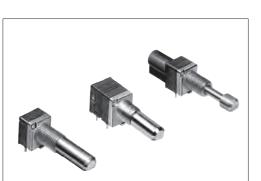


# various types of control



# Typical Specifications

Items	Specifications		
Total resistance tolerance	±20%		
Maximum operating voltage	50V AC, 10V DC		
Total rotational angle	300°±5° (For shaft movable type, 300°+10°)		
Rotational torque	2 to 25mN·m		
Operating life	15,000 cycles		
Operating temperature range	$-20^{\circ}$ to $+70^{\circ}$ $-40^{\circ}$ to $+85^{\circ}$ (Vehicle-compatible)		

# Product Line

Single-shaft without switch type

ongle onare wender ewiter type									
Number of resistor	Shaft	Length of the shaft	Center	Total resistance Resistance Minimum order unit (pcs		er unit (pcs.)	Products No.	Drawing	
elements	type	Lı (mm)	detent	(k Ω)	taper	Japan	Export	i ioddcta ivo.	No.
Single-unit		00	Without	-	15A	1,200	2,400	RK097111080R	- 1
Oli igie-ui iit	Flat		With		1B	(A type)	(A type)	RK0971110D88	
Dual-unit for tone	Flat 20	20	With		1B	800 (B type)	1,600 (B type)	RK0971210DBH	2
Dual-unit for vol.		Without		15A	800 (B type)	1,600 (B type)	RK09712200HA		

Single-shaft with rotary switch type

Number of resistor	Shaft	Length of the shaft	Center	Total resistance	Resistance	Minimum ord	er unit (pcs.)	Products No.	Drawing
elements	type	Lı (mm)	detent	(k Ω)	taper	Japan	Export	Products No.	No.
Single-unit	Flat	20	Without	10	1B	700	1,400 (C type)	RK09711110EL	3
Dual-unit	ııat	20	vvitilout	10	15A	(C type)		RK0971221Z0X	4

# Single-shaft momentary push (0.5mm travel) switch type

Number of resistor	Shaft	Length of the shaft	Center	Total resistance	Resistance	Minimum ord	er unit (pcs.)	Products No.	Drawing
elements	type	Lı (mm)	detent	(k Ω)	taper	Japan	Export	Floudets No.	No.
Single-unit	Flat	15	With	- 10	1B	700	1,400	RK0971114Z1N	5
Dual-unit for vol.	riat	20	Without	10	15A	(C type)	(C type)	RK0971224Z01	6

## Notes

- 1. Other varieties are also available. Refer to "Other Specifications" (P.291, 292).
- 2. For automotive use, please contact us with detailed specifications.

Refer to P.291 for other specifications. Refer to P.293 for attached parts. Refer to P.295 for ordering products not listed. Refer to P.311 for soldering conditions.



# Product Line

Single-shaft with push-lock mechanism type

Number of resistor elements	Shaft type	Length of the shaft L <sub>1</sub> (mm)	Center detent	Total resistance (k Ω)	Resistance taper	Minimum ord Japan	er unit (pcs.) Export	Products No.	Drawing No.
Single-unit			Without		1B	700	1,400 (C type)	RK097111T065	7
Sirigle-urit	Flat	25	With	10	16	(C type)		RK097111TD2M	,
Dual-unit for vol.			Without		15A	600 (D type)	1,200 (D type)	RK097122T017	8

# Single-shaft with push-lock switch type

Number of resistor	Shaft	Length of the shaft	Center	Total resistance	Resistance	Minimum ord	er unit (pcs.)	Products No.	Drawing
elements	type	L <sub>1</sub> (mm)	detent	(k Ω)	taper	Japan	Export	T TOUGGES TNO.	No.
Single-unit	Flat	25	Without	5	1B	700 (C type)	1,400 (C type)	RK097111U00S	9

