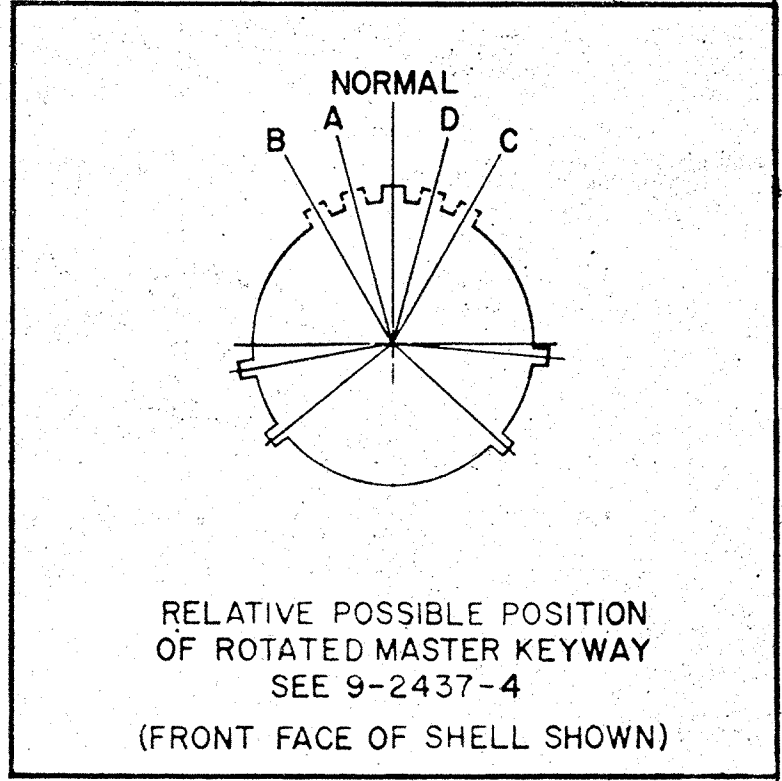
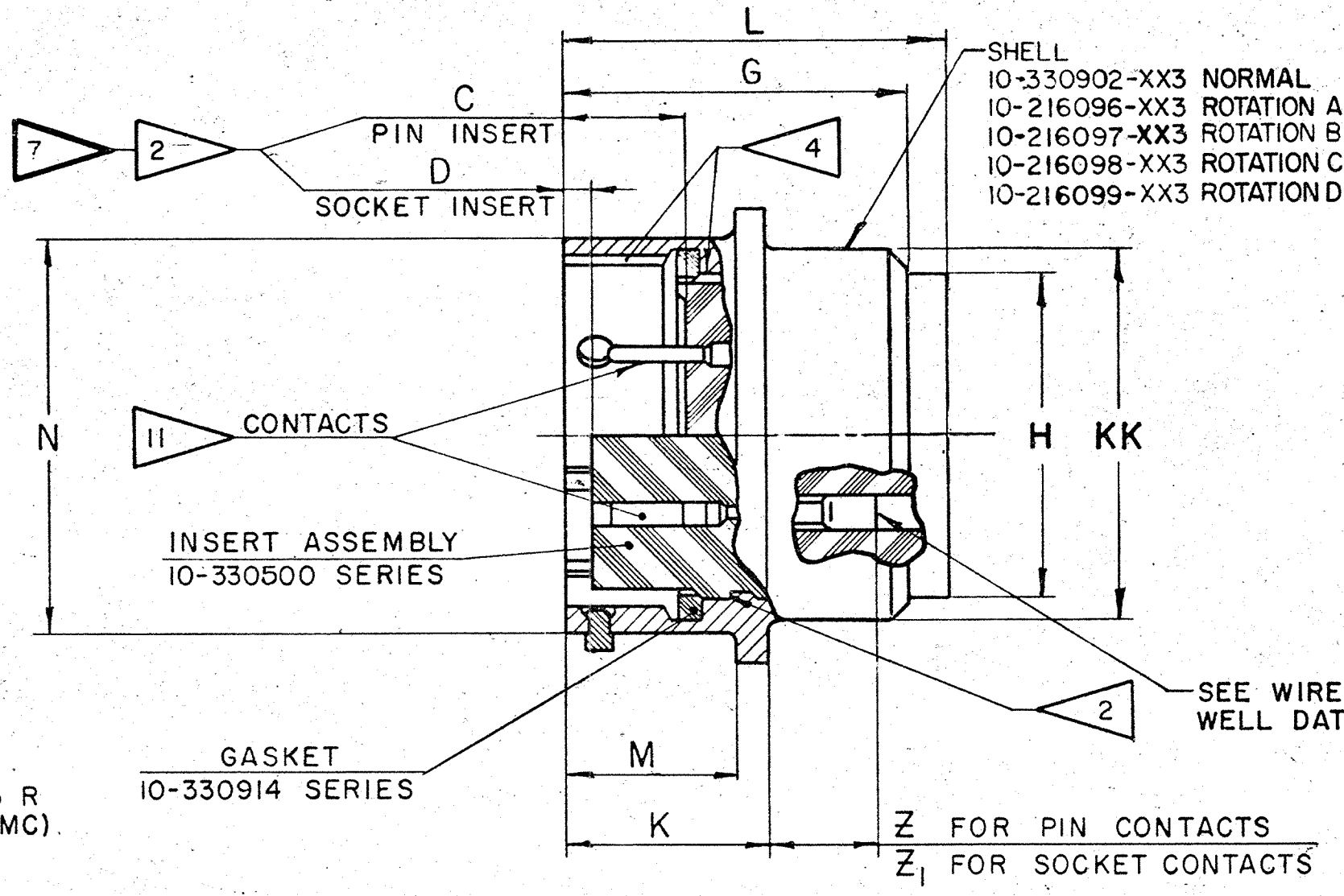
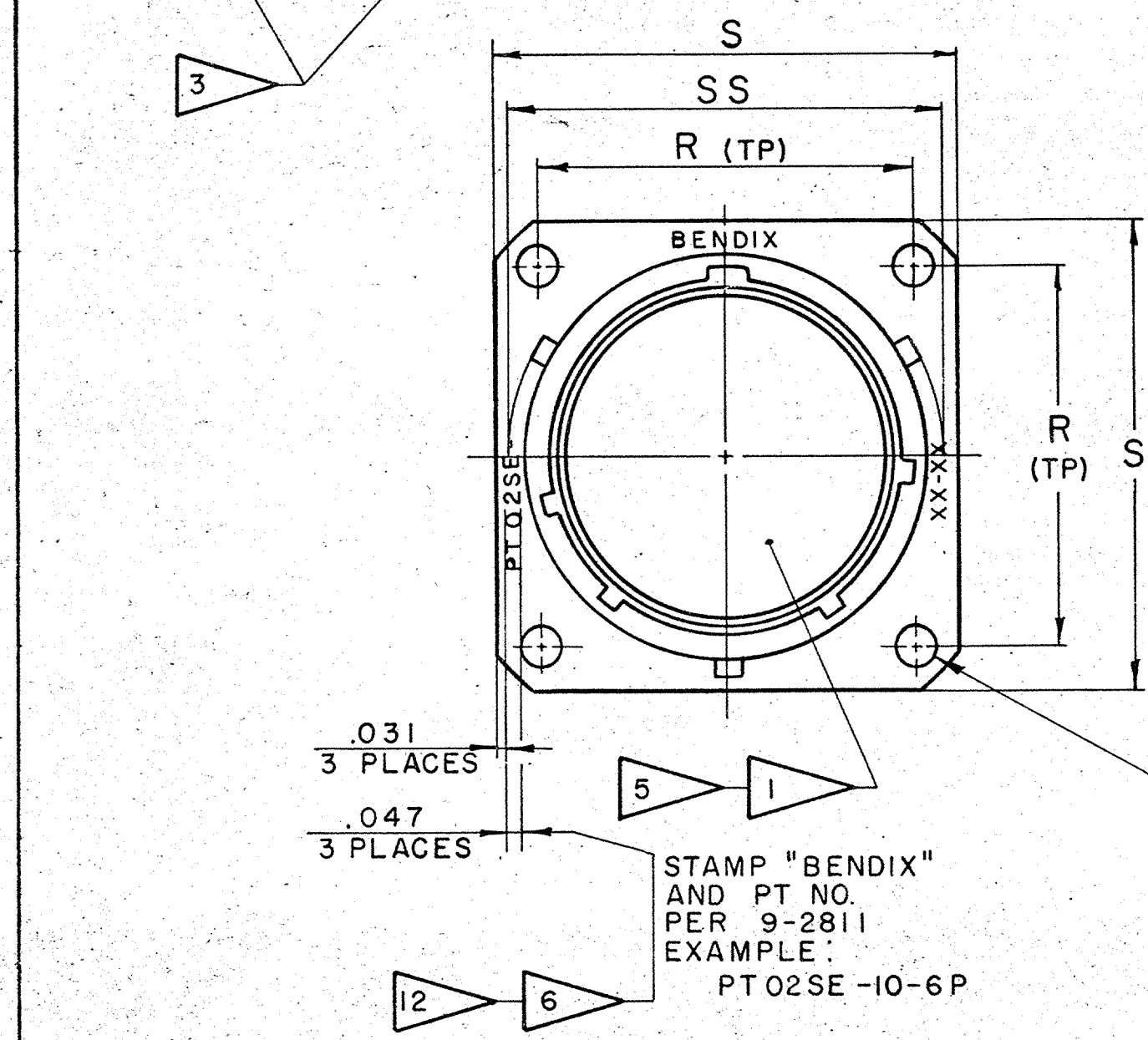


