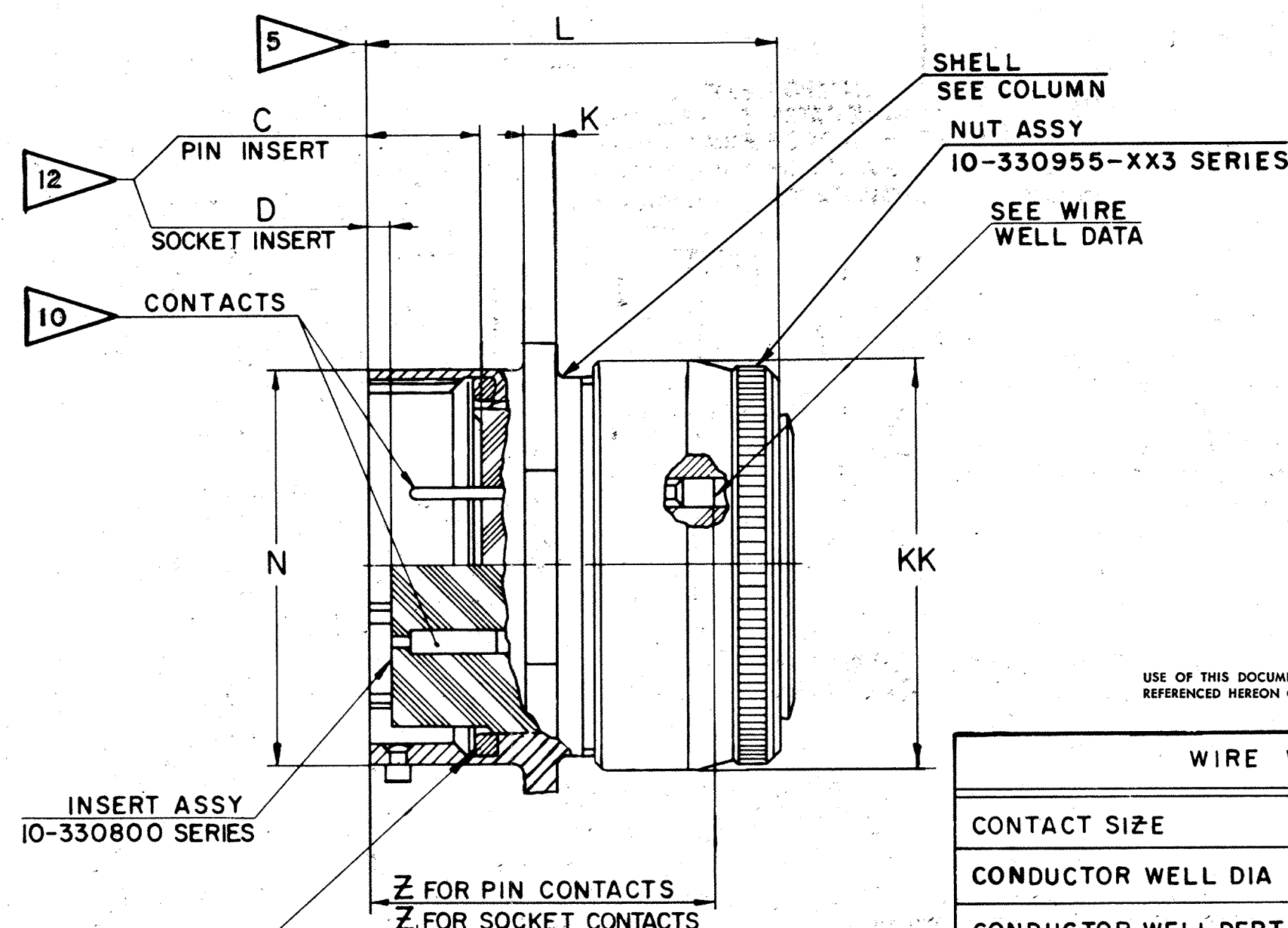
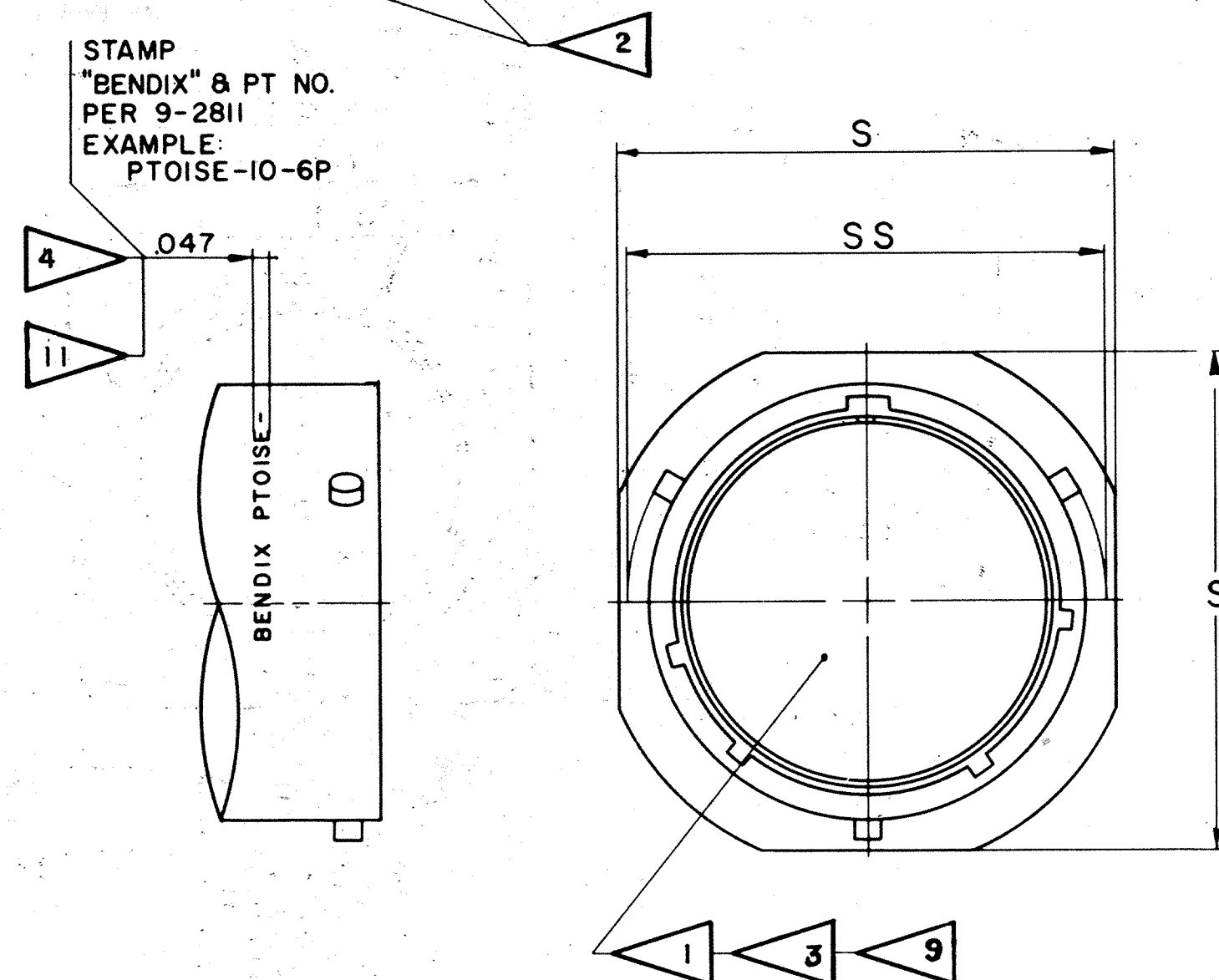