## Dual-shaft, dual-unit without switch type

Number of resistor	Shaft Shaft	Shaft Length of the		Total Toolotanoo   Tioolotai Too	Minimum order unit (pcs.)		Products No.	Drawing		
elements	Shart	type	shaft L <sub>1</sub> L <sub>2</sub> (mm)	detent	(k Ω)	taper	Japan	Export	i ioducts ivo.	No.
Dual-unit	The outer shaft	Slotted	15	Without	10	15A	700	1,400	RK097221005C	10
(Single-shaft, Single-unit)	The inner shaft	Flat	25	Without	10	154	(C type)	(C type)	KK09/221003C	10

## Notes

- 1. Other varieties are also available. Refer to "Other Specifications" (P.291, 292).
- 2. For automotive use, please contact us with detailed specifications.

## Packing Specifications

### Tray

Minimum order unit type	Number of pa	ckages (pcs.)	Export package	
williman order unit type	1 case /Japan	1 case /export packing	measurements (mm)	
A type	1,200	2,400	463×375×185	
B type	800	1,600	540×373×207	
C type	700	1,400	540×373×181	
D type	600	1,200	540×373×225	

Dir	Dimensions							
No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)					
1	Single-shaft, single-unit RK0971110	7.05 20 7 12 8 9.5 88 0.9 123 68 Shaft shown in full CCW position	Mounting surface 3-ø1 hole					
2	Single-shaft, dual-unit RK0971210 (For tone) RK0971220 (For vol.)	9.55 20 7 12 9.55 8 9.5 8 9.6 8 9.6 8 9.7 8 9.8 9 9.8 9.8 9 9.8	2.5 5 Mounting surface 6-ø1 hole					
3	Single-shaft, single-unit with rotary switch RK0971111-5R1211	3.3 20 9.5 9.5 9.5 Switch R1 0.8 M7×0.75 C7 Switch R1 0.8 Shaft shown in full CCW position	6.25 5 Mounting surface  5-ø1 hole					
4	Single-shaft, dual-unit with rotary switch RK0971221-5R1211 (For vol.)	Switch R2R1 0.8 20 9.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5	6.25 / 5 Mounting surface  8-ø1 hole					

■ Din	nensions		Unit:mm_
No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)
5	Single-shaft, single-unit with momentary push switch travel 0.5mm RK0971114-5R4211	Switch travel  Switch travel  O.5  O.5  O.5  O.9  O.9  O.9  O.9  O.9	6.25 5 Mounting surface 5-ø1 hole
6	Single-shaft, dual-unit with momentary push switch travel 0.5mm RK0971214-5R4211 (For tone) RK0971224-5R4211 (For vol.)	Switch travel  14.55  7  10  9.5  Switch travel  9.5  9.5  9.9  Shaft shown in full CCW position	5 5 Mounting surface 8-ø1 hole
7	Single-shaft, single-unit with push-lock mechanism RK097111T	20.75  Total travel  Lock travel  10  4.5  Shaft shown in full CCW position	Mounting surface  3-ø1 hole
8	Single-shaft, dual-unit with push-lock mechanism RK097122T (For vol.)	23.25  Total travel  Lock travel  10  8  4.5  9  Lock travel  9.5  9  10  9.5  9  Shaft shown in full CCW position	2.5 5 Mounting surface  6-ø1 hole



# **RK097** 9mm Size Metal Shaft Multi-ganged Type

Dimensions

No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)
9	Single-shaft, single-unit with push-lock switch RK097111U-5R2522	22.05  Total travel  25  9  Look travel  9  10  8  9  15  17  17  17  17  17  17  17  17  17	AACCBB Surface  9-\$\phi\$1 hole  AACCBB Surface  9-\$\phi\$1 hole  AACCCBB' Shaft side  Locked
10	Dual-shaft, dual-unit RK0972210	12.05 25 15 8 0 6 9.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5 9.5	Mounting surface  6-ø1 hole



# 9mm Size Metal Shaft Multi-ganged Type / Other Specifications

In addition to the Product Line, we accommodate the following specifications. Combinations not included in the Product Line are treated as semi-standard products.

