



Welcome to the World of AirBorn Interconnect Solutions

JULY 2009

AirBorn has been manufacturing high reliability interconnect systems for more than 45 years with leading-edge, innovative technology that is more reliable and better-performing than practically all other alternatives.

Our advanced technologies, experienced design support, incomparable lead times and personalized customer service and support provide customers with complete solutions to a vast array of highly specialized design requirements in diverse markets and applications.

You will find in this catalog technical drawings and specification information that will help you solve your interconnection needs from the design stage through production specification.

The products in this catalog are organized by the AirBorn part number assigned to them.

Each connector part number identifies five elements:

- AirBorn Series
- Body
- Size (number of contacts)
- Contact Type
- Hardware Type

Each catalog page shows the choices available for each of these elements. By selecting one option from any category on the page, you can build a set of connectors to meet your requirements.

If you do not find a particular connector size or option, please contact AirBorn for further assistance. AirBorn can manufacture special configurations for your exact specifications.

When everything matters, go AirBorn.

www.AirBorn.com

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Georgetown, TX 78626
United States

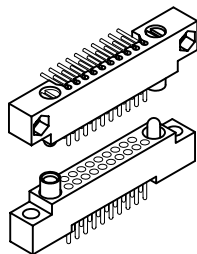
Phone: (512) 863-5585
Fax: (512) 863-8259
E-mail: info@airborn.com

"R" SERIES - .075"
MIL-C-55302

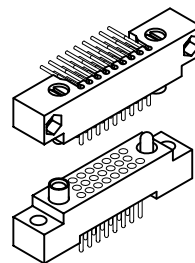


Daughterboard to Motherboard or Chassis

Right angle plug mating to
straight receptacle.

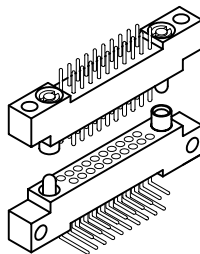


2 Row
Sizes: 10 thru 100
Page: R-9

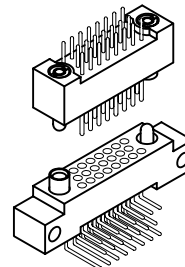


3 Row
Sizes: 11 thru 206
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Right angle receptacle mating to
straight plug.

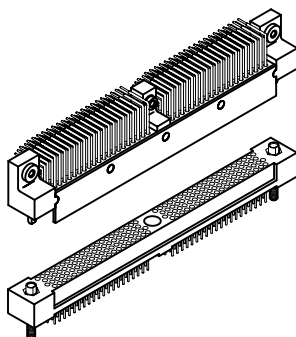


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Sizes: 10 thru 100
Page: R-11

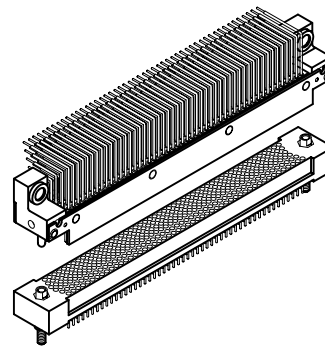


3 Row
Sizes: 11 thru 206
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Right angle plug mating to
straight receptacle.

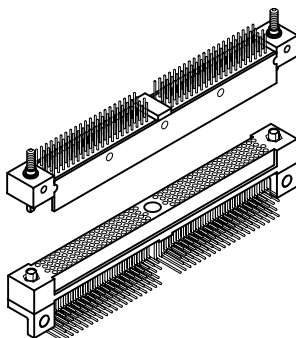


4 Row
Sizes: 86 thru 404
Page: R-43

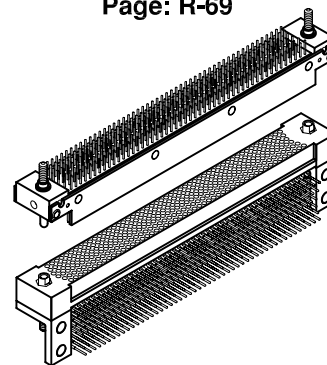


6 Row
Sizes: 162 thru 402
Page: R-59
Sizes: 448 & 604
Page: R-69

Right angle receptacle
mating to straight plug.



4 Row
Sizes: 86 thru 404
Page: R-45

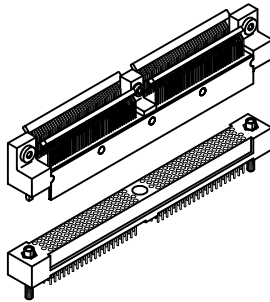


6 Row
Sizes: 162 thru 402
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Sizes: 448 & 604
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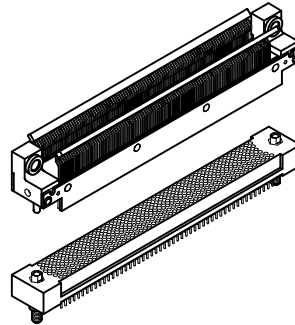


Daughterboard to Motherboard or Chassis

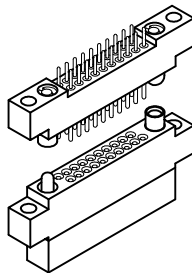
Surface mount plug
mating to straight receptacle.



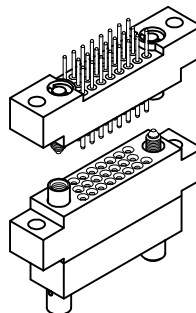
4 Row
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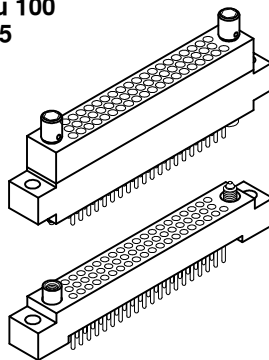
6 Row
Sizes: 162 thru 402
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Sizes: 448 & 604
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2 Row
Sizes: 10 thru 100
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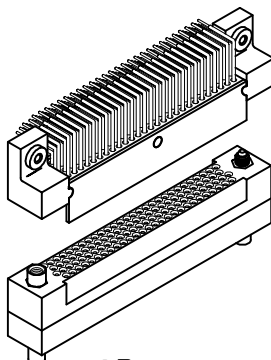
3 Row
Sizes: 11 thru 80
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3 Row
Sizes: 11 thru 80
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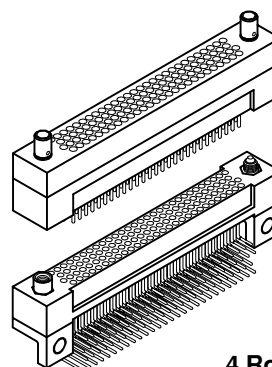
Cable or Board mating to Crimp Removable

Straight plug mating to
crimp removable receptacle.



4 Row
Sizes: 86 & 110
Page: R-49

Straight plug mating to
crimp removable receptacle.

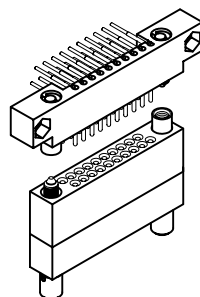


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Sizes: 86 & 110
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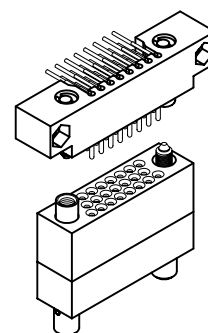
Crimp removable plug mating
to right angle receptacle.



Right angle plug mating to crimp removable receptacle.

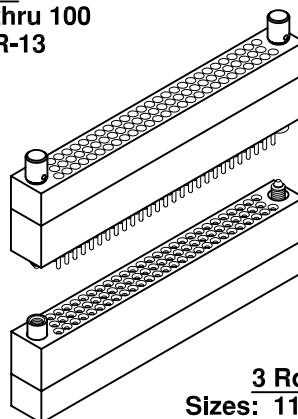


2 Row
Sizes: 10 thru 100
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3 Row
Sizes: 11 thru 80
Page: R-25

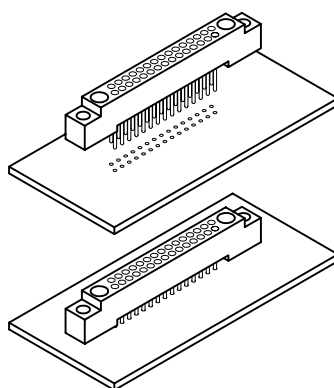
Crimp removable plug mating to crimp removable receptacle.



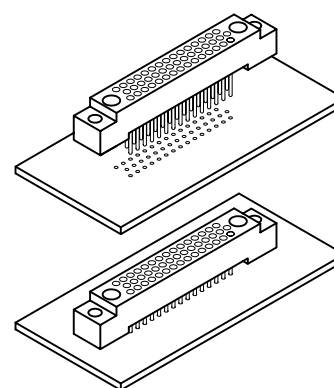
3 Row
Sizes: 11 thru 80
Page: R-29

PC Board Stackable

Plated thru hole stackable or connector saver.

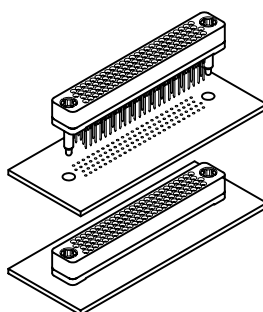


2 Row
Sizes: 10 thru 100
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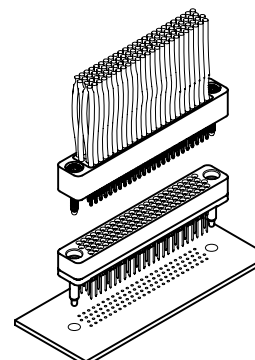


3 Row
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Compliant pin (press fit) stackable.



4 Row
Sizes: 28 thru 300
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4 Row
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"R" Series

.075" Rectangular Plastic Board Level Connectors



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2-Row Connectors - Board to Board, Board to Cable, Sizes: 10-100

- R-9 RM252, RM272 Plug, right angle with or without mounting ears
- RM222, RM242 Receptacle, straight, with or without mounting ears
- R-11 RM212, RM232 Plug, straight, with or without mounting ears
- RM262, RM282 Receptacle, right angle, with or without mounting ears
- R-13 RM252, RM272 Plug, right angle, with or without mounting ears
- RM222, RM242 Receptacle, straight, crimp removable, with or without mounting ears
- R-15 RM212, RM232 Plug, straight, with or without mounting ears
- RM222, RM242 Receptacle, straight, crimp removable, with or without mounting ears
- R-18 RM222, RM242 Receptacle, straight, stackable or connector saver
- R-18.1 RA2 Receptacle, straight with or without potting well or mounting ears
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3-Row Connectors - Board to Board, Board to Cable, Sizes: 11-206

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- RM322, RM342 Receptacle, straight, with or without mounting ears
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- RM362, RM382 Receptacle, right angle, with or without mounting ears
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- RM322, RM342 Receptacle, straight, crimp removable, with or without mounting ears
- R-27 RM312, RM332 Plug, straight, with or without mounting ears
- RM322, RM342 Receptacle, straight, crimp removable, with or without mounting ears
- R-29 RM312, RM332 Plug, straight, crimp removable, with or without mounting ears
- RM322, RM342 Receptacle, straight, crimp removable, with or without mounting ears
- R-31 RM312, RM332 Plug, straight, crimp removable, with or without mounting ears
- RM322, RM342 Receptacle, straight, with or without mounting ears
- R-33 RA3 Plug, straight, with or without potting well or mounting ears
- R-33.2 RA3 Receptacle, straight, with or without potting well or mounting ears
- R-33.4 RA RA Assembly instructions, crimp instructions and crimp accessories
- R-34 RM322, RM342 Receptacle, straight, stackable or connector saver
- R-35 RM352, RM372 Board layout - plug, right angle
- RM312, RM332 Board layout - plug, straight
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- R-40 Military cross reference chart, 2 & 3 row
- R-41 Jacksets and guide sets, 2 & 3 row

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- RM422 Receptacle, straight, with mounting ears
- R-45 RM412 Plug, straight, with mounting ears
- RM462 Receptacle, right angle, with mounting brackets
- R-47 RM412 Plug, surface mount, with mounting ears
- RM422 Receptacle, straight, with mounting ears
- R-49 RM412 Plug, right angle, with mounting ears
- RM422 Receptacle, straight, crimp removable, without mounting ears

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	RM462	Receptacle, right angle, with mounting ears
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	RM412	Board layout - plug, straight
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	RM422	Board layout - receptacle, straight
R-55	RM412	Board layout - plug, straddle mount SMT, with mounting ears
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R-57	RM4	Polarization chart - guide hardware
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	RM642	Receptacle, straight, with mounting ears
R-61	RM632	Plug, straight, with mounting ears
	RM682	Receptacle, right angle, with mounting brackets
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	RM642	Receptacle, straight, with mounting ears
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	RM632	Board layout - plug, straight
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6-Row Connectors - PC Card SMT to Board, Sizes: 448 & 604

R-69	RM652	Plug, right angle, with mounting ears
	RM622	Receptacle, straight, with mounting ears
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R-80	RC422, RC442	Performance, Stackable Compliant Pin Connectors
R-81	RC422, RC442	Receptacle, standard and low profile
R-82	RC422, RC442	Part number build-up
R-82.1	RC4C2	Plug, with potting well, stranded wire
R-82.2	RC4C2	Part number build-up
R-83	RC422, RC442	Typical applications
R-83.1	RC4C2	Press fit stackable with cable mate
R-84	RC422, RC442	Board layout

Specifications

Materials and Finishes *

Pin Contacts:	BeCu, per ASTM-B196, ASTM B 197/B 197M-, or brass alloy per ASTM B 16/B 16M or ASTM-B134
Socket Contacts:	BeCu per ASTM-B194 and/or ASTM-B196, ASTM B 197/B 197M-, or brass per ASTM B 16/B 16M or ASTM-B134
Contact Finish:	Gold plate per ASTM B 488-, SAE AMS 2422, or localized finish per MIL-C-55302
Solder:	Sn/Pb Alloy - 63% Tin, 37% Lead composition (☒). SAC305 - 96.5% Tin, 3.0% Silver, 0.5% Copper composition.
Molded Insulators:	Glass filled polyphenylene sulfide per MIL-M-24519, Type GST-40F
Jackscrews:	Stainless steel per ASTM A 582/A582M-, Passivated per ASTM-A967, SAE AMS-QQ-P-35
Jacksockets:	Stainless steel per ASTM A 582/A582M-, Passivated per ASTM-A967, SAE AMS-QQ-P-35
Jackscrew Knobs:	Stainless steel per ASTM A 582/A582M-, Passivated per ASTM-A967, SAE AMS-QQ-P-35
Guide Pins, Guide Sockets:	Stainless steel per ASTM A 582/A582M-, Passivated per ASTM-A967, SAE AMS-QQ-P-35
Guide Sockets, Polarized "D" type:	BeCu per ASTM-B196, ASTM B 197/B 197M-, Nickel plated per SAE AMS-QQ-N-290
Connector Markings:	Contact numbers are stamped on the side of the connector. Numbers are stamped on the low-numbered side only on 2-row and 3-row right angle connectors
Tolerances:	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm .010$ " Angles = $\pm 5^\circ$

Note: AirBorn can manufacture special configurations for your exact specifications.

* = Reference the above listed specifications or an equivalent industry standard when applicable

☒ Symbolizes options that are not ROHS compliant.



Performance

Reference MIL-C-55302

Contact Rating:	3-amperes (2 amperes for .016 diameter)
Solderability:	Terminals (except wire wrap [®] , crimp and stackables) tested in accordance with MIL-STD-202, Method 208
Wire Size:	Stranded #26 AWG
Operating Temperature:	-65° to +125° C or -85° to +257° F

<u>Category:</u>	<u>Requirements:</u>	<u>Test Method Per:</u> <u>SAE AS 13441</u>
Test Voltage:	750 V, RMS, 60 Hz @ sea level 250 V, RMS, 60 Hz @ 70,000 feet	#3001
Insulation Resistance:	5,000 megohms minimum @ 500 VDC	#3003
Durability:	500 connector mating cycles	
Vibration:	Mated connectors, Test condition III	#2005
Salt Spray:	Mated connectors, Test condition B	#1001
Shock:	Mated connectors, Test condition G	#2004
Humidity:	Test Type II, except steps 7A and 7B not required	#1002
Temperature Cycling:	Mated connectors, Test condition A	#1003
Contact Resistance:	.015 ohms max (interface measurement) @ 3 amperes	#3004
Connector Mating Force:	2.50 oz. x number of contacts average	
Outgassing:	The entire connector assembly shall have maximum total mass loss (TML) of 1.0 percent of the original specimen mass and shall have a maximum volatile condensable material (VCM) content of 0.1 percent of the original specimen mass.	
Sizes 50 and larger:	Upon engagement, center area of mating faces may remain open .010" to .025" due to slight flexing of molding. Vibration or shock should provide complete closure.	
Guides and Jacks:	If location of pin or socket contacts is reversed, location of male and female guides or jacks is also reversed; except when using "D" shaped polarized guides. When polarized positions are changed, apply Loctite [®] 242-12 or equivalent to threads.	

Part Number Description

Each part number consists of at least five elements: series, body description, size (number of contacts), type of contacts, and type of hardware. A sixth element is added whenever special modifications or options are available.

Each catalog page shows the choices available for each of these elements. By selecting one option from each category on the page, you can build a set of connectors to meet your requirements.

Each element is identified by a combination of letters and/or numbers in fixed field lengths, and separated by a hyphen (-). Each space must be filled in to complete the number. When the size, for example, is less than 100, indicate as 010, 080, etc.

Series:

This will always be a two letter designator, and will identify the connector series. All .075" connectors begin with the letter "R". The second letter designates the various styles of .075" connectors.

Body:

Each digit of the Body Designator will normally identify (1) the number of rows, (2) the style of body, and (3) the body materials. The three digit number to identify the body consists of one digit from each group.

Size:

The size is determined by the number of contacts in the connector, and is an integral part of the part number. Order only sizes shown on the catalog page unless otherwise noted.

Contacts:

Each page also identifies all contact options for a given connector. The first two digits designate the type of contacts and terminations; the third digit designates the plating option.

Hardware:

The hardware designator is four digits; two for style of hardware and two for polarization or wiring instruction. Follow the choices for each connector.

Special Instructions (Options):

Special instructions are referenced by a three digit number added to the end of the part number. The last three digits are included only when applicable. AirBorn, Inc. will provide individual code numbers as needed.

Note:

Each page is as comprehensive as possible. However, if you do not find a particular connector size or option, please contact the factory for further assistance.

☒ Symbolizes options that are not RoHS compliant.

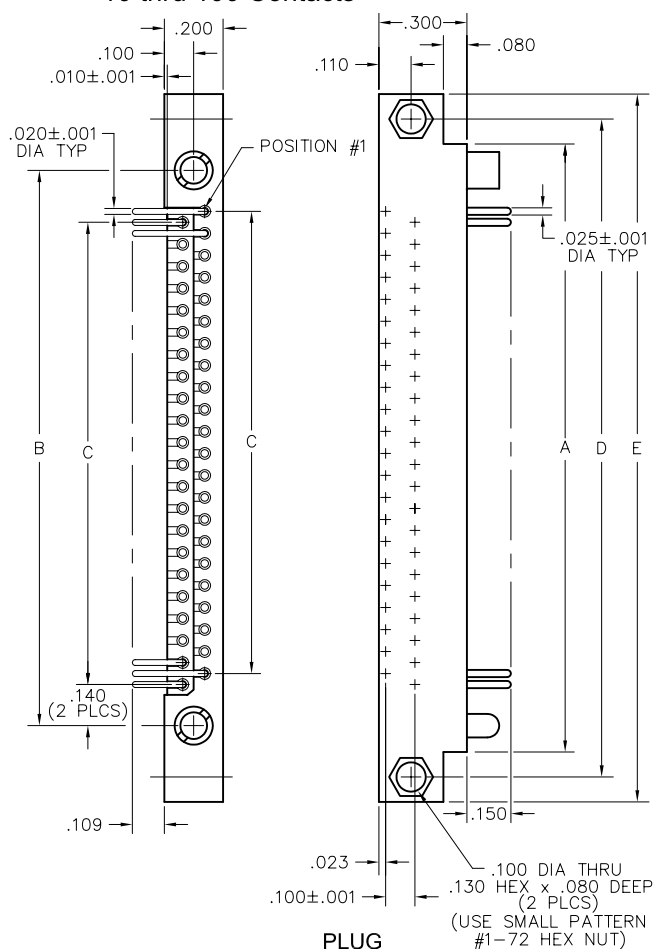
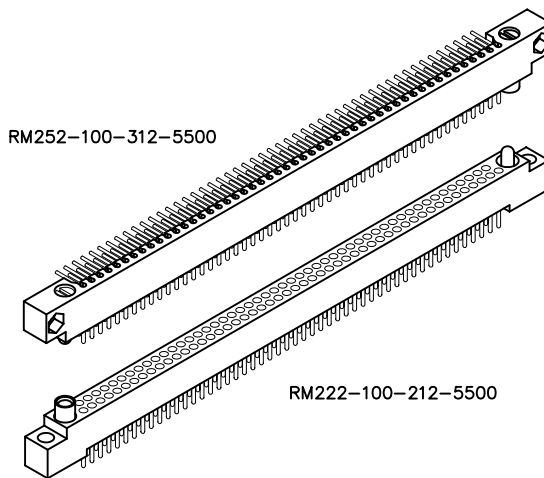


2 • ROW Daughterboard to Motherboard or Chassis

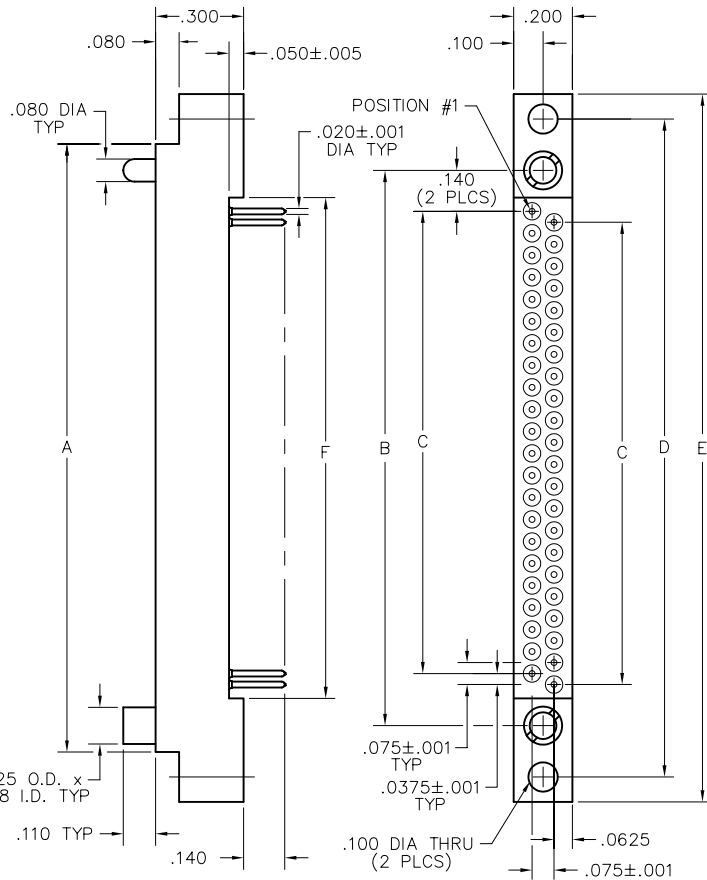
.075"

RM2

10 thru 100 Contacts



PLUG



RECEPTACLE

DIMENSIONS						
SIZE	A	B	C	D	E	F
10	.797	.617	.300	.967	1.137	.432
20	1.172	.992	.675	1.342	1.512	.807
30	1.547	1.367	1.050	1.717	1.887	1.182
40	1.922	1.742	1.425	2.092	2.262	1.557
50	2.297	2.117	1.800	2.467	2.637	1.932
60	2.672	2.492	2.175	2.842	3.012	2.307
70	3.047	2.867	2.550	3.217	3.387	2.682
80	3.422	3.242	2.925	3.592	3.762	3.057
90	3.797	3.617	3.300	3.967	4.137	3.432
100	4.172	3.992	3.675	4.342	4.512	3.807

PLUG: RM252-100-312-5500
RECEPTACLE: RM222-100-212-5500
 XXXXX-XXX-XXX-XXXXXX

PLUG

RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

2 2-Row BODY STYLE: 5 Plug, right angle, with mounting ears 7 Plug, right angle, without mounting ears BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	2 2-Row BODY STYLE: 2 Receptacle, straight with mounting ears 4 Receptacle, straight without mounting ears BODY MATERIAL: 2 Polyphenylene sulfide (PPS)
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SIZE

010, 020, 030, 040, 050, 060, 070, 080, 090, 100 | 010, 020, 030, 040, 050, 060, 070, 080, 090, 100

CONTACTS

TYPE CONTACTS/TERMINATIONS: 31 Pin, right angle, dip solder, .109" x .020" dia 32 Pin, right angle, dip solder, .140" x .020" dia 33 Pin, right angle, dip solder, .172" x .020" dia 34 Pin, right angle, dip solder, .109" x .016" dia 35 Pin, right angle, dip solder, .140" x .016" dia 36 Pin, right angle, dip solder, .172" x .016" dia 37 Pin, right angle, dip solder, .250" x .020" dia	TYPE CONTACTS/TERMINATIONS: 20 Socket, straight, dip solder, .109" x .020 dia 21 Socket, straight, dip solder, .140" x .020 dia 22 Socket, straight, dip solder, .172" x .020 dia 23 Socket, straight, dip solder, .250" x .020 dia 24 Socket, straight, solder cup 25 Socket, straight, flex circuit, .093" x .017 dia 26 Socket, straight, wire wrap®, .500" x .018 square 27 Socket, straight, wire wrap®, .375" x .018 square 28 Socket, straight, wire wrap®, .625" x .018 square 29 Socket, connector saver, .150" x .025" dia 50 Socket, straight, dip solder, .140" x .016" dia 51 Socket, straight, dip solder, .172" x .016" dia 53 Socket, straight, stackable, .212" x .025" dia 54 Socket, straight, stackable, .244" x .025" dia 55 Socket, straight, stackable, .275" x .025" dia 64 Socket, straight, press fit, .203" (Board .093"- .125" thk) 65 Socket, straight, press fit, .323" (Board .156"- .200" thk) 66 Socket, straight, press fit, .403" (Board .250"+ thk)
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PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy	PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)
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HARDWARE

STYLE OF HARDWARE: (See R-41 & R-42 for all options) 0256 None 55 Guide set 57 Two guide pins 58 Two guide sockets 29 Fixed jackset 30 Fixed jackset, reversed 19 Two fixed jackscrews 20 Two fixed jacksockets 59 Hex turning jackset, .200" 60 Hex turning jackset, reversed, .200" 61 Two hex turning jackscrews, .200" 62 Two hex turning jacksockets, .200" 64 Turning jackset, .490" 65 Turning jackset, reversed, .490" 66 Two turning jackscrews, .490" 67 Two turning jacksockets, .490" POLARIZATION: 00 None 01 thru 68 are special identifiers, see R-38 70 Same configuration as 01 without Loctite® (To be keyed by customer)	STYLE OF HARDWARE: (See R-41 & R-42 for all options) 0256 None 55 Guide set 57 Two guide pins 58 Two guide sockets 29 Fixed jackset 30 Fixed jackset, reversed 19 Two fixed jackscrews 20 Two fixed jacksockets 59 Hex turning jackset, .200" 60 Hex turning jackset, reversed, .200" 61 Two hex turning jackscrews, .200" 62 Two hex turning jacksockets, .200" 64 Turning jackset, .490" 65 Turning jackset, reversed, .490" 66 Two turning jackscrews, .490" 67 Two turning jacksockets, .490" POLARIZATION 00 None 01 thru 68 are special identifiers, see R-38 70 Same configuration as 01 without Loctite® (To be keyed by customer)
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OPTIONS

BN Bond #1-72 small pattern hex nuts into mounting ears

☒ = Option not RoHS compliant

PLUG: RM212-020-102-5500
RECEPTACLE: RM262-020-442-5500-076
 XXXXX-XXX-XXX-XXXX-XXX

PLUG
RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
-------------------------------------	-------------------------------------

BODY

2 2-Row BODY STYLE: 1 Plug, straight, with mounting ears 3 Plug, straight, without mounting ears BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	2 2-Row BODY STYLE: 6 Receptacle, right angle, with mounting ears 8 Receptacle, right angle, without mounting ears BODY MATERIAL: 2 Polyphenylene sulfide (PPS)
--	--

SIZE

010, 020, 030, 040, 050, 060, 070, 080, 090, 100	010, 020, 030, 040, 050, 060, 070, 080, 090, 100
--	--

CONTACTS

TYPE CONTACTS/TERMINATIONS: 10 Pin, straight, dip solder, .109" x .020" dia 11 Pin, straight, solder cup 12 Pin, straight, dip solder, .140" x .020" dia 13 Pin, straight, dip solder, .172" x .020" dia 14 Pin, straight, dip solder, .250" x .020" dia 15 Pin, straight, flex, .093" x .017" dia PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)	TYPE CONTACTS/TERMINATIONS: 44 Socket, right angle, dip solder, .109" x .020" dia 45 Socket, right angle, dip solder, .140" x .020" dia 46 Socket, right angle, dip solder, .172" x .020" dia 47 Socket, right angle, dip solder, .250" x .020" dia PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy
---	--

HARDWARE

STYLE OF HARDWARE: (See R-41 & R-42 for all options) 0256 None 55 Guide set 57 Two guide pins 58 Two guide sockets 29 Fixed jackset 30 Fixed jackset, reversed 19 Two fixed jackscrews 20 Two fixed jacksockets 59 Hex turning jackset, .200" 60 Hex turning jackset, reversed, .200" 61 Two hex turning jackscrews, .200" 62 Two hex turning jacksockets, .200" 64 Turning jackset, .490" 65 Turning jackset, reversed, .490" 66 Two turning jackscrews, .490" 67 Two turning jacksockets, .490" POLARIZATION: 00 None 01 thru 68 are special identifiers, see R-38 70 Same configuration as 01 without Loctite® (To be keyed by customer)	STYLE OF HARDWARE: (See R-41 & R-42 for all options) 0256 None 55 Guide set 57 Two guide pins 58 Two guide sockets 29 Fixed jackset 30 Fixed jackset, reversed 19 Two fixed jackscrews 20 Two fixed jacksockets 59 Hex turning jackset, .200" 60 Hex turning jackset, reversed, .200" 61 Two hex turning jackscrews, .200" 62 Two hex turning jacksockets, .200" 64 Turning jackset, .490" 65 Turning jackset, reversed, .490" 66 Two turning jackscrews, .490" 67 Two turning jacksockets, .490" POLARIZATION: 00 None 01 thru 68 are special identifiers, see R-38 70 Same configuration as 01 without Loctite® (To be keyed by customer)
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OPTIONS

	076 PWB mounting holes, .100" dia (cross drilled)
--	---

☒ = Option not RoHS compliant

Ask About AirBorn's Accelerated Delivery Service

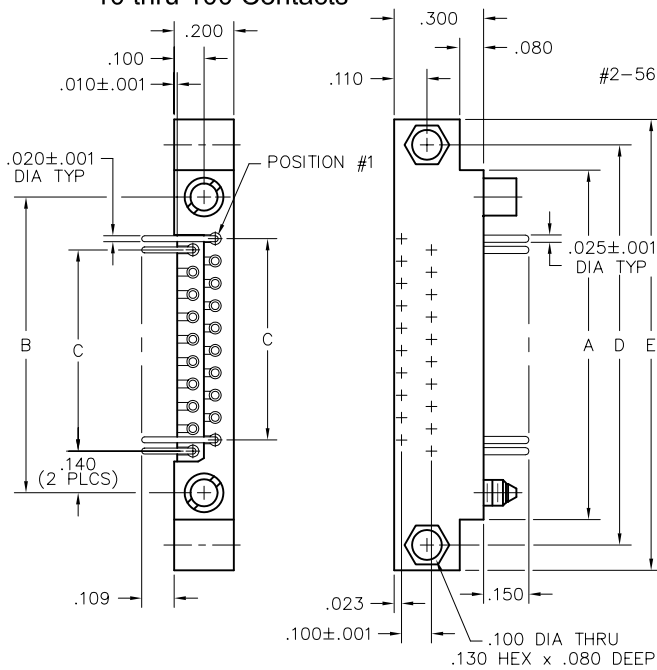


2 • ROW Board to Crimp Removable

.075"

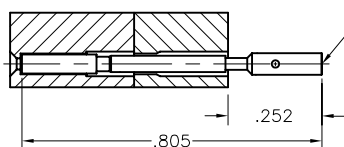
RM2

10 thru 100 Contacts

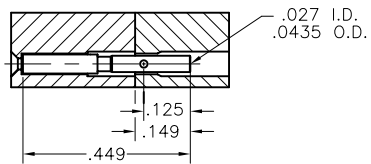


PLUG

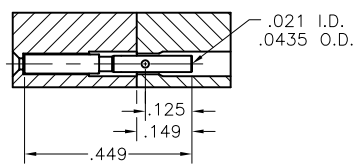
RECEPTACLE



20-22 AWG



24-26 AWG



28-30 AWG

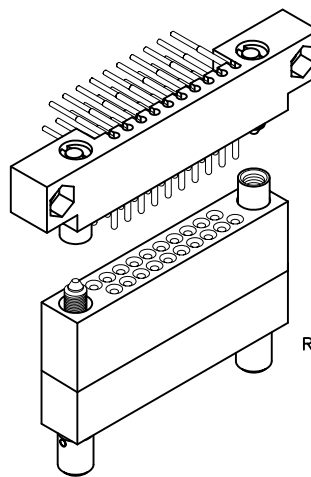
NOTE:

When using crimp contacts with 20 gage barrel, barrel must be cut off prior to removing contact from connector body.

CRIMP REMOVABLE CONTACTS	
SIZE	PART NUMBER
20-22 AWG	RM200-000-571-0000
24-26 AWG	RM200-000-581-0000
28-30 AWG	RM200-000-591-0000

DIMENSIONS					
SIZE	A	B	C	D	E
10	.797	.617	.300	.967	1.137
20	1.172	.992	.675	1.342	1.512
30	1.547	1.367	1.050	1.717	1.887
40	1.922	1.742	1.425	2.092	2.262
50	2.297	2.117	1.800	2.467	2.637
60	2.672	2.492	2.175	2.842	3.012
70	3.047	2.867	2.550	3.217	3.387
80	3.422	3.242	2.925	3.592	3.762
90	3.797	3.617	3.300	3.967	4.137
100	4.172	3.992	3.675	4.342	4.512

RM252-020-311-2900



RM242-020-581-5900

PLUG: RM252-020- 311- 2900
RECEPTACLE: RM242-020- 581- 5900
 XXXXX-XXX-XXX-XXXXXX

PLUG

RECEPTACLE

SERIES	
RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector

BODY	
------	--

2 2-Row	2 2-Row
BODY STYLE:	BODY STYLE:
5 Plug, right angle, with mounting ears	2 Receptacle, straight, with mounting ears
7 Plug, right angle, without mounting ears	4 Receptacle, straight, without mounting ears
BODY MATERIAL:	BODY MATERIAL:
2 Polyphenylene sulfide (PPS)	2 Polyphenylene sulfide (PPS)

SIZE	
------	--

010, 020, 030, 040, 050, 060, 070, 080, 090, 100 | 010, 020, 030, 040, 050, 060, 070, 080, 090, 100

CONTACTS	
----------	--

TYPE CONTACTS/TERMINATIONS:	TYPE CONTACTS/TERMINATIONS:
31 Pin, right angle, dip solder, .109" x .020" dia	00 Contacts not supplied
32 Pin, right angle, dip solder, .140" x .020" dia	57 Socket, straight, crimp removable (20-22 AWG)*
33 Pin, right angle, dip solder, .172" x .020" dia	58 Socket, straight, crimp removable (24-26 AWG)*
34 Pin, right angle, dip solder, .109" x .016" dia	59 Socket, straight, crimp removable (28-30 AWG)*
35 Pin, right angle, dip solder, .140" x .016" dia	
36 Pin, right angle, dip solder, .172" x .016" dia	
37 Pin, right angle, dip solder, .250" x .020" dia	

PLATING OPTIONS:	PLATING OPTIONS:
1 Gold plated termination	0 No plating (use with Contact Option "00" only)
2 Pre-tinned termination, SnPb alloy ☒	1 Gold plated termination
3 Pre-tinned termination, SAC305 alloy	

HARDWARE	
----------	--

STYLE OF HARDWARE: (See R-41 & R-42 for all options)	STYLE OF HARDWARE: (See R-41 & R-42 for all options)
0256 None	0256 None
55 Guide set	55 Guide set
57 Two guide pins	57 Two guide pins
58 Two guide sockets	58 Two guide sockets
29 Fixed jackset	29 Fixed jackset
30 Fixed jackset, reversed	30 Fixed jackset, reversed
19 Two fixed jackscrews	19 Two fixed jackscrews
20 Two fixed jackscrews	20 Two fixed jackscrews
59 Hex turning jackset, .200" knob	59 Hex turning jackset, .200" knob
60 Hex turning jackset, reversed, .200" knob	60 Hex turning jackset, reversed, .200" knob
61 Two hex turning jackscrews, .200" knob	61 Two hex turning jackscrews, .200" knob
62 Two hex turning jackscrews, .200" knob	62 Two hex turning jackscrews, .200" knob
64 Turning jackset, .490" knob	64 Turning jackset, .490" knob
65 Turning jackset, reversed, .490" knob	65 Turning jackset, reversed, .490" knob
66 Two turning jackscrews, .490" knob	66 Two turning jackscrews, .490" knob
67 Two turning jackscrews, .490" knob	67 Two turning jackscrews, .490" knob

POLARIZATION:	POLARIZATION
00 None	00 None
01 thru 68 are special identifiers, see R-38	01 thru 68 are special identifiers, see R-38
70 Same configuration as 01 without Loctite® (To be keyed by customer)	70 Same configuration as 01 without Loctite® (To be keyed by customer)

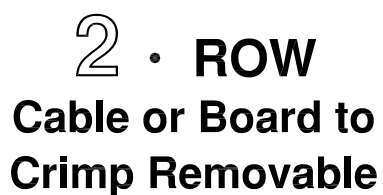
OPTIONS	
---------	--

BN Bond #1-72, sm. pattern hex nuts into mtg. ears |

* Full compliment of crimp removable sockets packaged with connectors

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG); CDG4603 (20-22 AWG)
3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
4. Crimp contact part number on previous page.

☒ = Option not RoHS compliant



RM2

Technical drawings showing the dimensions and specifications for 10 thru 100 contacts, including PLUG, RECEPTACLE, and 24-26 AWG connectors.

10 thru 100 Contacts:

- Dimensions: .100, .200, .050±.005, .080, .300, .585, .300, .080, .080 DIA TYP, .025±.001 DIA TYP, .125 O.D. x .088 I.D. TYP, .110 TYP, .109, .150, .140 (2 PLCS), .020±.001 DIA TYP, .100 DIA THRU (2 PLCS), .075±.001 TYP, .0375±.001 TYP, .100 DIA THRU (2 PLCS), .0625, .075±.001.
- Position #1 is indicated.

PLUG:

- Dimensions: .044 I.D., .058 O.D., .252, .805.

RECEPTACLE:

- Dimensions: .021 I.D., .0435 O.D., .125, .149, .449.

24-26 AWG:

- Dimensions: .027 I.D., .0435 O.D., .125, .149, .449.

28-30 AWG:

- Dimensions: .021 I.D., .0435 O.D., .125, .149, .449.

When using crimp contacts with 20 gage barrel, barrel must be cut off prior to removing contact from connector body.

