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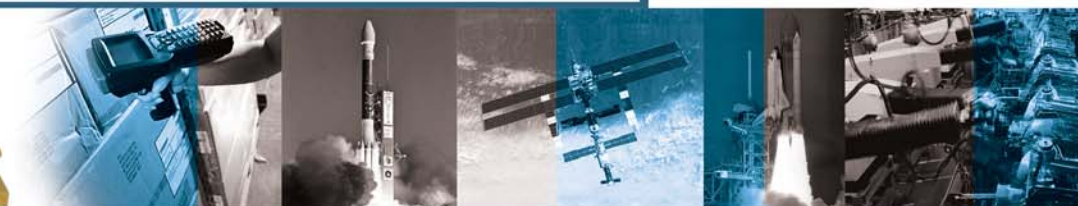
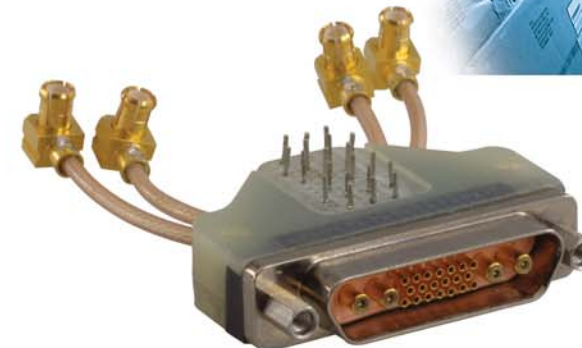
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CMC-08-06



Electronic Components

Cannon Microminiature Connectors



Engineered for life

Cannon Microminiature Products



High Performance Micro Miniature Connectors

ITT Electronic Components is a division of the multi-national ITT Corporation a \$7.5 billion dollar global enterprise. The Cannon Micro Connector portfolio has witnessed many product extensions since ITT first introduced micro technology to the marketplace over fifty years ago. Our portfolio remains the most extensive in the industry offering the most reliable and cost effective range of micro interconnect solutions. These innovations have enabled ITT to provide products and technologies to such markets as:

- Aerospace
- Computers Systems
- Defense Electronics
- Geophysical
- Industrial Automation
- Medical Electronics
- Network Systems
- Telecom Switching
- Underwater Systems
- Wireless

Offering the broadest selections of standard and custom micro interconnect solutions, ITT is the one stop source for design, development, manufacturing, and test of sophisticated multi channel high density connectors. Our product portfolio consists of rectangular, circular, quick disconnect, high speed signal, filter, hermetic, mixed signal packages, and strip style interconnects. Each product has unique mechanical engagement and locking mechanisms to meet the demands of harsh environment applications. These products include our Centi Line .100-inch and .075-inch center spacing, the Micro line .050 inch center spacing, and our Nano line of .025-inch center contact spacing. All of ITT's micro connectors utilize our twist pin contact

system, developed by ITT in the early 1960's. A separate section describes in detail the twist pin electrical contact technology (refer to page 6).

The Standard of Six Sigma

When you specify a Cannon microminiature connector, you can rely on a product designed, developed, and manufactured to the highest quality and reliability standards in the industry. This tradition of excellence is based on ITT's corporate culture of operating its entire business under the



principles of Six Sigma. At ITT, Six Sigma is not just a quality philosophy but a complete corporate culture that drives the entire business. Our Value Based Management and Value Based Product Development systems are two cornerstones of ITT that allows for the development of both leadership and product development principles, ensuring that the correct industry leading products are



developed to the accepted market driven lead times. These principles have allowed ITT to become the market leader

in all of our business portfolios.

Six Sigma Engineering

ITT, utilizing its six sigma tools and multiple lean initiatives, offers the most experienced engineering design team in



the micro miniature interconnect field. Using our systems approach, ITT continues to advance new interconnect technologies by developing advanced products including higher density Nano 0.025-inch spacing interconnects, Chip-on-Flex filter connectors, flexible high density circuits terminated directly to ITT contacts, and innovative high speed mixed signal connector configurations.

In conjunction with our design teams, ITT

operates a world class test lab offering state of the art capabilities in electronic, fiber optic, and mechanical test expertise . Our certified test engineers and technicians can develop a specific test plan based on our customer's specific needs. Additionally, our team is experienced in providing test services and programs for US DOD Defense electronics and Space related programs.



Six Sigma Manufacturing

ITT operates manufacturing facilities in the United States, France, Germany, Italy, Mexico, China, and the UK, all of



Cannon Microminiature Products

which have particular product area strengths allowing ITT to offer a truly global footprint to our customers. Our facilities are world class and accommodate full vertical integration with the latest manufacturing technologies including: automated and robotic machining centers, Super Market manufacturing cells, Kanban pull systems, and automated electrical, mechanical, and optical test and inspection equipment. The combination of our manufacturing strength and our advanced manufacturing facilities allows ITT to offer products at market driven prices. Our capabilities, especially in robotics, computerized precision tooling, Kaizen Project Management, Six Sigma tools, and test labs, gives ITT the most optimized global manufacturing footprint in the interconnect industry.



viding terminated flex circuit assemblies, high temperature geophysical cable assemblies, innovative medical electronics cable assemblies, over mold strain relief systems, and EMI shielded terminations.

RoHS Compliance Information

ITT has implemented a strict parts control plan for all ITT electronics plants worldwide that allows the Cannon Microminiature



connector product portfolio to meet the requirements of European Union Directive 2002/95/EC better known as the Reduction of Hazardous Substances initiative. To make things easier for our customers, all Cannon Microminiature products can be ordered with an R prefix number which insures our customers will receive RoHS compliant parts for their commercial electronics applications and equipment. Since most RoHS hazardous substances center around specific metal plating and lead solder coatings, ITT's products for RoHS compliance are available in the following plating finishes: electroless nickel, stainless steel, Anodize over aluminum and Gold plating. It should be noted that gold plating would be recommended as the replacement for tin-lead solder when ordering board mount connectors.



Non Compliant RoHS Materials

Advanced Aerospace specifications and DOD system performance requirements demand the necessity to maintain production status for the primary base metals and Chem film coatings typically utilized in Aerospace electronics. Thus, in order to support ITT's Aerospace customer base and maintain

our leadership position in micro miniature connector technologies, ITT will continue to provide interconnect products with cadmium plating and tin lead solder in support of these markets. These materials are all QPL to Military specifications including M83513.



Please consult Customer Service if RoHS part verification is required.

The Custom Difference



As the industry leader in harsh environment interconnect applications, ITT's world class engineering teams will work directly

with our customers to design and develop cost effective solutions for their applications. In many cases we may modify one of our standard designs to ensure a highly reliable solution where timing is critical. Yet, in those cases where a complete custom interconnect solution is required, ITT will work with our customer's Engineers to design an interconnect solution which will be cost effective yet highly reliable. As professional consultants, our Engineering teams will provide a thorough systems and mechanical analysis of any proposed solution. These analyses provide our customers with sophisticated electrical signal and mechanical characterizations to determine the best solution for their application.



In addition to custom connectors, ITT offers sophisticated custom cable assembly capabilities for a wide range of harsh environment applications.

Our in house expertise translates to our ability to integrate different technologies within a custom cable harness. ITT's capabilities include discrete wire terminations to multi wire cable harnesses with multiple connector configurations as part of the final assembly. We also specialize in pro-



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Cannon Microminiature Product Overview Guide

	MDM	MDM PCB	MDM C/P	MDMH Hermetics	TMDM Filter	MD**	MDB Coaxial	MJS	MIK	MIKM
										
Type	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket
Current Rating	3A max.	3A max.	3A max.	3A max.	3A max.	3A max.	3A max.	3A max.	3A max.	3A max.
Contact Resistance	8 milliohms max.	8 milliohms max.	8 milliohms max.	24 milliohms max.	15 milliohms max.	8 milliohms max.	8 milliohms max. (signal)	8 milliohms max.	8 milliohms max.	8 milliohms max.
Contact Material	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	gold plated copper and steel	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy
Shell	Metal	Metal	Metal	Metal	Metal	Plastic	Plastic	Plastic	Plastic	Metal
Shell Material	Aluminum	Aluminum	Aluminum	Steel	Aluminum	Thermoplastic & Thermoset	Thermoset	Thermoplastic & Thermoset	Thermoplastic	Steel
Available Layouts	9, 15, 21, 25, 31, 37, 51 & 100	9, 15, 21, 25, 31, 37, 51 & 100	7C/P2, 24C/P4, 27C/P5 & 10C/P10	9, 15, 21, 25, 31, 37 & 51	9, 15, 21, 25, 31, 37 & 51	9, 15, 21, 25, 31, 37 & 51	7C/P2	10, 26, 51 & 66 - Rect/unshrouded 16, 28 & 35 - Rect/shrouded 26, 38, 42 & 76 - Polarized D	7 & 55	7, 55 & 85
Configuration	Polarized D	Polarized D	Polarized D	Polarized D	Polarized D	Polarized D	Polarized D	Rectangular & Polarized D	Circular	Circular
RoHS	Available	Available	Available	Available	No	Available	Available	Available	Available	Available
Factory Terminated	Yes*	Yes	Yes	Yes*	Yes	Yes*	Yes	Yes*	Yes	Yes
Space Applications	Available	Available	Available	Yes	Yes	Available	Available	Available	Yes	Yes
Page Number	7	18	22	23	25	28	32	39	44	44

	MIKQ	MT*	MEB	2D	CDL	CTA*	NDM	NTP	NJS
									
Type	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket	Plug and Socket
Current Rating	3A max.	3A max.	3A max.	5A max.	5A max.	5A max.	1A max.	1A max.	1A max.
Contact Resistance	8 milliohms max.	8 milliohms max.	8 milliohms max.	9 milliohms max.	9 milliohms max.	9 milliohms max.	60 milliohms max.	60 milliohms max.	60 milliohms max.
Contact Material	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	gold plated copper alloy	precious metal alloy & gold plated copper alloy	precious metal alloy & gold plated copper alloy	precious metal alloy & gold plated copper alloy
Shell	Metal	Plastic	Plastic	Plastic	Plastic	Plastic	Metal	Plastic	Plastic
Shell Material	Steel	Thermoplastic	Thermoset	Thermoplastic	Thermoplastic	Thermoplastic	Thermoset	Thermoset	Thermoplastic
Available Layouts	7, 19 & 37	MTV - 1 thru 120 MTB - 1 thru 80	64, 128, 92 & 184	19, 31, 52, 79 & 100	139	CTA3 - 1 thru 53 CTA4 - 1 thru 60	9, 15, 21, 25, 31 & 37	1 thru 40	Rectangular - 9, 24 & 44 Circular - 27, 72 & 246
Configuration	Circular	Strip	Polarized D	Polarized D	Polarized D	Strip	Polarized D	Strip	Rectangular & Circular
RoHS	Available	Available	Available	Available	Yes	Yes	Yes	Yes	Yes
Factory Terminated	Yes	Yes*	Yes*	No	No	No	Yes	Yes	Yes
Space Applications	Yes	Yes	Yes	No	No	No	Yes	Yes	Yes
Page Number	44	48	54	59	65	66	72	71	73

* Solderpot versions available for end user termination

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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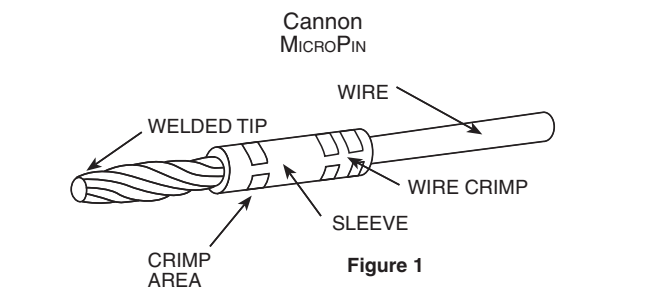


Figure 1
Pos-A-Line Contact Alignment

The flexible twist-pin is recessed into the insulator and the rigid socket is exposed, reversing the traditional positions of pin and socket. During mating, the socket is guided into the pin insulator by the lead-in chamfer. The pin is kept from flexing beyond the socket capture radius by the walls of the cavity. The hemispherical weld of controlled radius at the tip of the pin combines with the lead-in chamfers of the socket contact and the pin insulator to cam the pin into alignment. By controlling the welding process and the dimensions of the socket contact and the insulators, it is impossible for the recessed pin to escape the socket capture radius.

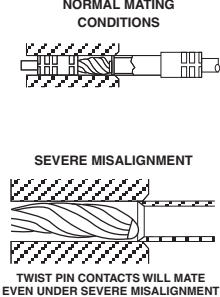


Figure 2

Twist Pin Contact Technology

The foundation of ITT’s Cannon Micro Connector portfolio starts with ITT’s innovative twist pin contact system. This system was originally developed in the early 1960’s and ITT was one of the original interconnect companies to license this technology and improve it. Our forty five years of experience in manufacturing and establishing a fully automated manufacturing system for this contact has truly given ITT the foremost knowledge in twist pin contact technology.

As the core of our micro products, the twist pin contact offers a superior electrical and mechanical system that outperforms traditional machined or stamped electrical contract systems. ITT’s twist pin system consists of the Micro Socket and the Micro pin or Twist pin. Figure I show the basic contacts.

Figure 1

The twist pin contact system consists of several stranded cores making up the wire bundle. The strands are subsequently heat treated and a weld is performed on the tip of each contact. Crimp sleeves are then inserted over the contact and crimp areas are defined to produce a seamless crimp system. The entire twist pin system is referred by ITT as a Pos-A-Line contact alignment system. Our reference to this system identifies that the flexible twist pin is recessed into the insulator and the rigid socket is exposed thus reversing the traditional positions of the pin and socket. During the mating sequence, the socket is guided into the pin insulator by the lead-in chamfer. The pin is kept from flexing beyond the socket capture radius by the walls of the cavity. The hemispherical weld of controlled radius at the tip of the pin combines with the lead-in chamfer of the socket contact and the pin insulator to cam the pin in alignment. ITT has developed a very robust Six Sigma manufacturing process that controls the welding process as well as the dimensions of the socket con-

tact and insulator material. The net result is a contact system that makes it impossible for the recessed pin to escape the socket capture radius. Figure 2 shows the twist pin features as well as mating and severe misalignment conditions.

The advantages of ITT’s twist pin contact system are many and have been field proven in the most demanding applications and environments for over forty five years. Some of these advantages include:

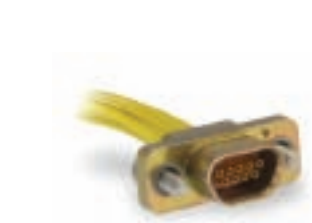
- Seven points of electrical contact (Micro 0.050-inc & Centi Line 0.075-inch Interconnect Products)
- Five points of electrical contact (Nano 0.025-inch Interconnect Products)
- Contact and crimp sleeve materials carefully optimized for extremely reliable crimps- No design tradeoffs
- Seamless crimp sleeves
- Multiple 4-indent wire crimps standard and smaller bore micro socket contacts
- Standard integral tail & thru bundle micro pin contacts (high density packaging)
- High mating cycles
- High current handling capabilities
- System qualification in numerous Aerospace, Defense Electronic, and high temperature Geophysical applications.
- Wide array of wire terminations

The advantages listed above are by no means inclusive of ITT’s innovative product improvement processes. Moving forward, ITT plans to introduce additional new product features supporting enhanced twist pin contact performance.



Micro-D Metal Shell - .050" Contact Spacing

MDM



MDM connectors are used in applications requiring highly reliable, extremely small, light-weight connectors with higher density contact configurations than available in traditional rectangular connectors. They are available in 8 shell sizes accommodating from 9 to 100 contacts, and special arrangements of power and coaxial contacts.

These connectors are designed to meet the rapidly increasing demands for an environmental, high performance, rugged, moisture-sealed microminiature connector. This connector

- employs size 24 MICROPIN™/MICROSOCKET™ contacts on .050 (1.27) centers in a contact density identical to the standard MICRO-D connector series, but with these additional features:
- Aluminum shells to provide greater strength, prevent chipping, cracking or breaking, offer electromagnetic (EMI) and RFI shielding.
 - Silicone elastomer compression interfacial seal to provide a moisture and humidity seal between each contact and between contacts and shell.

Specifications

STANDARD MATERIALS AND FINISHES		MECHANICAL FEATURES	
Shell	- 6061-T6 Aluminum alloy per QQ-A-200/8, yellow chromate/cadmium, Type II, Class 3 over electroless nickel per SAE AMS-C-26074, Class 4.	Coupling	- Friction/jackscrews
		Polarization	- Keystone-shaped shells
		Contact Spacing Centers	- .050 (1.27)
Insulator	- Liquid Crystal Polymer per MIL-M-24519, Type GLCP-30F (9-100) - Glass filled diallyl phthalate per MIL-M-14, Type SDGF (7*2 and 24*4) - Polyphenylene sulfide per MIL-M-24519, Type GST-40F (16*5) - Polyester per MIL-M-24519, Type GPT-30F (10*10)	Shell Styles	- Plug and receptacle
Contacts	- Copper alloy, gold plate	No. of Contacts	- 9 thru 100 signal; 5 signal/2 coaxial; 5 signal/2 power; 11 signal/5 coaxial; 11 signal/5 power; 0 signal/10 coaxial; 0 signal/10 power; 20 signal/4 coaxial; 20 signal/4 power
Mounting Hardware	- 300 Series stainless steel, passivate	Coaxial Cable	- RG - 178/U
Kit, Jackpost (3) items	- 300 Series stainless steel, passivate	Wire Size	- #24 thru #32 AWG
Washer	- 400 Series stainless stell, passivate	Contact Termination	- Multiple indent crimp
Standard Epoxy	- Hysol EE4215/HD3561, color black or Hysol EE4198/HD3561, color green		

Performance Data

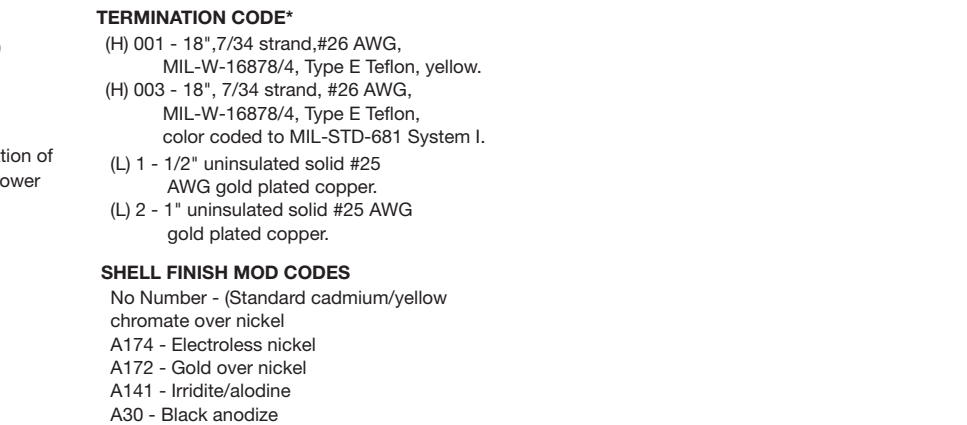
The table below summarizes the results of key tests performed in accordance with MIL-STD-1344, where applicable. Data is applicable to standard connectors with standard termination. Variations may affect this data, so please consult customer service for further information on your requirements.

Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	Method 3001: 600 VAC at sea level 150 VAC at 70,00' altitude	No breakdown No breakdown
Insulation Resistance	Method 3003	5,000 megohms minimum
Thermal Shock	Method 1003. Condition A: - 55°C to +125°C	No physical damage
Physical Shock	Method 2004, Condition E: 50 G's, 3 axes, 6 millisecond duration sawtooth pulse	No physical damage No loss of continuity > 1 μsec
Vibration	Method 2005, Condition IV: 20 G's, 10-2,000 Hz. 12 hrs	No physical damage No loss of continuity > 1 μsec
Durability	500 cycles of mating and unmating, 500 CPH max.	No mechanical or electrical defects
Moisture Resistance	Method 1002, Type II, omit steps 7a & 7b	Insulation resistance > 100 megohms
Salt Spray	Method 1001, Condition B: 48 hours	Shall be capable of mating and unmating, and meet contact resistance requirements
Contact Resistance (MIL-STD-202)	Method 1001, Condition B: At 3 amps At 1 milliamp	8 milliohms maximum 10 milliohms maximum
Contact Retention	Per MIL-DTL-83513	5 lb. minimum axial load



MDM

For MIL-DTL-83513 ordering information see pages 16 and 17



*See page 79 and 81 for additional Termination codes.

Micro-D Metal Shell - .050" Contact Spacing

MDM

COTS or Non Mil-Spec or Commercial or Industrial Standard Wire Termination Codes

Cannon Modification Code (Not MS)

The following termination codes are listed for your information. For additional codes please refer to Appendix on page 79 and 81. **All wire lengths are minimum.**

Harness Type (H)

#26 AWG per MIL-W-16878/4, 7/34 strand, type E Teflon, stranded.

Length	All Yellow	Color Coded*
3 (76.2)	H020	H027
6 (152.4)	H019	H016
8 (203.2)	H026	H034
10 (254.0)	H029	H025
12 (304.8)	H028	H002
18 (457.2)	H001	H003
20 (508.0)	H038	H023
24 (609.6)	H009	H004
30 (762.0)	H010	H005
36 (914.4)	H011	H006
48 (1219.2)	H013	H048
72 (1828.8)	H017	H046
120 (3048.0)	H042	H041

* Cavity #1 black

Solid Uninsulated Type (L)

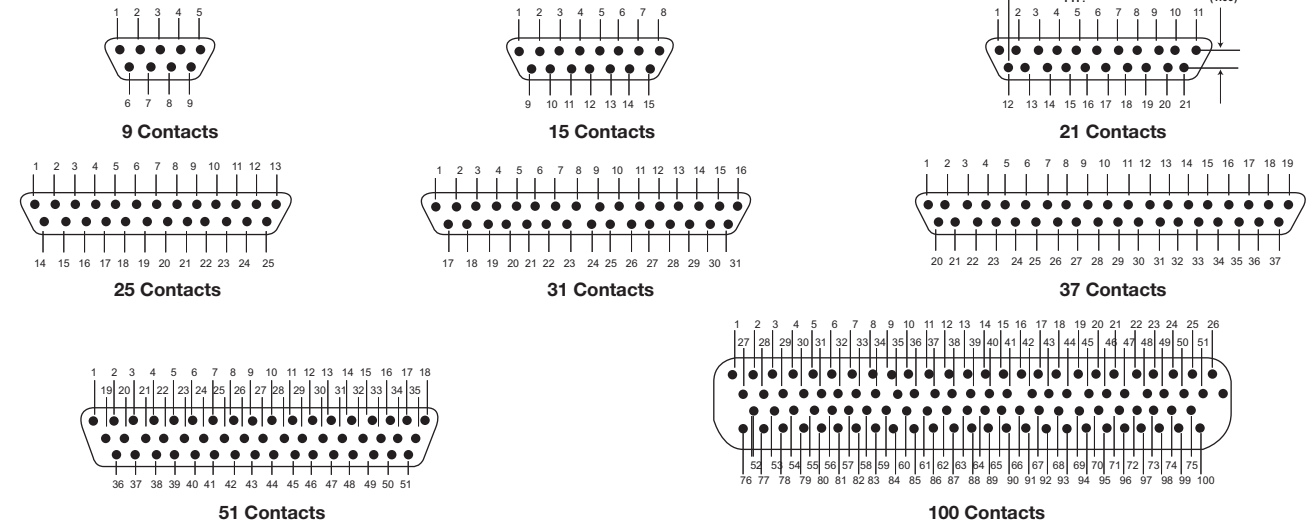
#25 AWG gold plated copper

Termination Code	Length
L61	.125 (3.18)
L56	.150 (3.81)
L57	.190 (4.83)
L39	.250 (6.35)
L58	.375 (9.52)
L1	.500 (12.70)
L14	.750 (19.05)
L2	1.000 (25.40)
L7	1.500 (38.10)
L6	2.000 (50.80)
L16	2.500 (63.50)
L10	3.000 (76.20)

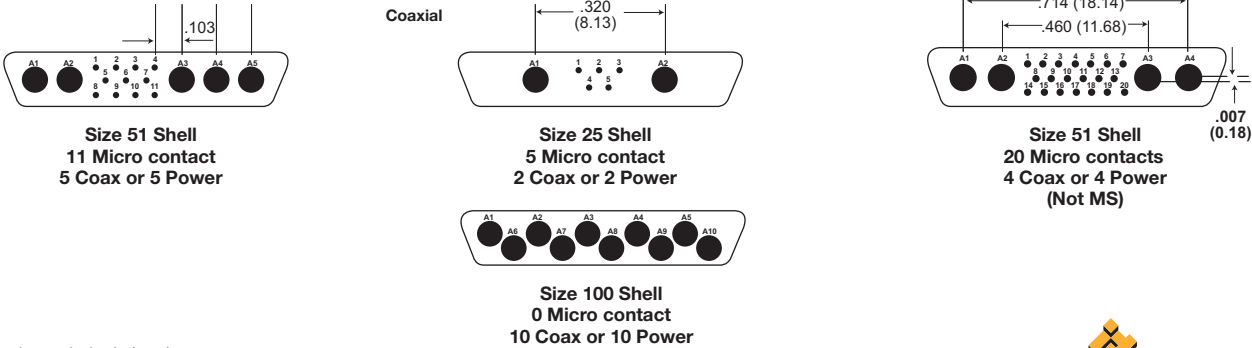
Contact Arrangements

(Face View of Pin insert - Use Reverse Order for Socket Side)

Standard



Contact identification numbers are for reference only and do not appear on insulator or connector body.



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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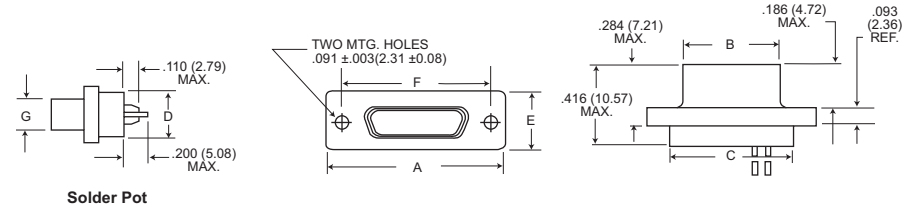


Micro-D Metal Shell - .050" Contact Spacing

MDM

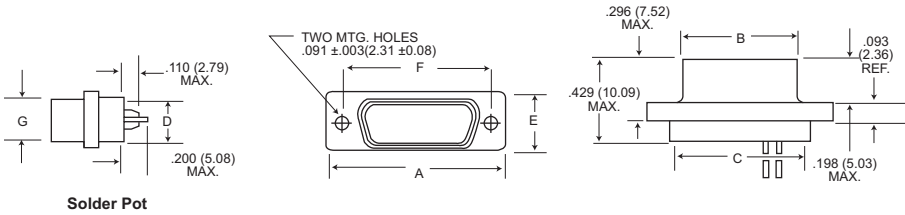
COTS or Non Mil-Spec or Commercial or Industrial Shell Dimensions (Conforms to MIL-DTL-83513)

Plug



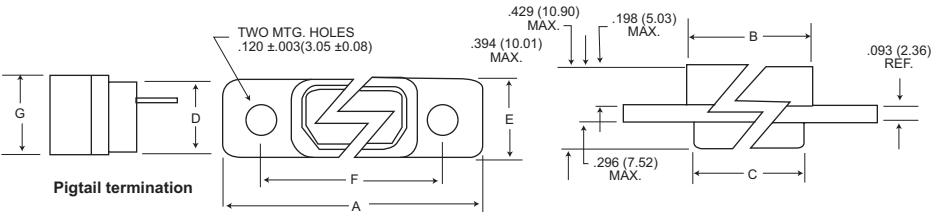
Solder Pot

Receptacle



Solder Pot

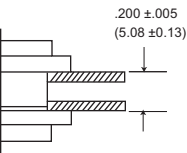
Receptacle (MDM-100 only)



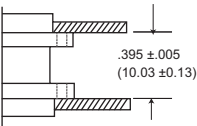
Part Number By Shell Size	A Max.	B Max.	C Max.	D Max.	E Max.	F +_.005 (0.13)	G Max.	Average Weights** oz. (gm.) ±5%
MDM-9P*	.785 (19.94)	.334 (8.48)	.400 (10.16)	.270 (6.86)	.308 (7.82)	.565 (14.35)	.185 (4.70)	.063 (1.79)
MDM-9S*	.785 (19.94)	.402 (10.21)	.400 (10.16)	.270 (6.86)	.308 (7.82)	.565 (14.35)	.253 (6.43)	.063 (1.79)
MDM-15P*	.935 (23.75)	.484 (12.29)	.550 (13.97)	.270 (6.86)	.308 (7.82)	.715 (18.16)	.185 (4.70)	.084 (2.39)
MDM-15S*	.935 (23.75)	.552 (13.97)	.550 (13.97)	.270 (6.86)	.308 (7.82)	.715 (18.16)	.253 (6.43)	.083 (2.37)
MDM-21P*	1.085 (27.56)	.634 (16.10)	.700 (17.78)	.270 (6.86)	.308 (7.82)	.865 (21.97)	.185 (4.70)	.105 (2.99)
MDM-21P*	1.085 (27.56)	.702 (17.83)	.700 (17.78)	.270 (6.86)	.308 (7.82)	.865 (21.97)	.253 (6.43)	.104 (2.97)
MDM-25P*	1.185 (30.10)	.734 (18.64)	.800 (20.32)	.270 (6.86)	.308 (7.82)	.965 (24.51)	.185 (4.70)	.119 (3.39)
MDM-25S*	1.185 (30.10)	.802 (20.37)	.800 (20.32)	.270 (6.86)	.308 (7.82)	.965 (24.51)	.253 (6.43)	.118 (3.36)
MDM-31P*	1.335 (33.91)	.884 (22.45)	.950 (24.13)	.270 (6.86)	.308 (7.82)	1.115 (28.32)	.185 (4.70)	.140 (3.99)
MDM-31S*	1.335 (33.91)	.952 (24.18)	.950 (24.13)	.270 (6.86)	.308 (7.82)	1.115 (28.32)	.253 (6.43)	.139 (3.96)
MDM-37P*	1.485 (37.72)	1.034 (26.26)	1.100 (27.94)	.270 (6.86)	.308 (7.82)	1.265 (32.13)	.185 (4.70)	.161 (4.59)
MDM-37S*	1.485 (37.72)	1.102 (27.99)	1.100 (27.94)	.270 (6.86)	.308 (7.82)	1.265 (32.13)	.253 (6.43)	.160 (4.56)
MDM-51P*	1.435 (36.45)	.984 (24.99)	1.050 (26.67)	.310 (7.87)	.351 (8.92)	1.215 (30.86)	.228 (5.79)	.193 (5.50)
MDM-51S*	1.435 (36.45)	1.052 (26.72)	1.050 (26.67)	.310 (7.87)	.351 (8.92)	1.215 (30.86)	.296 (7.52)	.188 (5.35)
MDM-100P*	2.170 (55.12)	1.384 (35.15)	1.442 (36.63)	.360 (9.14)	.394 (10.01)	1.800 (45.72)	.271 (6.88)	.500 (14.3)
MDM-100S*	2.170 (55.12)	1.508 (38.10)	1.442 (36.63)	.360 (9.14)	.394 (10.01)	1.800 (45.72)	.394 (10.01)	1.040 (29.5)

*Add lead type and length; see How To Order. ***Weight given is 1/2", uninsulated, solid, #25 AWG gold plated copper pigtails.

