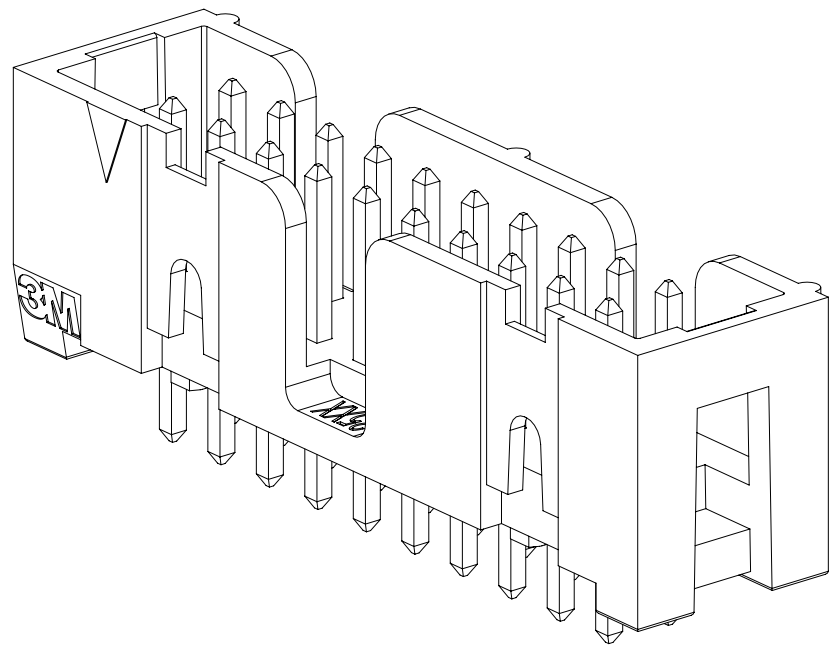


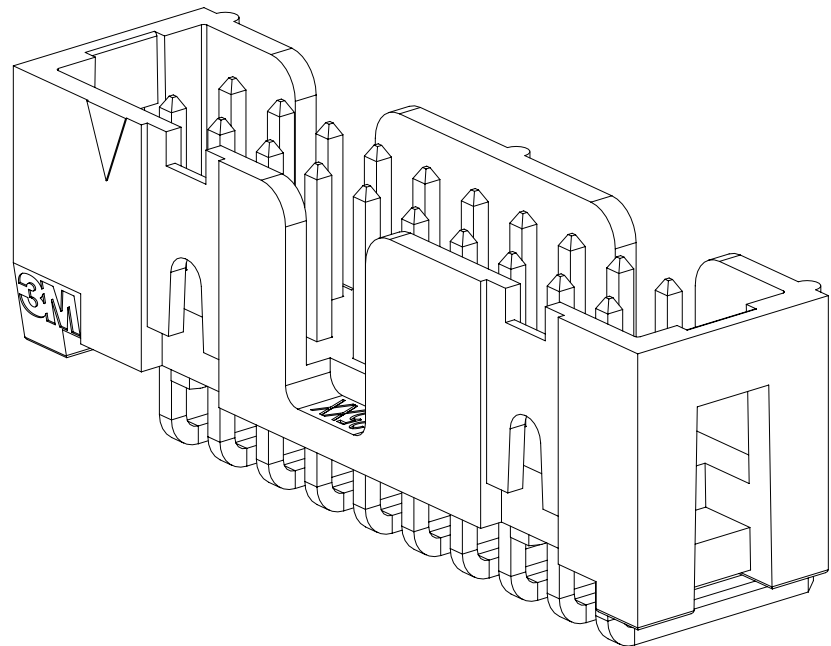
3M™ FOUR-WALL HEADER, 2500 SERIES

.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



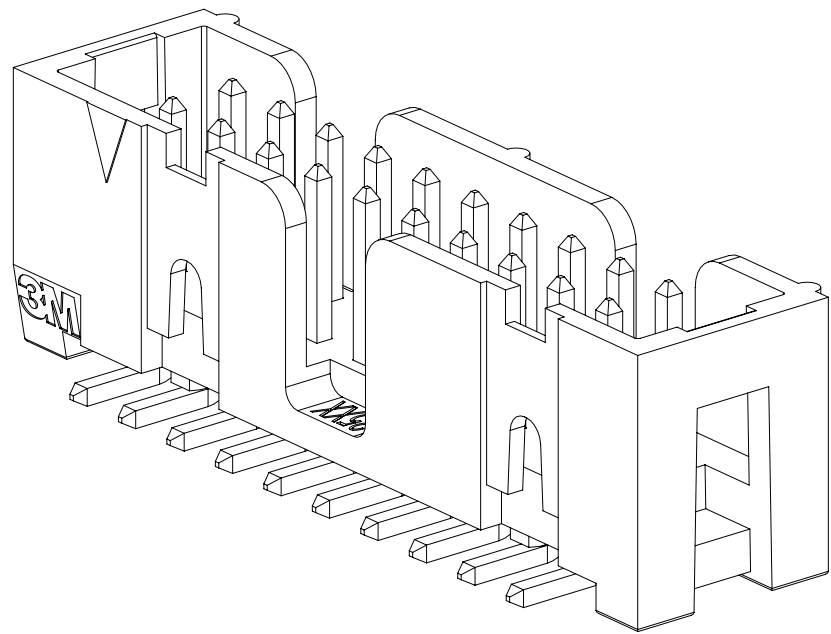
X25XX-60XX

STRAIGHT VERSION



X25XX-50XX

RIGHT ANGLE VERSION



X25XX-6V0C

SURFACE MOUNT VERSION

- * LOW PROFILE, SPACE SAVING DESIGN.
- * CENTER SLOT POLARIZATION PREVENTS MIS-INSERTIONS AND REDUCES INSERTION TIME.
- * DUAL SLOT POLARIZATION MEANS BROADER COMPATIBILITY WITH COMPETITIVE POLARIZATION DESIGNS (NOT AVAILABLE ON 6, 8 OR 10 POSITIONS).
- * OPTIONAL RETAINER CLIP FOR LOCKING SOCKETS IN PLACE AND INCREASING CONNECTION RELIABILITY IN VIBRATION-PRONE ENVIRONMENTS.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * THROUGH HOLE VERSION SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.
- * EXPOSED SOLDER TAILS (ON RIGHT ANGLE VERSION) PROVIDE EASE OF CLEANING AND REDUCED REPAIR COST.
- * STRAIGHT SURFACE MOUNT VERSION AVAILABLE.

2 PHYSICAL :

INSULATOR :
MATERIAL : HIGH TEMPERATURE GLASS FILLED POLYESTER (PCT)
FLAMMABILITY : UL94V-0
COLOR : BLACK
CONTACT :
MATERIAL : COPPER ALLOY
PLATING :
UNDER PLATING : NICKEL UNDERPLATE (SEE ORDERING INFORMATION)
WIPING AREA : GOLD (SEE ORDERING INFORMATION)
SOLDER TAILS : MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS : 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING : 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE 3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING CURVES.
INSULATION RESISTANCE : >1 X 10⁹Ω AT 500 V_{DC}
WITHSTANDING VOLTAGE : 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING : -55°C TO 105°C
PROCESS RATING : 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL : 1 (PER J-STD-020C)

- * ENVIRONMENTAL TEST DATA DOES NOT APPLY TO SH PLATING. CONTACT 3M SALES FOR INFORMATION.

- NOTES
1. REGULATORY INFORMATION: VISIT 3M.com/regs
 2. IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.
 3. NOTCHES A & C WILL ACCOMODATE 3M POLARIZING KEY: N3518.
 4. CONTACT TAILS .0245 (.622) WIRE WITH .0075 (.191) CORNER RADI! AND .028 (.072) DIAGONAL.
 5. SOLDER STANDOFFS FACILITATE .01 (.3) CLEARANCE ABOVE BOARD FOR REFLOW SOLDERING.

T	117547	JUL 25,2024	JNC	FJR
S	0100884	ADD SH PLATING FOR RA & STRAIGHT CONN	LDS	FJR
R	97909	NOV 03,2021	JNC	SAN
P	89702	CHANGED LATCH AND P/N	JNC	SN
N	68908	REVISED ORDERING INFO	JNC	SC
M	56068	JUL 08,2020	JNC	RS
		REVISE DRAWING PER NEW HEADER MODEL		
		AUG 02,2016		
		REVISE DIM ON SHT2 & CLIP CHART ON SHT5		
		AUG 11,2014		
		REVISED AND REDRAWN		
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DRFT	CST	11,2014	MFG	DATE
CHKD	DATE	APPR	DATE	SEP 05,2014
		R. SCHERER		

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3M Center St. Paul, MN 55144			
TITLE			
HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA			
CAGE NUMBER	SIZE	DRAWING NO.	REV.
D	78-5100-0770-7	T	
MODEL	2500	DET	1 OF 6

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE	NEXT ASSEMBLY
XXXXXX	XXXXXX
DIVISION	DIVISION CODE
Interconnect Solutions	EMSD
DO NOT SCALE DRAWING	TOLERANCES EXCEPT AS NOTED
THIRD ANGLE PROJECTION	INCHES
INTERPRET PER ASME Y14.5 - 2018	MILLIMETERS
MAX SURFACE ROUGHNESS	ANGLES
ALL SURFACES	
MARKED ONLY	



