WIMA SMD-PET

Metallized Polyester (PET) SMD Film Capacitors with Box Encapsulation

Special Features

- Size codes 1812, 2220, 2824, 4030, 5040 and 6054 with PET and encapsulated
- Operating temperature up to 100° C
- Self-healing
- According to RoHS 2011/65/EU

Typical Applications

For general DC-applications e.g.

- By-pass
- Blocking
- Coupling and decoupling
- Timing

Construction

Dielectric:

Polyethylene-terephthalate (PET) film Capacitor electrodes: Vacuum-deposited Internal construction:



Encapsulation:

Solvent-resistant, flame-retardant plastic case, UL 94 V-0

Terminations:

Tinned plates. Marking:

Box colour: Black.

Electrical Data

Capacitance range: 0.01 μF to 6.8 μF **Rated voltages:** 63 VDC, 100 VDC, 250 VDC, 400 VDC, 630 VDC, 1000 VDC

Capacitance tolerances: ±20%, ±10% (±5% available subject to special enquiry)

Operating temperature range: -55° C to +100° C (+125° C available

subject to special enquiry) Climatic test category: 55/100/21 according to IEC for size codes 1812 to 2824 55/100/56 according to IEC

for size codes 4030 to 6054 Insulation resistance at +20° C:

$C \le 0.33 \ \mu F$ $0.33 \ \mu F < C \le 6.8 \ \mu F$ U, U_{test} 63 VDC 50 V ≥ 3.75 x 10³ MΩ \geq 1250 sec (MQ x µF) 100 VDC 100 V (mean value: 3000 sec) (mean value: 1 x $10^4 M\Omega$) $\geq 1 \times 10^4 M\Omega$ \geq 3000 sec (MQ × µF) ≥ 250 VDC 100 V (mean value: $5 \times 10^4 M\Omega$) (mean value: 10000 sec)

Test voltage: 1.6 U_r, 2 sec.

A voltage derating factor of 1.25 % per K

must be applied from +85° C for DC voltages and from +75° C for AC

Operational life > 300 000 hours

Failure rate < 2 fit (0.5 x U_r and 40° C)

Voltage derating:

voltages

Reliability:

Measuring time: 1 min.

Dissipation factors at +20° C: tan δ

at f	C ≤ 0.1 µF	0.1 µF < C ≤ 1.0 µF	C > 1.0 µF
1 kHz	≤ 8 x 10 ⁻³	≤ 8 x 10-3	\leq 10 x 10 ⁻³
10 kHz	≤ 15 x 10 ⁻³	≤ 15 x 10-3	-
100 kHz	≤ 30 x 10 ⁻³	-	-

Maximum pulse rise time: for pulses equal to the rated voltage

Capacitance	Pulse rise time V/µsec									
μF		max	k. operation	/test						
μ	63 VDC	100 VDC	250 VDC	400 VDC	630 VDC	1000 VDC				
0.01 0.022	30/300	35/350	40/400	35/350	40/400	50/500				
0.033 0.068	20/200	20/200	40/400	21/210	25/250	32/320				
0.1 0.22	10/100	10/100	12/120	14/140	17/170	-				
0.33 0.68	8/80	6/60	9/90	10/100	-	-				
1.0 2.2	3.5/35	4/40	7/70	-	-	-				
3.3 6.8	3/30	3/30	-	-	-	-				

Dip Solder Test/Processing

Resistance to soldering heat:

Test Tb in accordance with DIN IEC 60068-2-58/DIN EN 60384-19. Soldering bath temperature max. 260° C. Soldering duration max. 5 sec. Change in capacitance Δ C/C < 5%. **Soldering process:**

Re-flow soldering (see temperature/time graphs page 13).