ASSEMBLY NUMBER	PT-SE NUMBER	DIMENSIONS														
		C	D	G	H DIA MAX	K	L MAX	M	N DIA +0.001 -0.005	R (TP)	S	T DIA ±0.005	Z	Z ₁	KK DIA +0.011 -0.000	SS DIA +0.000 -0.016
		+0.000 -0.020	+0.000 -0.020	+0.025 -0.020		+0.025 -0.010		+0.010 -0.000			±0.016		±0.055	±0.055		
71-331206-	02SE-6-		NOT AVAILABLE													
71-331208-	-8-	.332	.025	.743	.297	.493	1.328	.431	.473	.594	.812	.120	.509	.448	.438	.563
71-331210-	-10-				.421		1.266		.590	.719	.938				.562	.680
71-331212-	-12-				.546				.750	.812	1.031				.688	.859
71-331214-	-14-				.663				.875	.906	1.125				.812	.984
71-331216-	-16-				.788				1.000	.969	1.219				.938	1.108
71-331218-	-18-	↓	↓	↓	.879	↓	↓	↓	1.125	1.062	1.312		↓	↓	1.062	1.233
71-331220-	-20-	.394	.087	.994	1.014	.650	1.328	.556	1.250	1.156	1.438		.414	.353	1.188	1.358
71-331222-	-22-	↓	↓	.994	1.135	.650		.556	1.375	1.250	1.562	↓	.414	.353	1.312	1.483
71-331224-	-24-	↓	↓	1.058	1.259	.683	↓	.589	1.500	1.375	1.688	.147	.381	.320	1.438	1.612
71-331225/50	↓		NOT AVAILABLE													

