

Sheet	Revision	1	2	3	4	5	6	7	8
M09-0109	MHT	7/10/09	appt	T.HANNA	01/05/99				
M09-0090	MHT	6/19/09	ctr	J.MURPHY	01/05/99				
M08-0331	MHT	12/01/08	engr	T.HANNA	01/05/99				
M08-0269	MHT	9/23/08	pr	T.BREWBAKER	01/05/99				
M08-0168	MHT	2/26/08							
M07-0150	AGS	3/6/07							
M07-0118	AGS	2/16/07							
lfr	egn no	date	References unless otherwise specified						
			ISO 1302						
			ISO 406						
			ISO 1001						
mat'l code	surface	SEE NOTES 2 & 3	tolerance						
			linear						
			angular						
			form						
			position						
			orientation						
			runout						
			profile						
			feature control						
			symbol						
			text						
			drawing						
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PIN PLATING CODES:	
XXXXX-1YY	30u"/0.76u MIN (SEE NOTE 13) OVER 50u"/1.27u MIN NI
XXXXX-2YY	15u"/0.38u MIN (SEE NOTE 13) OVER 50u"/1.27u MIN NI
XXXXX-3YY	50u"/1.27u MIN Au OVER 50u"/1.27u MIN NI
XXXXX-4YY	100u"/2.54u MIN 5u OVER 50u"/1.27u MIN NI (SEE NOTE 14)
XXXXX-5YY	15u"/0.38u MIN (SEE NOTE 13) OVER 50u"/1.27u MIN NI
XXXXX-6YY	30u"/0.76u MIN (SEE NOTE 13) OVER 50u"/1.27u MIN NI
XXXXX-7YY	30u"/0.76u MIN Au OVER 50u"/1.27u MIN NI
XXXXX-8YY	15u"/0.38u MIN Au OVER 50u"/1.27u MIN NI
XXXXX-9YY	15u"/0.38u MIN GXT OVER 50u"/1.27u MIN NI
XXXXX-0YY	30u"/0.76u MIN GXT OVER 50u"/1.27u MIN NI

NOTES

① PART NUMBER OPTIONS:

PIN PLATING CODES (SEE ABOVE)

**HIGH TEMP. MATERIAL:**  
PART NUMBERS WITH AND WITHOUT "H" WILL BE SUPPLIED WITH HIGH TEMPERATURE PLASTIC

**NUMBER OF POSITIONS :**

ANY NUMBER OF POSITIONS FROM 1 THRU 36. -X00H INDICATES BERGSTRIIP™ PRODUCT. SEE PAGE 3 FOR SPECIAL GEOMETRY OF THIS CONTINUOUS STRIP PRODUCT. AUTOMATED REELS WILL CONTAIN 36,000 PINS.

SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

**PACKAGING :**

NO INDICATOR IS STANDARD PACKAGING IN POLY BAGS. EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

EIGHT DIGIT PART NUMBERS FOLLOWED BY A "C" ARE PACKAGED IN TUBES WITH PICKUP CAP APPLIED. (NOT TOOLED)

BERGSTRIIP™ PART NUMBERS FOLLOWED BY A "B" ARE BULK PRICED.

**LEAD FREE :**  
ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION, NOT AVAILABLE FOR -5YY,-5YYH,-6YY & -6YYH

②

**BODY MATERIAL :**  
BERGSTRIIP™ MANUFACTURER'S OPTION OF NYLON, PCT GLASS FIBER REINFORCED, OR LCP MINERAL FILLED

FLAME RETARDENT PER UL-94V-0. COLOR : BLACK

BERGSTRIIP™; PRODUCED WITH HIGH TEMPERATURE LCP THERMOPLASTIC, FLAME RETARDENT PER UL-94V-0. COLOR : BLACK

PART NUMBERS WITH AND WITHOUT "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