DIMENSIONS						
SIZE	A	B	C	D	E	F
10	.797	.617	.300	.967	1.137	.442
20	1.172	.992	.675	1.342	1.512	.817
30	1.547	1.367	1.050	1.717	1.887	1.192
40	1.922	1.742	1.425	2.092	2.262	1.567
50	2.297	2.117	1.800	2.467	2.637	1.942
60	2.672	2.492	2.175	2.842	3.012	2.317
70	3.047	2.867	2.550	3.217	3.387	2.692
80	3.422	3.242	2.925	3.592	3.762	3.067
90	3.797	3.617	3.300	3.967	4.137	3.442
100	4.172	3.992	3.675	4.342	4.512	3.817

PLUG: RM212-020- 101-5500
RECEPTACLE: RM222-020- 581-5500
 XXXXX-XXX-XXX-XXXX

PLUG

RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

2 2-Row | 2 2-Row

BODY STYLE:

- 1 Plug, straight, with mounting ears
- 3 Plug, straight, without mounting ears

BODY STYLE:

- 2 Receptacle, straight, with mounting ears
- 4 Receptacle, straight, without mounting ears

BODY MATERIAL:

- 2 Polyphenylene sulfide (PPS)

BODY MATERIAL:

- 2 Polyphenylene sulfide (PPS)

SIZE

010, 020, 030, 040, 050, 060, 070, 080, 090, 100 | 010, 020, 030, 040, 050, 060, 070, 080, 090, 100

CONTACTS

TYPE CONTACTS/TERMINATIONS:

- 10 Pin, straight, dip solder, .109" x .020" dia
- 11 Pin, straight, solder cup
- 12 Pin, straight, dip solder, .140" x .020" dia
- 13 Pin, straight, dip solder, .172" x .020" dia
- 14 Pin, straight, dip solder, .250" x .020" dia
- 15 Pin, straight, flex, .093" x .017" dia

TYPE CONTACTS/TERMINATIONS:

- 00 Contacts not supplied
- 57 Socket, straight, crimp removable (20-22 AWG)*
- 58 Socket, straight, crimp removable (24-26 AWG)*
- 59 Socket, straight, crimp removable (28-30 AWG)*

PLATING OPTIONS:

- 1 Gold plated termination
- 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒
- 3 Pre-tinned termination, SAC305 alloy (dip solder options only)

PLATING OPTIONS:

- 0 No plating (use with Contact Option "00" only)
- 1 Gold plated termination

HARDWARE

STYLE OF HARDWARE:

(See R-41 & R-42 for all options)

- 0256 None
- 55 Guide set
- 57 Two guide pins
- 58 Two guide sockets
- 29 Fixed jackset
- 30 Fixed jackset, reversed
- 19 Two fixed jackscrews
- 20 Two fixed jacksockets
- 59 Hex turning jackset, .200"
- 60 Hex turning jackset, reversed, .200"
- 61 Two hex turning jackscrews, .200"
- 62 Two hex turning jacksockets, .200"
- 64 Turning jackset, .490"
- 65 Turning jackset, reversed, .490"
- 66 Two turning jackscrews, .490"
- 67 Two turning jacksockets, .490"

STYLE OF HARDWARE:

(See R-41 & R-42 for all options)

- 0256 None
- 55 Guide set
- 57 Two guide pins
- 58 Two guide sockets
- 29 Fixed jackset
- 30 Fixed jackset, reversed
- 19 Two fixed jackscrews
- 20 Two fixed jacksockets
- 59 Hex turning jackset, .200"
- 60 Hex turning jackset, reversed, .200"
- 61 Two hex turning jackscrews, .200"
- 62 Two hex turning jacksockets, .200"
- 64 Turning jackset, .490"
- 65 Turning jackset, reversed, .490"
- 66 Two turning jackscrews, .490"
- 67 Two turning jacksockets, .490"

POLARIZATION:

- 00 None
- 01 thru 68 are special identifiers, see R-38
- 70 Same configuration as 01 without Loctite®
(To be keyed by customer)

POLARIZATION

- 00 None
- 01 thru 68 are special identifiers, see R-38
- 70 Same configuration as 01 without Loctite®
(To be keyed by customer)

* Full compliment of crimp removable sockets packaged with connectors

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
 2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG)
CDG4603 (20-22 AWG)
 3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
 4. Crimp contact part number on previous page.
- ☒ = Option not RoHS compliant

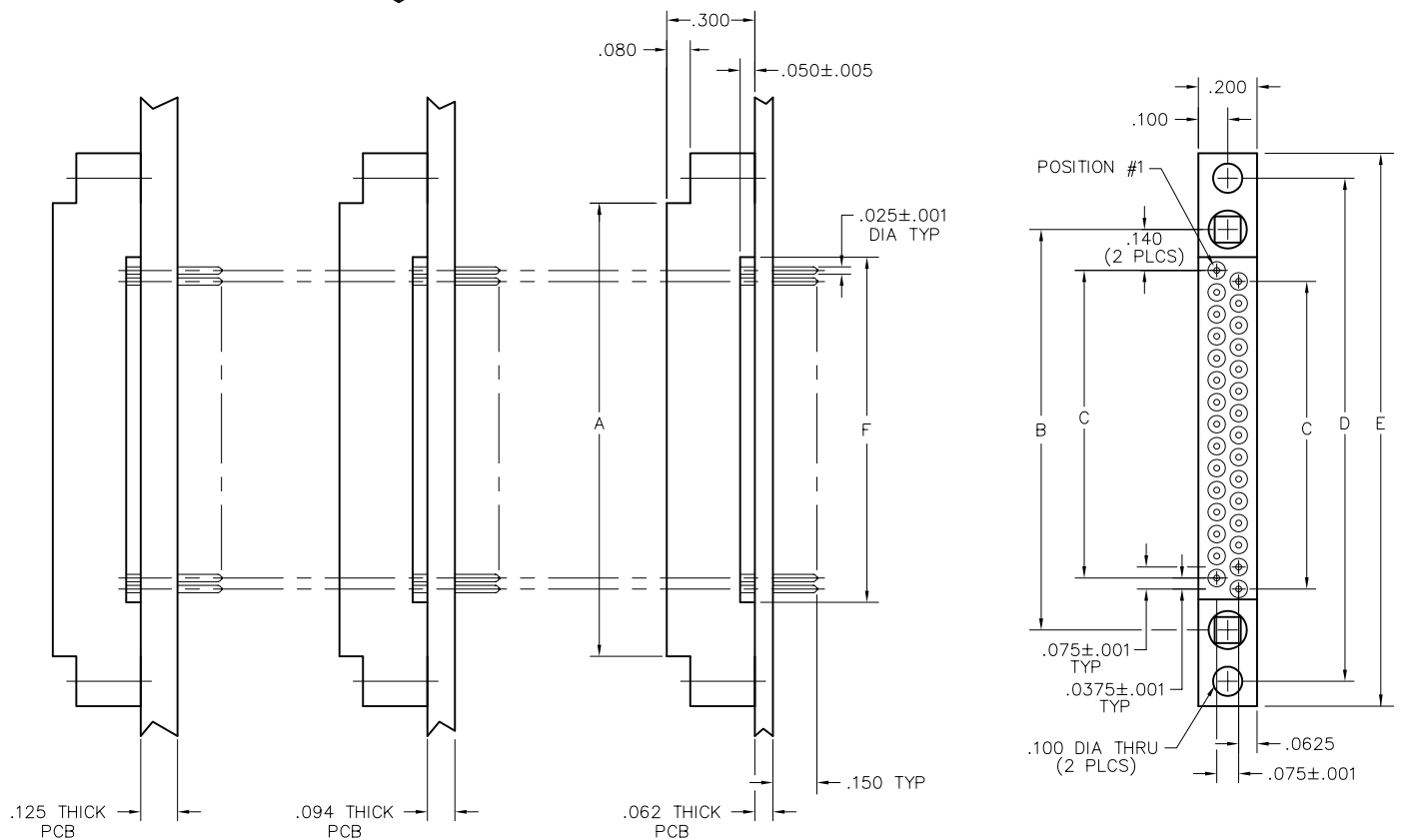


2 • ROW PC Board Stackable or Connector Saver

.075"

RM2

10 thru 100 Contacts



NOTE:
Stacking connectors cannot have mating hardware.
(-0256 indicates no hardware)

PC BOARD THICKNESS	TERMINATION LENGTH	PART NUMBER EXAMPLES
.062	.212	RM222-030-531-0256
.094	.244	RM222-030-541-0256
.125	.275	RM222-030-551-0256
CONNECTOR SAVER	.150	RM222-030-291-0256

DIMENSIONS						
SIZE	A	B	C	D	E	F
10	.797	.617	.300	.967	1.137	.442
20	1.172	.992	.675	1.342	1.512	.817
30	1.547	1.367	1.050	1.717	1.887	1.192
40	1.922	1.742	1.425	2.092	2.262	1.567
50	2.297	2.117	1.800	2.467	2.637	1.942
60	2.672	2.492	2.175	2.842	3.012	2.317
70	3.047	2.867	2.550	3.217	3.387	2.692
80	3.422	3.242	2.925	3.592	3.762	3.067
90	3.797	3.617	3.300	3.967	4.137	3.442
100	4.172	3.992	3.675	4.342	4.512	3.817

RECEPTACLE: RA2H2-020-2HC-5900
XXXXX-XXX-XXX-XXXX

SERIES

RA .075" Screw Machine PC Connector

BODY

2 2-Row

BODY STYLE:

- E Receptacle, straight, w/ potting well, w/ mounting ears
- F Receptacle, straight, w/ potting well, w/out mounting ears
- G Receptacle, straight, w/out potting well, w/ mounting ears
- H Receptacle, straight, w/out potting well, w/out mounting ears

BODY MATERIAL:

2 Polyphenylene sulfide (PPS)

SIZE

010, 020, 030, 040, 050, 060, 070, 080, 090, 100

CONTACTS

TYPE CONTACTS/TERMINATIONS:

- 2 Socket, crimp, 28-30 awg. contacts
- 4 Socket, crimp, 22-26 awg. contacts

WIRING OPTIONS:

XX Crimped terminations, see wiring codes at right

HARDWARE

GUIDE HARDWARE

- 0256 None
- 5500 Guide set
- 5501-5568 Guide set, polarized (see page R-38)
- 5570 Guide set, polarized, same as 5501 without Loctite® (to be keyed by customer)
- 5700 Two guide pins
- 5800 Two guide sockets

JACKING HARDWARE

- 2900 Fixed jackset
- 3000 Fixed jackset, reversed
- 1900 Two fixed jackscrews
- 2000 Two fixed jackscrews
- 5900 Hex turning jackset, .200" knob
- 6000 Hex turning jackset, reversed, .200" knob
- 6100 Two hex turning jackscrews, .200" knob
- 6200 Two hex turning jackscrews, .200" knob
- 6400 Turning jackset, .490" knob
- 6500 Turning jackset, reversed, .490" knob
- 6600 Two turning jackscrews, .490" knob
- 6700 Two turning jackscrews, .490" knob

☒ = Option not RoHS compliant

If potting well is used with a pre-wired connector, it will be potted and not repairable.
If potting well is not used with a pre-wired connector, it will not be potted.
Contacts that are not potted in place can be removed and replaced only one time.
See page R-33.4 for crimp instructions, contact insertion and contact removal tools.

WIRE CODES

TYPE and COLOR			LENGTH	
Code	Size	Color	Code	Length (+1"/-0")
Mil-W-16878/4				
A	22 awg	Ten repeating	A	6"
B	22 awg	White	B	12"
C	24 awg	Ten repeating	C	18"
D	24 awg	White	D	24"
E	26 awg	Ten repeating	E	30"
F	26 awg	White	F	36"
G	28 awg	Ten repeating	G	42"
H	28 awg	White	H	48"
J	30 awg	Ten repeating	J	54"
K	30 awg	White	K	60"
Mil-W-22759/33				
L	22 awg	Ten repeating	L	66"
M	22 awg	White	M	72"
N	24 awg	Ten repeating	N	84"
P	24 awg	White	P	96"
R	26 awg	Ten repeating	R	108"
S	26 awg	White	S	120"
T	28 awg	Ten repeating		
U	28 awg	White		
V	30 awg	Ten repeating		
W	30 awg	White		

USING WIRE CODES:

RA2H2-020-2HC-5900

Type and Color  Length

**Color sequence for
Ten repeating wire colors:**

(Beginning in position #1)

Black
Brown
Red
Orange
Yellow
Green
Blue
Violet
Grey
White

Repeat this sequence until
connector is fully loaded.



2 • ROW

Right Angle PTH Plug Straight PTH Plug

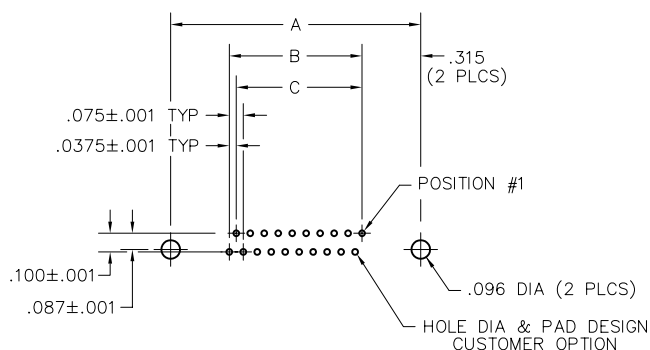
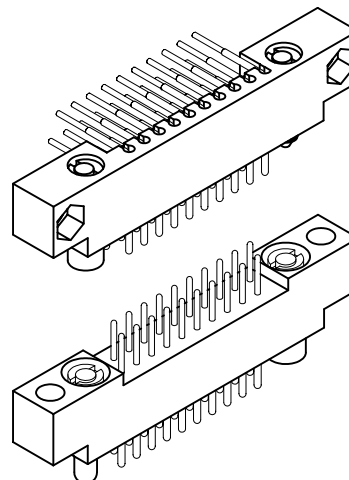
.075"

RM2

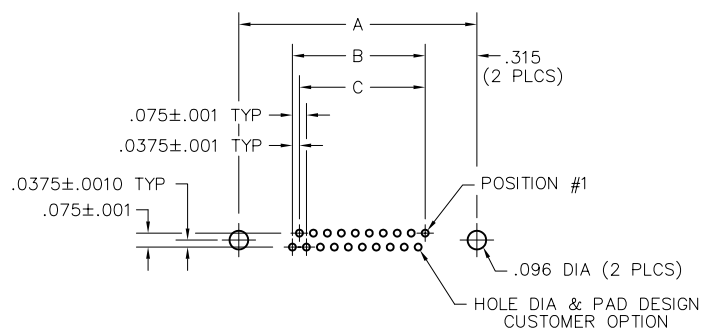
10 thru 100 Contacts

Recommended
Board Layout

DIMENSIONS			
SIZE	A	B	C
10	.967	.337	.300
20	1.342	.712	.675
30	1.717	1.087	1.050
40	2.092	1.462	1.425
50	2.467	1.837	1.800
60	2.842	2.212	2.175
70	3.217	2.587	2.550
80	3.592	2.962	2.925
90	3.967	3.337	3.300
100	4.342	3.712	3.675

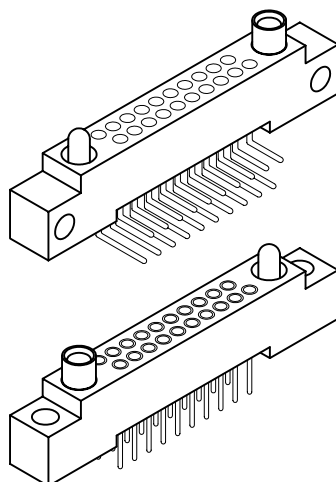


RIGHT ANGLE PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE

SIZE	CONTACT ID	SIZE	CONTACT ID
10		60	
20		70	
30		80	
40		90	
50		100	



DIMENSIONS			
SIZE	A	B	C
10	.967	.337	.300
20	1.342	.712	.675
30	1.717	1.087	1.050
40	2.092	1.462	1.425
50	2.467	1.837	1.800
60	2.842	2.212	2.175
70	3.217	2.587	2.550
80	3.592	2.962	2.925
90	3.967	3.337	3.300
100	4.342	3.712	3.675

2 • ROW

Right Angle PTH Rcpt

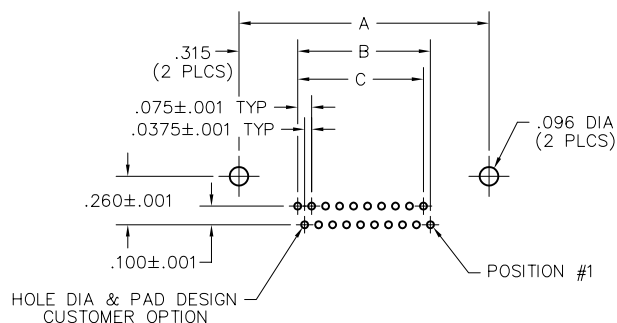
Straight PTH Rcpt

.075"

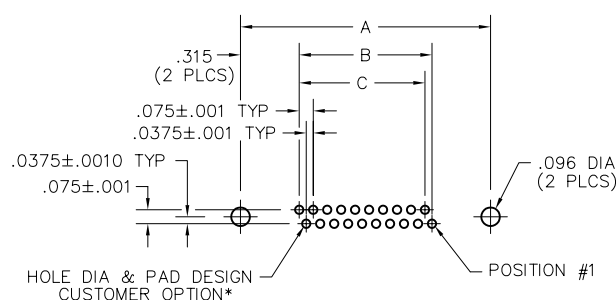
RM2

10 thru 100 Contacts

Recommended
Board Layout



RIGHT ANGLE PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE

*COMPLIANT TERMINATION REQUIREMENTS:
Board Material: FR-4 w/ 1.0 oz. copper
Minimum nominal board thickness: .062"
Drilled hole: .0319" - .0339"
Copper plating thickness: .0010" minimum
Tin-lead plating thickness: .0006" maximum
Electroplated tin-lead composition: 63/37 (Sn/Pb)
Finished hole diameter: .028" ±.002"

SIZE	CONTACT ID	SIZE	CONTACT ID
10		60	
20		70	
30		80	
40		90	
50		100	

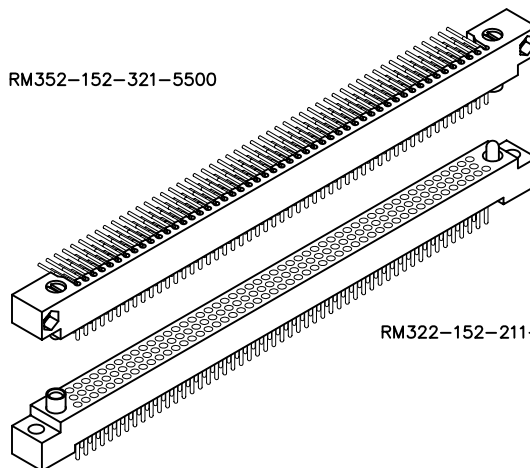


3 • ROW Daughterboard to Motherboard or Chassis

.075"

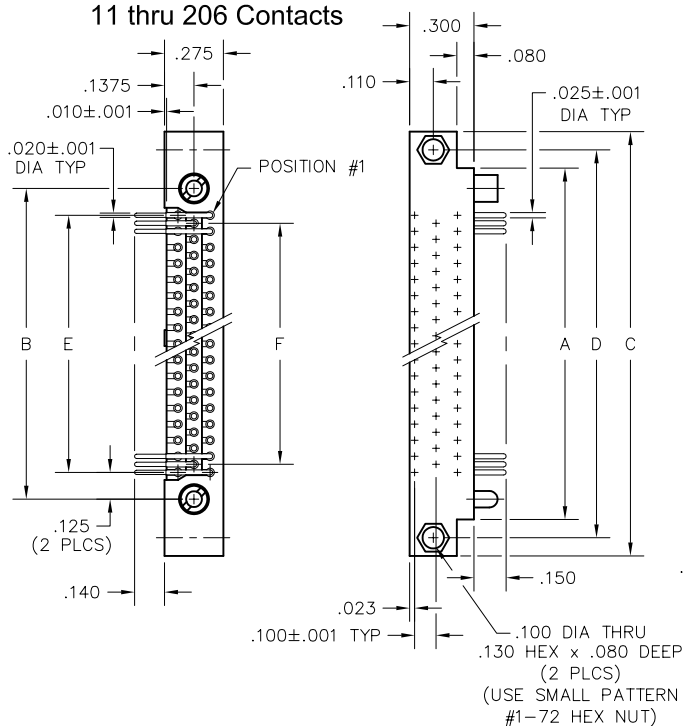
RM3

RM352-152-321-5500

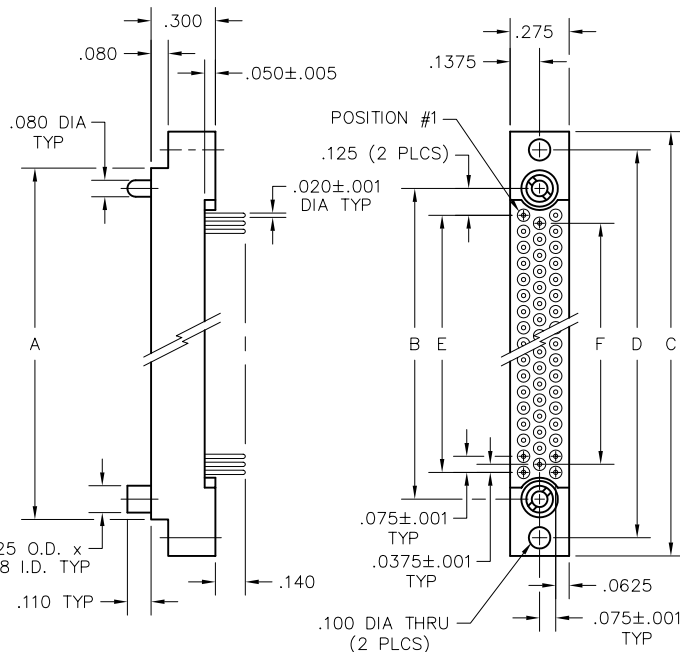


RM322-152-211-5500

11 thru 206 Contacts



PLUG



RECEPTACLE

DIMENSIONS						
SIZE	A	B	C	D	E	F
11	.665	.475	1.005	.835	.225	.150
23	.965	.775	1.305	1.135	.525	.450
35	1.265	1.075	1.605	1.435	.825	.750
47	1.565	1.375	1.905	1.735	1.125	1.050
59	1.865	1.675	2.205	2.035	1.425	1.350
71	2.165	1.975	2.505	2.335	1.725	1.650
80	2.390	2.200	2.730	2.560	1.950	1.875
92	2.690	2.500	3.030	2.860	2.250	2.175
104	2.990	2.800	3.330	3.160	2.550	2.475
122	3.440	3.250	3.780	3.610	3.000	2.925
140	3.890	3.700	4.230	4.060	3.450	3.375
152	4.190	4.000	4.530	4.360	3.750	3.675
182	4.940	4.750	5.280	5.110	4.500	4.425
206	5.540	5.350	5.880	5.710	5.100	5.025

PLUG: RM352-152-321-5500
RECEPTACLE: RM322-152-211-5500
 XXXXX-XXX-XXX-XXXXXX

PLUG

RECEPTACLE

SERIES	
RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector

BODY	
3 3-Row	3 3-Row
BODY STYLE:	BODY STYLE:
5 Plug, right angle, with mounting ears	2 Receptacle, straight, with mounting ears
7 Plug, right angle, without mounting ears	4 Receptacle, straight, without mounting ears
BODY MATERIAL:	BODY MATERIAL:
2 Polyphenylene sulfide (PPS)	2 Polyphenylene sulfide (PPS)

SIZE	
011, 023, 035, 047, 059, 071, 080, 092, 104, 122, 140, 152, 182, 206	011, 023, 035, 047, 059, 071, 080, 092, 104, 122, 140, 152, 182, 206

CONTACTS	
TYPE CONTACTS/TERMINATIONS:	TYPE CONTACTS/TERMINATIONS:
31 Pin, right angle, dip solder, .109" x .020" dia	20 Socket, straight, dip solder, .109" x .020" dia
32 Pin, right angle, dip solder, .140" x .020" dia	21 Socket, straight, dip solder, .140" x .020" dia
33 Pin, right angle, dip solder, .172" x .020" dia	22 Socket, straight, dip solder, .172" x .020" dia
34 Pin, right angle, dip solder, .109" x .016" dia	23 Socket, straight, dip solder, .250" x .020" dia
35 Pin, right angle, dip solder, .140" x .016" dia	24 Socket, straight, solder cup
36 Pin, right angle, dip solder, .172" x .016" dia	25 Socket, straight, flex circuit, .093" x .017" dia
37 Pin, right angle, dip solder, .250" x .020" dia	26 Socket, straight, wire wrap®, .500" x .018 sq
	27 Socket, straight, wire wrap®, .375" x .018 sq
	28 Socket, straight, wire wrap®, .625" x .018 sq
	29 Socket, connector saver, .150" x .025" dia
	50 Socket, straight, dip solder, .140" x .016" dia
	51 Socket, straight, dip solder, .172" x .016" dia
	53 Socket, straight, stacking, .212" x .025" dia
	54 Socket, straight, stacking, .244" x .025" dia
	55 Socket, straight, stacking, .275" x .025" dia
	64 Socket, straight, press-fit, .203" (Board .093"-.125" thk)
	65 Socket, straight, press-fit, .323" (Board .156"-.200" thk)
	66 Socket, straight, press-fit, .403" (Board .250"+ thk)
PLATING OPTIONS:	PLATING OPTIONS:
1 Gold plated termination	1 Gold plated termination
2 Pre-tinned termination, SnPb alloy ☒	2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒
3 Pre-tinned termination, SAC305 alloy	3 Pre-tinned termination, SAC305 alloy (dip solder options only)

HARDWARE	
STYLE OF HARDWARE: (See R-41 & R-42 for all options)	STYLE OF HARDWARE: (See R-41 & R-42 for all options)
0256 None	0256 None
55 Guide set	55 Guide set
57 Two guide pins	57 Two guide pins
58 Two guide sockets	58 Two guide sockets
29 Fixed jackset	29 Fixed jackset
30 Fixed jackset, reversed	30 Fixed jackset, reversed
19 Two fixed jackscrews	19 Two fixed jackscrews
20 Two fixed jackscrews	20 Two fixed jackscrews
59 Hex turning jackset, .200"	59 Hex turning jackset, .200"
60 Hex turning jackset, reversed, .200"	60 Hex turning jackset, reversed, .200"
61 Two hex turning jackscrews, .200"	61 Two hex turning jackscrews, .200"
62 Two hex turning jackscrews, .200"	62 Two hex turning jackscrews, .200"
64 Turning jackset, .490"	64 Turning jackset, .490"
65 Turning jackset, reversed, .490"	65 Turning jackset, reversed, .490"
66 Two turning jackscrews, .490"	66 Two turning jackscrews, .490"
67 Two turning jackscrews, .490"	67 Two turning jackscrews, .490"
POLARIZATION:	POLARIZATION
00 None	00 None
01 thru 68 are special identifiers, see R-38	01 thru 68 are special identifiers, see R-38
70 Same configuration as 01 without Loctite® (To be keyed by customer)	70 Same configuration as 01 without Loctite® (To be keyed by customer)

OPTIONS	
BN Bond #1-72, sm. pattern hex nuts into mtg. ears	

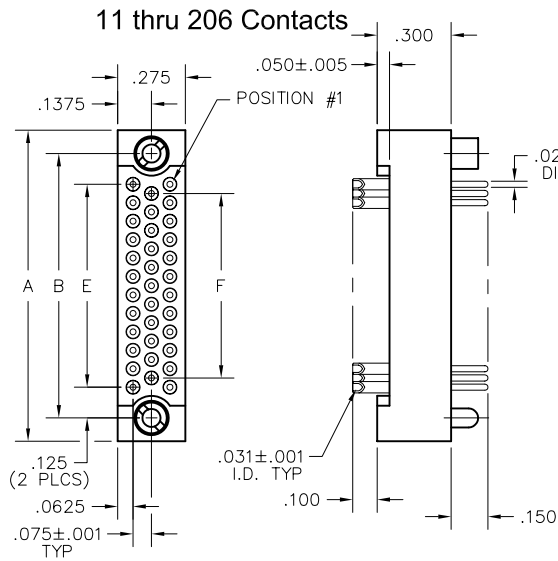
☒ = Option not RoHS compliant

3 • ROW

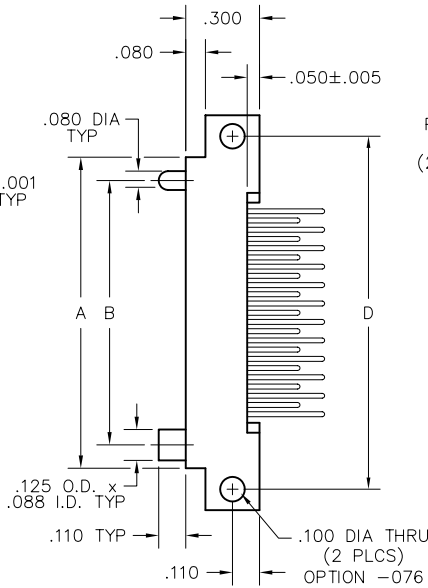
Motherboard or Chassis to Daughterboard

.075"

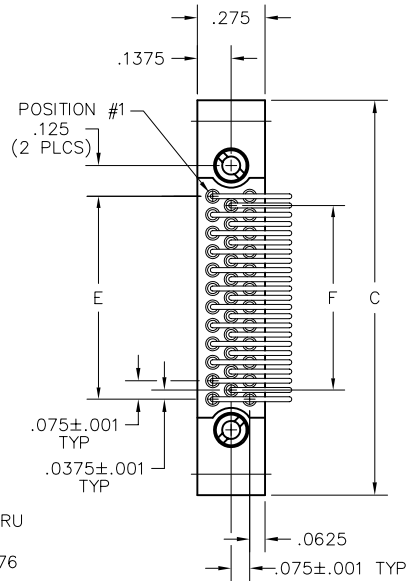
RM3



PLUG



RM362-035-441-5500-076



RECEPTACLE

DIMENSIONS						
SIZE	A	B	C	D	E	F
11	.665	.475	1.005	.835	.225	.150
23	.965	.775	1.305	1.135	.525	.450
35	1.265	1.075	1.605	1.435	.825	.750
47	1.565	1.375	1.905	1.735	1.125	1.050
59	1.865	1.675	2.205	2.035	1.425	1.350
71	2.165	1.975	2.505	2.335	1.725	1.650
80	2.390	2.200	2.730	2.560	1.950	1.875
92	2.690	2.500	3.030	2.860	2.250	2.175
104	2.990	2.800	3.330	3.160	2.550	2.475
122	3.440	3.250	3.780	3.610	3.000	2.925
140	3.890	3.700	4.230	4.060	3.450	3.375
152	4.190	4.000	4.530	4.360	3.750	3.675
182	4.940	4.750	5.280	5.110	4.500	4.425
206	5.540	5.350	5.880	5.710	5.100	5.025

PLUG: RM332-035- 111-5500
RECEPTACLE: RM362-035- 441-5500-076
 XXXXX-XXX-XXX-XXXX-XXX

PLUG

RECEPTACLE

SERIES	
RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector

BODY	
------	--

3 3-Row	3 3-Row
---------	---------

BODY STYLE:	BODY STYLE:
1 Plug, straight, with mounting ears	6 Receptacle, right angle, with mounting ears
3 Plug, straight, without mounting ears	8 Receptacle, right angle, without mounting ears

BODY MATERIAL:	BODY MATERIAL:
2 Polyphenylene sulfide (PPS)	2 Polyphenylene sulfide (PPS)

SIZE	
------	--

011, 023, 035, 047, 059, 071, 080, 092, 104, 122, 140, 152, 182, 206		011, 023, 035, 047, 059, 071, 080, 092, 104, 122, 140, 152, 182, 206
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CONTACTS	
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TYPE CONTACTS/TERMINATIONS:	TYPE CONTACTS/TERMINATIONS:
10 Pin, straight, dip solder, .109" x .020" dia	44 Socket, right angle, dip solder, .109" x .020" dia
11 Pin, straight, solder cup	45 Socket, right angle, dip solder, .140" x .020" dia
12 Pin, straight, dip solder, .140" x .020" dia	46 Socket, right angle, dip solder, .172" x .020" dia
13 Pin, straight, dip solder, .172" x .020" dia	47 Socket, right angle, dip solder, .250" x .020" dia
14 Pin, straight, dip solder, .250" x .020" dia	
15 Pin, straight, flex, .093" x .017 dia	

PLATING OPTIONS:	PLATING OPTIONS:
1 Gold plated termination	1 Gold plated termination
2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒	2 Pre-tinned termination, SnPb alloy ☒
3 Pre-tinned termination, SAC305 alloy (dip solder options only)	3 Pre-tinned termination, SAC305 alloy

HARDWARE	
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STYLE OF HARDWARE: (See R-41 & R-42 for all options)	STYLE OF HARDWARE: (See R-41 & R-42 for all options)
0256 None	0256 None
55 Guide set	55 Guide set
57 Two guide pins	57 Two guide pins
58 Two guide sockets	58 Two guide sockets
29 Fixed jackset	29 Fixed jackset
30 Fixed jackset, reversed	30 Fixed jackset, reversed
19 Two fixed jackscrews	19 Two fixed jackscrews
20 Two fixed jackscrews	20 Two fixed jackscrews
59 Hex turning jackset, .200"	59 Hex turning jackset, .200"
60 Hex turning jackset, reversed, .200"	60 Hex turning jackset, reversed, .200"
61 Two hex turning jackscrews, .200"	61 Two hex turning jackscrews, .200"
62 Two hex turning jackscrews, .200"	62 Two hex turning jackscrews, .200"
64 Turning jackset, .490"	64 Turning jackset, .490"
65 Turning jackset, reversed, .490"	65 Turning jackset, reversed, .490"
66 Two turning jackscrews, .490"	66 Two turning jackscrews, .490"
67 Two turning jackscrews, .490"	67 Two turning jackscrews, .490"

POLARIZATION:	POLARIZATION
00 None	00 None
01 thru 68 are special identifiers, see R-38	01 thru 68 are special identifiers, see R-38
70 Same configuration as 01 without Loctite® (To be keyed by customer)	70 Same configuration as 01 without Loctite® (To be keyed by customer)

OPTIONS	
---------	--

076 PWB mounting holes, .100" dia (cross drilled)

☒ = Option not RoHS compliant

Ask About AirBorn's Accelerated Delivery Service



3 • ROW Board to Crimp Removable

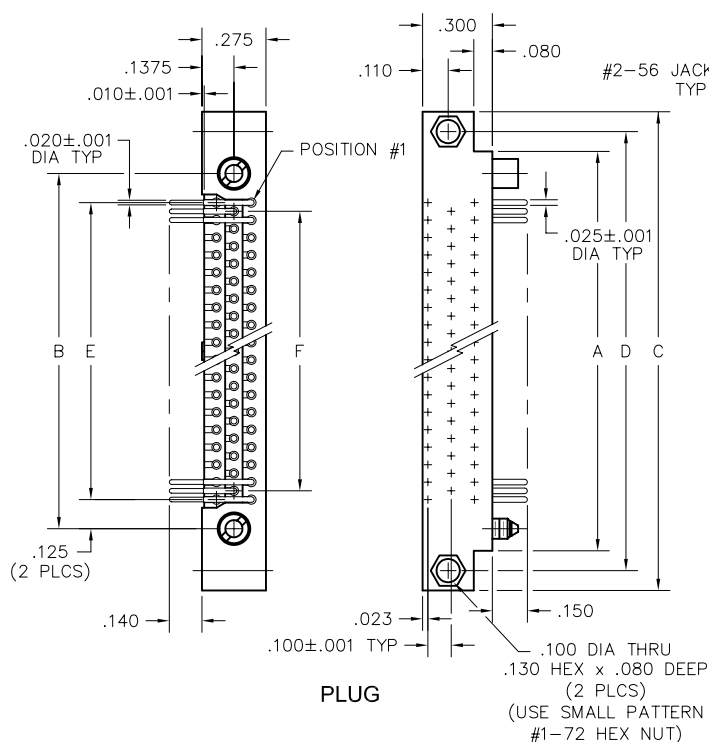
.075"

RM3

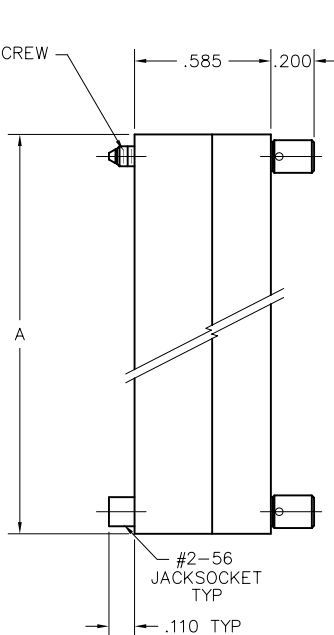
11 thru 80 Contacts

RM352-080-321-2900

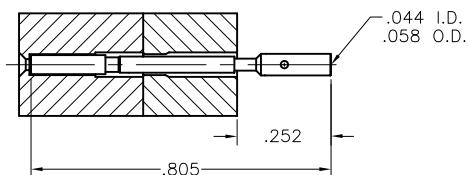
RM342-080-581-5900



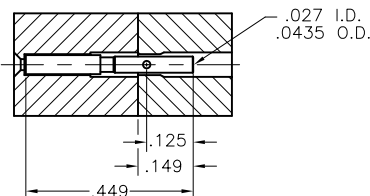
PLUG



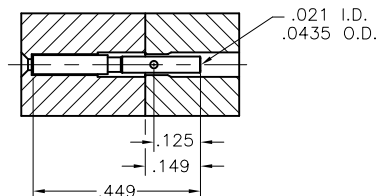
RECEPTACLE



20-22 AWG



24-26 AWG



28-30 AWG

NOTE:
When using crimp contacts with 20 gage barrel, barrel must be cut off prior to removing contact from connector body.

CRIMP REMOVABLE CONTACTS	
SIZE	PART NUMBER
20-22 AWG	RM300-000-571-0000
24-26 AWG	RM300-000-581-0000
28-30 AWG	RM300-000-591-0000

DIMENSIONS						
SIZE	A	B	C	D	E	F
11	.665	.475	1.005	.835	.225	.150
23	.965	.775	1.305	1.135	.525	.450
35	1.265	1.075	1.605	1.435	.825	.750
47	1.565	1.375	1.905	1.735	1.125	1.050
59	1.865	1.675	2.205	2.035	1.425	1.350
71	2.165	1.975	2.505	2.335	1.725	1.650
80	2.390	2.200	2.730	2.560	1.950	1.875

PLUG: RM352-080- 321-2900
RECEPTACLE: RM342-080- 581-5900
 XXXXX-XXX-XXX-XXXXXX

PLUG

RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

3	3-Row	3	3-Row
BODY STYLE:		BODY STYLE:	
5	Plug, right angle, with mounting ears	2	Receptacle, straight, with mounting ears
7	Plug, right angle, without mounting ears	4	Receptacle, straight, without mounting ears
BODY MATERIAL:		BODY MATERIAL:	
2	Polyphenylene sulfide (PPS)	2	Polyphenylene sulfide (PPS)

SIZE

011, 023, 035, 047, 059, 071, 080 | 011, 023, 035, 047, 059, 071, 080

CONTACTS

TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
31	Pin, right angle, dip solder, .109" x .020" dia	00	Contacts not supplied
32	Pin, right angle, dip solder, .140" x .020" dia	57	Socket, straight, crimp removable (20-22 AWG)*
33	Pin, right angle, dip solder, .172" x .020" dia	58	Socket, straight, crimp removable (24-26 AWG)*
34	Pin, right angle, dip solder, .109" x .016" dia	59	Socket, straight, crimp removable (28-30 AWG)*
35	Pin, right angle, dip solder, .140" x .016" dia		
36	Pin, right angle, dip solder, .172" x .016" dia		
PLATING OPTIONS:		PLATING OPTIONS:	
1	Gold plated termination	0	No plating (use with Contact Option "00" only)
2	Pre-tinned termination, SnPb alloy ☒	1	Gold plated termination
3	Pre-tinned termination, SAC305 alloy		

HARDWARE

STYLE OF HARDWARE: (See R-41 & R-42 for all options)		STYLE OF HARDWARE: (See R-41 & R-42 for all options)	
0256	None	0256	None
55	Guide set	55	Guide set
57	Two guide pins	57	Two guide pins
58	Two guide sockets	58	Two guide sockets
29	Fixed jackset	29	Fixed jackset
30	Fixed jackset, reversed	30	Fixed jackset, reversed
19	Two fixed jackscrews	19	Two fixed jackscrews
20	Two fixed jackscrews	20	Two fixed jackscrews
59	Hex turning jackset, .200" knob	59	Hex turning jackset, .200" knob
60	Hex turning jackset, reversed, .200" knob	60	Hex turning jackset, reversed, .200" knob
61	Two hex turning jackscrews, .200" knob	61	Two hex turning jackscrews, .200" knob
62	Two hex turning jackscrews, .200" knob	62	Two hex turning jackscrews, .200" knob
64	Turning jackset, .490" knob	64	Turning jackset, .490" knob
65	Turning jackset, reversed, .490" knob	65	Turning jackset, reversed, .490" knob
66	Two turning jackscrews, .490" knob	66	Two turning jackscrews, .490" knob
67	Two turning jackscrews, .490" knob	67	Two turning jackscrews, .490" knob
POLARIZATION:		POLARIZATION	
00	None	00	None
01	thru 68 are special identifiers, see R-38	01	thru 68 are special identifiers, see R-38
70	Same configuration as 01 without Loctite® (To be keyed by customer)	70	Same configuration as 01 without Loctite® (To be keyed by customer)

OPTIONS

BN Bond #1-72, sm. pattern hex nuts into mtg. ears |

* Full compliment of crimp removable sockets packaged with connectors

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG)
CDG4603 (20-22 AWG)
3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
4. Crimp contact part number on previous page.