## ■ Total Resistance Variety

Total resistance (kΩ)	5	10	20	50	100
-----------------------	---	----	----	----	-----

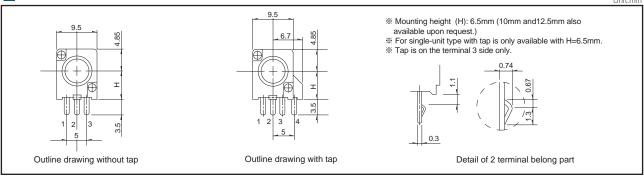
## Resistance Taper

Resistance taper	15A	1B	3B	15C

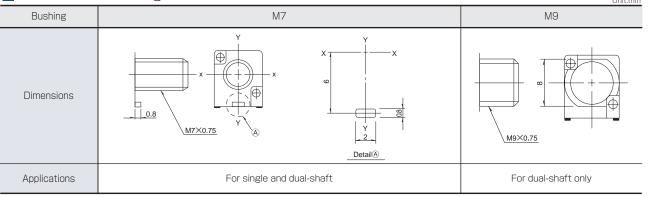
### Notes

Can be fitted with center-taps.

# ■ Dimensions of Terminal

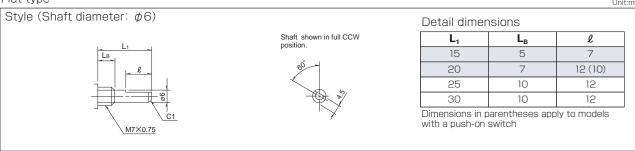


# Dimensions of Bushings



## ■ Single-shaft Dimension

Flat type Unitmm



## Note

Marked are specifications recommended by Alps Alpine.

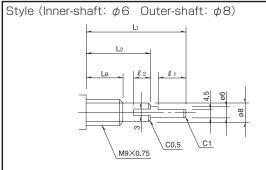
# 9mm Size Metal Shaft Multi-ganged Type / Other Specifications

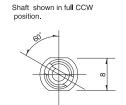
In addition to the Product Line, we accommodate the following specifications. Combinations not included in the Product Line are treated as semi-standard products.

# ■ Dimension of Dual-shaft Type

Flat type for inner shaft, slotted type for outer shaft

Unit:mm

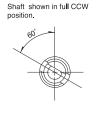




#### Detail dimensions l 2 20 10 5 8 4 25 15 8 5 30 20 10 8 5 35 25 10 8 5



M7×0.75



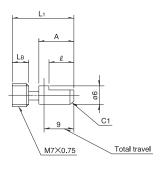
Detail dimensions

L <sub>1</sub>	L <sub>2</sub>	L <sub>B</sub>	l 1	l 2
20	10	5	8	4
25	15	7	8	5
30	20	10	8	5
35	25	10	8	5

Applications Both switchless and rotary switch models are available.

## ■ Shaft Dimensions of with Push-lock Mechanism/Switch

Unit:m



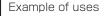


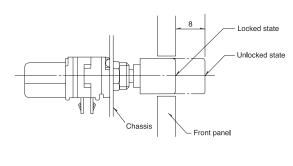
Shaft shown in full CCW

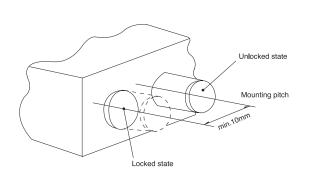
# Detail dimensions

<b>※ L₁</b>	L <sub>B</sub>	Α	l
25	10	(5.7)	4.5
30	10	(10.7)	7
35	10	(15.7)	12

\*Dimensions in unlocked state







Note

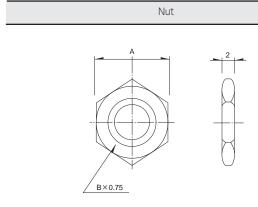
Marked are specifications recommended by Alps Alpine.