mat'l code		SEE NOTES 2 & 3		ISO 100		ISO 1001		projection		product family		BERGSTRIIP	
title		BERGSTRIIP II HEADER		scale 1:1		linear		angular		CW		0°±2'	
dwg no		68000		sheet 2 of 8 size		A3		type		Product Customer Drawing		sheet index	
revision		sheet		revision		sheet		revision		sheet		revision	
appd		T.HANNA		01/05/95		01/05/95		01/05/95		01/05/95		01/05/95	
ctr		J.MURPHY		01/05/95		01/05/95		01/05/95		01/05/95		01/05/95	
engr		T.HANNA		01/05/95		01/05/95		01/05/95		01/05/95		01/05/95	
dtr		T.BREWBAKER		01/05/95		01/05/95		01/05/95		01/05/95		01/05/95	

③ PIN MATERIAL : PHOS-BRONZE.  
④ MEASURED WITH PART IN RESTRAINED CONDITION.  
⑤ TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.  
⑥ 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.  
⑦ PIN CANNOT PROTRUDE PAST EDGE OF HOUSING. MUST BE .005±.005/.13±.13 FROM END OF HOUSING HOLE.  
⑧ MILITARY BERGSTRIIP HEADER P/N XXXXX-YYY-MIL. NOT AVAILABLE.  
⑨ ±.010/0.25 TOL APPLIES TO ALL "G" TALS EXCEPT INDICATED PARTS ON TABLE WHERE +.010/0.25 -.000/0.00 APPLIES. INDICATED PART NUMBERS ARE PRODUCED AND SOLD IN THE TAIWAN/SINGAPORE AREAS. THESE ARE NOT AVAILABLE IN BERGSTRIIP™ CONTINUOUS STRIP.  
⑩ NOTCH CONFIGURATION WILL VARY PER VENDOR'S DISCRETION. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.  
⑪ PLATING OPTIONS:  
MAY BE EITHER GOLD OR EXT PLATED AT MANUFACTURER'S OPTION. "THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."  
⑫ THE GAL DON'T EXCEED 34.5mm  
⑬ INCREMENTS BY 0.1mm IN LENGTHS ONLY  
⑭ FOR SPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY  
⑮ TO DETERMINE DIMENSIONS:  
N=NUMBER OF POSITION PER ROW  
EXAMPLE: 10 POS. N X .100/2.54



Title		BERGSTIK																
Product family		BERGSTIK																
Projection																		
Scale		1:1																
DWG no		68000																
Product Customer Drawing		A3																
Revision		<table border="1"> <tr><td>Sheet</td><td>Revision</td><td>Date</td></tr> <tr><td>appd</td><td>T.HANNA</td><td>01/05/99</td></tr> <tr><td>ctr</td><td>J.MURPHY</td><td>01/05/99</td></tr> <tr><td>engr</td><td>T.HANNA</td><td>01/05/99</td></tr> <tr><td>dr</td><td>T.BREWBAKER</td><td>01/05/99</td></tr> </table>		Sheet	Revision	Date	appd	T.HANNA	01/05/99	ctr	J.MURPHY	01/05/99	engr	T.HANNA	01/05/99	dr	T.BREWBAKER	01/05/99
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ctr	J.MURPHY	01/05/99																
engr	T.HANNA	01/05/99																
dr	T.BREWBAKER	01/05/99																
Material code		SEE NOTES 2 & 3																
Surface		ISO 1302																
Tolerance		ISO 406 ISO 1001																
Angles		Linear XXX.XXX/XXX.XXX																
Angles		XXX.XXX/XXX.XXX																
Units		INCH/MM																
Sheet		Revision																
Index		Sheet																