☒ = Option not RoHS compliant

3 • ROW

Cable or Board to Crimp Removable

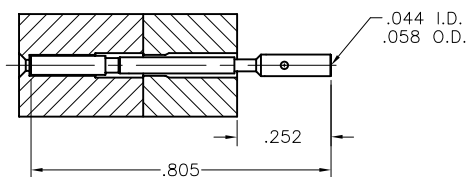
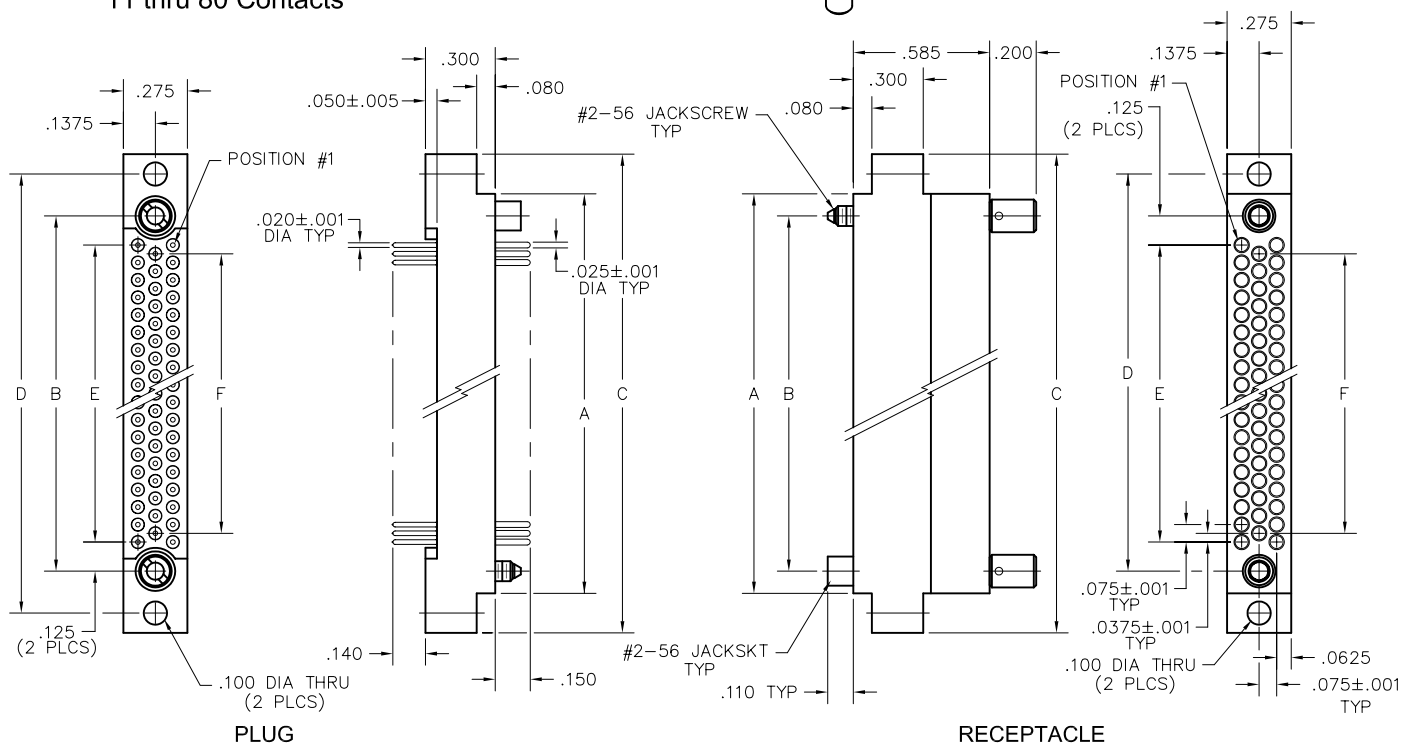
.075"

RM3

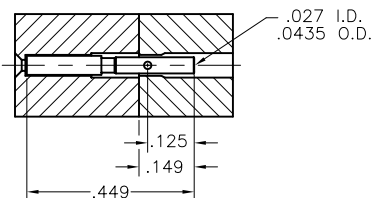
11 thru 80 Contacts

RM312-080-121-2900

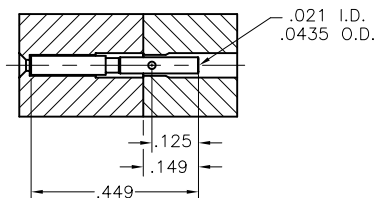
RM322-080-581-5900



20-22 AWG



24-26 AWG



28-30 AWG

NOTE:

When using crimp contacts with 20 gage barrel, barrel must be cut off prior to removing contact from connector body.

CRIMP REMOVABLE CONTACTS	
SIZE	PART NUMBER
20-22 AWG	RM300-000-571-0000
24-26 AWG	RM300-000-581-0000
28-30 AWG	RM300-000-591-0000

DIMENSIONS						
SIZE	A	B	C	D	E	F
11	.665	.475	1.005	.835	.225	.150
23	.965	.775	1.305	1.135	.525	.450
35	1.265	1.075	1.605	1.435	.825	.750
47	1.565	1.375	1.905	1.735	1.125	1.050
59	1.865	1.675	2.205	2.035	1.425	1.350
71	2.165	1.975	2.505	2.335	1.725	1.650
80	2.390	2.200	2.730	2.560	1.950	1.875



PLUG: RM312-080-121-2900
RECEPTACLE: RM322-080-581-5900
XXXXX-XXX-XXX-XXXX

PLUG**RECEPTACLE****SERIES**

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

3	3-Row	3	3-Row
BODY STYLE:		BODY STYLE:	
1	Plug, straight, with mounting ears	2	Receptacle, straight, with mounting ears
3	Plug, straight, without mounting ears	4	Receptacle, straight, without mounting ears
BODY MATERIAL:		BODY MATERIAL:	
2	Polyphenylene sulfide (PPS)	2	Polyphenylene sulfide (PPS)

SIZE

011, 023, 035, 047, 059, 071, 080 | 011, 023, 035, 047, 059, 071, 080

CONTACTS

TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
10	Pin, straight, dip solder, .109" x .020" dia	00	Contacts not supplied
11	Pin, straight, solder cup	57	Socket, straight, crimp removable (20-22 AWG)*
12	Pin, straight, dip solder, .140" x .020" dia	58	Socket, straight, crimp removable (24-26 AWG)*
13	Pin, straight, dip solder, .172" x .020" dia	59	Socket, straight, crimp removable (28-30 AWG)*
14	Pin, straight, dip solder, .250" x .020" dia		
15	Pin, straight, flex, .093" x .017" dia		
PLATING OPTIONS:		PLATING OPTIONS:	
1	Gold plated termination	0	No plating (use with Contact Option "00" only)
2	Pre-tinned termination, SnPb alloy (dip solder options only) ☒	1	Gold plated termination
3	Pre-tinned termination, SAC305 alloy (dip solder options only)		

HARDWARE

STYLE OF HARDWARE: (See R-41 & R-42 for all options)		STYLE OF HARDWARE: (See R-41 & R-42 for all options)	
0256	None	0256	None
55	Guide set	55	Guide set
57	Two guide pins	57	Two guide pins
58	Two guide sockets	58	Two guide sockets
29	Fixed jackset	29	Fixed jackset
30	Fixed jackset, reversed	30	Fixed jackset, reversed
19	Two fixed jackscrews	19	Two fixed jackscrews
20	Two fixed jacksockets	20	Two fixed jacksockets
59	Hex turning jackset, .200" knob	59	Hex turning jackset, .200" knob
60	Hex turning jackset, reversed, .200" knob	60	Hex turning jackset, reversed, .200" knob
61	Two hex turning jackscrews, .200" knob	61	Two hex turning jackscrews, .200" knob
62	Two hex turning jacksockets, .200" knob	62	Two hex turning jacksockets, .200" knob
64	Turning jackset, .490" knob	64	Turning jackset, .490" knob
65	Turning jackset, reversed, .490" knob	65	Turning jackset, reversed, .490" knob
66	Two turning jackscrews, .490" knob	66	Two turning jackscrews, .490" knob
67	Two turning jacksockets, .490" knob	67	Two turning jacksockets, .490" knob
POLARIZATION:		POLARIZATION	
00	None	00	None
01	thru 68 are special identifiers, see R-38	01	thru 68 are special identifiers, see R-38
70	Same configuration as 01 without Loctite® (To be keyed by customer)	70	Same configuration as 01 without Loctite® (To be keyed by customer)

* Full complement of crimp removable sockets packaged with connectors

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG)
CDG4603 (20-22 AWG)
3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
4. Crimp contact part number on previous page.

☒ = Option not RoHS compliant



3 • ROW

Crimp Removable to Crimp Removable

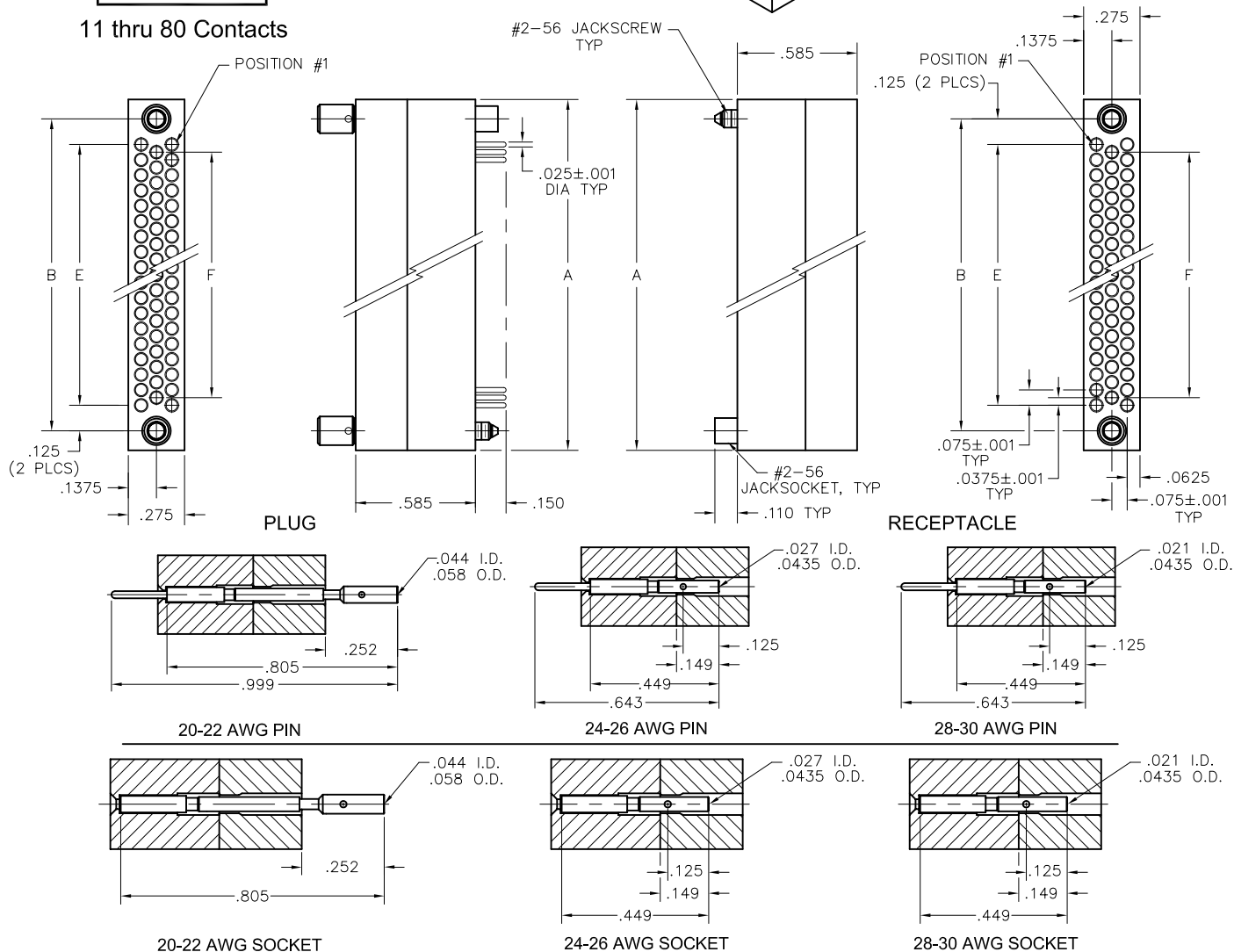
.075"

RM3

11 thru 80 Contacts

RM332-080-181-5900

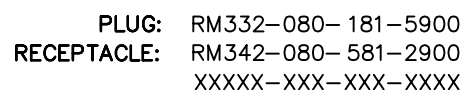
RM342-080-581-2900



NOTE: When using crimp contacts with 20 gage barrel, barrel must be cut off prior to removing contact from connector body.

CRIMP REMOVABLE CONTACTS	
SIZE	PART NUMBER
20-22 AWG PIN	RM300-000-171-0000
24-26 AWG PIN	RM300-000-181-0000
28-30 AWG PIN	RM300-000-191-0000
20-22 AWG SKT	RM300-000-571-0000
24-26 AWG SKT	RM300-000-581-0000
28-30 AWG SKT	RM300-000-591-0000

DIMENSIONS				
SIZE	A	B	E	F
11	.665	.475	.225	.150
23	.965	.775	.525	.450
35	1.265	1.075	.825	.750
47	1.565	1.375	1.125	1.050
59	1.865	1.675	1.425	1.350
71	2.165	1.975	1.725	1.650
80	2.390	2.200	1.950	1.875



RECEPTACLE

SERIES	
RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
BODY	
3 3-Row	3 3-Row
BODY STYLE:	BODY STYLE:
1 Plug, straight, with mounting ears	2 Receptacle, straight, with mounting ears
3 Plug, straight, without mounting ears	4 Receptacle, straight, without mounting ears
BODY MATERIAL:	BODY MATERIAL:
2 Polyphenylene sulfide (PPS)	2 Polyphenylene sulfide (PPS)
SIZE	
011, 023, 035, 047, 059, 071, 080	011, 023, 035, 047, 059, 071, 080
CONTACTS	
TYPE CONTACTS/TERMINATIONS:	TYPE CONTACTS/TERMINATIONS:
00 Contacts not supplied	00 Contacts not supplied
17 Pin, straight, crimp removable (20-22 AWG)*	57 Socket, straight, crimp removable (20-22 AWG)*
18 Pin, straight, crimp removable (24-26 AWG)*	58 Socket, straight, crimp removable (24-26 AWG)*
19 Pin, straight, crimp removable (28-30 AWG)*	59 Socket, straight, crimp removable (28-30 AWG)*
PLATING OPTIONS:	PLATING OPTIONS:
0 No plating (use with Contact Option "00" only)	0 No plating (use with Contact Option "00" only)
1 Gold plated termination	1 Gold plated termination
HARDWARE	
STYLE OF HARDWARE: (See R-41 & R-42 for all options)	STYLE OF HARDWARE: (See R-41 & R-42 for all options)
0256 None	0256 None
55 Guide set	55 Guide set
57 Two guide pins	57 Two guide pins
58 Two guide sockets	58 Two guide sockets
29 Fixed jackset	29 Fixed jackset
30 Fixed jackset, reversed	30 Fixed jackset, reversed
19 Two fixed jackscrews	19 Two fixed jackscrews
20 Two fixed jacksockets	20 Two fixed jacksockets
59 Hex turning jackset, .200" knob	59 Hex turning jackset, .200" knob
60 Hex turning jackset, reversed, .200" knob	60 Hex turning jackset, reversed, .200" knob
61 Two hex turning jackscrews, .200" knob	61 Two hex turning jackscrews, .200" knob
62 Two hex turning jacksockets, .200" knob	62 Two hex turning jacksockets, .200" knob
64 Turning jackset, .490" knob	64 Turning jackset, .490" knob
65 Turning jackset, reversed, .490" knob	65 Turning jackset, reversed, .490" knob
66 Two turning jackscrews, .490" knob	66 Two turning jackscrews, .490" knob
67 Two turning jacksockets, .490" knob	67 Two turning jacksockets, .490" knob
POLARIZATION:	POLARIZATION
00 None	00 None
01 thru 68 are special identifiers, see R-38	01 thru 68 are special identifiers, see R-38
70 Same configuration as 01 without Loctite® (To be keyed by customer)	70 Same configuration as 01 without Loctite® (To be keyed by customer)

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG)
CDG4603 (20-22 AWG)
3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
4. Crimp contact part number on previous page.



3 • ROW

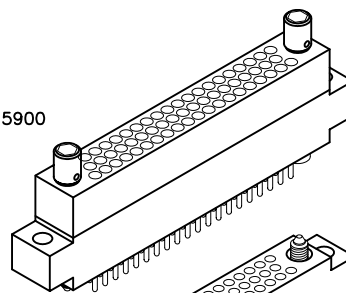
Crimp Removable to Cable or Board

.075"

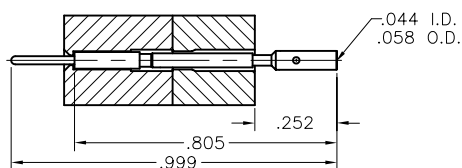
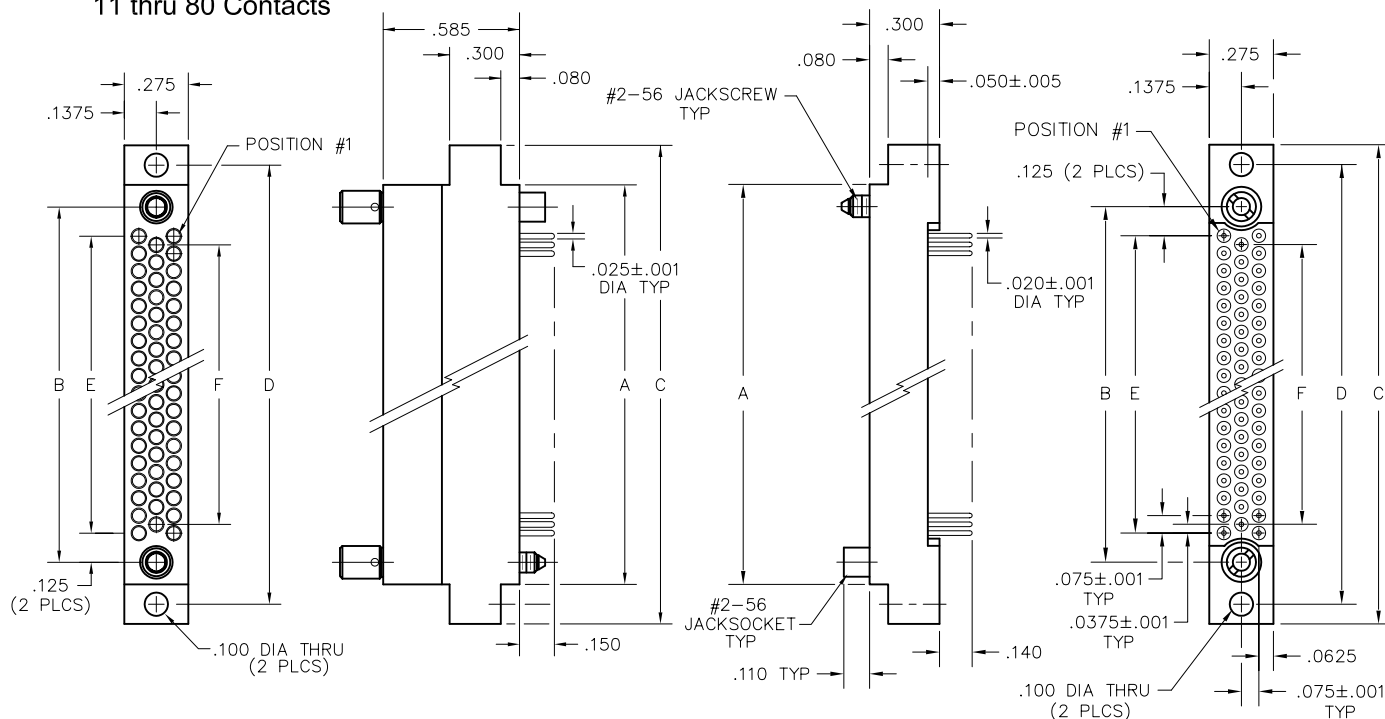
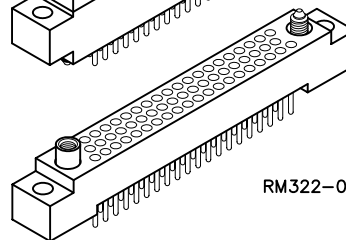
RM3

11 thru 80 Contacts

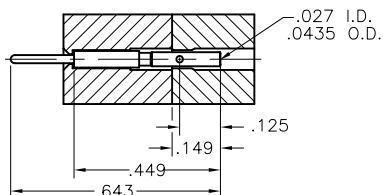
RM312-059-181-5900



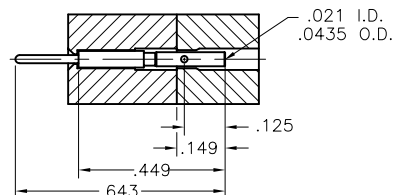
RM322-059-211-2900



20-22 AWG



24-26 AWG



28-30 AWG

NOTE:

When using crimp contacts with 20 gage barrel, barrel must be cut off prior to removing contact from connector body.

CRIMP REMOVABLE CONTACTS	
SIZE	PART NUMBER
20-22 AWG	RM300-000-171-0000
24-26 AWG	RM300-000-181-0000
28-30 AWG	RM300-000-191-0000

DIMENSIONS						
SIZE	A	B	C	D	E	F
11	.665	.475	1.005	.835	.225	.150
23	.965	.775	1.305	1.135	.525	.450
35	1.265	1.075	1.605	1.435	.825	.750
47	1.565	1.375	1.905	1.735	1.125	1.050
59	1.865	1.675	2.205	2.035	1.425	1.350
71	2.165	1.975	2.505	2.335	1.725	1.650
80	2.390	2.200	2.730	2.560	1.950	1.875

PLUG: RM312-059- 181-5900
RECEPTACLE: RM322-059- 211-2900
 XXXXX-XXX-XXX-XXXX

PLUG		RECEPTACLE	
SERIES			
RM .075" Screw Machine PC Connector		RM .075" Screw Machine PC Connector	
BODY			
3 3-Row	3 3-Row		
BODY STYLE:			
1 Plug, straight, with mounting ears	2 Receptacle, straight, with mounting ears		
3 Plug, straight, without mounting ears	4 Receptacle, straight, without mounting ears		
BODY MATERIAL:			
2 Polyphenylene sulfide (PPS)	2 Polyphenylene sulfide (PPS)		
SIZE			
011, 023, 035, 047, 059, 071, 080		011, 023, 035, 047, 059, 071, 080	
CONTACTS			
TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
00 Contacts not supplied	20 Socket, straight, dip solder, .109" x .020" dia		
17 Pin, straight, crimp removable (20-22 AWG)*	21 Socket, straight, dip solder, .140" x .020" dia		
18 Pin, straight, crimp removable (24-26 AWG)*	22 Socket, straight, dip solder, .172" x .020" dia		
19 Pin, straight, crimp removable (28-30 AWG)*	23 Socket, straight, dip solder, .250" x .020" dia		
	24 Socket, straight, solder cup		
	25 Socket, straight, flex circuit, .093" x .017" dia		
	26 Socket, straight, wire wrap®, .500" x .018 sq		
	27 Socket, straight, wire wrap®, .375" x .018 sq		
	28 Socket, straight, wire wrap®, .625" x .018 sq		
	29 Socket, connector saver, .150" x .025" dia		
	50 Socket, straight, dip solder, .140" x .016" dia		
	51 Socket, straight, dip solder, .172" x .016" dia		
	53 Socket, straight, stacking, .212" x .025" dia		
	54 Socket, straight, stacking, .244" x .025" dia		
	55 Socket, straight, stacking, .275" x .025" dia		
	64 Socket, straight, press-fit, .203" (Board .093"-125" thk)		
	65 Socket, straight, press-fit, .323" (Board .156"-200" thk)		
	66 Socket, straight, press-fit, .403" (Board .250"+ thk)		
PLATING OPTIONS:		PLATING OPTIONS:	
0 No plating (use with Contact Option "00" only)	1 Gold plated termination		
1 Gold plated termination	2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒		
	3 Pre-tinned termination, SAC305 alloy (dip solder options only)		
HARDWARE			
STYLE OF HARDWARE: (See R-41 & R-42 for all options)		STYLE OF HARDWARE: (See R-41 & R-42 for all options)	
0256 None	0256 None		
55 Guide set	55 Guide set		
57 Two guide pins	57 Two guide pins		
58 Two guide sockets	58 Two guide sockets		
29 Fixed jackset	29 Fixed jackset		
30 Fixed jackset, reversed	30 Fixed jackset, reversed		
19 Two fixed jackscrews	19 Two fixed jackscrews		
20 Two fixed jacksockets	20 Two fixed jacksockets		
59 Hex turning jackset, .200" knob	59 Hex turning jackset, .200" knob		
60 Hex turning jackset, reversed, .200" knob	60 Hex turning jackset, reversed, .200" knob		
61 Two hex turning jackscrews, .200" knob	61 Two hex turning jackscrews, .200" knob		
62 Two hex turning jacksockets, .200" knob	62 Two hex turning jacksockets, .200" knob		
64 Turning jackset, .490" knob	64 Turning jackset, .490" knob		
65 Turning jackset, reversed, .490" knob	65 Turning jackset, reversed, .490" knob		
66 Two turning jackscrews, .490" knob	66 Two turning jackscrews, .490" knob		
67 Two turning jacksockets, .490" knob	67 Two turning jacksockets, .490" knob		
POLARIZATION:		POLARIZATION	
00 None	00 None		
01 thru 68 are special identifiers, see R-38	01 thru 68 are special identifiers, see R-38		
70 Same configuration as 01 without Loctite® (To be keyed by customer)	70 Same configuration as 01 without Loctite® (To be keyed by customer)		

* Full compliment of crimp removable sockets packaged with connectors

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG) / CDG4603 (20-22 AWG)
3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
4. Crimp contact part number on previous page.

☒ = Option not RoHS compliant

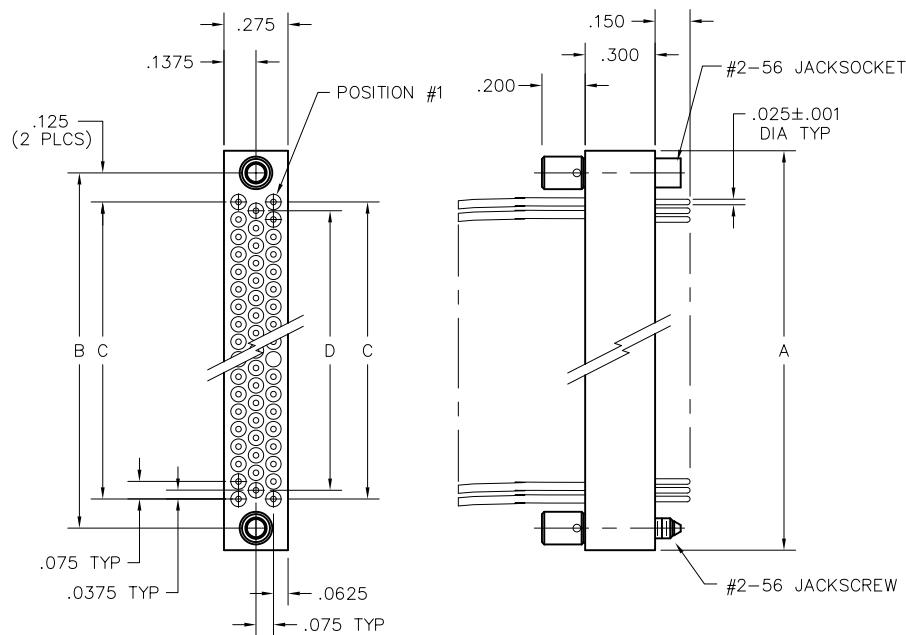
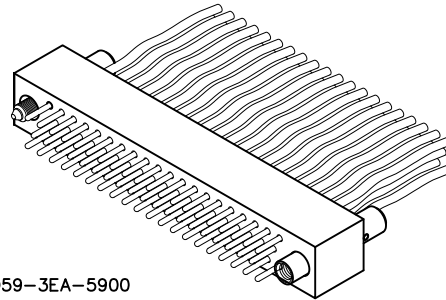
3 · ROW Crimped Wire I/O Plug

.075"

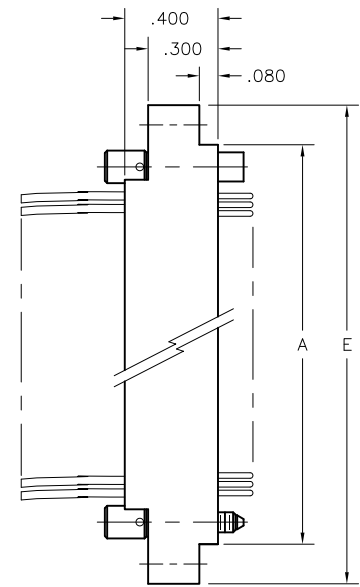
RA3

11 thru 104 Contacts

RA3D2-059-3EA-5900



PLUG WITHOUT
MOUNTING EARS OR
POTTING WELL



PLUG WITH
MOUNTING EARS AND
POTTING WELL

DIMENSIONS					
SIZE	A	B	C	D	E
11	.665	.475	.225	.150	1.005
23	.965	.775	.525	.450	1.305
35	1.265	1.075	.825	.750	1.605
47	1.565	1.375	1.125	1.050	1.905
59	1.865	1.675	1.425	1.350	2.205
71	2.165	1.975	1.725	1.650	2.505
80	2.390	2.200	1.950	1.875	2.730
104	2.990	2.800	2.550	2.475	3.330

RA3 PLUG CONNECTORS MATE WITH:		
MATE	DESCRIPTION	PAGE
RM322	3 ROW STRAIGHT RECEPTACLE WITH EARS	R-21
RM342	3 ROW STRAIGHT RECEPTACLE WITHOUT EARS	R-21
RM362	3 ROW RIGHT ANGLE RECEPTACLE WITH EARS	R-23
RM382	3 ROW RIGHT ANGLE RECEPTACLE WITHOUT EARS	R-23

REPLACEMENT CONTACTS:

RA000-001-100-0000
RA000-001-300-0000

SEE PAGE R-33.4 FOR CRIMP INSTRUCTIONS, CONTACT
INSERTION AND CONTACT REMOVAL TOOLS.

PLUG: RA3D2-059-3EA-5900
XXXXX-XXX-XXX-XXXX

SERIES	
RA .075" Screw Machine PC Connector	
BODY	
3	3-Row
BODY STYLE: A Plug, straight, w/ potting well, w/ mounting ears B Plug, straight, w/ potting well, w/out mounting ears C Plug, straight, w/out potting well, w/ mounting ears D Plug, straight, w/out potting well, w/out mounting ears	
BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	
SIZE	
011, 023, 035, 047, 059, 071, 080, 104	
CONTACTS	
TYPE CONTACTS/TERMINATIONS:	
1	Pin, crimp, 28-30 awg. contact
3	Pin, crimp, 22-26 awg. contact
WIRING OPTIONS:	
XX	See wiring codes at right
HARDWARE	
STYLE OF HARDWARE:	
0256	None
Guide Hardware	
5500	Guide set
5501-5568	Guide set, polarized (see page R-38)
5570	Guide set, polarized, same as 5501 without Loctite® (to be keyed by customer)
5700	Two guide pins
5800	Two guide sockets
Jacking Hardware	
2900	Fixed jackset
3000	Fixed jackset, reversed
1900	Two fixed jackscrews
2000	Two fixed jacksockets
5900	Hex turning jackset, .200" knob
6000	Hex turning jackset, reversed, .200" knob
6100	Two hex turning jackscrews, .200" knob
6200	Two hex turning jacksockets, .200" knob
6400	Turning jackset, .490" knob
6500	Turning jackset, reversed, .490" knob
6600	Two turning jackscrews, .490" knob
6700	Two turning jacksockets, .490" knob

☒ = Option not RoHS compliant

If potting well is used with a pre-wired connector, it will be potted and not repairable.

If potting well is not used with a pre-wired connector, it will not be potted.

Contacts that are not potted in place can be removed and replaced only one time.

See page R-33.4 for crimp instructions, contact insertion and contact removal tools.

WIRE CODES

TYPE and COLOR			LENGTH	
Code	Size	Color	Code	Length (+1"/-0")
Mil-W-16878/4				
A	22 awg	Ten repeating	A	6"
B	22 awg	White	B	12"
C	24 awg	Ten repeating	C	18"
D	24 awg	White	D	24"
E	26 awg	Ten repeating	E	30"
F	26 awg	White	F	36"
G	28 awg	Ten repeating	G	42"
H	28 awg	White	H	48"
J	30 awg	Ten repeating	J	54"
K	30 awg	White	K	60"
Mil-W-22759/33				
L	22 awg	Ten repeating	L	66"
M	22 awg	White	M	72"
N	24 awg	Ten repeating	N	84"
P	24 awg	White	P	96"
R	26 awg	Ten repeating	R	108"
S	26 awg	White	S	120"
T	28 awg	Ten repeating		
U	28 awg	White		
V	30 awg	Ten repeating		
W	30 awg	White		

USING WIRE CODES:

RA3D2-059-3EA-5900

Type and Color  Length

Color sequence for Ten repeating wire colors:

(Beginning in position #1)

Black
Brown
Red
Orange
Yellow
Green
Blue
Violet
Grey
White

Repeat this sequence until
connector is fully loaded.

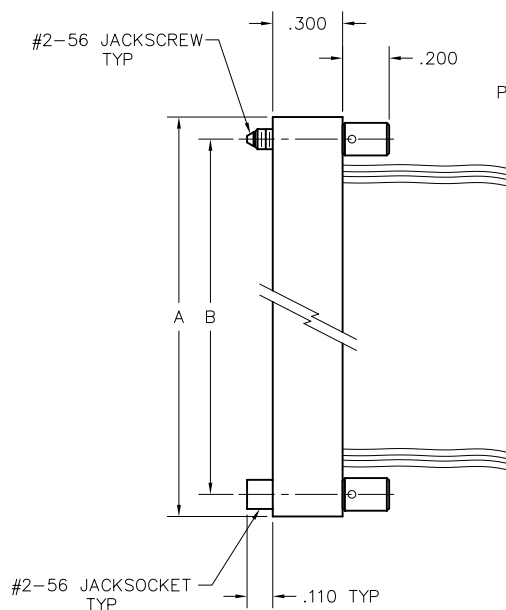
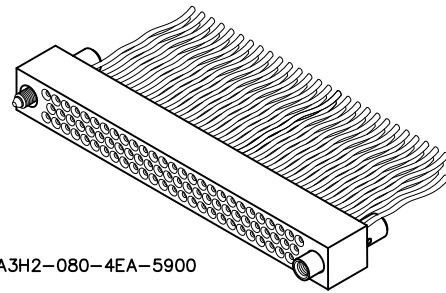
3 · ROW Crimped Wire I/O Receptacle

.075"

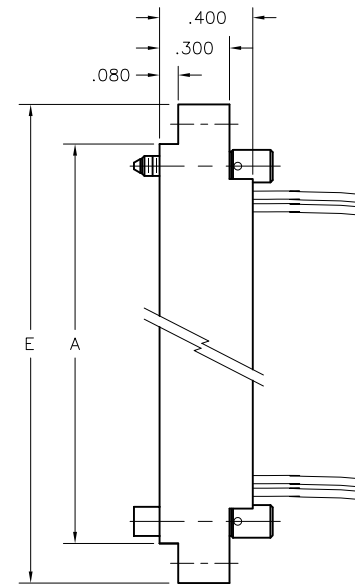
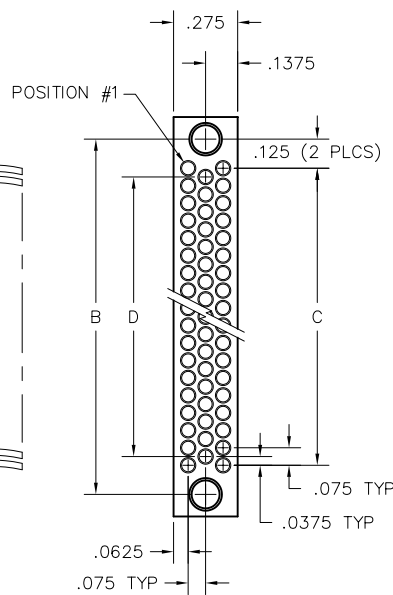
RA3

11 thru 104 Contacts

RA3H2-080-4EA-5900



RECEPTACLE WITHOUT
MOUNTING EARS OR
POTTING WELL



RECEPTACLE WITH
MOUNTING EARS AND
POTTING WELL

DIMENSIONS					
SIZE	A	B	C	D	E
11	.665	.475	.225	.150	1.005
23	.965	.775	.525	.450	1.305
35	1.265	1.075	.825	.750	1.605
47	1.565	1.375	1.125	1.050	1.905
59	1.865	1.675	1.425	1.350	2.205
71	2.165	1.975	1.725	1.650	2.505
80	2.390	2.200	1.950	1.875	2.730
104	2.990	2.800	2.550	2.475	3.330

RA3 RECEPTACLE CONNECTORS MATE WITH:		
MATE	DESCRIPTION	PAGE
RM312	3 ROW STRAIGHT PLUG WITH EARS	R-32
RM332	3 ROW STRAIGHT PLUG WITHOUT EARS	R-32
RM352	3 ROW RIGHT ANGLE PLUG WITH EARS	R-26
RM372	3 ROW RIGHT ANGLE PLUG WITHOUT EARS	R-26

REPLACEMENT CONTACTS:

RA000-001-200-0000
RA000-001-400-0000

SEE PAGE R-33.4 FOR CRIMP INSTRUCTIONS, CONTACT
INSERTION AND CONTACT REMOVAL TOOLS.

PLUG: RA3H2-080-4EA-5900
XXXXX-XXX-XXX-XXXX

SERIES	
RA .075" Screw Machine PC Connector	
BODY	
3	3-Row
BODY STYLE: E Receptacle, straight, w/ potting well, w/ mounting ears F Receptacle, straight, w/ potting well, w/out mounting ears G Receptacle, straight, w/out potting well, w/ mounting ears H Receptacle, straight, w/out potting well, w/out mounting ears	
BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	
SIZE	
011, 023, 035, 047, 059, 071, 080, 104	
CONTACTS	
TYPE CONTACTS/TERMINATIONS: 2 Socket, crimp, 28-30 awg. contact 4 Socket, crimp, 22-26 awg. contact	
WIRING OPTIONS: XX See wiring codes at right	
HARDWARE	
STYLE OF HARDWARE: 0256 None Guide Hardware 5500 Guide set 5501-5568 Guide set, polarized (see page R-38) 5570 Guide set, polarized, same as 5501 without Loctite® (to be keyed by customer) 5700 Two guide pins 5800 Two guide sockets Jacking Hardware 2900 Fixed jackset 3000 Fixed jackset, reversed 1900 Two fixed jackscrews 2000 Two fixed jackscrews 5900 Hex turning jackset, .200" knob 6000 Hex turning jackset, reversed, .200" knob 6100 Two hex turning jackscrews, .200" knob 6200 Two hex turning jackscrews, .200" knob 6400 Turning jackset, .490" knob 6500 Turning jackset, reversed, .490" knob 6600 Two turning jackscrews, .490" knob 6700 Two turning jackscrews, .490" knob	

☒ = Option not RoHS compliant

If potting well is used with a pre-wired connector, it will be potted and not repairable.

If potting well is not used with a pre-wired connector, it will not be potted.

Contacts that are not potted in place can be removed and replaced only one time.

See page R-33.4 for crimp instructions, contact insertion and contact removal tools.

WIRE CODES

TYPE and COLOR			LENGTH	
Code	Size	Color	Code	Length (+1"/-0")
Mil-W-16878/4				
A	22 awg	Ten repeating	A	6"
B	22 awg	White	B	12"
C	24 awg	Ten repeating	C	18"
D	24 awg	White	D	24"
E	26 awg	Ten repeating	E	30"
F	26 awg	White	F	36"
G	28 awg	Ten repeating	G	42"
H	28 awg	White	H	48"
J	30 awg	Ten repeating	J	54"
K	30 awg	White	K	60"
Mil-W-22759/33				
L	22 awg	Ten repeating	L	66"
M	22 awg	White	M	72"
N	24 awg	Ten repeating	N	84"
P	24 awg	White	P	96"
R	26 awg	Ten repeating	R	108"
S	26 awg	White	S	120"
T	28 awg	Ten repeating		
U	28 awg	White		
V	30 awg	Ten repeating		
W	30 awg	White		

USING WIRE CODES:

RA3H2-080-4EA-5900

Type and Color  Length

Color sequence for
Ten repeating wire colors:

(Beginning in position #1)

Black
Brown
Red
Orange
Yellow
Green
Blue
Violet
Grey
White

Repeat this sequence until
connector is fully loaded.