# 9mm Size Metal Shaft Multi-ganged Type / Switch Specifications

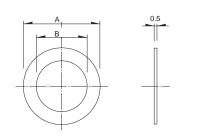
Switch type		Rotary switch	Momentary push switch	Push-lock switch	
		5R1211	5R4211	5R2522	
Contact arrangement		Single pole and single throw	Single pole and single throw	Double pole and double throw	
Trav	rel	50° max.	0.5 <sup>+0.7</sup> <sub>-0.3</sub> mm	8±0.5mm	
Changeover force		50mN·m max.	4 <sup>+4</sup> <sub>-2</sub> N	8N max.	
Operating life under load		10,000 cycles			
	Rating	3A 16V DC (10mA 16V DC min. ratings)	0.5A 12V DC (10mA 12V DC min. ratings)	0.3A 12V DC	
Electrical performance	Contact resistance	100m $\Omega$ max. for initial period, 200m $\Omega$ max. after operating life.			
	Insulation resistance		100MΩ min. 250V DC		
	Voltage proof		300V AC for 1 minute		

# 9mm Size Metal Shaft Multi-ganged Type / Attached Parts

The following parts are included with the product.



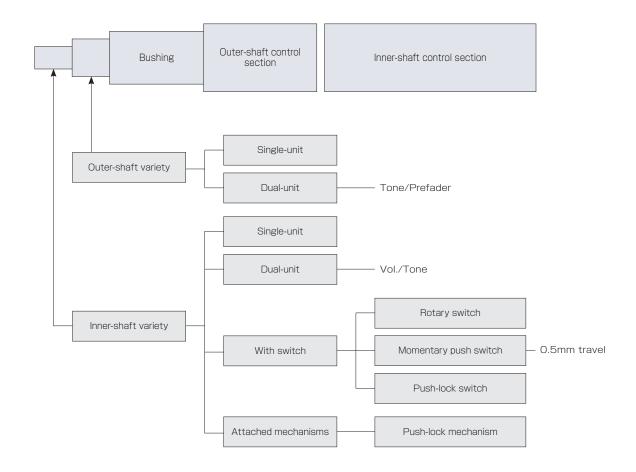
Bearing screw	Dime	nsion
diameter	А	В
M7	11	M7
M9	11	M9



Washer

Bearing screw	Dime	nsion
diameter	А	В
M7	φ12	φ7.2
M9	φ14	φ9.1

# 9mm Size Metal Shaft Multi-ganged Type / Configuration Chart



Note

The single-shaft type product lineups are the same as those in the inner-shaft variety.

# 9mm Size Metal Shaft Multi-ganged Type / Ordering Products Not Listed

In addition to the Product Line, we accommodate the following specifications. Combinations not included in the Product Line are treated as semi-standard products. Please refer to the notation example below.

## Sample Part Number



# Model type

Code	Model type
111	Single-shaft single-unit
121	Single-shaft dual-unit for tone
122	Single-shaft dual-unit for vol.

### Switch specifications

Code	Switch specifications
0	Without switch
1	With rotary switch
4	With momentary push switch (0.5mm travel)
Т	With push-lock mechanism
U	Push-lock switch

## Shaft type -

Code	Shaft type	
F	Flat (shaft diameter: 6)	

\* Shaft diameter 3.5 is individually specified.

# Length of the shaft L<sub>1</sub> (mm) -

Code	Length of the shaft	Code	Length of the shaft
15	15	25	25
20	20	30	30

### Detent

Code	Detent
CO	Without
C1	Center

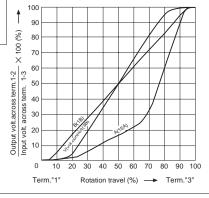
\* With rotary switch; for applications in types other than push-lock mechanism.

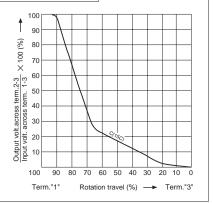
## Resistance taper -

Code	Resistance taper	Code	Resistance taper
А	15A	V	3B
В	1B	С	15C

\* The resistance taper for rotary switches are individually defined.
B: For tone & general (model type: 111, 121)

V: For vol. (model type: 111, 122)





## Total resistance

Code	Code Total resistance (k Ω)		Total resistance (k Ω)
502	5	503	50
103	10	104	100
203	20	_	_

- Marked are specifications recommended by Alps Alpine.
- 2. The above specification is only applicable to the one-shaft single-unit model and dual-unit ganged model.