UL FILE NO: E68080

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

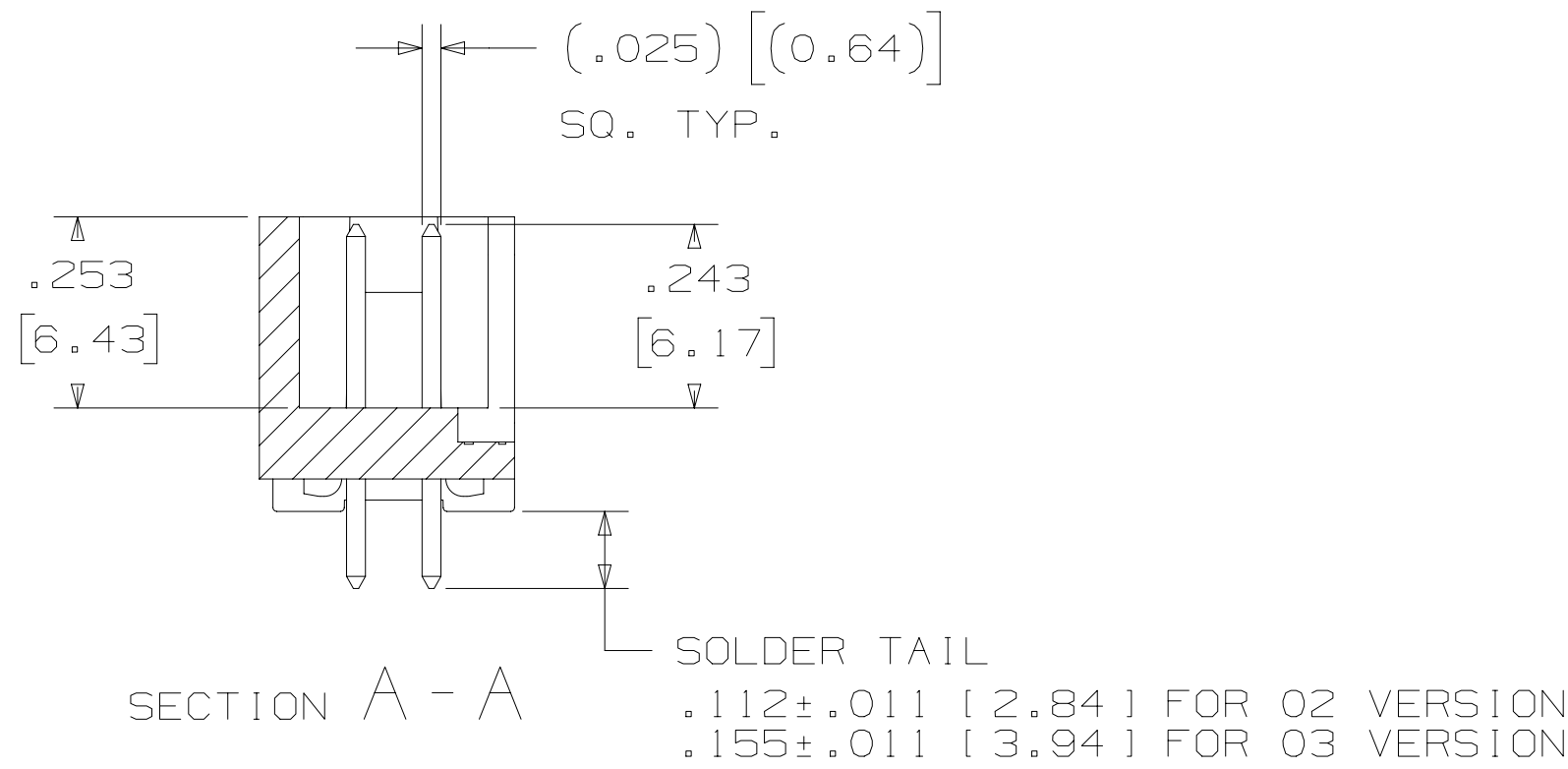


TABLE 1					
PIN QTY.	DIM. "A"	DIM. "B"	DIM. "C"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	.200 [5.08]	B	06
08	.688 [17.48]	.608 [15.44]	.300 [7.62]	B	08
10	.788 [20.02]	.708 [17.98]	.400 [10.16]	BC	10
14	.988 [25.10]	.908 [23.06]	.600 [15.24]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	.700 [17.78]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	.900 [22.86]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	1.100 [27.94]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	1.200 [30.48]	ABCDE	26
30	1.788 [45.42]	1.708 [43.38]	1.400 [35.56]	ABCDE	30
34	1.988 [50.50]	1.908 [48.46]	1.600 [40.64]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	1.700 [43.18]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	1.900 [48.26]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	2.400 [60.96]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	2.900 [73.66]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	3.100 [78.74]	ABCDE	64

ORDERING INFORMATION
STRAIGHT VERSION

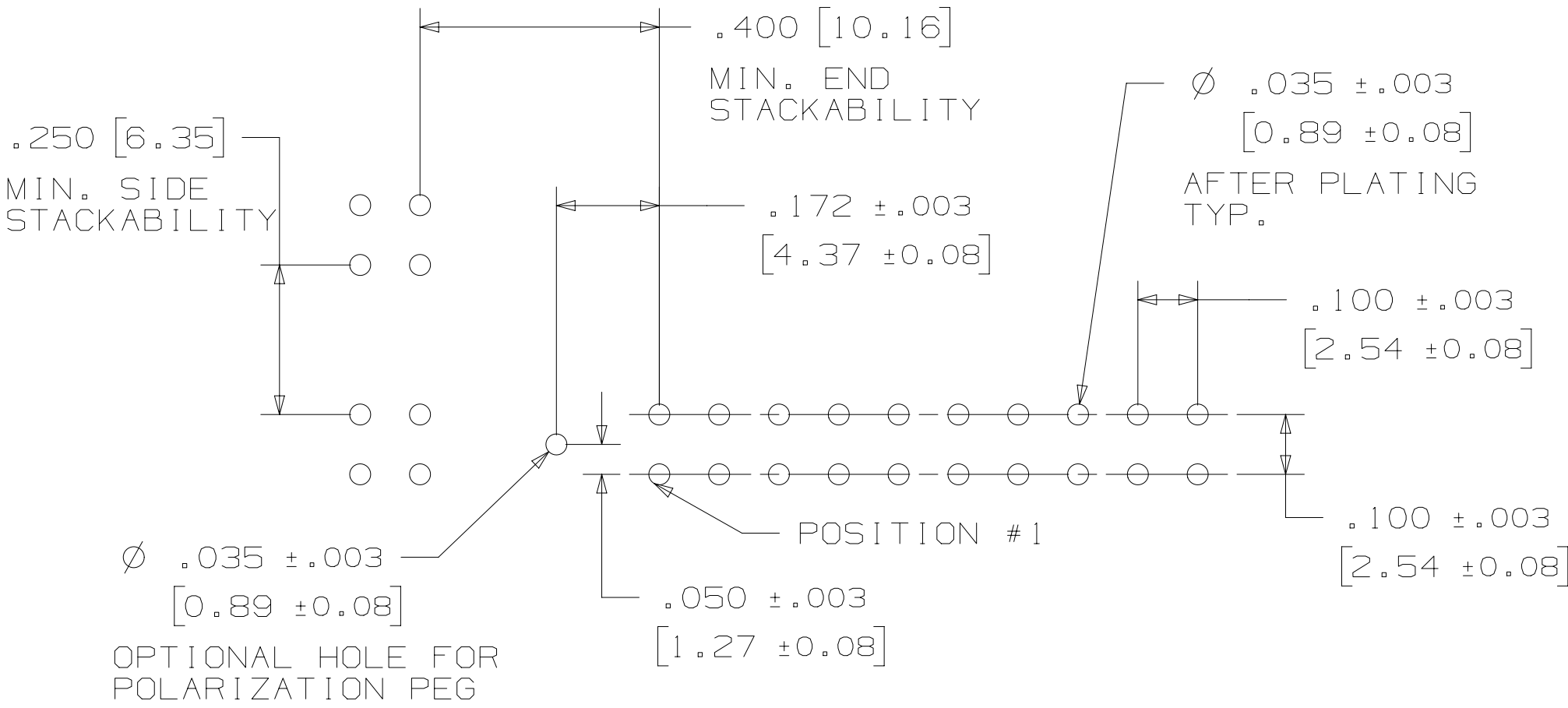
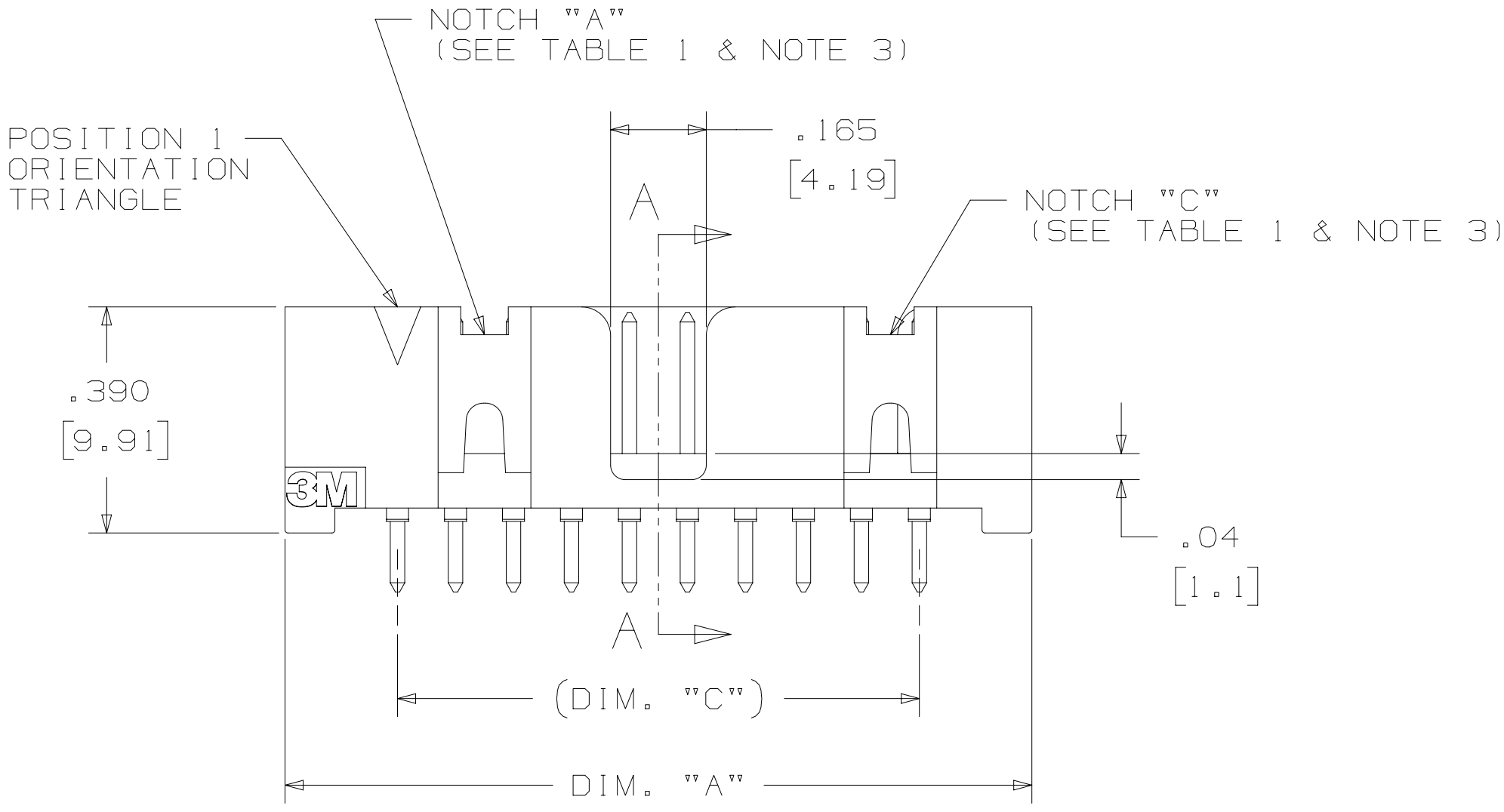
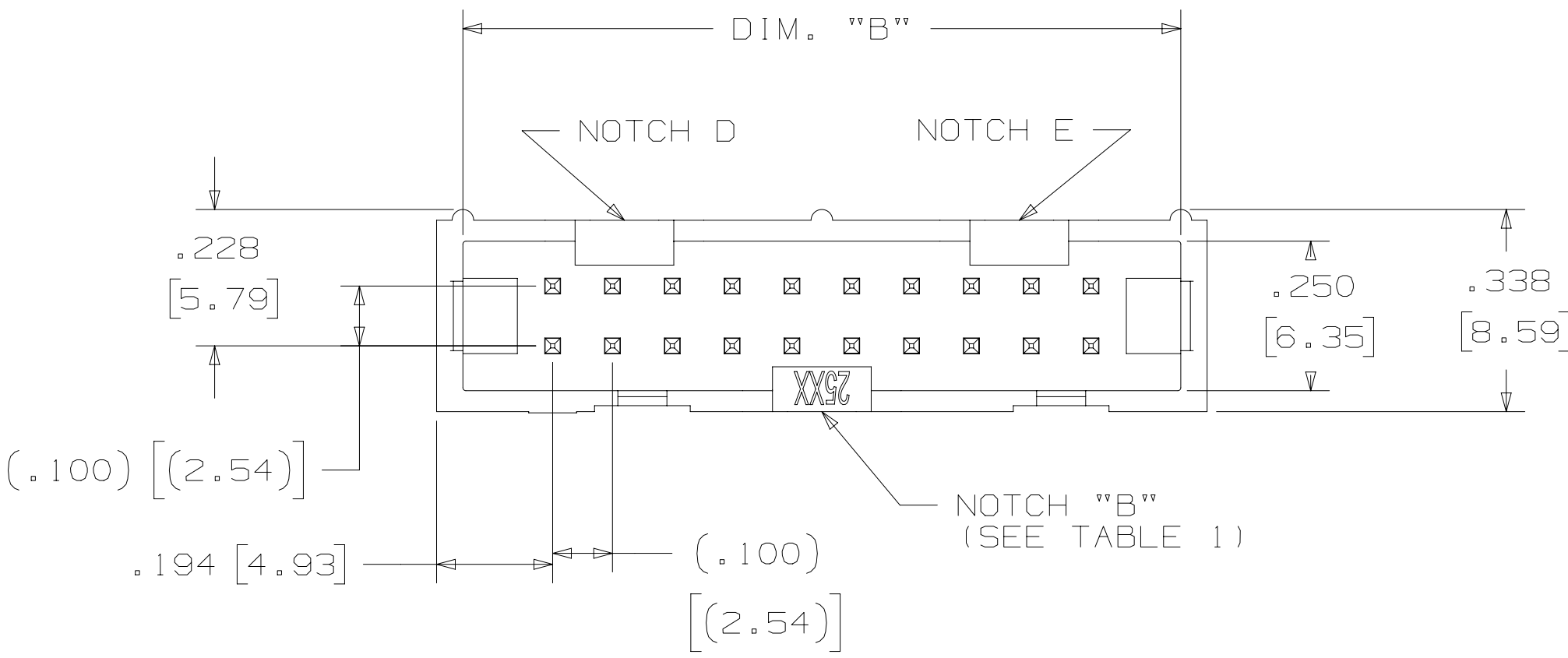
X25XX-60XX-XX