RA Assembly Instructions

CDG17258 includes:

Arbor press
Insertion tip
Removal tip
Fixture

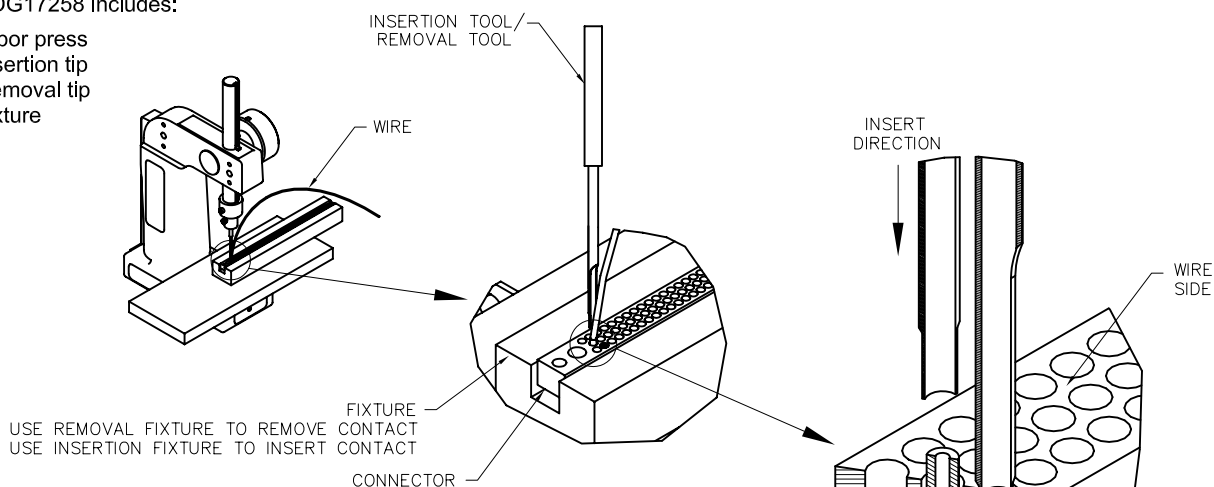
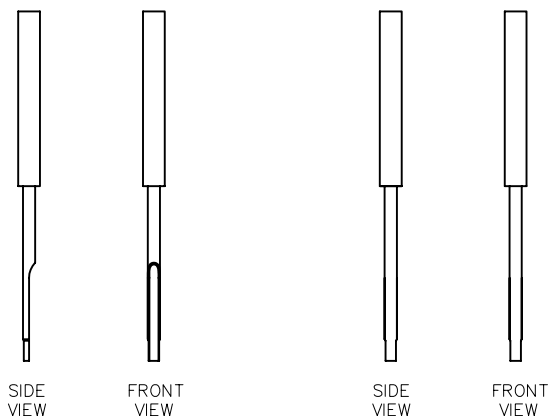


FIGURE 1

CONTACT INSERTION INSTRUCTIONS:

1. Load connector with crimped contacts.
2. Place preloaded connector on insertion fixture with wire side facing up.
3. Position fixture so insertion tool is over contact.
4. Place wire against insertion tool cutout trench.
5. Crank handle on press to seat contact.



INSERTION TOOL:
AIRBORN P/N: CDG17256

REMOVAL TOOL:
AIRBORN P/N: CDG17257

CONTACT REMOVAL INSTRUCTIONS:

1. Place connector on removal fixture with mating side facing up.
2. Position fixture so removal tool is over contact.
3. Crank handle on press to remove contact.

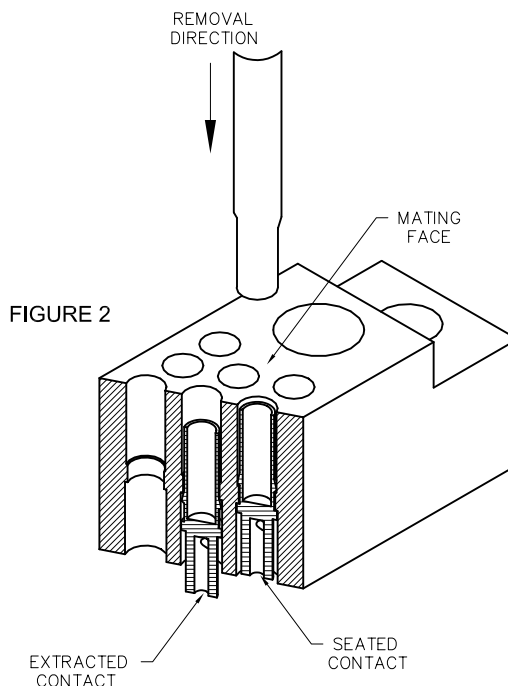


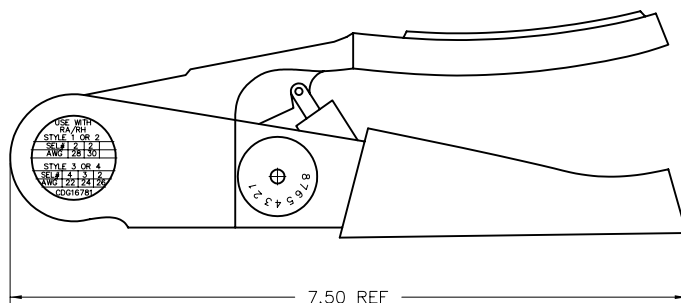
FIGURE 2

RA Crimp Instructions



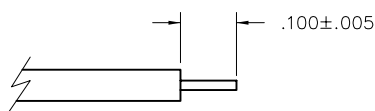
1. SET UP CRIMP TOOL

Install proper positioner into the crimp tool. Crimp settings are shown on the positioner for various wire gauge sizes. Adjust the wheel to the proper setting.



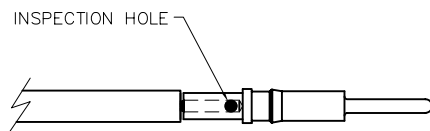
2. STRIP WIRE

Remove insulation from wire as shown.



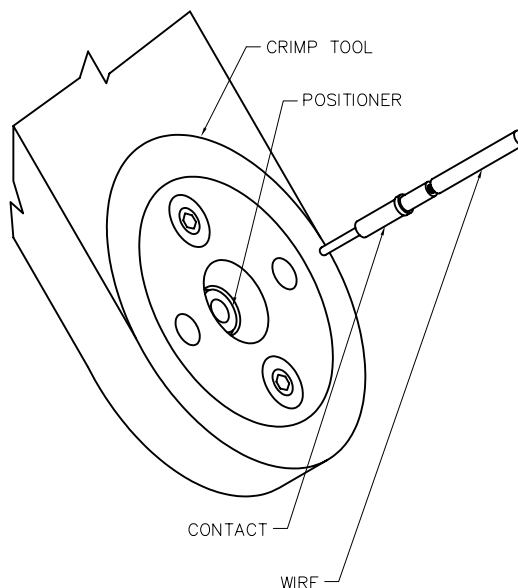
3. INSERT WIRE

Insert wire into the contact. Wire should be visible in the inspection hole.



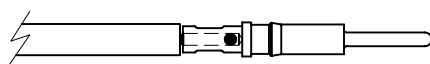
4. INSERT CONTACT INTO CRIMP TOOL

Make sure the contact is fully seated in the positioner. Squeeze the handles fully. The ratcheting mechanism of the tool will not allow a partial crimp. The handles will not return to the open position until fully compressed. Release the handles and remove the contact.



5. INSPECT CRIMPED CONTACT

Crimp indentions should be uniform in depth and location.

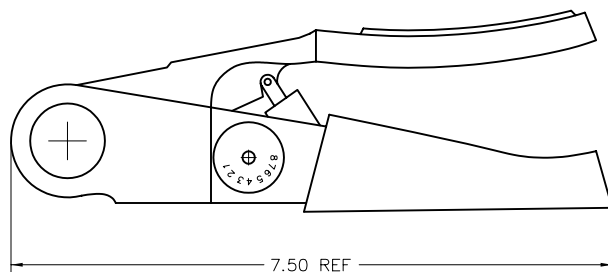




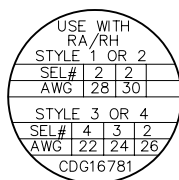
RA Crimp Accessories

Crimp Tool

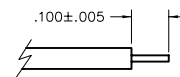
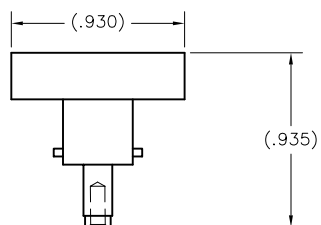
TC2963 - CRIMP TOOL
REF M22520/2-01



Crimp Positioner

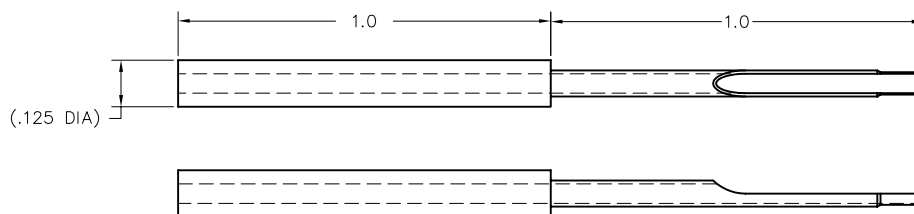


TOOL SELECTION TABLE	
CONTACT	POSITIONER
RA000-001-100-0000	CDG16781
RA000-001-200-0000	
RA000-001-300-0000	
RA000-001-400-0000	

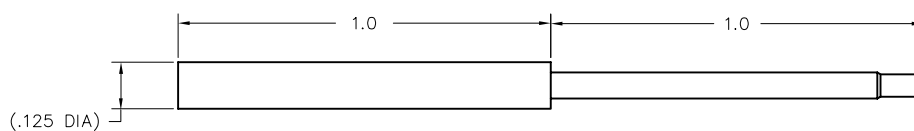


INSULATION STRIPPING
EXPOSE .100 BARE WIRE
LENGTH FOR INSERTION INTO
CONTACT.

Insertion Tool - CDG17256



Removal Tool - CDG17257



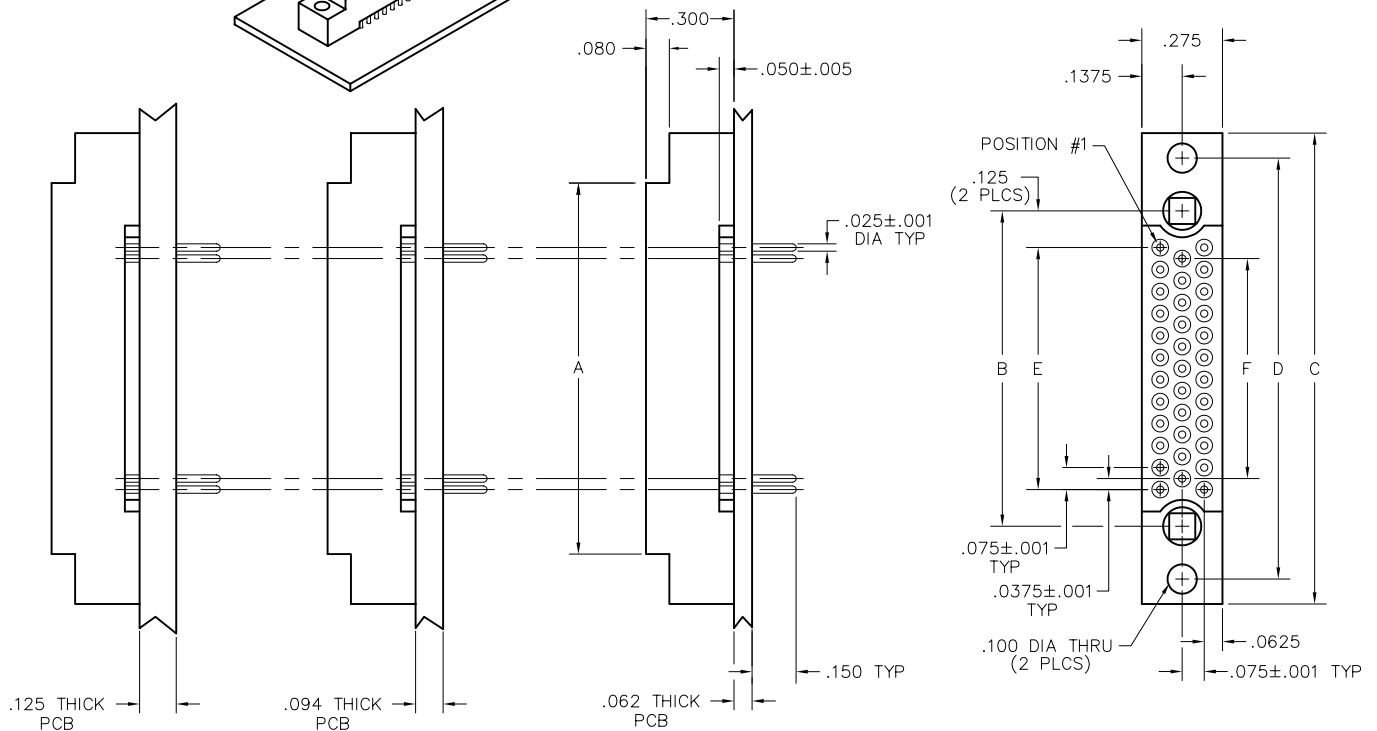


3 • ROW PC Board Stackable or Connector Saver

.075"

RM3

11 thru 206 Contacts



NOTE:
Stacking connectors cannot have mating hardware.
(-0256 indicates no hardware)

PC BOARD THICKNESS	TERMINATION LENGTH	PART NUMBER
.062	.212	RM322-035-531-0256
.094	.244	RM322-035-541-0256
.125	.275	RM322-035-551-0256
CONNECTOR SAVER	.150	RM322-035-291-0256

DIMENSIONS						
SIZE	A	B	C	D	E	F
11	.665	.475	1.005	.835	.225	.150
23	.965	.775	1.305	1.135	.525	.450
35	1.265	1.075	1.605	1.435	.825	.750
47	1.565	1.375	1.905	1.735	1.125	1.050
59	1.865	1.675	2.205	2.035	1.425	1.350
71	2.165	1.975	2.505	2.335	1.725	1.650
80	2.390	2.200	2.730	2.560	1.950	1.875
92	2.690	2.500	3.030	2.860	2.250	2.175
104	2.990	2.800	3.330	3.160	2.550	2.475
122	3.440	3.250	3.780	3.610	3.000	2.925
140	3.890	3.700	4.230	4.060	3.450	3.375
152	4.190	4.000	4.530	4.360	3.750	3.675
182	4.940	4.750	5.280	5.110	4.500	4.425
206	5.540	5.350	5.880	5.710	5.100	5.025



3 • ROW

Right Angle PTH Plug Straight PTH Plug

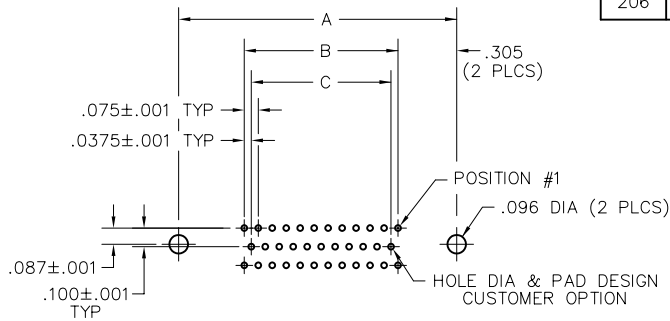
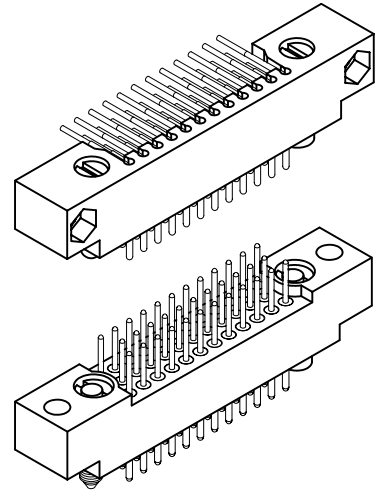
.075"

RM3

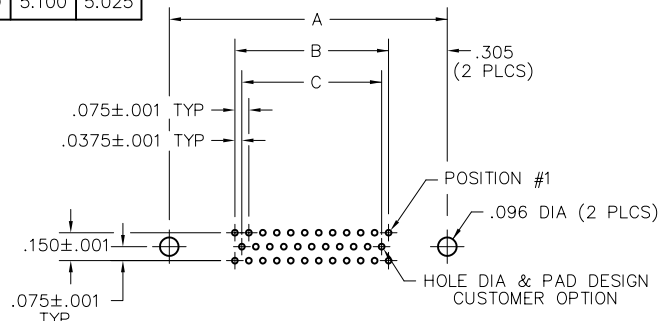
11 thru 206 Contacts

Recommended
Board Layout

DIMENSIONS			
SIZE	A	B	C
11	.835	.225	.150
23	1.135	.525	.450
35	1.435	.825	.750
47	1.735	1.125	1.050
59	2.035	1.425	1.350
71	2.335	1.725	1.650
80	2.560	1.950	1.875
92	2.860	2.250	2.175
104	3.160	2.550	2.475
122	3.610	3.000	2.925
140	4.060	3.450	3.375
152	4.360	3.750	3.675
182	5.110	4.500	4.425
206	5.710	5.100	5.025



RIGHT ANGLE PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE

SIZE	CONTACT ID	SIZE	CONTACT ID
11	4 3 2 1 7 6 5 11 10 9 8	92	31 30 29 3 2 1 61 60 59 34 33 32 92 91 90 64 63 62
23	8 7 6 5 4 3 2 1 15 14 13 12 11 10 9 23 22 21 20 19 18 17 16	104	35 34 33 3 2 1 69 68 67 38 37 36 104 103 102 72 71 70
35	12 11 10 3 2 1 23 22 21 15 14 13 35 34 33 26 25 24	122	41 40 39 3 2 1 81 80 79 44 43 42 122 121 120 84 83 82
47	16 15 14 3 2 1 31 30 29 19 18 17 47 46 45 34 33 32	140	47 46 45 3 2 1 93 92 91 50 49 48 140 139 138 96 95 94
59	20 19 18 3 2 1 39 38 37 23 22 21 59 58 57 42 41 40	152	51 50 49 3 2 1 101 100 99 54 53 52 152 151 150 104 103 102
71	24 23 22 3 2 1 47 46 45 27 26 25 71 70 69 50 49 48	182	61 60 59 3 2 1 121 120 119 64 63 62 182 181 180 124 123 122
80	27 26 25 3 2 1 53 52 51 30 29 28 80 79 78 56 55 54	206	69 68 67 3 2 1 137 136 135 72 71 70 206 205 204 140 139 138

3 • ROW

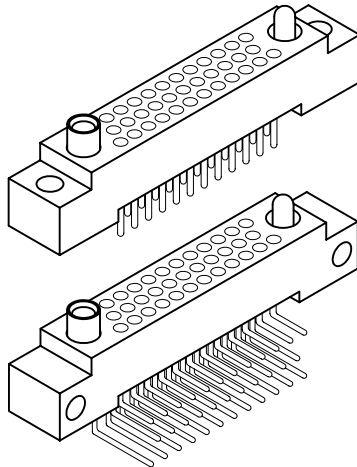
Right Angle PTH Rcpt Straight PTH Rcpt

.075"

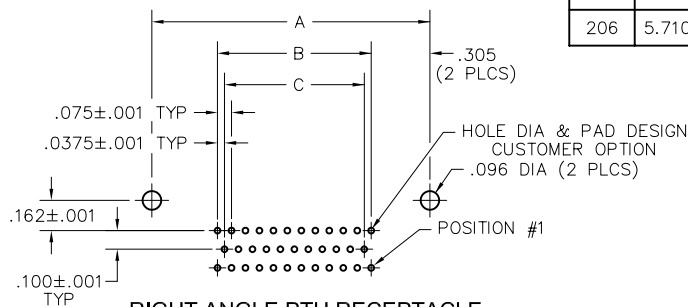
RM3

11 thru 206 Contacts

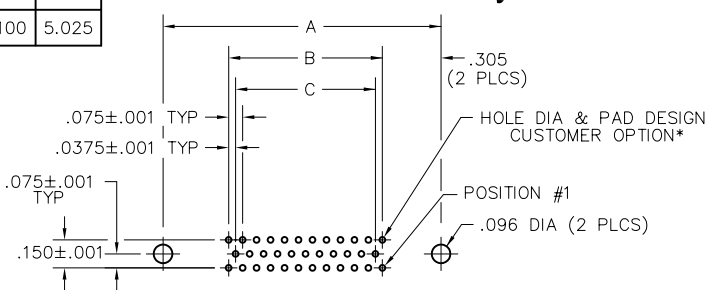
Recommended
Board Layout



DIMENSIONS			
SIZE	A	B	C
11	.835	.225	.150
23	1.135	.525	.450
35	1.435	.825	.750
47	1.735	1.125	1.050
59	2.035	1.425	1.350
71	2.335	1.725	1.650
80	2.560	1.950	1.875
92	2.860	2.250	2.175
104	3.160	2.550	2.475
122	3.610	3.000	2.925
140	4.060	3.450	3.375
152	4.360	3.750	3.675
182	5.110	4.500	4.425
206	5.710	5.100	5.025



RIGHT ANGLE PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE

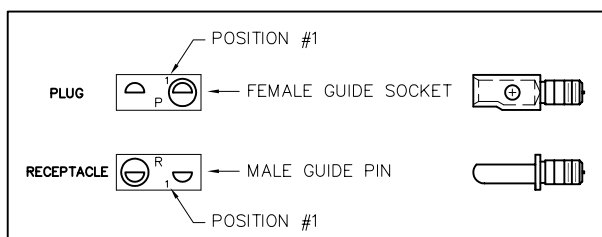
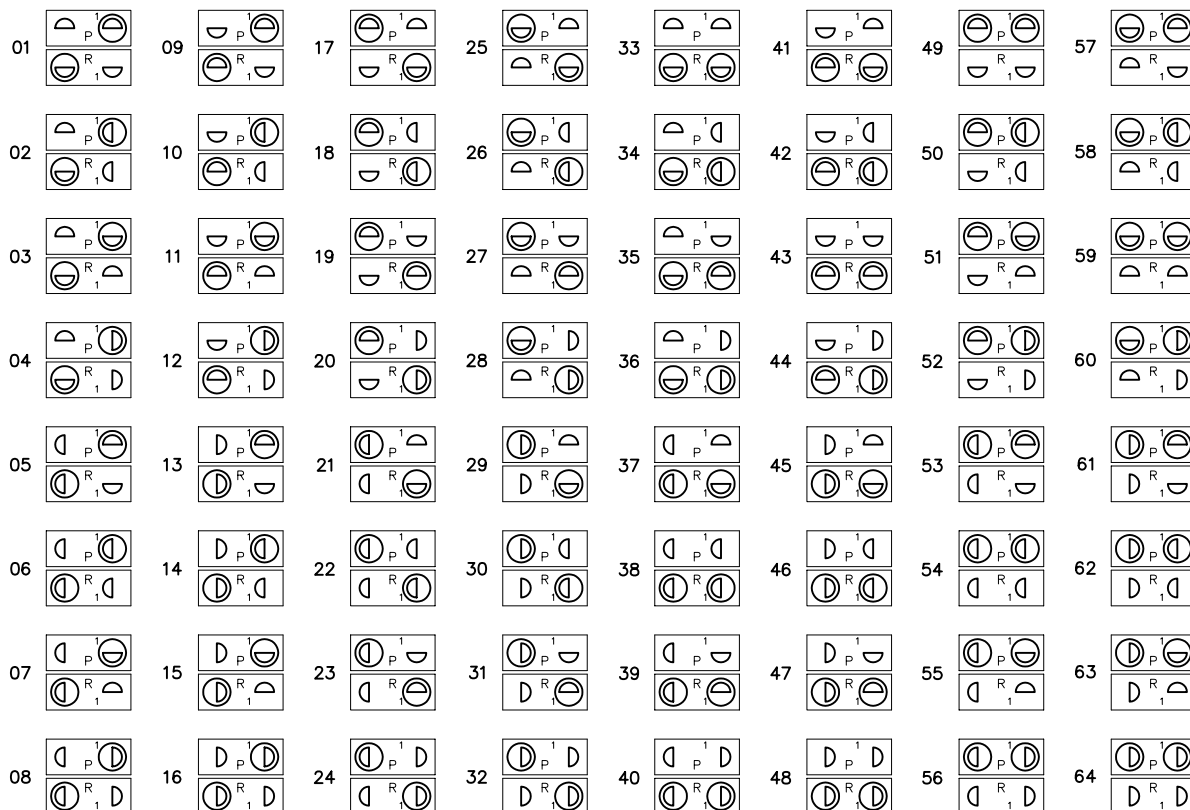
*COMPLIANT TERMINATION REQUIREMENTS:
Board Material: FR-4 w/ 1.0 oz. copper
Minimum nominal board thickness: .062"
Drilled hole: .0319"-.0339"
Copper plating thickness: .0010" minimum

Tin-lead plating thickness: .0006" maximum
Electroplated tin-lead composition: 63/37 (Sn/Pb)
Finished hole diameter: .028"±.002"

SIZE	CONTACT ID	SIZE	CONTACT ID
11	11 10 9 8 7 6 5 4 3 2 1	92	92 91 90 61 60 59 31 30 29 64 63 62 34 33 32 3 2 1
23	23 22 21 20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1	104	104 103 102 69 68 67 35 34 33 72 71 70 38 37 36 3 2 1
35	35 34 33 23 22 21 12 11 10 26 25 24 15 14 13 3 2 1	122	122 121 120 81 80 79 41 40 39 84 83 82 44 43 42 3 2 1
47	47 46 45 31 30 29 16 15 14 34 33 32 19 18 17 3 2 1	140	140 139 138 93 92 91 47 46 45 96 95 94 50 49 48 3 2 1
59	59 58 57 39 38 37 20 19 18 42 41 40 23 22 21 3 2 1	152	152 151 150 101 100 99 51 50 49 104 103 102 54 53 52 3 2 1
71	71 70 69 47 46 45 24 23 22 50 49 48 27 26 25 3 2 1	182	182 181 180 121 120 119 61 60 59 124 123 122 64 63 62 3 2 1
80	80 79 78 53 52 51 27 26 25 56 55 54 30 29 28 3 2 1	206	206 205 204 137 136 135 69 68 67 140 139 138 72 71 70 3 2 1

Polarization 2 & 3 Row

D-Shaped Guide Sets



For optimum safety, use polarization number 01-06-11-16-17-22-27 or 32 when possible. These positions will exclude entry or guide pins at both ends of connectors when an attempt is made to mate incorrectly.

Select the appropriate two digit number above and include as the last two digits of the hardware code in the part number.

Example:

Plug RM252-100-311-5501
Receptacle RM222-100-211-5501

To order polarization guide set only, see catalog page R-42. This set consists of one "D-shaped" guide pin, one "D-shaped" guide socket and two spanner nuts (#2-56 UNC thread).

To change polarization position of guide sets, order spanner nut wrench, part number TN-1680.

UNIVERSAL TEST CONNECTORS

The following test guide sets are designed to mate with any of several connectors having different polarization positions. Note that the square guide pin in test connector will enter the D-shaped socket in any of the four positions in which it may be installed. Likewise, the round guide socket in test connector will fit the D-shaped pin in any position.

5565 CD8783		For positions 5501 thru 5516
5566 CD8783		For positions 5517 thru 5532
5567P CD8784		For positions 5533 thru 5548
5567R CD7743		For positions 5533 thru 5548
5568P CD7743		For positions 5549 thru 5564
5568R CD8784		For positions 5549 thru 5564

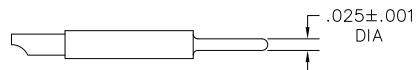
Hardware type shown above catalog order number.



Contacts 2 & 3 Row

Pins and Sockets

PINS



11 Pin, straight, solder cup

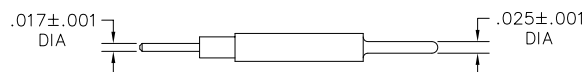


10 Pin, straight, dip solder, .109"

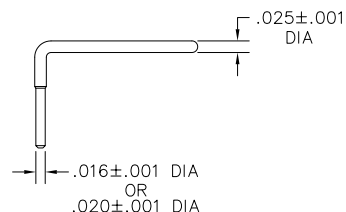
12 Pin, straight, dip solder, .140"

13 Pin, straight, dip solder, .172"

14 Pin, straight, dip solder, .250"



15 Pin, straight, flex circuit, .093"



31 Pin, right angle, dip solder, .109" x .020" dia

32 Pin, right angle, dip solder, .140" x .020" dia

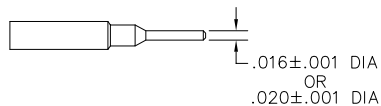
33 Pin, right angle, dip solder, .172" x .020" dia

34 Pin, right angle, dip solder, .109" x .016" dia

35 Pin, right angle, dip solder, .140" x .016" dia

36 Pin, right angle, dip solder, .172" x .016" dia

SOCKETS



20 Socket, straight, dip solder, .109" x .020" dia

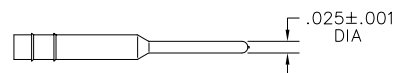
21 Socket, straight, dip solder, .140" x .020" dia

22 Socket, straight, dip solder, .172" x .020" dia

23 Socket, straight, dip solder, .250" x .020" dia

50 Socket, straight, dip solder, .140" x .016" dia

51 Socket, straight, dip solder, .172" x .016" dia



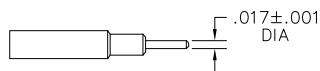
53 Socket, straight, stackable, .212" (Board: .062")

54 Socket, straight, stackable, .244" (Board: .094")

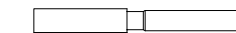
55 Socket, straight, stackable, .275" (Board: .125")



24 Socket, straight, solder cup



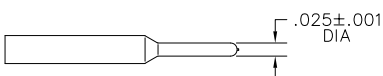
25 Socket, straight, flex circuit, .093"



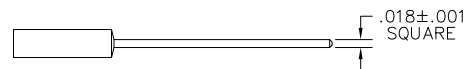
57 Socket, straight, crimp removable (20-22 awg)

58 Socket, straight, crimp removable (24-26 awg)

59 Socket, straight, crimp removable (28-30 awg)



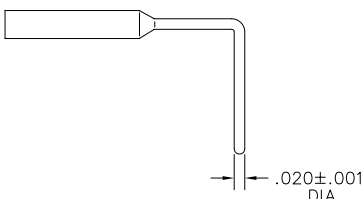
29 Socket, connector saver, .150"



26 Socket, straight, wire-wrap®, .500"

27 Socket, straight, wire-wrap®, .375"

28 Socket, straight, wire-wrap®, .625"

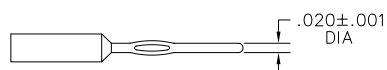


44 Socket, right angle, dip solder, .109"

45 Socket, right angle, dip solder, .140"

46 Socket, right angle, dip solder, .172"

47 Socket, right angle, dip solder, .250"



64 Socket, straight, press-fit, .203" (Board: .093"-.125")

65 Socket, straight, press-fit, .323" (Board: .156"-.200")

66 Socket, straight, press-fit, .403" (Board: .250 or <)

Military Cross Reference Chart

M55302/190, 191, 192, 193

Rows	Series & Body Type	Number of Contacts	Type of Terminal	Hardware
2	M55302/190L RM222	Sockets 10, 20, 30, 40, 50, 60, 70, 80, 90, 100	A = 241 B = 201 C = 211	X = 5500 Y = 5501 F = 2900
3	M55302/192L RM322	Sockets 122 152	D = 221 E = 251 F = 271 G = 261 H = 281	S = 5900 N = 7600 L = 5100 M = 6400
2	M55302/191 RM252	Pins 10, 20, 30, 40, 50, 60, 70, 80, 90, 100	A = 311 B = 321 C = 331	X = 5500 Y = 5501 F = 2900 S = 5900
3	M55302/193 RM352	Pins 122 152	A = 311 B = 321 C = 331	N = 7600 L = 5100 M = 6400

Terminal Description Refer 190L, 192L

A = Solder cup
B = Dip terminal, .109" long
C = Dip terminal, .140" long
D = Dip terminal, .172" long
E = Flex circuit, .093" long
F = Wire wrap®, .375" long
G = Wire wrap®, .500 long

Hardware Description Refer 190L, 192L, 191, 193

Type X = Full round
Type Y = "D-shaped"
Type F = Fixed jackset
Type S = Short turning hex jackset
Type N = Turning hex jackset
Type L = Turning slotted jackset
Type M = Short turning slotted jackset

Refer 191, 193

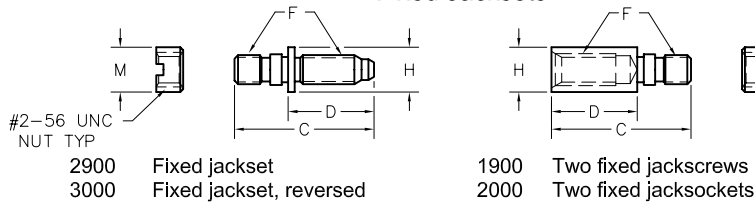
A = Dip terminal, .109" long
B = Dip terminal, .140" long
C = Dip terminal, .172" long

Examples: Mating Pair

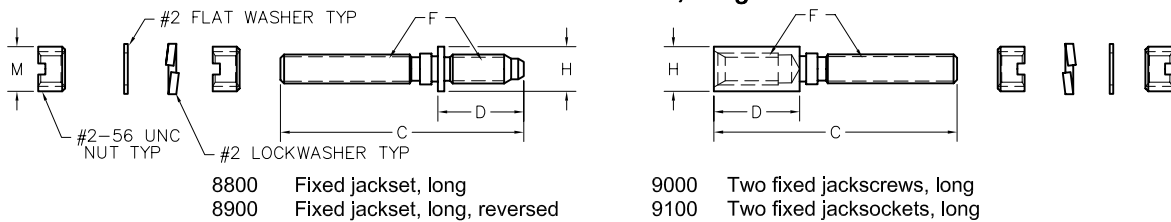
Military AirBorn	M55302/190LC100X RM222-100-211-5500	Two row receptacle, .100 socket contacts with dip terminal, .140" long in a straight thru housing with mounting ears and full round guide set.
Military AirBorn	M55302/191A100X RM252-100-311-5500	Two row plug, 100 pin contacts with dip terminals, .109" long in a right angle housing with mounting ears and full round guide set.

#2-56 Jacksets

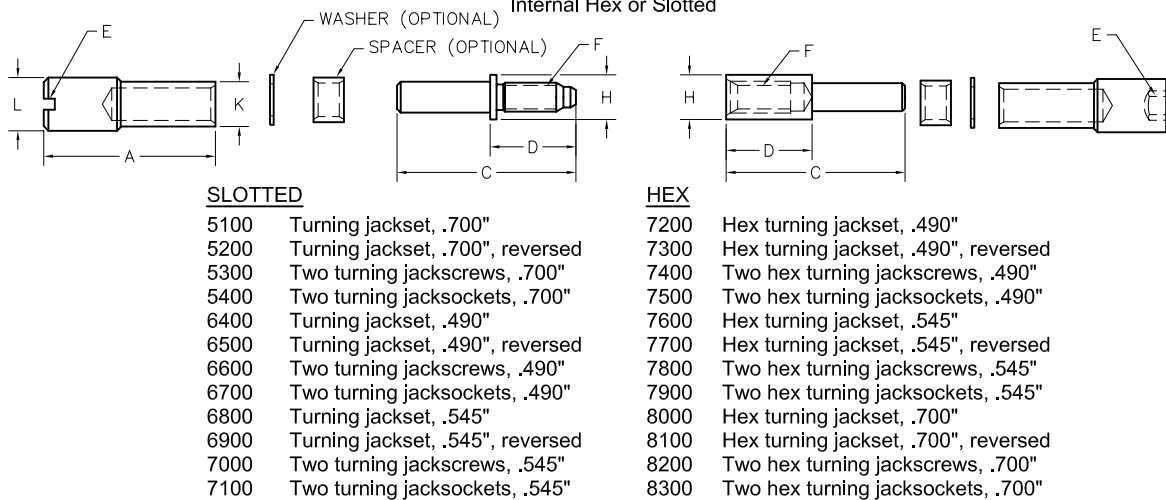
Fixed Jacksets



Fixed Jacksets, Long

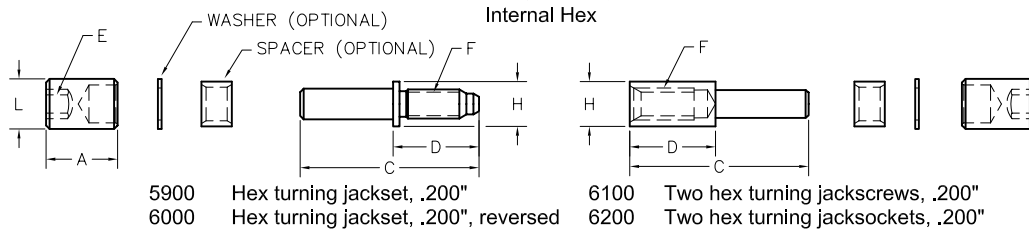


Turning Jacksets Internal Hex or Slotted



Low Profile Jacksets

Internal Hex



Hardware Only

HARDWARE TYPE	PART NUMBER
1900	RM000-000-000-1900
2000	RM000-000-000-2000
2900 or 3000	RM000-000-000-2900 (or -3000)
5100 or 5200	RM000-000-000-5100 (or -5200)
5300	RM000-000-000-5300
5400	RM000-000-000-5400
5900 or 6000	RM000-000-000-5900 (or -6000)
6100	RM000-000-000-6100
6200	RM000-000-000-6200
6400 or 6500	RM000-000-000-6400 (or -6500)
6600	RM000-000-000-6600
6700	RM000-000-000-6700

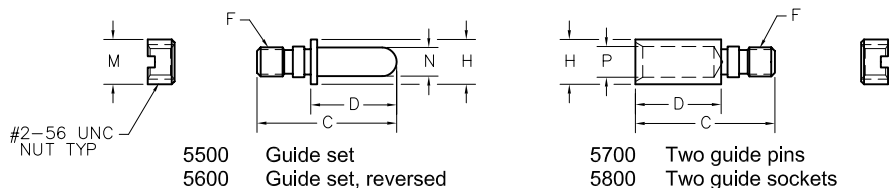
HARDWARE TYPE	PART NUMBER
6800 or 6900	RM000-000-000-6800 (or -6900)
7000	RM000-000-000-7000
7100	RM000-000-000-7100
7200 or 7300	RM000-000-000-7200 (or -7300)
7400	RM000-000-000-7400
7500	RM000-000-000-7500
7600 or 7700	RM000-000-000-7600 (or -7700)
7800	RM000-000-000-7800
7900	RM000-000-000-7900
8000 or 8100	RM000-000-000-8000 (or -8100)
8200	RM000-000-000-8200
8300	RM000-000-000-8300

Notes:

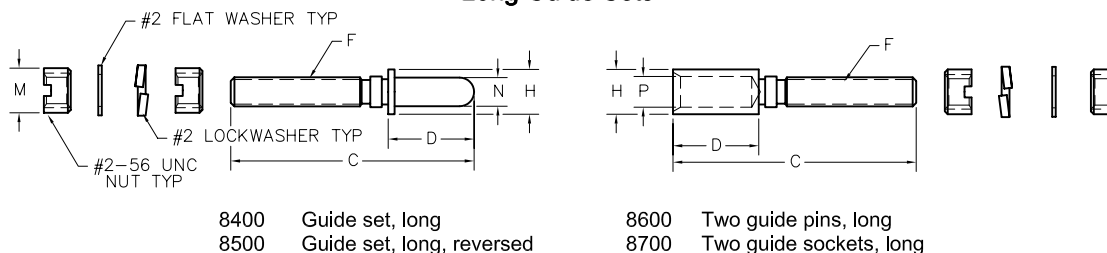
- For spanner nut wrench, order part number TN1680 (refer to page WA-9 in W-Series Catalog).
- When installing fixed jacksets, apply Loctite® to threads.