PRODUCT NUMBER	TOTAL PIN LGTH	DIM F	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	MATING LENGTH	BERGSTIK™ LF	OPTION
ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	ENGLISH METRIC	PACKAGING	NOTES
55492-XYH	0.315	8.00	0.095	2.41	0.120	3.05	POLY BAGS	NO	NOTE 1,12		
60017-XYH	0.620	15.75	0.210	5.33	0.310	7.87	POLY BAGS	NO			
60018-XYH	0.660	16.76	0.250	6.35	0.310	7.87	POLY BAGS	NO			
63334-XYH	0.435	11.05	0.095	2.41	0.240	6.10	POLY BAGS	NO			
68000-XYH	0.425	10.80	0.095	2.41	0.230	5.84	POLY BAGS	YES			
68001-XYH	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	YES			
68002-XYH	0.480	12.19	0.150	3.81	0.230	5.84	POLY BAGS	YES			
68003-XYH	0.525	13.34	0.195	4.95	0.230	5.84	POLY BAGS	NO			
68004-XYH	0.525	13.34	0.107	2.72	0.318	8.08	POLY BAGS	YES			
68024-XYH	0.568	14.43	0.150	3.81	0.318	8.08	POLY BAGS	YES			
68031-XYH	0.513	13.03	0.183	4.65	0.230	5.84	POLY BAGS	NO			
68032-XYH	0.543	13.79	0.213	5.41	0.230	5.84	POLY BAGS	NO			
68033-XYH	0.708	17.98	0.473	12.01	0.33	3.43	POLY BAGS	NO			
68415-XYH	0.615	15.62	0.115	2.92	0.400	10.16	POLY BAGS	NO			
68416-XYH	0.813	20.65	0.483	12.27	0.230	5.84	POLY BAGS	NO			
68418-XYH	0.730	18.54	0.400	10.16	0.230	5.84	POLY BAGS	NO			
68422-XYH	0.631	16.03	0.213	5.41	0.318	8.08	POLY BAGS	NO			
68443-XYH	0.755	19.18	0.425	10.80	0.230	5.84	POLY BAGS	NO			
68456-XYH	0.825	20.96	0.115	2.92	0.610	15.49	POLY BAGS	NO			
68457-XYH	0.548	13.92	0.130	3.30	0.318	8.08	POLY BAGS	NO			
68465-XYH	0.925	23.50	0.595	15.11	0.230	5.84	POLY BAGS	NO			
68466-XYH	0.925	23.50	0.128	3.25	0.697	17.70	POLY BAGS	NO			
68472-XYH	0.913	23.19	0.413	10.49	0.400	10.16	POLY BAGS	NO			
68479-XYH	0.718	18.24	0.388	9.86	0.230	5.84	POLY BAGS	NO			
68483-XYH	0.835	21.21	0.417	10.59	0.318	8.08	POLY BAGS	NO			
68487-XYH	0.705	17.91	0.110	2.79	0.495	12.57	POLY BAGS	NO			
68489-XYH	1.095	27.81	0.765	19.43	0.230	5.84	POLY BAGS	NO			
68490-XYH	1.025	26.04	0.695	17.65	0.230	5.84	POLY BAGS	NO			
68497-XYH	0.612	15.54	0.085	2.16	0.427	10.85	POLY BAGS	NO			
68603-XYH	0.555	14.10	0.120	3.05	0.335	8.51	POLY BAGS	NO			
68604-XYH	0.600	15.24	0.120	3.05	0.380	9.65	POLY BAGS	NO			