Packing

Available taped and reeled in blister pack.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

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WIMA SMD-PET



Continuation

General Data

		63	VDC/40 VAC*		10	0 VDC/63 VAC*	250 VDC/160 VAC*			
Capacitance	Size code	H ± 0.3	Part number	Size code	Н ± 0.3	Part number	Size code	H ± 0.3	Part number	
0.01 µF	1812 2220 2824	3.0 3.5 3.0	SMDTC02100KA00 SMDTC02100QA00 SMDTC02100TA00	1812 2220 2824	3.0 3.5 3.0	SMDTD02100KA00 SMDTD02100QA00 SMDTD02100TA00	2220 2824	3.5 3.0	SMDTF02100QA00 SMDTF02100TA00	
0.015 "	1812 2220 2824	3.0 3.5 3.0	SMDTC02150KA00 SMDTC02150QA00 SMDTC02150TA00	1812 2220 2824	3.0 3.5 3.0	SMDTD02150KA00 SMDTD02150QA00 SMDTD02150TA00	2220 2824	3.5 3.0	SMDTF02150QA00 SMDTF02150TA00	
0.022 "	1812 2220 2824	3.0 3.5 3.0	SMDTC02220KA00 SMDTC02220QA00 SMDTC02220TA00	1812 2220 2824	3.0 3.5 3.0	SMDTD02220KA00 SMDTD02220QA00 SMDTD02220TA00	2220 2824	3.5 3.0	SMDTF02220QA00 SMDTF02220TA00	
0.033 "	1812 2220 2824	3.0 3.5 3.0	SMDTC02330KA00 SMDTC02330QA00 SMDTC02330TA00	1812 2220 2824	3.0 3.5 3.0	SMDTD02330KA00 SMDTD02330QA00 SMDTD02330TA00	2220 2824 4030	3.5 3.0 5.0	SMDTF02330QA00 SMDTF02330TA00 SMDTF02330VA00	
0.047 "	1812 2220 2824	3.0 3.5 3.0	SMDTC02470KA00 SMDTC02470QA00 SMDTC02470TA00	1812 2220 2824	3.0 3.5 3.0	SMDTD02470KA00 SMDTD02470QA00 SMDTD02470TA00	2220 2824 4030	3.5 3.0 5.0	SMDTF02470QA00 SMDTF02470TA00 SMDTF02470VA00	
0.068 "	1812 2220 2824	3.0 3.5 3.0	SMDTC02680KA00 SMDTC02680QA00 SMDTC02680TA00	1812 2220 2824	3.0 3.5 3.0	SMDTD02680KA00 SMDTD02680QA00 SMDTD02680TA00	2220 2824 4030	4.5* 3.0 5.0	SMDTF02680QB00 SMDTF02680TA00 SMDTF02680VA00	
0.1 µF	1812 2220 2824	4.0* 3.5 3.0	SMDTC03100KB00 SMDTC03100QA00 SMDTC03100TA00	1812 2220 2824	4.0* 3.5 3.0	SMDTD03100KB00 SMDTD03100QA00 SMDTD03100TA00	2220 2824 4030	4.5* 5.0 5.0	SMDTF03100QB00 SMDTF03100TB00 SMDTF03100VA00	
0.15 "	1812 2220 2824	4.0* 3.5 3.0	SMDTC03150KB00 SMDTC03150QA00 SMDTC03150TA00	1812 2220 2824	4.0 3.5 3.0	SMDTD03150KB00 SMDTD03150QA00 SMDTD03150TA00	2824 4030	5.0 5.0	SMDTF03150TB00 SMDTF03150VA00	
0.22 "	1812 2220 2824	4.0* 3.5 3.0	SMDTC03220KB00 SMDTC03220QA00 SMDTC03220TA00	1812 2220 2824	4.0 3.5 3.0	SMDTD03220KB00 SMDTD03220QA00 SMDTD03220TA00	2824 4030	5.0 5.0	SMDTF03220TB00 SMDTF03220VA00	
0.33 "	1812 2220 2824	4.0 4.5* 5.0*	SMDTC03330KB00 SMDTC03330QB00 SMDTC03330TB00	2220 2824 4030	4.5 5.0 5.0	SMDTD03330QB00 SMDTD03330TB00 SMDTD03330VA00	2824 4030 5040	5.0 5.0 6.0	SMDTF03330TB00 SMDTF03330VA00 SMDTF03330XA00	
0.47 "	1812 2220 2824	4.0 4.5* 5.0*	SMDTC03470KB00 SMDTC03470QB00 SMDTC03470TB00	2220 2824 4030	4.5 5.0 5.0	SMDTD03470QB00 SMDTD03470TB00 SMDTD03470VA00	4030 5040	5.0 6.0	SMDTF03470VA00 SMDTF03470XA00	
0.68 "	2220 2824 4030	4.5 5.0* 5.0	SMDTC03680QB00 SMDTC03680TB00 SMDTC03680VA00	2824 4030 5040	5.0 5.0 6.0	SMDTD03680TB00 SMDTD03680VA00 SMDTD03680XA00	5040	6.0	SMDTF03680XA00	
1.0 µF	2220 2824 4030	4.5 5.0* 5.0	SMDTC04100QB00 SMDTC04100TB00 SMDTC04100VA00	2824 4030 5040	5.0 5.0 6.0	SMDTD04100TB00 SMDTD04100VA00 SMDTD04100XA00	6054	7.0	SMDTF04100YA00	
1.5 "	2824 4030	5.0 5.0	SMDTC04150TB00 SMDTC04150VA00	4030 5040	5.0 6.0	SMDTD04150VA00 SMDTD04150XA00	* Vers still o	ion ac availat	cording to catalogue 2013 ble	
2.2 "	2824 4030	5.0 5.0	SMDTC04220TB00 SMDTC04220VA00	5040	6.0	SMDTD04220XA00				
3.3 "	4030	5.0	SMDTC04330VA00	5040	6.0	SMDTD04330XA00			number completion: ance: 20 % = M	
4.7 "	5040	6.0	SMDTC04470XA00	6054	7.0	SMDTD04470YA00		Pack	10 % = K 5 % = J	
6.8 "	6054	7.0	SMDTC04680YA00					Pin le	ength: none = 00 d version see page 139.	
* AC		_ 1.4.								

