## SRBM

## 6-position Horizontal Type

## Pulse switching (20 pulses) model available in same shape







Ito	ms	Specifications				
TLE	1115	Rotary switch Pulse switc				
Rating (max.)/(mi (Resistive load)	n.)	0.1A 16V DC / 50 µA 3V DC				
Contact resistanc (Initial / After oper	-	$50$ m $\Omega$ max. / $150$ m $\Omega$ max.				
Rotational torque		40±20 mN·m 15±7 mN·m				
Operating life	Without load	10,000 cycles 30,000 cycles				
Operating life	With load	10,000 cycles (0.1A 16V DC)				

#### ■ Product Line

Number	Poloc	Positions	Changeover	Changeover	Actuator	Actuator	Minimum ord	er unit (pcs.)	Product No.	Drawing
of wafers	FUIES	FUSITIONS	angle	timing	configuration	length (mm)	Japan	Export	Floudet No.	No.
		2			18-tooth serration				SRBM120700	
					Flat	L=15	360	1,800	SRBM121300	
		3							SRBM131300	
	2				18-tooth	L=20	210	1,050	SRBM131400	
			30+3°	Non shorting	serration rting Flat	L=15	360	1,800	SRBM140700	1
1			0020			L=20	210	1,050	SRBM140800	·
'						2 20	210	1,000	SRBM149501	
					18-tooth serration				SRBM150500	
					Flat				SRBM154002	
1	1	6		18-tooth	L=15	360	1,800	SRBM160700		
		20	18+3°		serration				SRBM1L0800	2
	pulses 18±3°			Flat				SRBM1L1400	<u>-</u>	

#### Note

All the axis are die casting shafts.

#### Packing Specifications

#### Tray

Product No.	Number of pa	ckages (pcs.)	Export package measurements (mm)
SRBM120700 SRBM121300 SRBM131300 SRBM140700 SRBM150500 SRBM154002 SRBM160700 SRBM1L0800 SRBM1L1400	360	1,800	400×270×290
SRBM131400 SRBM140800 SRBM149501	210	1,050	

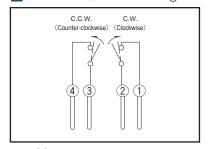


## SRBM 6-position Horizontal Type

#### Dimensions

Single-shaft Type Unit:mm PC board mounting hole dimensions (Viewed from direction A) No. Style Rotary switch Mounting face 10-ø0.9 +0.1 hole P=2.5 Center of shaft Pulse switch Mounting face 2-ø1.5 +0.1 hole 6 4-ø0.9 +0.1 hole 2 PC board mounting face 6.45 3.95

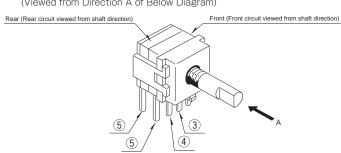
#### Pulse Switch Circuit Diagram



C.W.: ①② ON during changeover only C.C.W.: ③④ ON during changeover only

#### Rotary Switch Circuit Diagram

(Viewed from Direction A of Below Diagram)



2 to 4-p	position	5-posit	ion ※ 1	6-position * 2		
Rear	Front	Rear	Front	Rear	Front	
4 3 2 1	5 4 3	5 4 3 2 1		5 2 1	1 5 4 3 2	

#### Notes

- 1. For position 2 to 4, 1 section consists of 2-pole.
- 2. For position 5 and 6, 1 section consists of 1-pole.
  - \* 1: Circuit steps are position 2 to 5 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)
  - \* 2: Circuit steps are position 3 to 6 at front and position 1 to 4 at rear. (External wiring to common terminal is required.)



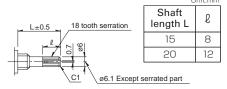
#### Dummy Terminals

Number of positions	2	3	4	5	6
Front	4 5	(5)	_	_	_
Rear	3 4	4	_	_	_

#### ■ 18-tooth Serration Shaft

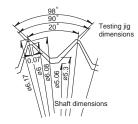
The shaft shows the position in which it is turned fully counterclockwise.

#### Die Casting Shaft



#### Details About Serration

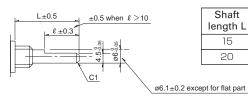
- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



#### Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

#### Die Casting Shaft



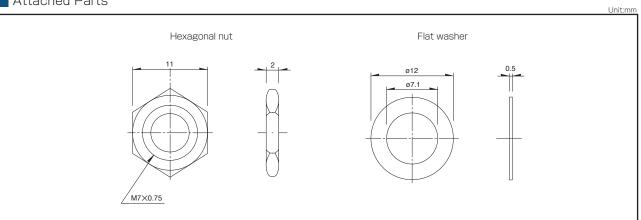
	<u>Jnit:mm</u>
Shaft	0
length L	Ł
15	7
20	12

Shaft flatten angle X $\oplus$ 

### Note

Please be aware that shaft flatten angle is based on (PCB terminal direction)