NOTE 1,12

OPTION

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OPTION

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PRODUCT NUMBER	TOTAL PIN LGTH	DIM F	DIM F	DIM F	DIM G	DIM G	DIM G	DIM H	DIM H	DIM H	MATING LENGTH	BERGSTRIIP™ LF
68629-XY	0.621	15.77	0.203	5.16	0.318	8.08	POLY BAGS	NO	NOTE 1,12			
68630-XY	0.603	15.32	0.273	6.93	0.230	5.84	POLY BAGS	NO				
68631-XY	0.703	17.86	0.203	5.16	0.400	10.16	POLY BAGS	NO				
68632-XY	0.743	18.87	0.413	10.49	0.230	5.84	POLY BAGS	NO				
68633-XY	0.643	16.33	0.225	5.72	0.318	8.08	POLY BAGS	NO				
68634-XY	1.013	25.73	0.683	17.35	0.230	5.84	POLY BAGS	NO				
68642-XY	0.913	23.19	0.583	14.81	0.230	5.84	POLY BAGS	NO				
68652-XY	1.470	37.34	0.670	17.02	0.700	17.78	POLY BAGS	NO				
68653-XY	0.735	18.67	0.095	2.41	0.540	13.72	POLY BAGS	NO				
68654-XY	1.050	26.67	0.670	17.02	0.280	7.11	POLY BAGS	NO				
68655-XY	0.708	17.98	0.290	7.37	0.318	8.08	POLY BAGS	NO				
68656-XY	1.113	28.27	0.613	15.57	0.400	10.16	POLY BAGS	NO				
68657-XY	0.588	14.94	0.368	9.35	0.120	3.05	POLY BAGS	NO				
68658-XY	0.820	20.83	0.130	3.30	0.590	14.99	POLY BAGS	NO				
68659-XY	0.608	15.44	0.398	10.11	0.110	2.79	POLY BAGS	NO				
68686-XY	1.016	25.81	0.458	11.63	0.458	11.63	POLY BAGS	NO				
68689-XY	0.913	23.19	0.213	5.41	0.600	15.24	POLY BAGS	NO				
68705-XY	0.395	10.03	0.095	2.41	0.200	5.08	POLY BAGS	NO				
68717-XY	0.615	15.62	0.285	7.24	0.230	5.84	POLY BAGS	NO				
68730-XY	0.555	14.10	0.225	5.72	0.230	5.84	POLY BAGS	NO				
68731-XY	0.880	22.35	0.440	11.18	0.340	8.64	POLY BAGS	NO				
68735-XY	1.016	25.81	0.520	13.21	0.396	10.06	POLY BAGS	NO				
68755-XY	1.166	29.62	0.533	13.54	0.533	13.54	POLY BAGS	NO				
68760-XY	0.803	20.40	0.353	8.97	0.350	8.89	POLY BAGS	NO				
68762-XY	0.588	14.94	0.213	5.41	0.275	6.99	POLY BAGS	NO				
68771-XY	0.470	11.94	0.100	2.54	0.270	6.86	POLY BAGS	NO				
68781-XY	0.691	17.55	0.273	6.93	0.318	8.08	POLY BAGS	NO				

NOTE 1,12

OPTION

mat'l. code		SEE NOTES 2 & 3		ISO 1002		ISO 1001		ISO 1001	
lit	ecn no	dr	date	tolerances unless otherwise specified					
angles		linear		XXXX.000/XXXX.013		XXXX.000/XXXX.013		XXXX.000/XXXX.013	
0+2.		0+2.		XXXX.000/XXXX.013		XXXX.000/XXXX.013		XXXX.000/XXXX.013	
T.BREWBAKER		01/05/95		T.HANNA		01/05/95		J.MURPHY	
01/05/95		01/05/95		01/05/95		01/05/95		01/05/95	
appd		T.HANNA		01/05/95		01/05/95		01/05/95	
sheet		revision		sheet		sheet		sheet	
index		sheet		sheet		sheet		sheet	

product family		BERGSTIK		title		BERGSTIK® II HEADER		sheet 5 of 8 size	
dwg no		68000		type		Product Customer Drawing		A3	
scale		1:1		scale		1:1		1:1	
100/2.54cc		SR STRAIGHT		100/2.54cc		SR STRAIGHT		100/2.54cc	