* AC voltage: f = 50 Hz; 1.4 x U_{rms} + UDC \leq U_r

Dims. in mm.

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WIMA SMD-PET

Continuation



General Data

		40	0 VDC/200 VAC*		63	0 VDC/300 VAC*		100	00 VDC/400 VAC*
Capacitance	Size code	Н ± 0.3	Part number	Size code	H ± 0.3	Part number	Size code	Н ± 0.3	Part number
0.01 µF	2824 4030	3.0 5.0	SMDTG02100TA00 SMDTG02100VA00	4030	5.0	SMDTJ02100VA00			
0.015 "	2824 4030	3.0 5.0	SMDTG02150TA00 SMDTG02150VA00	4030	5.0	SMDTJ02150VA00	5040	6.0	SMDTO12150XA00
0.022 "	2824 4030	5.0* 5.0	SMDTG02220TB00 SMDTG02220VA00	5040	6.0	SMDTJ02220XA00	5040	6.0	SMDTO12220XA00
0.033 "	2824 4030	5.0 5.0	SMDTG02330TB00 SMDTG02330VA00	5040	6.0	SMDTJ02330XA00	5040	6.0	SMDTO12330XA00
0.047 "	2824 4030	5.0 5.0	SMDTG02470TB00 SMDTG02470VA00	5040	6.0	SMDTJ02470XA00	6054	7.0	SMDTO12470YA00
0.068 "	4030 5040	5.0 6.0	SMDTG02680VA00 SMDTG02680XA00	5040	6.0	SMDTJ02680XA00			
0.1 µF	4030 5040	5.0 6.0	SMDTG03100VA00 SMDTG03100XA00	6054	7.0	SMDTJ03100YA00			
0.15 "	4030 5040	5.0 6.0	SMDTG03150VA00 SMDTG03150XA00	6054	7.0				
0.22 "	5040	6.0	SMDTG03220XA00	6054	7.0	SMDTJ03220YA00			
0.33 "	5040	6.0	SMDTG03330XA00						
0.47 "	6054	7.0	SMDTG03470YA00						

* AC voltage: f = 50 Hz; 1.4 x U_{rms} + UDC \leq U_r

* Version according to catalogue 2013 still available



Part number	r completion:
Tolerance:	20 % = M 10 % = K 5 % = J
Packing: Pin length:	bulk = S none = 00
Taped version	on see page 139.

