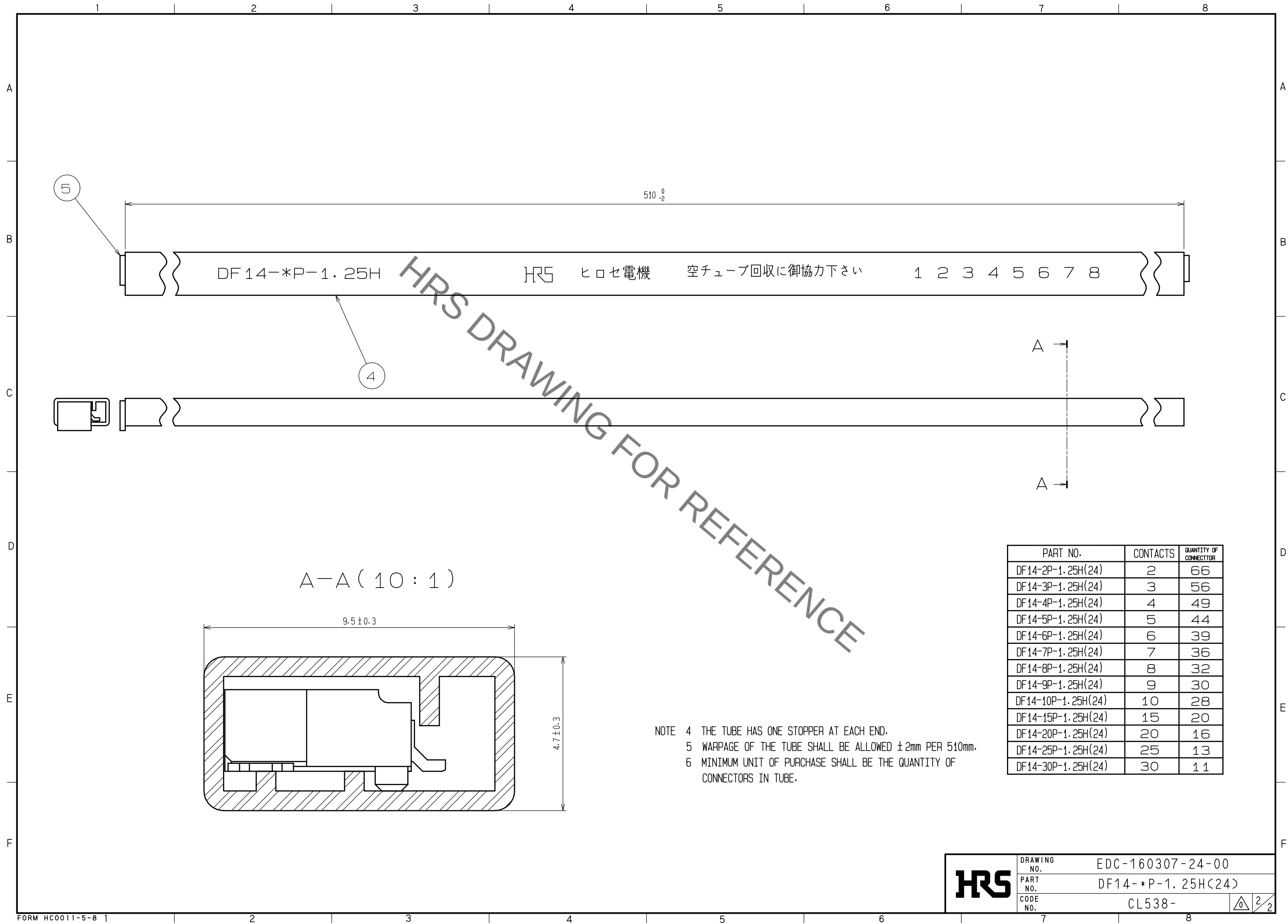
RECOMMENDED PATTERN

Technical drawing of a recommended pattern for a casting mold. The pattern is rectangular with overall dimensions $F \pm 0.1$ (width) and 5.3 ± 0.1 (height). It features two square gates at the top corners, each with a width of 2 ± 0.1 and a height of 2.6 ± 0.1 . The distance between the inner vertical edges of the gates is 2 ± 0.1 . The pattern has a central vertical dashed line. At the bottom, there are two circular risers, each with a diameter of 0.1 ± 0.1 . The distance between the centers of the risers is $E \pm 0.08$. The distance from the left riser center to the left gate is 2 ± 0.1 . The distance from the left riser center to the first vertical channel is 1.8 ± 0.1 . The width of the first vertical channel is 0.7 ± 0.05 . The pitch between the centers of the vertical channels is $P = 1.25 \pm 0.05$. The width of the last vertical channel is $B \pm 0.05$. The total width of the pattern is $F \pm 0.1$.

3	PHOSPHOR BRONZE	TIN-COPPER PLATED 1#m min UNDER PLATING:NICKEL PLATED 0.5#m min			
2	BRASS	TIN-COPPER PLATED 1#m min UNDER PLATING:NICKEL PLATED 0.5#m min	5	ELASTOMER	GREEN
1	POLYAMIDE	BEIGE, UL94V-0	4	R. PVC	ELECTROSTATIC PROTECTION, CLEAR
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

UNITS mm		SCALE 5 : 1		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
 HIROSE ELECTRIC CO., LTD.		APPROVED : HS. OKAWA		18. 03. 16	DRAWING NO. EDC-160307-24-00			
		CHECKED : TS. FUKUSHIMA		18. 03. 16	PART NO. DF14-*P-1. 25H(24)			
		DESIGNED : TS. KUMAZAWA		18. 03. 08	CODE NO. CL538-			
		DRAWN : MK. INOUE		18. 03. 07				

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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



DF 14- * P- 1. 25H

HRS

ヒロセ電機

空チューブ回収に御協力下さい

1 2 3 4 5 6 7 8

A-A (10 : 1)

9.5 ± 0.3

4.7 ± 0.3

- NOTE 4 THE TUBE HAS ONE STOPPER AT EACH END.
5 WARPAGE OF THE TUBE SHALL BE ALLOWED ± 2mm PER 510mm.
6 MINIMUM UNIT OF PURCHASE SHALL BE THE QUANTITY OF CONNECTORS IN TUBE.

PART NO.	CONTACTS	QUANTITY OF CONNECTOR
DF14-2P-1.25H(24)	2	66
DF14-3P-1.25H(24)	3	56
DF14-4P-1.25H(24)	4	49
DF14-5P-1.25H(24)	5	44
DF14-6P-1.25H(24)	6	39
DF14-7P-1.25H(24)	7	36
DF14-8P-1.25H(24)	8	32
DF14-9P-1.25H(24)	9	30
DF14-10P-1.25H(24)	10	28
DF14-15P-1.25H(24)	15	20
DF14-20P-1.25H(24)	20	16
DF14-25P-1.25H(24)	25	13
DF14-30P-1.25H(24)	30	11

HRS

DRAWING NO.	EDC-160307-24-00
PART NO.	DF14- * P- 1. 25H (24)
CODE NO.	CL538- 2 2

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