Product Number	TOTAL PIN LGTH	DIM F	DIM F	DIM G	DIM G	DIM G	DIM H	DIM H	MATING LENGTH	BERGSTRIP™	LF	OPTION
68795-XY	0.500	12.70	0.062	1.57	0.338	8.59	POLY BAGS	NO	NOTE 1,12			
68796-XY	0.633	16.08	0.423	10.74	0.110	2.79	POLY BAGS	NO				
68797-XY	0.413	10.49	0.213	5.41	0.100	2.54	POLY BAGS	NO				
69148-XY	0.442	11.43	0.000	0.000	0.350	8.89	POLY BAGS	NO				
69152-XY	0.720	18.29	0.120	3.05	0.500	12.70	POLY BAGS/TUBES	NO				
69173-XY	0.530	13.46	0.135	3.43	0.295	7.49	POLY BAGS	NO				
69188-XY	0.751	19.08	0.333	8.46	0.318	8.08	POLY BAGS	NO				
69751-XY	0.440	11.18	0.170	4.32	0.170	4.32	POLY BAGS	NOTE 10				
71417-XY	0.664	16.87	0.115	2.92	0.449	11.40	POLY BAGS	NOTE 10				
72260-XY	0.930	23.62	0.090	2.29	0.740	18.80	POLY BAGS	NO				
72323-XY	1.200	30.48	0.100	2.54	1.000	25.40	POLY BAGS	NO				
72457-XY	1.100	27.94	0.090	2.29	0.910	23.11	POLY BAGS	NO				
73698-XY	1.100	27.94	0.120	3.05	0.880	22.35	POLY BAGS	NO				
74464-XY	1.028	26.11	0.610	15.49	0.318	8.08	POLY BAGS	NO				
78240-XY	0.663	16.84	0.333	8.46	0.230	5.84	POLY BAGS	NO				
78287-XY	0.678	17.22	0.120	3.05	0.458	11.63	POLY BAGS	NO				
78290-XY	1.250	31.75	0.500	12.70	0.650	16.51	POLY BAGS	NO				
78511-XY	0.538	13.67	0.120	3.05	0.318	8.08	POLY BAGS/TUBES	YES				
78595-XY	NOT AVAILABLE											
78931-XY	NOT AVAILABLE											
78958-XY	NOT AVAILABLE											
78959-XY	NOT AVAILABLE											
78977-XY	NOT AVAILABLE											
78998-XY	0.430	10.92	0.155	3.94	0.175	4.45	POLY BAGS	NO				
78999-XY	NOT AVAILABLE											
79428-XY	0.695	17.65	0.120	3.05	0.475	12.07	POLY BAGS	NO				
79849-XY	0.620	15.75	0.120	3.05	0.400	10.16	POLY BAGS	NO				

NOTE 1,12

NOTE 1,12

mat'l code	SEE NOTES 2 & 3	
surface	ISO 1302	
tolerance	ISO 406	
	ISO 101	
projection		
product family	BERGSTIK	
title	BERGSTIK® II HEADER	
dwg no	68000	
sheet 6 of 8 size	A3	
type	Product Customer Drawing	
revision	Sheet	Index
appd	T.HANNA 01/05/99	
ctr	J.MURPHY 01/05/99	
engr	T.HANNA 01/05/99	
dr	T.BREWBAKER 01/05/99	
angles	linear	0 ±.2
	XXXX.005/XXXX.13	
	XXXX.005/XXXX.061	
scale	1:1	
INCH/MM		
cm		
ltr	ec'n no	date



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Sheet	Revision	Sheet	Index
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chr	J.MURPHY 01/05/95		
engr	T.HANNA 01/05/95		
dr	T.BREWBAKER 01/05/95		
dwg no	68000	Product Customer Drawing	
sheet	8 of 8	size	A3
scale	1:1	linear	0 ±.2
angles	linear	tolerances unless otherwise specified	
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ISO 973	ISO 974	ISO 975	ISO 976
ISO 977	ISO 978	ISO 979	ISO 980
ISO 981	ISO 982	ISO 983	ISO 984
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ISO 989	ISO 990	ISO 991	ISO 992
ISO 993	ISO 994	ISO 995	ISO 996
ISO 997	ISO 998	ISO 999	ISO 1000

Product family	BERGSTIK
Product title	BERGSTIK® II HEADER
Product type	Product Customer Drawing
Product size	Sheet 8 of 8
Product drawing no	68000
Product sheet no	8 of 8
Product size	A3

Product Number	TOTAL PIN LGTH	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	MATING LENGTH	BERGSTIK™
90522-XY	0.668	16.97	0.135	3.					

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