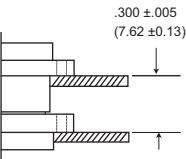
Panel Mounting Dimensions (Sizes 9 - 100)



Plug and Receptacle
Rear Mounted



Plug and Receptacle
Front Mounted



Plug Front Mounted
Receptacle Rear Mounted



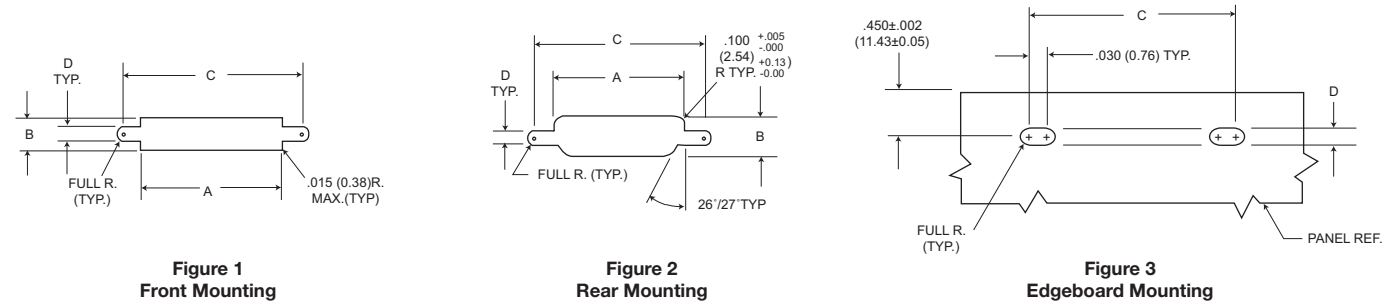
Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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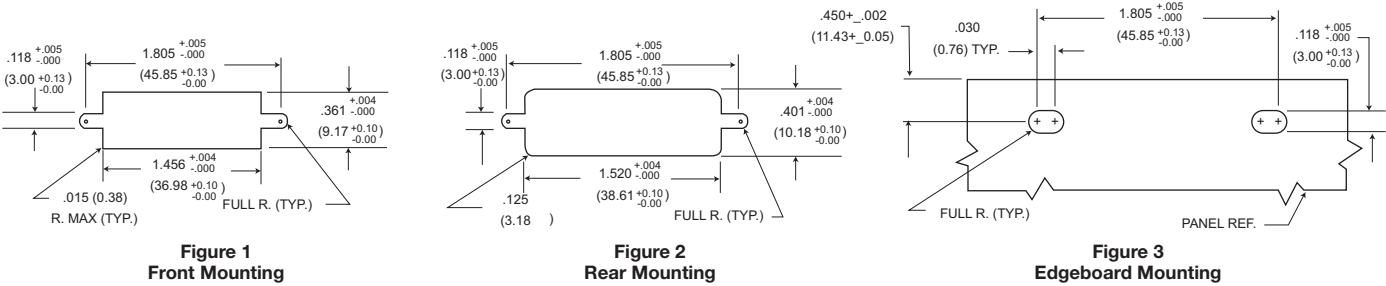
Panel Cutouts

NOTE: See page 13 for rear panel mounting configuration.

Shell Sizes 9 thru 51



Shell Size 100



For 9-51 Shell Sizes

NOTES:

1. Front panel mounting is the preferred mounting method. Front panel mounting dimensions (figure 1) will accommodate either #2-56 screws or jackpost hardware.
2. Rear panel mount dimensions (figure 2) will accommodate #2-56 screw hardware only. When mounting the connector with rear panel mount jackpost see the panel cut-out dimensions.
3. Edgeboard mounting bracket (figure 3) uses #2-56 screws. Dimension .450+/- .002 (11.43+/- 0.05) locates the MDM receptacle flush with the end of the board.

For 100 Shell Size

NOTES:

1. Front mounting is the preferred mounting method. Front panel mounting dimensions (figure 1) will accommodate either #4-40 screws or jackpost hardware.
2. Rear panel mount dimensions (figure 2) will accommodate #4-40 screw hardware only see the panel cut-out dimensions.
- 3.Edgeboard mounting bracket (figure 3) uses #4-40 screws. Dimension .450+/- .002 (11.43+/- 0.05) locates the MDM receptacle flush with the end of the board.

Shell Size	Cutout Figure	A +.004 -.000	B +.004 -.000	C +.005 -.000	D +.005 -.000
9	1	.408	.271	.570	.089
	2	.401	.252	.570	.089
	3	-	-	.570	.089
15	1	.558	.271	.720	.089
	2	.551	.252	.720	.089
	3	-	-	.720	.089
21	1	.708	.271	.870	.089
	2	.701	.252	.870	.089
	3	-	-	.870	.089
25	1	.808	.271	.970	.089
	2	.801	.252	.970	.089
	3	-	-	.970	.089
31	1	.958	.271	1.120	.089
	2	.951	.252	1.120	.089
	3	-	-	1.120	.089
37	1	1.108	.271	1.270	.089
	2	1.101	.252	1.270	.089
	3	-	-	1.270	.089
51	1	1.058	.315	1.220	.089
	2	1.051	.295	1.220	.089
	3	-	-	1.220	.089

Micro-D Metal Shell - .050" Contact Spacing

MDM

Mounting Hardware Views (for sizes 9-51)

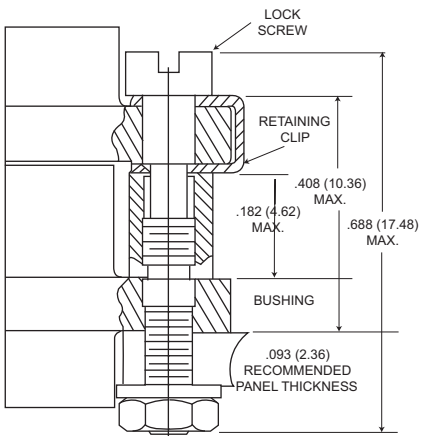
This hardware supplied unassembled.



Screw Lock Assembly

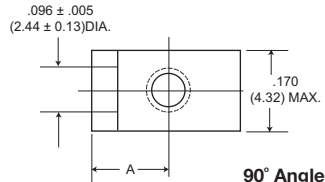


90° Angle Mounting Bracket

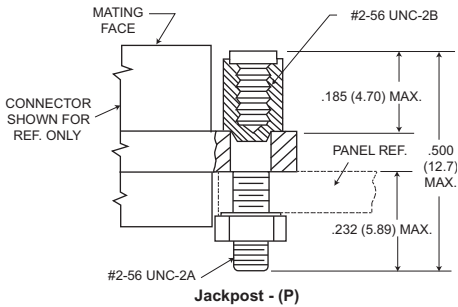


Screw Lock Assembly*

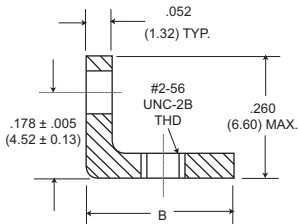
*NOTE Torque value is 2.5 in/lbs max.



90° Angle Mounting Bracket

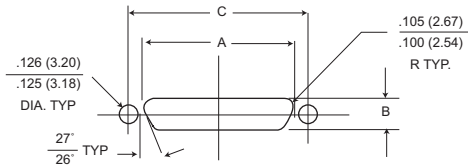
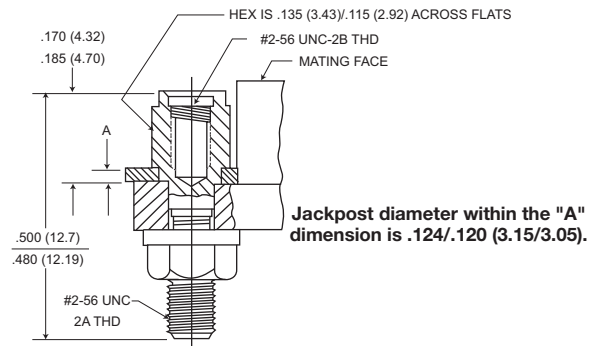


Jackpost - (P)



Description	Part Number	A +/- .005 (±0.13)	B Max.
Screw Lock Assembly	322-9500-000	N/A	
Jackpost kit	320-9505-000	N/A	
Mounting Bracket 90° MDM for 9 thru 37 Shell Sizes	015-9516-002	.147 (3.73)	.308 (7.82)
Mounting Bracket 90° MDM for 51 Shell Size	015-9516-003	.169 (4.29)	.350 (8.89)
NOTES: Screw lock assembly (322-9500-000) can be used for front mounting only. Jackpost kit (320-9505-000) consists of two assmbles, shipped unassembled.			

Jackpost Bushing (for rear panel mounting-for sizes 9-51)



Plug and Receptacle Dimensions

Shell Size	A +.004 (0.10) -.000 (0.00)	B +.004 (0.10) -.000 (0.00)	C ±.005 (0.13)
9	.401 (10.19)	.252 (6.40)	.565 (14.35)
15	.551 (14.00)	.252 (6.40)	.715 (18.16)
21	.701 (17.81)	.252 (6.40)	.865 (21.97)
25	.801 (20.34)	.252 (6.40)	.965 (24.51)
31	.951 (24.16)	.252 (6.40)	1.115 (28.34)
37	1.101 (27.97)	.252 (6.40)	1.265 (32.13)
51	1.051 (26.70)	.295 (7.49)	1.215 (30.86)

Panel A Thickness	A +.005 (0.13) -.000 (0.00)	Jackpost Kit Number*
3/32 (2.4)	.087 (2.21)	320-9505-007
1/16 (1.6)	.056 (1.42)	320-9505-006
3/64 (1.2)	.042 (1.07)	320-9505-005
1/32 (0.8)	.025 (0.64)	320-9505-004

*A kit consists of 2 jackpost, 2 nuts, 2 washers.

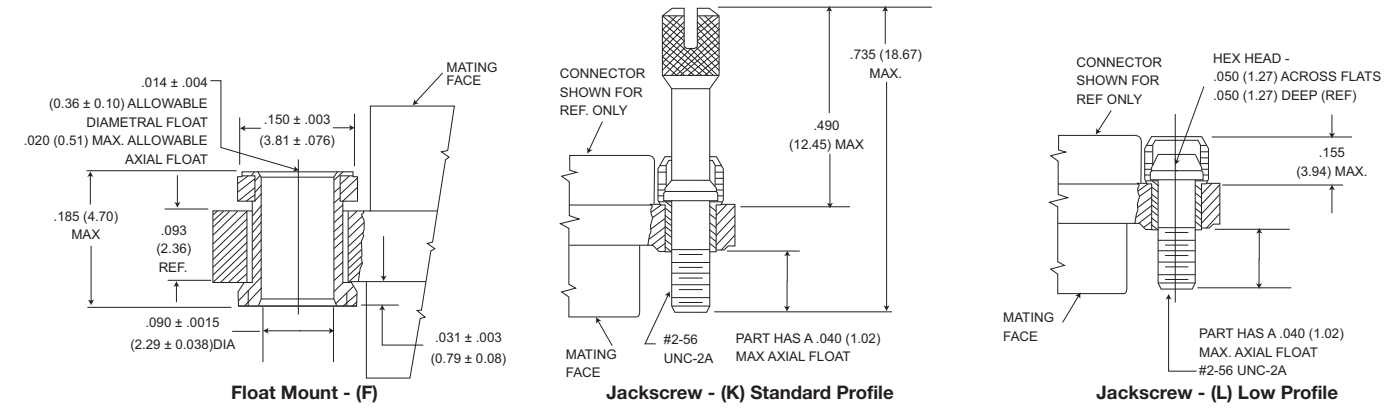


Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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Mounting Hardware Views (sizes 9-51)

This hardware is factory installed.

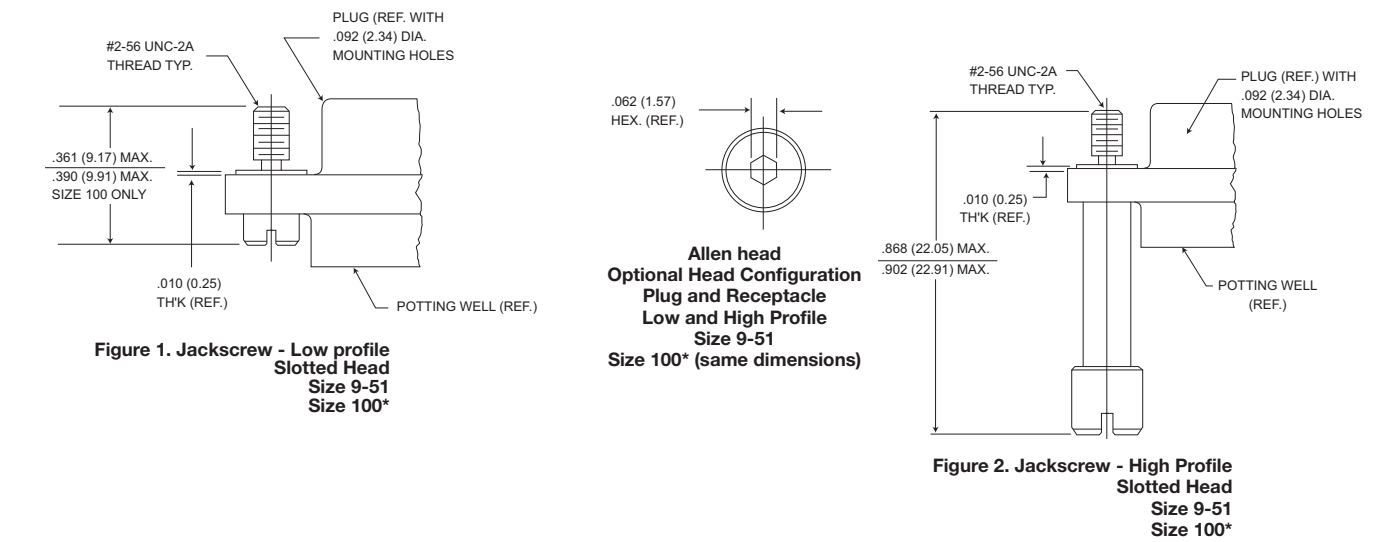


Shown here is a cutaway view of the float mount for the MDM connector. The basic shell dimensions are the same for the float mount and the screw mounting hole configurations. View shown is for standard float mount front panel mounting. Reverse mounting is available on request.

* NOTE: Torque values are as follows:
Low Profile Jackscrew (L)-2.5 in-lbs
Standard Jackscrew (K)-2.5 in-lbs

Mounting Hardware to Military Specification (for sizes 9 - 100) per MIL-DTL-83513/5

This hardware supplied in kits unassembled (2 pieces of each item).



To order hardware kits separately, order either by M83513/5-**- or by 320-950X-XXX.

Description	Size 9-51		Size 100*	
	Mod Code	Part Number	Mod Code	Part Number
Slotted Head Jackscrew Assy Low Profile (Figure 1)	M5	320-9508-025	05	M15 320-9508-021
Slotted Head Jackscrew Assy Low Profile (Figure 2)	M6	320-9508-027	06	M16 320-9508-023
Allen Head Jackscrew Assy Low Profile (Figure 1)	M2	320-9508-026	02	M12 320-9508-022
Allen Head Jackscrew Assy High Profile (Figure 2)	M3	320-9508-028	03	M13 320-9508-024
Jackpost Assy (Figure 3)	M7	320-9505-033	07	M17 320-9505-030

*Size 100 requires B1 size mounting holes for Mil-Spec hardware

Note: Torque values as follows:

Size 9-51 4.0 in-lbs

Size 100 6.0 in-lbs

Dimensions shown in inch (mm)

Specifications and dimensions subject to change

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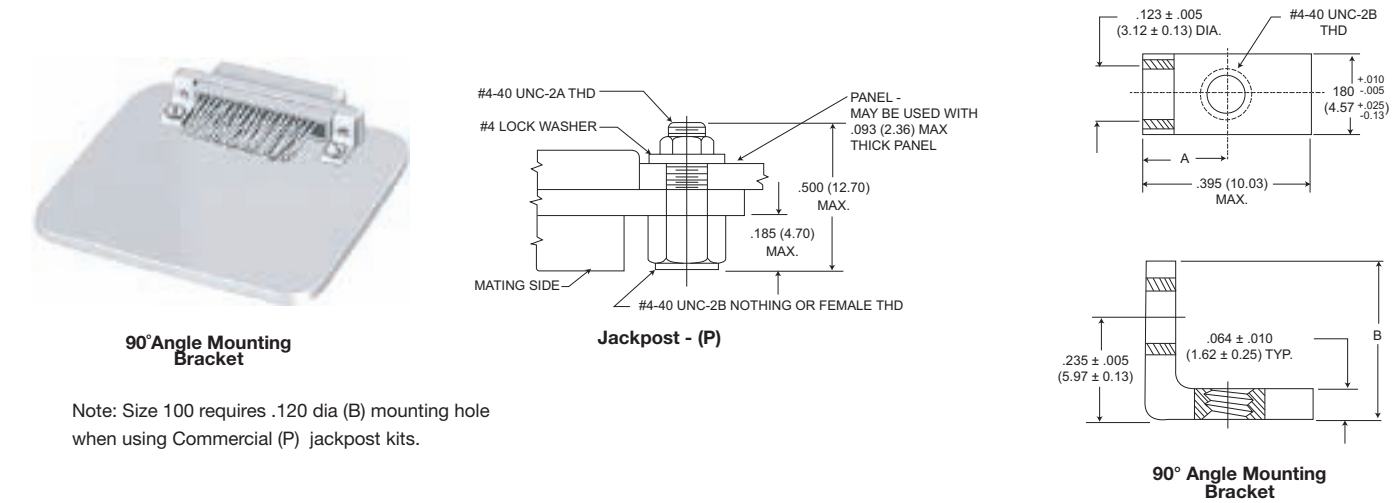


Micro-D Metal Shell - .050" Contact Spacing

MDM

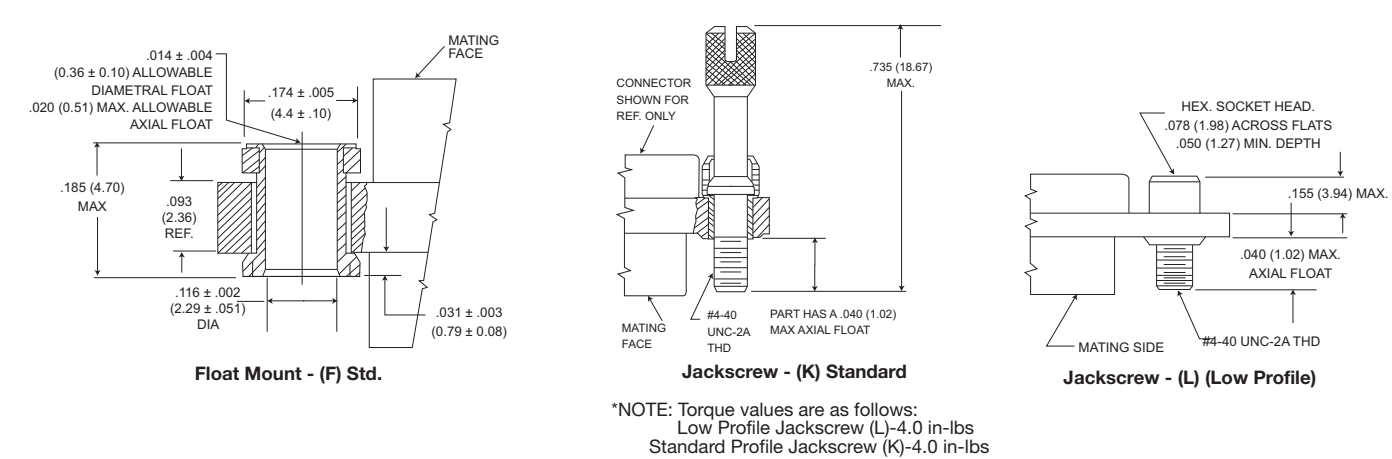
Mounting Hardware Views (for size 100)

This hardware supplied unassembled.

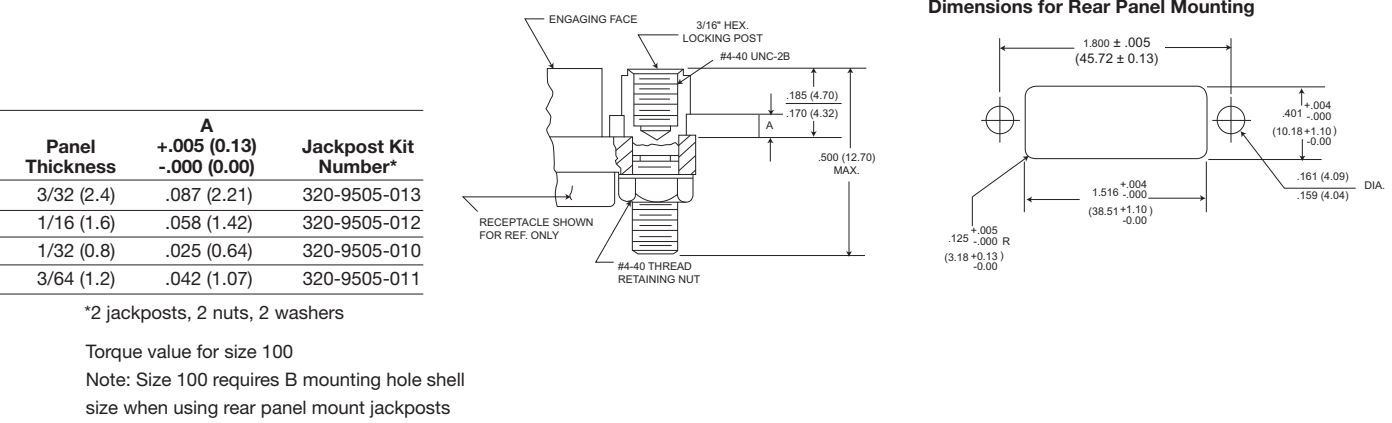


Description	Part Number	A ± .005 (0.13)	B Max.
Jackpost kit	320-9505-015	N/A	
Mounting Bracket 90° MDM	015-9528-000	.191 (4.85)	.370 (9.40)

This hardware is factory installed.



Jackpost Bushing (for Rear Panel Mounting)



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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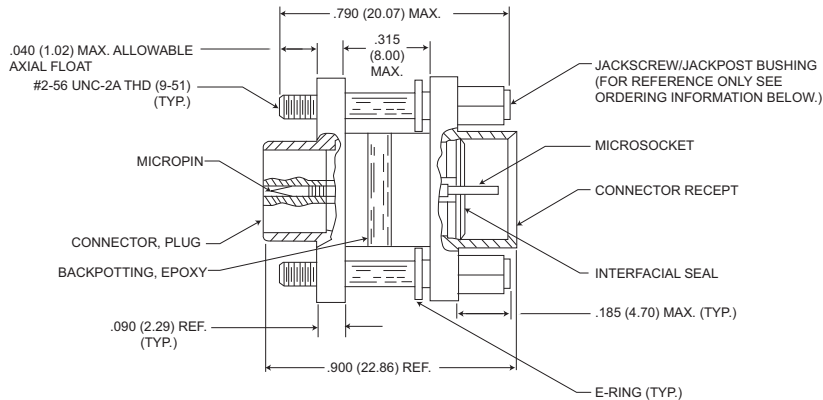
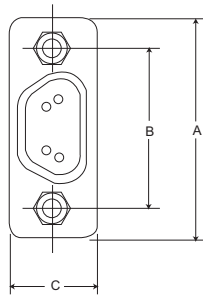




Save wear and tear on your equipment and systems connectors by using the "Connector Saver".

The multi-matings and unmatings experienced by most connectors during testing and final check out can be eliminated.

Simply mate the "Connectors Saver" to your unit and use the opposite side for your testing interface...less wear, less tear, less chance of damage. It is available in all eight standard MDM layouts. Mating hardware is available and can be ordered either separately or included with the connector saver.



MDM Size 9 Shown

Size	Electroless Nickel (A174) Plated		Cadmium over Nickel (A101) Plated		*Hardware Kits	A Max.	± B .005 (0.13)	C Max.
	With Hardware	W/O Hardware	With Hardware	W/O Hardware				
9	MDM98479-86	MDM98479-18	MDM98479-78	MDM-97294-371	320-9505-014**	.785 (19.94)	.565 (14.35)	.308 (7.82)
15	MDM98479-87	MDM98479-19	MDM98479-79	MDM-97294-372	320-9505-014**	.935 (23.75)	.715 (18.16)	.308 (7.82)
21	MDM98479-88	MDM98479-20	MDM98479-80	MDM-97294-373	320-9505-014**	1.085 (27.56)	.865 (21.97)	.308 (7.82)
25	MDM98479-89	MDM98479-21	MDM98479-81	MDM-97294-374	320-9505-014**	1.185 (30.10)	.965 (24.51)	.308 (7.82)
31	MDM98479-90	MDM98479-14	MDM98479-82	MDM-97294-375	320-9505-014**	1.335 (33.91)	1.115 (28.32)	.308 (7.82)
37	MDM98479-91	MDM98479-15	MDM98479-83	MDM-97294-376	320-9505-014**	1.485 (37.72)	1.265 (32.13)	.308 (7.82)
51	MDM98479-92	MDM98479-16	MDM98479-84	MDM-97294-377	320-9505-014**	1.435 (36.45)	1.215 (30.86)	.351 (8.91)
100	MDM98479-93	MDM98479-17	MDM98479-85	MDM-97294-717	320-9508-014***	2.170 (55.12)	1.800 (45.72)	.394 (10.01)

* Kit contains 2 jackpost/jackscrew bushings and 2 E-Rings.
** Size 9-51-#2-56 UNC-2B Thread
*** Size 100-#4-40 UNC-2B Thread

MIL-DTL-83513

How to Order - MIL-DTL-83513 Part Number Nomenclature – **Slash Sheets 1-9**

SERIES		M83513/ 01	- H100	- **	- ***
MDM	- Metal Shell, Liquid Crystal Polymer (LCP)				
MDB	- Diallyl Phthalate Insulator				
MDVB	- Polyester Insulator				
	-				
MIL-C-83513 SLASH SHEET					
01	- Plug, Connector, Solderpot	}	Metal Shell		
02	- Receptacle, Connector, Solderpot				
03	- Plug, Connector, Crimp Type				
04	- Receptacle, Connector, Crimp Type				
05	- Hardware Only	}	Plastic		
06	- Plug, Connector, Solderpot				
07	- Receptacle, Connector, Solderpot				
08	- Plug, Connector, Crimp Type				
09	- Receptacle, Connector, Crimp Type				
INSERT ARRANGEMENT					
	<u>METAL SHELL</u>	<u>PLASTIC</u>			
A	- 9 Contact	9 Contact			
B	- 15 Contact	15 Contact			
C	- 21 Contact	21 Contact			
D	- 25 Contact	25 Contact			
E	- 31 Contact	31 Contact			
F	- 37 Contact	37 Contact			
G	- 51 Contact	51 Contact			
H	- 100 Contact				
WIRE TYPE					
No Number - For Solderpot					
01	- 18" long, #26 AWG per MIL-W-22759/11-26-9 (all white)				
02	- 36" long, #26 AWG per MIL-W-22759/11-26-9 (all white)				
03	- 18" long, #26 AWG per MIL-W-22759/11-26-9 Color Coded per MIL-STD-681, System 1, 10 colors repeating				
04	- 36" long, #26 AWG per MIL-W-22759/11-26-9 Color Coded per MIL-STD-681, System 1, 10 colors repeating				
05	- .5" long, #25 AWG, type S per QQ-W-343, Gold Plated				
06	- 1.0" long, #25 AWG, type S per QQ-W-343, Gold Plated				
07	- .5" long, #25 AWG, type S per QQ-W-343, Tin Plated				
08	- 1.0" long, #25 AWG, type S per QQ-W-343, Tin Plated				
09	- 18" long, #26 AWG per MIL-W-22759/33-26-9 (all white)				
10	- 36" long, #26 AWG per MIL-W-22759/33-26-9 (all white)				
11	- 18" long, #26 AWG per MIL-W-22759/33-26-9 Color Coded per MIL-STD-681, System 1, 10 colors repeating				
12	- 36" long, #26 AWG per MIL-W-22759/33-26-9 Color Coded per MIL-STD-681, System 1, 10 colors repeating				
13	- 72" long, #26 AWG per MIL-W-22759/11-26-9 (all white)				
14	- 72" long, #26 AWG per MIL-W-22759/11-26-9				
174"	- Color Coded per MIL-STD-681, System 1, 10 colors repeating				
15	- 72" long, #26 AWG per MIL-W-22759/33-26-9 (all white)				
16	- 72" long, #26 AWG per MIL-W-22759/33-26-9 Color Coded per MIL-STD-681, System 1, 10 colors repeating				
SHELL FINISH					
00)	No number - for plastic type connector				
	C - for Cadmium/Yellow chromate over nickel				
	N - A174 - Electroless Nickel A174				

NOTES:

- For every Mil Spec Part Number, ITT has one corresponding part number shown an example
- ② - Tolerance on wire lengths: 18", 36" and 72" long — +1.00"/-0.00" .5" and 1.00" — + .200"/-.000"
- ③ - **For space application, connector shell finish must be "A" and wire must be per MIL-W-22759/33-26.**
- 4 - Any deviations to these P/N's will result in assignment of a special P/N, consult factory.
- ⑤ - Size 100 not available in / 06 through / 09. (Plastic shell)
- ⑥ - Color coding in accordance with MIL-STD-681, System 1, no parenthesis. See page 83 for color code chart.
- ⑦ - For mounting hardware to Military Specification (sizes 9 to 1 see page 13).

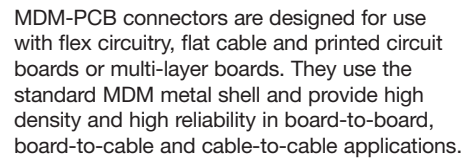
SHELL FINISH

No number - for plastic type connector
C – for Cadmium/Yellow chromate over nickel
N – A174 - Electroless Nickel A174 

	M83513/	10	-	A	**	C	*
NOTES: 1 - For every Mil Spec Part Number, ITT has one corresponding part number  - Tolerance on wire lengths ±.015  - For space application, connector shell finish must be "N". 4 - Any deviations to these P/N's will result in assignment of a special P/N, consult customer service.	SERIES Connector, Electrical, Rectangular Microminiature, Polarized Shell PC Board Mounting						
	MIL-C-83513 SLASH SHEET 10 – Connector, Plug, Condensed Board Right Angle (CBR), Sizes 9 – 37 11 – Connector, Plug, CBR, Size 51 12 – Connector, Plug, CBR, Size 100 13 – Connector, Receptacle, CBR, Sizes 9 – 37 14 – Connector, Receptacle, CBR Size 51 15 – Connector, Receptacle, CBR, Size 100 16 – Connector, Plug, Board Right Angle (BR), Sizes 9 – 37 17 – Connector, Plug, BR, Size 51 18 – Connector, Plug, BR, Size 100 19 – Connector, Receptacle, BR, Sizes 9 – 37 20 – Connector, Receptacle, BR Size 51 21 – Connector, Receptacle, BR Size 100 22 – Connector, Plug, Board Straight (BS), Sizes 9 – 37 23 – Connector, Plug, BS, Size 51 24 – Connector, Plug, BS, Size 100 25 – Connector, Receptacle, BS, Sizes 9 – 37 26 – Connector, Receptacle, BS, Size 51 27 – Connector, Receptacle, BS Size 100						
	INSERT ARRANGEMENT <u>METAL SHELL</u> A - 9 Contact B - 15 Contact C - 21 Contact D - 25 Contact E - 31 Contact F - 37 Contact G - 51 Contact H - 100 Contact						
	WIRE TYPE No Number - For Solderpot 01 - .109" long, #24 AWG solid copper wire per QQ-W-343, Type "S", solder dipped 02 - .140" long, #24 AWG solid copper wire per QQ-W-343, Type "S", solder dipped  03 - .172" long, #24 AWG solid copper wire per QQ-W-343, Type "S", solder dipped						
	SHELL FINISH No letter - for plastic type connector C - Cadmium / Yellow chromate over nickel N - Electroless Nickel  						
	HARDWARE N - No jackpost P - Jackpost (permanently attached) T - Threaded insert						

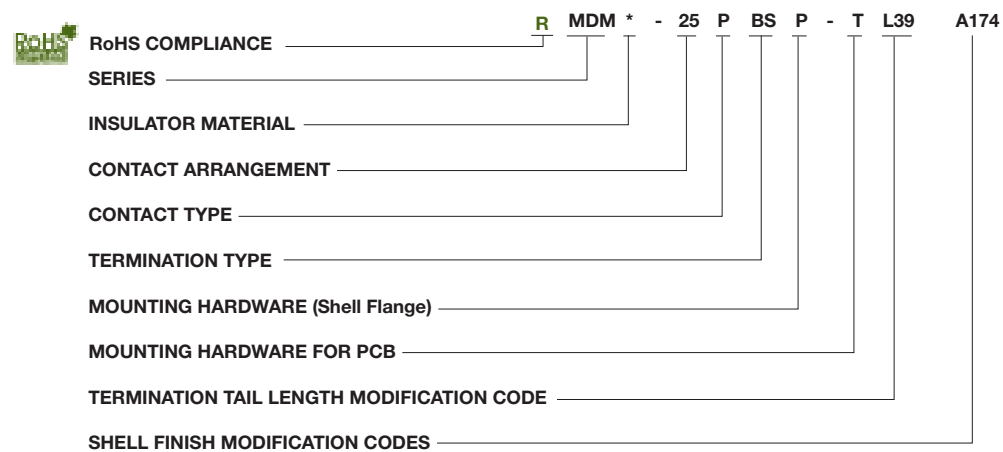


MDM-PCB



MDM-PCB connectors are available in 8 shell sizes with 9 to 100 contacts. Terminations may be straight (BS) or at 90° right angle (BR, CBR) board thickness. Jackpost mounting for use with locking hardware is also available.

