

# Round Heat Pipe

**ATS Part#: ATS-HP-D4L200G30W-001**

**Description:** Closed evaporator-condenser heat transfer systems. A heat pipe's wick structure and embedded liquid enables it to produce a very high heat flux transport capability, which can be 10-20 times higher than the equivalent diameter solid copper pipe. Round heat pipes offer advantages for certain fin configurations at the condenser end.



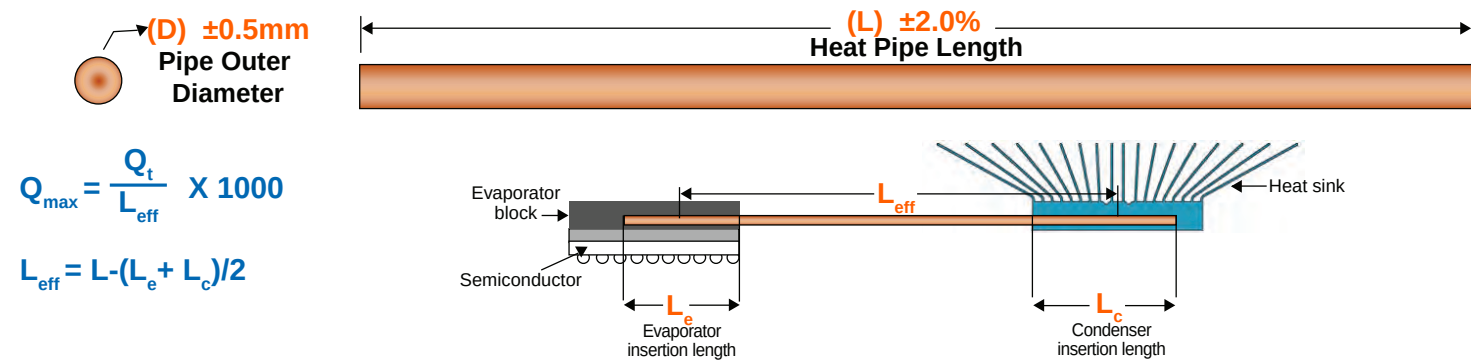
For Illustration Purposes ONLY.

## Features & Benefits

- » Tube material: copper
- » Wick structures: grooved or sintered copper powder
- » High thermal conductivity
- » Light weight
- » Fast thermal response

## Applications for Heat Pipes

- » Compact Electronics Enclosures
- » Aerospace
- » Medical
- » Consumer Electronics
- » HVAC



## PRODUCT SPECIFICATIONS

L=Length (mm); D=Diameter (mm); WT=Wick Type (S=Sintered, G=Grooved); WF=Working Fluid; TR=Temperature Range (°C)

### Product Detail

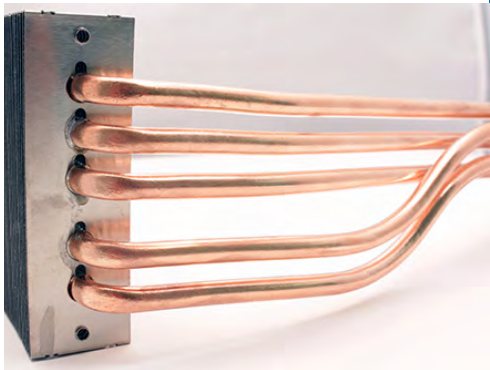
| Part Number           | L   | D | Wick Type | Working Fluid              | Temp Range (°C) | QT (w.m) | L <sub>eff</sub> (mm) | Q <sub>max</sub> (W) | L <sub>eff</sub> (mm) | Q <sub>max</sub> (W) | L <sub>eff</sub> (mm) | Q <sub>max</sub> (W) |
|-----------------------|-----|---|-----------|----------------------------|-----------------|----------|-----------------------|----------------------|-----------------------|----------------------|-----------------------|----------------------|
| ATS-HP-D4L200G30W-001 | 200 | 4 | Grooved   | Distilled H <sub>2</sub> O | 30-120          | 4.10     | 100                   | 41.0                 | 125                   | 32.0                 | 150                   | 27.0                 |

## SUGGESTED MINIMUM BEND RADIUS ON ATS HEAT PIPES

| Heat Pipe Diameter in mm | Minimum Bend Radius in mm |
|--------------------------|---------------------------|
| 4                        | 12                        |
| 5                        | 15                        |
| 6                        | 18                        |
| 7                        | 21                        |
| 8                        | 24                        |

## HEAT PIPE JOINING TECHNIQUES

- 1) For small batches/prototypes, heat pipes can be joined to heat sinks or other pieces with thermal epoxy.
- 2) For optimal results, heat pipes should be soldered using low temperature solder at temperatures above 139°C but no greater than 250°C.



For further technical information, please contact Advanced Thermal Solutions, Inc.  
by phone: **1-781-769-2800**, email [ats-hq@qats.com](mailto:ats-hq@qats.com) or visit [www.qats.com](http://www.qats.com).

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