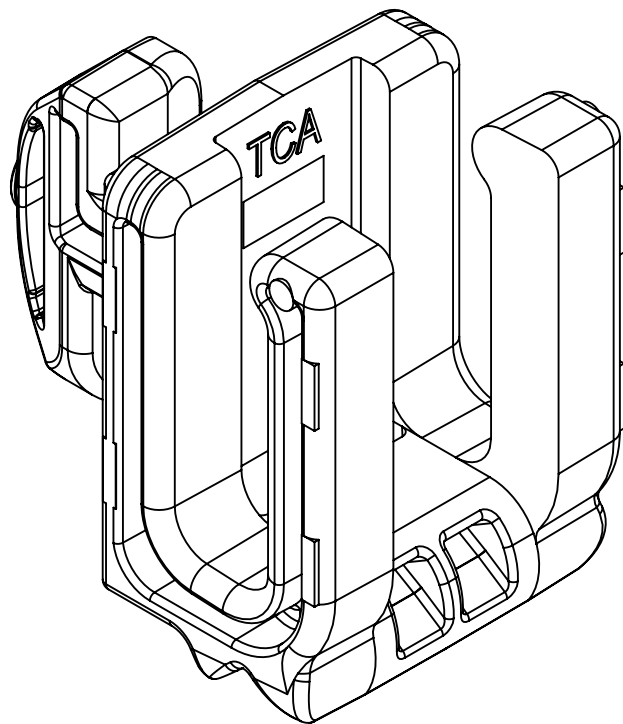
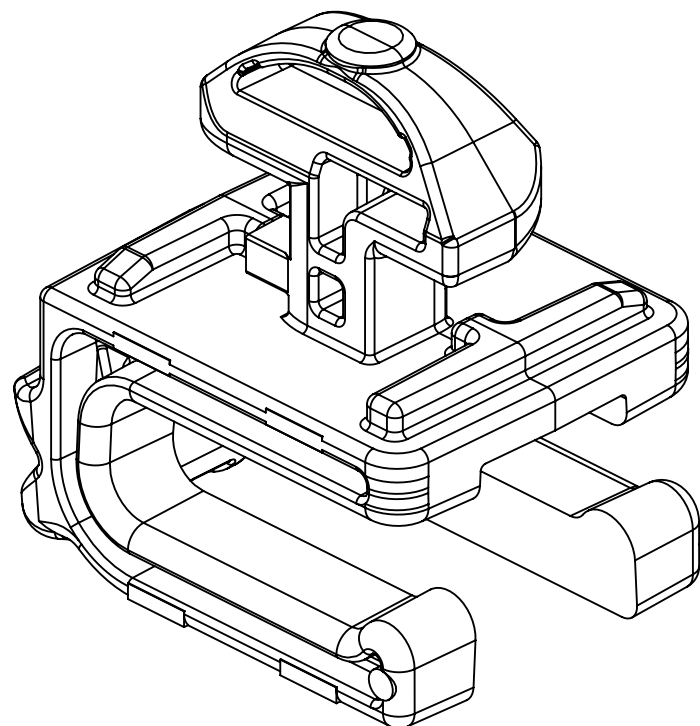
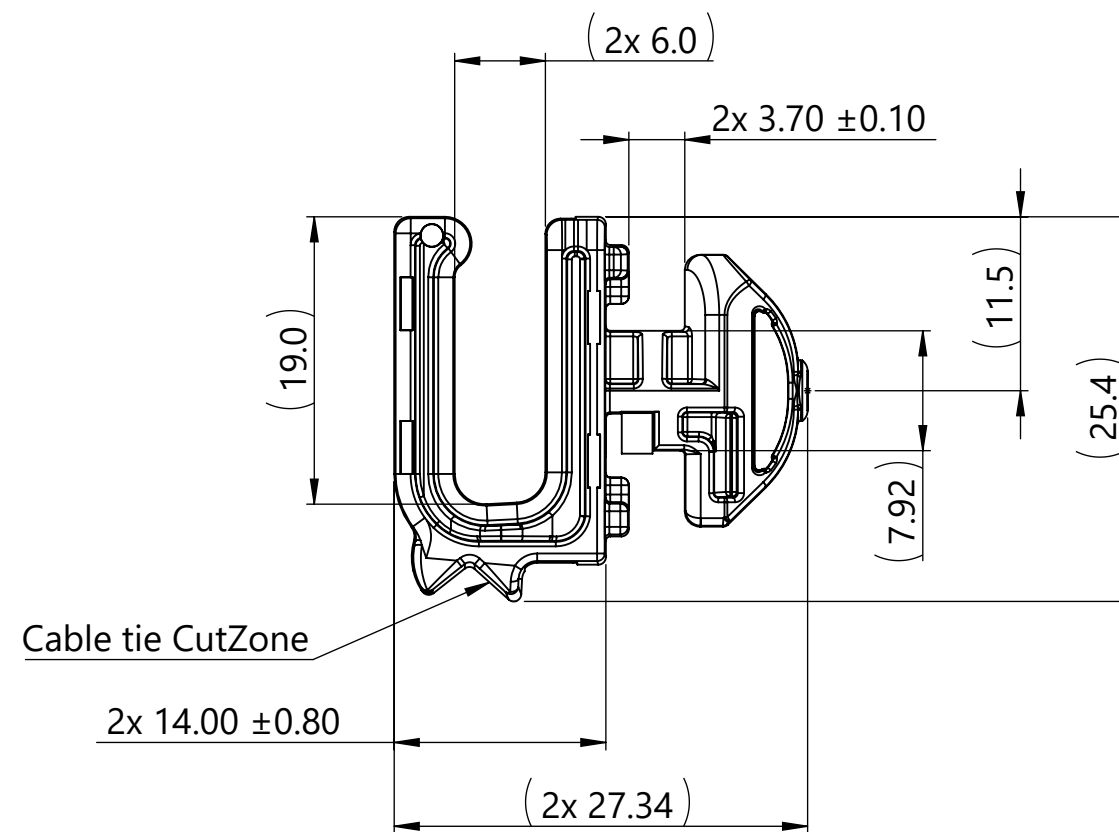
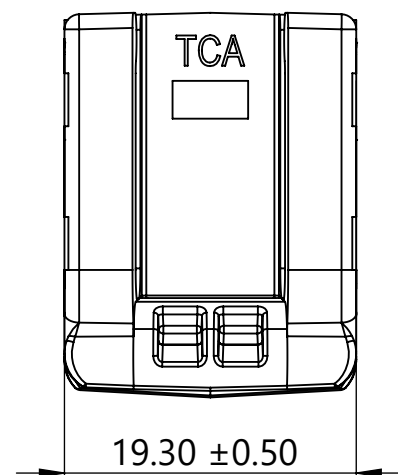
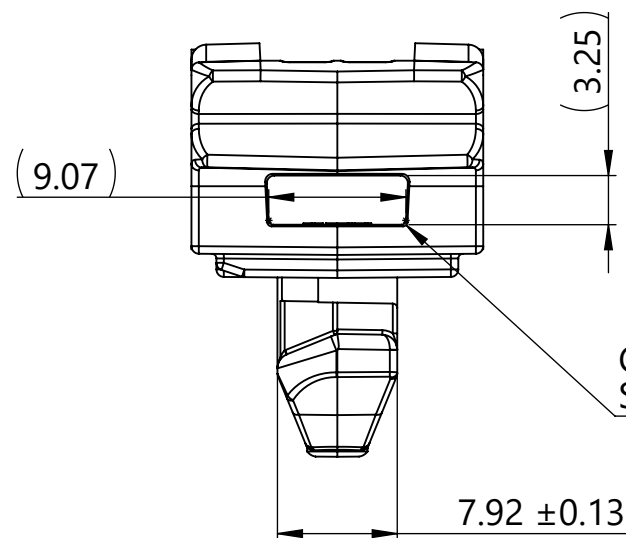