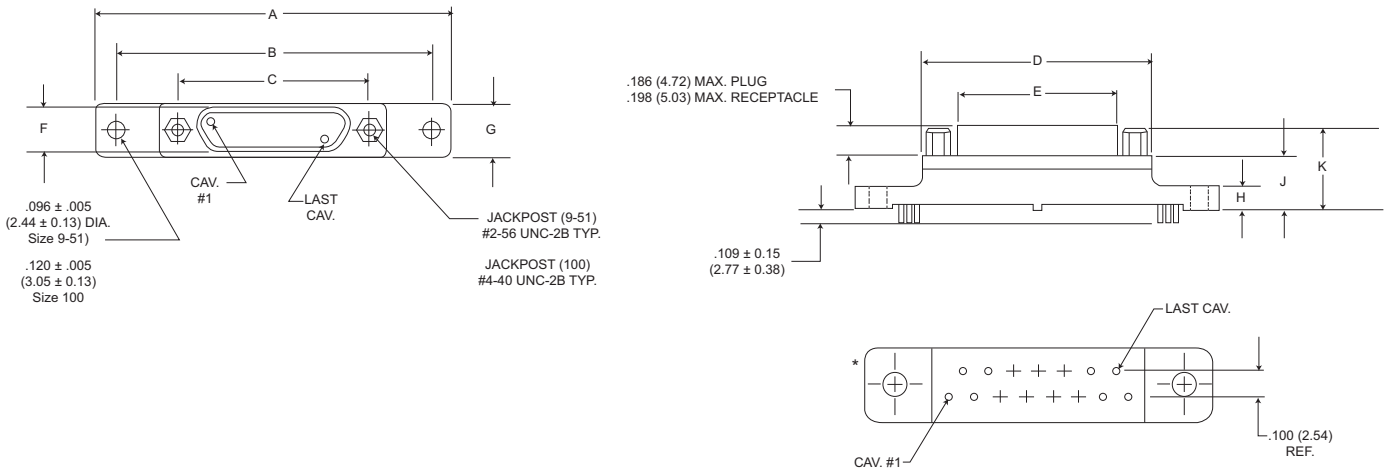
How to Order - MDM-PCB Series



SERIES MDM - Micro "D" Metal Shell	TERMINATION TYPE BS - Straight PCB Termination BR - Right Angle PCB Termination CBR - Right Angle Narrow Profile PCB Terminations	TERMINATION TAIL LENGTH MODIFICATION CODES None - .109 (2.77) ±.015 (0.38) Standard L61 - .125 (3.18) L56 - .150 (3.81) L57 - .190 (4.83) L39 - .250 (6.35) L58 - .375 (9.52)
INSULATOR MATERIAL Liquid Crystal Polymer (LCP)	MOUNTING HARDWARE (Shell Flange) P - Jackposts M7 - Jackposts M83513/5-07 (Sizes 9-51) M17 - Jackposts M83513/5-17 (Size 100) No letter - none	SHELL FINISH MODIFICATION CODES None - Yellow Chromate/Cadmium over Nickel A174 - Electroless Nickel A172 - Gold over Nickel A141 - Irridite/Alodine A30 - Black Anodize (For special modification codes, consult customer service.)
CONTACT ARRANGEMENT 9, 15, 21, 25, 31, 37, 51, and 100	MOUNTING HARDWARE FOR PCB T - Threaded Insert #2-56 Thd for Shell Sizes 9 thru 51 #4-40 Thd for Shell Size 100 No letter - none	
CONTACT TYPE P - Pin (Plug) S - Socket (Receptacle)		

NOTE: Back molding material – Epoxy Hysol #MG40FS

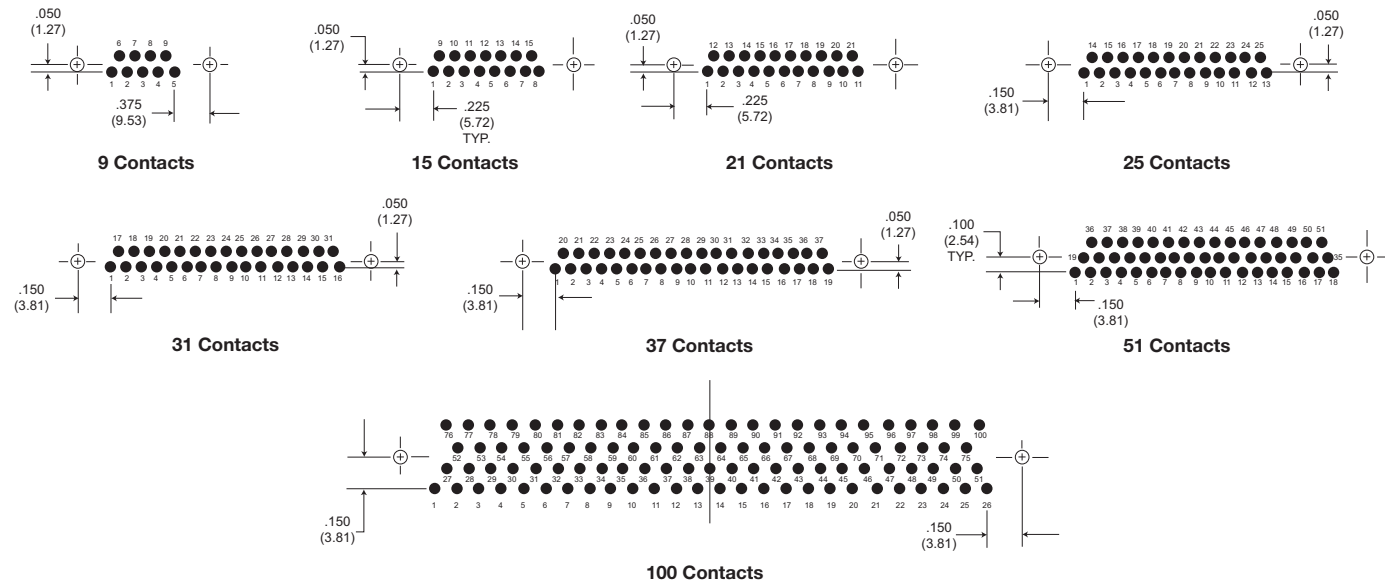
BS (Board Straight) Series



PCB Termination Arrangements* (Viewed from PCB solder side)

Identification number shown for plug connector, use reverse order for socket connector.

NOTE: Dimensions shown are for reference only-consult factory for final design dimensions.



NOTE: Standard lead termination is #24 AWG, solid copper, solder or tin dipped

All Termination Configurations .100 (2.54) x .100 (2.54) Grid Pattern, Offset .050 (1.27)

Part Number By Shell Size	A Max.	B ±.007 (.18)	C ±.005 (.13)	D Max.	E Max.	F Max.	G Max.	H Max.	J Max.	K Max.
MDM-9PBS*	1.390 (35.31)	1.150 (29.21)	.565 (14.35)	.785 (19.94)	.334 (8.48)	.185 (4.70)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-9SBS*	1.390 (35.31)	1.150 (29.21)	.565 (14.35)	.785 (19.94)	.402 (10.21)	.253 (6.43)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-15PBS*	1.390 (35.31)	1.150 (29.21)	.715 (18.16)	.935 (23.75)	.484 (12.29)	.185 (4.70)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-15SBS*	1.390 (35.31)	1.150 (29.21)	.715 (18.16)	.935 (23.75)	.552 (13.97)	.253 (6.43)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-21PBS*	1.690 (43.93)	1.450 (36.83)	.865 (21.97)	1.085 (27.56)	.634 (16.10)	.185 (4.70)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-21SBS*	1.690 (43.93)	1.450 (36.83)	.865 (21.97)	1.085 (27.56)	.702 (17.83)	.253 (6.43)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-25PBS	1.740 (44.20)	1.500 (38.10)	.965 (24.51)	1.185 (30.10)	.734 (18.64)	.185 (4.70)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-25SBS*	1.740 (44.20)	1.500 (38.10)	.965 (24.51)	1.185 (30.10)	.802 (20.37)	.253 (6.43)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-31PBS*	2.040 (51.82)	1.800 (45.72)	1.115 (28.32)	1.335 (33.91)	.884 (22.45)	.185 (4.70)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-31SBS*	2.040 (51.82)	1.800 (45.72)	1.115 (28.32)	1.335 (33.91)	.952 (24.18)	.253 (6.43)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-37PBS*	2.340 (59.44)	2.100 (53.34)	1.265 (32.13)	1.485 (37.72)	1.034 (26.26)	.185 (4.70)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-37SBS*	2.340 (59.44)	2.100 (53.34)	1.265 (32.13)	1.485 (37.72)	1.102 (27.99)	.253 (6.43)	.308 (7.82)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-51PBS*	2.270 (67.66)	2.000 (50.80)	1.215 (30.86)	1.435 (36.45)	.984 (24.99)	.228 (6.79)	.351 (8.92)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-51SBS*	2.270 (67.66)	2.000 (50.80)	1.215 (30.86)	1.435 (36.45)	1.052 (26.72)	.296 (7.52)	.351 (8.92)	.165 (4.19)	.355 (9.02)	.555 (14.10)
MDM-100PBS*	3.070 (77.98)	2.800 (71.12)	1.800 (45.72)	2.175 (55.24)	1.384 (35.15)	.271 (6.88)	.460 (11.68)	.303 (7.70)	.550 (12.70)	.686 (17.42)
MDM-100SBS*	3.070 (77.98)	2.800 (71.12)	1.800 (45.72)	2.175 (55.24)	1.508 (38.30)	.394 (10.01)	.460 (11.68)	.303 (7.70)	.550 (12.70)	.686 (17.75)

*For jackpost, add letter "P" or "M7" for sizes 9-51, "M17" for size 100.

Dimensions shown in inch (mm)

Specifications and dimensions subject to change

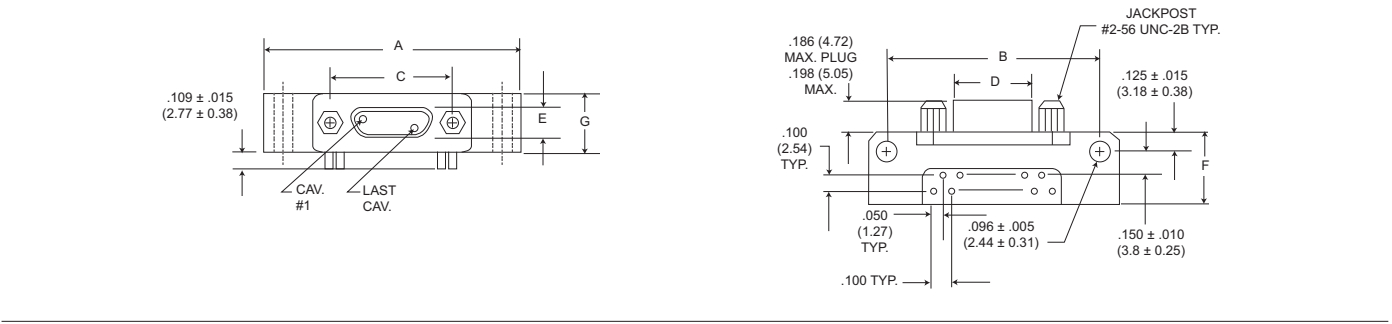
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Micro-D PCB - .050" Contact Spacing

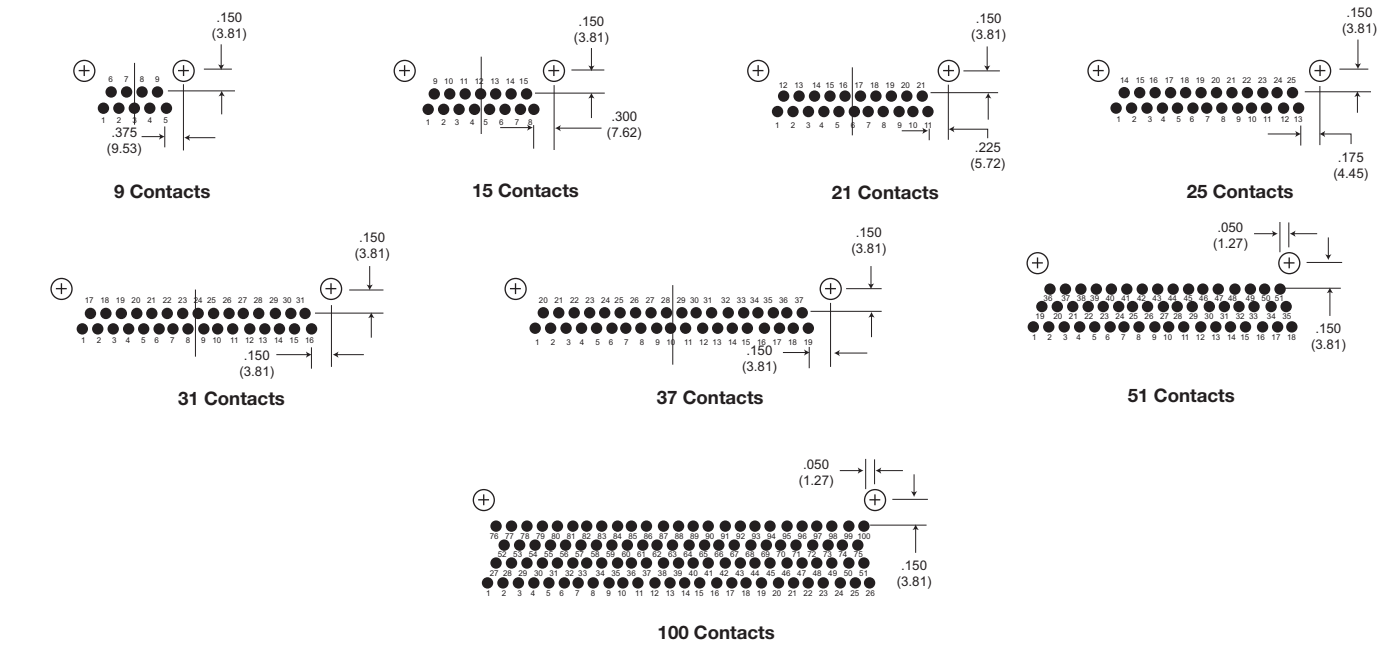
MDM-PCB

BR (Board Right Angle) Series



PCB Termination Arrangements (Viewed from bottom of connector, PCB solder side.)

Identification number shown for plug connector, use reverse order for socket connector.

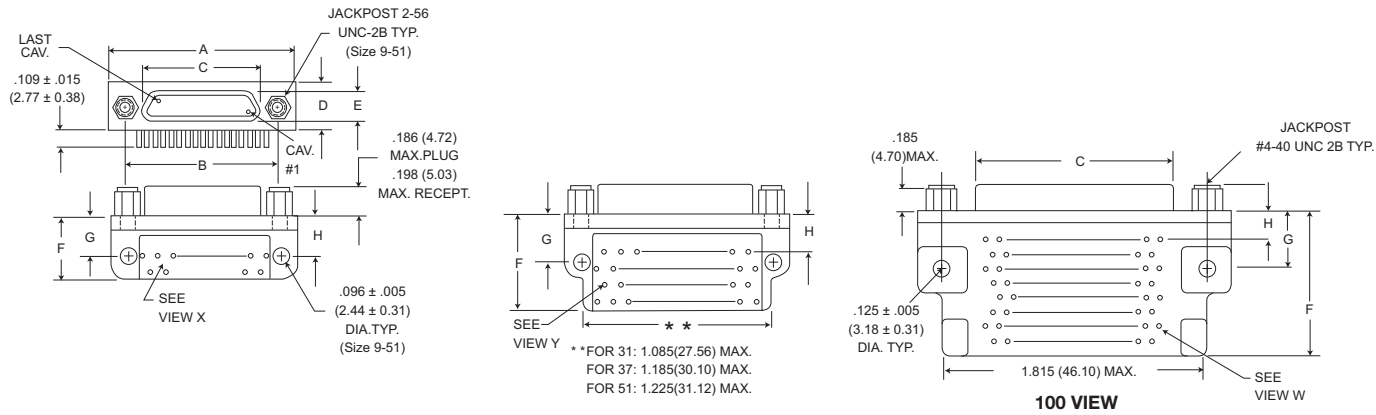


NOTE: Standard lead termination is #24 AWG, gold plated, solid copper, solder or tin dripped.

All Termination Configurations .100 (2.54) x .100 (2.54) Grid Pattern, Offset .050 (1.27).

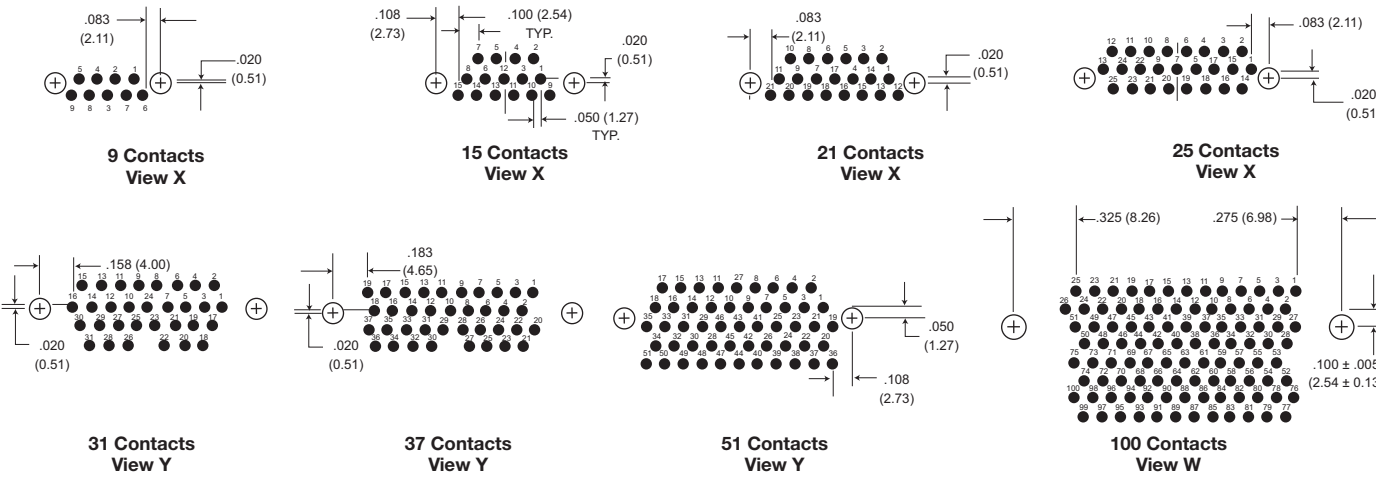
Part Number By Shell Size	A Max.	B ± .007 (.18)	C ± .005 (.13)	D Max.	E Max.	F Max.	G Max.
MDM-9PBR*	1.390 (35.31)	1.150 (29.21)	.565 (14.35)	.334 (8.48)	.185 (4.70)	.455 (11.56)	.308 (7.82)
MDM-9SBR*	1.390 (35.31)	1.150 (29.21)	.565 (14.35)	.402 (10.21)	.253 (6.43)	.455 (11.56)	.308 (7.82)
MDM-15PBR*	1.540 (39.12)	1.300 (33.02)	.715 (18.16)	.484 (12.29)	.185 (4.70)	.455 (11.56)	.308 (7.82)
MDM-15SBR*	1.540 (39.12)	1.300 (33.02)	.715 (18.16)	.552 (13.97)	.253 (6.43)	.455 (11.56)	.308 (7.82)
MDM-21PBR*	1.690 (42.93)	1.450 (36.83)	.865 (21.97)	.634 (16.10)	.185 (4.70)	.455 (11.56)	.308 (7.82)
MDM-21SBR*	1.690 (42.93)	1.450 (36.83)	.865 (21.97)	.702 (17.83)	.253 (6.43)	.455 (11.56)	.308 (7.82)
MDM-25PBR*	1.790 (45.47)	1.550 (39.37)	.965 (24.51)	.734 (18.64)	.185 (4.70)	.455 (11.56)	.308 (7.82)
MDM-25SBR*	1.790 (45.47)	1.550 (39.37)	.965 (24.51)	.802 (20.37)	.253 (6.43)	.455 (11.56)	.308 (7.82)
MDM-31PBR*	2.040 (51.82)	1.800 (45.72)	1.115 (28.32)	.884 (22.45)	.185 (4.70)	.455 (11.56)	.308 (7.82)
MDM-31SBR*	2.040 (51.52)	1.800 (45.72)	1.115 (28.32)	.952 (24.18)	.253 (6.43)	.455 (11.56)	.308 (7.82)
MDM-37PBR*	2.340 (59.44)	2.100 (53.34)	1.265 (32.13)	1.034 (26.26)	.185 (4.70)	.455 (11.56)	.308 (7.82)
MDM-37SBR*	2.340 (59.44)	2.100 (53.34)	1.265 (32.13)	1.102 (27.99)	.253 (6.43)	.455 (11.56)	.308 (7.82)
MDM-51PBR*	1.875 (47.63)	1.600 (40.64)	1.215 (30.86)	.984 (24.99)	.228 (5.79)	.565 (14.35)	.351 (8.92)
MDM-51SBR*	1.875 (47.63)	1.600 (40.64)	1.215 (30.86)	1.052 (26.72)	.296 (7.52)	.565 (14.35)	.351 (8.92)
MDM-100PBR*	2.74 (69.72)	2.500 (63.50)	1.800 (45.72)	1.384 (35.15)	.271 (6.88)	.755 (19.18)	.394 (10.01)
MDM-100SBR*	2.74 (69.72)	2.500 (63.50)	1.800 (45.72)	1.508 (38.10)	.394 (10.01)	.755 (19.18)	.394 (10.01)

*For jackpost, add letter "P" or "M7" for sizes 9-51, "M17" for size 100.



PCB Termination Arrangements (Viewed from bottom of connector, PCB solder side.)

Identification number shown for plug connector, use reverse order for socket connector.



All Termination Configurations .100 (2.54) x .100 (2.54) Grid Pattern, Offset .050 (1.27).

NOTE: Standard lead termination is #24 AWG, solid copper, solder or tin dripped.

Part Number By Shell Size	A Max.	B ± .005 (.13)	C Max.	D Max.	E Max.	F Max.	G ± .010 (.25)	H ± .010 (.25)
MDM-9PCBR*	.785 (19.94)	.565 (14.35)	.334 (8.48)	.308 (7.82)	.185 (4.70)	.420 (10.67)	.250 (6.35)	.230 (5.81)
MDM-9SCBR*	.785 (19.94)	.565 (14.35)	.402 (10.21)	.308 (7.82)	.253 (6.43)	.420 (10.67)	.250 (6.35)	.230 (5.81)
MDM-15PCBR*	.935 (23.75)	.715 (18.16)	.484 (12.29)	.308 (7.82)	.185 (4.70)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MDM-15SCBR*	.935 (23.75)	.715 (18.16)	.552 (13.97)	.308 (7.82)	.253 (6.43)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MDM-21PCBR*	1.085 (27.56)	.865 (21.97)	.634 (16.10)	.308 (7.82)	.185 (4.70)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MDM-21SCBR*	1.085 (27.56)	.865 (21.97)	.702 (17.83)	.308 (7.82)	.253 (6.43)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MDM-25PCBR*	1.185 (30.10)	.965 (24.51)	.734 (18.64)	.308 (7.82)	.184 (4.70)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MDM-25SCBR*	1.185 (30.10)	.965 (24.51)	.802 (20.37)	.308 (7.82)	.253 (6.43)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MDM-31PCBR*	1.335 (33.91)	1.115 (28.32)	.884 (22.45)	.308 (7.82)	.185 (4.70)	.520 (13.21)	.250 (6.35)	.130 (3.30)
MDM-31SCBR*	1.335 (33.91)	1.115 (28.32)	.952 (24.18)	.308 (7.82)	.253 (6.43)	.520 (13.21)	.250 (6.35)	.130 (3.30)
MDM-37PCBR*	1.485 (37.72)	1.265 (32.13)	1.034 (26.26)	.308 (7.82)	.185 (4.70)	.520 (13.21)	.250 (6.35)	.130 (3.30)
MDM-37SCBR*	1.485 (37.72)	1.265 (32.13)	1.102 (27.99)	.308 (7.82)	.253 (6.43)	.520 (13.21)	.250 (6.35)	.130 (3.30)
MDM-51PCBR*	1.435 (36.45)	1.215 (30.86)	.984 (24.99)	.351 (8.92)	.228 (5.79)	.650 (16.15)	.300 (7.62)	.150 (3.81)
MDM-51SCBR*	1.435 (36.45)	1.215 (30.86)	1.052 (26.72)	.351 (8.92)	.296 (7.52)	.650 (16.15)	.300 (7.62)	.150 (3.81)
MDM-100PCBR*	2.170 (55.12)	1.800 (45.72)	1.384 (35.15)	.394 (10.01)	.271 (6.88)	1.000 (25.40)	.400 (10.16)	.200 (5.08)
MDM-100SCBR*	2.170 (55.12)	1.800 (45.72)	1.508 (38.10)	.394 (10.01)	.394 (10.01)	1.000 (25.40)	.400 (10.16)	.200 (5.08)

*For jackpost, add letter "P" or "M7" for sizes 9-51, "M17" for size 100.

Micro-D Coaxial/Power - .050" Contact Spacing

MDM C/P



MDM Coaxial
The MDM Metal Shell Connectors have been tooled in several coaxial layouts and offer the versatility of combining coaxial and signal lines in the same connector. Any modifications to these layouts or new requirements, please consult the factory. Standard coax is RG178 white.

MDM Power
The same insulator that is used with coaxial contacts is available with power contacts. This offers the versatility of combining power and signal lines in the same connector.

MDM Coaxial/Power
Power and coaxial contacts can be interchanged as desired. Power contacts are rated at 13 amps, 24V rms, AWG #16 stranded.

How to Order

For MIL-DTL-83513 ordering information see pages 16 and 17

SERIES

MDM: (Size 9-100) Liquid Crystal Polymer (LCP)
MDM: (Combo Layout) Diallyl Phthalate (DAP)

CONTACT ARRANGEMENTS

9-15-21-25-31-37-51-100 (standard)
16C5, 10C10, 7C2, 24C4 (coaxial)
16P5, 10P10, 7P2, 24P4 (power) } or combination of
coax and power

CONTACT TYPE

P - Pin S - Socket

TERMINATION TYPE

H - Harness-insulated wire.
L - Solid-uninsulated wire.
S - Solder pot to accept #26 AWG MAX. harness wire. (Not available with power contact arrangements.)

HARDWARE

M - Military specification hardware, see page 11 for military hardware codes.
P - Jackpost
K - Jackscrew-standard profile
L - Jackscrew-low profile



RoHS COMPLIANCE

SERIES

CONTACT ARRANGEMENTS

CONTACT TYPE

TERMINATION TYPE

TERMINATION CODE

HARDWARE

SHELL FINISH MOD CODES

F - Float mount

B - No hardware standard
.091 (2.31) dia. hole for sizes 9-51;
.120 (3.05) dia. hole for size 100.

A - .125 (3.18) dia. mounting holes for sizes 9-51;
.166 (4.22) dia. hole for size 100.

B1 - .1475 (3.75) dia. hole for size 100
(Per MIL-DTL-83513)

TERMINATION CODE*

(H) 001 - 18", 7/34 strand, #26 AWG,
MIL-W-16878/4, Type E Teflon, yellow.

(H) 003 - 18", 7/34 strand, #26 AWG,
MIL-W-16878/4, Type E Teflon,
color coded to MIL-STD-681 System I.

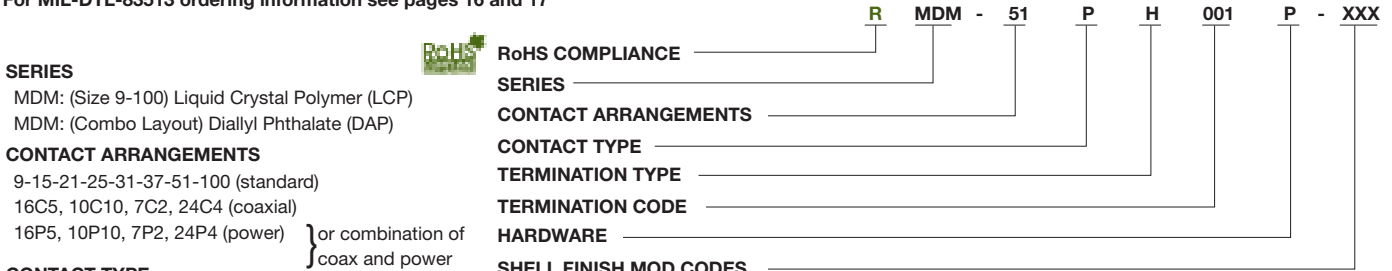
(L) 1 - 1/2" uninsulated solid #25
AWG gold plated copper.

(L) 2 - 1" uninsulated solid #25 AWG
gold plated copper.

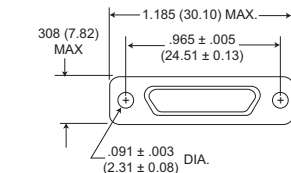
SHELL FINISH MOD CODES

No Number - (Standard cadmium/yellow
chromate over nickel
A174 - Electroless nickel
A172 - Gold over nickel
A141 - Irridite/alodine
A30 - Black anodize

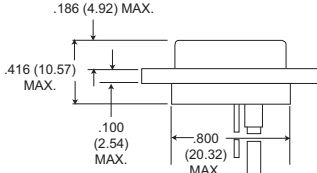
*See page 79 and 81 for additional Termination codes.



