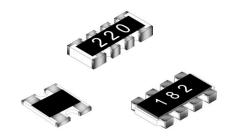


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■ Thick Film Array Chip Resistor — CRA Series



Application

- Entertainment: Stereo, TV tuners, Tape recorder
- Appliance: Air conditioner, Refrigerator
- Computer & relative products: Main board, PDA
- Communication equipment: Cell phone, Fax machine
- Power equipment: Power supply, Illumination equipment
- Measuring instrument: Electric meter, Navigation equipment

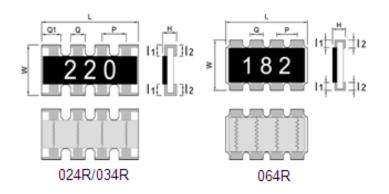
■ Features

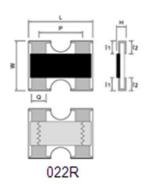
- Small size and light weight
- Reduction of assembly costs and matching with placement machines
- Reliability, high quality and fast delivery



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■ Type Dimension





■ Dimension Unit: mm

TYPE	L	W	Н	l ₁	l ₂	Р	Q	Q1
CRA022R	1.00±0.10	1.00±0.10	0.33±0.05	0.15±0.10	0.25±0.10	0.67±0.10	0.34±0.10	
CRA024R	2.00±0.10	1.00±0.10	0.40±0.10	0.20±0.10	0.20±0.10	0.50±0.10	0.30±0.10	0.43±0.10
CRA034R	3.20±0.20	1.60±0.15	0.50±0.10	0.30±0.20	0.30±0.20	0.80±0.20	0.50±0.15	0.61±0.10
CRA064R	5.10±0.20	3.10±0.20	0.55±0.15	0.55±0.15	0.55±0.15	1.30±0.20	0.90±0.10	



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■ Standard Electrical Specifications

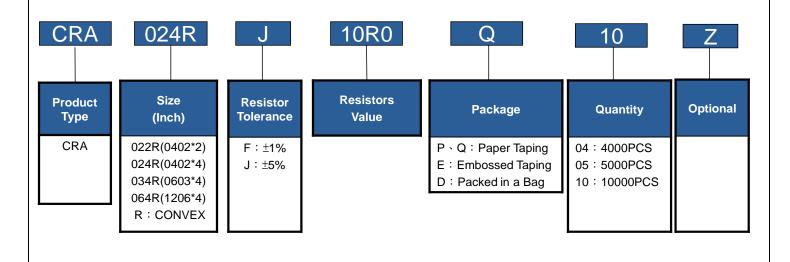
Item Type	Rating Power at 70℃	Max Working Voltage	Max Overload Voltage	T.C.R. (PPM/℃)	Resistance Range F(±1%) J±(5%)	Operating Temperature
CRA022R	0.063 W	25V	50V	±400	1Ω~9.9Ω	
OTT/TOZZIT	0.000 W	201	001	±200	10Ω~1ΜΩ	
CRA024R	0.063 W	25V	50V	±400	1Ω~9.9Ω	FF°0
CNA024N	0.003 W	25 V	307	±200	10Ω~1ΜΩ	-55℃
0040040	0.4.14/	50)/	400)/	±400	1Ω~9.9Ω	~
CRA034R	0.1 W	50V	100V	±200	10Ω~1ΜΩ	+155°C
CDA0C4D	0.05.14	2001/	400\/	±400	1Ω~9.9Ω	
CRA064R	0.25 W	200V	400V	±200	10Ω~1ΜΩ	

- For non-standard parts, please contact our sales dept.
- Operating Temperature Range : -55° C $\sim +155^{\circ}$ C.