ASSEMBLY NUMBER	PT NO.	DETAIL	DIMENSIONS										
		SHELL	C +000 -020	D +000 -020	K +011 -010	L MAX	N DIA +001 -005		S ±020	Z ±.035	Z ₁ ±.035	KK DIA +000 -031	SS DIA +000 -016
71-331106 -	0ISE-6 -		NOT AVAILABLE										
71-331108 -	-8 -		NOT AVAILABLE										
71-331110 -	-10 -	10-330901-103	.332	.025	.094	1.328	.590		.938	1.002	.941	.685	.680
71-331112 -	-12 -	-123					.750		1.031			.813	.859
71-331114 -	-14 -	-143					.875		1.125			.930	.984
71-331116 -	-16 -	-163					1.000		1.219			1.057	1.108
71-331118 -	-18 -	-183	↓	↓	↓	↓	1.125		1.312	↓	↓	1.175	1.233
71-331120 -	-20 -	-203	.394	.087	.115	1.359	1.250		1.438	1.064	1.003	1.301	1.358
71-331122 -	-22 -	-223	.394	.087	.115	1.359	1.375		1.562	1.064	1.003	1.428	1.483
71-331124 -	↓ -24 -	↓ -243	.394	.087	.115	1.442	1.500		1.688	1.064	1.003	1.555	1.610
71-331125/50 -			NOT AVAILABLE										

REL NO. 37536-52			REVISIONS		DATE	APPROVED
CHG NO.	SYM	DESCRIPTION				
47525 -128	A4	REDRAWN, SAME SIZE, PROVIDED MFG DATA			10-24-66 FLYZIK	<i>Hayes</i>
51525 -114	A5	ADD. 71-331124-1; REV C +0.000-.020 COL			12-8-69 Randall	<i>Hayes</i>



ACCESSORIES
(NOT PART OF STANDARD ASSEMBLY)
SEE DRAWING
10-150000

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REFERENCED HEREON CONTAIN LIMITED RIGHTS DATA.

