# SPPH1

# 1.5mm-travel Vertical Type

# Vertical push switch with two types of knob available









- Typical openineations							
Ite	ms	Specifications					
Rating (max.)/(mi (Resistive load)	n.)	0.1A 30V DC / 50 μA 3V DC					
Contact resistance (Initial/After opera	-	$20$ m $\Omega$ max. / $40$ m $\Omega$ max.					
Operating force		Refer to the products line					
Operating life	Without load	10,000 cycles					
Operating me	With load	10,000 cycles (0.1A 30V DC)					

## ■ Product Line

Changeover	Travel	Total travel	Mounting	Deles	knob	Operating	0	Terminal	Minimum ord	ler unit (pcs.)	Drad at Na	Drawing
timing	(mm)	(mm)	method	Poles	style	force		Japan	Export	Product No.	No.	
Non shorting 1.5 2.					Standard		Latching				SPPH110800	] ,
							Momentary	- Straight			SPPH110300	'
					Short		Latching				SPPH120400	2
				SHOLE	2 + 1 2 - 0.7 N	Momentary				SPPH120100		
		1.5 2.5	2.5 PC board		Standard 2	∠ -0.7 N	Latching		800	4,000	SPPH130400	
	1.5			2		Lat	Momentary	Snap-in Straight			SPPH130100	'
					Short		Latching				SPPH140300	2
							Momentary				SPPH140100	
					Standard						SPPH110900	,
						3 + 1 N	Latching	Coop in			SPPH130500	] '
					Short			Snap-in			SPPH140400	2

## Packing Specifications

## Bulk

Number of pa	ckages (pcs.)	Export package measurements		
1 case / Japan	1 case / export packing	(mm)		
800	4,000	400×270×290		

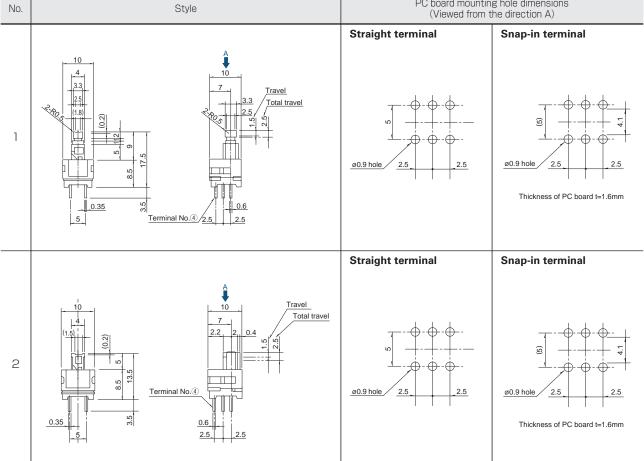


Unit:mm

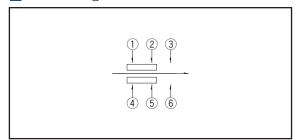
Unit:mm

Dimensions

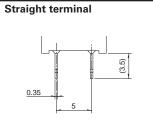
PC board mounting hole dimensions (Viewed from the direction A)



## ■ Circuit Diagram (Viewed from Direction A)



## ■ Terminal Configuration



# Snap-in terminal

Series			Vertical							
	Series		SPEH	SPEJ	SPPH4	SPPH1				
Photo			•							
		W	6	7	6.5	10				
Dimensio (mm)	ons D		6	7	8.5	10				
			5	5.95	8.5					
Tra	vel (mm	1)	_	_	2.2	1.5				
Total <sup>-</sup>	travel (r	mm)	1.6	1.7	3	2.5				
Numb	per of po	oles	1		2					
	perating rature ra		-40℃ to +90℃	-40℃ to +85℃	−10°C tc	) +60℃				
Autor	motive u	ıse	•	•	_	•				
Life cycle			<b>*</b> 3	<b>★</b> 3	★3	★3				
Rating (max.) (Resistive load)			50mA 16V DC	0.2A 14V DC	0.1A 30V DC					
	ing (min istive loa		10μA 1V DC	_	50μA 3V DC					
Durability	Operating life without load		100,000cycles 400mΩ max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.				
Durability	Operating life with load (at max. rated load)		100,000cycles 400mΩ max.	10,000cycles 150mΩ max.	10,000cycles 100mΩ max.	10,000cycles 40mΩ max.				
	Initial contact resistance		200mΩ max.	150mΩ max.	100mΩ max.	20mΩ max.				
Electrical performance		ulation stance	100MΩ min. 100V DC		$100M\Omega$ min. $500V$ DC					
	Volta	ge proof	250V AC for 1minute		500V AC for 1minute					
		minal ength	_	_	5N for	Iminute				
Mechanical performance	Actuato strength	Operating direction	50N	49N	30N	50N				
		th Pulling direction	_	_	10N	_				
	Cold		-40℃ 1000h	-40℃ 500h	-20℃	96h				
Environmental performance	Dry heat		90℃ 1000h	85℃ 500h	85°C	96h				
	Damp heat		60℃, 90 to 95%RH 1000h	60°C, 90 to 95%RH 500h	40℃, 90 to 9	95%RH 96h				
	Page		119	120	121	122				

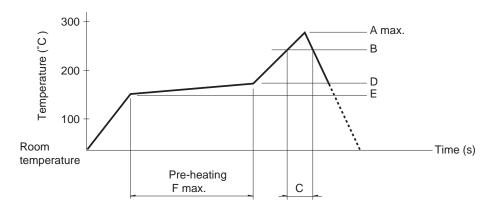
Note
Indicates applicability to all products in the series.



# Push Switches / Soldering Conditions

## Example of Reflow Soldering Condition

- Heating method: Double heating method with infrared heater.
   Temperature measurement: Thermocouple φ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	В (℃)	C (s)	D (°C)	E (℃)	F(s)
SPEJ						
SPEF	260	230	40	180	150	120
SPEH						

## Notes

- 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

## Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SPPJ3, SPPJ2, SPUN, SPUJ, SPPH4, SPPH1	350±10℃	3+1/0s	
SPED2, SPED4	350±10℃	3±0.5s	
SPEJ	350±10℃	4s max.	
SPEF	350±5℃	3s max.	
SPEH	350℃ max.	3s max.	

## ■ Reference for Dip Soldering (For PC board terminal types)

Series	Ite	ms	Dip soldering		
Jelles	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SPPJ3	100℃ max.	60s max.	260±5℃	5±1s	
SPUN	100°C max.	60s max.	260±5℃	10±1s	
SPUJ, SPPH4	_		260±5℃	5±1s	
SPPJ2, SPPH1, SPED2, SPED4, SPEF	_		260±5℃	10±1s	



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