Guide Sets

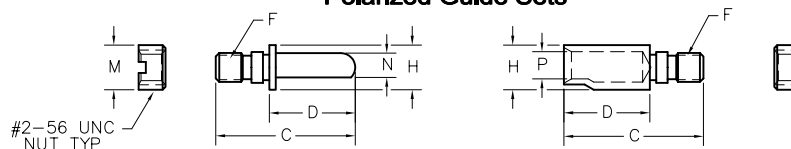
Guide Sets



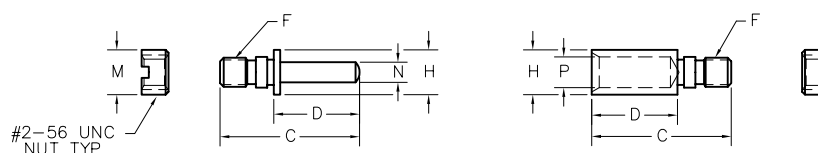
Long Guide Sets



Polarized Guide Sets



Universal Test Guide Sets



DIMENSIONS											
HARDWARE TYPE	A	C	D	E	F	H	K	L	M	N	P
1900/2000/2900/3000	—	.390	.240	—	#2-56 UNC TH'D	.125 DIA	—	—	.125 DIA	—	—
5100 THRU 5400	.700	.750		.031 x .031 SLOT			.125 DIA	.156 DIA	—	—	—
5500 THRU 5800	—	—		—			—	—	—	.080 DIA	.088 DIA
5501 THRU 5564	—	.390		—			—	—	.125 DIA	.068	.076
5565 THRU 5568	—	—		—			—	—	—	.056 SQ	.088 DIA
5900 THRU 6200	.200	.500		5/64 INT HEX			—	.140 DIA	—	—	—
6400 THRU 6700	.490	.750		.031 x .031 SLOT			.125 DIA	.156 DIA	—	—	—
6800 THRU 7100	.545			—					—	—	
7200 THRU 7500	.490			—					—	—	
7600 THRU 7900	.545			—					—	—	
8000 THRU 8300	.700			—					—	—	
8400 THRU 8700	—			.680					—	—	—
8800 THRU 9100	—	—					—	—	—	—	—

Hardware Only

HARDWARE TYPE	PART NUMBER
5500 or 5600	RM000-000-000-5500 (or -5600)
5501 - 5532	RM000-000-000-5501 (thru -5532)
5533 - 5548	RM000-000-000-5533 (thru -5548)
5549 - 5564	RM000-000-000-5549 (thru -5564)
5565 or 5566	RM000-000-000-5565 (or -5566)
5568	RM000-000-000-5568
5567	RM000-000-000-5567

HARDWARE TYPE	PART NUMBER
5570	RM000-000-000-5570
5700	RM000-000-000-5700
5800	RM000-000-000-5800
8400 or 8500	RM000-000-000-8400 (or -8500)
8600	RM000-000-000-8600
8700	RM000-000-000-8700

To order connector without hardware, place "-0256" in hardware designation area of catalog number

Example: RM322-152-221-0256

4 • ROW Daughterboard to Motherboard or Chassis

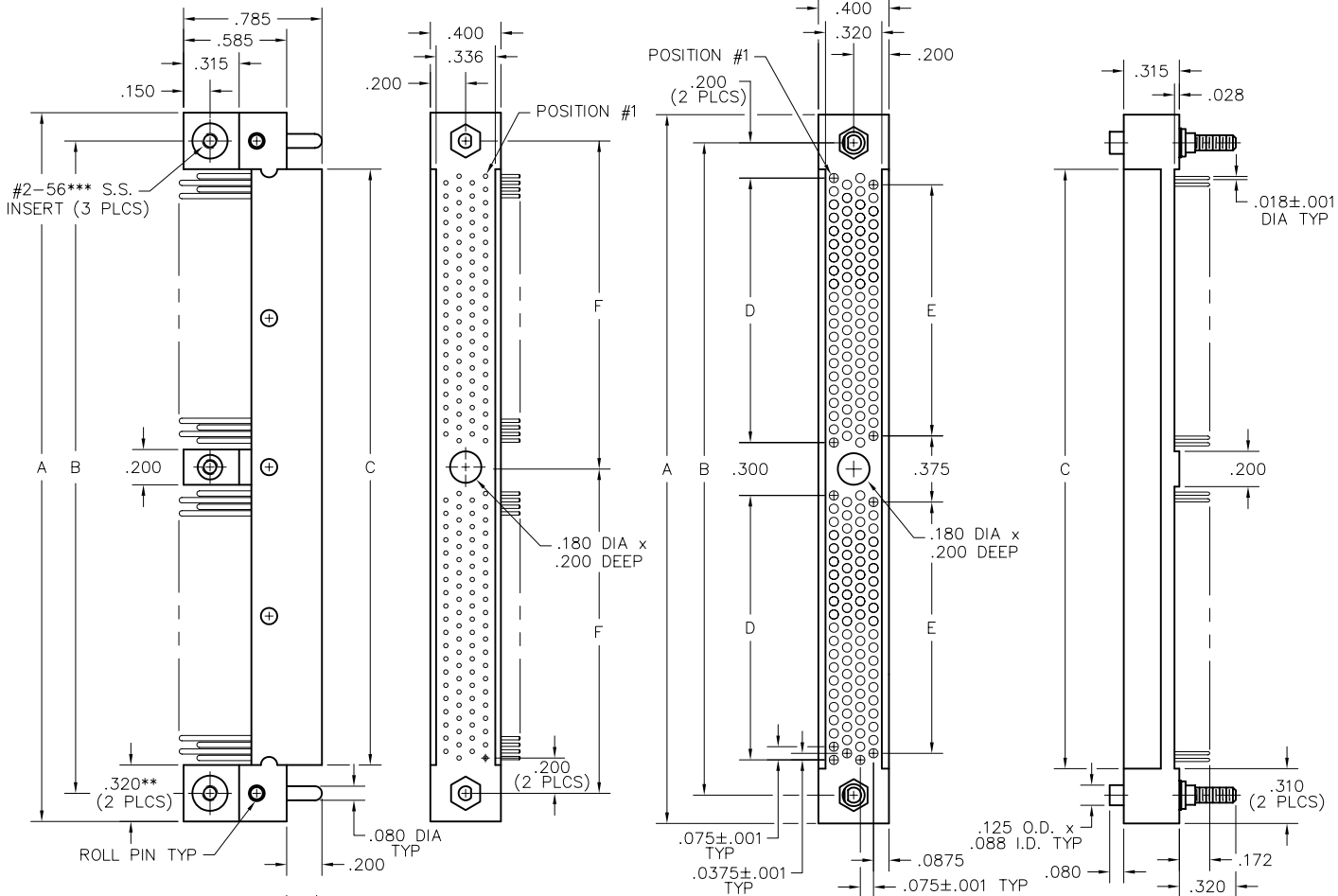
.075"

RM4

86 thru 404 Contacts

RM452-164-312-9501

RM422-164-832-9601



SIZE	DIMENSIONS							
	PLUG	RCPT	B	PLUG	RCPT	D	E	F
86*	2.255	2.295	1.975	1.655	1.675	1.575	1.500	—
110*	2.745	2.745	2.425	2.105	2.125	2.025	1.950	—
164	4.020	4.020	3.700	3.380	3.400	1.500	1.425	1.850
196	4.620	4.620	4.300	3.980	4.000	1.800	1.725	2.150
204	4.770	4.770	4.450	4.130	4.150	1.875	1.800	2.225
220	5.070	5.070	4.750	4.430	4.450	2.025	1.950	2.375
250*	5.370	5.370	5.050	4.730	4.750	4.650	4.575	—
276	6.120	6.120	5.800	5.480	5.500	2.550	2.475	2.900
300	6.570	6.570	6.250	5.930	5.950	2.775	2.700	3.125
404	8.520	8.520	8.200	7.880	7.900	3.750	3.675	4.100

NOTES:

* = Single section, no center mounting hole

** = .280" for 86 position

*** = #4-40 for 404 position

PLUG: RM452-164-312-9501
RECEPTACLE: RM422-164-832-9601
 XXXXX-XXX-XXX-XXXX

PLUG

RECEPTACLE

SERIES	
RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector

BODY	
4 4-Row	4 4-Row
BODY STYLE: 5 Plug, right angle, with mounting ears	BODY STYLE: 2 Receptacle, straight, without mounting ears
BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	BODY MATERIAL: 2 Polyphenylene sulfide (PPS)

SIZE	
086, 110, 164, 196, 204, 220, 250, 276, 300, 404	086, 110, 164, 196, 204, 220, 250, 276, 300, 404

CONTACTS	
TYPE CONTACTS/TERMINATIONS: 31 Pin, right angle, dip solder, .109" x .019" dia 32 Pin, right angle, dip solder, .140" x .019" dia 33 Pin, right angle, dip solder, .172" x .019" dia 34 Pin, right angle, dip solder, .250" x .019" dia	TYPE CONTACTS/TERMINATIONS: 75 Socket, straight, dip solder, .250" x .018" dia 76 Socket, straight, solder cup 77 Socket, straight, flex, .093" x .017" dia 78 Socket, straight, wire wrap®, .500" x .018" sq 79 Socket, straight, wire wrap®, .375" x .018" sq 81 Socket, straight, dip solder, .109" x .018" dia 82 Socket, straight, dip solder, .140" x .018" dia 83 Socket, straight, dip solder, .172" x .018" dia 87 Socket, straight, press-fit, .188" (Board: .093" - .125" thk) 88 Socket, straight, press-fit, .308" (Board: .156" - .200" thk) 89 Socket, straight, press-fit, .388" (Board: .250"+ thk)
PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy	PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)

HARDWARE	
STYLE OF HARDWARE: 0256 None 83 Fixed jackset, reversed, installed 90 Guide pins, full round, installed 93 Fixed jackset, installed 95 Guide pins, polarized, unassembled 9501 - 9536 Guide pins, polarized, installed 99 Guide pins, universal, installed	STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed, #2-56 x .247" thd ext 84 Fixed jackset, reversed, installed, #2-56 x .320" thd ext 91 Guide sockets, full round, installed, #2-56 x .247" thd ext 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed, #2-56 x .247" thd ext 94 Fixed jackset, installed, #2-56 x .320" thd ext 96 Guide sockets, polarized, unassembled, #2-56 x .320" thd ext 9601 - 9636 Guide sockets, polarized, installed, #2-56 x .320" thd ext 97 Guide sockets, polarized, unassembled, #2-56 x .247" thd ext 9701 - 9736 Guide sockets, polarized, installed, #2-56 x .247" thd ext 98 Guide sockets, universal, installed, #2-56 x .247" thd ext
POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57	POLARIZATION 00 None 01 thru 36 are special identifiers, see page R-57

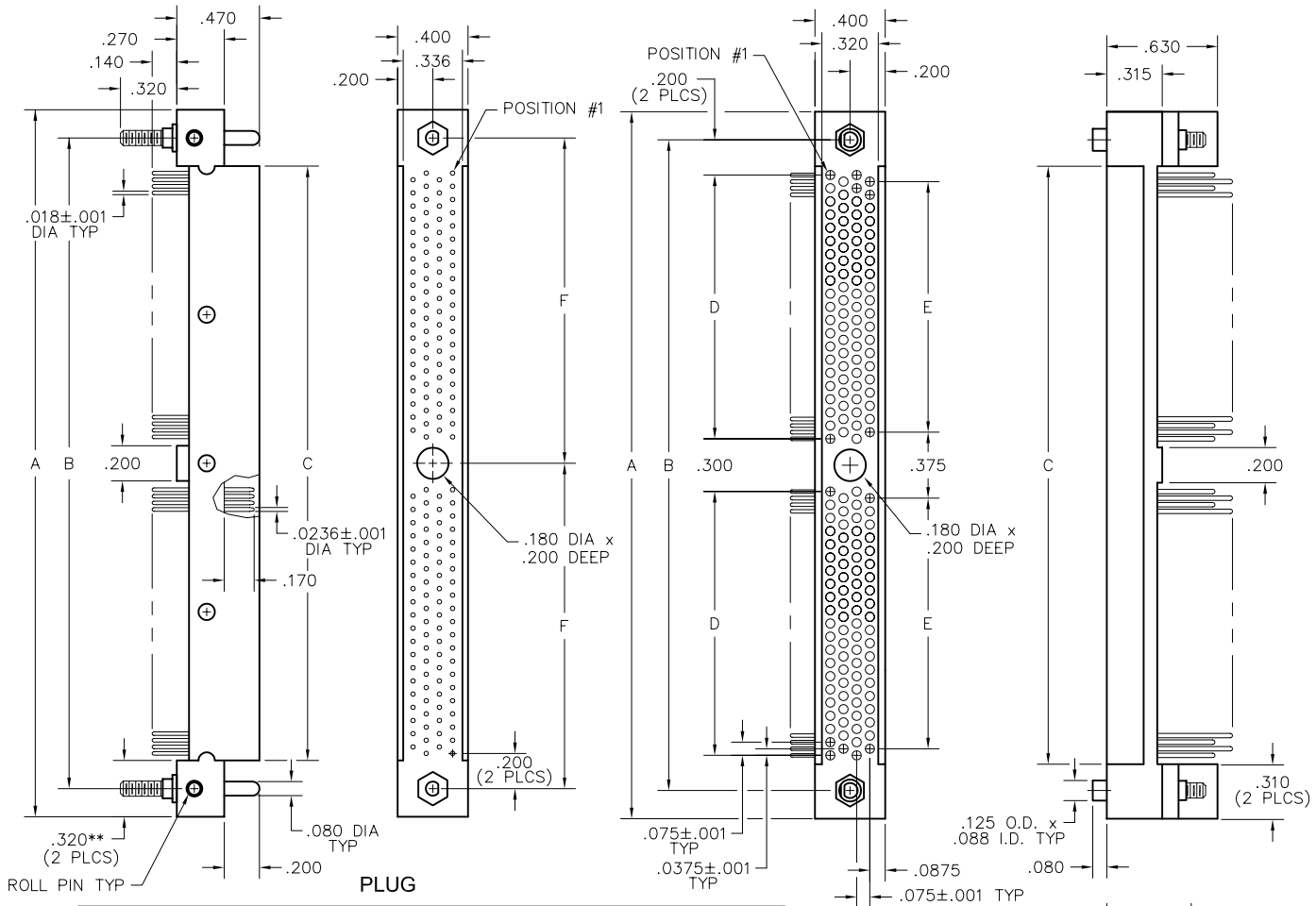
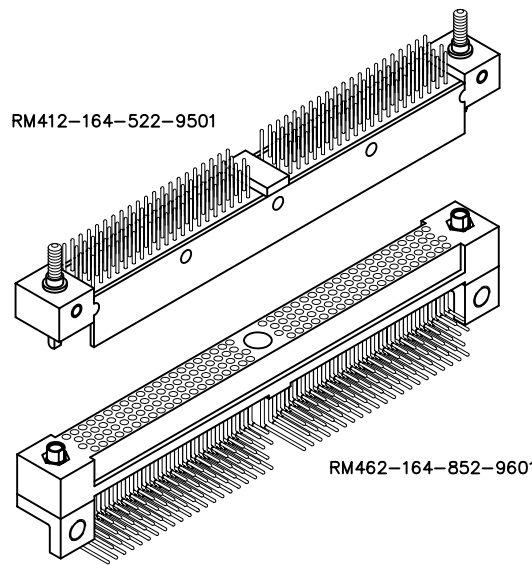
☒ = Option not RoHS compliant

4 • ROW Motherboard or Chassis to Daughterboard

.075"

RM4

86 thru 404 Contacts



SIZE	DIMENSIONS						F
	PLUG	RCPT	B	PLUG	RCPT	D	
86*	2.255	2.295	1.975	1.655	1.675	1.575	—
110*	2.745	2.745	2.425	2.105	2.125	2.025	—
164	4.020	4.020	3.700	3.380	3.400	1.500	1.850
196	4.620	4.620	4.300	3.980	4.000	1.800	2.150
204	4.770	4.770	4.450	4.130	4.150	1.875	2.225
220	5.070	5.070	4.750	4.430	4.450	2.025	2.375
250*	5.370	5.370	5.050	4.730	4.750	4.650	—
276	6.120	6.120	5.800	5.480	5.500	2.550	2.475
300	6.570	6.570	6.250	5.930	5.950	2.775	2.700
404	8.520	8.520	8.200	7.880	7.900	3.750	4.100

NOTES:

- * = Single section, no center mounting hole
- ** = .280" for 86 position

PLUG: RM412-164-522- 9501
RECEPTACLE: RM462-164-852- 9601
 XXXXX-XXX-XXX-XXXX

PLUG
RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
-------------------------------------	-------------------------------------

BODY

4 4-Row	4 4-Row
1 BODY STYLE: Plug, straight, without mounting ears	6 BODY STYLE: Receptacle, right angle, with mounting brackets
2 BODY MATERIAL: Polyphenylene sulfide (PPS)	2 BODY MATERIAL: Polyphenylene sulfide (PPS)

SIZE

086, 110, 164, 196, 204, 220, 250, 276, 300, 404	086, 110, 164, 196, 204, 220, 250, 276, 300, 404
--	--

CONTACTS

TYPE CONTACTS/TERMINATIONS: 17 Pin, straight, solder cup 40 Pin, straight, flex .093" x .017" dia 51 Pin, straight, dip solder, .109" x .018" dia 52 Pin, straight, dip solder, .140" x .018" dia 53 Pin, straight, dip solder, .172" x .018" dia 54 Pin, straight, dip solder, .250" x .018" dia	TYPE CONTACTS/TERMINATIONS: 84 Socket, right angle, dip solder, .109" x .019" dia 85 Socket, right angle, dip solder, .140" x .019" dia 86 Socket, right angle, dip solder, .172" x .019" dia
PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)	PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy

HARDWARE

STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed, #2-56 x .247" thd ext 84 Fixed jackset, reversed, installed, #2-56 x .320" thd ext 90 Guide pins, full round, installed, #2-56 x .320" thd ext 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed, #2-56 x .247" thd ext 94 Fixed jackset, installed, #2-56 x .320" thd ext 95 Guide pins, polarized, unassembled, #2-56 x .320" thd ext 9501 - 9536 Guide pins, polarized, installed, #2-56 x .320" thd ext 99 Guide pins, universal, installed #2-56 x .320" thd ext	STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed 91 Guide sockets, full round, installed 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed 96 Guide sockets, polarized, unassembled 9601 - 9636 Guide sockets, polarized, installed 97 Guide sockets, polarized, unassembled 9701 - 9736 Guide sockets, polarized, installed 98 Guide sockets, universal, installed Note: Includes mounting bracket when right angle contacts are supplied
POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57	POLARIZATION 00 None 01 thru 36 are special identifiers, see page R-57

☒ = Option not RoHS compliant

4 • ROW Daughterboard to Motherboard or Chassis

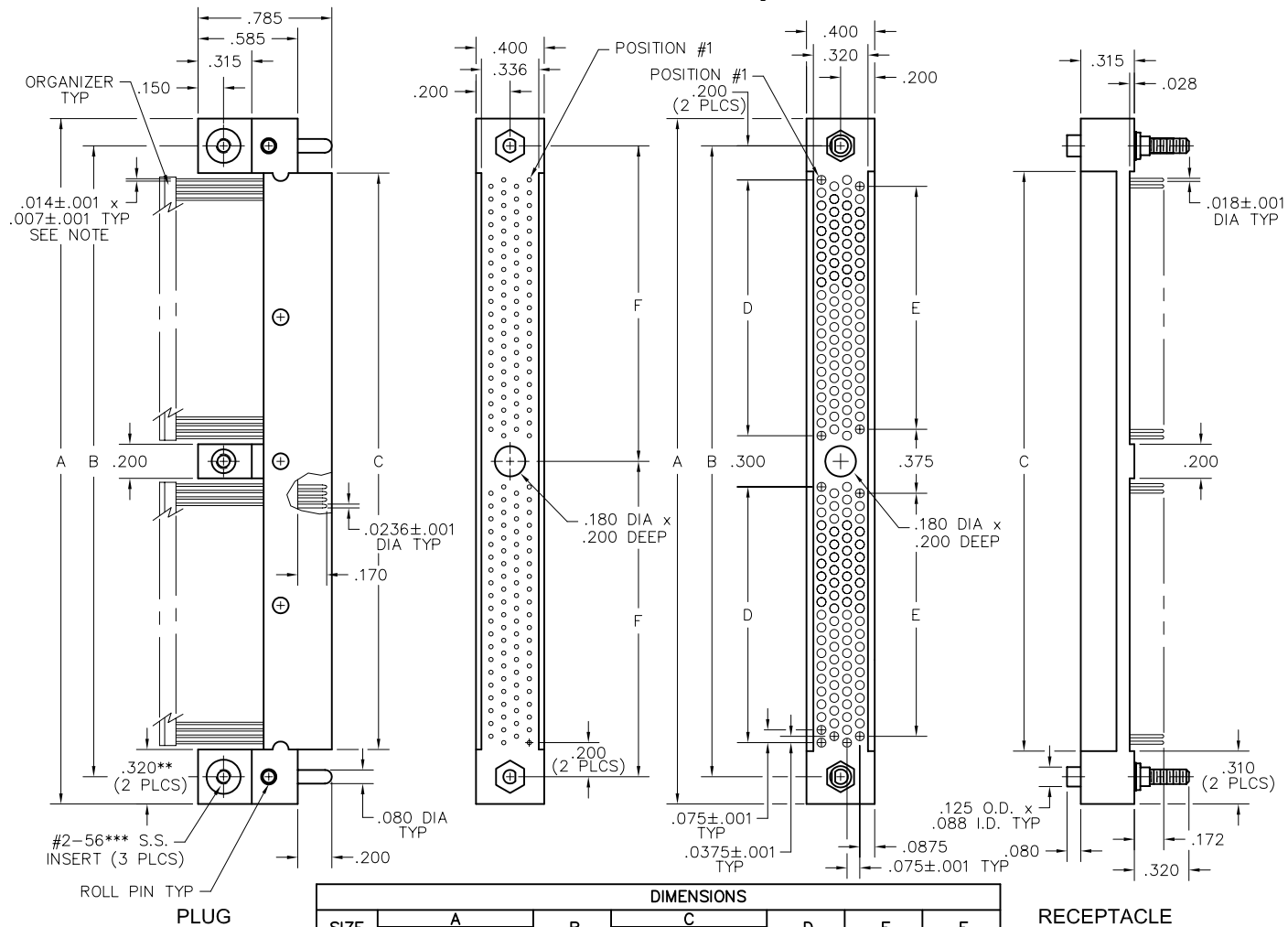
.075"

RM4

86 thru 404 Contacts

RM412-164-192-9501-933

RM422-164-832-9601



SIZE	DIMENSIONS							
	A		B	C		D	E	F
	PLUG	RCPT		PLUG	RCPT			
86*	2.255	2.295	1.975	1.655	1.675	1.575	1.500	—
110*	2.745	2.745	2.425	2.105	2.125	2.025	1.950	—
164	4.020	4.020	3.700	3.380	3.400	1.500	1.425	1.850
196	4.620	4.620	4.300	3.980	4.000	1.800	1.725	2.150
204	4.770	4.770	4.450	4.130	4.150	1.875	1.800	2.225
220	5.070	5.070	4.750	4.430	4.450	2.025	1.950	2.375
250*	5.370	5.370	5.050	4.730	4.750	4.650	4.575	—
276	6.120	6.120	5.800	5.480	5.500	2.550	2.475	2.900
300	6.570	6.570	6.250	5.930	5.950	2.775	2.700	3.125
404	8.520	8.520	8.200	7.880	7.900	3.750	3.675	4.100

RECEPTACLE

NOTES:

* = Single section, no center mounting hole.

** = .280" for 86 position

*** = Insert is #4-40 for size 404.

Refer to SMT Configuration Chart (R-56) for available options.

PLUG: RM412-164-192-9501-933
RECEPTACLE: RM422-164-832-9601
 XXXXX-XXX-XXX-XXXX-XXX

PLUG

RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

4	4-Row	4	4-Row
1	BODY STYLE: Plug, straight, with mounting ears	2	BODY STYLE: Receptacle, straight, without mounting ears
2	BODY MATERIAL: Polyphenylene sulfide (PPS)	2	BODY MATERIAL: Polyphenylene sulfide (PPS)

SIZE

086, 110, 164, 196, 204, 220, 250, 276, 300, 404 | 086, 110, 164, 196, 204, 220, 250, 276, 300, 404

CONTACTS

TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
19	Pin, SMT, .014" x .007" tail, scored for organizer removal (see R-56)	75	Socket, straight, dip solder, .250" x .018" dia
39	Pin, SMT, .014" x .007" tail, unscored	76	Socket, straight, solder cup
		77	Socket, straight, flex, .093" x .017" dia
		78	Socket, straight, wire wrap®, .500" x .018" sq
		79	Socket, straight, wire wrap®, .375" x .018" sq
		81	Socket, straight, dip solder, .109" x .018" dia
		82	Socket, straight, dip solder, .140" x .018" dia
		83	Socket, straight, dip solder, .172" x .018" dia
		87	Socket, straight, press-fit, .188" (Board: .093" - .125" thk)
		88	Socket, straight, press-fit, .308" (Board: .156" - .200" thk)
		89	Socket, straight, press-fit, .388" (Board: .250"+ thk)

PLATING OPTIONS:		PLATING OPTIONS:	
2	Pre-tinned termination, SnPb alloy ☒	1	Gold plated termination
3	Pre-tinned termination, SAC305 alloy	2	Pre-tinned termination, SnPb alloy (dip solder options only) ☒
		3	Pre-tinned termination, SAC305 alloy (dip solder options only)

HARDWARE

STYLE OF HARDWARE:		STYLE OF HARDWARE:	
0256	None	0256	None
83	Fixed jackset, reversed, installed	82	Hex turning jackset, reversed, installed, .200 knob
90	Guide pins, full round, installed	83	Fixed jackset, reversed, installed, #2-56 x .247" thd ext
93	Fixed jackset, installed	84	Fixed jackset, reversed, installed, #2-56 x .320" thd ext
95	Guide pins, polarized, unassembled	91	Guide sockets, full round, installed, #2-56 x .247" thd ext
9501 - 9536	Guide pins, polarized, installed	92	Hex turning jackset, installed, .200 knob
99	Guide pins, universal, installed	93	Fixed jackset, installed, #2-56 x .247" thd ext
		94	Fixed jackset, installed, #2-56 x .320" thd ext
		96	Guide sockets, polarized, unassembled, #2-56 x .320" thd ext
		9601 - 9636	Guide sockets, polarized, installed, #2-56 x .320" thd ext
		97	Guide sockets, polarized, unassembled, #2-56 x .247" thd ext
		9701 - 9736	Guide sockets, polarized, installed, #2-56 x .247" thd ext
		98	Guide sockets, universal, installed, #2-56 x .247" thd ext

POLARIZATION:		POLARIZATION	
00	None	00	None
01	thru 36 are special Identifiers, see page R-57	01	thru 36 are special Identifiers, see page R-57

OPTIONS

9XX SMT configuration code, see page R-56

☒ = Option not RoHS compliant

4 • ROW

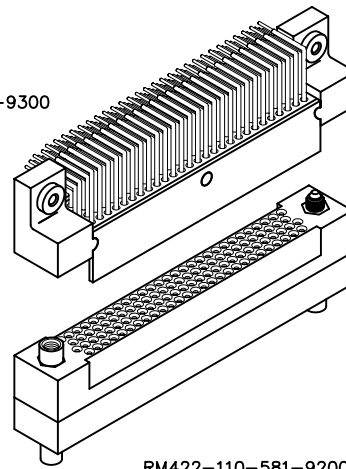
Cable or Board to Crimp Removable

.075"

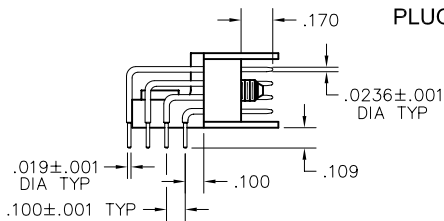
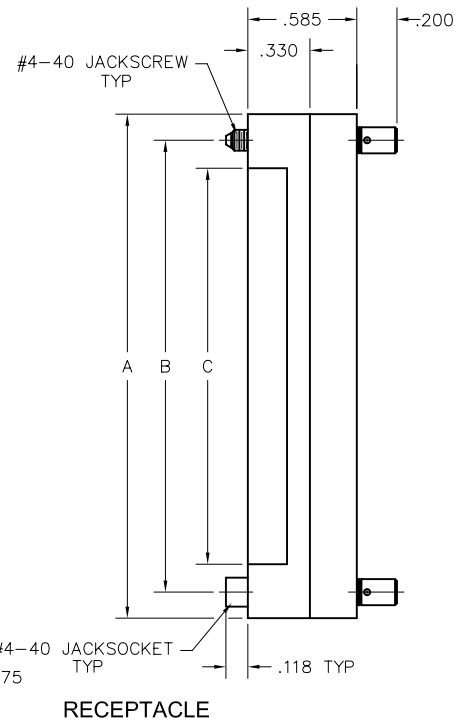
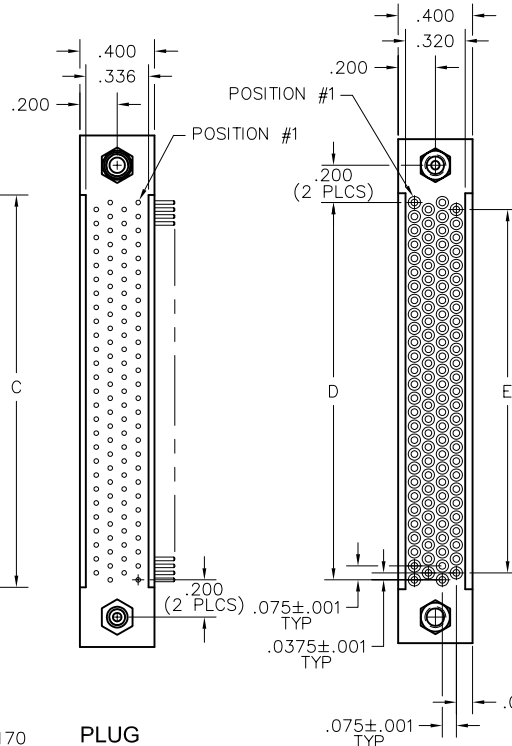
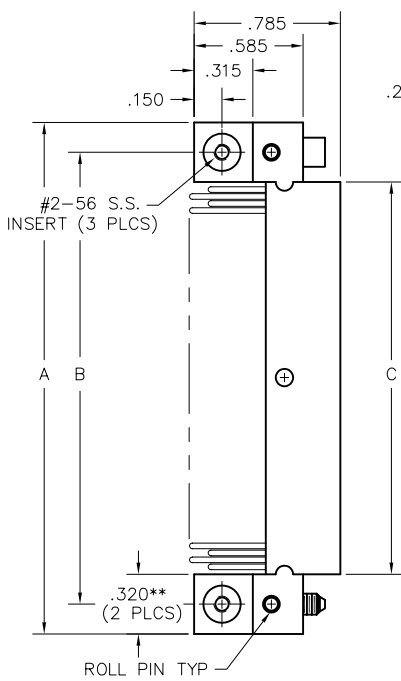
RM4

86 & 110 Contacts

RM452-110-312-9300



RM422-110-581-9200

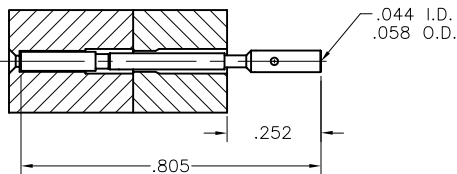


NOTES:

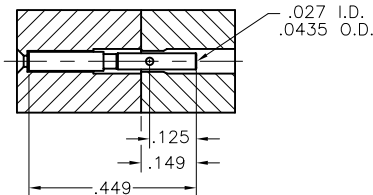
* = Single section, no center mounting hole.

** = .280" for 86 position

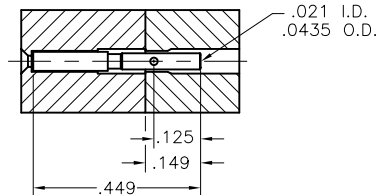
When using crimp contacts with 20 gage barrel, barrel must be cut off prior to removing contact from connector body.



20-22 AWG



24-26 AWG



28-30 AWG

CRIMP REMOVABLE CONTACTS	
SIZE	PART NUMBER
20-22 AWG	RM400-000-571-0000
24-26 AWG	RM400-000-581-0000
28-30 AWG	RM400-000-591-0000

DIMENSIONS					
SIZE	A	B	C		E
			PLUG	RCPT	
86*	2.255	1.975	1.655	1.675	1.575
110*	2.745	2.425	2.105	2.125	1.950

PLUG: RM452-110-312-9300
RECEPTACLE: RM422-110-581-9200
 XXXXX-XXX-XXX-XXXX

PLUG

RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

4	4-Row	4	4-Row
5	BODY STYLE: Plug, right angle, with mounting ears	2	BODY STYLE: Receptacle, straight, without mounting ears
2	BODY MATERIAL: Polyphenylene sulfide (PPS)	2	BODY MATERIAL: Polyphenylene sulfide (PPS)

SIZE

086, 110 | 086, 110

CONTACTS

TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
31	Pin, right angle, dip solder, .109" x .019" dia	00	Contacts not supplied
32	Pin, right angle, dip solder, .140" x .019" dia	57	Socket, straight, crimp removable (20-22 AWG)*
33	Pin, right angle, dip solder, .172" x .019" dia	58	Socket, straight, crimp removable (24-26 AWG)*
34	Pin, right angle, dip solder, .250" x .019" dia	59	Socket, straight, crimp removable (28-30 AWG)*
PLATING OPTIONS:		PLATING OPTIONS:	
1	Gold plated termination	0	No plating (use with Contact Option "00" only)
2	Pre-tinned termination, SnPb alloy ☒	1	Gold plated termination
3	Pre-tinned termination, SAC305 alloy		

HARDWARE

STYLE OF HARDWARE:		STYLE OF HARDWARE:	
0256	None	0256	None
83	Fixed jackset, reversed, installed	82	Hex turning jackset, reversed, installed, .200 knob
90	Guide pins, full round, installed	91	Guide sockets, full round, installed
93	Fixed jackset, installed	92	Hex turning jackset, installed, .200" knob
95	Guide pins, polarized, unassembled	96	Guide sockets, polarized, unassembled
9501 - 9536	Guide pins, polarized, installed	9601 - 9636	Guide sockets, polarized, installed
99	Guide pins, universal, installed	98	Guide sockets, universal, installed
POLARIZATION:		POLARIZATION	
00	None	00	None
01	thru 36 are special identifiers, see page R-57	01	thru 36 are special identifiers, see page R-57

* Full compliment of crimp removable sockets packaged with connectors

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG)
CDG4603 (20-22 AWG)
3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
4. Crimp contact part number on previous page.

☒ = Option not RoHS compliant

PLUG: RM412-110-271-9200
RECEPTACLE: RM462-110-852-9300
 XXXXX-XXX-XXX-XXXX

PLUG
RECEPTACLE

SERIES	
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RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
-------------------------------------	-------------------------------------

BODY	
------	--

4 4-Row	4 4-Row
BODY STYLE: 1 Plug, straight, without mounting ears	BODY STYLE: 6 Receptacle, right angle, with mounting ears
BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	BODY MATERIAL: 2 Polyphenylene sulfide (PPS)

SIZE	
------	--

086, 110	086, 110
----------	----------

CONTACTS	
----------	--

TYPE CONTACTS/TERMINATIONS: 00 Contacts not supplied 26 Pin, straight, crimp removable (20-22 AWG)* 27 Pin, straight, crimp removable (24-26 AWG)* 28 Pin, straight, crimp removable (28-30 AWG)*	TYPE CONTACTS/TERMINATIONS: 84 Socket, right angle, dip solder, .109" x .019" dia 85 Socket, right angle, dip solder, .140" x .019" dia 86 Socket, right angle, dip solder, .172" x .019" dia
--	---

PLATING OPTIONS: 0 No plating (use with Contact Option "00" only) 1 Gold plated termination	PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy
--	--

HARDWARE	
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STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200" knob 83 Fixed jackset, reversed, installed, 90 Guide pins, full round, installed 92 Hex turning jackset, installed, .200" knob 93 Fixed jackset, installed 95 Guide pins, polarized, unassembled 9501 - 9536 Guide pins, polarized, installed 99 Guide pins, universal, installed	STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed, #2-56 x .247 thd ext 84 Fixed jackset, reversed, installed, #2-56 x .320 thd ext 91 Guide sockets, full round, installed, #2-56 x .247" thd ext 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed, #2-56 x .247" thd ext 94 Fixed jackset, installed, #2-56 x .320" thd ext 96 Guide sockets, polarized, unassembled, #2-56 x .320" thd ext 9601 - 9636 Guide sockets, polarized, installed, #2-56 x .320" thd ext 97 Guide sockets, polarized, unassembled, #2-56 x .247" thd ext 9701 - 9736 Guide sockets, polarized, installed, #2-56 x .247" thd ext 98 Guide sockets, universal, installed, #2-56 x .247" thd ext
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Note: Includes mounting bracket when right angle contacts are supplied

POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57	POLARIZATION 00 None 01 thru 36 are special identifiers, see page R-57
--	---

* Full compliment of crimp removable sockets packaged with connectors

1. Crimp tool - AirBorn part number: CDG4601, Mil Spec number M22520/2-01
2. Crimp positioner - AirBorn part number: CDG4602 (24-26 AWG and 28-30 AWG)
CDG4603 (20-22 AWG)
3. Crimp removal tool - AirBorn part number: CDG8161 (All AWGs)
4. Crimp contact part number on previous page.