# **ALPS/ILPINE**

# **Metal Shaft Potentiometers**

# List of Varieties

Type		9mm size					
Series		RK09L		RK0971	RK0972		
		Single-shaft			Dual-shaft		
Number of resistor elements			Single/dual		Dual		
Photo							
Control part orientation		Horizontal	Vertical Horizontal				
Fixing method of bushing			Screw				
Operating temperature range		−10°C t			D°C to +70°C 5°C (Vehicle-compatible)		
Ор	erating life		15,000 cycles				
Available f	or automotive use	<u> </u>	_	0	0		
Life cy	cle (availability)	<b>★</b> 2	<b>*</b> 2	<b>*</b> 2	<b>*</b> 2		
	Total resistance (k Ω)		10, 20,	50, 100			
	Resistance taper	15A, 1B, 3B, 15C					
	Rated Power	0.05W					
	Residual resistance	R≦10k $\Omega$ 20 $\Omega$ max. 10k $\Omega$ <r≦50k<math>\Omega 30<math>\Omega</math> max. 50k<math>\Omega</math><r 0.1%="" less<="" nominal="" of="" or="" resistance="" td="" total=""></r></r≦50k<math>					
Electrical performance	Maximum attenuation (Volume control)	5kΩ≦R< 10 10kΩ≦R< 50 50kΩ≦R	DkΩ 70dB min. DkΩ 80dB min. 90dB min.	$5k\Omega \leqq R < 10k\Omega \qquad 70dB \text{ min.} \\ 10k\Omega \leqq R < 50k\Omega \qquad 80dB \text{ min.} \\ 50k\Omega \leqq R < 100k\Omega \qquad 90dB \text{ min.} \\ 100k\Omega \leqq R \qquad 100dB \text{ min.} \\$			
	Gang error applicable to Dual-unit parts for audio volume control purposes	-40dB to 0dB 3dB max.					
	Insulation resistance	100MΩ min. 250V DC					
	Voltage proof	300V AC for 1 minute					
	Center-taps	With	Without Without / With				
	Detent	Without, Center					
Mechanical	Stopper strength	0.5	0.5N·m		0.5N·m (With push-lock mechanism: 0.4N·m)		
performance	Push-pull strength	80N	80N max.		100N max.		
	Vibration		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all th in the 3 direction of X, Y and Z and for 2 hours res				
Shaft style					Inner-shaft: flat type Outer-shaft: slotted type		
Terminal style		Insertion					
Attached switch		_	_	Rotary switch Push-on switch Push-lock switch	_		
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# Notes

- 1. For the switch attached, the single-shaft or inner shaft of the dual-shaft type can be chosen.
- 2. The operating temperature range for automotive applications can be raised upon request. Please contact us for details.
- 3.  $\bigcirc$  Indicates applicability to some products in the series.



# Metal Shaft Potentiometers / Soldering Conditions

# ■ Reference for Manual Soldering

Series		Tip temperature	Soldering time	No. of solders	
RK09L, RK097		350°C max.	3s max.	1 time	
RK271		350°C max.	5s max.	1 time	
RK501		350±10℃	5 <sup>+1</sup> <sub>0</sub> s	1 time	
RK163		350°C max.	5s max.	1 time	
RK168	Potentiometer terminal	300°C max.	3s max.	- 1 time	
	Motor terminal	350°C max.	2s max.		

# ■ Reference for Dip Soldering

	Preheating		Dip soldering			
Series 	Soldering surface temperature	Heating time	Soldering temperature	Soldering time	No. of solders	
RK09L, RK097	100°C max.	2 min. max.	260±5℃	5±1s	2 times max.	
RK501	120±10℃	2 min. max.	260±5℃	5±1s	2 times	

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