N = RB PLATING REQ'D
D = AR PLATING REQ'D
(02 SOLDER TAIL ONLY)
Y = SH PLATING REQ'D

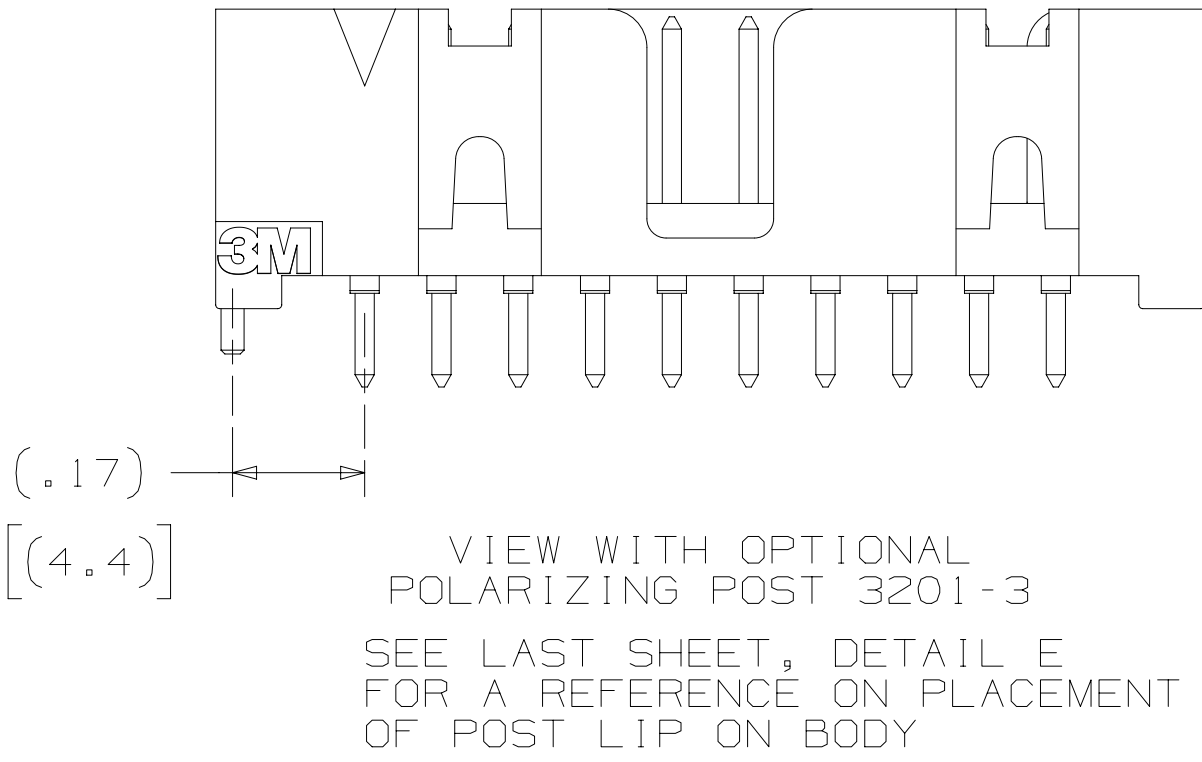
PIN QUANTITY:
(SEE TABLE 1)

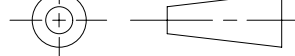
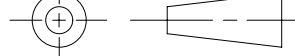
SOLDER TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18]
THICK BOARD (SOLDER TAIL LENGTH ONLY
AVAILABLE ON N25XX-60XX-RB)

PLATING:
AR = 10μ" [0.25μm] GOLD AVG.
50μ-150μ [1.27μm-3.81μm] NICKEL UNDERPLATE
40μ-120μ" [1.02μm-3.05μm] MATTE TIN
RB = 30μ" [0.76μm] GOLD AVG.
50μ-150μ [1.27μm-3.81μm] NICKEL UNDERPLATE
25μ-200μ" [0.63μm-5.08μm] MATTE TIN
SH = GOLD FLASH
50μ-80μ [1.27μm-2.03μm] NICKEL UNDERPLATE
100μ-200μ" [2.54μm-5.08μm] MATTE TIN
* SEE NOTE UNDER ENVIRONMENTAL

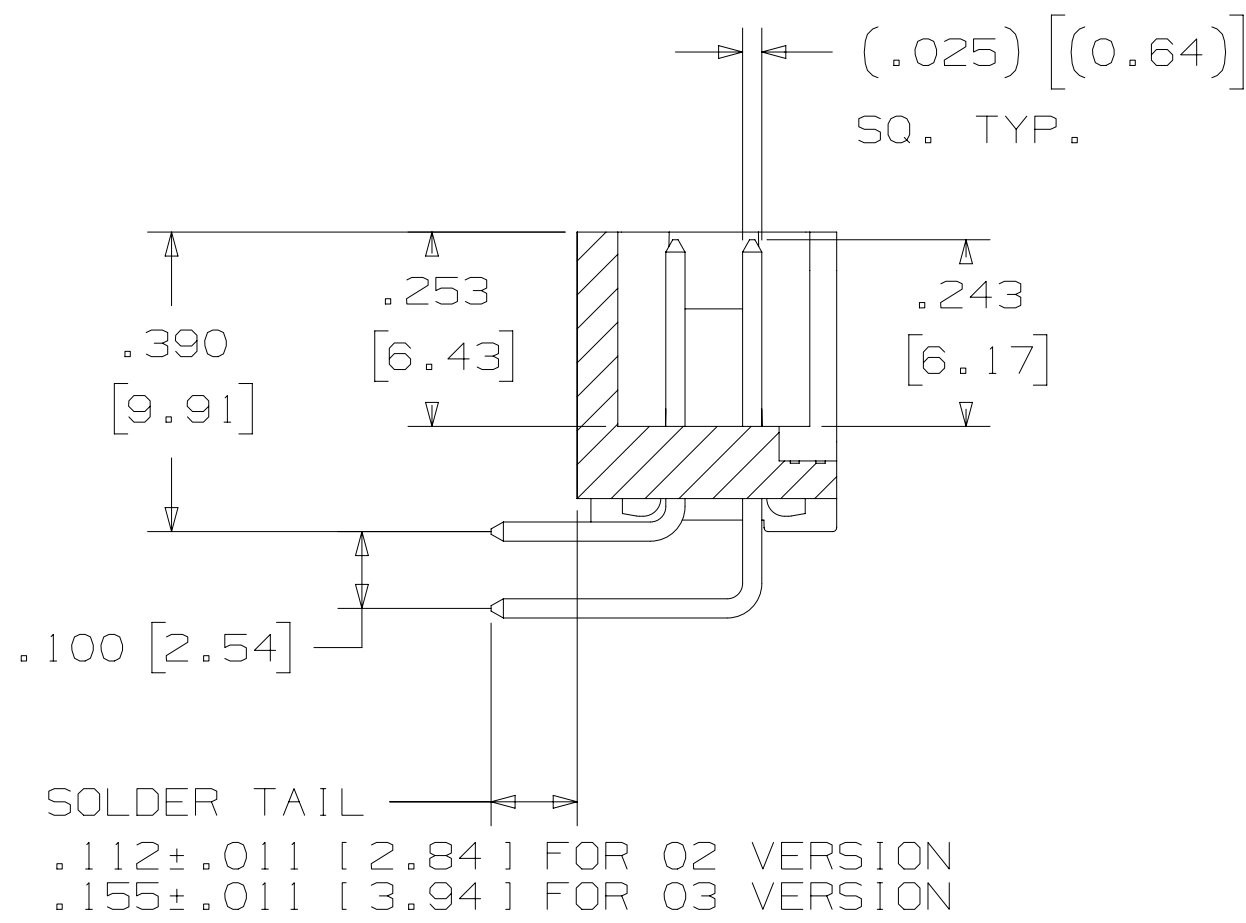


RECOMMENDED HOLE PATTERN
SHOWN FROM COMPONENT SIDE



DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XXXX		CODES		DRFT	CAST	GLTIGNE	AUG 11, 2014	MFG	DATE
XXXX		CODES		CHKD	DATE			APPR R. SCHERER	DATE SEP 05, 2014
DIVISION Interconnect Solutions		DIVISION CODE EMSD		3M 3M Center St. Paul, MN 55144		© 3M COPYRIGHT 2025 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.			
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED				TITLE HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA			
		INCHES ±.1 ±.01 ±.005 ±.0002				MILLIMETERS 0 ± ± ±			
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2018				CAGE NUMBER D78-5100-0770-7			
MAX. SURFACE ROUGHNESS ALL SURFACES ✓ ☐ MARKED ONLY		ANGLES		MODEL 2500		REV. T		DET. LISTS ☐ YES ☒ NO SHT 2 OF 6	

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE



SECTION B - B

TABLE 1					
PIN QTY.	DIM. "A"	DIM. "B"	DIM. "C"	POLARIZING NOTCHES	PIN QTY.
06	.588 [14.94]	.508 [12.90]	.200 [5.08]	B	06
08	.688 [17.48]	.608 [15.44]	.300 [7.62]	B	08
10	.788 [20.02]	.708 [17.98]	.400 [10.16]	BC	10
14	.988 [25.10]	.908 [23.06]	.600 [15.24]	BCDE	14
16	1.088 [27.64]	1.008 [25.60]	.700 [17.78]	ABCDE	16
20	1.288 [32.72]	1.208 [30.68]	.900 [22.86]	ABCDE	20
24	1.488 [37.80]	1.408 [35.76]	1.100 [27.94]	ABCDE	24
26	1.588 [40.34]	1.508 [38.30]	1.200 [30.48]	ABCDE	26
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34	1.988 [50.50]	1.908 [48.46]	1.600 [40.64]	ABCDE	34
36	2.088 [53.04]	2.008 [51.00]	1.700 [43.18]	ABCDE	36
40	2.288 [58.12]	2.208 [56.08]	1.900 [48.26]	ABCDE	40
50	2.788 [70.82]	2.708 [68.78]	2.400 [60.96]	ABCDE	50
60	3.288 [83.52]	3.208 [81.48]	2.900 [73.66]	ABCDE	60
64	3.488 [88.60]	3.408 [86.56]	3.100 [78.74]	ABCDE	64