☒ = Option not RoHS compliant

4 • ROW

Right Angle PTH Plug Straight PTH Plug

.075"

RM4

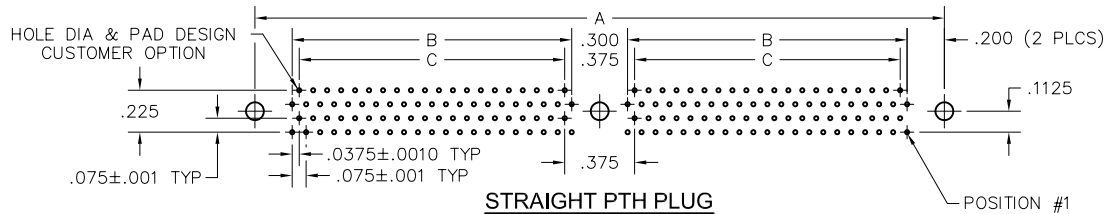
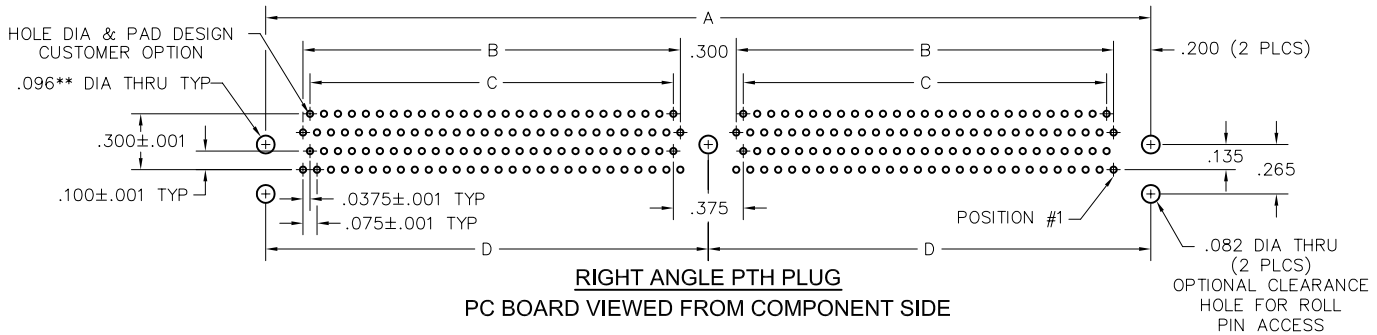
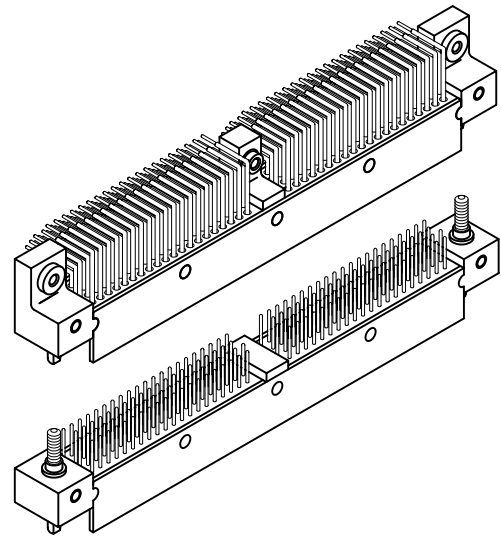
86 thru 404 Contacts
Recommended
Board Layout

DIMENSIONS				
SIZE	A	B	C	D
86*	1.975	1.575	1.500	—
110*	2.425	2.025	1.950	—
164	3.700	1.500	1.425	1.850
196	4.300	1.800	1.725	2.150
204	4.450	1.875	1.800	2.225
220	4.750	2.025	1.950	2.375
250*	5.050	4.650	4.575	—
276	5.800	2.550	2.475	2.900
300	6.250	2.775	2.700	3.125
404	8.200	3.750	3.675	4.100

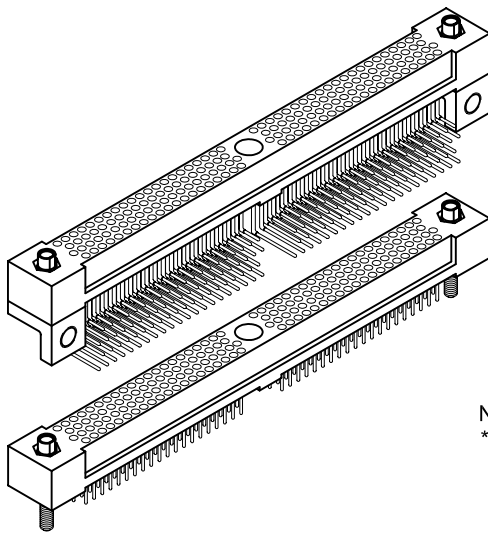
NOTES:

* = Single section, no center mounting hole

** = .125 dia thru holes, size 404



SIZE	CONTACT ID				SIZE	CONTACT ID				
86*	868584 656463 434241 222120 686766 464544 252423 321				220	220219218 166165164 110109108 565554 196195194 141140139 868584 313029 193192191 138137136 838281 282726 169168167 113112111 585857 321				
	110109108 838281 555453 282726 868584 585756 313029 321					250*	250249248 188187186 125124123 636261 191190189 128127126 666564 321			
164	164163162 124123122 828180 424140 147146145 106105104 656463 242322 144143142 103102101 626160 212019 127126125 858483 454443 321				276	276275274 208207206 138137136 706968 245244243 176175174 107106105 383736 242241240 173172171 104103102 353433 211210209 141140139 737271 321				
	196195194 148147146 989796 504948 175174173 126125124 777675 282726 172171170 123122121 747372 252423 151150149 10110099 535251 321					300	300299298 226225224 150149148 767574 266265264 191190189 116115114 414039 263262261 188187186 113112111 383736 229228227 153152151 797877 321			
204	204203202 154153152 102101100 525150 182181180 131130129 807978 292827 179178177 128127126 777675 262524 157156155 105104103 555453 321				404	403401399 404402400 201199197 202200198 309307305 508506504 107105103 106104102 502300298 503301299 1009896 1019997 208206204 207205203 642 531				



DIMENSIONS			
SIZE	A	B	C
86*	1.975	1.575	1.500
110*	2.425	2.025	1.950
164	3.700	1.500	1.425
196	4.300	1.800	1.725
204	4.450	1.875	1.800
220	4.750	2.025	1.950
250*	5.050	4.650	4.575
276	5.800	2.550	2.475
300	6.250	2.775	2.700
404	8.200	3.750	3.675

NOTES:

* = Single section, no center mounting hole

AirBorn

4 • ROW

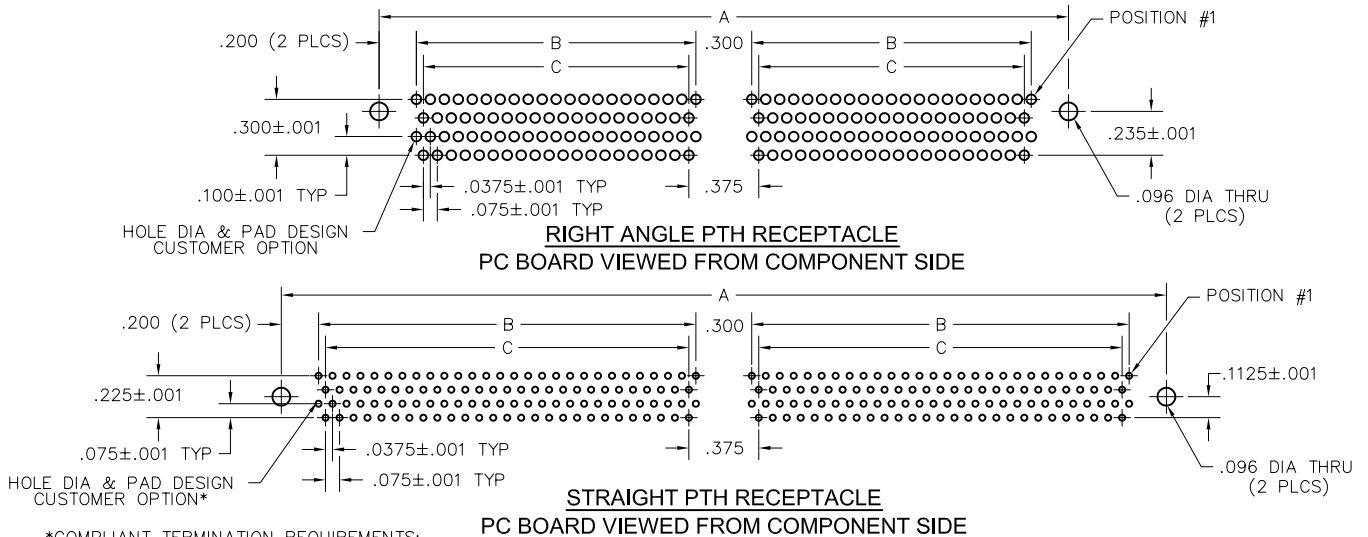
**Right Angle PTH Rcpt
Straight PTH Rcpt**

.075"

RM4

86 thru 404 Contacts

Recommended Board Layout



*COMPLIANT TERMINATION REQUIREMENTS:
Board Material: FR-4 w/ 1.0 oz. copper
Minimum nominal board thickness: .062"
Drilled hole: .0319"-.0339"
Copper plating thickness: .0010" minimum
Tin-lead plating thickness: .0006" maximum
Electroplated tin-lead composition: 63/37 (Sn/Pb)
Finished hole diameter: .028"±.002"

SIZE	CONTACT ID				SIZE	CONTACT ID			
86*	22	21	20	3	2	1	56	55	54
	43	42	41	25	24	23	110	109	108
110*	65	64	63	46	45	44	166	165	164
	86	85	84	68	67	66	220	219	218
164	28	27	26	3	2	1	63	62	61
	55	54	53	31	30	29	125	124	123
196	83	82	81	58	57	56	188	187	186
	110	109	108	86	85	84	250	249	248
204	42	41	40	24	23	22	70	69	68
	82	81	80	65	64	63	138	137	136
220	124	123	122	106	105	104	208	207	206
	164	163	162	147	146	145	276	275	274
250*	50	49	48	28	27	26	76	75	74
	98	97	96	77	76	75	150	149	148
276	148	147	146	126	125	124	226	225	224
	196	195	194	175	174	173	300	299	298
300	52	51	50	29	28	27	77	76	75
	102	101	100	80	79	78	151	150	149
404	154	153	152	131	130	129	202	201	200
	204	203	202	182	181	180	277	276	275

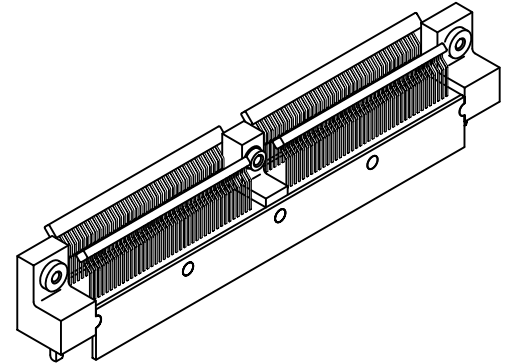
4 • ROW

Straight SMT Plug

.075"

RM4

DIMENSIONS			
SIZE	A	B	C
86*	1.975	1.575	—
110*	2.425	2.025	—
164	3.700	1.500	1.850
196	4.300	1.800	2.150
204	4.450	1.875	2.225
220	4.750	2.025	2.375
250*	5.050	4.650	—
276	5.800	2.550	2.475
300	6.250	2.775	3.125
404	8.200	3.750	4.100

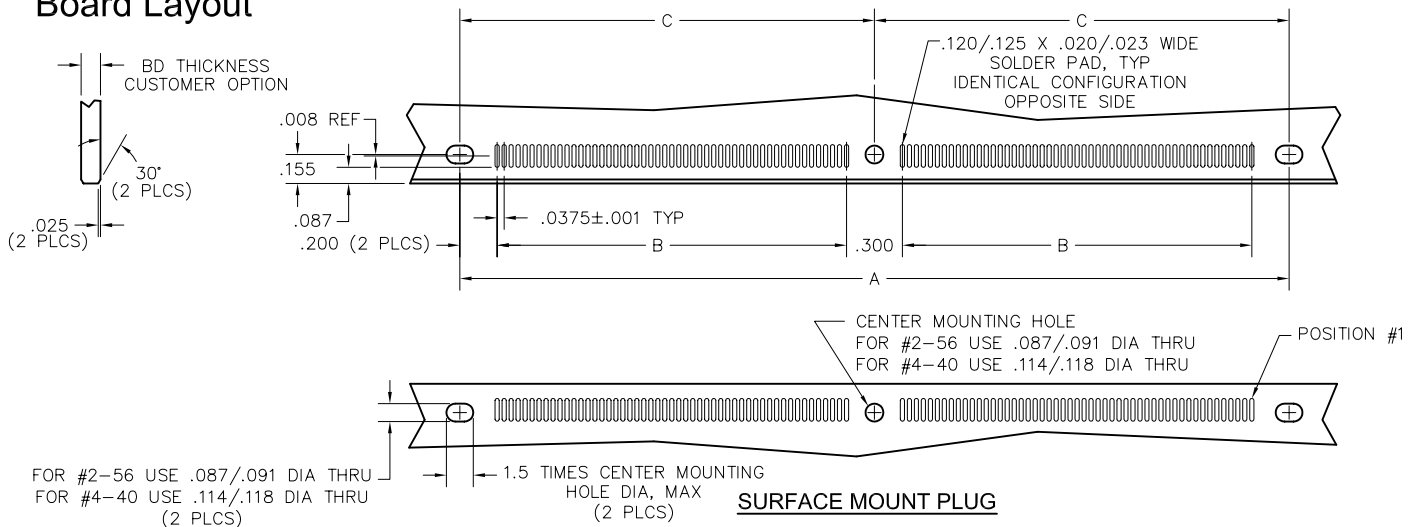


86 thru 404 Contacts

Recommended Board Layout

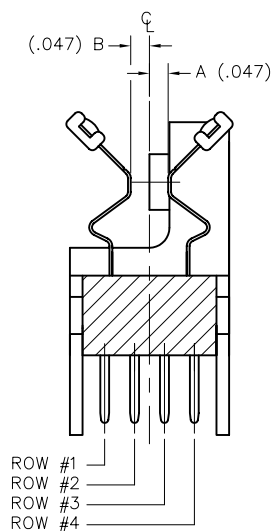
NOTES:

* = Single section, no center mounting hole

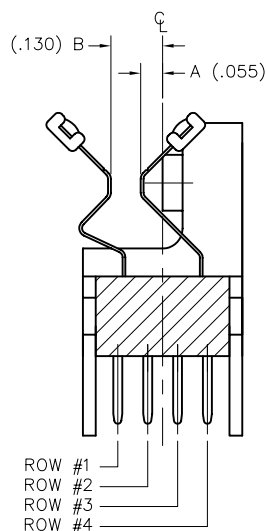


SIZE	CONTACT ID	SIZE	CONTACT ID
86*	C 65 C 43 C 21 C 42 C 20 C 63	220	C 166 C 220 C 110 C 163 C 109 C 164 C 31 C 141 C 85 C 195 C 30 C 140 C 84 C 194 C 29 C 139 C 28 C 138 C 83 C 193 C 27 C 137 C 82 C 192 C 26 C 136 C 3 C 113 C 58 C 168 C 2 C 112 C 57 C 167 C 1 C 111
	C 22 C 43 C 21 C 42 C 20 C 63		C 56 C 166 C 110 C 163 C 109 C 164 C 31 C 141 C 85 C 195 C 30 C 140 C 84 C 194 C 29 C 139 C 28 C 138 C 83 C 193 C 27 C 137 C 82 C 192 C 26 C 136 C 3 C 113 C 58 C 168 C 2 C 112 C 57 C 167 C 1 C 111
110*	C 83 C 110 C 27 C 82 C 54 C 109 C 26 C 81	250*	C 188 C 250 C 125 C 187 C 249 C 186 C 63 C 125 C 187 C 249 C 186 C 3 C 128 C 65 C 190 C 2 C 127 C 64 C 189 C 1 C 126
	C 28 C 55 C 110 C 27 C 82 C 54 C 109 C 26 C 81		C 63 C 125 C 187 C 249 C 186 C 3 C 128 C 65 C 190 C 2 C 127 C 64 C 189 C 1 C 126
164	C 124 C 42 C 82 C 164 C 41 C 123 C 81 C 163 C 40 C 122	276	C 208 C 138 C 276 C 69 C 207 C 137 C 68 C 206 C 70 C 208 C 138 C 276 C 69 C 207 C 137 C 68 C 206 C 38 C 176 C 106 C 244 C 37 C 175 C 105 C 243 C 36 C 174 C 35 C 173 C 104 C 242 C 34 C 172 C 103 C 241 C 33 C 171 C 3 C 141 C 72 C 210 C 2 C 140 C 71 C 209 C 1 C 139
	C 50 C 148 C 98 C 196 C 49 C 147 C 89 C 195 C 48 C 146		C 76 C 226 C 150 C 300 C 75 C 225 C 149 C 299 C 74 C 224 C 41 C 191 C 115 C 265 C 40 C 190 C 114 C 264 C 39 C 189 C 38 C 188 C 113 C 263 C 37 C 187 C 112 C 262 C 36 C 186 C 3 C 153 C 78 C 228 C 2 C 152 C 77 C 227 C 1 C 151
196	C 131 C 29 C 131 C 79 C 181 C 27 C 130 C 78 C 180 C 27 C 129	300	C 188 C 113 C 263 C 37 C 187 C 112 C 262 C 36 C 186 C 3 C 153 C 78 C 228 C 2 C 152 C 77 C 227 C 1 C 151
	C 26 C 124 C 25 C 123 C 74 C 172 C 24 C 122 C 73 C 171 C 23 C 121		C 76 C 226 C 150 C 300 C 75 C 225 C 149 C 299 C 74 C 224 C 41 C 191 C 115 C 265 C 40 C 190 C 114 C 264 C 39 C 189 C 38 C 188 C 113 C 263 C 37 C 187 C 112 C 262 C 36 C 186 C 3 C 153 C 78 C 228 C 2 C 152 C 77 C 227 C 1 C 151
204	C 128 C 26 C 128 C 77 C 179 C 25 C 127 C 76 C 178 C 24 C 126	404	C 308 C 106 C 307 C 105 C 306 C 104 C 305 C 103 C 304 C 102 C 303 C 101 C 302 C 100 C 301 C 99 C 300 C 98 C 300 C 97 C 299 C 5 C 207 C 4 C 206 C 3 C 205 C 2 C 204 C 1 C 203
	C 26 C 128 C 77 C 179 C 25 C 127 C 76 C 178 C 24 C 126		C 202 C 404 C 201 C 403 C 200 C 402 C 199 C 401 C 198 C 400 C 106 C 308 C 105 C 307 C 104 C 306 C 103 C 305 C 102 C 304 C 101 C 303 C 100 C 302 C 99 C 301 C 98 C 300 C 97 C 299 C 5 C 207 C 4 C 206 C 3 C 205 C 2 C 204 C 1 C 203

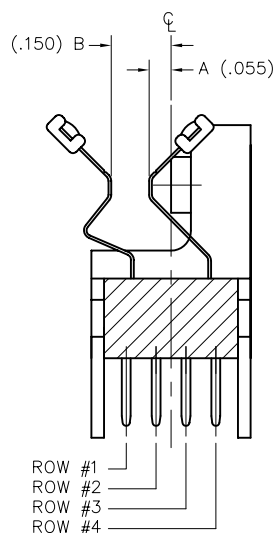
SMT Configuration Options



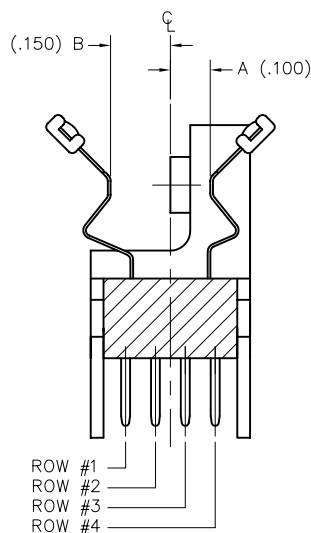
STYLE 933



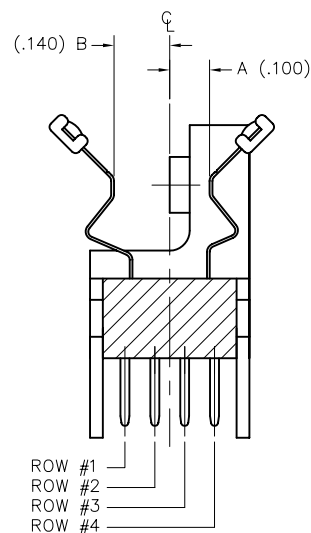
STYLE 925



STYLE 927



STYLE 947



STYLE 946

DISTANCE FROM ϕ (A)

1 .005
2 .055

DISTANCE FROM ϕ (A OR B)

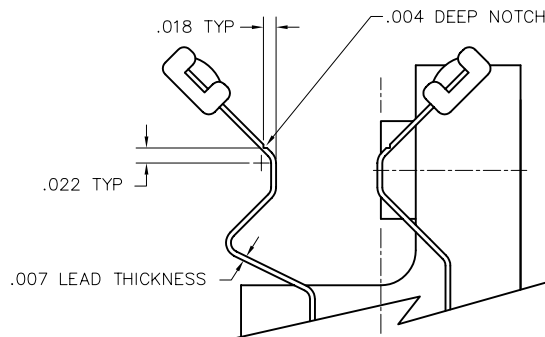
3 .047 7 .150
4 .100 8 .070
5 .130 9 .080
6 .140

DISTANCE FROM ϕ (B)

0 .090

NOTES:

1. Various board thicknesses can be accommodated by specifying A and B designators. For example: 9 (A)(B)
2. Consult factory for other available options.



CONTACT NOTCH DETAIL

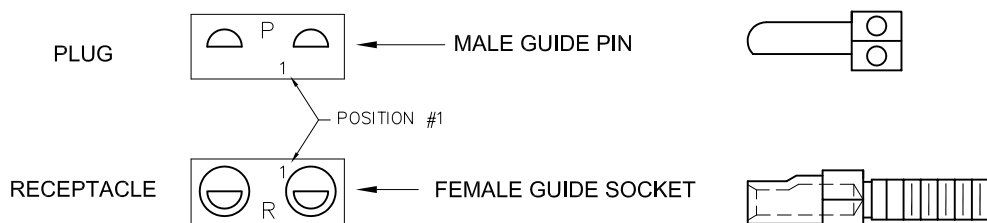


Polarization

4 Row and 6 Row

D-Shaped Guide Hardware

01		07		13		19		25		31	
02		08		14		20		26		32	
03		09		15		21		27		33	
04		10		16		22		28		34	
05		11		17		23		29		35	
06		12		18		24		30		36	



Select the appropriate two digit number above and include as the last two digits of the hardware code in the part number.

Example:

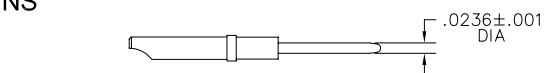
Plug RM452-220-311-9501

Receptacle RM462-220-811-9601

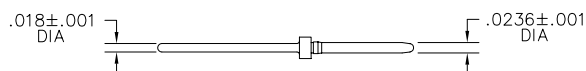
Contacts 4 Row

Pins and Sockets

PINS



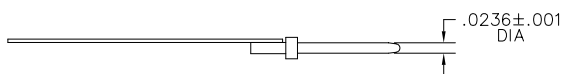
17 Pin, straight, solder cup



51 Pin, straight, dip solder, .109"

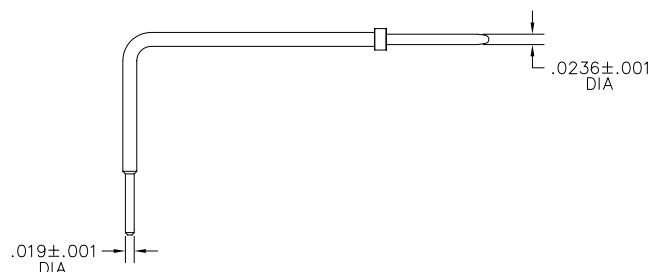
52 Pin, straight, dip solder, .140"

53 Pin, straight, dip solder, .172"



19 Pin, SMT, .014" x .007", scored for organizer removal (see R-56)

39 Pin, SMT, .014" x .007", unscored

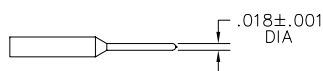


31 Pin, right angle, dip solder, .109" x .019" dia

32 Pin, right angle, dip solder, .140" x .019" dia

33 Pin, right angle, dip solder, .172" x .019" dia

SOCKETS



75 Socket, straight, dip solder, .250"

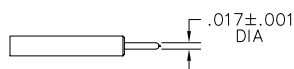
81 Socket, straight, dip solder, .109"

82 Socket, straight, dip solder, .140"

83 Socket, straight, dip solder, .172"



76 Socket, straight, solder cup

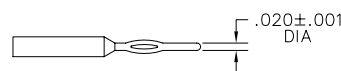


77 Socket, straight, flex circuit, .093"



78 Socket, straight, wire-wrap®, .500"

79 Socket, straight, wire-wrap®, .375"



87 Socket, straight, press-fit, .188" (Board: .093"-.125")

88 Socket, straight, press-fit, .308" (Board: .156"-.200")

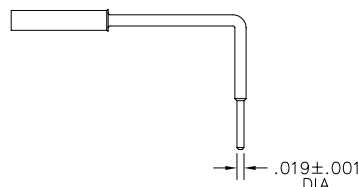
89 Socket, straight, press-fit, .388" (Board: .250 or <)



57 Socket, straight, crimp removable (20-22 awg)

58 Socket, straight, crimp removable (24-26 awg)

59 Socket, straight, crimp removable (28-30 awg)



84 Socket, right angle, dip solder, .109"

85 Socket, right angle, dip solder, .140"

86 Socket, right angle, dip solder, .172"



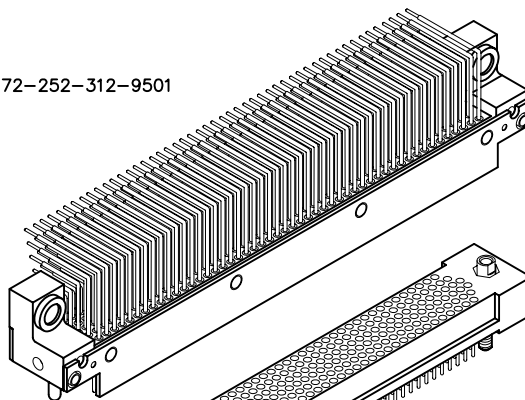
6 • ROW Daughterboard to Motherboard or Chassis

.075"

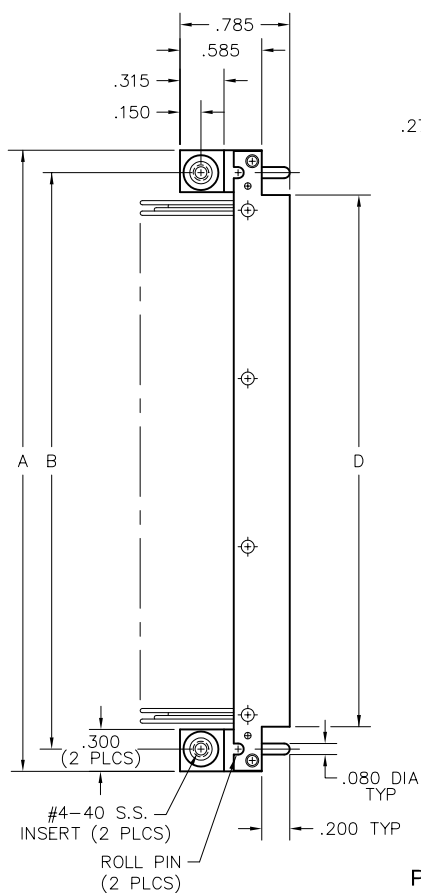
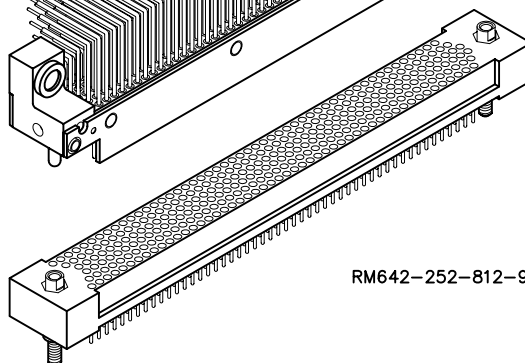
RM6

162 thru 402 Contacts

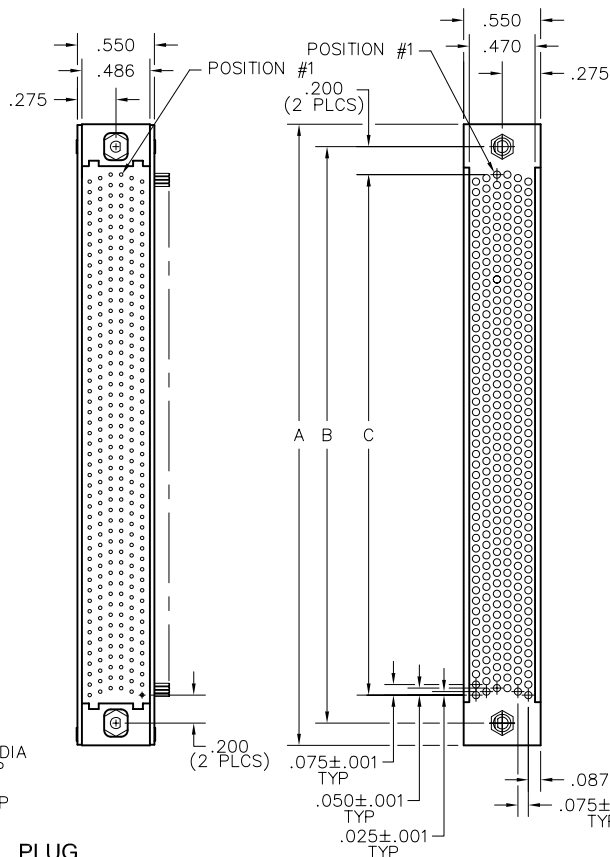
RM672-252-312-9501



RM642-252-812-9601



PLUG



RECEPTACLE

DIMENSIONS					
SIZE	A	B	C	D	E
162	2.720	2.400	2.000	2.080	2.100
204	3.245	2.925	2.525	2.605	2.625
252	3.845	3.525	3.125	3.205	3.225
300	4.445	4.125	3.725	3.805	3.825
360	5.195	4.875	4.475	4.550	4.575
402	5.720	5.400	5.000	5.080	5.100

PLUG: RM672-252-312-9501
RECEPTACLE: RM642-252-812-9601
 XXXXX-XXX-XXX-XXXX

PLUG
RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
-------------------------------------	-------------------------------------

BODY

6 6-Row	6 6-Row
BODY STYLE: 7 Plug, right angle, with mounting ears	BODY STYLE: 4 Receptacle, straight, with mounting ears
BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	BODY MATERIAL: 2 Polyphenylene sulfide (PPS)

SIZE

162, 204, 252, 300, 360, 402	162, 204, 252, 300, 360, 402
------------------------------	------------------------------

CONTACTS

TYPE CONTACTS/TERMINATIONS: 31 Pin, right angle, dip solder, .109" x .019" dia 32 Pin, right angle, dip solder, .140" x .019" dia 33 Pin, right angle, dip solder, .172" x .019" dia 34 Pin, right angle, dip solder, .250" x .019" dia	TYPE CONTACTS/TERMINATIONS: 75 Socket, straight, dip solder, .250" x .018" dia 76 Socket, straight, solder cup 77 Socket, straight, flex, .093" x .017" dia 81 Socket, straight, dip solder, .109" x .018" dia 82 Socket, straight, dip solder, .140" x .018" dia 83 Socket, straight, dip solder, .172" x .018" dia 87 Socket, straight, press-fit, .188" (Board: .093" - .125" thk) 88 Socket, straight, press-fit, .308" (Board: .156" - .200" thk) 89 Socket, straight, press-fit, .388" (Board: .250"+ thk)
---	---

PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy	PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)
---	---

HARDWARE

STYLE OF HARDWARE: 0256 None 83 Fixed jackset, reversed, installed 90 Guide pins, full round, installed 93 Fixed jackset, installed 95 Guide pins, polarized, unassembled 9501 - 9536 Guide pins, polarized, installed 99 Guide pins, universal, installed	STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed, #2-56 x .247" thd ext 84 Fixed jackset, reversed, installed, #2-56 x .320" thd ext 91 Guide sockets, full round, installed, #2-56 x .247" thd ext 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed, #2-56 x .247" thd ext 94 Fixed jackset, installed, #2-56 x .320" thd ext 96 Guide sockets, polarized, unassembled, #2-56 x .320" thd ext 9601 - 9636 Guide sockets, polarized, installed, #2-56 x .320" thd ext 97 Guide sockets, polarized, unassembled, #2-56 x .247" thd ext 9701 - 9736 Guide sockets, polarized, installed, #2-56 x .247" thd ext 98 Guide sockets, universal, installed, #2-56 x .247" thd ext
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POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57	POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57
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☒ = Option not RoHS compliant



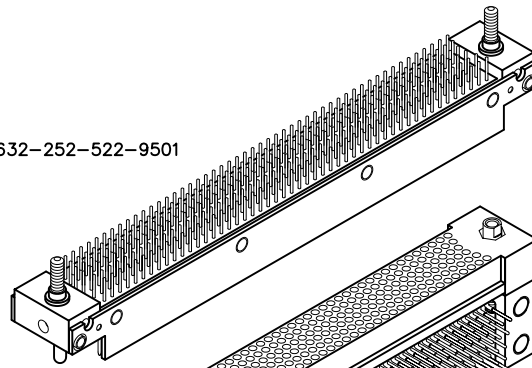
6 · ROW Motherboard or Chassis to Daughterboard

.075"

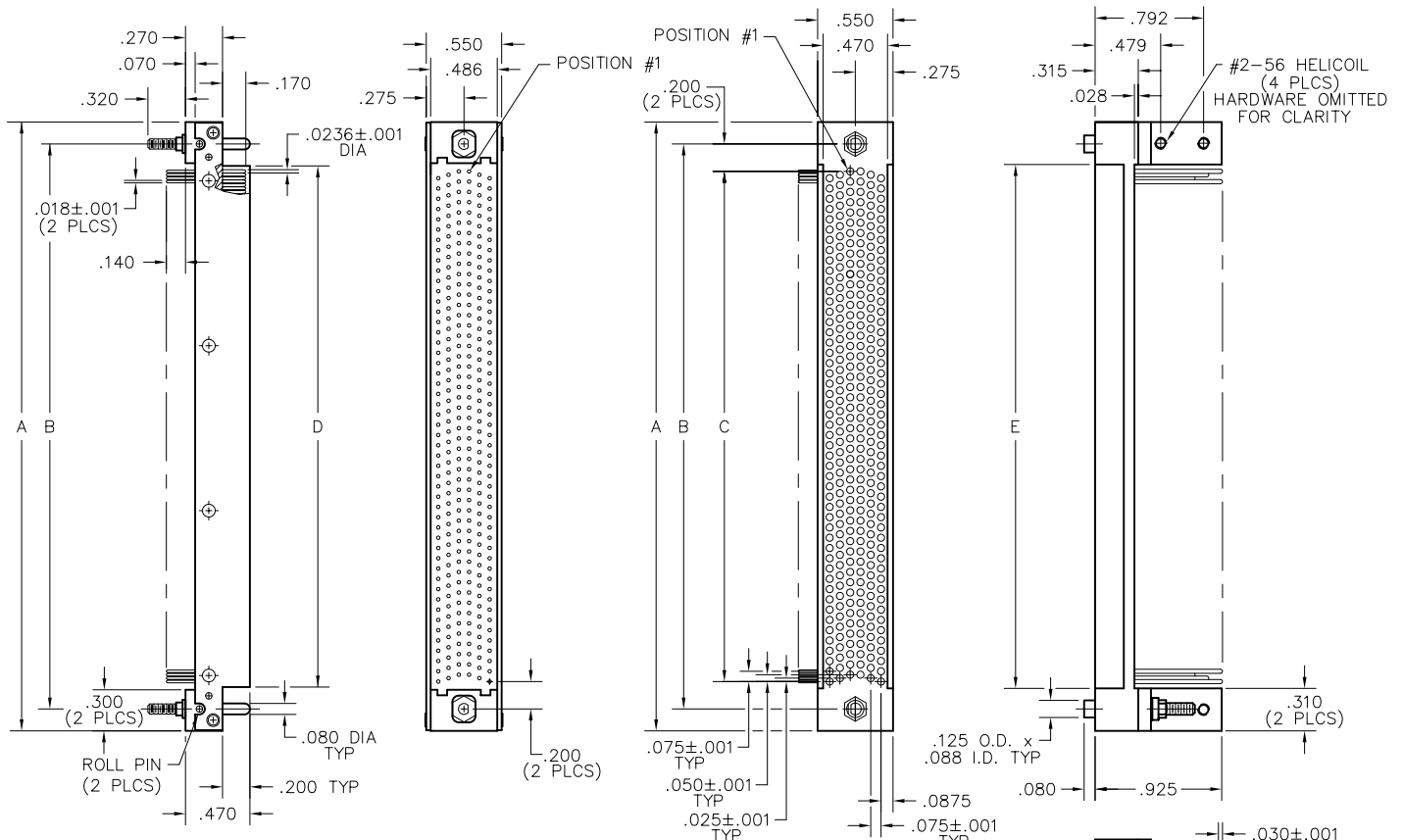
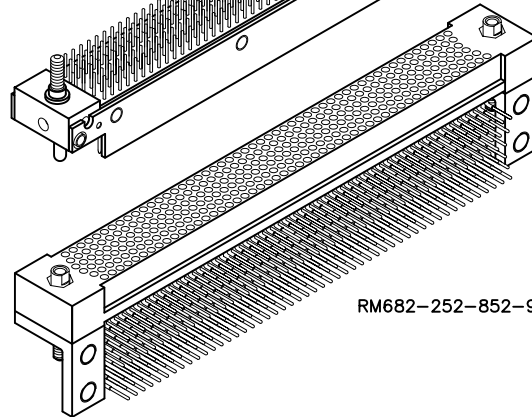
RM6

162 thru 402 Contacts

RM632-252-522-9501



RM682-252-852-9601



PLUG

RECEPTACLE

DIMENSIONS					
SIZE	A	B	C	D	E
162	2.720	2.400	2.000	2.080	2.100
204	3.245	2.925	2.525	2.605	2.625
252	3.845	3.525	3.125	3.205	3.225
300	4.445	4.125	3.725	3.805	3.825
360	5.195	4.875	4.475	4.550	4.575
402	5.720	5.400	5.000	5.080	5.100

Call (972) 931-3200 Fax (972) 931-9305 www.AirBorn.com

PLUG: RM632-252-522-9501
RECEPTACLE: RM682-252-852-9601
 XXXXX-XXX-XXX-XXXX

PLUG

RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

6	6-Row	6	6-Row
3	BODY STYLE: Plug, straight, without mounting ears	8	BODY STYLE: Receptacle, right angle, with mounting brackets
2	BODY MATERIAL: Polyphenylene sulfide (PPS)	2	BODY MATERIAL: Polyphenylene sulfide (PPS)

SIZE

162, 204, 252, 300, 360, 402 | 162, 204, 252, 300, 360, 402

CONTACTS

TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
17	Pin, straight, solder cup	84	Socket, right angle, dip solder, .109" x .019" dia
40	Pin, straight, flex .093" x .017" dia	85	Socket, right angle, dip solder, .140" x .019" dia
51	Pin, straight, dip solder, .109" x .018" dia	86	Socket, right angle, dip solder, .172" x .019" dia
52	Pin, straight, dip solder, .140" x .018" dia		
53	Pin, straight, dip solder, .172" x .018" dia		
54	Pin, straight, dip solder, .250" x .018" dia		

PLATING OPTIONS:		PLATING OPTIONS:	
1	Gold plated termination	1	Gold plated termination
2	Pre-tinned termination, SnPb alloy (dip solder options only) ☒	2	Pre-tinned termination, SnPb alloy ☒
3	Pre-tinned termination, SAC305 alloy (dip solder options only)	3	Pre-tinned termination, SAC305 alloy

HARDWARE

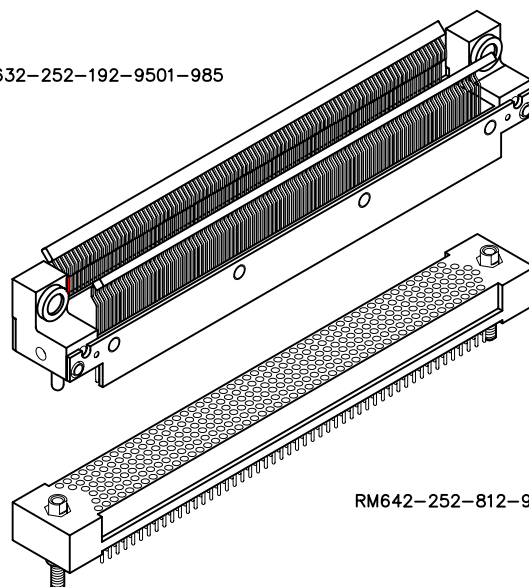
STYLE OF HARDWARE:		STYLE OF HARDWARE:	
0256	None	0256	None
82	Hex turning jackset, reversed, installed, .200 knob	82	Hex turning jackset, reversed, installed, .200 knob
83	Fixed jackset, reversed, installed #2-56 x .247" thd ext	83	Fixed jackset, reversed, installed
84	Fixed jackset, reversed, installed #2-56 x .320" thd ext	91	Guide sockets, full round, installed
90	Guide pins, full round, installed #2-56 x .320" thd ext	92	Hex turning jackset, installed, .200 knob
92	Hex turning jackset, installed, .200 knob	93	Fixed jackset, installed
93	Fixed jackset, installed, #2-56 x .247" thd ext	96	Guide sockets, polarized, unassembled
94	Fixed jackset, installed, #2-56 x .320" thd ext	9601 - 9636	Guide sockets, polarized, installed
95	Guide pins, polarized, unassembled, #2-56 x .320" thd ext	97	Guide sockets, polarized, unassembled
9501 - 9536	Guide pins, polarized, installed, #2-56 x .320" thd ext	9701 - 9736	Guide sockets, polarized, installed
99	Guide pins, universal, installed #2-56 x .320" thd ext	98	Guide sockets, universal, installed
		Note: Includes mounting bracket when right angle contacts are supplied	

POLARIZATION:		POLARIZATION:	
00	None	00	None
01	thru 36 are special identifiers, see page R-57	01	thru 36 are special identifiers, see page R-57

☒ = Option not RoHS compliant



RM632-252-192-9501-985



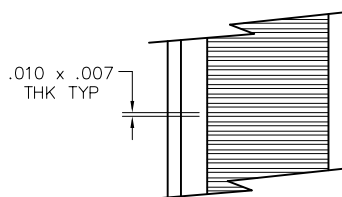
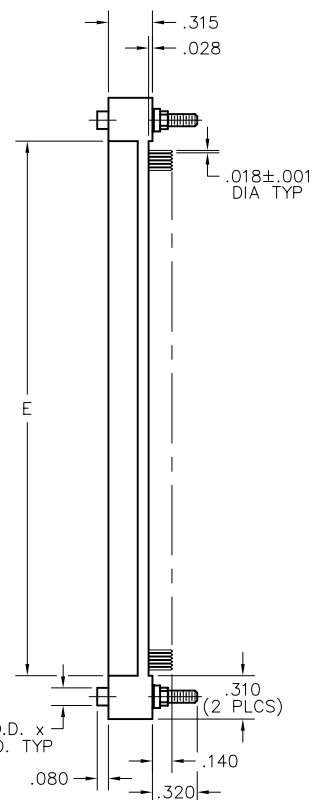
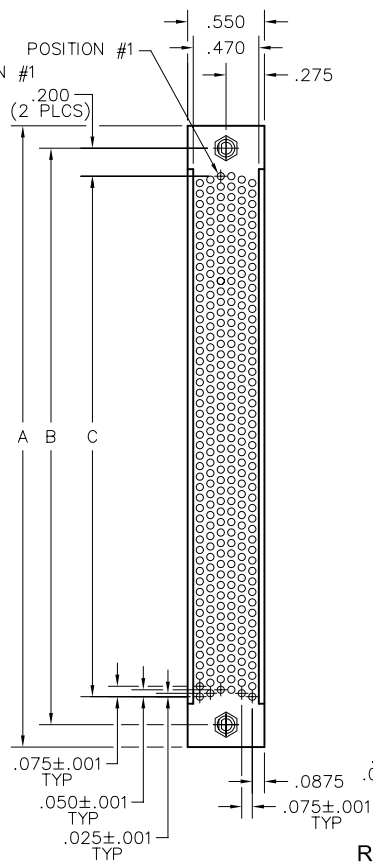
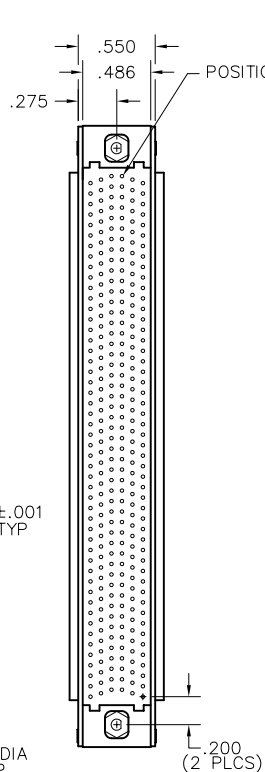
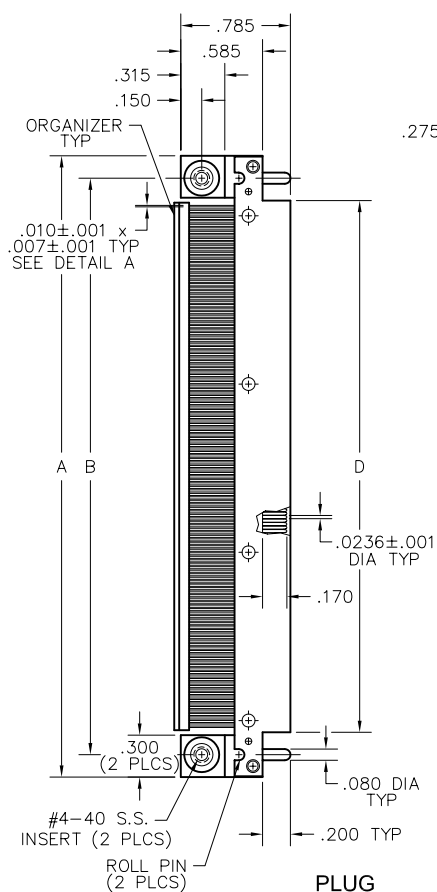
RM642-252-812-9601