Size code	L ±0.3	₩ ±0.3	d	a min.	b min.	c max.
1812	4.8	3.3	0.5	1.2	3.5	3.5
2220	5.7	5.1	0.5	1.2	4	4.5
2824	7.2	6.1	0.5	1.2	4	6.5
4030	10.2	7.6	0.5	2.5	6	9
5040	12.7	10.2	0.7	2.5	6	11.5
6054	15.3	13.7	0.7	2.5	6	14

 $\mathsf{Dims.}$ in $\mathsf{mm.}$

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Recommendation for Processing and Application of SMD Capacitors



Layout Form

The components can generally be positioned on the carrier material as desired. In order to prevent soldering shadows or ensure regular temperature distribution, extreme concentration of the components should be avoided. In practice, it has proven best to keep a minimum distance of the soldering surfaces between two WIMA SMDs of twice the height of the components.

Solder Pad Recommendation



The solder pad size recommendations given for each individual series are to be understood as minimum dimensions which can at any time be adjusted to the layout form.

Processing

The processing of SMD components

- assembling

- soldering
- electrical final inspection/ calibrating

must be regarded as a complete process. The soldering of the printed circuit board, for example, can constitute considerable stress on all the electronic components. The manufacturer's instructions on the processing of the components are mandatory.





VIMA SMD film capacitor for typical convection soldering processes.

Due to versatile procedures exact processing parameters for re-flow soldering processes cannot be specified. The graph depicted is to be understood as a recommendation to help establishing a suitable soldering profile fulfilling the requirements in practice at the user. During processing a max. temperature of T=210° C inside the component should not be exceeded. Due to the differing heat absorption the length of the soldering process should be kept as short as possible for smaller size codes.

SMD Handsoldering

WIMA SMD capacitors with plastic film dielectric are generally suitable for hand-soldering, e.g. for lab purposes, with a soldering iron where, however, similar to automated soldering processes, a certain duration and temperature should not be exceeded. These parameters are dependent on the physical size of the components and the relevant heat absorption involved. The below data are to be regarded as guideline values and should serve to avoid damage to the dielectric caused by excessive heat during the soldering process. The soldering quality depends on the tool used and on the skill and experience of the person with the soldering iron in hand.

Size code	Temperature °C / °F	Time duration
1812 2220 2824 4030 5040	250 / 482 250 / 482 260 / 500 260 / 500 260 / 500	2 sec plate 1 / 5 sec off / 2 sec plate 2 3 sec plate 1 / 5 sec off / 3 sec plate 2 3 sec plate 1 / 5 sec off / 3 sec plate 2 5 sec plate 1 / 5 sec off / 5 sec plate 2 5 sec plate 1 / 5 sec off / 5 sec plate 2
6054	260/500	5 sec plate 1 / 5 sec off / 5 sec plate 2

Recommendation for Processing and Application of SMD Capacitors (Continuation)



Solder Paste

To achieve reliable soldering results one of the following solder alloys have from case to case proven being workable:

Lead free solder paste

Sn - Bi Sn - Zn (Bi) Sn - Ag - Cu (suitable for SMD-PET 5040/ 6054 and SMD-PPS)

Solder paste with lead

Sn - Pb - Ag (Sn60-Pb40-A, Sn63-Pb37-A)

Washing

WIMA SMD components with plastic encapsulation - like all other components of similar construction irrespective of the make - cannot be regarded as hermetically sealed. Due to today's common washing substances, e.g. on aqueous basis instead of the formerly used halogenated hydrocarbons, with enhanced washing efficiency it became obvious that assembled SMD capacitors may show an impermissibly high deviation of the electrical parameters after a corresponding washing process. Hence it is recommended to refrain from applying industrial washing processes for WIMA SMD capacitors in order to avoid possible damages.

Initial Operation/Calibration

Due to the stress which the components are subjected to during processing, reversible parameter changes occur in almost all electronic components. The capacitance recovery accuracy to be expected with careful processing is within a scope of

|∆C/C**|**≤ 5 %.