ORDERING INFORMATION
RIGHT ANGLE VERSION

X25XX-50XX-XX

N = RB PLATING REQ'D
D = AR PLATING REQ'D
(02 SOLDER TAIL ONLY)
Y = SH PLATING REQ'D

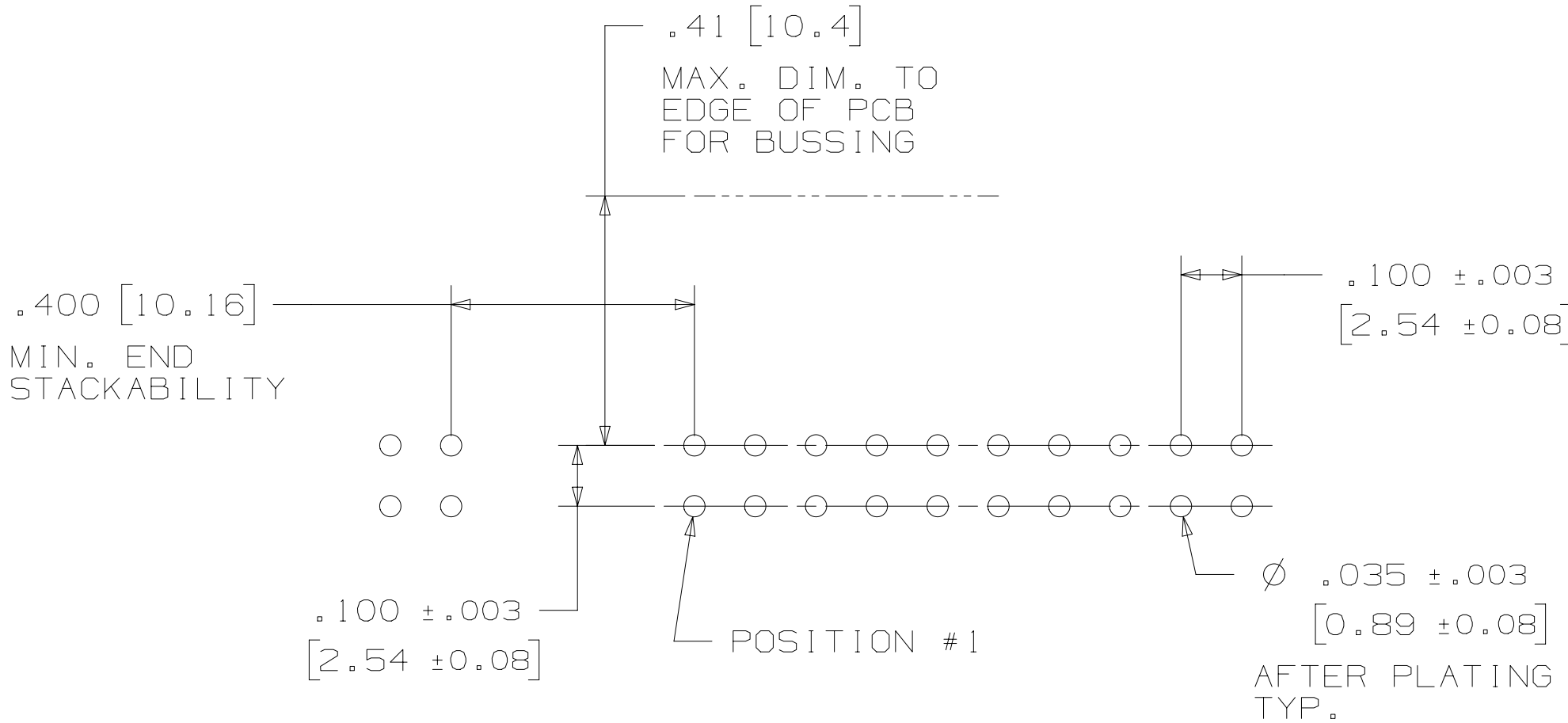
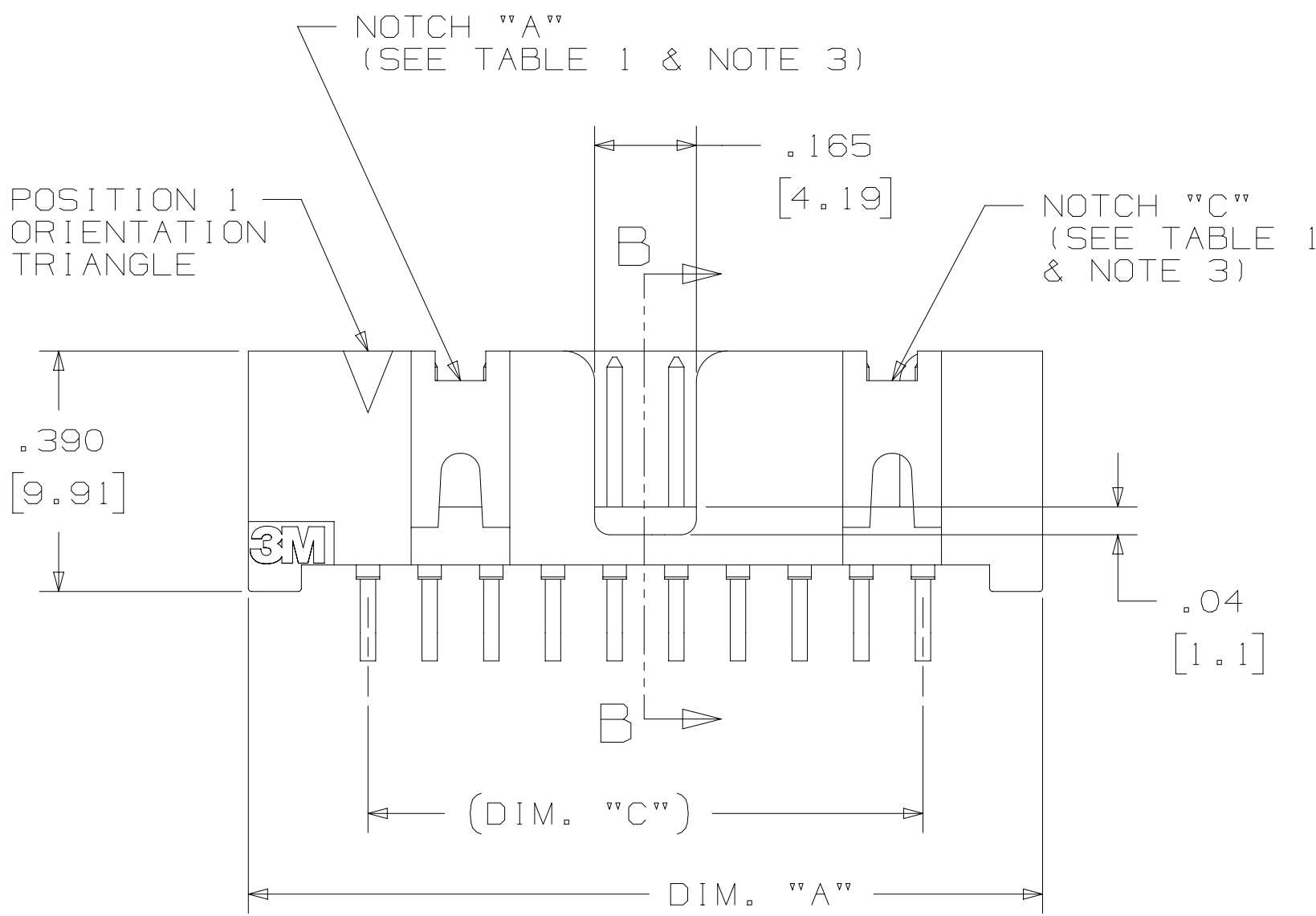
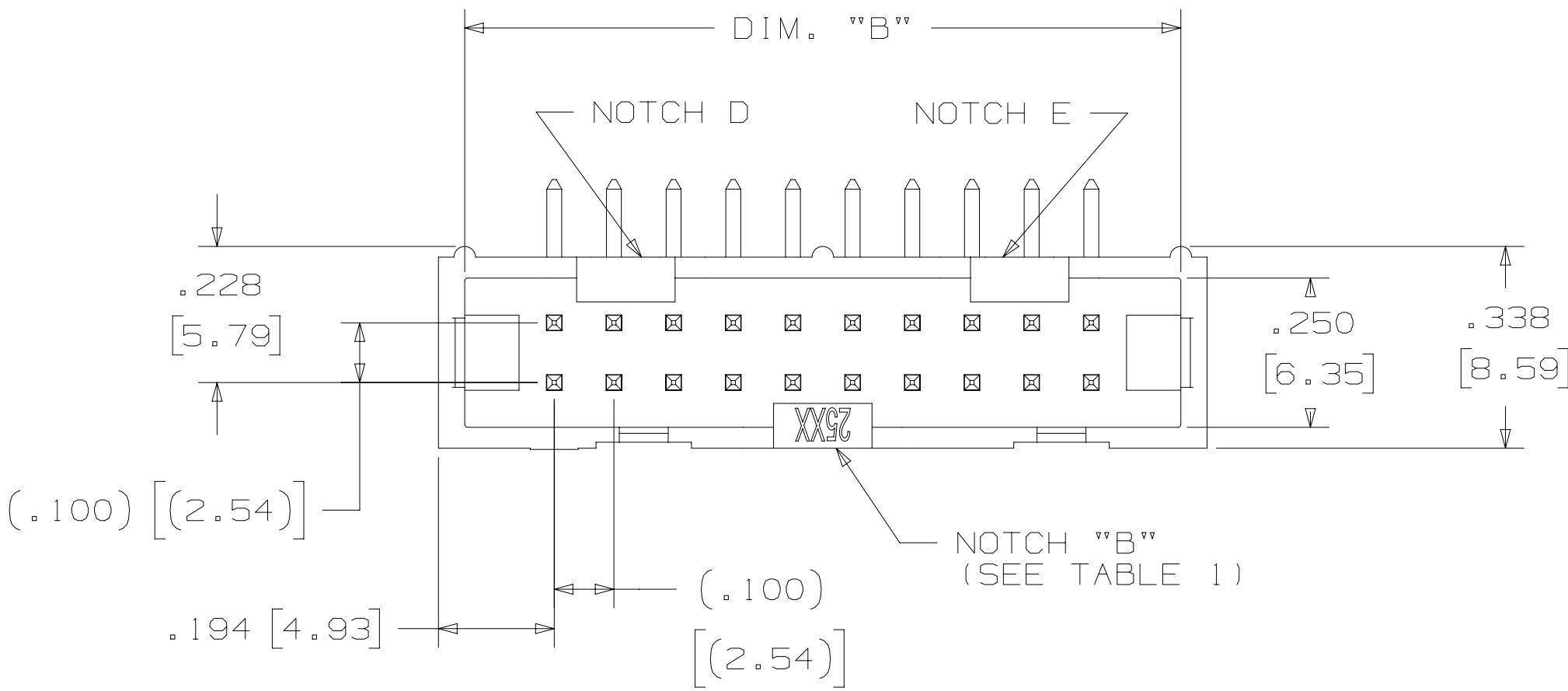
PIN QUANTITY:
(SEE TABLE 1)

SOLDER TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18]
THICK BOARD (SOLDER TAIL LENGTH ONLY
AVAILABLE ON N25XX-50XX-RB)