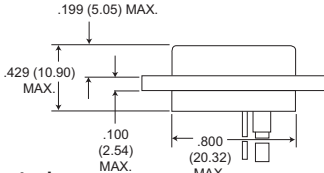
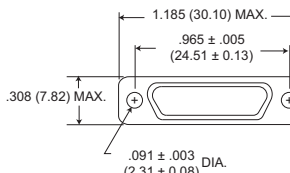
7C2/7P2



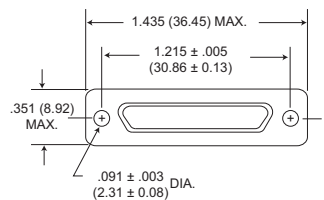
Plug



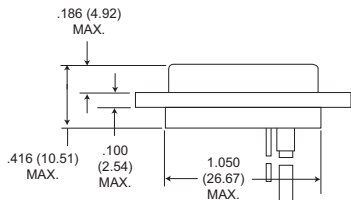
Receptacle



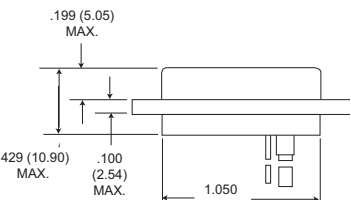
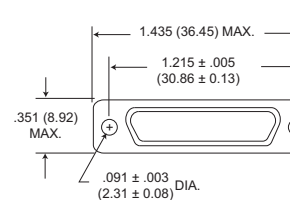
24C4/24P4



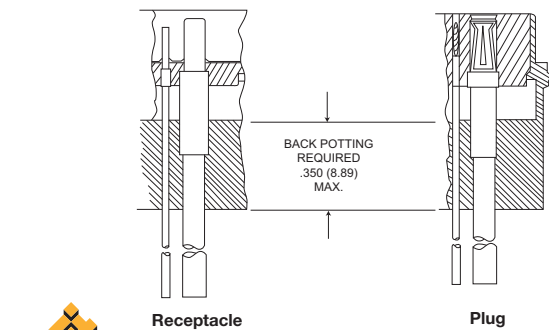
Plug



Receptacle



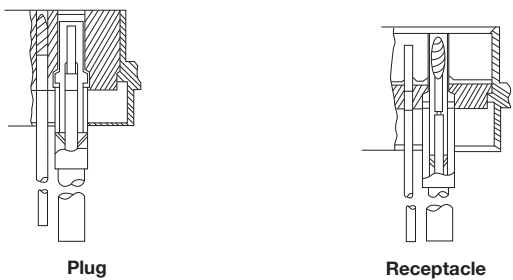
Power Contacts



Receptacle

Plug

Coaxial Contacts



Plug

Receptacle



ITT

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

www.ittcannon.com



MDMH connectors are ideal for applications requiring a better seal than can be achieved with epoxy resins.

The connector utilizes size 24 AWG contacts that are compression glass sealed through a steel shell and into a diallyl pthalate front end insulator. An interfacial seal provides environmental protection when mated. We recommend MDMH receptacles be soldered to the chassis or container for a completely leak-proof joint.

MDMH receptacles mate with standard MDM plugs.

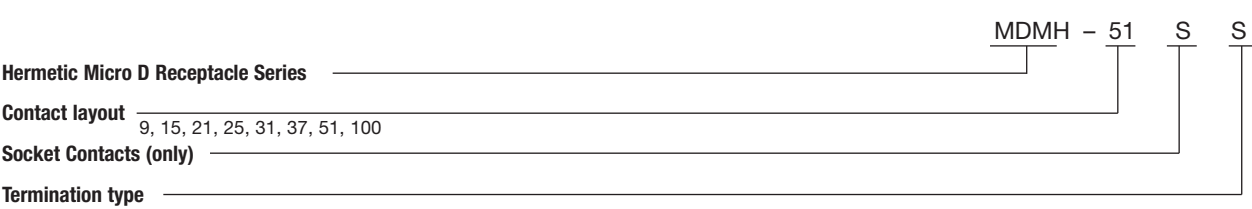
- Features**
- Hermetically sealed connector designed for those applications where a vacuum, inert gas or a constant controlled pressure are required to eliminate adverse effects created by atmospheric changes.
 - Steel shells to provide greater strength, prevent chipping, cracking or breaking, offer electro-magnetic (EMI) and RFI shielding.
 - Silicone elastomer compression interfacial seal to provide a moisture and humidity seal between each contact and between contacts and shell.

Specifications

Standard materials & finishes

Shell	Mild steel, tin-lead plated
Insulator	Glass filled diallyl pthalate per MIL-M-14. Type SDGF
Contacts	Copper alloy, gold plated sockets on mild steel gold plated pins. Solder pots - mild steel gold plated
Hermetic seal	Compression glass
Leak rate	1 micron cubic ft/hr max (1.04 x 10-5 cc/sec at 1 ATM pressure differential)
ELECTRICAL DATA	
No. of contacts	9 to 100
Dielectric withstanding voltage	150 VAC
Insulation resistance	5000 Mohm minimum
Wire size	#26 through #30 AWG
Contact termination	Solder pot
MECHANICAL FEATURES	
Size or length	8 sizes
Service class	Hermetically sealed
Coupling	Friction/jacks
Polarization	Keystone shaped shells
Contact spacing	.050 (1,27) centers
Shell style	Receptacle, solder mount

How to Order

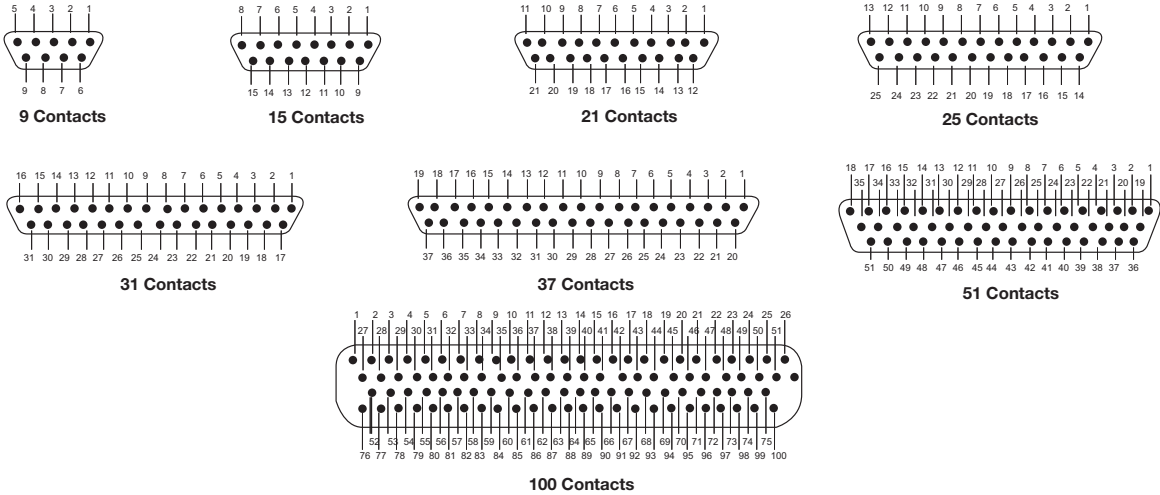


Microminiature Connectors

Hermetic-MDMH

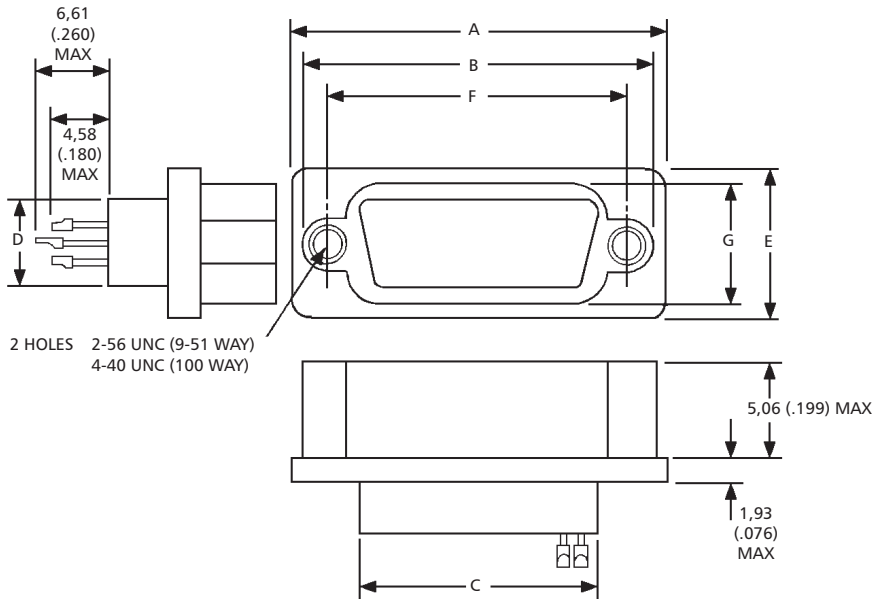
Contact Arrangements

Face vew of socket insert - use reverse order for wiring side.



Contact identification numbers are for reference only and do not appear on insulator or connector body.

Shell Dimensions



Part Number by shell size	A max	B max	C max	D max	E max	F ±.005 (0,13)	G max
MDMH-9S	.885 (22,48)	.738 (18,74)	.400 (10,16)	.270 (6,86)	.430 (10,92)	.565 (14,35)	.261 (6,63)
MDMH-15S	1.035 (26,29)	.888 (22,55)	.550 (13,97)	.270 (6,86)	.430 (10,92)	.715 (18,16)	.261 (6,63)
MDMH-21S	1.185 (30,10)	1.038 (26,36)	.770 (17,78)	.270 (6,86)	.430 (10,92)	.865 (21,97)	.261 (6,63)
MDMH-25S	1.285 (32,64)	1.137 (28,87)	.800 (20,32)	.270 (6,86)	.430 (10,92)	.965 (24,51)	.261 (6,63)
MDMH-31S	1.435 (36,45)	1.288 (32,72)	.950 (24,13)	.270 (6,86)	.430 (10,92)	1.115 (28,32)	.261 (6,63)
MDMH-37S	1.585 (40,26)	1.438 (36,53)	1.100 (27,94)	.270 (6,86)	.430 (10,92)	1.265 (32,13)	.261 (6,63)
MDMH-51S	1.535 (38,99)	1.388 (35,26)	1.050 (26,67)	.310 (8,00)	.473 (12,01)	1.215 (30,86)	.315 (8,00)
MDMH-100S	2.275 (57,78)	2.078 (52,78)	1.455 (36,97)	.365 (9,27)	.522 (13,26)	1.800 (45,72)	.410 (10,41)



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

www.ittcannon.com

Microminiature Connectors



With an increasing number of MDM connectors being used in avionics and military equipment and with increasing emphasis being put on EMI, RFI and EMP shielding, Cannon have developed a range of filter connectors to suit most applications.

The TMDM receptacle accommodates from 8 to 37 sizes, 24 AWG socket contacts on 1,27 (.050) centres and mates with the standard MDM plugs.

Filter-TMDM

- Features**
- Transverse monolith filter for EMI and RFI shielding.
 - Rugged aluminum one piece shell.
 - Silicone interfacial environmental seal.
 - Glass filled diallyl phthalate insulator.
 - A variety of filter types for each pin.

Specifications

Standard materials & finishes

Shell	Aluminum alloy per QQ-A-200/8 with electroless nickel finish per QQ-N-290
Insulator	Glass filled diallyl phthalate per MIL-M-14. Type SDGF
Contact, socket	Copper alloy, 50 microinch gold per MIL-G-45204, Type II, Class I
Interfacial seal	Silicone base rubber
ELECTRICAL DATA	
No. of contacts	9 to 37
Dielectric withstanding voltage	300 VAC
Insulation resistance	5000 Mohm at 100 VDC
Voltage rating (working)	100 VDC
Current rating	3 amps max.
Maximum capacitance	250, 500, 1000, 2000 picofarads
Filter type	C
MECHANICAL FEATURES	
Size or length	6 sizes
Coupling	Friction/jackscrews
Polarization	Keystone shaped shell
Contact spacing	.050 (1,27) centers
Shell style	Single piece receptacle

How to Order

TMDM

-

C1

15

S

H

001

B-

*

Series

Filter type

Number of contacts

Contact style

Termination type

Termination/modifier code

Mounting code

Modification code

Series: Filter TMDM - Micro "D" - Metal housing	Termination type: H - harness, insulated solid or stranded wire L - lead, solid uninsulated wire	low profile M3 - Allen head jackscrew assembly, high profile M5 - Slot head jackscrew assembly, low profile M6- Slot head jackscrew assembly, high profile M7 - Jacknut assembly P - Jackpost
Filter type: "C" capacitor type C1 150 - 250 pF capacitance C2 300 - 500 pF capacitance C3 700 - 1000 pF capacitance C4 1300 - 2000 pF capacitance	Termination: Consult standard wire termination code for lead material and lead length	
Number of contacts: 9, 15, 21, 25, 31, 37 only	Mounting code: A - Flange mounting, Ø.125 (3,18) mounting holes B - Flange mounting, Ø.092 (2,34) mounting holes L - Low profile (slotted head) M2 - Allen head jackscrew assembly,	Modification code: Shell finish MOD. Codes. * To be assigned as required
Contact style: S - socket (receptacle) P - Pin (plug)		

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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* No number = Standard tin/lead finish



Guaranteed Minimum Attenuation

Filter designation	Capacitance range (pF)	Minimum Insertion Loss-decibels							
		10 MHz	15 MHz	30 MHz	50 MHz	100 MHz	200 MHz	500 MHz	1 GHz
C1	150 - 250				4	6	15	20	35
C2	300 - 500			3	6	12	18	25	40
C3	700 - 1000		3	7	13	17	25	38	48
C4	1300 - 2000	5	8	13	18	23	30	40	50

Standard Wire Termination Codes

Cannon Modification Codes – (Not Mil Spec)

The following termination codes are listed for your information. For additional codes please refer to Appendix on page 79 and 81. **All wire lengths are minimum.**

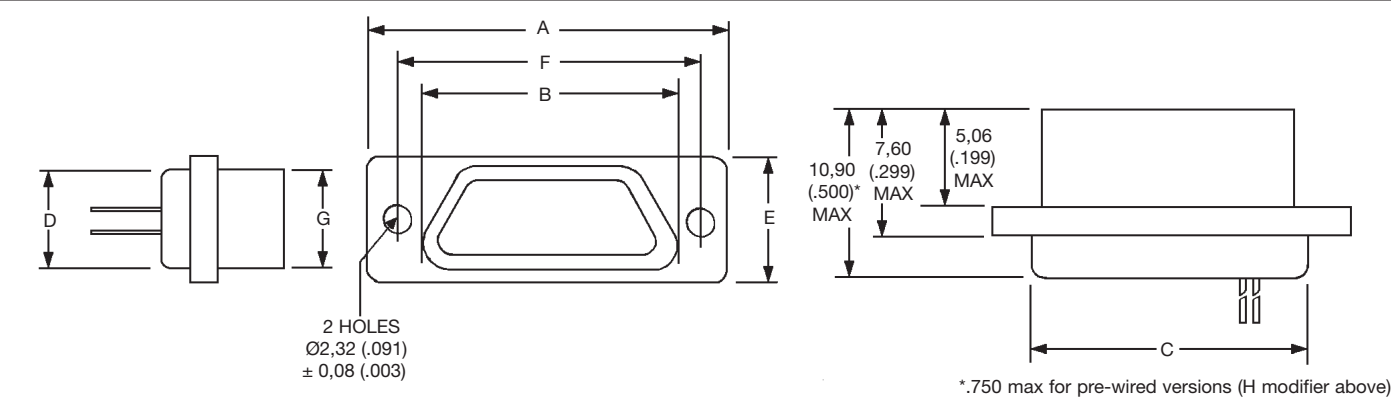
Harness Type (H) #26 AWG per
MIL-W-16878/4 Type E Teflon, stranded

Length	All Yellow	Color Coded
3 (76.2)	H020	H027
6 (152.4)	H019	H016
8 (203.2)	H026	H034
10 (254.0)	H029	H025
12 (304.8)	H028	H002
18 (457.2)	H001	H003
20 (508.0)	H038	H023
24 (509.6)	H009	H004
30 (762.0)	H010	H005
36 (914.4)	H011	H006
48 (1219.2)	H013	H048
72 (1828.8)	H017	H046
120 (3048.0)	H042	H041

Solid Uninsulated Type (L)
#25 AWG gold plated copper.

Code	Length
L61	.125 (.18)
L56	.150 (3.81)
L57	.190 (4.83)
L39	.250 (5.35)
L58	.375 (9.52)
L1	.500 (12.70)
L14	.750 (19.05)
L2	1.000 (25.40)
L7	1.500 (38.10)
L6	2.000 (50.80)
L6	2.500 (63.50)
L10	3.000 (76.20)

Shell Dimensions



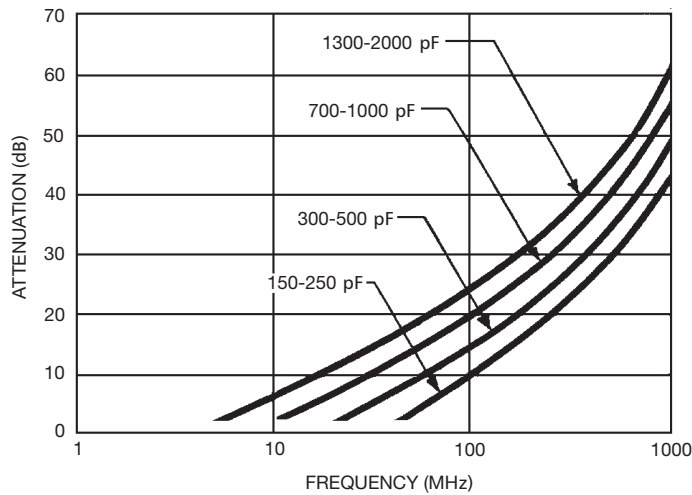
*.750 max for pre-wired versions (H modifier above)



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

www.ittcannon.com

Typical Filter Performance



Micro-D Plastic Shell - .050" Contact Spacing

Microminiature Rectangular Connectors with MICRO-Pin Contacts on .050 (1.27) centers.

MICRO-D microminiature rack/panel connectors are used in applications requiring highly reliable, extremely small, lightweight connectors. These connectors are available in 2 insulator materials, 2 mounting variations, 7 shell sizes accommodating from 9 to 51 contacts and a special arrangement of 5 micro contacts and 2 coaxials. The insulator materials listed give the MICRO-D connector wide versatility in most applications required by industry.

ITT can also terminate a wide variety of stranded or solid wire directly to MICRO-D contacts, which is often desirable in high density arrangements.

MICRO-D connectors can also be custom harnessed to meet any customer requirement of single or multiple connectors. Pigtail lead and harness description must be given by the customer. A typical description would be: .5" #25 AWG, gold plated copper leads or 18" of #26 yellow, Teflon-insulated, Type E wire. Shown below are various methods of termination. Consult customer service for any routine or complex harnessing of MICRO-D connectors.

- Glass-filled diallyl phthalate thermoset material used in high temperature applications that is immune to cleaning solvents. It also has excellent dielectric properties. Temperature range: -65°F to +300°F (-55°C to +149°C).
- Glass-filled polyester thermoplastic that is not affected by cleaning solvents and exhibits excellent dielectric properties. Temperature range: -55°F to +257°F (-65°C to +125°C).

MD**

Specifications

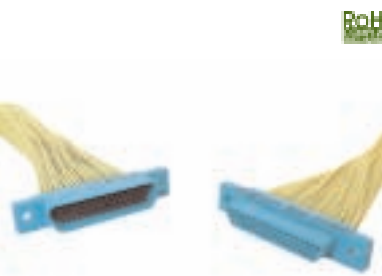
MATERIALS AND FINISHES	
Shell/Insulator (One Piece)	MD/MDB: Glass-filled thermoset plastic MDV/MDVB: Thermoplastic
Contacts	- Copper alloy, gold plate

ELECTRICAL DATA	
No of Contacts	- 9 to 51: (1 arrangement of 5 contacts and 2 coaxials - for screw mount only)
Coaxial Cable	- RG-178/U (Not available for MD clip mount)
Wire Size	- #24 thru #32 AWG
Contact Termination	- Multi-indent crimp

MECHANICAL FEATURES	
Size or Length	- 7 sizes
Coupling	- Friction/jackscrews
Polarization	- Keystone-shaped shells
Contact Spacing Centers	-.050 (1.27mm)
Shell Styles	- Plug and receptacle
Consult factory for availability.	

How to Order

PCB ordering information - page 30



SERIES-INSULATOR STYLE-MATERIAL

MDB - Screw mounting-Diallyl phthalate

MDVB - Screw mounting-Polyester

CONTACT SPACING

1 - .050 (1.27) centers

CONTACT ARRANGEMENT

9-15-21-25-31-37-51. See page 9

CONTACT TYPE

P - Pin S - Socket

RoHS COMPLIANCE

SERIES-INSULATOR STYLE-MATERIAL

CONTACT SPACING

CONTACT ARRANGEMENT

CONTACT TYPE

TERMINATION TYPE

TERMINATION CODE

LOCKING HARDWARE

TERMINATION TYPE

H - Insulated solid or stranded wire

L - Uninsulated solid wire

S - Solder pot to accept #26 AWG max. harness wire.

TERMINATION CODE

See page 79 and 81 for additional codes

(H) 001 - 18", 7/34 strand, #26 AWG, MIL-W-16878/4, Type E Teflon, Yellow.

(H) 003 - 18", 7/34 strand, #26 AWG, MIL-W-16878/4, Type E Teflon, color coded to MIL-STD-681 System I.

(L) 1 - 1/2" uninsulated solid #25 AWG gold plated copper.

(L) 2 - 1" uninsulated solid #25 AWG gold plated copper.

LOCKING HARDWARE (SCREW MOUNTING ONLY)

P - Jackpost

K - Jackscrew-standard

L - Jackscrew-low profile

F - Float mount

M - Military specification hardware, see page 13.

No designator - No hardware - standard mounting

.091 (2.31) hole diameter

Micro-D Plastic Shell - .050" Contact Spacing

MDB/MDVB

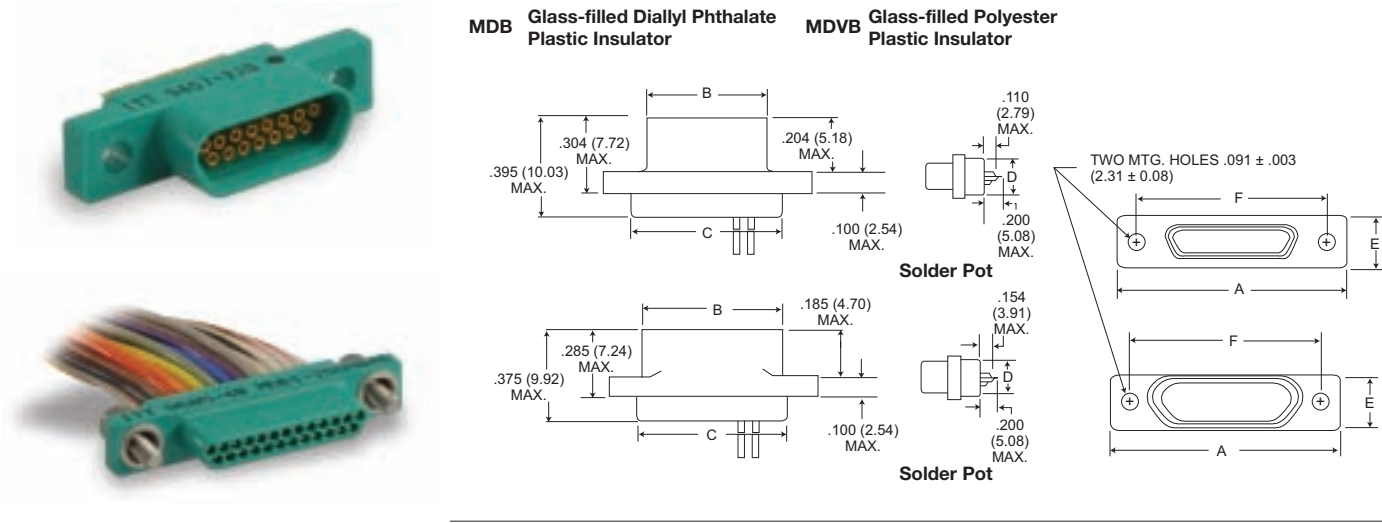
Standard Wire Termination Codes

The following termination codes are listed for your information. For additional codes please refer to Appendix on page 79 and 81. **All wire lengths are minimum.**

Harness Type (H)			Solid Uninsulated Type (L)	
#26 AWG per MIL-W-16878 Type E Teflon, stranded.			#25 AWG Gold Plated Copper	
Length	All Yellow	Color Coded*	Termination Code	Length
3 (76.2)	H020	H027	L61	.125 (3.18)
6 (152.4)	H019	H016	L56	.150 (3.81)
8 (203.2)	H026	H034	L57	.190 (4.83)
10 (254.0)	H029	H025	L39	.250 (6.35)
12 (304.8)	H028	H002	L58	.375 (9.52)
18 (457.2)	H001	H003	L1	.500 (12.70)
20 (508.0)	H038	H023	L14	.750 (19.05)
24 (609.6)	H009	H004	L2	1.000 (25.40)
30 (762.0)	H010	H005	L7	1.500 (38.10)
36 (914.4)	H011	H006	L6	2.000 (50.80)
48 (1219.2)	H013	H048	L16	2.500 (63.50)
72 (1828.8)	H017	H046	L10	3.000 (76.20)
120 (3048.0)	H042	H041		

*Cavity #1 black

With Screw Mounting Holes (Conforms to MIL-DTL-83513)



Part Number by Shell Size		A Max.	B Max.	C Max.	D Max.	E Max.	F ±.005	Avg. Weight*** ±5% (oz.) ±5% (gm.)
MDB1-9P**	MDVB1-9P**	.788 (20.02)	.292 (7.42)	.408 (10.36)	.173 (4.39)	.218 (5.54)	.565 (14.35)	.026 (0.73)
MDB1-9S**	MDVB1-9S**	.788 (20.02)	.380 (9.65)	.408 (10.36)	.173 (4.39)	.218 (5.54)	.565 (14.35)	.025 (0.70)
MDB1-15P**	MDVB1-15p**	.938 (23.82)	.442 (11.23)	.588 (14.17)	.173 (4.39)	.218 (5.54)	.715 (18.16)	.038 (1.10)
MDB1-15S**	MDVB1-15S**	.938 (23.82)	.530 (13.46)	.588 (14.17)	.173 (4.39)	.218 (5.54)	.715 (18.16)	.035 (1.00)
MDB1-21P**	MDVB1-21P**	1.088 (27.64)	.592 (15.04)	.708 (17.98)	.173 (4.39)	.218 (5.54)	.865 (21.97)	.053 (1.50)
MDB1-21S**	MDVB1-21S**	1.088 (27.64)	.680 (17.27)	.708 (17.98)	.173 (4.39)	.218 (5.54)	.865 (21.97)	.050 (1.40)
MDB1-25P**	MDVB1-25P**	1.188 (30.18)	.692 (17.58)	.808 (20.56)	.173 (4.39)	.218 (5.54)	.965 (24.51)	.063 (1.80)
MDB1-25S**	MDVB1-25S**	1.188 (30.18)	.780 (19.81)	.808 (20.56)	.173 (4.39)	.218 (5.54)	.965 (24.51)	.056 (1.60)
MDB1-31P**	MDVB1-31P**	1.338 (33.98)	.842 (21.39)	.958 (24.33)	.173 (4.39)	.218 (5.54)	1.115 (28.32)	.080 (2.30)
MDB1-31S**	MDVB1-31S**	1.338 (33.98)	.930 (23.62)	.958 (24.33)	.173 (4.39)	.218 (5.54)	1.115 (38.32)	.073 (2.10)
MDB1-37P**	MDVB1-37P**	1.488 (37.80)	.992 (25.20)	1.108 (28.14)	.173 (4.39)	.218 (5.54)	1.265 (32.13)	.086 (2.45)
MDB1-37S**	MDVB1-37S**	1.488 (37.80)	1.080 (27.43)	1.108 (28.14)	.173 (4.39)	.218 (5.54)	1.265 (32.13)	.076 (2.15)
MDB1-51P**	MDVB1-51P**	1.438 (36.52)	.942 (23.93)	1.058 (26.87)	.220 (5.59)	.260 (6.60)	1.215 (30.86)	.109 (3.10)
MDB1-51S**	MDVB1-51S**	1.438 (36.52)	1.030 (26.16)	1.058 (26.87)	.220 (5.59)	.260 (6.60)	1.215 (30.86)	.093 (2.64)

** Add lead type and length, see Part Number Explanation.
*** Weight given is with 1/2", uninsulated solid #25 AWG gold plated copper pigtailed.

Micro-D Plastic Shell - .050" Contact Spacing

MD*B-PCB

MD*B-PCB connectors use standard MD*B all plastic shells and are designed for use with flex circuitry, printed circuit and multi-layer boards. They are easily mounted and soldered and provide high density/high reliability in board-to-board and board-to-cable applications. While being similar to the MDM-PCB connectors, the MD*B-PCB connectors are all plastic, extremely small, and lightweight yet rugged enough for use in the most demanding applications.

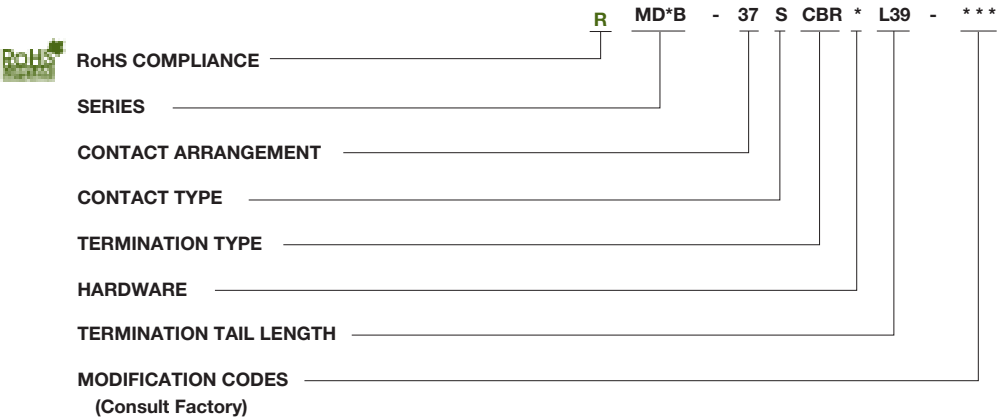
MD*B-PCB connectors are available in seven shell sizes with 9 to 51 contacts in the popular 90° narrow profile PCB termination, with a variety of tail lengths for varying board thickness.

Jackpost mounting for use with locking hardware is also available.

If the connectors shown in the catalog do not meet the requirements of your applications, a special shape, size or layout using the basic all plastic shell can be made available. For further technical and applications information, contact customer service.