6 • ROW Daughterboard to Motherboard or Chassis

.075"

RM6

162 thru 402 Contacts



DETAIL A

DIMENSIONS					
SIZE	A	B	C	D	E
162	2.720	2.400	2.000	2.080	2.100
204	3.245	2.925	2.525	2.605	2.625
252	3.845	3.525	3.125	3.205	3.225
300	4.445	4.125	3.725	3.805	3.825
360	5.195	4.875	4.475	4.550	4.575
402	5.720	5.400	5.000	5.080	5.100

PLUG: RM632-252-192-9501-985
RECEPTACLE: RM642-252-812-9601
 XXXXX-XXX-XXX-XXXX-XXX

PLUG

RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector | RM .075" Screw Machine PC Connector

BODY

6	6-Row	6	6-Row
3	BODY STYLE: Plug, straight, with mounting ears	4	BODY STYLE: Receptacle, straight, with mounting ears
2	BODY MATERIAL: Polyphenylene sulfide (PPS)	2	BODY MATERIAL: Polyphenylene sulfide (PPS)

SIZE

162, 204, 252, 300, 360, 402 | 162, 204, 252, 300, 360, 402

CONTACTS

TYPE CONTACTS/TERMINATIONS:		TYPE CONTACTS/TERMINATIONS:	
19	Pin, SMT, .014" x .007" tail, scored for organizer removal (see R-56)	75	Socket, straight, dip solder, .250" x .018" dia
39	Pin, SMT, .014" x .007" tail, unscored	76	Socket, straight, solder cup
		77	Socket, straight, flex, .093" x .017" dia
		81	Socket, straight, dip solder, .109" x .018" dia
		82	Socket, straight, dip solder, .140" x .018" dia
		83	Socket, straight, dip solder, .172" x .018" dia
		87	Socket, straight, press-fit, .188" (Board: .093" - .125" thk)
		88	Socket, straight, press-fit, .308" (Board: .156" - .200" thk)
		89	Socket, straight, press-fit, .388" (Board: .250"+ thk)

PLATING OPTIONS:		PLATING OPTIONS:	
2	Pre-tinned termination, SnPb alloy ☒	1	Gold plated termination
3	Pre-tinned termination, SAC305 alloy	2	Pre-tinned termination, SnPb alloy (dip solder options only) ☒
		3	Pre-tinned termination, SAC305 alloy (dip solder options only)

HARDWARE

STYLE OF HARDWARE:		STYLE OF HARDWARE:	
0256	None	0256	None
83	Fixed jackset, reversed, installed	82	Hex turning jackset, reversed, installed, .200 knob
90	Guide pins, full round, installed	83	Fixed jackset, reversed, installed, #2-56 x .247" thd ext
93	Fixed jackset, installed	84	Fixed jackset, reversed, installed, #2-56 x .320" thd ext
95	Guide pins, polarized, unassembled	91	Guide sockets, full round, installed, #2-56 x .247" thd ext
9501 - 9536	Guide pins, polarized, installed	92	Hex turning jackset, installed, .200 knob
99	Guide pins, universal, installed	93	Fixed jackset, installed, #2-56 x .247" thd ext
		94	Fixed jackset, installed, #2-56 x .320" thd ext
		96	Guide sockets, polarized, unassembled, #2-56 x .320" thd ext
		9601 - 9636	Guide sockets, polarized, installed, #2-56 x .320" thd ext
		97	Guide sockets, polarized, unassembled, #2-56 x .247" thd ext
		9701 - 9736	Guide sockets, polarized, installed, #2-56 x .247" thd ext
		98	Guide sockets, universal, installed, #2-56 x .247" thd ext

POLARIZATION:		POLARIZATION:	
00	None	00	None
01	thru 36 are special identifiers, see page R-57	01	thru 36 are special identifiers, see page R-57

OPTIONS

9XX SMT configuration code, see page R-56

☒ = Option not RoHS compliant



6 • ROW

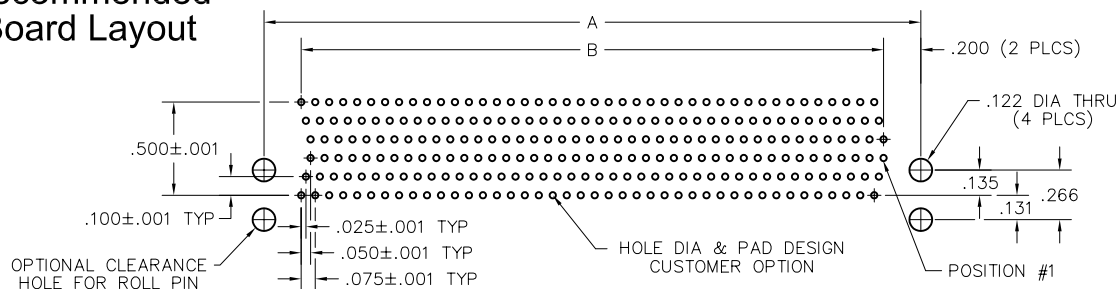
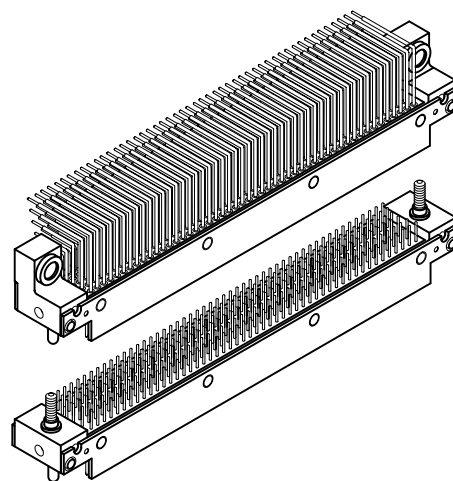
Right Angle PTH Plug Straight PTH Plug

.075"

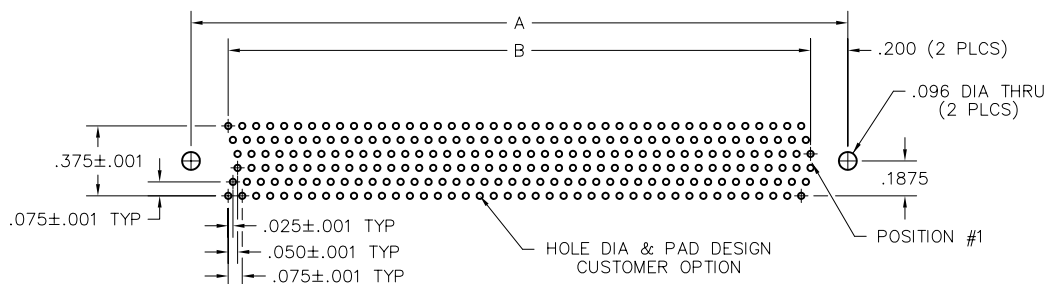
RM6

162 thru 402 Contacts
Recommended
Board Layout

DIMENSIONS		
SIZE	A	B
162	2.400	2.000
204	2.925	2.525
252	3.525	3.125
300	4.125	3.725
360	4.875	4.475
402	5.400	5.000

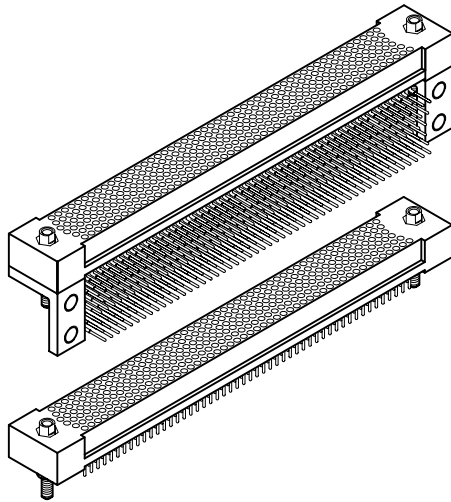


RIGHT ANGLE PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE

SIZE	CONTACT ID		SIZE	CONTACT ID	
162	162	159	300	500	297
	161	158		298	296
	160	157		298	295
	79	76		149	145
	80	77		149	146
	81	78		150	147
204	204	201	360	360	357
	203	200		358	356
	202	199		358	355
	100	97		178	175
	101	98		179	176
	102	99		180	177
252	252	249	402	402	399
	251	248		401	398
	250	247		400	397
	124	121		199	196
	125	122		200	197
	126	123		201	198



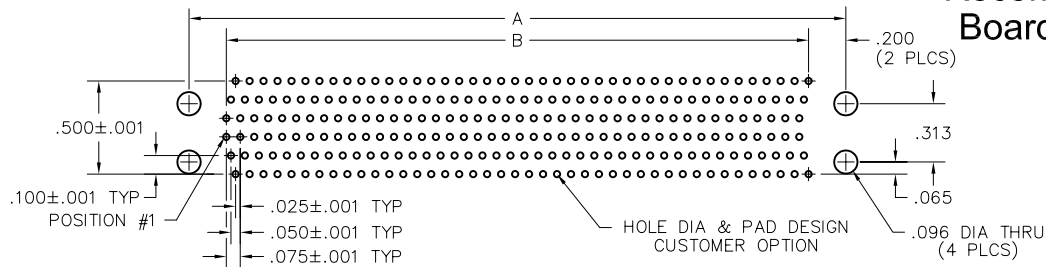
DIMENSIONS		
SIZE	A	B
162	2.400	2.000
204	2.925	2.525
252	3.525	3.125
300	4.125	3.725
360	4.875	4.475
402	5.400	5.000

6 • ROW Right Angle PTH Rcpt Straight PTH Rcpt

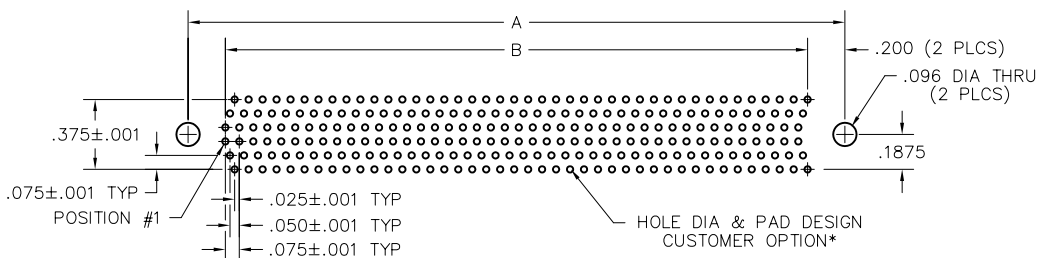
.075"

RM6

162 thru 402 Contacts
Recommended
Board Layout



RIGHT ANGLE PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE

*COMPLIANT TERMINATION REQUIREMENTS:

Board Material: FR-4 w/ 1.0 oz. copper
Minimum nominal board thickness: .062"
Drilled hole: .0319"-.0339"
Copper plating thickness: .0010" minimum
Tin-lead plating thickness: .0006" maximum
Electroplated tin-lead composition: 63/37 (Sn/Pb)
Finished hole diameter: .028"±.002"

SIZE	CONTACT ID	SIZE	CONTACT ID
162	84 87 90	300	153 156 159
	83 86 89		294 297 300
	82 85 88		152 155 158
	1 4 7		293 296 299
	2 5 8		151 154 157
204	3 6 9		292 295 298
	105 108 111	360	142 145 148
	104 107 110		143 146 149
	103 106 109		144 147 150
	1 4 7		183 186 189
	2 5 8		354 357 360
252	3 6 9		182 185 188
	198 201 204		353 356 359
	197 200 203		181 184 187
	196 199 202		352 355 358
	1 4 7		172 175 178
300	2 5 8		173 176 179
	3 6 9		174 177 180
	129 132 135	402	204 207 210
	128 131 134		398 399 402
	127 130 133		203 206 209
	1 4 7		397 398 401
	2 5 8		202 205 208
360	3 6 9		396 397 400
	246 249 252		1 4 7
	245 248 251		2 5 8
	244 247 250		3 6 9
	118 121 124		193 196 199
402	119 122 125		194 197 200
	120 123 126		195 198 201



6 • ROW

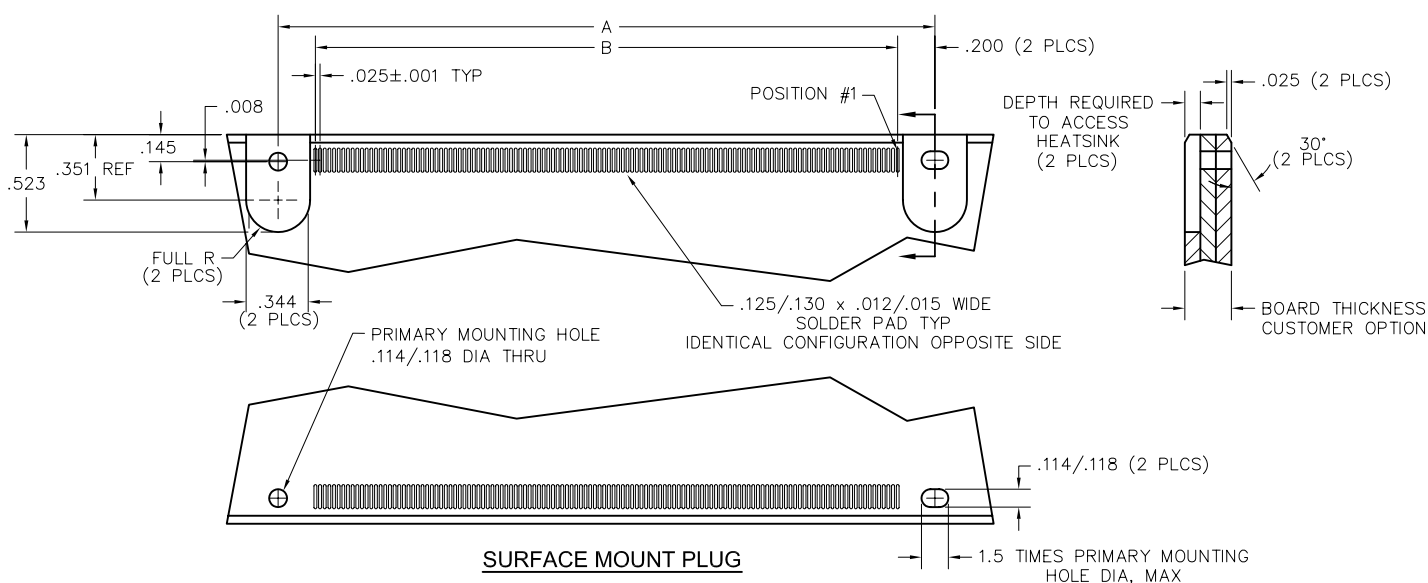
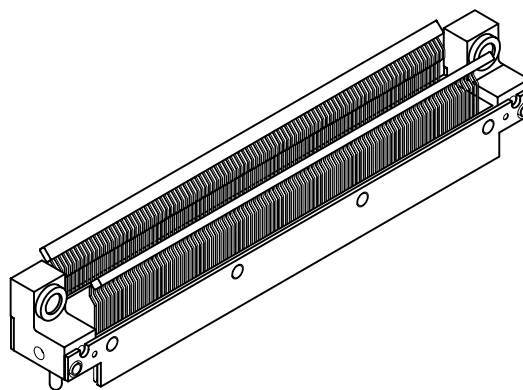
Straight SMT Plug

.075"

RM6

162 thru 402 Contacts
Recommended
Board Layout

DIMENSIONS		
SIZE	A	B
162	2.400	2.000
204	2.925	2.525
252	3.525	3.125
300	4.125	3.725
360	4.875	4.475
402	5.400	5.000



SIZE	CONTACT ID								SIZE	CONTACT ID							
162	C162								300	C300							
	C161									C299							
	C160									C298							
	C159									C297							
	C158									C296							
	C81									C150							
	C80									C149							
	C79									C148							
204	C204								360	C360							
	C203									C359							
	C202									C358							
	C201									C357							
	C200									C356							
	C102									C180							
	C101									C179							
	C100									C178							
252	C252								402	C402							
	C251									C401							
	C250									C400							
	C249									C399							
	C248									C398							
	C126									C201							
	C125									C200							
	C124									C199							
	C123									C198							
	C122									C197							
	C131									C206							
	C130									C205							
	C129									C204							
	C128									C203							
	C127									C202							
	C5									C5							
	C4									C4							
	C3									C3							
	C2									C2							
	C1									C1							
	C86									C155							
	C85									C154							
	C84									C153							
	C83									C152							
	C5									C5							
	C4									C4							
	C3									C3							
	C2									C2							
	C1									C1							
	C86									C155							
	C85									C154							
	C84									C153							



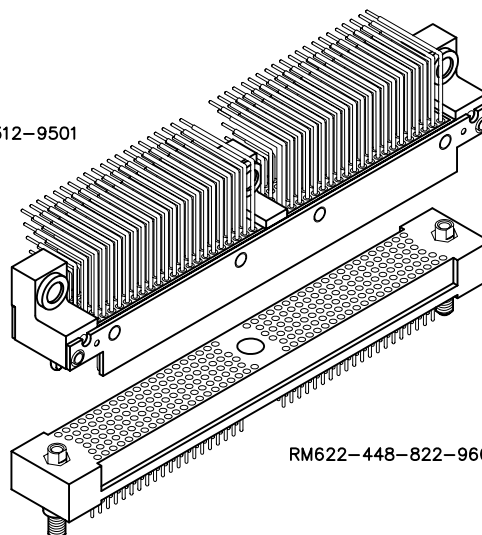
6 • ROW Daughterboard to Motherboard or Chassis

.075"

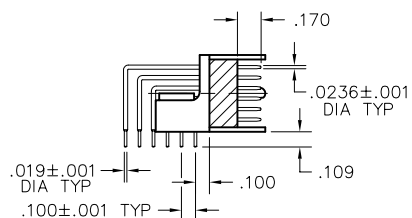
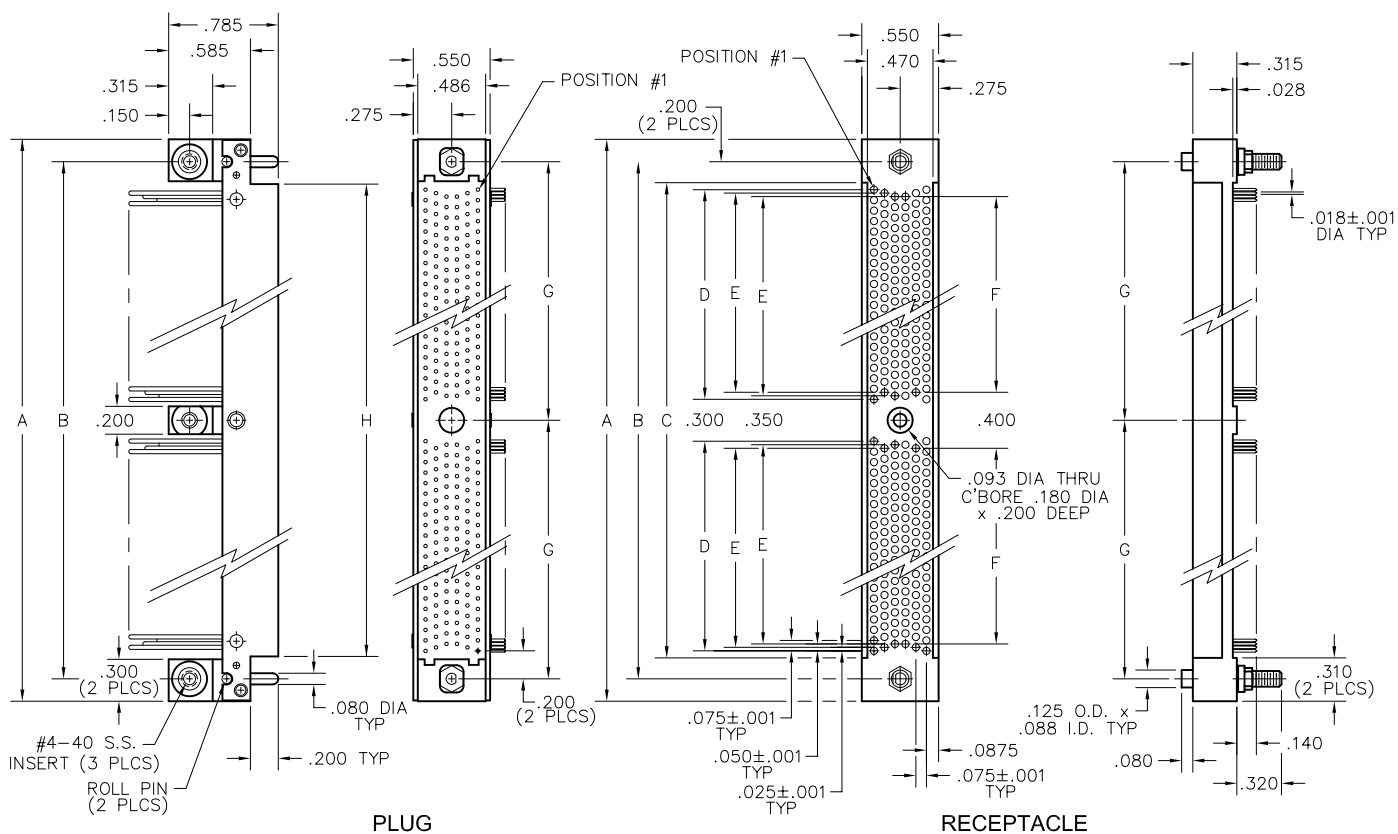
RM6

448 & 604 Contacts

RM652-448-312-9501



RM622-448-822-9601



DIMENSIONS								
SIZE	A	B	C	D	E	F	G	H
448	6.570	6.250	5.950	2.775	2.700	2.675	3.125	5.930
604	8.520	8.200	7.900	3.750	3.675	3.650	4.100	7.880

PLUG: RM652-448-312-9501
RECEPTACLE: RM622-448-822-9601
 XXXXX-XXX-XXX-XXXX

PLUG
RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
-------------------------------------	-------------------------------------

BODY

6 6-Row	6 6-Row
BODY STYLE: 5 Plug, right angle, with mounting ears	BODY STYLE: 2 Receptacle, straight, with mounting ears
BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	BODY MATERIAL: 2 Polyphenylene sulfide (PPS)

SIZE

448, 604	448, 604
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CONTACTS

TYPE CONTACTS/TERMINATIONS: 31 Pin, right angle, dip solder, .109" x .019" dia 32 Pin, right angle, dip solder, .140" x .019" dia 33 Pin, right angle, dip solder, .172" x .019" dia 34 Pin, right angle, dip solder, .250" x .019" dia PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy	TYPE CONTACTS/TERMINATIONS: 75 Socket, straight, dip solder, .250" x .018" dia 76 Socket, straight, solder cup 77 Socket, straight, flex, .093" x .017" dia 81 Socket, straight, dip solder, .109" x .018" dia 82 Socket, straight, dip solder, .140" x .018" dia 83 Socket, straight, dip solder, .172" x .018" dia 87 Socket, straight, press-fit, .188" (Board: .093" - .125" thk) 88 Socket, straight, press-fit, .308" (Board: .156" - .200" thk) 89 Socket, straight, press-fit, .388" (Board: .250"+ thk) PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)
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HARDWARE

STYLE OF HARDWARE: 0256 None 83 Fixed jackset, reversed, installed 90 Guide pins, full round, installed 93 Fixed jackset, installed 95 Guide pins, polarized, unassembled 9501 - 9536 Guide pins, polarized, installed 99 Guide pins, universal, installed POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57	STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed, #4-40 x .247" thd ext 84 Fixed jackset, reversed, installed, #4-40 x .320" thd ext 91 Guide sockets, full round, installed, #4-40 x .247" thd ext 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed, #4-40 x .247" thd ext 94 Fixed jackset, installed, #4-40 x .320" thd ext 96 Guide sockets, polarized, unassembled, #4-40 x .320" thd ext 9601 - 9636 Guide sockets, polarized, installed, #4-40 x .320" thd ext 97 Guide sockets, polarized, unassembled, #4-40 x .247" thd ext 9701 - 9736 Guide sockets, polarized, installed, #4-40 x .247" thd ext 98 Guide sockets, universal, installed, #4-40 x .247" thd ext POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57
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☒ = Option not RoHS compliant

PLUG: RM612-448-522-9501
RECEPTACLE: RM662-448-852-9601
 XXXXX-XXX-XXX-XXXX

PLUG
RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
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BODY

6 6-Row	6 6-Row
BODY STYLE: 1 Plug, straight, without mounting ears	BODY STYLE: 6 Receptacle, right angle, with mounting brackets
BODY MATERIAL: 2 Polyphenylene sulfide (PPS)	BODY MATERIAL: 2 Polyphenylene sulfide (PPS)

SIZE

448, 604	448, 604
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CONTACTS

TYPE CONTACTS/TERMINATIONS: 17 Pin, straight, solder cup 40 Pin, straight, flex .093" x .017" dia 51 Pin, straight, dip solder, .109" x .018" dia 52 Pin, straight, dip solder, .140" x .018" dia 53 Pin, straight, dip solder, .172" x .018" dia 54 Pin, straight, dip solder, .250" x .018" dia	TYPE CONTACTS/TERMINATIONS: 84 Socket, right angle, dip solder, .109" x .019" dia 85 Socket, right angle, dip solder, .140" x .019" dia 86 Socket, right angle, dip solder, .172" x .019" dia
PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)	PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy

HARDWARE

STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed #4-40 x .247" thd ext 84 Fixed jackset, reversed, installed #4-40 x .320" thd ext 90 Guide pins, full round, installed #4-40 x .320" thd ext 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed, #4-40 x .247" thd ext 94 Fixed jackset, installed, #4-40 x .320" thd ext 95 Guide pins, polarized, unassembled, #4-40 x .320" thd ext 9501 - 9536 Guide pins, polarized, installed, #4-40 x .320" thd ext 99 Guide pins, universal, installed #4-40 x .320" thd ext	STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed 91 Guide sockets, full round, installed 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed 96 Guide sockets, polarized, unassembled 9601 - 9636 Guide sockets, polarized, installed 97 Guide sockets, polarized, unassembled 9701 - 9736 Guide sockets, polarized, installed 98 Guide sockets, universal, installed Note: Includes mounting bracket when right angle contacts are supplied
POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57	POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57

☒ = Option not RoHS compliant



6 • ROW

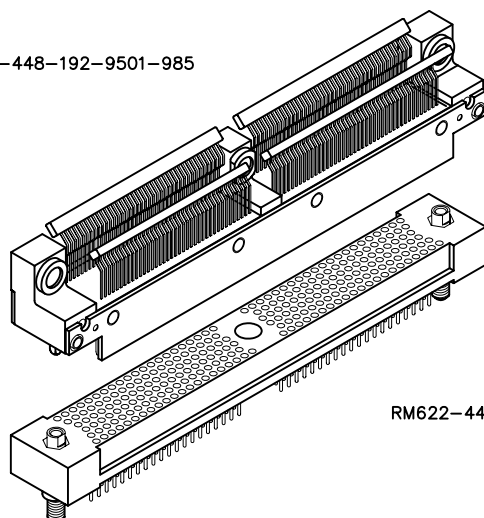
Daughterboard to Motherboard or Chassis

.075"

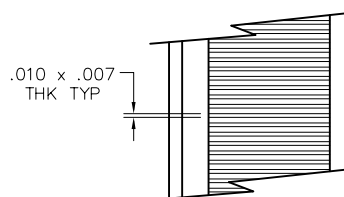
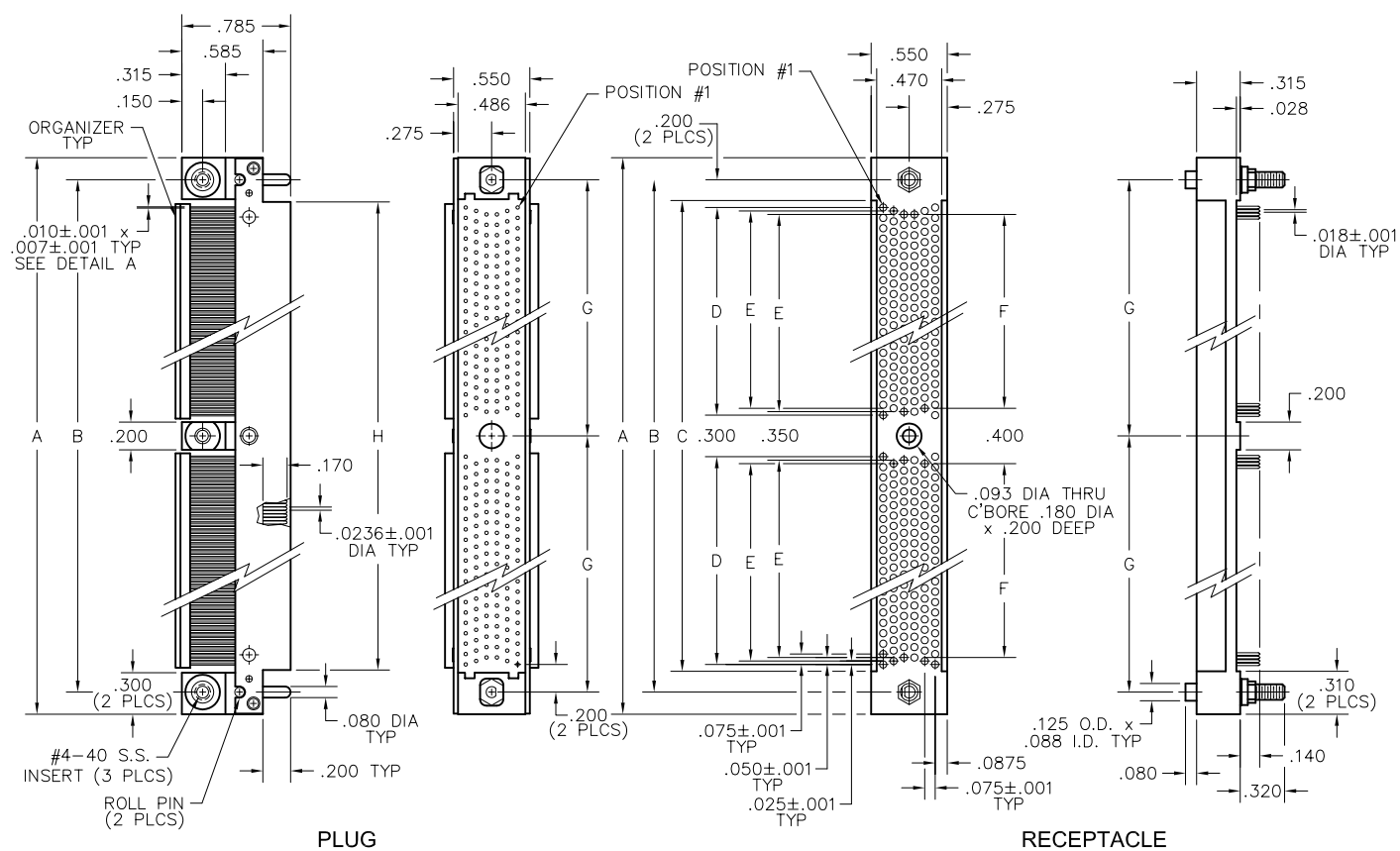
RM6

448 & 604 Contacts

RM612-448-192-9501-985



RM622-448-822-9601



DETAIL A

DIMENSIONS								
SIZE	A	B	C	D	E	F	G	H
448	6.570	6.250	5.950	2.775	2.700	2.675	3.125	5.930
604	8.520	8.200	7.900	3.750	3.675	3.650	4.100	7.880

PLUG: RM612-448-192-9501-985
RECEPTACLE: RM622-448-822-9601
 XXXXX-XXX-XXX-XXXX-XXX

PLUG
RECEPTACLE

SERIES

RM .075" Screw Machine PC Connector	RM .075" Screw Machine PC Connector
-------------------------------------	-------------------------------------

BODY

6 6-Row	6 6-Row
1 BODY STYLE: Plug, straight, with mounting ears	2 BODY STYLE: Receptacle, straight, with mounting ears
2 BODY MATERIAL: Black anodized side shield (PPS)	2 BODY MATERIAL: Black anodized side shield (PPS)
5 Nickel plated side shield (PPS)	5 Nickel plated side shield (PPS)

SIZE

448, 604	448, 604
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CONTACTS

TYPE CONTACTS/TERMINATIONS: 19 Pin, SMT, .014" x .007" tail, scored for organizer removal (see R-56) 39 Pin, SMT, .014" x .007" tail, unscored	TYPE CONTACTS/TERMINATIONS: 75 Socket, straight, dip solder, .250" x .018" dia 76 Socket, straight, solder cup 77 Socket, straight, flex, .093" x .017" dia 81 Socket, straight, dip solder, .109" x .018" dia 82 Socket, straight, dip solder, .140" x .018" dia 83 Socket, straight, dip solder, .172" x .018" dia 87 Socket, straight, press-fit, .188" (Board: .093" - .125" thk) 88 Socket, straight, press-fit, .308" (Board: .156" - .200" thk) 89 Socket, straight, press-fit, .388" (Board: .250"+ thk)
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PLATING OPTIONS: 2 Pre-tinned termination, SnPb alloy ☒ 3 Pre-tinned termination, SAC305 alloy	PLATING OPTIONS: 1 Gold plated termination 2 Pre-tinned termination, SnPb alloy (dip solder options only) ☒ 3 Pre-tinned termination, SAC305 alloy (dip solder options only)
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HARDWARE

STYLE OF HARDWARE: 0256 None 83 Fixed jackset, reversed, installed 90 Guide pins, full round, installed 93 Fixed jackset, installed 95 Guide pins, polarized, unassembled 9501 - 9536 Guide pins, polarized, installed 99 Guide pins, universal, installed	STYLE OF HARDWARE: 0256 None 82 Hex turning jackset, reversed, installed, .200 knob 83 Fixed jackset, reversed, installed, #4-40 x .247 thd ext 84 Fixed jackset, reversed, installed, #4-40 x .320 thd ext 91 Guide sockets, full round, installed, #4-40 x .247" thd ext 92 Hex turning jackset, installed, .200 knob 93 Fixed jackset, installed, #4-40 x .247 thd ext 94 Fixed jackset, installed, #4-40 x .320 thd ext 96 Guide sockets, polarized, unassembled, #4-40 x .320" thd ext 9601 - 9636 Guide sockets, polarized, installed, #4-40 x .320" thd ext 97 Guide sockets, polarized, unassembled, #4-40 x .247" thd ext 9701 - 9736 Guide sockets, polarized, installed, #4-40 x .247" thd ext 98 Guide sockets, universal, installed, #4-40 x .247" thd ext
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POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57	POLARIZATION: 00 None 01 thru 36 are special identifiers, see page R-57
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OPTIONS

9XX SMT configuration code, see page R-56	
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☒ = Option not RoHS compliant



6 • ROW

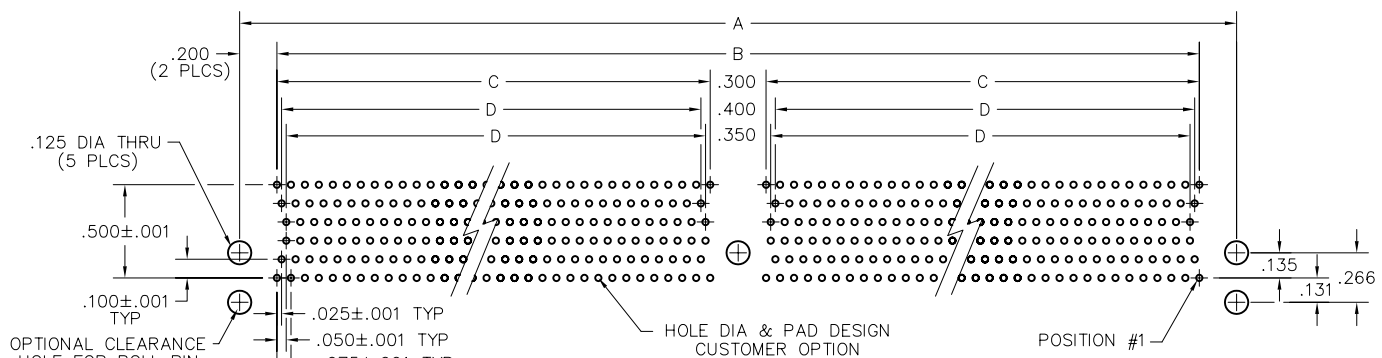
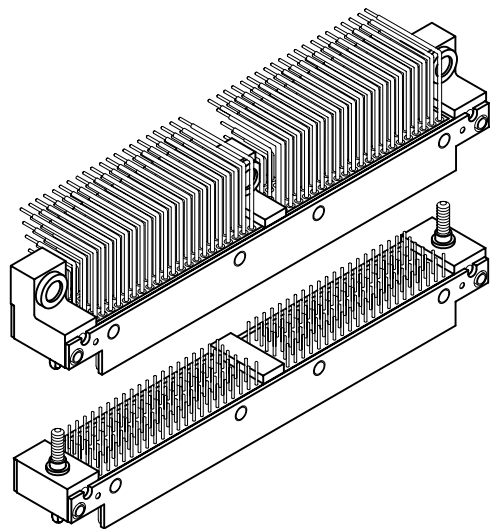
Right Angle PTH Plug
Straight PTH Plug

.075"

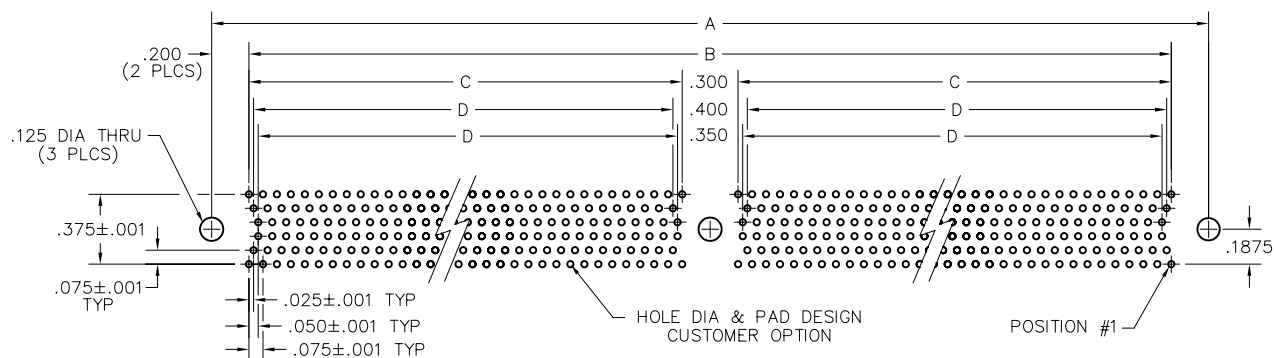
RM6

448 & 604 Contacts
Recommended
Board Layout

DIMENSIONS				
SIZE	A	B	C	D
448	6.250	5.850	2.775	2.700
604	8.200	7.800	3.750	3.675



RIGHT ANGLE PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH PLUG
PC BOARD VIEWED FROM COMPONENT SIDE

SIZE	CONTACT ID				SIZE	CONTACT ID			
448	448	449	442	343	340	337	336	333	330
	447	444	441	345	342	339	334	331	328
	446	443	440	344	341	338	335	332	329
	222	219	216	120	117	114	111	108	105
	223	220	217	121	118	115	110	107	104
	224	221	218	119	116	113	112	109	106
604	231	228	225	232	229	226	233	230	227
	9	6	3	8	5	2	7	4	1
	604	601	598	460	457	454	453	450	447
	603	600	597	462	459	456	451	448	445
	602	599	596	461	458	455	452	449	446
	300	297	294	159	156	153	150	147	144
604	301	298	295	160	157	154	149	146	143
	302	299	296	158	155	152	151	148	145
	309	306	303	310	307	304	311	308	305
	9	6	3	8	5	2	7	4	1
	7	4	1	7	4	1	7	4	1
	7	4	1	7	4	1	7	4	1

