

Customer Information Sheet

DRAWING No.: M80-463XXX

SHEET 2 OF 2

IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:**MATERIAL:**

MOULDING = GLASS-FILLED PPS,
UL94V-0, BLACK
CONTACT CLIP = BERYLLIUM COPPER
CONTACT SHELL = COPPER ALLOY
JACKSCREW, NUT = STAINLESS STEEL
FINISH (ALL OVER NICKEL):
05 = 0.3µ GOLD CLIP,
0.25-0.3µ GOLD SHELL
42 = 0.3µ GOLD CLIP,
3.5-5.0µ 100% TIN SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
CONTACT RESISTANCE = 25mΩ MAX
INSULATION RESISTANCE = 100MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS
INSERTION FORCE (Ø0.5mm GAUGE) = 2.0N MAX
WITHDRAWAL FORCE (Ø0.5mm GAUGE) = 0.2N MIN

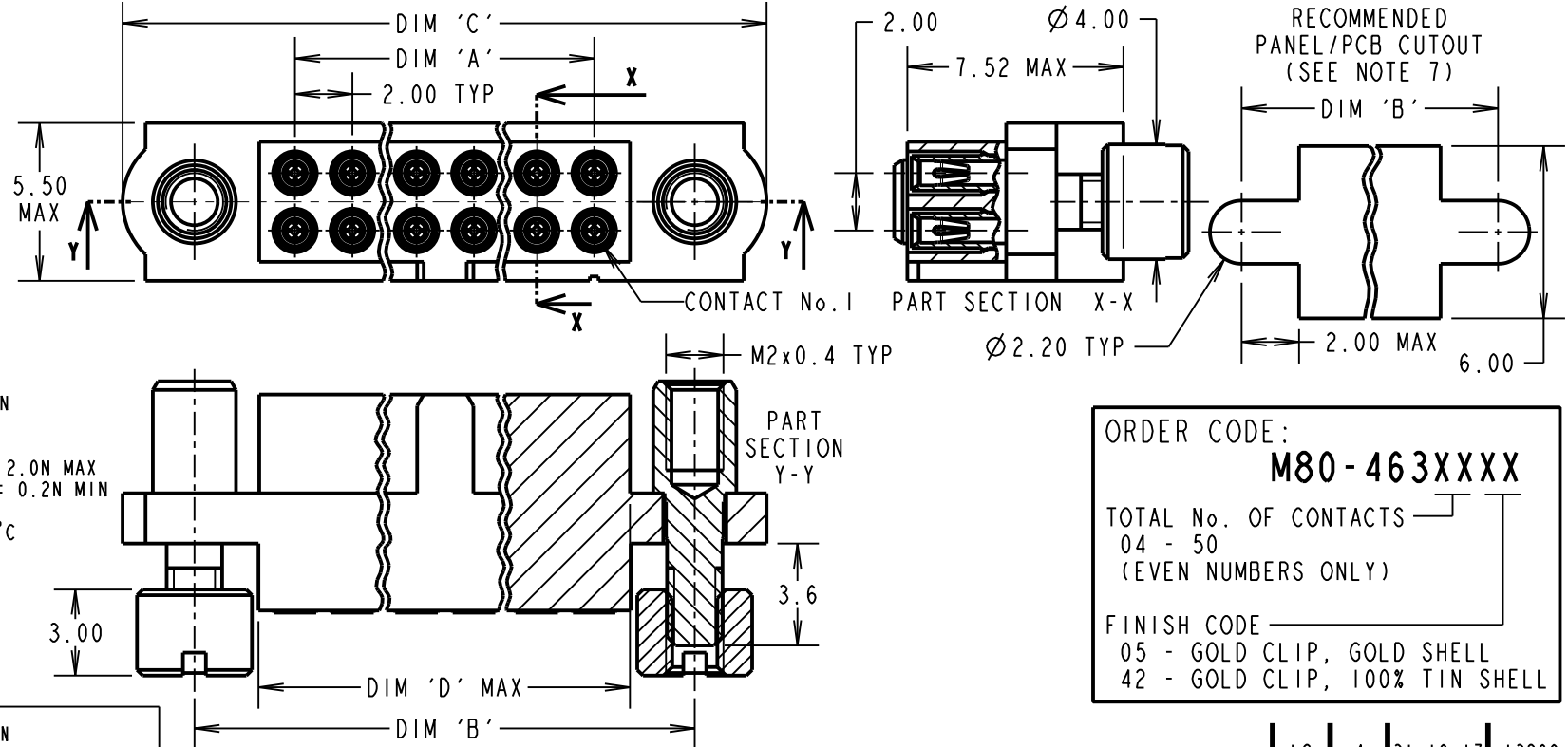
ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

LOOSE

FOR COMPLETE SPECIFICATION,
SEE COMPONENT SPECIFICATION
C005XX (LATEST ISSUE)

**ORDER CODE:****M80-463XXX**

TOTAL No. OF CONTACTS

04 - 50

(EVEN NUMBERS ONLY)

FINISH CODE

05 - GOLD CLIP, GOLD SHELL

42 - GOLD CLIP, 100% TIN SHELL

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
DIM 'D'	TOTAL No. OF CONTACTS + 0.64

EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP
AND 100% TIN OVER NICKEL SHELL, M80-4632042

DIM 'A' = 18.00mm, DIM 'B' = 25.00mm,
DIM 'C' = 30.00mm, DIM 'D' = 20.64mm

NOTES:

- CONNECTORS ARE SUPPLIED WITH NUTS AND CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER
M80-0130005 FOR M80-463XX05 AND
M80-0130001 FOR M80-463XX42.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET S-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS
- RECOMMENDED PANEL/PCB THICKNESS = 1.3-1.6mm.

LS	4	31.10.17	13269
NAME	ISS.	DATE	C/NOTE
APPROVED: LS			
CHECKED: SB			
DRAWN: B. M. KENT			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES

X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²**TITLE:**

DATAMATE J-TEK
FEMALE DIL SMALL BORE CRIMP WITH
'REVERSE FIX' JACKSCREW AND
3.5mm BOARD/PANEL MOUNT

DRAWING NUMBER:

M80-463XXX

SHT
2 OF 2

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