For the initial operation of the device a minimum storage time of

 $t \ge 24$ hours

is to be taken into account. With calibrated devices or when the application is largely dependent on capacitance it is advisable to prolong the storage time to

 $t \ge 10 \text{ days}$

In this way ageing effects of the capacitor structure can be anticipated. Parameter changes due to processing are not to be expected after this period of time

Humidity Protection Bags

Taped WIMA SMD capacitors are shipped in humidity protection bags according to JEDEC standard (ESD/EMI-shield/watervapour proof).

Under controlled conditions the components can be stored two years and more in the originally sealed bag. Opened packing units should immediately be used up for processing. If storage is necessary the opened packing units should be stored air-tight in the original plastic bag.

Reliability

Taking account of the manufacturer's guidelines and compatible processing, the WIMA SMD stand out for the same high quality and reliability as the analogous through-hole WIMA series. The technology of metallized film capacitors used e.g. in WIMA SMD-PET achieves the best values for all fields of application. The expected value is about:

$\lambda_0 \leqslant 2$ fit

Furthermore the production of all WIMA components is subject to the regulations laid down by ISO 9001:2008 as well as the guidelines for component specifications set out by IEC quality assessment system (IECQ) for electronic components.

Electrical Characteristics and Fields of Application

Basically the WIMA SMD series have the same electrical characteristics as the analogous through-hole WIMA capacitors. Compared to ceramic or tantalum dielectrics WIMA SMD capacitors have a number of other outstanding qualities:

- favourable pulse rise time
- Iow ESR
- Iow dielectric absorption
- available in high voltage series
- large capacitance spectrum
- stand up to high mechanical stress
- good long-term stability

As regards technical performance as well as quality and reliability, the WIMA SMD series offer the possibility to cover nearly all applications of conventionally through-hole film capacitors with SMD components. Furthermore, the WIMA SMD series can now be used for all the demanding

capacitor applications for which, in the past, the use of through-hole components was mandatory:

- measuring techniques
- oscillator circuits
- differentiating and integrating circuits
- A/D or D/A transformers
- sample and hold circuits
- automotive electronics

With the WIMA SMD programme available today, the major part of all plastic film capacitors can be replaced by WIMA SMD components. The field of application ranges from standard coupling capacitors to use in switch-mode power supplies as filter or charging capacitors with high voltage and capacitance values, as well as in telecommunications e.g. the well-known telephone capacitor 1μ F/250VDC.

Blister Tape Packaging and Packing Units of the WIMA SMD Capacitors



Tape advance and return:



Size Code	1812	A0 ±0,1	Aı	Bo +0.1	Bı	Do +0.1	D1 +0,1	P ±0,1	Po* ±0.1	P2 ±0.05	E ±0,1	F ±0.05	G	W ±0,3	W0 ±0,2	K ±0,1	T ±0,1
Box size	Code					-0	-0										
4.8×3.3×3	КА	3.55	3.3	5.1	4.8	Ø1.5	Ø1.5	8	4	2	1.75	5.5	2.2	12	9.5	3.4	0.3
4.8×3.3×4	КВ	3.55	3.3	5.1	4.8	Ø1.5	Ø1.5	8	4	2	1.75	5.5	2.2	12	9.5	4.4	0.3
Size Code	2220	A0 ±0.1	Aı	Bo ±0.1	Bı	Do +0.1	D1 +0.1	P ±0.1	Po* ±0.1	P2 ±0.05	E ±0.1	F ±0.05	G	W ±0.3	₩0 ±0.2	K ±0.1	T ±0.1
Box size	Code					-0	-0										
5.7x5.1x3.5	QA	6.3	5.7	5.6	5.1	Ø1.5	Ø1.5	8	4	2	1.75	5.5	1.95	12	9.5	3.7	0.3
5.7x5.1x4.5	QB	6.3	5.7	5.6	5.1	Ø1.5	Ø1.5	8	4	2	1.75	5.5	1.95	12	9.5	4.7	0.3
Size Code	2824	A0 ±0.1	Aı	B0 ±0.1	Bı	Do + 0.1	D1 +0.1	P ±0.1	Po* ±0.1	P2 ±0.05	E ±0.1	F ±0.05	G	W ±0.3	W0 ±0.2	K ±0.1	T ±0.1
Box size	Code					-0	-0										
7.2×6.1×3	TA	6.6	6.1	7.7	7.2	Ø1.5	Ø1.5	12	4	2	1.75	5.5	0.9	12	9.5	3.4	0.3