Туре	022R	024R	034R	064R
Jumper Rated Current		1A		2A

■ Parts Number Explanation

■ Example:





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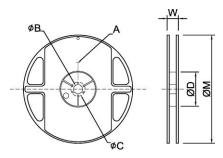
Unit: mm

Unit: mm

Unit: mm

■ Appendix For SMD Chip Resistor

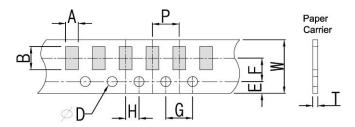
Packaging Information



Dimension

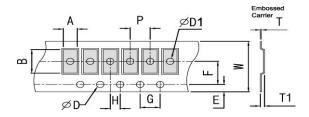
TYPE	S	IZE	Α	ϕ B	φ C	ϕ D	W	ϕ M
022R/024R	7"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
034R	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
064R	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	178±2.0

■ Tapping Specification



Dimension

Packaging	Туре	Α	В	W	E	F	G	Н	T	øD	Р
	022R	1.25±0.1	1.25±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.45±0.1	+0.10	2.010.4
Paper Type	024R	1.20±0.1	2.20±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.60±0.1	1.50	2.0±0.1
	034R	1.90±0.2	3.50±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1	-0	4.0±0.1



Dimension

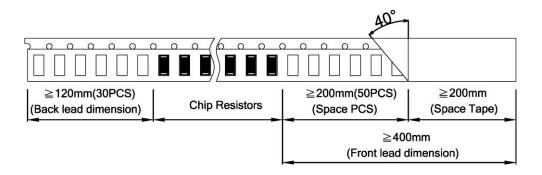
Packaging	Туре	Α	В	W	Е	F	G	Н	Т	ØD	 / D1	T1	Р
Embossed Type	064R	3.55±0.2	5.55±0.2	12±0.3	1.75±0.1	5.5±0.05	4.0±0.1	2.0±0.05	0.25±0.1	+0.10 1.50 -0	1 50	0.85±0.15	4.0±0.1



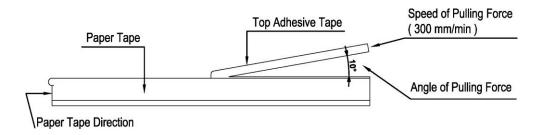
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■ Packing Material Data/Storage Data

■ Front & Back Lead Dimension

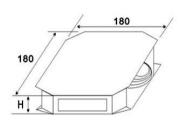


■ Top Adhesive Peel Off Strength: 10~70g

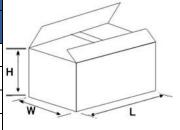


■ Package

Inner Box Size						
Reel	Size H(mm)					
1	13					
2	24					
3	36					
5	60					
10	113					



External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200



■ Storage Data :

Storage time at the environment temp: 25±5°C & humidity: 60±20% is valid for one year from the date of delivery.



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• Reliability Test and Requirement