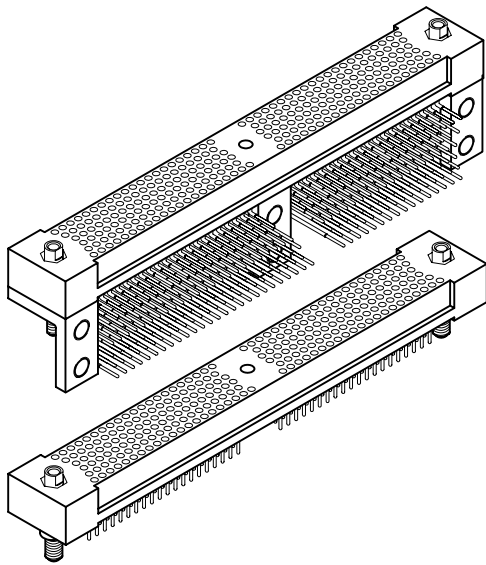
6 • ROW

Right Angle PTH Rcpt Straight PTH Rcpt

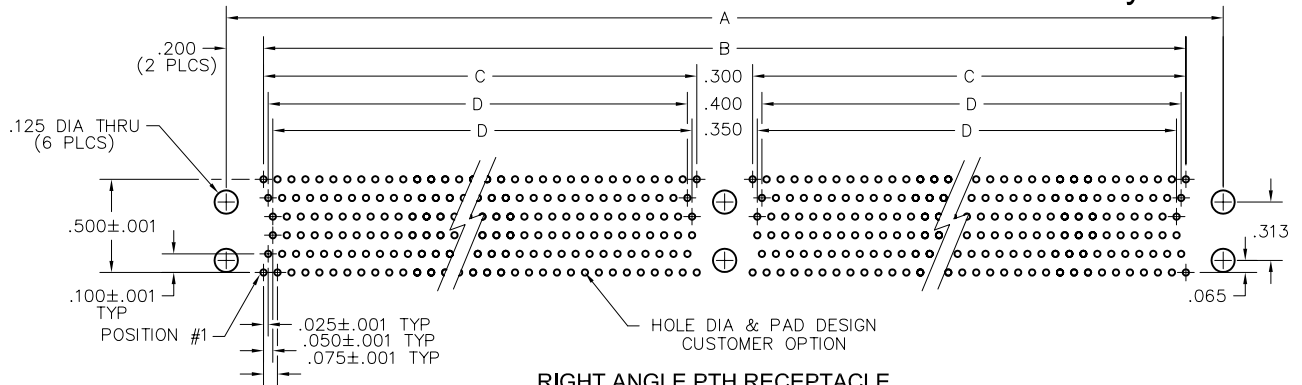
.075"

RM6

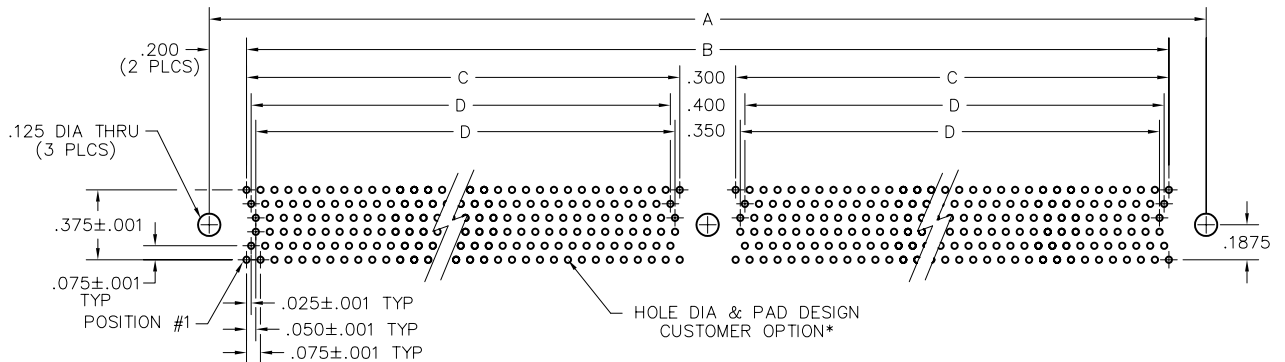
448 & 604 Contacts
Recommended
Board Layout



DIMENSIONS				
SIZE	A	B	C	D
448	6.250	5.850	2.775	2.700
604	8.200	7.800	3.750	3.675



RIGHT ANGLE PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE



STRAIGHT PTH RECEPTACLE
PC BOARD VIEWED FROM COMPONENT SIDE

*COMPLIANT TERMINATION REQUIREMENTS:
Board Material: FR-4 w/ 1.0 oz. copper
Minimum nominal board thickness: .062"
Drilled hole: .0319"-.0339"
Copper plating thickness: .0010" minimum
Tin-lead plating thickness: .0006" maximum
Electroplated tin-lead composition: 63/37 (Sn/Pb)
Finished hole diameter: .028"±.002"

SIZE	CONTACT ID				SIZE	CONTACT ID			
448	229	228	231	330	333	336	337	340	343
	226	229	232	328	331	334	339	342	345
	227	230	233	329	332	335	338	341	344
	3	6	9	105	108	111	114	117	120
	2	5	8	104	107	110	115	118	121
	1	4	7	106	109	112	113	116	119
604	442	445	448	443	446	449	450	453	454
	441	444	447	440	443	446	449	452	455
	440	443	446	439	442	445	448	451	454
	216	219	222	144	147	150	153	156	159
	217	220	223	143	146	149	154	157	160
	218	221	224	145	148	151	152	155	158



6 • ROW

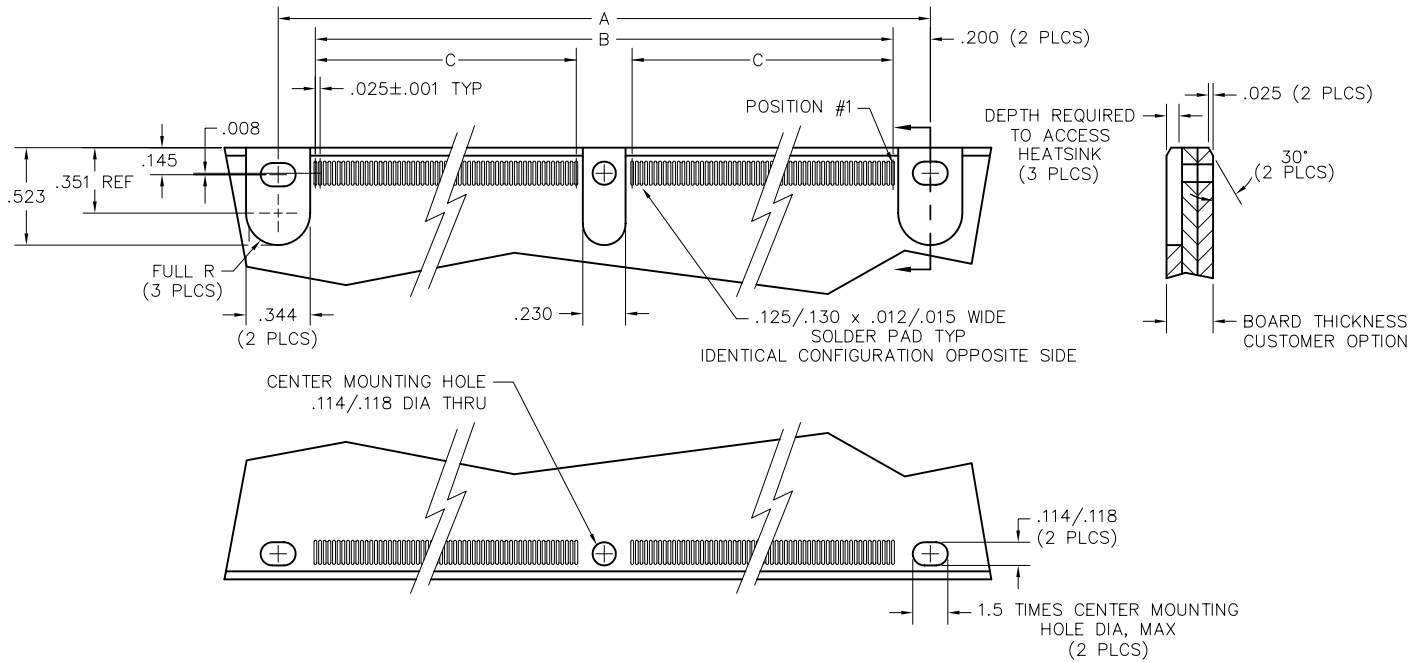
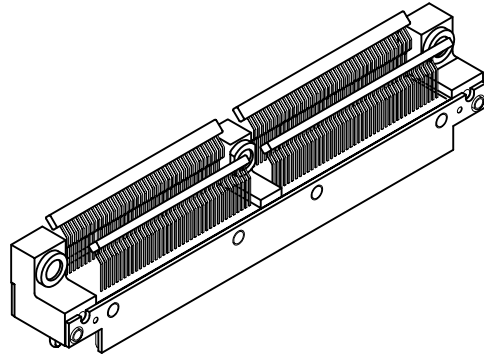
Straight SMT Plug

.075"

RM6

448 & 604 Contacts Recommended Board Layout

DIMENSIONS			
SIZE	A	B	C
448	6.250	5.850	2.775
604	8.200	7.800	3.750



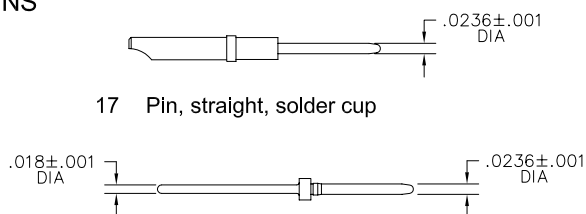
SURFACE MOUNT PLUG

SIZE	CONTACT ID	SIZE	CONTACT ID
448	C224 C448 C223 C447 C222 C446 C221 C445 C220 C444 _____ C117 C341 C116 C340 C115 C339 C114 C338 C113 C337 _____ C112 C336 C111 C335 C110 C334 C109 C333 C108 C332 _____ C5 C229 C4 C228 C3 C227 C2 C226 C1 C225	604	C604 C301 C603 C300 C602 C299 C601 C298 C600 _____ C156 C458 C155 C457 C154 C456 C153 C455 C152 C454 _____ C151 C453 C150 C452 C149 C451 C148 C450 C147 C449 _____ C5 C307 C4 C306 C3 C305 C2 C304 C1 C303

Contacts 6 Row

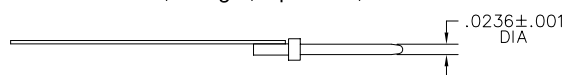
Pins and Sockets

PINS

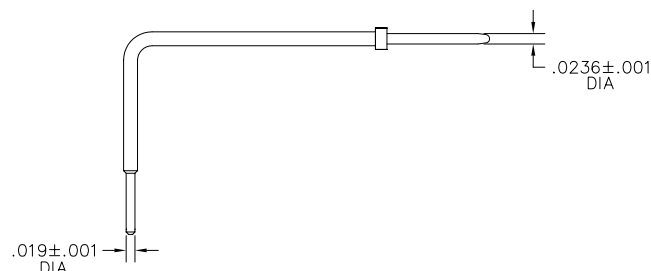


17 Pin, straight, solder cup

- 51 Pin, straight, dip solder, .109"
- 52 Pin, straight, dip solder, .140"
- 53 Pin, straight, dip solder, .172"
- 54 Pin, straight, dip solder, .250"

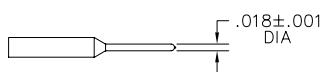


19 Pin, SMT, .014" x .007"



- 31 Pin, right angle, dip solder, .109" x .019" dia
- 32 Pin, right angle, dip solder, .140" x .019" dia
- 33 Pin, right angle, dip solder, .172" x .019" dia
- 34 Pin, right angle, dip solder, .250" x .019" dia

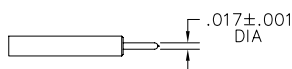
SOCKETS



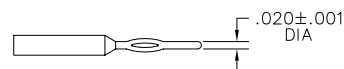
- 81 Socket, straight, dip solder, .109"
- 82 Socket, straight, dip solder, .140"
- 83 Socket, straight, dip solder, .172"



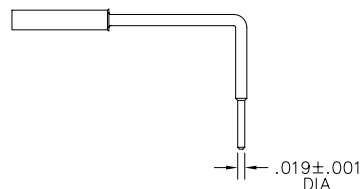
76 Socket, straight, solder cup



77 Socket, straight, flex circuit, .093"



- 87 Socket, straight, press-fit, .203" (Board: .093"-.125")
- 88 Socket, straight, press-fit, .308" (Board: .156"-.200")
- 89 Socket, straight, press-fit, .403" (Board: .250 or <)



- 84 Socket, right angle, dip solder, .109"
- 85 Socket, right angle, dip solder, .140"
- 86 Socket, right angle, dip solder, .172"



Specifications - Stackable Compliant Pin Connectors (075)

Materials and Finishes *

Contacts:	BeCu, per ASTM-B768 (BeCu C17410 Brush Alloy 174).
Contact Finish:	Gold plate per MIL-G-45204 over Nickel plating per IAW QQ-N-290.
Molded Insulators:	Glass filled polyphenylene sulfide (PPS) per MIL-M-24519.
Screws:	Stainless steel per ASTM-A-582, passivated per ASTM-A-967.
Guide Pins, Guide Sockets:	BeCu per ASTM-B-196, ASTM-B-197, Nickel plated per QQ-N-290.
Connector Markings:	Per MIL-C-55302. Additionally, end row contact numbers are identified on the mating face of the connector and the pin #1 locator identified on the side of the connector base.
Tolerances:	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm .010$ " Angles = $\pm 5^\circ$

Note: AirBorn can manufacture special configurations for your exact specifications.

* = Reference the above listed specifications or an equivalent industry standard when applicable

Performance - Stackable Compliant Pin Connectors (075)

Reference Modified MIL-C-55302, MIL-C-28859, MIL-STD-2166 and ANSI/EIA-616.

Contact Current Rating:	3 Amperes
Operating Temperature:	-65° to +125° C or -85° to +257° F
DWV Test Voltage:	750 V, RMS, 60 Hz @ sea level
Insulation Resistance:	5,000 megohms minimum @ 500 VDC
Durability:	500 connector mating cycles
Contact Resistance:	3 to 5 milliohms (contact length dependent)
Contact Engagement Force:	4.0 oz. (113 g.) maximum w/.0246" dia. test pin
Contact Separation Force:	0.5 oz. (14 g.) minimum w/.0226" dia. test pin.
Total Mating Force:	Maximum, 4.0 oz. (113 g.) X number of contacts Average 2.5 oz. (70 g.) X number of contacts
Compliant Insertion and Removal Forces:	Maximum insertion force ... 22.5 pounds (10.22 Kg.) Minimum retention force after conditioning ... 4.5 pounds (2.04 Kg.)
Suggested Board and Plated Through Hole Requirements:	Board material ... FR-4 with 1.0 oz. copper. Minimum board thickness058". Drilled Hole0319" - .0339". Copper plating thickness0010" minimum Tin-lead plating thickness0003" minimum. Electroplated tin-lead composition ... 63/37 (Sn/Pb) Finished hole diameter028" ±.002

4 · ROW

Press Fit

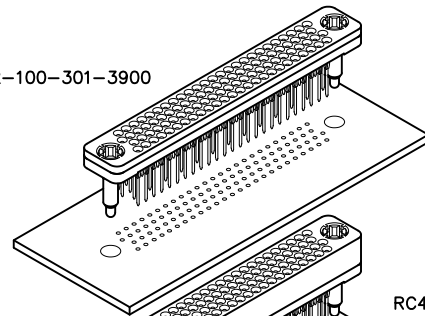
Stackable

.075"

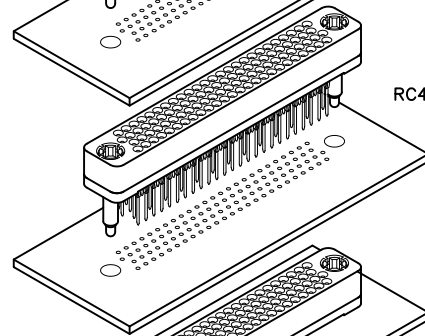
RC4

28 thru 300 Contacts

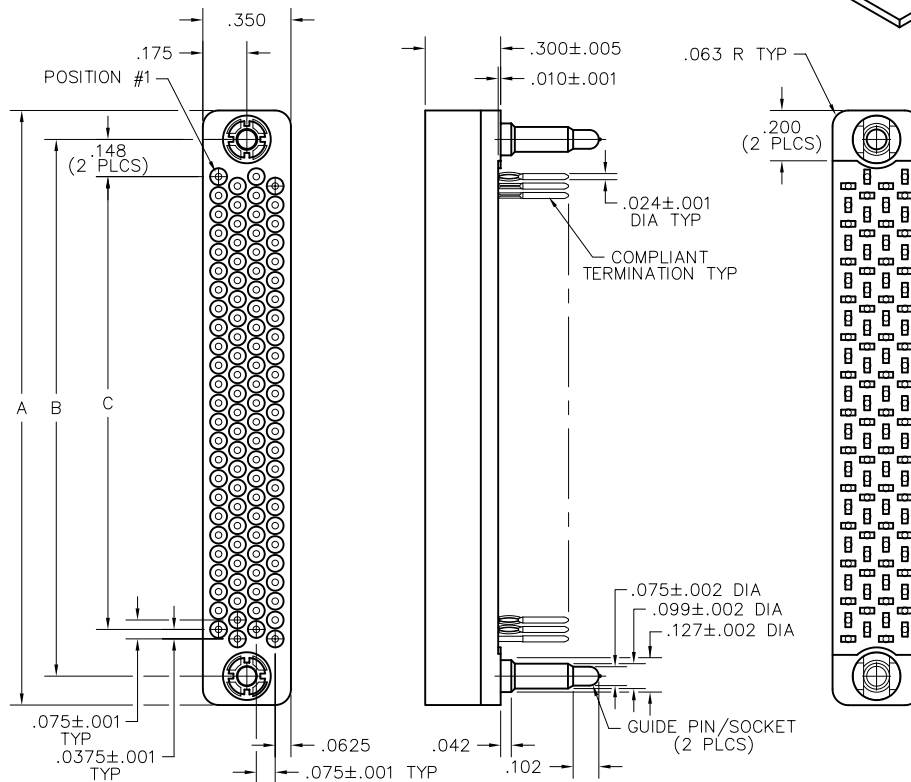
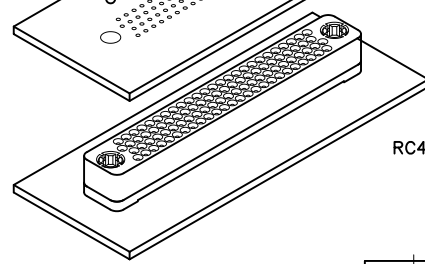
RC442-100-301-3900



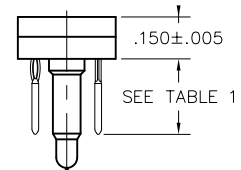
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RC422-100-101-3000

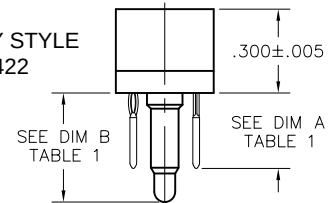


BODY STYLE
442

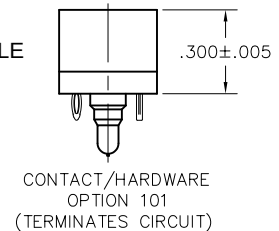


OPTIONAL INSULATOR FOR TOP
CONNECTOR TERMINATION
OPTIONS: 301, 311, 321, 331,
341, 351, 361, 371 AND 381
(W/CIRCUIT TEST POINT)

BODY STYLE
422



BODY STYLE
422



DIMENSIONS			
SIZE	A	B	C
28	1.014	.784	.450
52	1.464	1.234	.900
76	1.914	1.684	1.350
100	2.364	2.134	1.800
128	2.889	2.659	2.325
152	3.339	3.109	2.775
200	4.239	4.009	3.675
252	5.214	4.984	4.650
300	6.114	5.884	5.550

TABLE 1		
CONTACT TERMINATION	CONTACT	HARDWARE
	A	B
201, 301	.270	.370
211, 311	.300	.400
221, 321	.400	.500
231, 331	.500	.600
241, 341	.700	.800
251, 351	.800	.900
261, 361	.900	1.000
271, 371	.600	.700
281, 381	1.000	1.100
101	.095	.195

RC422-100- 211-4000
XXXXX-XXX-XXX-XXXX

SERIES

RC Press fit stackable PC connector

BODY

BODY STYLE:

- 422 4 Row receptacle
442 4 Row low profile receptacle (Requires 3XX contact)

SIZE

028, 052, 076, 100, 128, 152, 200, 252, 300

CONTACTS

TYPE CONTACTS/TERMINATIONS:

- 101 Socket contact, press fit tail .095" (Use with body style 422 only)
201 Socket contact, press fit tail .270" (Use with body style 422 only)
211 Socket contact, press fit tail .300" (Use with body style 422 only)
221 Socket contact, press fit tail .400" (Use with body style 422 only)
231 Socket contact, press fit tail .500" (Use with body style 422 only)
241 Socket contact, press fit tail .700" (Use with body style 422 only)
251 Socket contact, press fit tail .800" (Use with body style 422 only)
261 Socket contact, press fit tail .900" (Use with body style 422 only)
271 Socket contact, press fit tail .600" (Use with body style 422 only)
281 Socket contact, press fit tail 1.000" (Use with body style 422 only)
301 Press fit tail .270" (Use with body style 442 or 422)
311 Press fit tail .300" (Use with body style 442 or 422)
321 Press fit tail .400" (Use with body style 442 or 422)
331 Press fit tail .500" (Use with body style 442 or 422)
341 Press fit tail .700" (Use with body style 442 or 422)
351 Press fit tail .800" (Use with body style 442 or 422)
361 Press fit tail .900" (Use with body style 442 or 422)
371 Press fit tail .600" (Use with body style 442 or 422)
381 Press fit tail 1.000" (Use with body style 442 or 422)

HARDWARE

GUIDE HARDWARE

- 3000 Use with -101 contact
3900 Use with -201 or -301 contact
4000 Use with -211 or -311 contact
4100 Use with -221 or -321 contact
4200 Use with -231 or -331 contact
4300 Use with -241 or -341 contact
4400 Use with -251 or -351 contact
4500 Use with -261 or -361 contact
4600 Use with -271 or -371 contact
4700 Use with -281 or -381 contact

FIXED JACKSOCKET (to mate with RC cable only)

- 30FT Use with -101 contact
39FT Use with -201 or -301 contact
40FT Use with -211 or -311 contact
41FT Use with -221 or -321 contact
42FT Use with -231 or -331 contact
43FT Use with -241 or -341 contact
44FT Use with -251 or -351 contact
45FT Use with -261 or -361 contact
46FT Use with -271 or -371 contact
47FT Use with -281 or -381 contact

CONTACT/ TERMINATION TYPES



101



201 251
211 261
221 271
231 281
241



301 351
311 361
321 371
331 381
341

Minimum contact engagement from mating face (.305" insulator height)114"
Maximum contact engagement from mating face (.295" insulator height)214"
Minimum PWB thickness058"

4 Row Press Fit Stackable Tools Available:

Cap Removal Tool - AirBorn part number CDG10056

Contact Removal Tool - AirBorn part number CDG10057

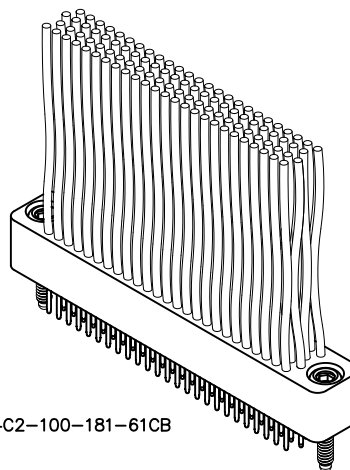
Ask About AirBorn's Accelerated Delivery Service



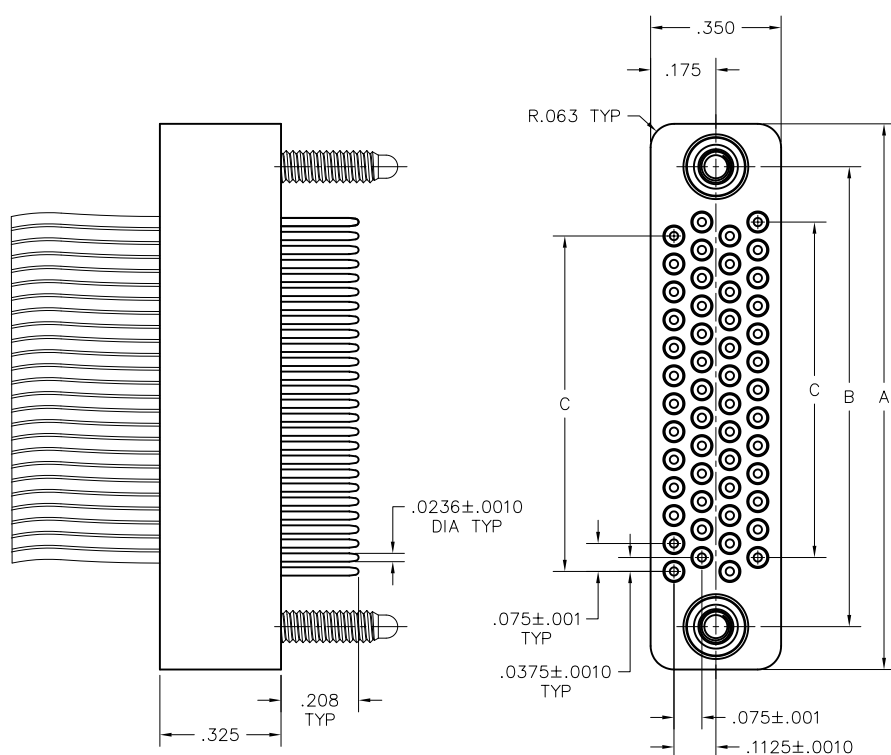
4 • ROW

RC4

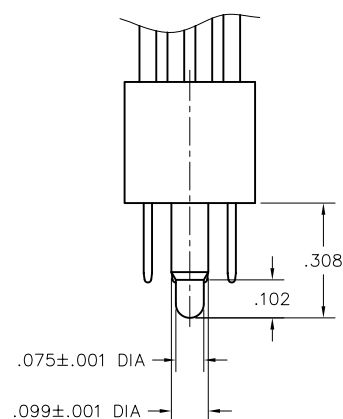
28 thru 152 Contacts



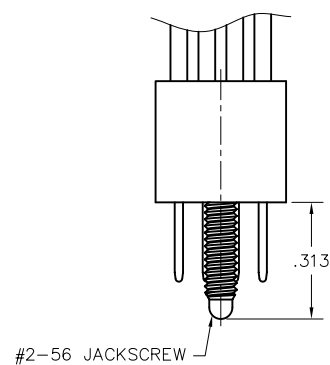
RC4C2-100-181-61CB



DIMENSIONS			
SIZE	A	B	C
28	1.014	.784	.450
52	1.464	1.234	.900
76	1.914	1.684	1.350
100	2.364	2.134	1.800
128	2.889	2.659	2.325
152	3.339	3.109	2.775



HARDWARE STYLE
57



HARDWARE STYLE
61

RC4C2-100-181-61CB
XXXXX-XXX-XXX-XXXX

SERIES	
RC	Press fit stackable PC connector
BODY	
BODY STYLE:	
4C2	4 Row plug with potting well
SIZE	
028, 052, 076, 100, 128, 152	
CONTACTS	
TYPE CONTACTS/TERMINATIONS:	
111	Pin, straight, solder cup
151	Pin, straight, flex circuit
181	Pin, straight, stranded wire (24-26 awg)
191	Pin, straight, stranded wire (28-30 awg)
HARDWARE	
STYLE OF HARDWARE:	
00	None
57	Guide pins, non-polarized
61	Hex turning jackscrews (must have fixed jacksocket hardware on board connector)
WIRE	
00	None (solder cup or flex)
XX	See Wire Codes at right

WIRE CODES

TYPE and COLOR			LENGTH	
Code	Size	Color	Code	Length (+1"/-0")
Mil-W-16878/4				
C	24 awg	Ten repeating	A	6"
D	24 awg	White	B	12"
E	26 awg	Ten repeating	C	18"
F	26 awg	White	D	24"
G	28 awg	Ten repeating	E	30"
H	28 awg	White	F	36"
J	30 awg	Ten repeating	G	42"
K	30 awg	White	H	48"
			J	54"
Mil-W-22759/33				
N	24 awg	Ten repeating	K	60"
P	24 awg	White	L	66"
R	26 awg	Ten repeating	M	72"
S	26 awg	White	N	84"
T	28 awg	Ten repeating	P	96"
U	28 awg	White	R	108"
V	30 awg	Ten repeating	S	120"
W	30 awg	White		

Part number example:

RC4C2-100-181-61CB
 Type and Color ———
 Length ———

Ten repeating colors:

Black
Brown
Red
Orange
Yellow
Green
Blue
Violet
Grey
White

4 • ROW

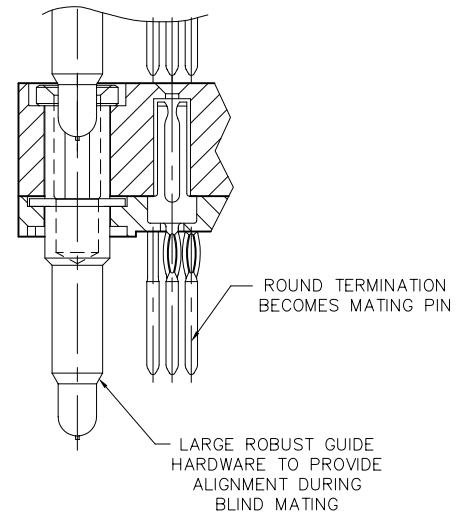
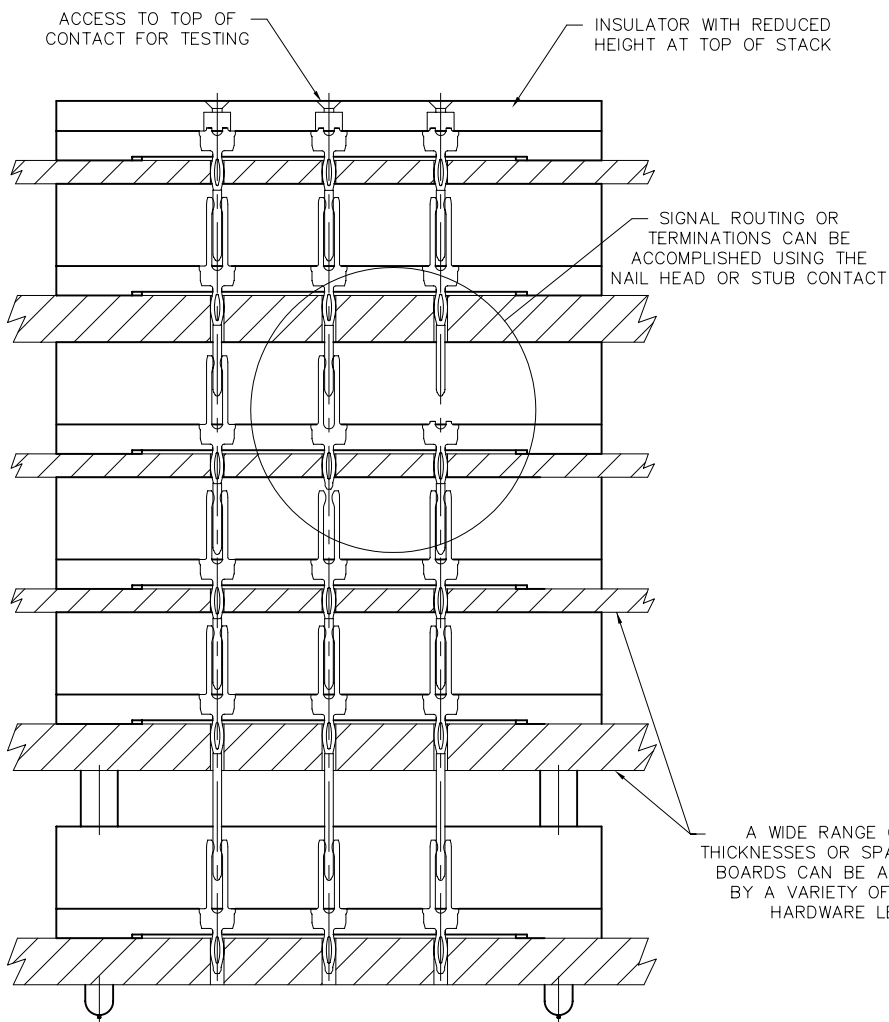
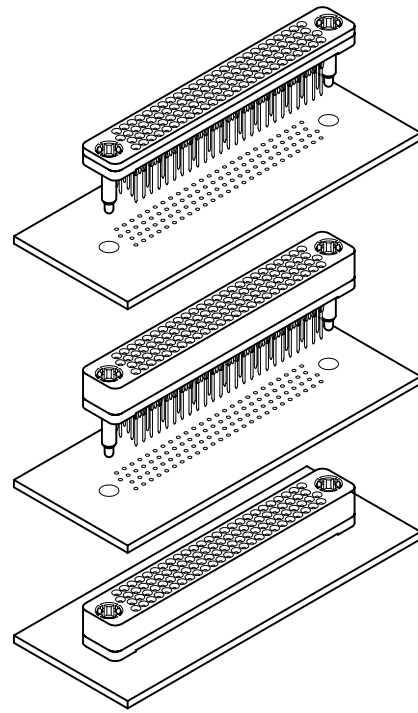
**Press Fit
Stackable**

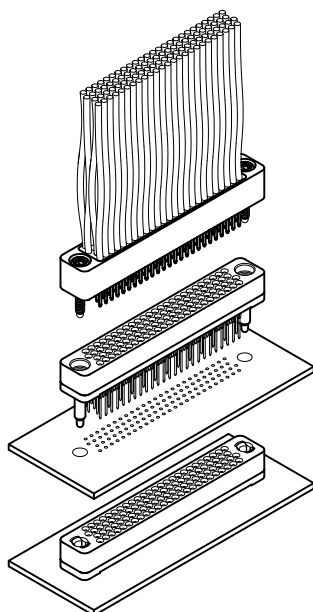
.075"

RC4

28 thru 300 Contacts

**Typical
Applications**





ROW · 4

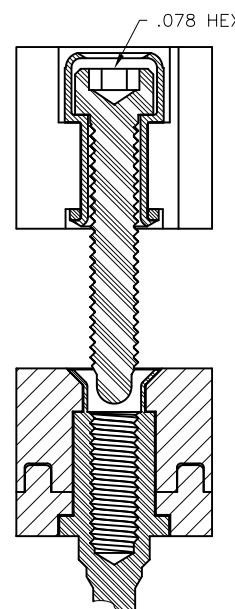
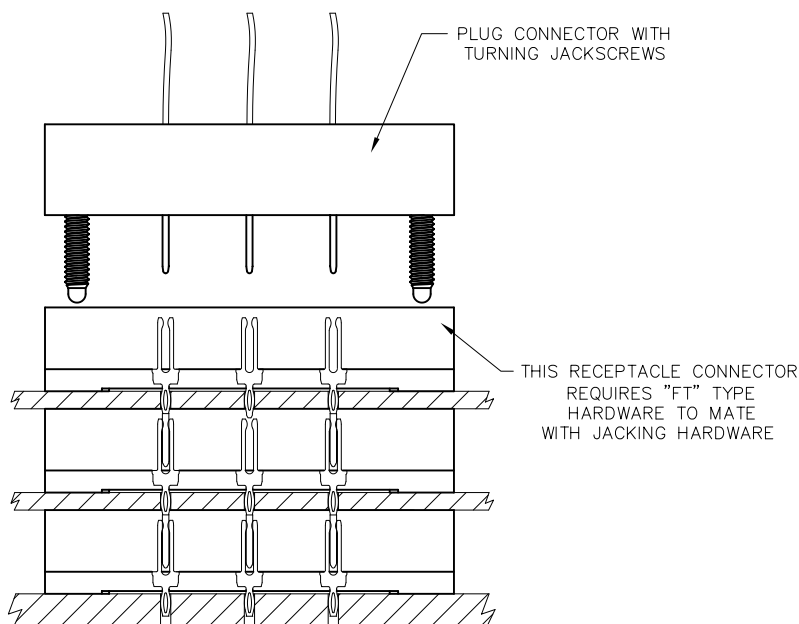
Press Fit Stackable with Cable Mate

.075"

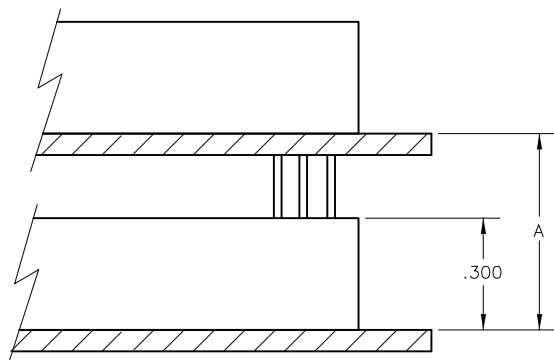
RC4

28 thru 152 Contacts

Typical
Applications



INTERNAL DETAIL



Determine Required Termination Lean Length:

To calculate required termination lead length, use the example below.
Measurements listed are in inches.

Dimension A = .720

.720 - .300 (insulator height) = .420

.420 + .114 (minimum pin engagement) = .534

.420 + .214 (maximum pin engagement) = .634

In this example, the termination option to choose is .600 lead length.

The contact termination option will be a length between the minimum and maximum pin engagement measurement. Contact lengths can be found on page R-82.



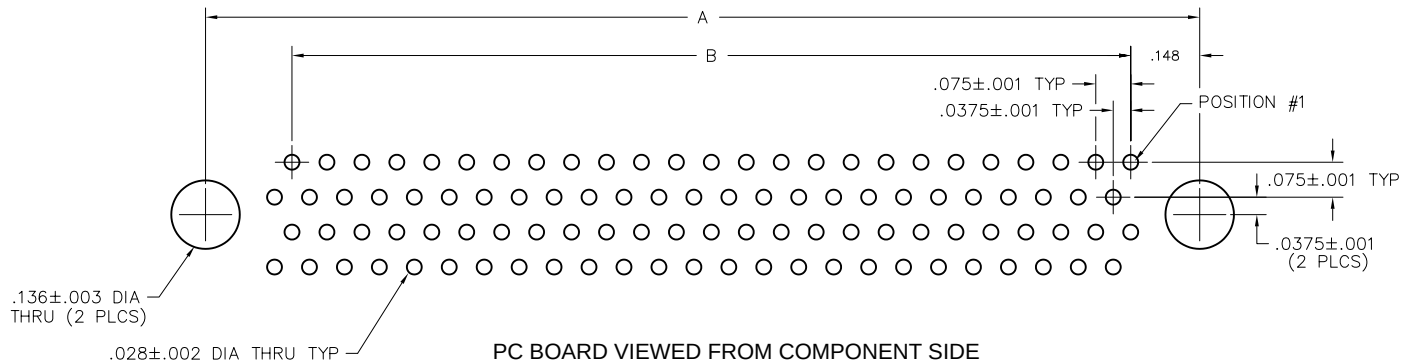
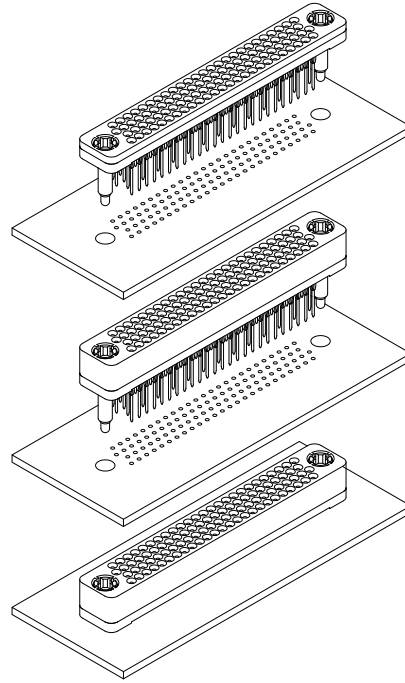
4 • ROW Press Fit Stackable

.075"

RC4

28 thru 300 Contacts

Recommended
Board Layout



SIZE	CONTACT ID	SIZE	CONTACT ID	SIZE	CONTACT ID
28		100		200	
52		128		252	
76		152		300	

DIMENSIONS		
SIZE	A	B
28	.784	.450
52	1.234	.900
76	1.684	1.350
100	2.134	1.800
128	2.859	2.325
152	3.109	2.775
200	4.009	3.675
252	4.984	4.650
300	5.884	5.550

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