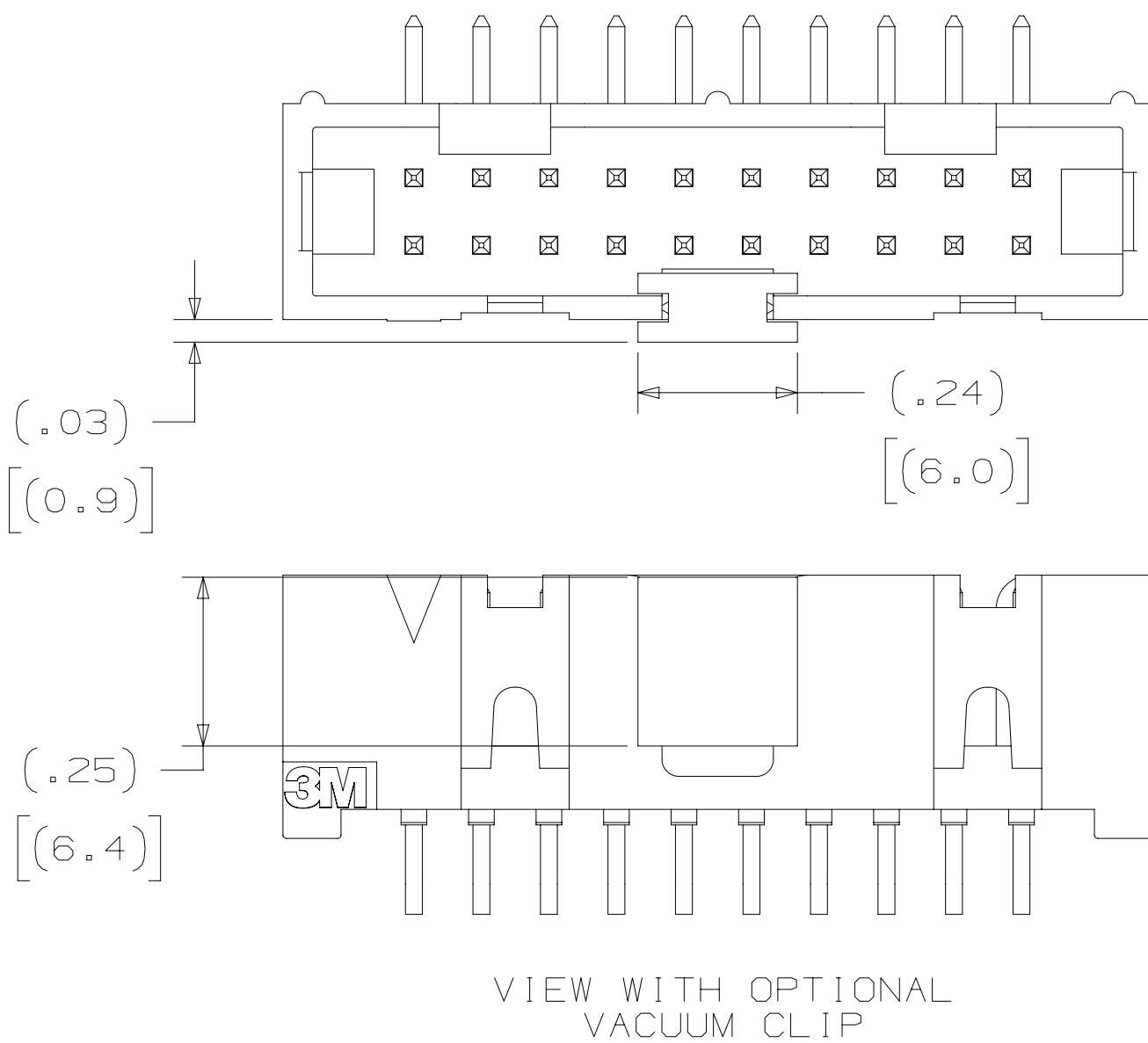
PLATING:
AR = 10µ" [0.25µm] GOLD AVG.
50µ-150µ [1.27µm-3.81µm] NICKEL UNDERPLATE
40µ-120µ" [1.02µm-3.05µm] MATTE TIN

RB = 30µ" [0.76µm] GOLD AVG.
50µ-150µ [1.27µm-3.81µm] NICKEL UNDERPLATE
25µ-200µ" [0.63µm-5.08µm] MATTE TIN

SH = GOLD FLASH
50µ-80µ [1.27µm-2.03µm] NICKEL UNDERPLATE
100µ-200µ" [2.54µm-5.08µm] MATTE TIN
* SEE NOTE UNDER ENVIRONMENTAL



RECOMMENDED HOLE PATTERN
SHOWN FROM COMPONENT SIDE



T	117547	JUL 25,2024	ADD SH PLATING FOR RA & STRAIGHT CONN	JNC	FJR
S	0100884	NOV 03,2021	CHANGED LATCH AND P/N	LDS	FJR
R	97909	JUN 22,2021	REVISED ORDERING INFO	JNC	SAN
P	89702	JUL 08,2020	REVISE DRAWING PER NEW HEADER MODEL	JNC	SN
N	68908	AUG 02,2016	REVISE DIM ON SHT2 & CLIP CHART ON SHT5	JNC	SC
M	56068	AUG 11,2014	REVISED AND REDRAWN	JNC	RS
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD	
DRFT	CASTIGLIONE	AUG 11,2014	MFG	DATE	
CHKD		DATE	APPRV	DATE	
			R. SCHERER	SEP 05,2014	
DESIGN REFERENCE					
NEXT ASSEMBLY					
DIVISION					
Interconnect Solutions					
DO NOT SCALE DRAWING					
THIRD ANGLE PROJECTION					
MAX SURFACE ROUGHNESS					
ALL SURFACES MARKED ONLY					
TOLERANCES EXCEPT AS NOTED					
INCHES					
MILLIMETERS					
INTERPRET PER ASME Y14.5 - 2018					
CAGE NUMBER					
DRAWING NO.					
MODEL					
TITLE					
HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA					
CAGE NUMBER					
DRAWING NO.					
MODEL					
TITLE					
HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA					
CAGE NUMBER				REV.	