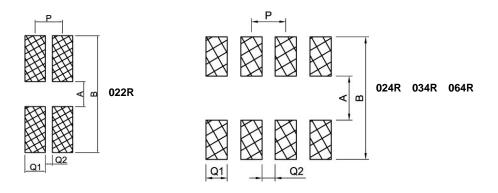
Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS C 5201-1 clause 4.8	-55°C or +155°C, 25°C is the reference temperature	Refer to Ratings
Short Time Overload	JIS C 5201-1 clause 4.13	General: 2.5 times RCWV or Max. Overload voltage whichever is less for 5 seconds. High Power: 2.5 times RCWV or Max. Overload voltage whichever is less for 2 seconds.	1%: ±(1.0%+0.05Ω) 5%: ±(2.0%+0.10Ω)
IR Reflow	Sony SS-00254	250	1%: ±(1.0%+0.05Ω) 5%: ±(1.0%+0.05Ω)
Leaching	Sony SS-00254-9	260±5°C for 30 seconds.	>95% Coverage
Soldering Heat	JIS C 5201-1 clause 4.18	260±5°C for 10 seconds.	1%: ±(0.5%+0.05Ω) 5%: ±(1.0%+0.05Ω)
Temperature Cycling	JIS C 5201-1 clause 4.19	-55°C to +155°C,5 cycles	1%: ±(0.5%+0.05Ω) 5%: ±(1.0%+0.10Ω)
Electric Iron	Sony SS-00254-5	Preheating temperature : 350±10°C Electric iron preheating time : 3+1/-0 sec	1%: ±(1.0%+0.05Ω) 5%: ±(1.0%+0.05Ω)
Resistance to Solvent	JIS C 5201-1 clause 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25℃ for 60 secs. Then the resistor is left in the room for 48 hrs.	1%: ±(0.5%+0.05Ω) 5%: ±(0.5%+0.05Ω)
Load Life in Humidity	JIS C 5201-1 clause 4.24	40 ± 2 °C, 90~95% R.H. RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON″ and 0.5 hr "OFF".	1%: ±(1.0%+0.05Ω) 5%: ±(2.0%+0.05Ω)
Load Life (Endurance)	JIS C 5201-1 clause 4.25	$70\pm2^{\circ}\!$	1%: ±(1.0%+0.05Ω) 5%: ±(3.0%+0.10Ω)
Insulation Resistance	JIS C 5201-1 clause 4.6	100V for 1 minute.	≥10G Ω



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General Information

■ Recommend Land Pattern Design (For Reflow Soldering)

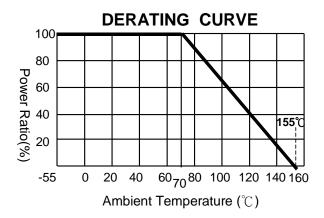


■ Dimension Unit: mm

Type	022R	024R	034R	064R
Α	0.50	0.50	1.00	2.00
В	2.00	2.00	2.60	4.75
Р	0.67	0.50	0.80	1.30
Q1	0.33	0.28	0.40	0.90
Q2	0.34	0.22	0.40	0.375

■Performance Characteristics

■ Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70° C. For operation at ambient temperature in excess of 70° C, the load should be derated in accordance with figure of derating Curve.



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■ Voltage Rating or Current Rating

Resistance Range: $\ge 1 \Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

E(RCWV)=√P×R

E=Rated voltage(V)
P=Power rating(W)

R Naminal registered

R=Nominal resistance(Ω)

■ Equipments Applicable:

Our company's products are produced under low temperature processing applicable to IR reflow surface mounting devices. It is comparatively not applicable to wave soldering which will possibly cause the risk ablating the element protection layer and the front conductor and cause the drift of the resistance value and ablation of the markings.

■ Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.

■ Standard Resistance Values in a Decade

Marking code:

 5%: marking code, please refer to E24 data Ex: 120K, The marking code is 124 in E24

●Note: Array resistors 1%&5% code is the same.

Note: jumper zero ohm resistor marking code is one 「0」 (except type below 022R).

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M8340108K3322FCD03 M8340108K4991FGD03 M8340108K6202GGD03 M8340109K2002FCD03 M8340109M4701GCD03 EXB
24N121JX EXB-24N330JX EXB-24N470JX EXB-A10E102J EXB-A10E104J 744C083101JTR EXB-U14360JX EXB-U18240JX EXB
U18390JX MDP1603100KGE04 PRA100I2-1KBWNW GUS-SS4-BLF-01-1002-G ACAS06S0830339P100 ACAS06S0830343P100

ACAS06S0830344P100 RM2012A-102/104-PBVW10 RM2012A-102503-PBVW10 RM2012A-502104-PBVW10 RM3216B-102302
PBVW10 L091S102LF ACAS06S0830341P100 ACAS06S0830342P100 ACAS06S0830345P100 EXB-14V300JX EXB-U14220JX EXB
U14470JX EXB-U18330JX EXB-V4N100JV EXB-V8V220GV PRA100I2-10KBWN PRA100I4-10KBWN CSC09A014K70JEK

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