7.2×6.1×5	ТВ	6.6	6.1	7.7	7.2	Ø1.5	Ø1.5	12	4	2	1.7	75 5	.5 0).9	12	9.5	5.4	0.4
			Ao	Aı	Bo	Bı	Do	Dı	P		P2			G	W	W0 ±0.2	K	T
		Code	±0.1		±0.1		+0.1 -0	+0.1 -0	±0.1	±0.1	±0.05	±0.1	±0.05		±0.3	±0.2	±0.1	±0.1
Size Code	4030	VA	10.7	10.2	8.1	9.1	Ø1.5	Ø1.5	16	4	2	1.75	7.5	1.9	16	13.3	5.5	0.3
Size Code	5040	XA	13.5	12.7	11	11.5	Ø1.5	Ø1.5	16	4	2	1.75	11.5	4.7	24	21.3	6.5	0.3
Size Code	6054	YA	17.0	16.5	15.6	15.0	Ø1.5	Ø1.5	20	4	2	1.75	11.5	2.95	24	21.3	7.5	0.3

Packing units

30.4

30.4

5040

6054

•		
taped Reel	taped Reel	bulk
	330 mm Ø	Standard
700	2500	3000
500	2000	3000

24.4

24.4

90

90

taped Reel 180 mm Ø	taped Reel 330 mm Ø	bulk Standard
500	1800	3000
400	1500	3000

taped Reel	bulk
330 mm Ø	Standard
1500	2000
750	2000
tapad	1 11

taped Reel	bulk	
330 mm Ø	Standard	
775	2000	
600	1000	
450	500	

* cumulative after 10 steps \pm 0.2 mm max.

Samples and pre-production needs on request or 1 Reel minimum.

Part number codes for SMD packing

W (Blister)	Ø in mm	Code
12	180	Р
12	330	Q
16	330	R
24	330	Т
Bulk Stand	lard	S

WIMA Part Number System



- Field 1 4: Type description
- Field 5 6: Rated voltage
- Field 7 10: Capacitance
- Field 11 12: Size and PCM
- Field 13 14: Version code (e.g. Snubber versions)
- Field 15: Capacitance tolerance
- Field 16: Packing
- Field 17 18: Pin length (untaped)

The data on this page is not complete and serves only to explain the part number system. Part number information is listed on the pages of the respective WIMA range.

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 750-1018
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 FKP1R031507E00JYSD

 FKP1U024707E00KYSD
 82DC4100CK60J
 82EC1100DQ50K
 PFR5101J100J11L16.5TA18
 PME261JB5220KR19T0
 A451GK223M040A

 A561ED221M450A
 QXJ2E474KTPT
 QXL2B333KTPT
 R49AN347000A1K
 EEC2G505HQA406
 B25668A6676A375
 B25673A4282E140

 BFC233868148
 BFC2370GC222
 C3B2AD44400B20K
 C4ASWBU3220A3EK
 CB027C0473J- CB17710184J- CB182K0184J- 23PW210

 950CQW5H-F
 SBDC3470AA10J
 SCD105K122A3-22
 2N3155
 A571EH331M450A
 FKP1-2202KV5P15
 FKS3-680040010P10

 QXL2E473KTPT
 445450-1
 B25669A3996J375
 46KI322000M1M
 46KR415050M1K
 4BSNBX4100ZBFJ
 MKP383510063JKP2T0

 MKPY2-.02230020P15
 MKT 1813-368-015
 4055292001
 46KN410000N1K
 EEC2E106HQA405
 EEC2G205HQA402
 EEC2G805HQA415

 P409CP224M250AH470
 82EC2150DQ50K
 A6KN410000N1K
 EEC2E106HQA405
 EEC2G205HQA402
 EEC2G805HQA415