How to Order



CONNECTOR SERIES
MDVB, MDB

CONNECTOR ARRANGEMENT
9, 15, 21, 25, 31, 51

CONTACT TYPE
S = Socket
P = Pin

TERMINATION TYPE
CBR = 90° Narrow Profile PCB Terminations

HARDWARE
P = Jackpost
M7 = Jackposts, M635135-07
No Letter = Less Hardware

TERMINATION TAIL LENGTH CODES
NONE – .109 (2.77) ± 0.15 (0.38) Standard
L61 – .125 (3.18)
L66 – .150 (3.81)
L57 – .190 (4.83)
L39 – .250 (6.35)
L58 – .375 (9.52)



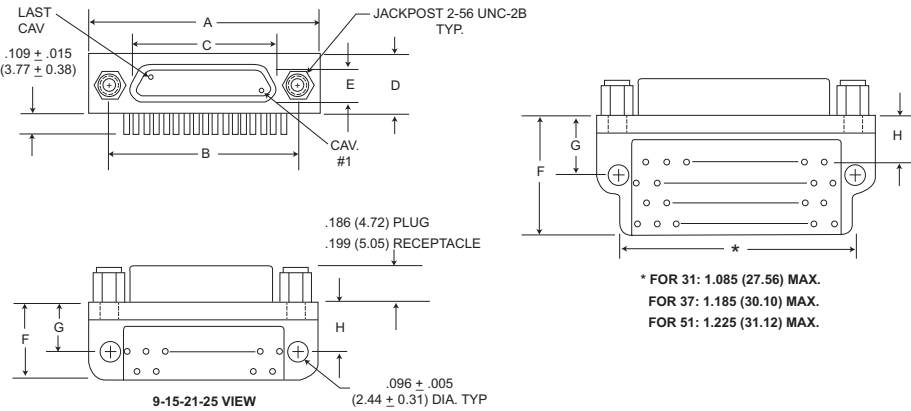
Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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Micro-D Plastic Shell - .050" Contact Spacing

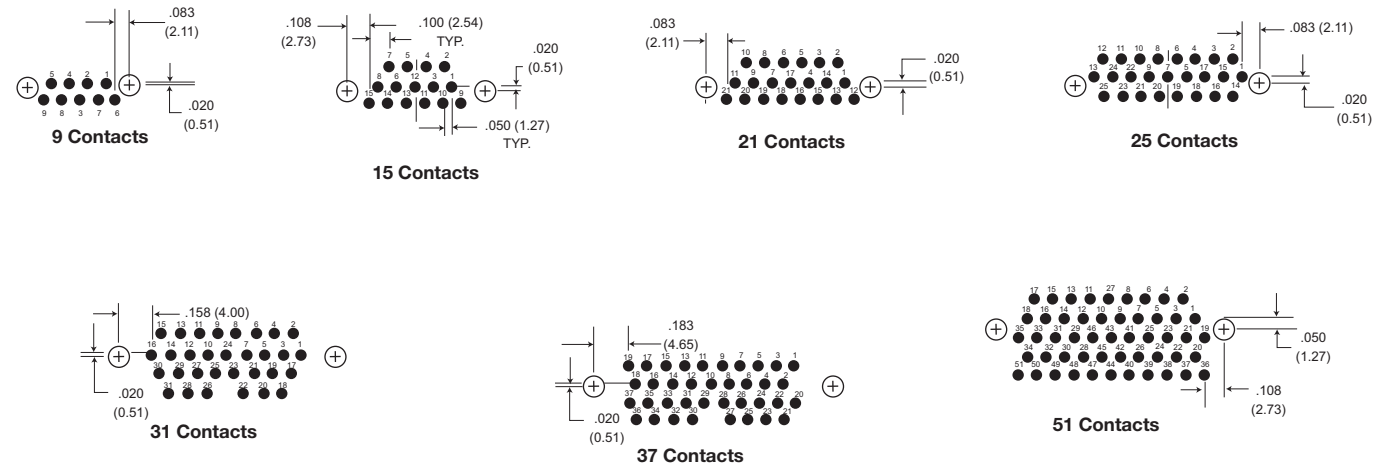
MD*B-PCB

CBR Series (90° Mounting Narrow Profile)



PCB Termination Arrangements (Viewed from bottom of connector, on PCB solder side.)

Indentification number shown for plug connector, use reverse order for socket connector.



All Termination Configurations .100 (2.54) x .100 (2.54) Grid Pattern, Offset .050 (1.27)

Part Number By Shell Size	A Max.	B $\pm .005$ (0.13)	C Max.	D Max.	E Max.	F Max.	G $\pm .010$ (0.25)	H $\pm .010$ (0.25)
MD*B-9PCBR*	.788 (20.01)	.565 (14.35)	.292 (7.42)	.218 (5.54)	.134 (3.40)	.420 (10.67)	.250 (6.35)	.230 (5.84)
MD*B-9SCBR*	.788 (20.01)	.565 (14.35)	.375 (9.52)	.218 (5.54)	.218 (5.54)	.420 (10.67)	.250 (6.35)	.230 (5.84)
MD*B-15PCBR*	.938 (23.82)	.715 (18.16)	.442 (11.23)	.218 (5.54)	.134 (3.40)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-15SCBR*	.938 (23.82)	.715 (18.16)	.525 (13.34)	.218 (5.54)	.218 (5.54)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-21PCBR*	1.088 (27.63)	.865 (21.97)	.592 (15.04)	.218 (5.54)	.134 (3.40)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-21SCBR*	1.088 (27.63)	.865 (21.97)	.675 (17.14)	.218 (5.54)	.218 (5.54)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-25PCBR*	1.188 (30.17)	.965 (24.51)	.692 (17.58)	.218 (5.54)	.134 (3.40)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-25SCBR*	1.188 (30.17)	.965 (24.51)	.775 (19.68)	.218 (5.54)	.218 (5.54)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-31PCBR*	1.338 (33.98)	1.115 (28.32)	.842 (21.39)	.218 (5.54)	.134 (3.40)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-31SCBR*	1.338 (33.98)	1.115 (28.32)	.925 (23.50)	.218 (5.54)	.218 (5.54)	.420 (10.67)	.250 (6.35)	.130 (3.30)
MD*B-37PCBR*	1.488 (37.79)	1.265 (32.13)	.994 (25.25)	.218 (5.54)	.134 (3.40)	.520 (13.21)	.250 (6.35)	.130 (3.30)
MD*B-37SCBR	1.488 (37.79)	1.265 (32.13)	1.075 (27.30)	.218 (5.54)	.218 (5.54)	.520 (13.21)	.250 (6.35)	.130 (3.30)
MD*B-51PCBR*	1.438 (36.52)	1.215 (30.86)	.942 (23.93)	.258 (6.55)	.177 (4.50)	.550 (13.97)	.300 (7.62)	.150 (3.81)
MD*B-51SCBR	1.438 (36.52)	1.215 (30.86)	1.026 (26.06)	.258 (6.55)	.258 (6.55)	.550 (13.97)	.300 (7.62)	.150 (3.81)

* For jackpost locking add letter "P" or "M7".

NOTE: Standard lead termination is #24 AWG, solid copper, solder or tin dipped.

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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Micro-D Plastic Shell - .050" Contact Spacing

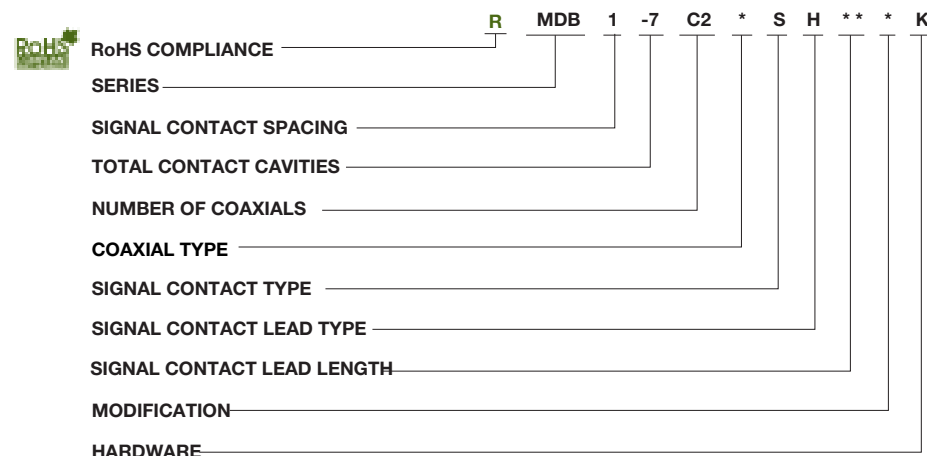
MDB Coaxial

MDB Coaxial Series with Screw Mounting Holes

MDB connectors with two coaxial and five MICRO-PIN™/MICROSOCKET™ contacts. Crimp-type coaxial contacts accommodate RG-178/U cables. A plastic insertion/extraction tool is supplied with each connector assembly having removable coaxial assembly.



How to Order - MDB Coaxial



SERIES

Micro-D Coaxial

SIGNAL CONTACT SPACING

1 - .050 (1.27) centers

TOTAL CONTACT CAVITIES.....7

NUMBER OF COAXIALS.....2

COAXIAL TYPE

No Letter - Coaxial assembly
installed and nonremovable

RO - coaxial assembly ordered separately

RA - Coaxial shipped assembled but uninstalled

SIGNAL CONTACT TYPE

P - Pin
S - Socket

SIGNAL CONTACT LEAD TYPE

L - Uninsulated, solid wire
H - Insulated, solid or stranded
S -Solder pot*

SIGNAL CONTACT LEAD LENGTH

See Standard Wire Termination

Code on page 29. Coaxial cable will be RG-178U unless otherwise specified; length will be same as wire modification.

MODIFICATION

Consult customer service

HARDWARE

No letter - No hardware
standard mounting. .091 (2.31) hole diameter
F - Float
K - Jackscrew (standard)
L - Jackscrew (low profile)
P - Jackpost

* Not available with removalbe coax cable type connectors RO and RA.

How to Order - Coaxial Cable Assemblies



SERIES

MD

COAXIAL CABLE

CC

CONTACT TYPE

P - Pin
(used with socket side connection)

S - Socket
(used with pin type connection)

COAXIAL CABLE TYPE

1 - RG178/U

COAXIAL CABLE LENGTH

See Standard Wire Termination

Codes on page 29. Coaxial cable will be RG-178U unless otherwise specified; length will be the same as wire modification.



ITT

Dimensions shown in inch (mm)

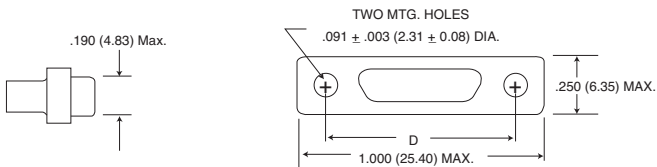
Micro-D Plastic Shell - .050" Contact Spacing

MDB Coaxial

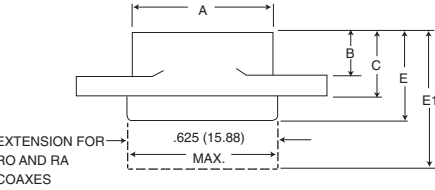
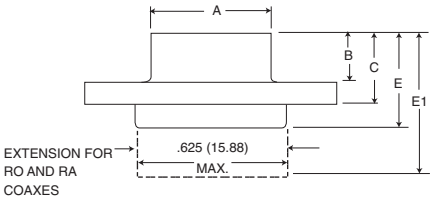
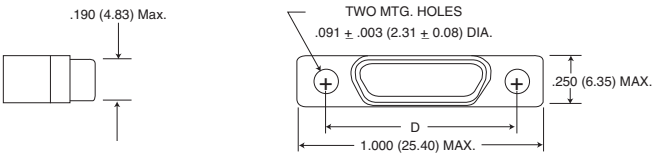
Dimension - MDB Coaxial Series

(See page 9 for layouts)

Plug



Receptacle



Part Number by Shell Size	A Max.	B Max.	C Max.	D ± .005 (0.13)	E Max.	E1 Max.	Avg. Weight** (oz) ± 5% (gm.) ± 5%
MDB1-7C2P*	.510 (12.95)	.204 (5.18)	.298 (7.57)	.782 (19.86)	.395 (10.03)	.510 (12.95)	.290 (8.30)
MDB1-7C2S*	.602 (15.29)	.185 (4.70)	.279 (7.09)	.782 (19.86)	.375 (9.52)	.540 (13.72)	.273 (7.80)

* Add lead type and length, see Part Number Explanation.
** Weight given is with 7 inch (177.80) insulated leads, #26 AWG silver plated copper pigtails and RG178/U coaxials.

Micro-D Plastic Shell - .050" Contact Spacing

MD

Mounting Hardware Views (Sizes 9-51)

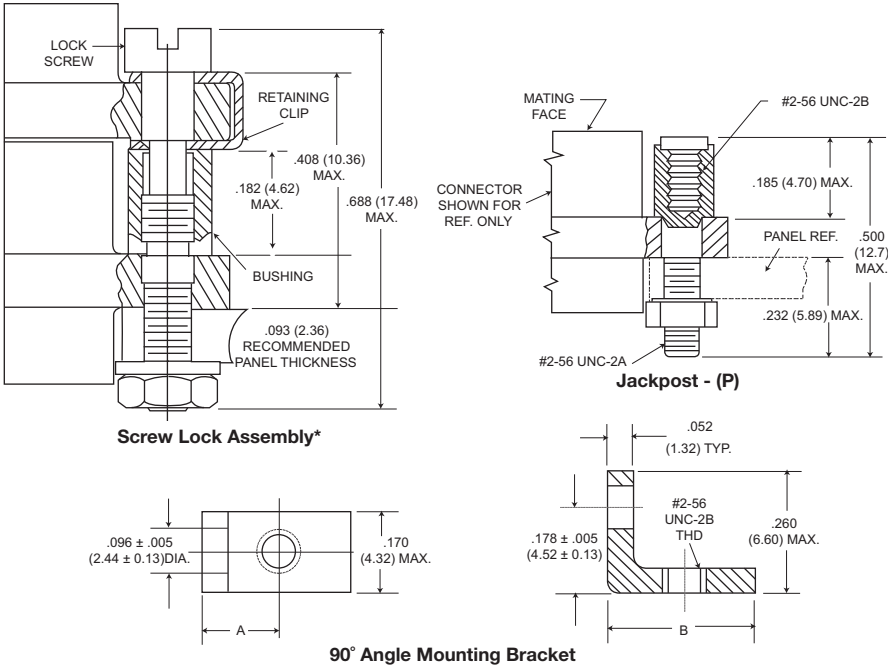
This hardware supplied unassembled.



Screw Lock Assembly



90° Angle Mounting Bracket

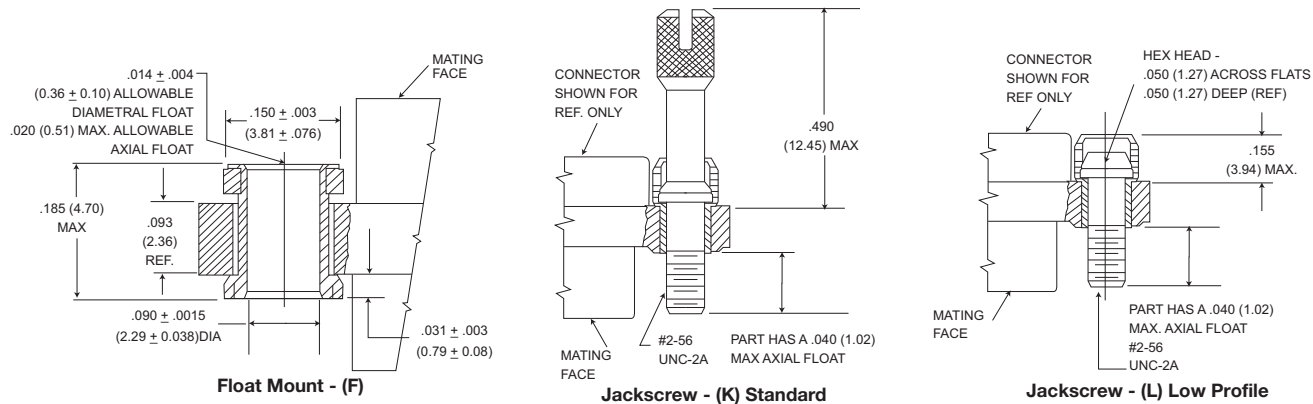


*NOTE: Torque value is 4.0 in/lbs max.

Description	Part Number	A ± .005 (0.13)	B Max.
Screw Lock Assembly	322-9500-000		
Jackpost Kit	320-9505-000		
Mounting Bracket, 90° Angle- MD*1 for 9 thru 37 Shell Sizes	015-9516-000	.100 (2.54)	.215 (5.46)
MD*1 for 51 Shell Size	015-9516-000	.122 (3.10)	.257 (6.53)

NOTES: Screw lock assembly (322-9500-000) can be used for front front mounting. Jackpost kit (320-9505-000) consists of 2 assemblies, shipped unassembled.

This hardware is factory installed.



Shown here is a cutaway view of the float mount for the MD connector. The basic shell dimensions are the same for the float mount and the screw mounting hole configurations. View shown is for standard float mount front panel mounting. Reverse mounting is available on request.

* NOTE: Torque values are as follows:
Low Profile Jackscrew (L)-2.5 in/lbs
Standard Jackscrew (K)-2.5 in/lbs



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

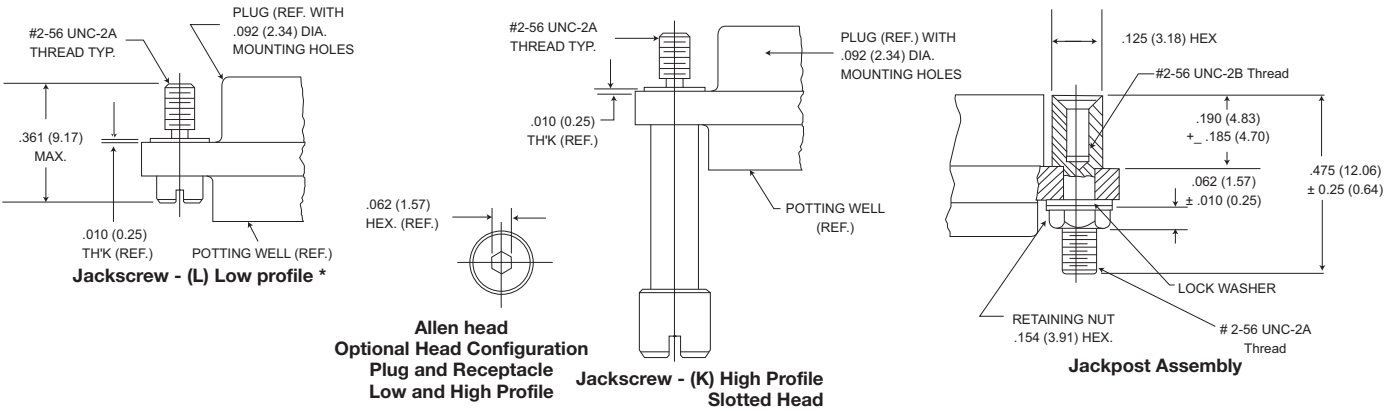
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Micro-D Plastic Shell - .050" Contact Spacing

MD

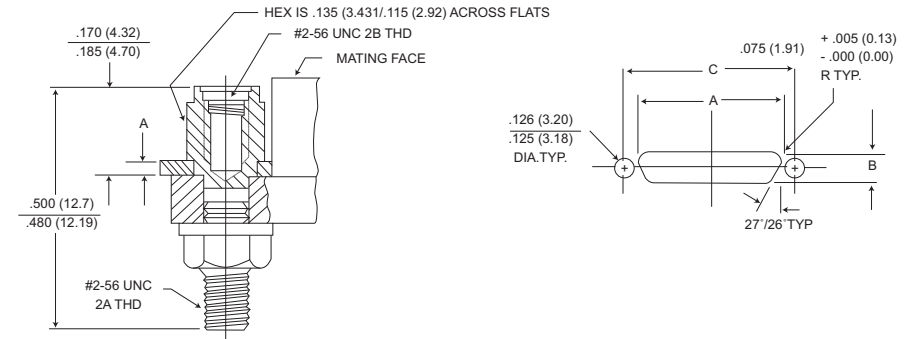
Mounting Hardware to Military Specification (Sizes 9 - 51) PER MIL-DTL-83513/5

This hardware supplied unassembled.



Description	M83513/5	Mode Code	Part Number
Slotted Head Jackscrew Assy Low Profile	-05	M5	320-9508-025
Slotted Head Jackscrew Assy High Profile	-06	M6	320-9508-027
Allen Head Jackscrew Assy Low Profile	-02	M2	320-9508-026
Allen Head Jackscrew Assy High Profile	-03	M3	320-9508-028
Jackpost Assy	-07	M7	320-9505-033

Jackpost Bushing (For Rear Panel Mounting)



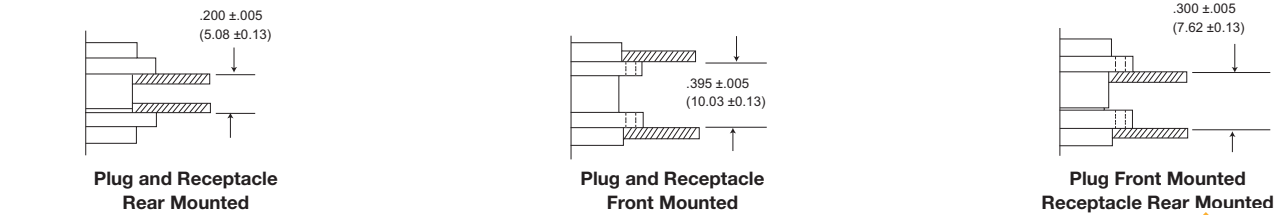
Panel Thickness	A Dim.	Jackpost Kit Number*
3/32 (2.4)	.092/.087 (2.34/2.21)	320-9505-007
1/16 (1.6)	.061/.056 (2.34/1.42)	320-9505-006
3/64 (1.2)	.047/.042 (1.19/1.07)	320-9505-005
1/32 (0.8)	.030/.025 (0.76/0.64)	320-9505-004

*2 Jackposts, 2 nuts, 2 washers.

NOTE: Torque value for jackpost 2.5 in/lbs

Plug and Receptacle Dimensions			
Shell Size	A	B	C
	+ .004 (0.10) - .000 (0.00)	+ .004 (0.10) - .000 (0.00)	± .005 (0.13)
9	.379 (9.63)	.219 (5.56)	.565 (14.35)
15	.529 (13.44)	.219 (5.56)	.715 (18.16)
21	.679 (17.25)	.219 (5.56)	.865 (21.97)
25	.779 (19.79)	.219 (5.56)	.965 (24.51)
31	.929 (23.60)	.219 (5.56)	1.115 (28.32)
37	1.079 (27.41)	.219 (5.56)	1.265 (32.13)
51	1.029 (26.14)	.261 (6.63)	1.215 (30.86)

Panel Mounting Dimensions



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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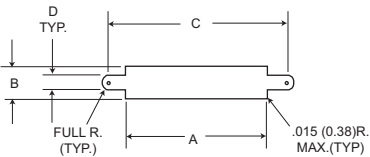


Figure 1
Front Mounting

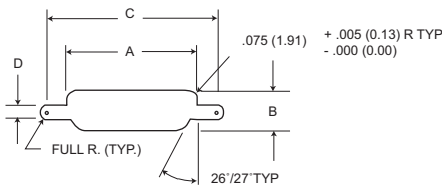


Figure 2
Rear Mounting

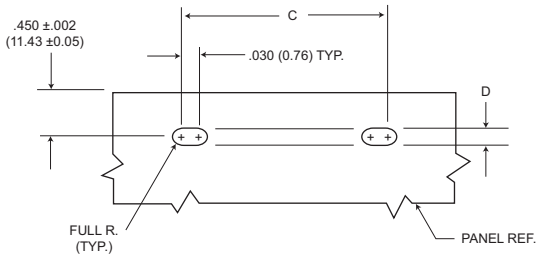


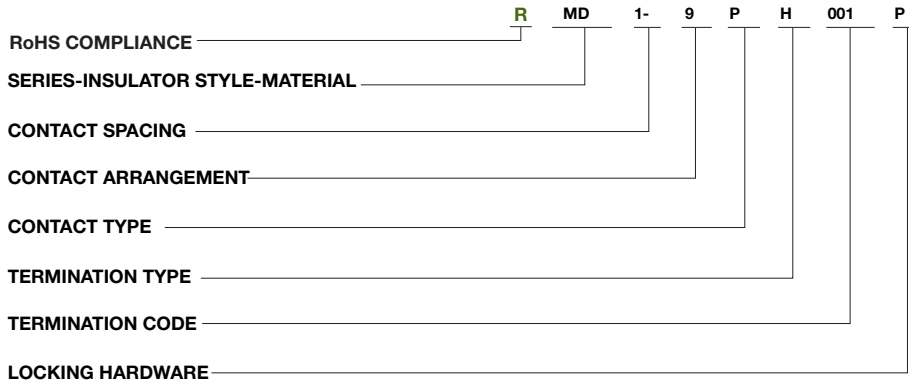
Figure 3
Edgeboard Mounting

Size	Cutout Figure	A	B	C	D
		+ .004 (0.10) - .000 (0.00)	+ .004 (0.10) - .000 (0.00)	+ .005 (0.13) - .000 (0.00)	+ .005 (0.13) - .000 (0.00)
9	1	.409 (10.39)	.172 (4.37)	.570 (14.48)	.089 (2.26)
	2	.379 (9.63)	.219 (5.56)	.570 (14.48)	.089 (2.26)
	3	-	-	.570 (14.48)	.089 (2.26)
15	1	.559 (14.20)	.172 (4.37)	.720 (18.29)	.089 (2.26)
	2	.529 (13.44)	.219 (5.56)	.720 (18.29)	.089 (2.26)
	3	-	-	.720 (18.29)	.089 (2.26)
21	1	.709 (18.00)	.172 (4.37)	.870 (22.10)	.089 (2.26)
	2	.679 (17.25)	.219 (5.56)	.870 (22.10)	.089 (2.26)
	3	-	-	.870 (22.10)	.089 (2.26)
25	1	.809 (20.55)	.172 (4.37)	.970 (24.64)	.089 (2.26)
	2	.779 (19.79)	.219 (5.56)	.970 (24.64)	.089 (2.26)
	3	-	-	.970 (24.64)	.089 (2.26)
31	1	.959 (24.36)	.172 (4.37)	1.120 (28.45)	.089 (2.26)
	2	.929 (23.60)	.219 (5.56)	1.120 (28.45)	.089 (2.26)
	3	-	-	1.120 (28.45)	.089 (2.26)
37	1	1.109 (28.17)	.172 (4.37)	1.270 (32.26)	.089 (2.26)
	2	1.079 (27.41)	.219 (5.56)	1.270 (32.26)	.089 (2.26)
	3	-	-	1.270 (32.26)	.089 (2.26)
51	1	1.059 (26.90)	.215 (5.46)	1.220 (30.99)	.089 (2.26)
	2	1.029 (26.14)	.261 (6.63)	1.220 (30.99)	.089 (2.26)
	3	-	-	1.220 (30.99)	.089 (2.26)

- NOTES:
- Front mounting (figure 1) and rear mounting (figure 2) accommodates #2-56 screws.
 - Front mounting is preferred. However, when rear mounting is necessary, use detail on previous page.
 - Edgeboard mounting bracket (figure3) uses #2-56 screws. Dimension .450 ± .002 (11.43 ± 0.05) locates the MD receptacle flush with the end of the board.

MD/MDV

PCB ordering information - page 30



MD - Clip mounting -Diallyl phthalate
MDV - Clip mounting-Polyester

1 - .050 (1.27) centers

9-15-21-25-31*-37-51. See page 7

P - Pin S - Socket

H - Insulated solid or stranded wire
L - Uninsulated solid wire
S - Solder pot to accept #26 AWG max.
harness wire.

(H) 001 - 18", 7/34 strand, #26 AWG,
MIL-W-16878/4, Type E Teflon, Yellow.

(H) 003 - 18", 7/34 strand, #26 AWG,
MIL-W-16878/4, Type E Teflon, color
coded to MIL-STD-681 System I.

(L) 2 - 1" uninsulated solid #25 AWG gold plated copper.

No designator - No hardware - standard mounting

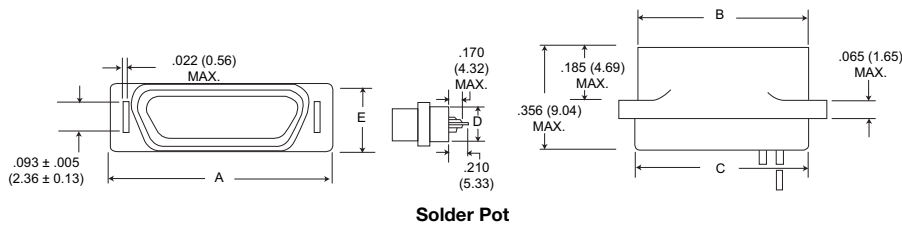
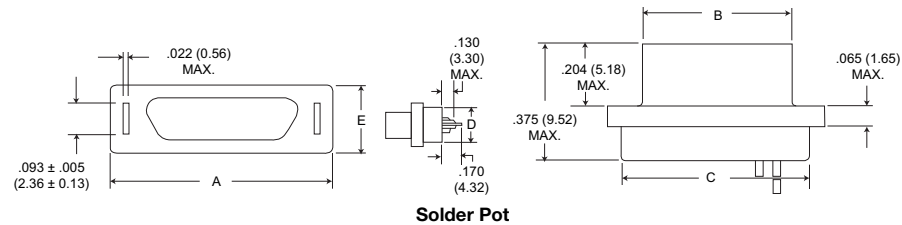
.091 (2.31) hole diameter

* Not available in clip mounting.

** See page 79 and 81 for additional codes.

Plug

**MDV Glass-filled Polyester
Plastic Insulator**



Part Number by Shell Size		A Max.	B Max.	C Max.	D Max.	E Max.	Avg. Weight*** ±5% (oz.)/±5% (gm.)
MD1-9P**	MDV1-9-P**	.512 (13.00)	.292 (7.42)	.405 (10.29)	.170 (4.32)	.215 (5.46)	.026 (0.73)
MD1-9S**	MDV1-9S**	.512 (13.00)	.376 (9.55)	.405 (10.29)	.170 (4.32)	.215 (5.46)	.026 (0.73)
MD1-15P**	MDV1-15P**	.662 (16.81)	.442 (11.23)	.555 (14.10)	.170 (4.32)	.215 (5.46)	.038 (1.10)
MD1-15S**	MDV1-15S**	.662 (16.81)	.526 (13.36)	.555 (14.10)	.170 (4.32)	.215 (5.46)	.035 (1.00)
MD1-21P**	MDV1-21P**	.812 (20.62)	.592 (15.04)	.705 (17.91)	.170 (4.32)	.215 (5.46)	.053 (1.50)
MD1-21S**	MDV1-21S**	.812 (20.62)	.676 (17.17)	.705 (17.91)	.170 (4.32)	.215 (5.46)	.050 (1.40)
MD1-25P**	MDV1-25P**	.912 (23.16)	.692 (17.58)	.805 (20.45)	.170 (4.32)	.215 (5.46)	.063 (1.80)
MD1-25S**	MDV1-25S**	.912 (23.16)	.776 (19.71)	.805 (20.45)	.170 (4.32)	.215 (5.46)	.056 (1.60)
MD1-37P**	MDV1-37P**	1.212 (30.78)	.992 (25.20)	1.105 (28.07)	.170 (4.32)	.215 (5.46)	.086 (2.45)
MD1-37S**	MDV1-37S**	1.212 (30.78)	1.076 (27.33)	1.105 (28.07)	.170 (4.32)	.215 (5.46)	.076 (2.15)
MD1-51P**	MDV1-51P**	1.162 (29.51)	.942 (23.93)	1.055 (26.80)	.213 (5.41)	.258 (6.55)	.109 (3.10)
MD1-51S**	MDV1-51S**	1.162 (29.51)	1.026 (26.06)	1.055 (26.80)	.213 (5.41)	.258 (6.55)	.093 (2.65)

Dimensions shown in inch (mm)

Specifications and dimensions subject to change



Panel Mounting Hardware

Clip Mounting

Illustrated is the recommended method of front mounting with metal panel mounting keys. Panel mounting keys are available with or without coupling retention clips.