WIRE WELL DATA			
CONTACT SIZE	16	20	12 FOR #10
CONDUCTOR WELL DIA	.066 +.002 -.000	.048 +.002 -.000	.136 ± .002
CONDUCTOR WELL DEPTH	.250 +.031 -.000	.189 +.037 -.000	.234 +.031 -.000
INSULATION WELL DIA	NOT AVAILABLE	.091 +.002 -.000	NOT AVAILABLE
INSULATION WELL DEPTH	NOT AVAILABLE	.072 +.006 -.000	NOT AVAILABLE

5. DIMENSION INDICATES FINAL INSTALLATION. FOR STORAGE & SHIPPING, SHELL & CLAMP NUT MUST BE LOOSELY COUPLED.
4. SEE WORK ORDER FOR PERMISSIBLE. ADDITIONAL OR ALTERNATE STAMPING.
3. INSERT ASSEMBLIES ARE NOT REMOVABLE.
2. TO COMPLETE ASSEMBLY NO. & PT NO., ADD APPLICABLE INSERT ARRANGEMENT SUFFIX TO BASE NUMBERS LISTED ABOVE PER 9-2437-1.
1. FOR CONTACT ARRANGEMENTS & COAXIAL CONTACT DATA SEE DRAWINGS L-15206-() THRU L-15250-().
6. SEE DRAWING 71-331606/50 & OTHERS FOR REQUIRED MATING PLUG ASSEMBLY.
7. FOR COMPONENT PART NUMBERS OF DESIRED ARRANGEMENT, SEE APPLICABLE PARTS LIST (PL).
8. UNITS ILLUSTRATED MEET THE MATERIAL & FINISH REQUIREMENTS OF MIL-C-26482.
9. FOR FINAL INSTALLATION, CONTACTS MUST BE ASSEMBLED INTO ALL INSERT HOLES. ALL UNUSED GROMMET HOLES MUST BE FILLED WITH APPROPRIATE SEALING PLUG 10-101033.
10. DRAWING ILLUSTRATES FINAL ASSEMBLY. SHIP CONTACTS UNASSEMBLED.
11. STAMPING MAY BE ON EITHER SIDE OF FLANGE (ONE SIDE ONLY) OR ON N DIA AS SHOWN.
12. INSERT LOCATING DIMENSIONS APPLY BEFORE ASSEMBLY OF CONTACTS.
13. PACKAGE PER PRODUCTION PROCESS SHEET.

ITEM NO.	QTY REQD	DESCRIPTION	PART NUMBER	CODE IDENT	ZONE
PARTS LIST					
UNLESS OTHERWISE SPECIFIED:		DRAWN: M. ZACHARIAS CHECKED: <i>Pacora</i> MATERIAL: <i>Aluminum</i> STANDARDS: <i>AS-1000</i> DRAFTING: <i>AS-1000</i> ENGINEERING: <i>AS-1000</i> DEVELOPMENT: <i>AS-1000</i>			
MATERIAL SPEC		PROCESS SPEC TEST 9-4039-1 ASSY 9-3836-1 9-2437-1 9-2811			
TITLE:		THE Bendix CORPORATION SCINTILLA DIVISION SIDNEY, NEW YORK, U.S.A.			
CODE IDENT NO.		SIZE 77820 C			
SCALE NONE		SEE PARTS LIST 71-331106/50			

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[207-2302](#) [6104-208-1902](#) [61-168211-04P](#) [61-168617-10P](#) [6131-202-19149P](#) [6131-204-21149P](#) [6131-208-13149P](#) [6131-209-17149P](#) [6131-](#)
[210-11149P](#) [6131-211-19149P](#) [6131-216-19149P](#) [6131-259-21149P](#) [6131-259-23149P](#) [6131-265-17149P](#) [6131-265-19149P](#) [CS3100A18-1P-](#)
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[M243082296Z](#) [M2884010AC1S1](#) [CT0-24-10SC](#)