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

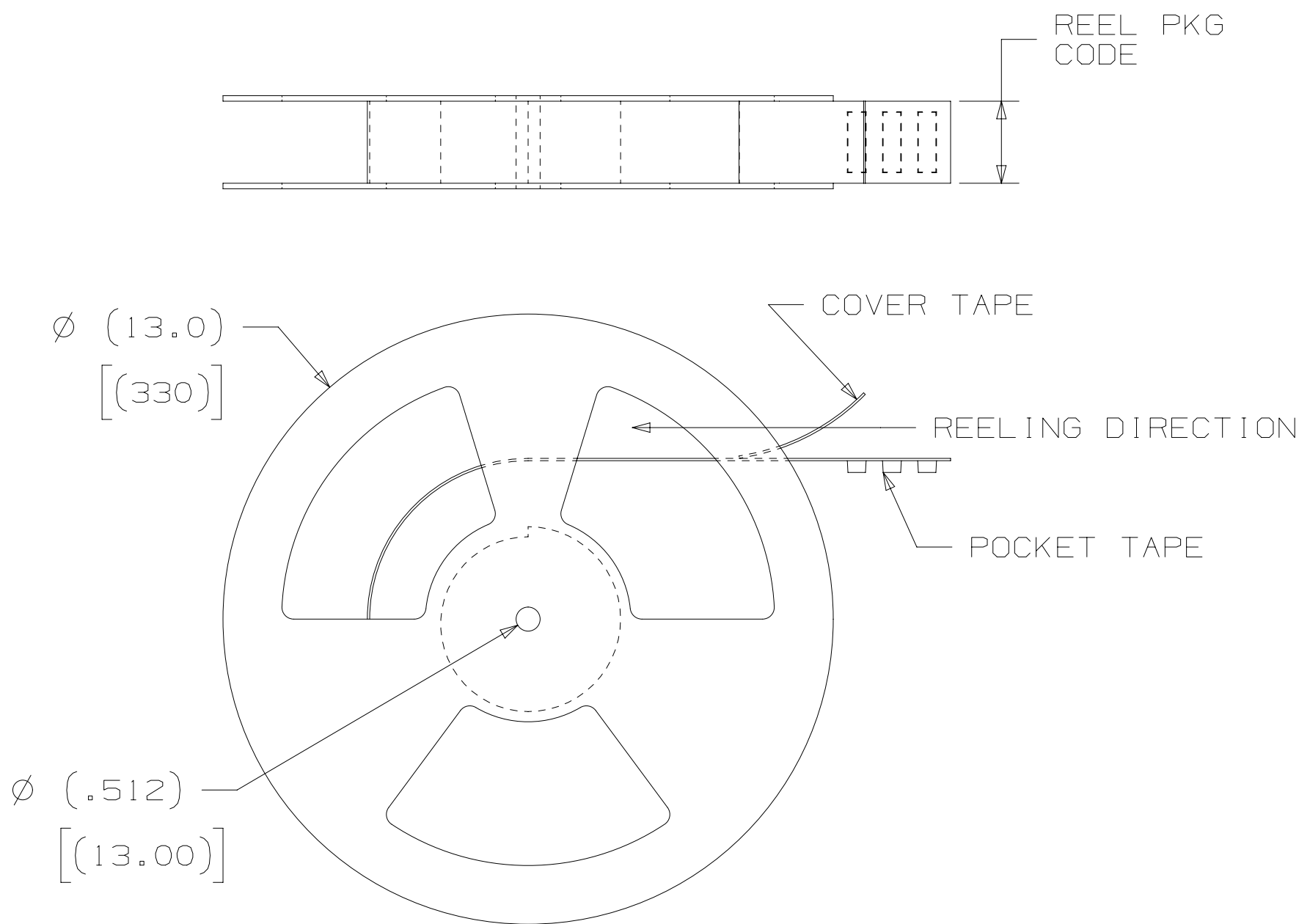
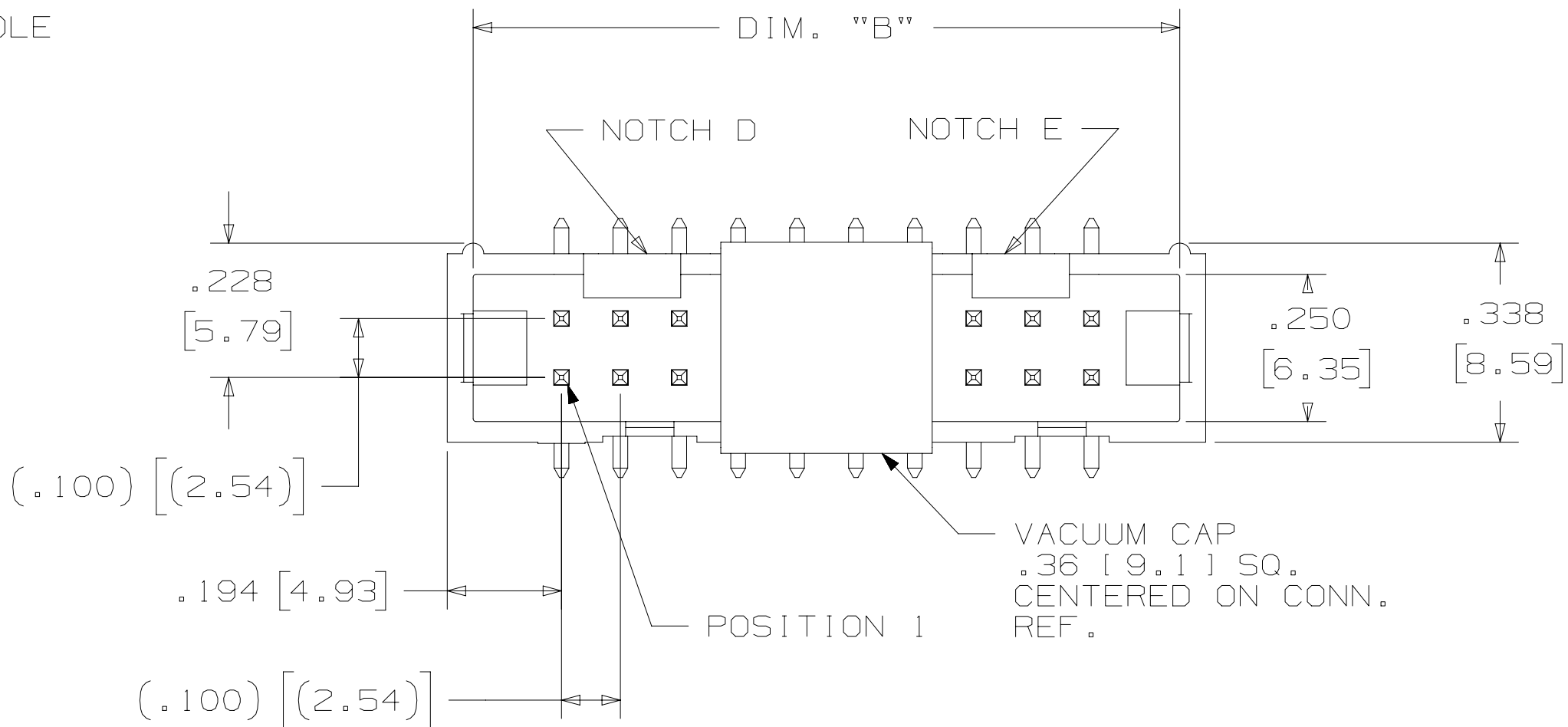
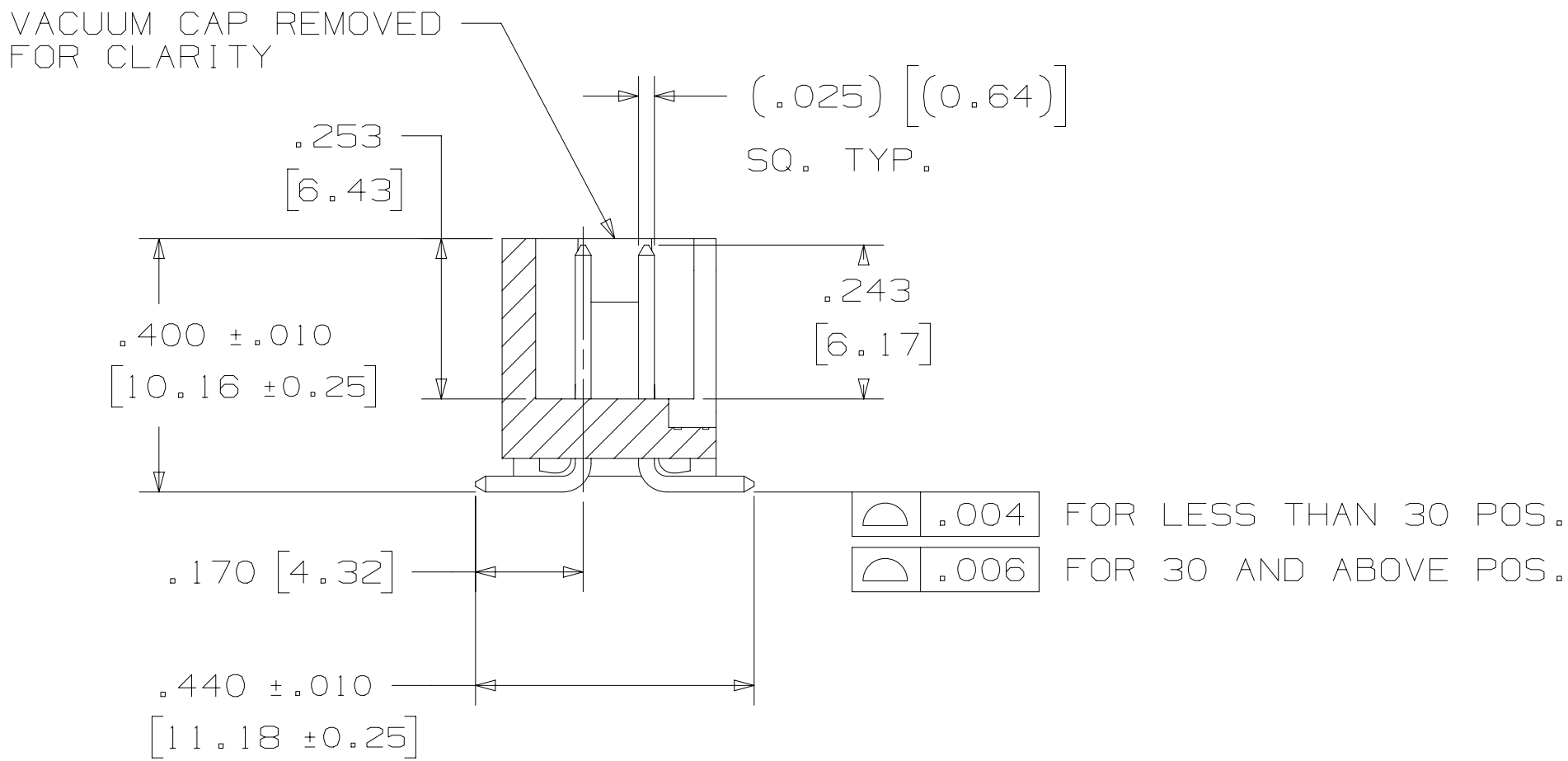
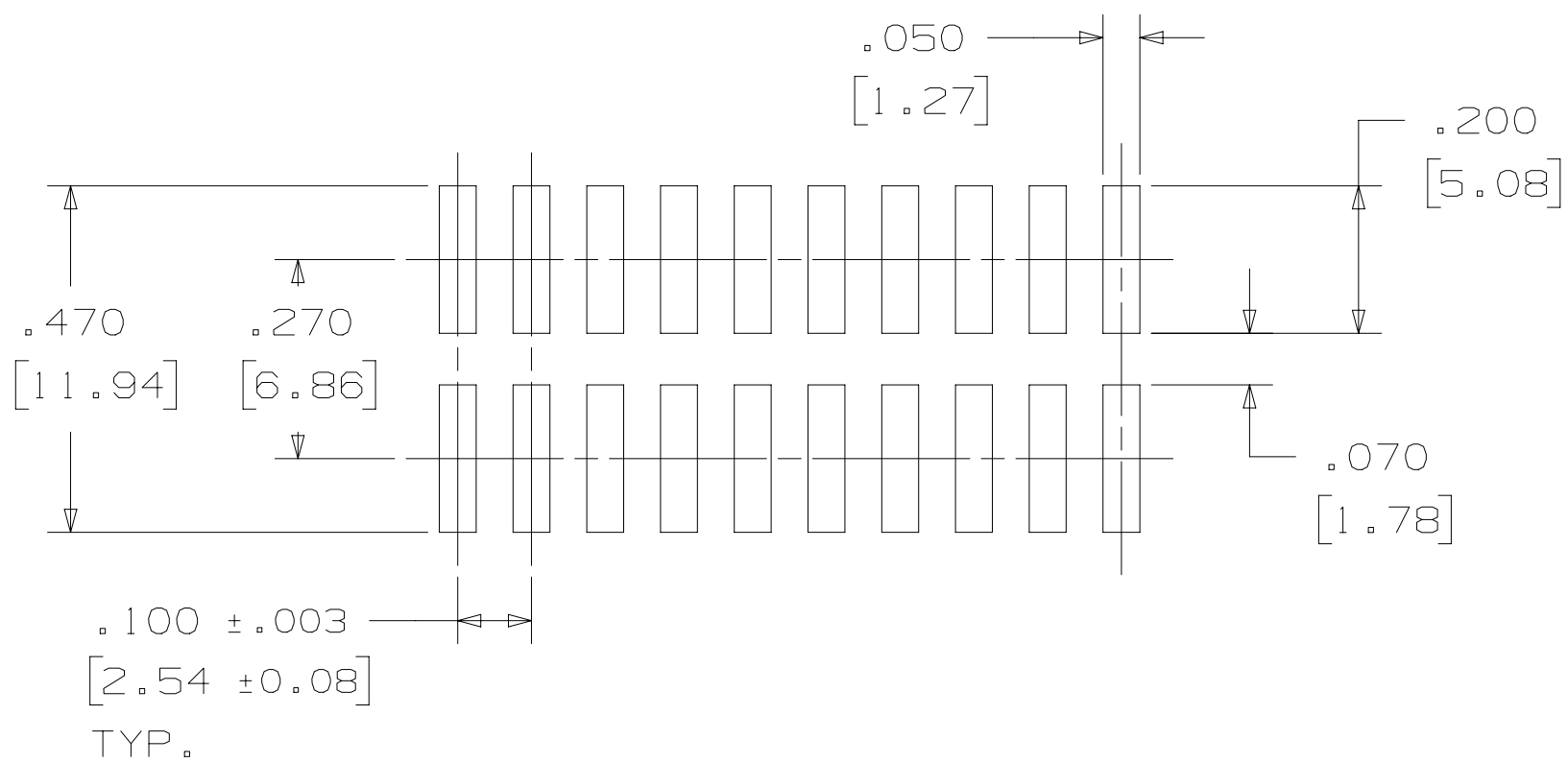
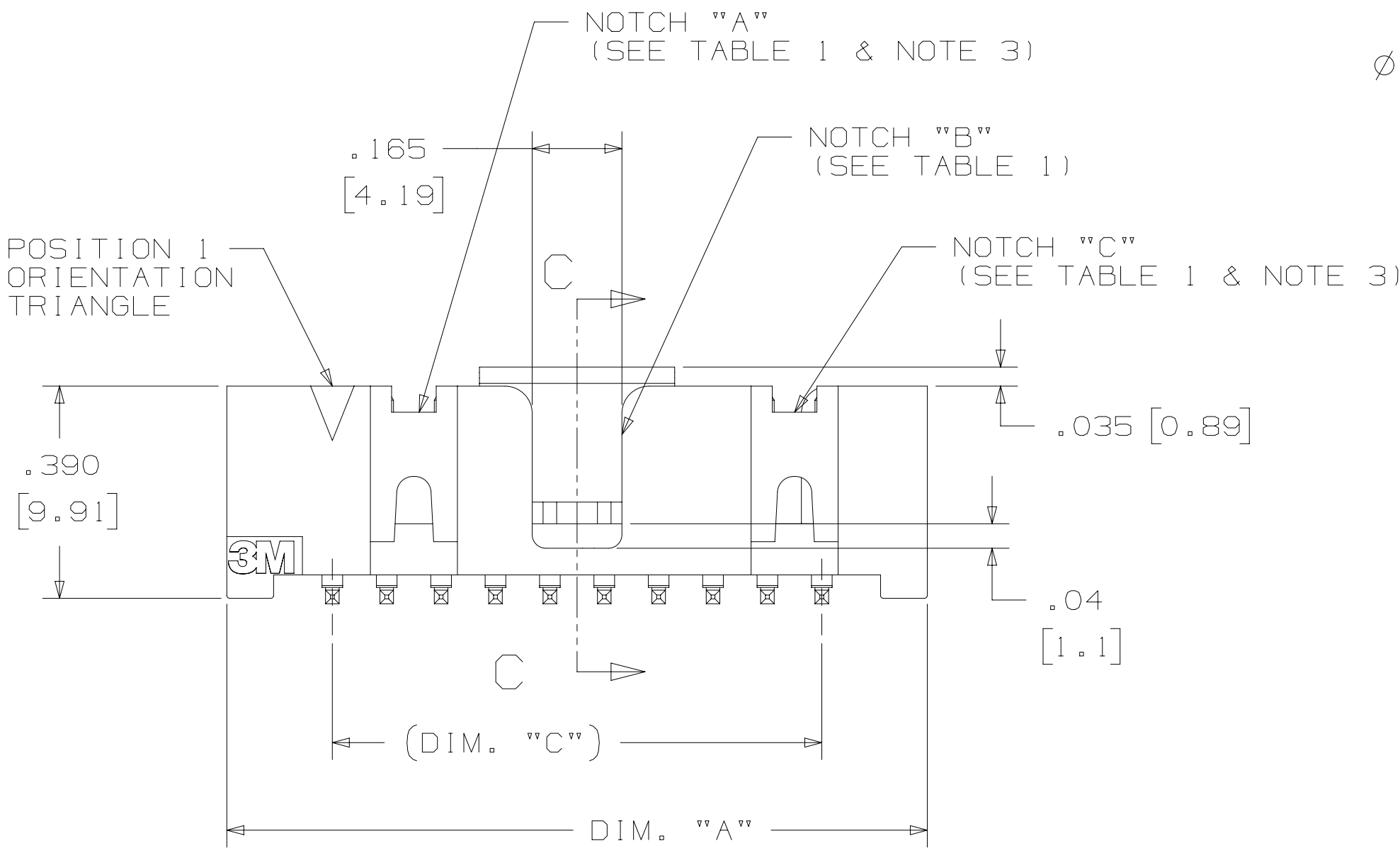