For front mounting, place the rear of the connector thru the panel cutout. With the mounting flange against the panel, fully insert the panel mounting keys thru the slots in the flange and thru the panel cutout. Retaining the keys in this position, bend them outward against the rear of the panel. When mating a front mounted connector with an unmounted connector, a coupling retention clip assembly may be used to securely lock the two together. Mounting screw brackets are available and may be used instead of the panel mounting keys.

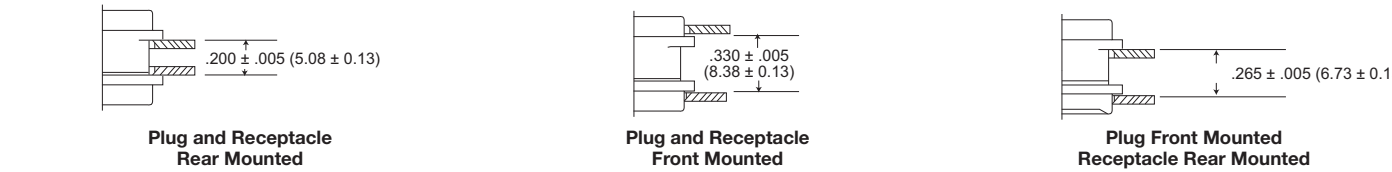
Description	Part Number
Panel Mounting Key	201-9100-000
Mounting Key and Coupling Clip Assembly	294-9100-000
Mounting Screw Bracket	015-9100-000
* Edgeboard Mounting Bracket	015-5009-000

** Edgeboard Mounting Bracket and Coupling Clip Assembly MD51428-1

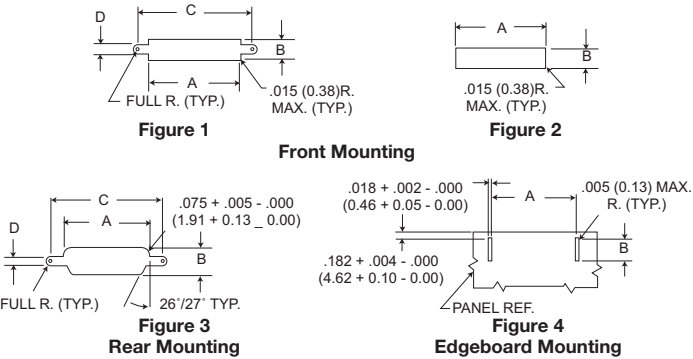
* Must be ordered separately; specify left and right hand for complete assembly.

** Must be ordered separately; assembly contains set of left and right hand types.

Dimensions (Clip Mounting Only)



Panel Cutouts

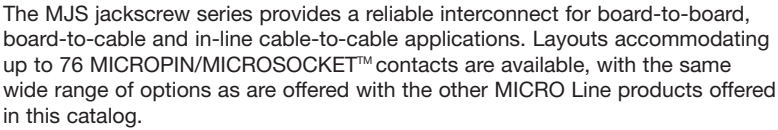


1. A panel thickness of 1/8" (3.17mm) maximum is recommended for ease of tab bending when a panel mounting key & clip assembly or edgeboard mounting brackets are used.
2. Front mounting is preferred. However, when rear mounting is necessary, use figure 3 for dimensions.
3. Figure 4 is for edge board mounting bracket or edgeboard clip assembly. The .184 +_ .002 (2.67 +_ 0.05) dimension locates the MD socket insulator flush with the end of the board.
4. Screw brackets (015-9100-000) will accommodate #2-56 screws.
5. Front mounting (Figure 1) and rear mounting (Figure 3) accommodate #2-56 screws.

Shell Size	Cutout Figure	A + .004 (0.10) - .000 (0.00)	B + .004 (0.10) - .000 (0.00)	C + .004 (0.10) - .000 (0.00)	D + .005 (0.13) - .000 (0.00)
9	1	.408 (10.36)	.172 (4.37)	.650 (16.51)	.089 (2.26)
	2	.408 (10.36)	.172 (4.37)	-	-
	3	.378 (9.60)	.217 (5.51)	.650 (16.51)	.089 (2.26)
	4	.400 (10.16)	.091 (2.31)	-	-
15	1	.588 (14.94)	.172 (4.37)	.795 (20.19)	.089 (2.26)
	2	.588 (14.94)	.172 (4.37)	-	-
	3	.528 (13.28)	.217 (5.51)	.795 (20.19)	.089 (2.26)
	4	.550 (13.97)	.091 (2.31)	-	-
21	1	.738 (18.75)	.172 (4.37)	.945 (24.00)	.089 (2.26)
	2	.738 (18.75)	.172 (4.37)	-	-
	3	.678 (17.27)	.217 (5.51)	.945 (24.00)	.089 (2.26)
	4	.700 (17.78)	.091 (2.31)	-	-
25	1	.838 (21.29)	.172 (4.37)	1.045 (26.54)	.089 (2.26)
	2	.838 (21.29)	.172 (4.37)	-	-
	3	.778 (19.76)	.217 (5.51)	1.045 (26.54)	.089 (2.26)
	4	.800 (20.32)	.091 (2.31)	-	-
37	1	1.138 (28.91)	.172 (4.37)	1.345 (34.16)	.089 (2.26)
	2	1.138 (28.91)	.172 (4.37)	-	-
	3	1.078 (27.38)	.217 (5.51)	1.345 (34.16)	.089 (2.26)
	4	1.100 (27.94)	.091 (2.31)	-	-
51	1	1.088 (27.64)	.215 (5.46)	1.295 (32.89)	.089 (2.26)
	2	1.088 (27.64)	.215 (5.46)	-	-
	3	1.028 (26.11)	.260 (6.60)	1.295 (32.89)	.089 (2.26)
	4	1.050 (26.67)	.091 (2.31)	-	-

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

MJS



	RoHS COMPLIANCE	R	MJS	*	-	26	P	H	001
	SERIES								
	INSULATOR MATERIAL								
	CONTACT ARRANGEMENT								
	CONTACT TYPE								
	TERMINATION TYPE								
	TERMINATION CODES								

* See Termination Codes shown below.

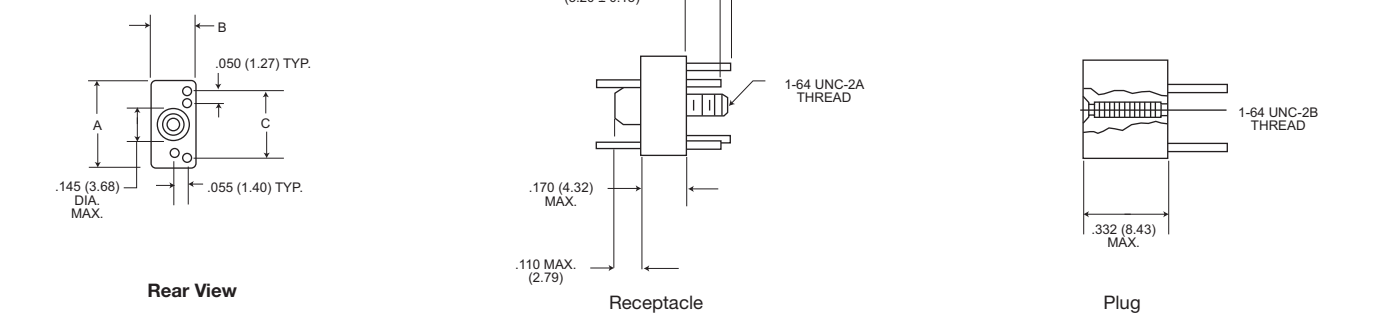
Termination Code	Length	Termination Code	Length
L61	.125 (3.18)	L14	.750 (19.05)
L56	.150 (3.81)	L2	1.000 (25.40)
L57	.190 (4.83)	L7	1.500 (38.10)
L39	.250 (6.35)	L6	2.000 (50.80)
L58	.375 (9.53)	L16	2.500 (63.50)
L1	.500 (12.70)	L10	3.000 (76.20)

Micro Center Jackscrew

MJS

Unshrouded Receptacle (10-26-51-66)

MJSB/MJSU



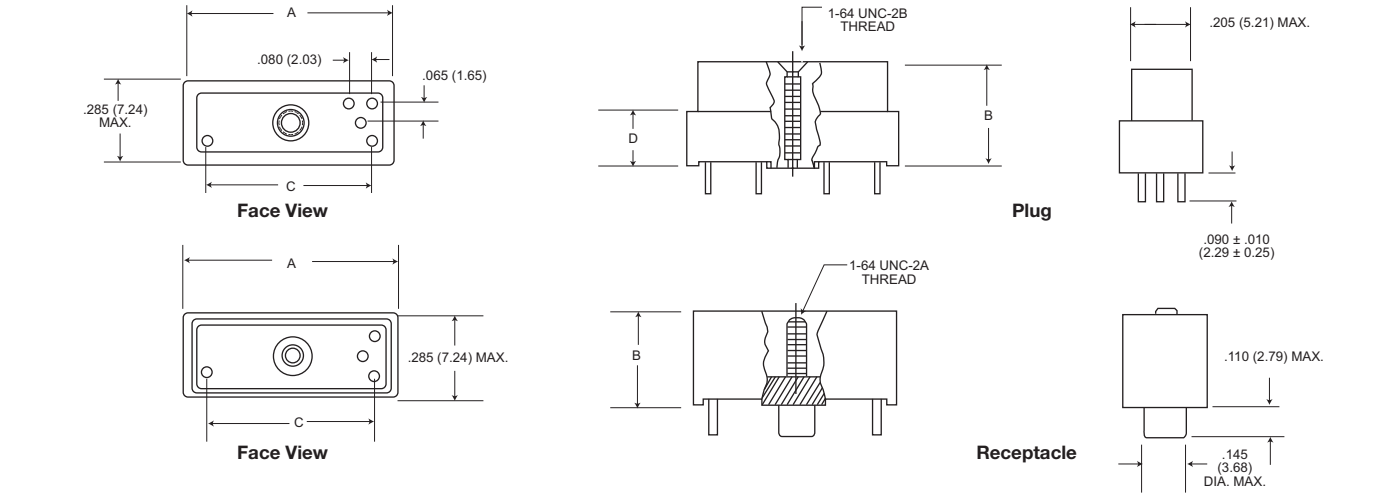
UNSHROUDED
STANDARD MATERIALS AND FINISHES

Micropin	Copper alloy, 50 miro-inch gold
Microsocket	Copper alloy, 50 micro-inch gold
Insulator	Diallyl phthalate, green color or polyetherimide, natural color
Jackscrew	Stainless steel, passivated & lubricated
Retainer, Jackscrew	Stainless steel, passivated
Insert, Threaded	Stainless steel, passivated
Post, Polarizing	Stainless steel, passivated

Part Number	A Max.	B Max.	C Bsc.
MJSB or MJSU-10P	.378 (9.60)	.190 (4.83)	.290 (7.37)
MJSB or MJSU-10S	.378 (9.60)	.190 (4.83)	.290 (7.37)
MJSB or MJSU-26P	.778 (19.76)	.190 (4.83)	.690 (17.53)
MJSB or MJSU-26S	.778 (19.76)	.190 (4.83)	.690 (17.53)
MJSB or MJSU-51P	1.028 (26.11)	.260 (6.60)	.940 (23.88)
MJSB or MJSU-51S	1.028 (26.11)	.260 (6.60)	.940 (23.88)
MJSB or MJSU-66P	1.280 (32.51)	.260 (6.60)	1.190 (30.23)
MJSB or MJSU-66S	1.280 (32.51)	.260 (6.60)	1.190 (30.23)

Shrouded Receptacle (16-28*-34)

MJSV/MJSR



SHROUDED
STANDARD MATERIALS AND FINISHES

Micropin	Copper alloy, 50 miro-inch gold
Microsocket	Copper alloy, 50 micro-inch gold
Insulator	Polyester, black color Polyphenylene sulfide, black color
Jackscrew	Stainless steel, passivated
Retainer, Jackscrew	Stainless steel, passivated
Insert, Threaded	Stainless steel, passivated
Post, Polarizing	Stainless steel, passivated

Part Number	A Max.	B Max.	C Ref.	D ± .006 (0.15)
MJSV or MJSR-16P	.700 (17.78)	.345 (8.76)	.545 (13.84)	.175 (4.45)
MJSV or MJSR-16S	.700 (17.78)	.320 (8.13)	.545 (13.84)	-
MJSV-28P* or MJSR-28P*	1.020 (25.91)	.232 (5.89)	.865 (21.97)	.062 (1.57)
MJSV-28S* or MJSR-28S*	1.020 (25.91)	.246 (6.25)	.865 (21.97)	-
MJSV-34P or MJSR-34P	1.180 (29.97)	.330 (8.38)	1.025 (26.04)	.160 (4.06)
MJSV-34S or MJSR-34S	1.180 (29.97)	.305 (7.75)	1.025 (26.04)	-

*Low profile configuration, for "L" (uninsulated solid wire) termination add .090 (2.29) to the "B" dimension. For "H" (insulated wire) termination add .200 (5.08) to the "B" dimension. For special configurations with backpotted standoffs consult factory.

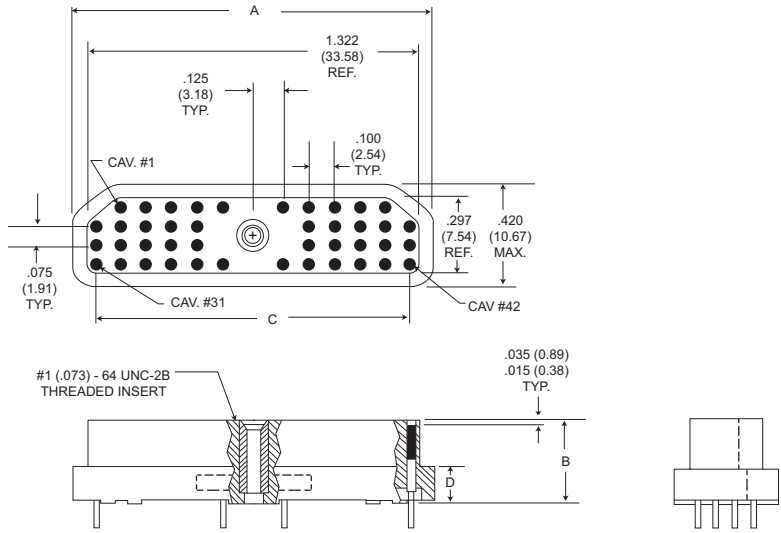


Dimensions shown in inch (mm)
Specifications and dimensions subject to change

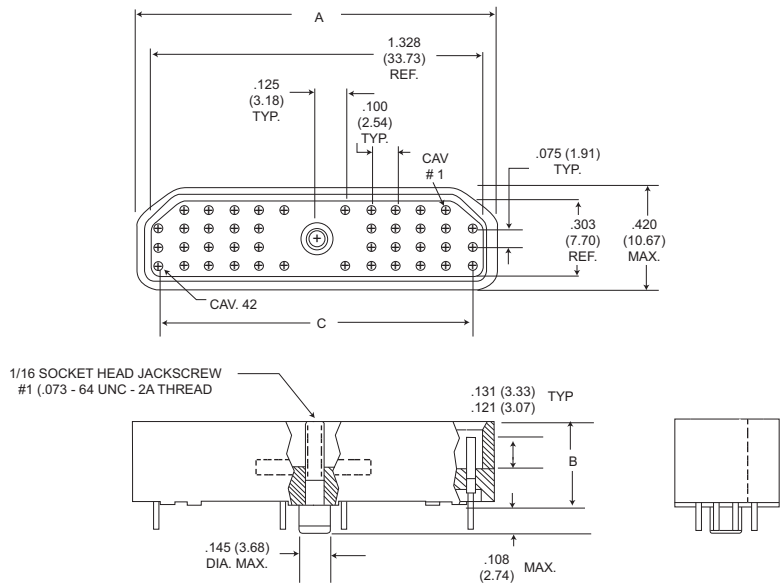
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Shrouded Receptacle (42)

MJSR-42P



MJSR-42S



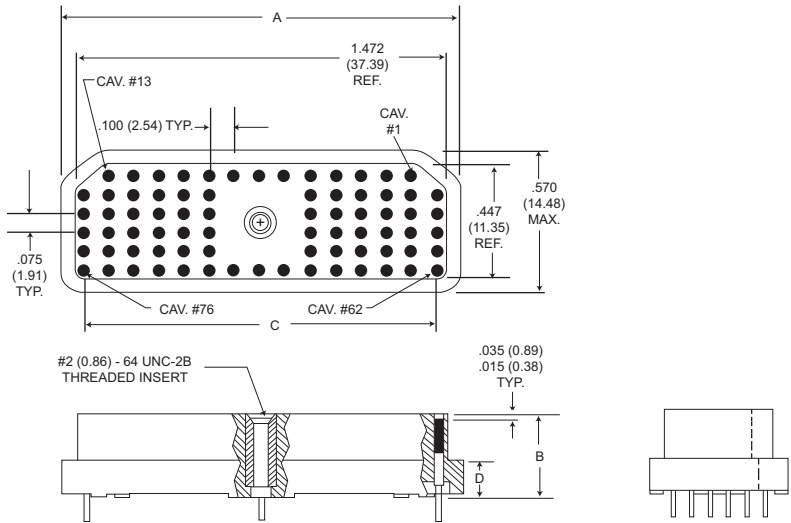
Part Number	A Max.	B Max.	C Ref.	D ±.006 (0.15)
MJSR-42P	1.445 (36.70)	.345 (8.76)	1.250 (31.75)	.142 (3.61)
MJSR-42S	1.445 (36.70)	.357 (9.07)	1.250 (31.75)	-

STANDARD MATERIALS AND FINISHES	
Micropin	Copper alloy, 50 miro-inch gold
Microsocket	Copper alloy, 50 micro-inch gold
Insulator	Polyphenylene sulfide, black color
Jackscrew	Stainless steel, passivated
Retainer, Jackscrew	Stainless steel, passivated
Insert, Threaded	Stainless steel, passivated

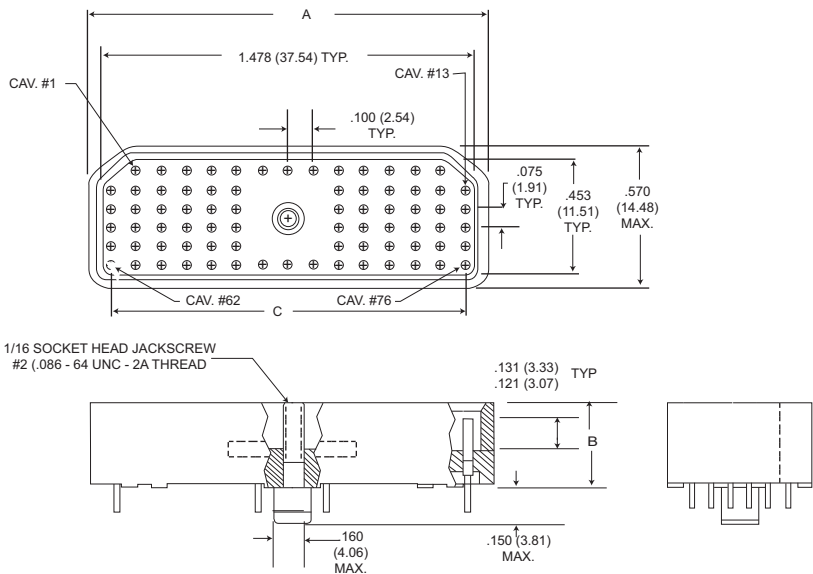
Dimensions shown in inch (mm)
Specifications and dimensions subject to change

Shrouded Receptacle (76)

MJSR-76P



MJSR-76S



Part Number	A Max.	B Max.	C Ref.	D ±.006 (0.15)
MJSR-76P	1.595 (40.51)	.345 (8.76)	1.400 (35.56)	.142 (3.61)
MJSR-76S	1.595 (40.51)	.357 (9.07)	1.400 (35.56)	-

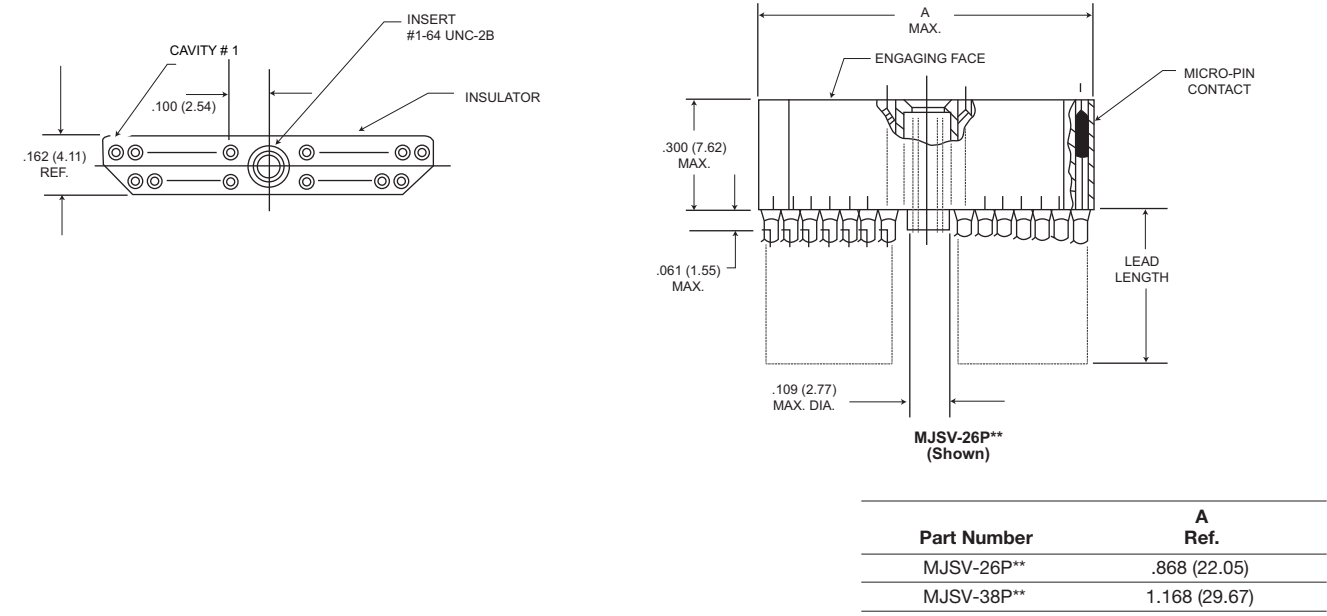
STANDARD MATERIALS AND FINISHES	
Micropin	Copper alloy, 50 miro-inch gold
Microsocket	Copper alloy, 50 micro-inch gold
Insulator	Polyphenylene sulfide, black color
Jackscrew	Stainless steel, passivated
Retainer, Jackscrew	Stainless steel, passivated
Insert, Threaded	Stainless steel, passivated

Micro Center Jackscrew

MJS

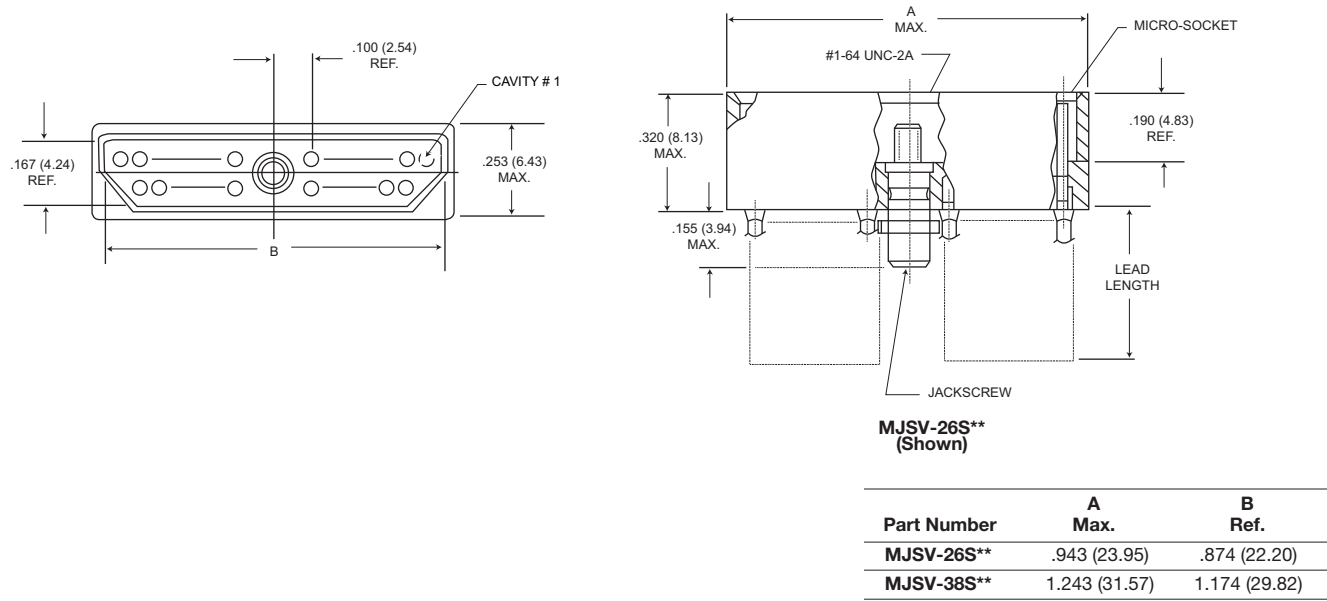
Plug (Molded-In Insert - Special)

MJSV**P

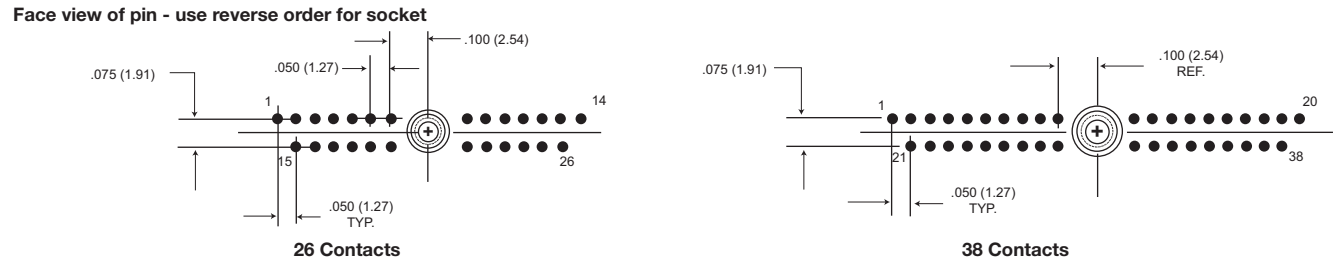


Receptacle (Special)

MJSV**S*



Contact Arrangements



Identification numbers are for reference and do not appear on connectors.

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

www.ittcannon.com



Microminiature Circular - .050" Contact SpacingMICRO-K

MICRO-K microminiature circular connectors are rugged yet lightweight - and meet or exceed the applicable requirements of MIL-DTL-83513. Applications include biomedical, instrumentation and miniature black boxes.

MIK: Accommodate up to 55 contacts on .050 (1.27) centers (equivalent to 420 contacts per square inch). Five keyway polarization prevents cross plugging. The threaded coupling nuts provide strong, reliable coupling. MIK receptacles can be either front or back panel mounted; in back mounting applications, panel thickness of up to 3/32" can be used on the larger sizes. Maximum temperature range - 55°C to + 125°C.

Standard MIK connectors are available in two shell sizes accommodating two contact arrangements pre-wired to your specific requirements.

MIKM: Similar to our MIK, except has a steel shell and receptacle for improved ruggedness and RFI resistance. It accommodates up to 85 twist pin contacts. Maximum temperature range - 55°C to + 125° C.

MIKQ: A quick disconnect metal shell and receptacle version that can be instantaneously disconnected yet provides a solid lock when engaged. Applications include commercial TV cameras, portable

radios, military gun sights, airborne landing systems and medical equipment. Maximum temperature range - 55°C to +125°C.



Specifications

STANDARD MATERIAL AND FINISHES			
	MIK	MIKM	MIKQ
Shell	Thermoplastic	Stainless Steel	Brass
Coupling Nut	Stainless Steel Passivated	Stainless Steel Passivated	Brass, Electroless Nickel Plated*
Insulator	Glass-reinforced Thermoplastic	Glass-reinforced Thermoplastic	Glass-reinforced Thermoplastic
Contacts	50 Microinch Gold Plated Copper Alloy	50 Microinch Gold Plated Copper Alloy	50 Microinch Gold Plated Copper Alloy
*For plug only Electrodeposited for receptacle.			

ELECTRO/MECHANICAL FEATURES			
	MIK	MIKM	MIKQ
No. of Contacts	7,55	7,55, 85	7,19, 37
Wire Size	#24 AWG thru #32 AWG	#24 AWG thru #32 AWG	#24 AWG thru #32 AWG
Contact Termination	Crimp	Crimp	Crimp
Contact Rating	3 Amps	3 Amps	3 Amps
Couping	Threaded	Threaded	Push/Pull
Polarization	Keyways	Keyways	Keyways
Contact Spacing	.050 (1.27) Centers	.050 (1.27) Centers	.050 (1.27) Centers
Shell Styles	0-Wall Mtg. 6-Straight Plug	0-Wall Mtg. 6-Straight Plug	7-Jam Nut 6-Straight Plug 9-Rear Panel Mtg. Receptacle

How to Order



RoHS COMPLIANCE

SERIES

CONNECTOR TYPE

SHELL STYLE

CONTACT ARRANGEMENT

CONTACT TYPE

TERMINATION TYPE

TERMINATION LENGTH CODE

HARDWARE

MIK

M

6-

55

P

*

**

R

SERIES

MIK: Microminiature Circular

CONNECTOR TYPES

No Letter - Screw coupling, plastic shell
M - Screw coupling, metal shell
Q - Push/Pull, metal shell

SHELL STYLES

0 - Wall mounting receptacle (MIK and MIKM only)
6 - Straight plug (MIK, MIKM and MIKQ)
7 - Jam nut mount (MIKQ only)
9 - Rear panel mounted receptacle (MIKQ)

CONTACT ARRANGEMENTS

7, 19, 37, 55, 85

CONTACT TYPE

P - Pin
S - Socket

TERMINATION TYPES

H - Insulated round hook-up wire
L - Uninsulated round solid wire

TERMINATION LENGTH CODE (STANDARDS)

(H) 001 - 18", 7/34 strand, #26 AWG, MIL-W-16878/4, Type E Teflon, yellow.
(H) 003 - 18",7/34 strand, #26 AWG, MIL-W-16878/4, Type E Teflon, color coded to MIL-STD-681 System I.
(L) 1 - 1/2" uninsulated solid #25 AWG gold plated copper.
(L) 2 - 1" uninsulated solid #25 AWG gold plated copper.

HARDWARE

G - Cable nut and grip (MIKQ plug only)
N - Nut only (MIKQ plug only)

NOTE: Contact types cannot be interchanged between shell styles.