REL NO.		REVISIONS		COMM REC	
36502-358					
CHG NO.	SYM.	DESCRIPTION	DATE	APPROVAL	
		FOR CHANGES 1 THRU A5, SEE RECORD DRAWING			
59847 -1	B	(MFG) ADDED NOTE 15	8-9-78 L. HALL	C <i>Hand</i>	



7. INSERT LOCATING DIMENSIONS APPLY BEFORE ASSEMBLY OF CONTACTS.
6. SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING.
5. INSERT ASSEMBLIES ARE NOT REMOVABLE.
4. VERTICAL CENTERLINES OF INSERT ARRANGEMENT & THE MAIN SHELL POLARIZING KEYWAY TO BE WITHIN .005 OF INDICATED ROTATION PER 9-2437-1.
3. TO COMPLETE ASSEMBLY NO. & PT-SE NO., ADD APPLICABLE INSERT ARRANGEMENT SUFFIX TO BASE NUMBERS LISTED ABOVE PER 9-2437-1 OR 9-2437-4.
2. DIMENSIONS MUST BE MAINTAINED WHEN INSERTS ARE PRESSED FIRMLY AGAINST INDICATED SHOULDER.
1. FOR CONTACT ARRANGEMENTS & COAXIAL CONTACT DATA, SEE DRAWINGS L-15206-() THRU L-15250-().
15. SEE INDIVIDUAL DRAWINGS FOR 71-331214-22, 71-331214-91, 71-331218-91 & 71-331222-96.
14. UNITS ILLUSTRATED MEET THE MATERIAL & FINISH REQUIREMENTS OF MIL-C-26482.
13. FOR FINAL INSTALLATION, CONTACTS MUST BE ASSEMBLED INTO ALL INSERT HOLES.
12. STAMPING MAY BE ON EITHER SIDE OF FLANGE (ONE SIDE ONLY).
11. PLACE CONTACTS IN AN APPLICABLE POLYETHYLENE BAG 10-215999 SERIES (SEE PARTS LIST) & INCLUDE IN A POLYETHYLENE BAG CONTAINING CONNECTOR.
10. FOR COMPONENT PART NUMBERS OF DESIRED ARRANGEMENT, SEE APPLICABLE PARTS LIST (PL).
8. SEE DRAWING 71-331606/50 & OTHERS FOR REQUIRED MATING PLUG ASSEMBLY.

WIRE WELL DATA		
CONTACT SIZE	20	16
CONDUCTOR WELL DIA	.048 +.002 -.000	.066 +.002 -.000
CONDUCTOR WELL DEPTH	.184 +.037 -.000	.234 +.031 -.000
INSULATION WELL DIA	.091 +.002 -.000	NOT AVAILABLE
INSULATION WELL DEPTH	.077 +.006 -.000	NOT AVAILABLE
TEST 9-4039-1 ASSY 9-3836, 9-2437-19-2437-4 9-2811		
ITEM	REQD	PART NO
LIST OF MATERIAL		
CONNECTIONS & SYMBOLS		
ORIG ENG JOB NO 996		
DRAWN E. FLEMING 12-1-60		
CHECKED Mero 12-14-60		
MATERIAL SPEC		
HEAT TREAT SPEC		
FINISH SPEC		
SCALE NONE		
WT CALC (SEE ACT. PL) LBS 71-196-06/50		
DRAWING C TAB		

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ACCESSORIES

(NOT PART OF STANDARD ASSEMBLY)

SEE DRAWING 10-150000

CONNECTOR, ELECTRICAL RECEPTACLE, TYPE PT-SE()FB, OLIVE DRAB

SCINTILLA DIVISION BENDIX AVIATION CORPORATION SIDNEY, N.Y., U.S.A.

71-331206 THRU 71-331250

CODE 77820

71-331206 THRU 71-331250

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