TABLE 1						
PIN QTY.	DIM. "A"	DIM. "B"	DIM. "C"	POLARIZING NOTCHES	TAPE AND REEL PKG CODE	PIN QTY.
06	.588 [14.94]	.508 [12.90]	.200 [5.08]	B	WD (44 MM)	06
08	.688 [17.48]	.608 [15.44]	.300 [7.62]	B	WD (44 MM)	08
10	.788 [20.02]	.708 [17.98]	.400 [10.16]	BC	WD (44 MM)	10
14	.988 [25.10]	.908 [23.06]	.600 [15.24]	BCDE	WD (44 MM)	14
16	1.088 [27.64]	1.008 [25.60]	.700 [17.78]	ABCDE	WD (44 MM)	16
20	1.288 [32.72]	1.208 [30.68]	.900 [22.86]	ABCDE	WE (56 MM)	20
24	1.488 [37.80]	1.408 [35.76]	1.100 [27.94]	ABCDE	WE (56 MM)	24
26	1.588 [40.34]	1.508 [38.30]	1.200 [30.48]	ABCDE	WE (56 MM)	26
30	1.788 [45.42]	1.708 [43.38]	1.400 [35.56]	ABCDE	WF (72 MM)	30
34	1.988 [50.50]	1.908 [48.46]	1.600 [40.64]	ABCDE	WF (72 MM)	34
36	2.088 [53.04]	2.008 [51.00]	1.700 [43.18]	ABCDE	WG (88 MM)	36
40	2.288 [58.12]	2.208 [56.08]	1.900 [48.26]	ABCDE	WG (88 MM)	40
50	2.788 [70.82]	2.708 [68.78]	2.400 [60.96]	ABCDE	WG (88 MM)	50
60	3.288 [83.52]	3.208 [81.48]	2.900 [73.66]	ABCDE	WH (120 MM)	60
64	3.488 [88.60]	3.408 [86.56]	3.100 [78.74]	ABCDE	WH (120 MM)	64



ORDERING INFORMATION
SURFACE MOUNT VERSION

X25XX-6VOC-XX-XX

N = RB PLATING REQ'D
D = AR PLATING REQ'D

PIN QUANTITY:
(SEE TABLE 1)

PACKAGING OPTIONS:
WX = TAPE & REEL PACKAGING (SEE TABLE 1)

PLATING:
AR = 10µ" [0.25µm] GOLD AVG.
50µ-150µ [1.27µm-3.81µm] NICKEL UNDERPLATE
40µ-120µ" [1.02µm-3.05µm] MATTE TIN

RB = 30µ" [0.76µm] GOLD AVG.
50µ-150µ [1.27µm-3.81µm] NICKEL UNDERPLATE
25µ-200µ" [0.63µm-5.08µm] MATTE TIN

RECOMMENDED PAD LAYOUT

DESIGN REFERENCE		NEXT ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION				DRFT		CHKD	
ACCESS CODES				DRFT		CASTIGLIONE		DATE		AUG 11, 2014		MFG		DATE	
				CHKD				DATE				APPRV		DATE	
												FL. SCHERER		SEP 05, 2014	
DIVISION				DIVISION CODE				© 3M COPYRIGHT 2025							
Interconnect Solutions				EMSD				3M Center							
DO NOT SCALE DRAWING				TOLERANCES EXCEPT AS NOTED				3M		3M Center St. Paul, MN 55144		This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission or used or disclosed other than for 3M authorized purposes. All rights reserved.			
THIRD ANGLE PROJECTION				INCHES				TITLE							
INTERPRET PER ASME Y14.5 - 2018				.00 ±.1 .000 ±.01 .000 ±.005 .0000 ±.0002				HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA							
MAX SURFACE ROUGHNESS				MILLIMETERS				CAGE NUMBER							
☒ ALL SURFACES				.00 ± .00 ± .000 ±				SIZE		DRAWING NO.					
☒ MARKED ONLY				ANGLES				D		78-5100-0770-7					
								MODEL		REV.					
								2500		DET. LISTS		☒ YES ☒ NO SHT 4 OF 6			

3M™ FOUR-WALL HEADER, 2500 SERIES
.100" X .100" LOW PROFILE, SURFACE MOUNT, STRAIGHT AND RIGHT ANGLE THROUGH-HOLE

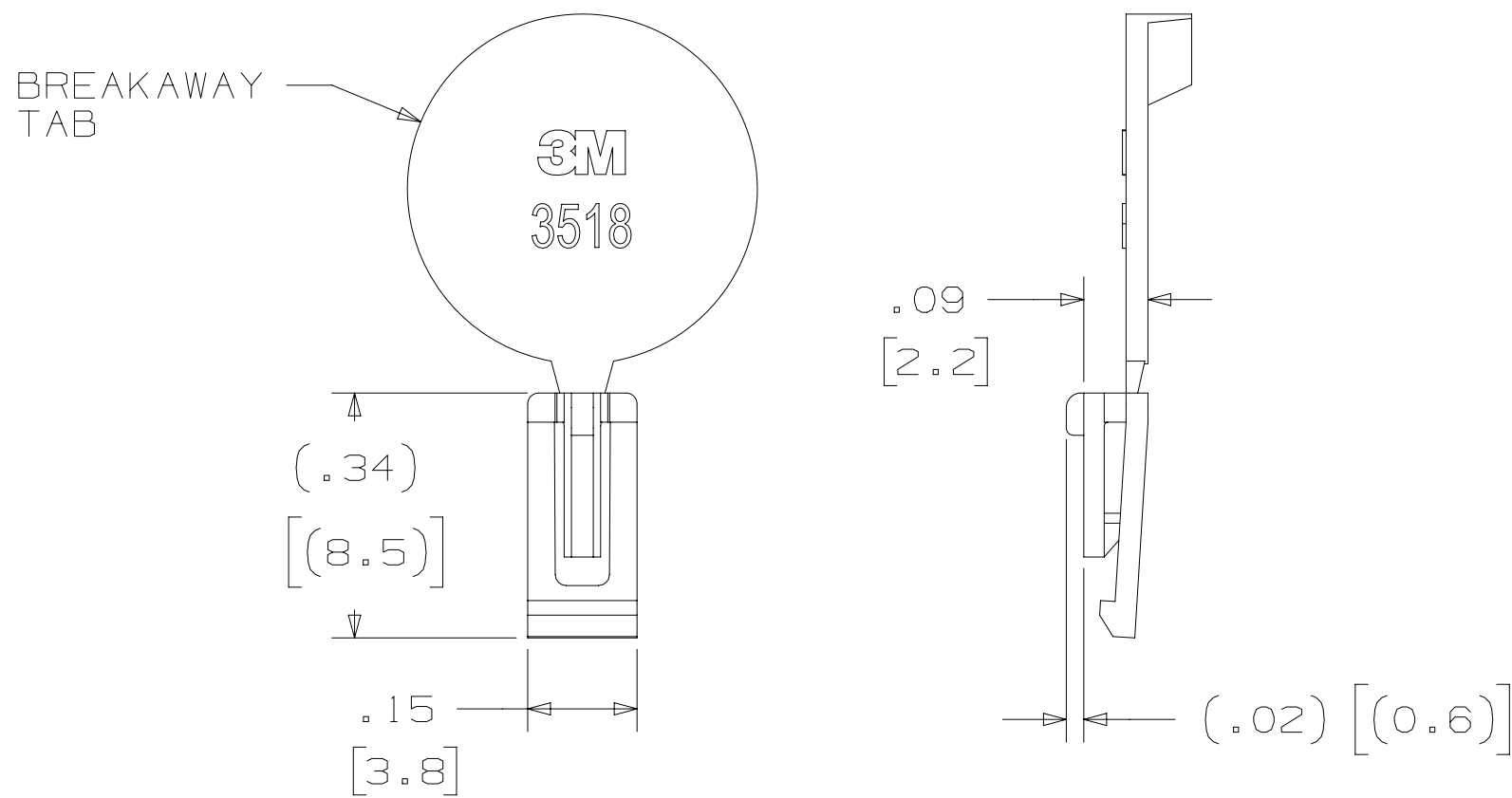
PART CUSTOMIZATION

THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

- * SELECTIVE PIN REMOVAL (FOR BOARD ASSEMBLY POLARIZATION).
- * DIFFERENT PIN LENGTHS.