Dimensions shown in inch (mm)

Specifications and dimensions subject to change

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44

Microminiature Circular - .050" Contact Spacing

MIK

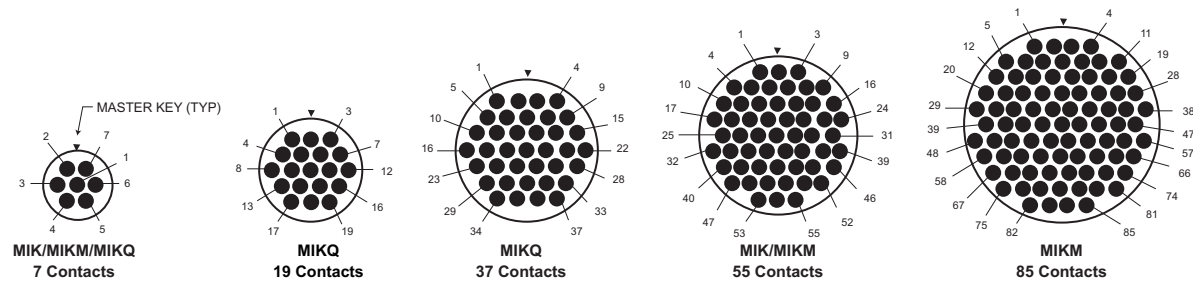
Standard Wire Termination Codes

The following termination codes are listed for your information. For additional codes please refer to Appendix on page 79 and 81. **All wire lengths are minimum.**

HARNESS TYPES (H)		
#26 AWG per MIL-W-16878 Type E, Teflon Stranded		
Length	-All Yellow	Color Coded
3 (76.2)	020	027
6 (152.4)	019	016
8 (203.2)	026	034
10 (254.0)	029	025
12 (304.8)	028	002
18 (457.2)	001	003
20 (508.0)	038	023
24 (609.6)	009	004
30 (762.0)	010	005
36 (914.4)	011	006
48 (1219.2)	013	048
72 (1828.8)	017	046
120 (3048.0)	042	041

Contact Arrangements

Face View, Pin Side-(Male Twist Pin Contacts)

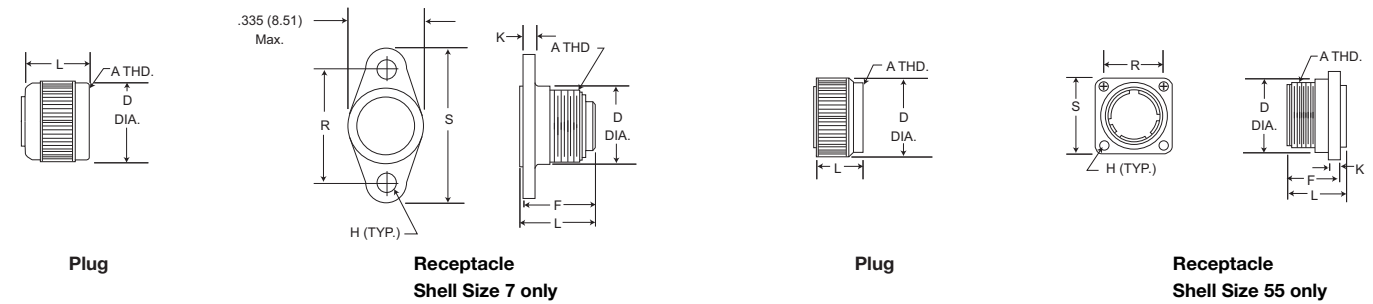


Cavity identification numbers are for reference only, they do not appear on connectors.

Shell Dimensions

MIK (Rear Panel Mount Thickness - see Tabulation "T")

Weight given is 1/2" uninsulated, solid #25 AWG gold plated copper pigtails



Plug				
Part Number by Shell Size	A Thread	D Max.	L Max.	Avg. Weight oz. (gm.) ±5%
MIK6-7P	5/16-24UNF-2B	.375 (9.52)	.315 (8.00)	.054 (1.54)
MIK6-55P	9/16-24UNF-2A	.755 (19.18)	.460 (11.68)	.202 (5.72)

Receptacle										
Part Number by Shell Size	A Thread	± D .010 (0.25)	F Max.	± H .003 (0.08)	± K .010 (0.25)	L Max.	± R .005 (0.13)	S Max.	T Max.	Avg. Weight oz. (gm.) ± 5%
MIK0-7S	5/16-24UNF-2B	.325 (8.26)	.315 (8.00)	.078 (1.98)	.062 (1.57)	.355 (9.02)	.460 (11.68)	.630 (16.00)	.032 (0.81)	.022 (.635)
MIK0-55S	9/16-24UNF-2A	.625 (15.88)	.440 (11.18)	.089 (2.26)	.100 (2.54)	.495 (12.57)	.580 (14.73)	.760 (19.30)	.062 (1.57)	.134 (3.81)

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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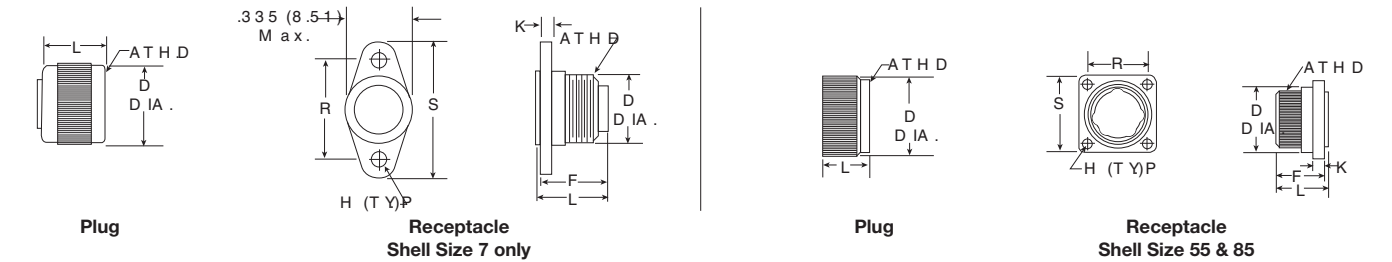


Microminiature Circular - .050" Contact Spacing

MIKM/MIKQ

Shell Dimensions (Continued)

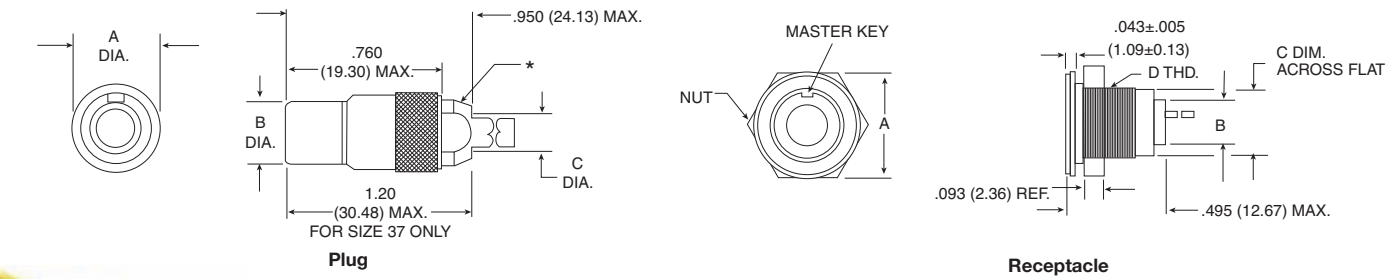
MIKM (Rear Panel Mount Thickness .335 (8.51) max. - see Tabulation "T")



Plug				
Part Number by Shell Size	A Thread	D Max.	L Max.	Avg. Weight oz. (gm.)±5%
MIKM6-7P	5/16-24UNF-2A	.375 (9.52)	.315 (8.00)	.054 (1.54)
MIKM6-55P	5/8-24UNEF-2B	.775 (19.18)	.440 (11.18)	.333 (9.44)
MIKM6-85P	11/16-24UNEF-2B	.860 (21.84)	.460 (11.68)	.419 (11.88)

Receptacle										
Part Number by Shell Size	A Thread	D	F Max.	H ± .003 (0.08)	K	L Max.	R ± .005 (0.13)	S Max.	T Max.	Avg. Weight oz. (gm.)±5%
MIKM0-7S	5/16-24UNF-2A	.325 (8.26)	.320 (8.13)	.078 (1.98)	.062 (1.57)	.400 (10.16)	.460 (11.68)	.630 (16.00)	.032 (0.81)	.051 (1.45)
MIKM0-55S	5/8-24UNEF-2A	.625 (15.88)	.440 (11.18)	.091 (2.31)	.062 (1.57)	.490 (12.45)	.580 (14.73)	.760 (19.30)	.125 (3.18)	.269 (7.62)
MIKM0-85S	11/16-24UNEF-2A	.745 (18.92)	.440 (11.18)	.091 (2.31)	.062 (1.57)	.490 (12.45)	.674 (17.12)	.845 (21.46)	.125 (3.18)	.346 (9.80)

MIKQ (Front Panel Mounting Type Shown-.093 (2.36) Thickness)

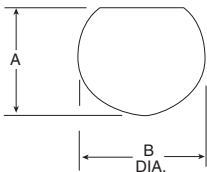


Plug				
Part Number by Shell Size	A MAX.	B MAX.	C Ref.	Avg. Weight oz. (gm.)±5%
MIKQ6-7S	.385 (9.78)	.305 (7.75)	.180 (4.57)	.214 (6.08)
MIKQ6-19S	.515 (13.08)	.405 (10.29)	.260 (6.60)	.376 (10.70)
MIKQ6-37S	.760 (19.30)	.635 (16.13)	.350 (8.89)	.714 (20.23)

*Std. Conn. not supplied with Cable Nut & Grip, See Mod Codes. Lanyard Release Is Available. Consult factory.

Receptacle					
Part Number by Shell Size	A MAX.	B MAX.	C MAX.	D Thread	Avg. Weight oz. (gm.)±5%
MIKQ6-7S	.510 (12.95)	.245 (6.22)	.359 (9.12)	3/8-32UNEF-2A	.128 (3.63)
MIKQ7-19P	.575 (14.60)	.345 (8.76)	.470 (11.94)	1/2-28UNEF-2A	.214 (6.08)
MIKQ7-37P	.855 (21.71)	.520 (13.20)	.740 (18.80)	3/4-20UNEF-2A	.300 (8.52)

MIKQ Front Panel Mounting



Front Panel Mounting-MIKQ7		
Shell Size	A ± .005 (0.13)	B DIA.
MIKQ7-7P	.364 (9.24)	.390 (9.91)
MIKQ7-19P	.475 (12.06)	.515 (13.08)
MIKQ7-37P	.740 (18.78)	.755 (19.17)



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

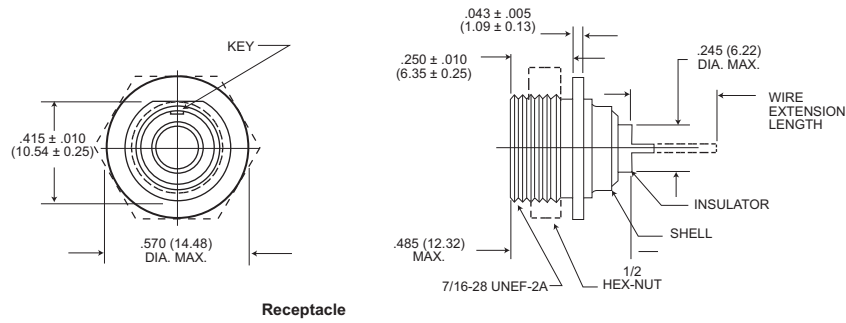
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Microminiature Circular - .050" Contact Spacing

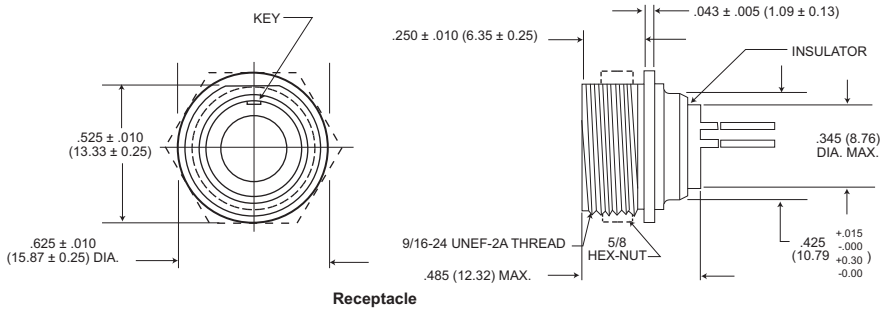
MIKQ

Shell Dimensions (Continued)

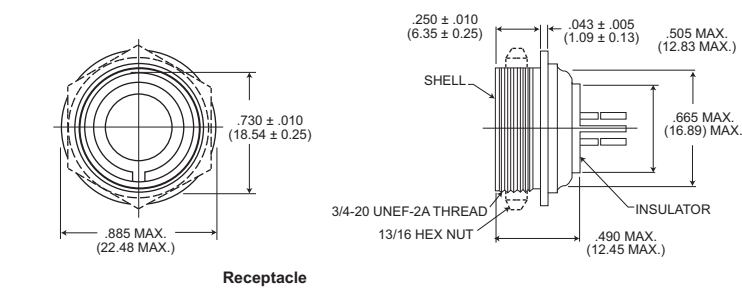
MIKQ9-7P (Back Panel Mounting)



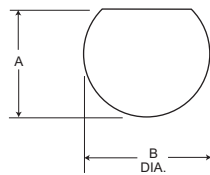
MIKQ9-19P (Back Panel Mounting)



MIKQ9-37P (Back Panel Mounting)



MIKQ Rear Panel Mounting



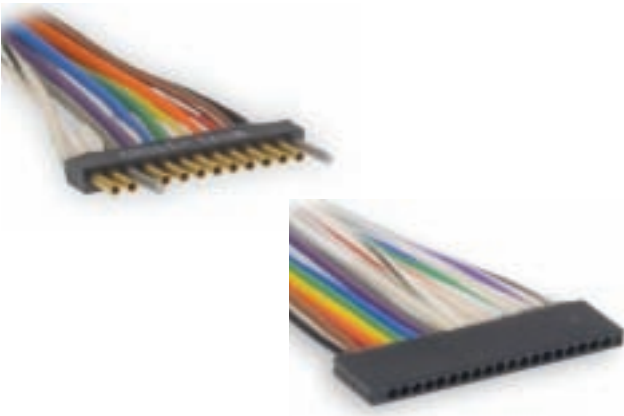
Rear Panel Mounting-MIKQ9		
Shell Size	A $\pm .005$ (0.13)	B Dia.
MIKQ9-7P	.425 (10.76)	.440 (11.18)
MIKQ9-19P	.535 (13.58)	.564 (14.33)
MIKQ9-37P	.740 (18.78)	.755 (19.17)

Microstrips .050" Contact Spacing

MT

The Cannon Microstrips provide an extremely dense and reliable interconnection solution in a minimum profile package, giving great application flexibility. Available with latches or guide pins, Microstrips are frequently found in board-to-wire applications where high reliability is a primary concern.

Three termination styles are available: solder cup, pigtail, harness, or printed circuit leads. The MicroPin Contact System assures maximum performance in a minimum package.



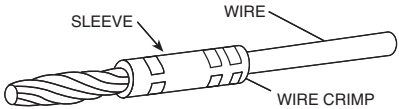
Product Features

- High Performance MicroPin Contact System
- High-density .050” contact spacing
- Pre-wired for ease of installation
- Fully potted wire terminations
- Guide pins for alignment and polarizing
- Quick-disconnect latches
- 3 Amp current rating
- Precision crimp terminations
- Solder cup, pigtail or printed circuit terminations
- Surface mount leads

MicroPin Contact System

The Cannon MicroPin Contact System offers uncompromised performance in downsized interconnects. The beryllium copper pin contact is fully recessed in the insulator, assuring positive contact alignment and robust performance. The socket contact is precision machined from high strength copper alloy and features a smooth lead-in chamfer.

The MicroPin features seven points of electrical contact. This contact system assures high normal force, excellent wipe and superior shock and vibration performance.



Specifications

Current Rating	3 Amps max
Dielectric Withstanding Voltage	900 VAC @ sea level; 300 VAC @ 70,000 feet altitude
Insulation Resistance	5000 megohms min.
Contact Resistance	8 milliohms max.
Operating Temperature	MTV polyester -56°C to +125°C; MTB diallyl phthalate -55°C to +150°C
Durability	500 cycles min.
Shock/Vibration	50 G's/20 G's
Connector Mating Force	(8 oz.) x (# of contacts)
Latch Retention	5 lbs. min.
Wire Size	#26 AWG insulated wire, #25 AWG uninsulated solid wire. MT strips will also accommodate #24 AWG through #32 AWG.
	For other wiring options contact the factory for ordering information.
	General Performance requirements in accordance with MIL-DTL-83513

Materials and Finishes

Insulator	MTV: Glass-filled polyester per MIL-M-24519; MTB: Glass-filled diallyl phthalate per MIL-M-14
Contact	Copper Alloy per MIL-C-83513
Contact Finish	50 Microinches Min. Gold Plated per MIL-G-45204
Insulated Wire	#26 AWG. 19/38 Stranded, silver-plated copper, TFE Teflon insulation per MIL-W-16878/4
Uninsulated Solid Wire	#25 AWG gold-plated copper per QQ-W-343
Potting Material/Contact Encapsulant	Epoxy
Latch	300 series stainless steel, passivated



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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MT

RoHS Compliance			
Series	MTB1 – High Temperature Diallyl Phthalate 150°C (Recommended for severe environments) MTV1 – Polyester 125°C (Recommended for general purpose use)		
Number of Cavities	2 through 40. This number is the total number of cavities including guide pins and latches. 40 positions is the maximum recommended size for standard strips, but sizes up to 120 positions are available on request.		
Contact Type	P- Pin S – Socket		
Termination Style	Solder Cup contacts for customer termination S Pre-wired Pigtails H067 – Pre-wired pigtail with 18” of insulated Teflon wire per M22759/11, #26 AWG, 19 strand, yellow HY01 – Pre-wired pigtail with 18” of insulated Teflon wire per M22759/11, #26 AWG, 19 strand, 10 color repeating Straight Terminals .018” diameter, gold-plated L1 – 5” extension L2 – 1” extension L57 – .190” extension L61 – .125” extension Right Angle Terminals staggered footprint .018” diameter, gold plated AL57 – .190” extension AL61 – .125” extension Right Angle Terminals .050" in-line footprint .018" diameter, gold plated BL57 – .190” extension BL61 – .125” extension Surface Mount .018” diameter, gold-plated CL1		
Guide Pin and Latch Options	01 – Guide pin installed in end cavities of socket strip. Blank holes in end cavities of pin strip. 02 – Guide pin installed in cavity #1 of socket Strip. Blank holes in cavity #1 of pin strip. 03 – Spring latches installed in end cavities of socket strip. Latch clips installed in end cavities of pin strip. For use with MTV1 only. 04 – Spring latch installed in center cavity of socket strip. Spring latch installed in center cavity of pin strip. For use with MTV1 only.		
	01 Guide Pins In End Cavities	02 Guide Pins In Cavity #1	03 End Latches
	04 Center Latch		

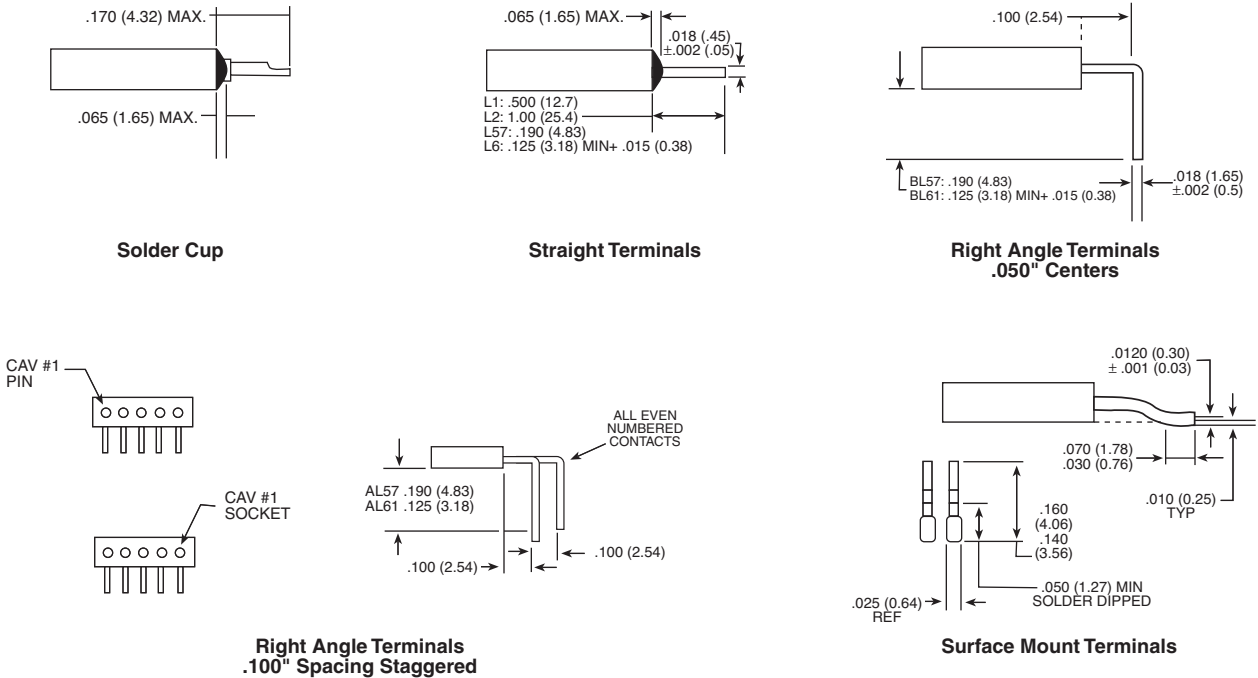
Microstrips .050" Contact Spacing

MT

Connector Weights

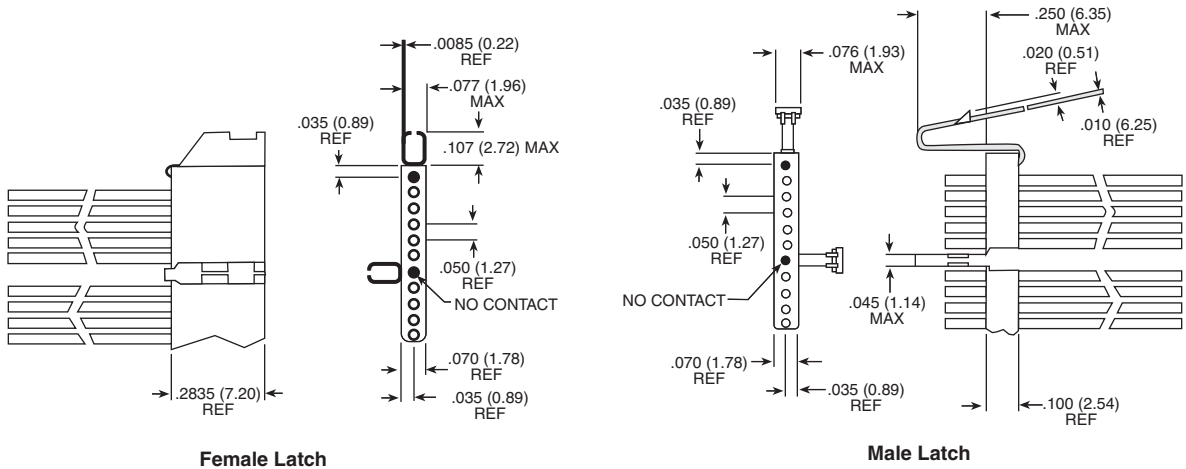
Contact (with std. 1/2" copper pigtails)				.040 gms.
	MTB	pin		.021 gms.
Insulator (per contact cavity)		socket		.006 gms.
	MTV	pin		.014 gms.
		socket		.004 gms.
Guide Post	Stainless Steel			.035 gms.
Latch	Male			.035 gms.
	Female			.074 gms.

Terminal Dimensions

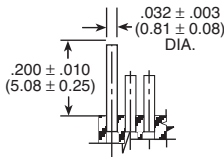


Dimensions shown in inch (mm)
Specifications and dimensions subject to change

Latch Dimensions



Guide Pin Dimensions



Standard Wire Termination Codes

The following termination codes are listed for your information. For additional codes please refer to Appendix on page 79 and 81. **All wire lengths are minimum.**

Harness Type - (H)			Solid Uninsulated Type - (L)	
#26 AWG per MIL-W-16878 Type E; Teflon Stranded			#25 AWG Gold Plated Copper	
Length	All Yellow	Color Coded	Termination Code	Length
3 (76.2)	H020	H027	L61	.125 (3.18)
6 (152.4)	H019	H016	L56	.150 (3.81)
8 (203.2)	H026	H034	L57	.190 (4.83)
10 (254.0)	H029	H025	L39	.250 (6.35)
12 (304.8)	H028	H002	L58	.375 (9.52)
18 (457.2)	H001	H003	L1	.500 (12.70)
20 (508.0)	H033	H023	L14	.750 (19.05)
24 (609.6)	H009	H004	L2	1.000 (25.40)
30 (762.0)	H010	H005	L7	1.500 (38.10)
36 (914.4)	H011	H006	L6	2.000 (50.80)
48 (1219.2)	H013	H048	L16	2.500 (63.50)
72 (1828.5)	H017	H046	L10	3.000 (76.20)
120 (3048.0)	H042	H041		

Microminiature Strip - .100/.050" Contact Spacing

MT

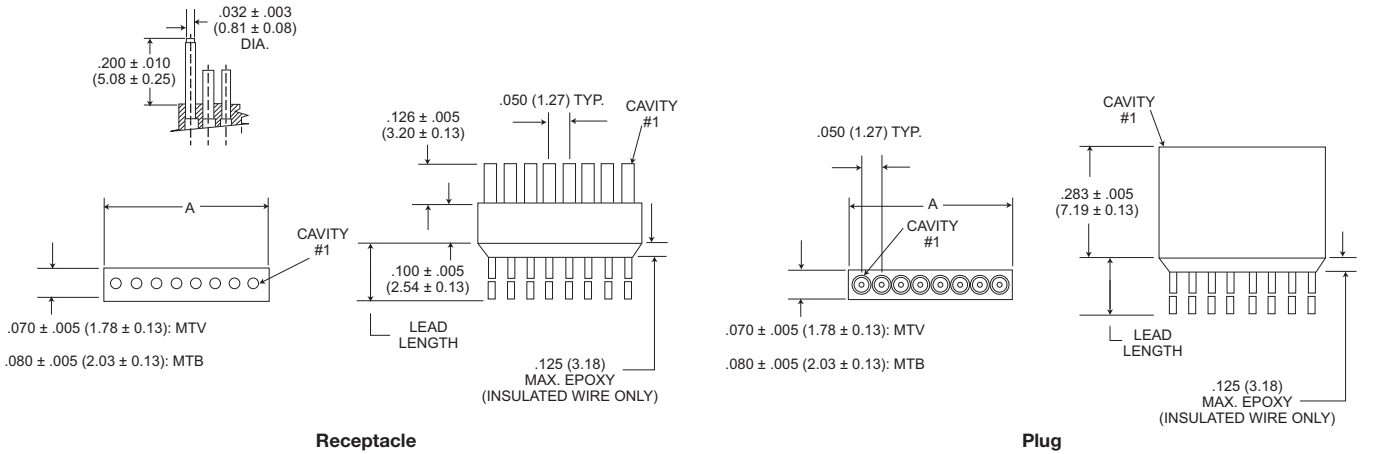
Polarization



Modification code "-01" in the part number refers to guide posts located on both ends of the socket side of the 50-MIL STRIP connector and empty cavities on the pin side to accept the guide posts.

Although in many cases it is not necessary to polarize 50-MIL STRIP connectors, there are several ways to prevent cross plugging. One method is the use of guide posts that can be located in specified cavities to assure that the contacts will align when these post are positioned before mating.

MTB1 and MTV1 - .050 (1.27) Contact Centers



Part Number by Size	A ±.015 (0.38)	Part Number by Size	A ±.015 (0.38)	Part Number by Size	A ±.015 (0.38)	Part Number by Size	A ±.015 (0.38)	Part Number by Size	A ±.015 (0.38)	Part Number by Size	A ±.015 (0.38)
MT*1-1**	.070 (1.78)	MT*1-21**	1.070 (27.18)	MT*1-41**	2.070 (52.58)	MT*1-61**	3.070 (77.98)	MT*1-81**	4.070 (103.38)	MT*1-101**	5.070 (128.78)
MT*1-2**	.120 (3.05)	MT*1-22**	1.120 (28.45)	MT*1-42**	2.120 (53.85)	MT*1-62**	3.120 (79.25)	MT*1-82**	4.120 (104.65)	MT*1-102**	5.120 (130.05)
MT*1-3**	.170 (4.32)	MT*1-23**	1.170 (29.72)	MT*1-43**	2.170 (55.12)	MT*1-63**	3.170 (80.52)	MT*1-83**	4.170 (105.92)	MT*1-103**	5.170 (131.32)
MT*1-4**	.220 (5.59)	MT*1-24**	1.220 (30.99)	MT*1-44**	2.220 (56.39)	MT*1-64**	3.220 (81.79)	MT*1-84**	4.220 (107.19)	MT*1-104**	5.220 (132.59)
MT*1-5**	.270 (6.85)	MT*1-25**	1.270 (32.36)	MT*1-45**	2.270 (57.66)	MT*1-65**	3.270 (83.06)	MT*1-85**	4.270 (108.46)	MT*1-105**	5.270 (133.86)
MT*1-6**	.320 (8.13)	MT*1-26**	1.320 (33.53)	MT*1-46**	2.320 (58.93)	MT*1-66**	3.320 (84.33)	MT*1-86**	4.320 (109.73)	MT*1-106**	5.320 (135.13)
MT*1-7**	.370 (9.40)	MT*1-27**	1.370 (34.80)	MT*1-47**	2.370 (60.20)	MT*1-67**	3.370 (85.60)	MT*1-87**	4.370 (111.00)	MT*1-107**	5.370 (136.40)
MT*1-8**	.420 (10.67)	MT*1-28**	1.420 (36.07)	MT*1-48**	2.420 (61.47)	MT*1-68**	3.420 (86.87)	MT*1-88**	4.420 (112.27)	MT*1-108**	5.420 (137.67)
MT*1-9**	.470 (11.94)	MT*1-29**	1.470 (37.34)	MT*1-49**	2.470 (62.74)	MT*1-69**	3.470 (88.14)	MT*1-89**	4.470 (113.54)	MT*1-109**	5.470 (138.94)
MT*1-10**	.520 (13.60)	MT*1-30**	1.520 (38.61)	MT*1-50**	2.520 (64.01)	MT*1-70**	3.520 (89.41)	MT*1-90**	4.520 (114.81)	MT*1-110**	5.520 (140.21)
MT*1-11**	.570 (14.48)	MT*1-31**	1.570 (39.88)	MT*1-51**	2.570 (65.28)	MT*1-71**	3.570 (90.68)	MT*1-91**	4.570 (116.08)	MT*1-111**	5.570 (141.48)
MT*1-12**	.620 (15.75)	MT*1-32**	1.620 (41.15)	MT*1-52**	2.620 (66.55)	MT*1-72**	3.620 (91.95)	MT*1-92**	4.620 (117.35)	MT*1-112**	5.620 (142.75)
MT*1-13**	.670 (17.02)	MT*1-33**	1.670 (42.42)	MT*1-53**	2.670 (67.82)	MT*1-73**	3.670 (93.22)	MT*1-93**	4.670 (118.62)	MT*1-113**	5.670 (144.02)
MT*1-14**	.720 (18.29)	MT*1-34**	1.720 (43.69)	MT*1-54**	2.720 (69.09)	MT*1-74**	3.720 (94.49)	MT*1-94**	4.720 (119.89)	MT*1-114**	5.720 (145.29)
MT*1-15**	.770 (19.56)	MT*1-35**	1.770 (44.96)	MT*1-55**	2.770 (70.36)	MT*1-75**	3.770 (95.76)	MT*1-95**	4.770 (121.16)	MT*1-115**	5.770 (146.56)
MT*1-16**	.820 (20.83)	MT*1-36**	1.820 (46.23)	MT*1-56**	2.820 (71.63)	MT*1-76**	3.820 (97.03)	MT*1-96**	4.820 (122.43)	MT*1-116**	5.820 (147.83)
MT*1-17**	.870 (22.10)	MT*1-37**	1.870 (47.50)	MT*1-57**	2.870 (72.90)	MT*1-77**	3.870 (98.30)	MT*1-97**	4.870 (123.70)	MT*1-117**	5.870 (149.10)
MT*1-18**	.920 (23.37)	MT*1-38**	1.920 (48.77)	MT*1-58**	2.920 (74.17)	MT*1-78**	3.920 (99.57)	MT*1-98**	4.920 (124.97)	MT*1-118**	5.920 (150.37)
MT*1-19**	.970 (24.64)	MT*1-39**	1.970 (50.04)	MT*1-59**	2.970 (75.44)	MT*1-79**	3.970 (100.84)	MT*1-99**	4.970 (126.24)	MT*1-119**	5.970 (151.64)
MT*1-20**	1.020 (25.91)	MT*1-40**	2.020 (51.31)	MT*1-60**	3.020 (76.71)	MT*1-80**	4.020 (102.11)	MT*1-100**	5.020 (127.50)	MT*1-120**	6.020 (152.91)

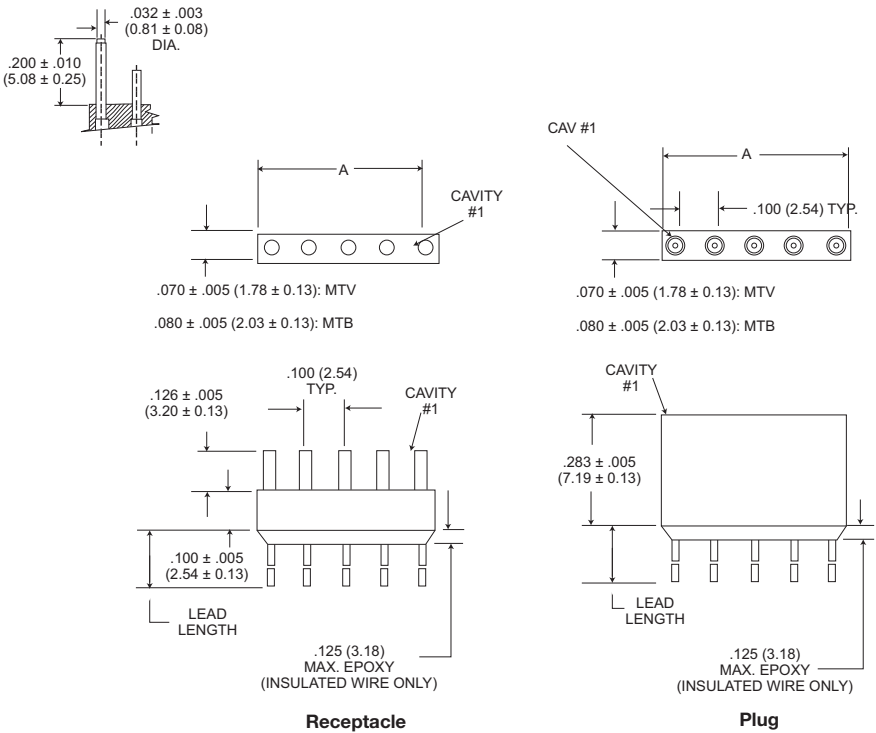
NOTE: MTB1 available in up to 120 contacts.