#### Attached Parts





# Rotary Switches List of Varieties

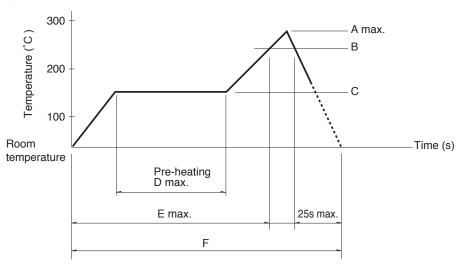
Series		SRRD		SRBQ SRBI			ВМ	SRBV			SRRM					
5	enes		5	מפעו		Insertion	Reflow	type	Rotary	Pulse		Vanc			SKKINI	
F	Photo		•			4	٩	è								
Angle	of thro	W	;	36°		40	±3°		30±3°	18±3°	30±3°					
Numbe	er of pol	es			1				1, :	2		1			1, 2 ,3, 4	
Rotatio	onal tord	lue	13±	5mN	l·m	6±3mN·m 13±5mN·m		40±20 15±7r			30±15mN·r	n	-	30±30mN·ı (Shorting) 70±30mN·ı Non shortin	m	
Dimensio	ns	W		10	-		1.4 2.4		10			16.2 18.5				
(mm)		D H		1.7			2.4 3.5		12.	-		7.5			_	
	erating ature rai	nge	-25℃	to +	-85℃	-10℃	to +60°	C	-30°C to	+85℃	_	-10°C to +85	5℃	_	10°C to +60	D°C
Auton	notive us	se		_					_	-		_			_	
Life	e cycle			<b>★</b> 1		,	*3		*	3		*3			*3	
Rating ( (Resis	max.)/(r stive loa		1mA 50μ/	5V   4 3V					6V DC 3V DC			0.3A 16V D 50µA 3V D			.25A 30V [ 50μA 3V D	
Durability	Operating life without load 10,000 cycles 250mΩ max.			10,000 cycles 100mΩ max.				30,000 cycles 100mΩ max.	10,000 cycles 100mΩ max.			10,000 cycles 40mΩ max.				
		ife with load s rating		OO cycles OmΩ max.		10,000 cycles 10,000 100mΩ max. 150mΩ							0,000 cycle 60mΩ max			
		ontact tance	200mΩ max.			50mΩ max.									20mΩ max	ί.
Electrical performance		ation tance		100MΩ min. 100V DC							100N	/Ω min. 500	DV DC			
	Voltag	e proof		100V AC for 1n						or 1minute				500	V AC for 1m	ninute
		ninal ngth	3N for 1minute						5N for 1minute				10	ON for 1minu	ute	
	Actuator	Operating direction		_			_		0.5N·m	_		0.6N·m			1N·m	
	strength	Pulling direction	Ę	50N		2	ON					100N				
Mechanical performance				bel		shows fo			SRBQ, SRB below table SRB0	shows for	r	The belo	ow tabl SRB		ows for	
portormando		ole of Jator	Measuri position f mounting s	from urface	Shaft wobb (max. value O.17		ng	mou	Distance from Inting surface to the tip of shaft below 5	Shaft wobble (max. value)		Measuring position from mounting surface	Shaft wo (max. va	alue)	Applicable mounting dimension	
			15		0.25	20		abov	e 5 and below 10	0.9		15	0.3	3	20	
			20		0.35	25		abov	e 10 and below 15	1.2		20	0.4	-	25	
			30		0.42	above :	35									
				0.0	above									Unit:mm	1	
	Сс	old	-40	℃ 50	)Oh	-20	C 96h		-40℃	96h			-20℃	96h	1	
Environmental performance	Dry	heat		50	Oh					85℃	96h					
	Damp	heat	90 to 95	60°C, 5%R⊦	1 500h	40°C, 90 to 95%RH 96h										
	Page			133			35					140			142	



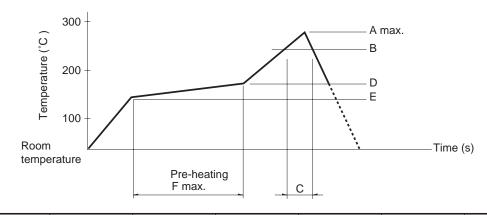
## Rotary Switches / Soldering Conditions

#### ■ Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater. 2. Temperature measurement: Thermocouple  $\phi$ 0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	В (℃)	C (°C)	D (s)	E (s)	F(s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (°C)	F(s)
SRBD	260	230	40	180	150	120

#### Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.

2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SRBQ, SRBM, SRBV, SRRM	350±10℃	3+1/0s
SRBQ (Reflow type)	350±5℃	3s max.

### ■ Reference for Dip Soldering

(For PC board terminal types)

<u>·                                      </u>											
Series	Ite	ms	Dip soldering								
Jeries	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion							
SRBM	100°C max.	60s max.	260±5℃	5s max.							
SRBV, SRRM	_	_	260±5℃	10±1s							
SRBQ	_	_	260±5℃	5±1s							



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