Vertical Face Orientation
Scale 3:1



Downward Face Orientation
Scale 3:1



Cable tie pass-thru
See note 4

03.3

- Performance notes:
1. PA66HIRHS(REC100), PA66STHS performance requirements are validated at dry as molded ($\leq 0.5\%$ H₂O by weight)
 2. Load testing
 - A. Downward Face
 - a. 31 N [7 lbf] minimum without cable tie
 - b. 67 N [15 lbf] minimum with cable tie
 - B. Vertical Face
 - a. 67 N [15 lbf] minimum without cable tie
 3. Applicable aluminum framing T-slot width: 8mm [.320in]
 4. Accommodates cable tie series: T18 - T120

- Notes:
1. Material: See chart
 2. Material color: See chart
 3. Maximum percent regrind permissible: 0%
 4. Maximum allowable flash to be: 0.25mm
 5. Maximum allowable mismatch to be: 0.10mm

03.3

03.3

Revision level			Revision Record	
Drawing	State	Part	ECN 311244	
03.3	Design Release	-		
Changed	Date (YYYY/MM/DD)			
Mann	2024/07/08			
Approved	Date (YYYY/MM/DD)			
Uhler	2024/07/11			

Revision level			Revision Record	
Drawing	State	Part	ECN 311244	
03.3	Design Release	-		
Changed	Date (YYYY/MM/DD)			
Mann	2024/07/08			
Approved	Date (YYYY/MM/DD)			
Uhler	2024/07/11			

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All drawing revision are stored in CAD PDM database	

Units	
mm	

Drawn	Date (YYYY/MM/DD)
Mann	2023/07/20
Approved	Date (YYYY/MM/DD)
Toll	2023/08/07

Part Description		Material	Color
CTCM6CZF-PA66HIRHS(REC100)-BK		PA66HIRHS(REC100)	Black
CTCM6CZF-PA66STHS-BK		PA66STHS	Black

Title		CTCM6CZF 6mm Cradle with Frame Mount and CutZone	Scale	2:1
			Global Project Number	23-0154
			Format	A3
			Sheet	1/1

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