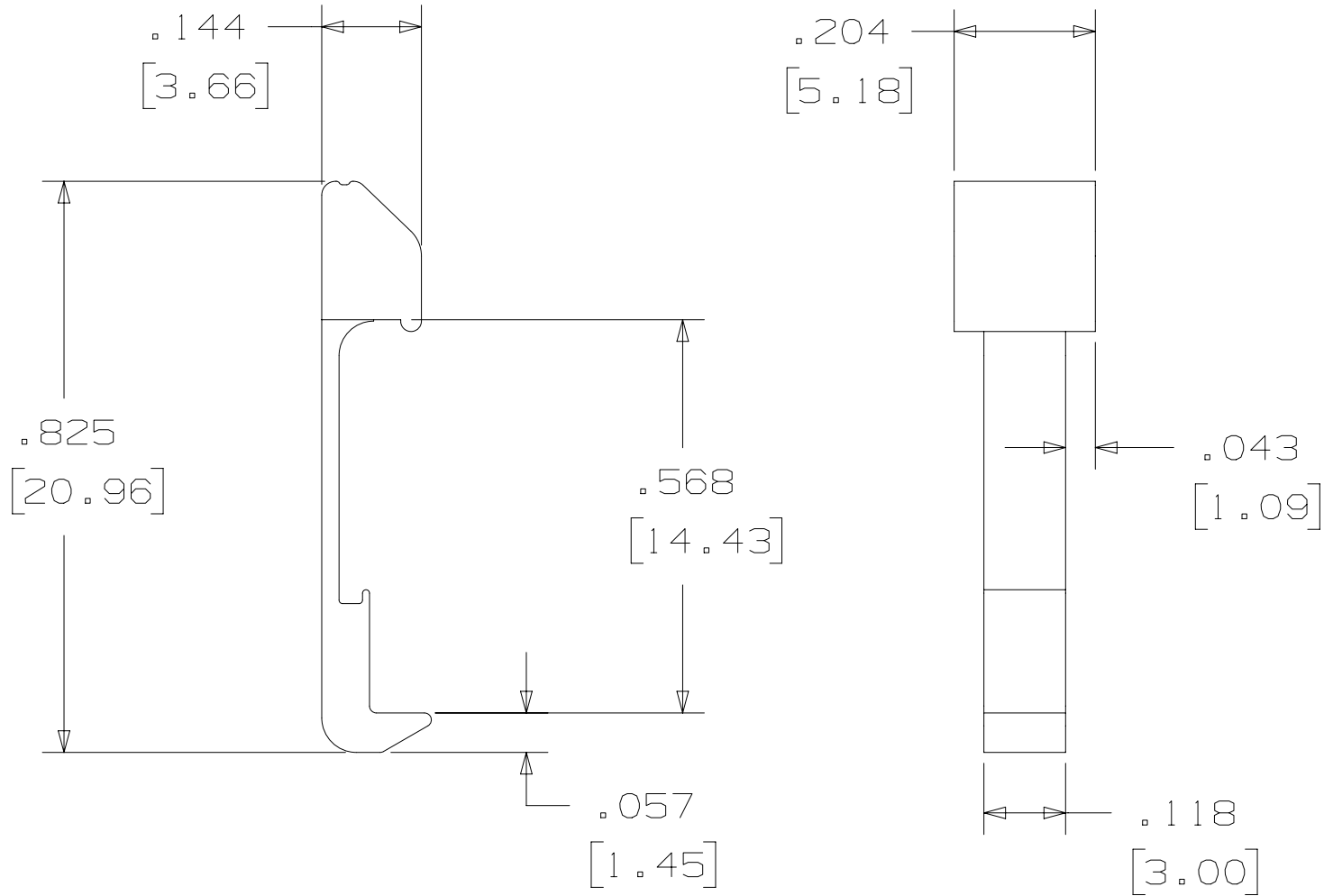
POLARIZING KEY



3M PART NO.	MATERIAL	COLOR
N3518	LCP	BLACK
3518	PBT	GRAY

- NOTE:
- 1) #2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.
 - 2) SEE INSTRUCTION SHEET 78-9100-7795-3 FOR ASSEMBLY.

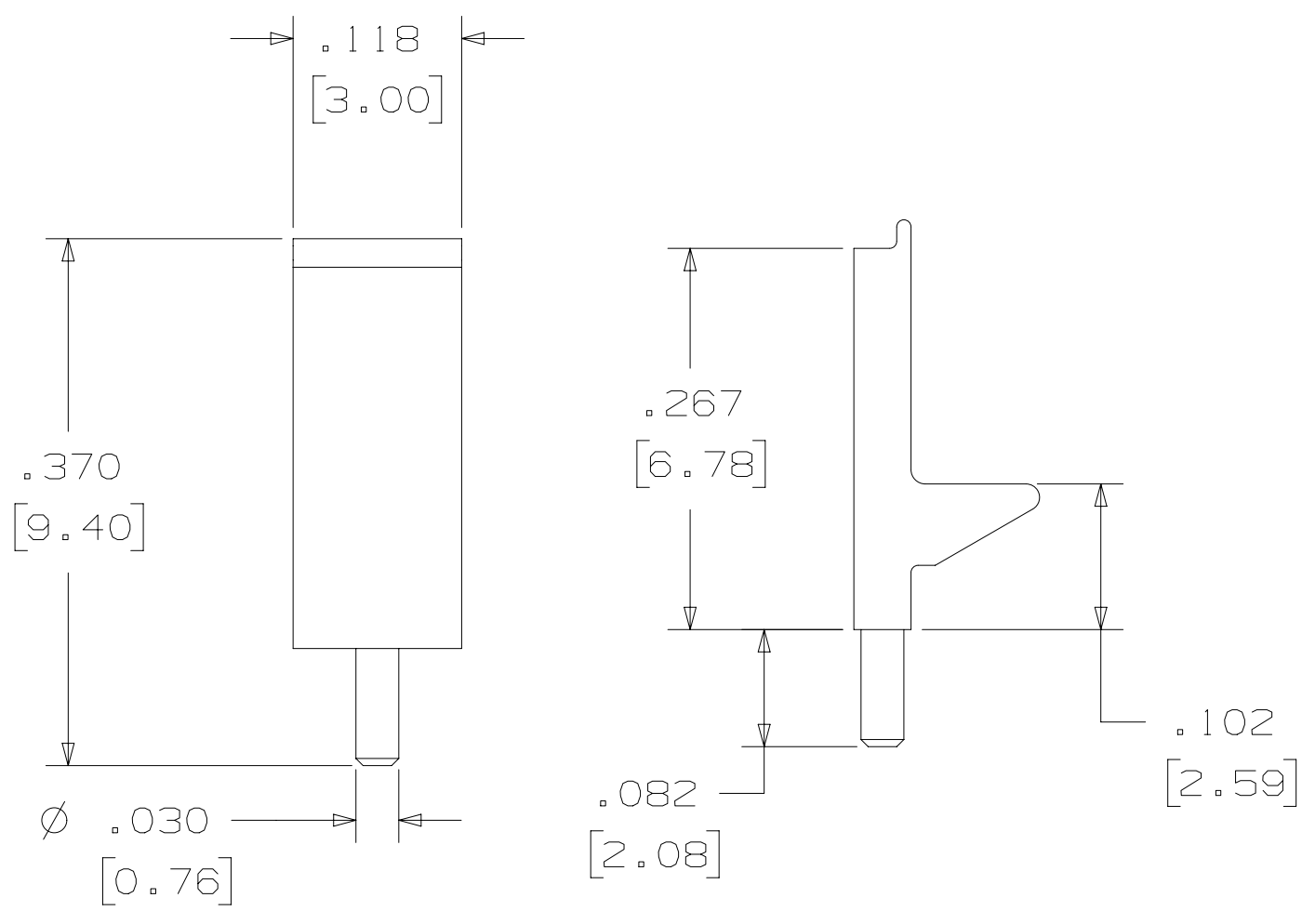
LOW PROFILE LATCH



PART NO.	MATERIAL	COLOR
3505-33C	NYLON	BLACK

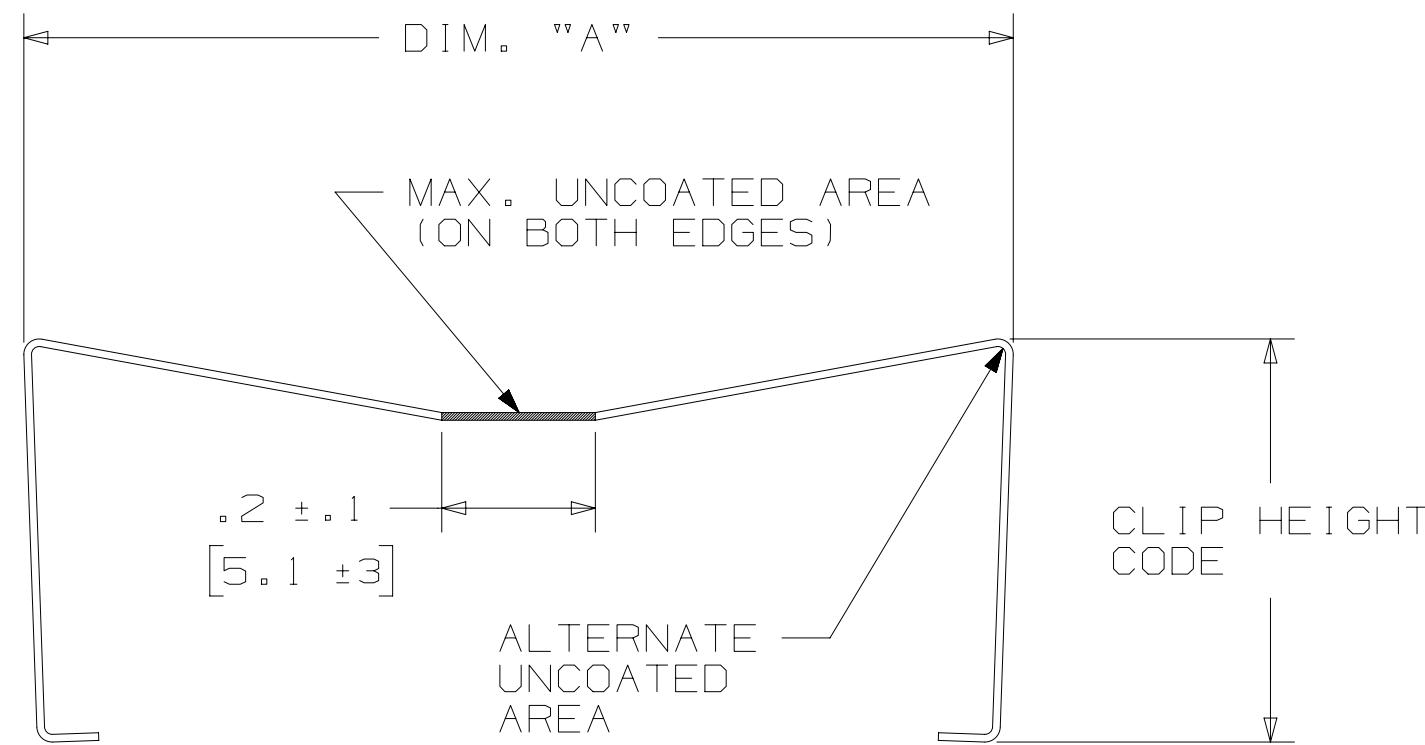
- NOTE:
1. LATCHES NOT COMPATIBLE WITH REFLOW SOLDERING. ATTACH LATCHES AFTER SOLDERING.
 2. LATCHES ARE MEANT FOR RETENTION ONLY.
 3. SEE LAST SHEET FOR ASSEMBLY.

POLARIZING POST



PART NO.	MATERIAL	COLOR
3201-3	PCT	BLACK

SHORT/LONG SOCKET RETAINER CLIP



PIN QTY.	DIM. "A"
06	N/A
08	N/A
10	.81 (20.6)
14	1.02 (25.9)
16	1.12 (28.4)
20	1.32 (33.5)
24	1.52 (38.7)
26	1.63 (41.4)
30	1.83 (46.4)
34	2.03 (51.6)
36	N/A
40	2.33 (59.2)
50	2.83 (71.9)
60	3.33 (84.6)
64	3.53 (89.7)

- NOTE:
- STAINLESS STEEL WITH GRAY POLYURETHANE COATING.

3505-8XXX

CLIP HEIGHT CODE — PIN COUNT (SEE TABLE)
0 = .31 (7.9) FOR SOCKETS WITHOUT STRAIN RELIEF
1 = .53 (13.5) FOR SOCKETS WITH STRAIN RELIEF

- NOTE:
- 1) THE FOLLOWING RETAINER CLIPS HAVE BEEN DISCONTINUED:
3505-8064
3505-8124
3505-8150

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
XXXXXX	XXXXXX	DRFT	CASTIGLIONE	DATE AUG 11, 2014	MFG	DATE
CHKD	DATE	APPR	R. SCHERER	DATE SEP 05, 2014		
DIVISION	Interconnect Solutions	DIVISION CODE	EMSD			
DO NOT SCALE DRAWING	SCALE	TOLERANCES EXCEPT AS NOTED				
THIRD ANGLE PROJECTION		INCHES	.0	±.1		
			.00	±.01		
			.000	±.005		
			.0000	±.0002		
INTERPRET PER ASME Y14.5 - 2018		MILLIMETERS	0	±		
			.0	±		
			.00	±		
			.000	±		
MAX. SURFACE ROUGHNESS		ANGLES				
ALL SURFACES						
MARKED ONLY						
TITLE	HEADER, 4-WALL, LO-PRO, .100 X .100, SMT, STRAIGHT & RA	CAGE NUMBER	SIZE	DRAWING NO.	REV.	
		NUMBER	D	78-5100-0770-7	T	
MODEL	2500	DET	LISTS	YES	NO	SHT 5 OF 6

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