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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MTB2 and MTV2 - .100 (2.54) Contact Centers



Part Number by Size	A ±.015 (0.38)	Part Number by Size	A ±.015 (0.38)
MT*2-1**	.070 (1.78)	MT*2-31**	3.070 (77.98)
MT*2-2**	.170 (4.32)	MT*2-32**	3.170 (80.52)
MT*2-3**	.270 (6.86)	MT*2-33**	3.270 (83.06)
MT*2-4**	.370 (9.40)	MT*2-34**	3.370 (85.60)
MT*2-5**	.470 (11.94)	MT*2-35**	3.470 (88.14)
MT*2-6**	.570 (14.48)	MT*2-36**	3.570 (90.68)
MT*2-7**	.670 (17.02)	MT*2-37**	3.670 (93.22)
MT*2-8**	.770 (19.56)	MT*2-38**	3.770 (95.76)
MT*2-9**	.870 (22.10)	MT*2-39**	3.870 (98.30)
MT*2-10**	.970 (24.64)	MT*2-40**	3.970 (100.84)
MT*2-11**	1.070 (27.18)	MT*2-41**	4.070 (103.38)
MT*2-12**	1.170 (29.72)	MT*2-42**	4.170 (105.92)
MT*2-13**	1.270 (32.26)	MT*2-43**	4.270 (108.46)
MT*2-14**	1.370 (34.80)	MT*2-44**	4.370 (111.00)
MT*2-15**	1.470 (37.34)	MT*2-45**	4.470 (113.54)
MT*2-16**	1.570 (39.88)	MT*2-46**	4.570 (116.08)
MT*2-17**	1.670 (42.42)	MT*2-47**	4.670 (118.62)
MT*2-18**	1.770 (44.96)	MT*2-48**	4.770 (121.16)
MT*2-19**	1.870 (47.50)	MT*2-49**	4.870 (123.70)
MT*2-20**	1.970 (50.04)	MT*2-50**	4.970 (126.24)
MT*2*21**	2.070 (52.58)	MT*2*51**	5.070 (128.78)
MT*2-22**	2.170 (55.12)	MT*2-52**	5.170 (131.32)
MT*2-23**	2.270 (57.66)	MT*2-53**	5.270 (133.86)
MT*2-24**	2.370 (60.20)	MT*2-54**	5.370 (136.40)
MT*2-25**	2.470 (62.74)	MT*2-55**	5.470 (138.94)
MT*2-26**	2.570 (65.28)	MT*2-56**	5.570 (141.48)
MT*2-27**	2.670 (67.82)	MT*2-57**	5.670 (144.02)
MT*2-28**	2.770 (70.36)	MT*2-58**	5.770 (146.56)
MT*2-29**	2.870 (72.90)	MT*2-59**	5.870 (149.10)
MT*2-30**	2.970 (75.44)	MT*2-60**	5.970 (151.64)

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

Micro Edgeboard - .050" Contact Spacing

MEB



The Micro Edgeboard (MEB) connector series provides a combination of high density and high reliability for applications in airborne and space systems, computers and peripherals, and industrial /commercial control systems. This series incorporates the proven MICROPIN™/MICROSOCKET™ contact. This contact has an outstanding record of high reliability and millions of contacts are in use in various applications where electrical interconnects are used.

The MEB has machined aluminum shells for ruggedness, diallyl phthalate insulator for top electrical performance and a 36-position polarization key system to prevent cross plug-

ging. Contacts are on .050 (1.27) center spacings. A variety of termination types are available, including 90° or right angle pigtails for multi-layered P.C. boards, "coke bottle" termination for double-sided P.C. boards. Harnessing capability is also available for both pin and socket sides.

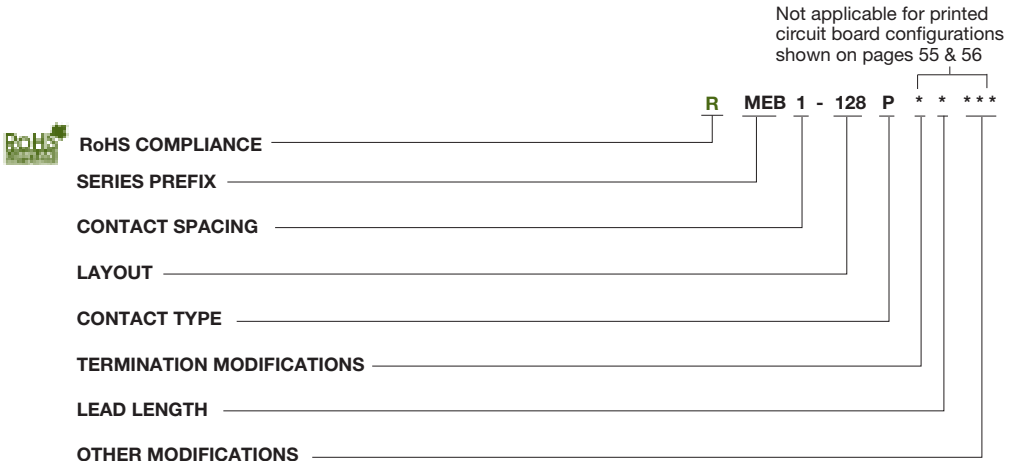
The MEB, including the SBR 90° or right angle variation available for multi-layer boards, can be mounted on the female (daughter) side of double or single-sided P.C. boards. The mating male (mother) board side can have the terminations formed to meet the application demands.

Conforms to MIL-C-55302/120 thru 123. (not qualified)

Specifications

MATERIALS AND FINISHES		TERMINATION TYPES	
Shell:	6061-T6 Aluminum Alloy per QQ-A-200/8 or QQ-A-225/8, electroless nickel per SAE AMS-C-26074, Class 4, except .0010 to .0015 (0.03 to 0.04) thick or conversion coating per MIL-C-5541, Class 3, color gold.	Consult factory for stranded wie lead modifications codes.	
Contact, Pin and Socket:	Copper Alloy, 50 microinch gold per ASTM B488, Type II, Code C, Class 1.25	MECHANICAL FEATURES	
Jackscøw/Jackpost:	303 stainless steel, passivated per QQ-P-35.	Size or Length:	2 sizes
Insulator:	Glass-filled diallyl phthalate per MIL-M-14, Type SDG-F, color green Polyester per MIL-M-24519, Type GPT-30F , color black available for MEB-128 upon request.	Coupling:	Friction/Jackscrew
		Polarization:	Shells, polarizing keys (36 positions)
		Contact Spacing Centers:	.050 (1.27)
		Shell Styles:	Plug and receptacle

How to Order



SERIES PREFIX		TERMINATION MODIFICATIONS	
MEB -	Micro edgeboard, plug with twist pin contacts or recept. with microsocket contacts.	L -	Uninsulated solid wire
		H -	Insulated stranded round harness wire
		S -	Solder pots
		BR -	PC board right angle, socket side only
CONTACT SPACING		LEAD LENGTH	
1 -	.050 (1.27) centers 128/184	Consult factory for wire lead modification codes.	
2 -	.100 (2.54) centers 64/92 (alternate contact holes)	OTHER MODIFICATIONS	
		Consult factory	
LAYOUT			
64, 92, 128, 184			
CONTACT TYPE			
P - Pin			
S - Socket			
* For other contact spacing accommodations consult customer service.			



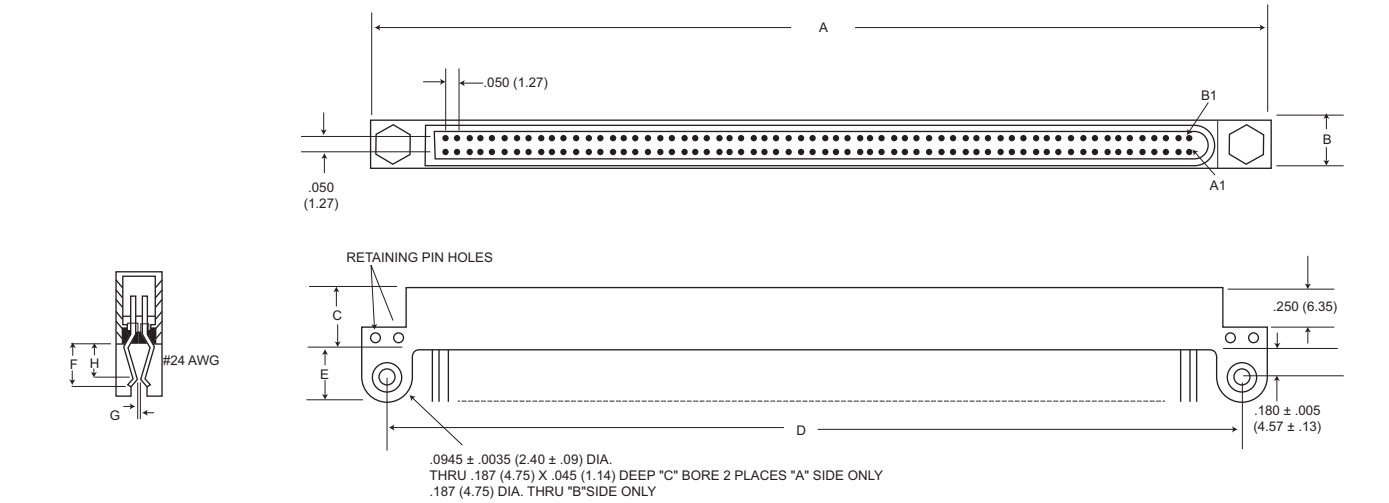
Dimensions shown in inch (mm)
Specifications and dimensions subject to change

Micro Edgeboard - .050" Contact Spacing

MEB

Plug (Mother Board)

MEB1-12BS

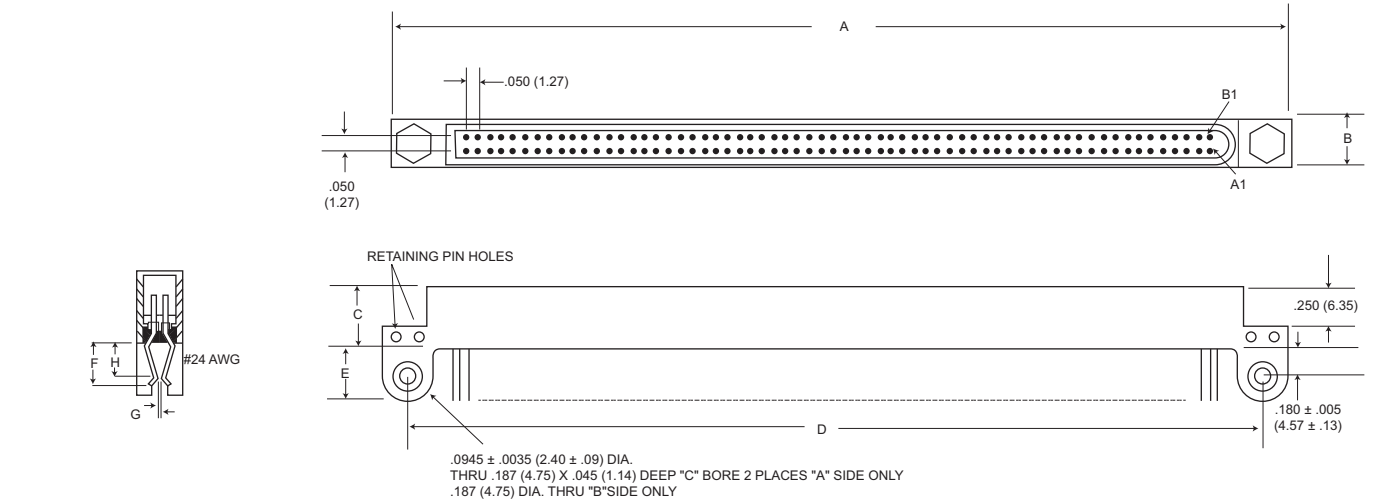


Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.010 (0.25)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G* Max.	H ±.020 (0.51)
128S	.5 (14.17)	3.950 (100.33)	.250 (6.35)	.400 (10.16)	3.700 (93.98)	.300 (7.62)	.280 (7.11)	.030 (0.76)	.200 (5.08)
128SBR	.5 (14.17)								

*Will accept up to .093 (2.36) thick P.C. Board with shell modifications.

Receptacle (Daughter Board)

MEB1-12BS



Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.010 (0.25)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G* Max.	H ±.020 (0.51)
128S	.5 (14.17)	3.950 (100.33)	.250 (6.35)	.400 (10.16)	3.700 (93.98)	.300 (7.62)	.280 (7.11)	.030 (0.76)	.200 (5.08)
128SBR	.5 (14.17)								

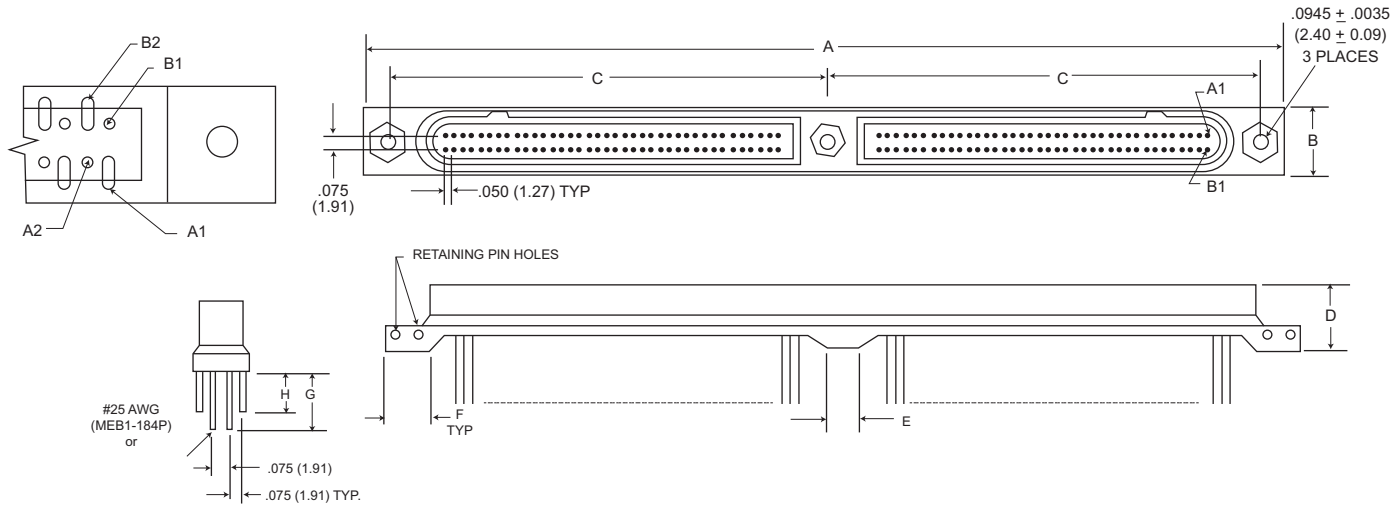
*Will accept up to .093 (2.36) thick P.C. Board with shell modifications.

Micro Edgeboard - .050" Contact Spacing

MEB

Plug (Mother Board)

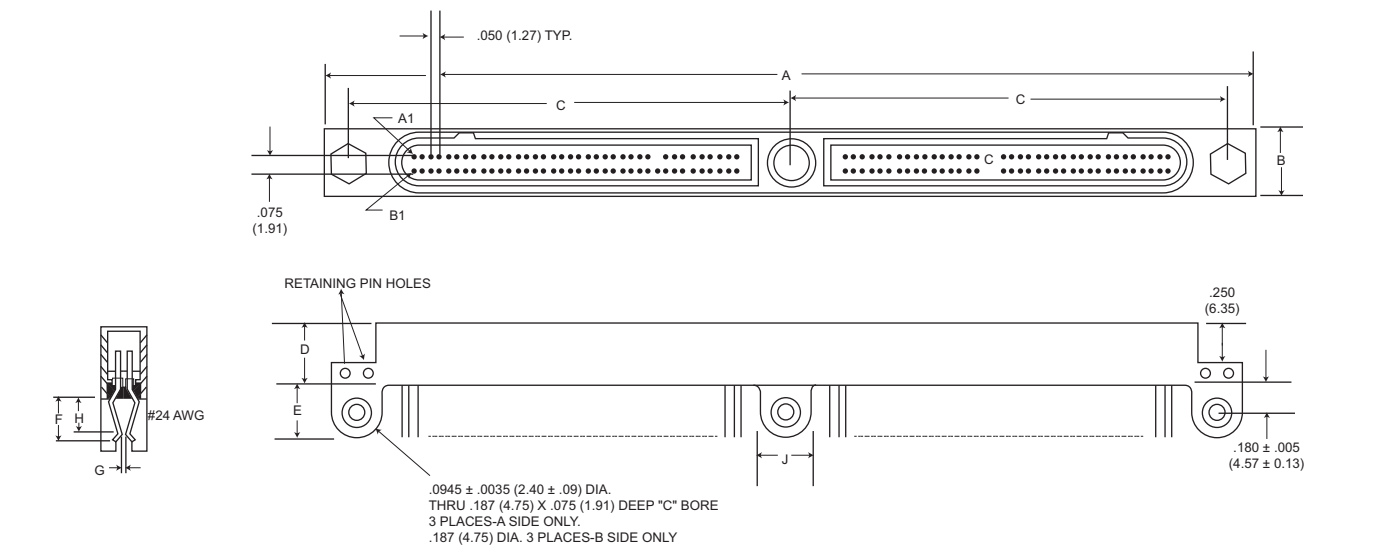
MEB1-184P



Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.005 (0.13)	D ±.010 (0.25)	E ±.010 (0.25)	F ±.010 (0.25)	G ±.025 (0.64)	H ±.025 (0.64)
184P	1.0 (28.35)	5.800 (147.32)	.343 (8.71)	2.775 (70.49)	.400 (10.16)	.250 (6.35)	.280 (7.11)	.350 (8.89)	.275 (6.99)

Receptacle (Daughter Board)

MEB1-184S



Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.005 (0.13)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G Max.	H ±.020 (0.51)	J ±.010 (0.25)
184S	1.0 (28.35)	5.800 (147.32)	.343 (8.71)	2.775 (70.49)	.400 (10.16)	.300 (7.62)	.280 (7.11)	.030 (0.76)	.200 (5.08)	.250 (6.35)
184SBR	1.0 (28.35)									

All round pigtail #25 AWG wire termination designs available for the MEB1-12B receptacle will apply on the MEB1-184 series also.

*Will accept up to .093 (2.36) thick P.C. Board with shell modifications.



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

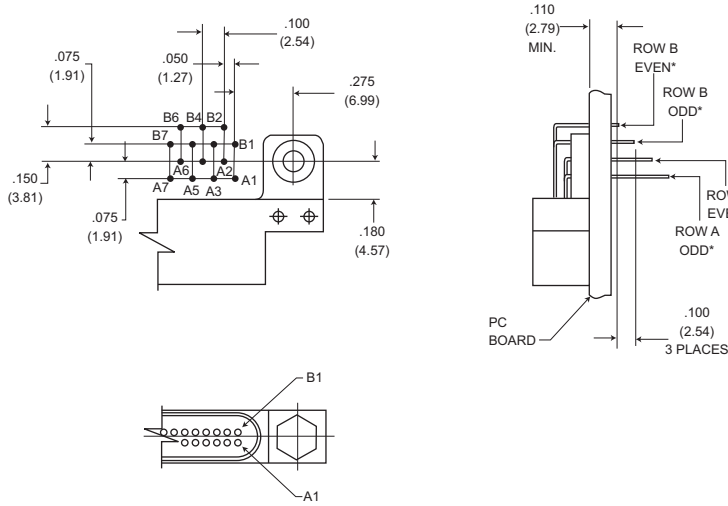
www.ittcannon.com

Micro Edgeboard - .050" Contact Spacing

MEB

PC Board Right Angle

MEB1-128SBR

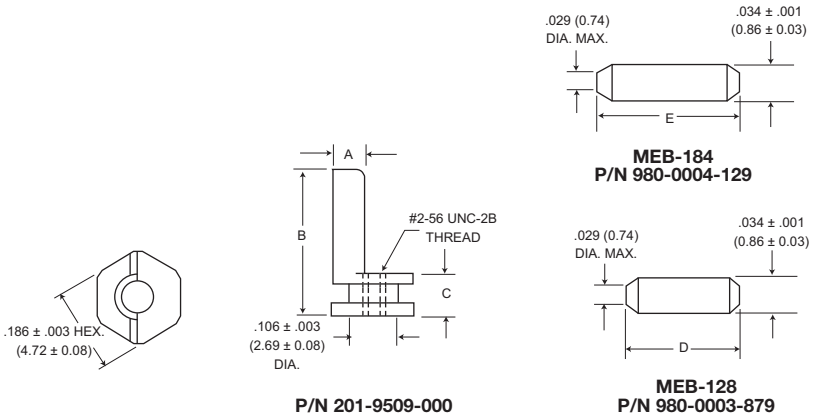


Keying Accessory - Key and Retaining Pin

Polarizing Hardware Kit

- MEB-128-P/N 320-9514-003
- MEB-184-P/N 320-9514-002

Contains 2 polarizing keys and 4 spiral pins.



A	B	C	D	E
± .003 (0.08)	± .005 (0.13)	± .003 (0.08)	± .010 (0.25)	± .010 (0.25)
.081 (2.06)	.325 (8.26)	.089 (2.26)	.250 (6.35)	.313 (7.95)

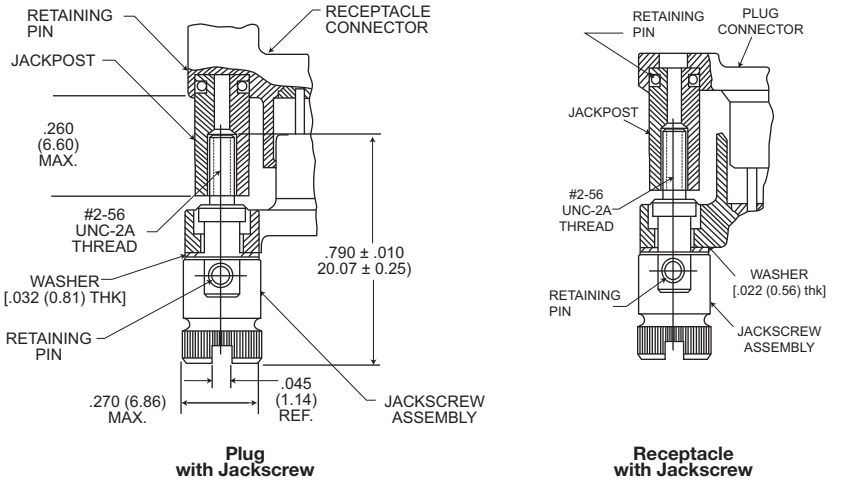
Micro Edgeboard - .050" Contact Spacing

MEB

Jackscrew/ Jackpost Assembly (MEB 64 & 128 Sizes Only)

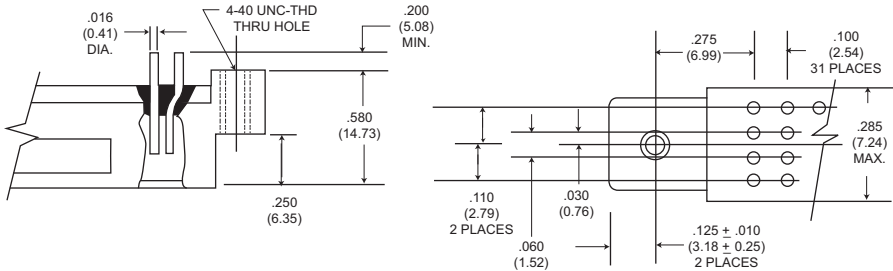
Jackpost Kit
MEB plug or receptacle-P/N 320-9514-001
Contains 2 bushings and 4 spirals pins

Jackscrew Kit
MEB plug-P/N 320-9521-001
MEB receptacle-P/N 320-9521-000
Contains 2 jackscrew assemblies



Special Variations

Alternative Receptacle Configuration



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

www.ittcannon.com

The Centi Line - .075" Contact Spacing



The Cannon Centi connectors are especially suitable for commercial applications such as computers, instrumentation, communications and audio equipment. They are available in D subminiature size metal shell rectangular, plastic shell rectangular and strip configurations.

All Centi connectors use the reliable twist pin contact design in a 5 amp version terminated on .075 (1.91) and .100 (2.54) centers. The Centi contact is crimp removable, connectors are available for customer assembly. Standard crimp and assembly tools are available.

The twist pin contact is recessed within the insulator housing while the rugged cylindrical socket is exposed. When the connector halves are mated, the chamfered sockets guide the pins into positive alignment. The Centipin™ contact, now under compression, forms a multi-point contact with the Centisocket™ to provide a high degree of reliability.

Standard Data

- Contact rating: 5 amps max, except BR Series (2 amps max.)
 - Minimum contact centers: 0.075 (1.91).
 - Wire sizes: #22 thru #26 AWG, stranded or solid.
 - Contact termination: Multiple indent crimp.
- Contact retention: Crimp snap-in/removable.
 - Contact materials and finish: Copper alloy, gold- plated per ASTM B488, Type II, Code C, Class 1.25.
 - Mating/unmating force: 12 oz. per contact, max.

Performance Data

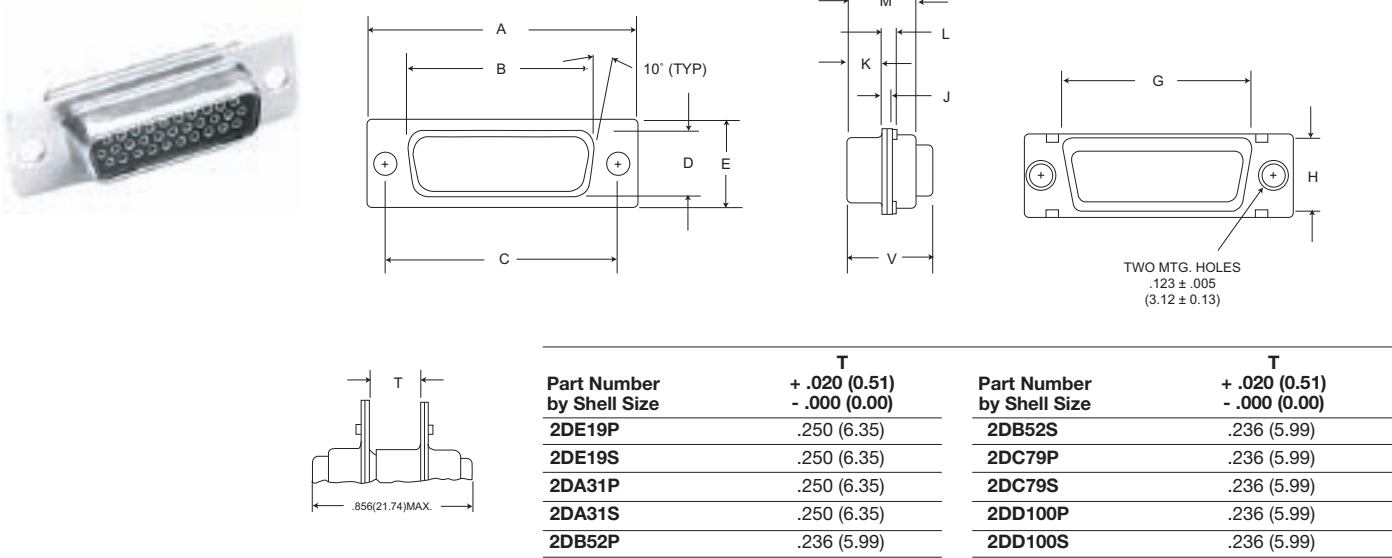
Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	Method 301: 1,000 VAC at sea level 300 VAC at 70,000' altitude	No breakdown No breakdown
Insulation Resistance	Method 302, Condition A	5,000 megohms minimum
Thermal Shock	Method 107, Condition A +55°C to +85°C	No physical damage
Physical Shock	Method 213, Condition I: 100 G's, 3 axes, 6 millisecond duration sawtooth pulse	No physical damage No loss of continuity> 1/μsec
Vibration	Method 204, Condition B: 15 G's, 10-2,000 Hz, 12 hours	No physical damage No loss of continuity> 1μsec
Durability	500 cycles of mating and unmating, 500 CPH max.	No mechanical or electrical defects
Moisture Resistance	Method 106, Omit 7a and 7b	Insulation resistance > 100 megohms
Salt Spray	Method 101, Condition B: 48 hours	Shall be capable of mating and unmating and meet contact resistance requirements
Contact Resistance	Method 307: At 5 amps	9 milliohms maximum
Contact Retention	-	4 lb. minimum axial load (after 10 insertion extraction cycles)



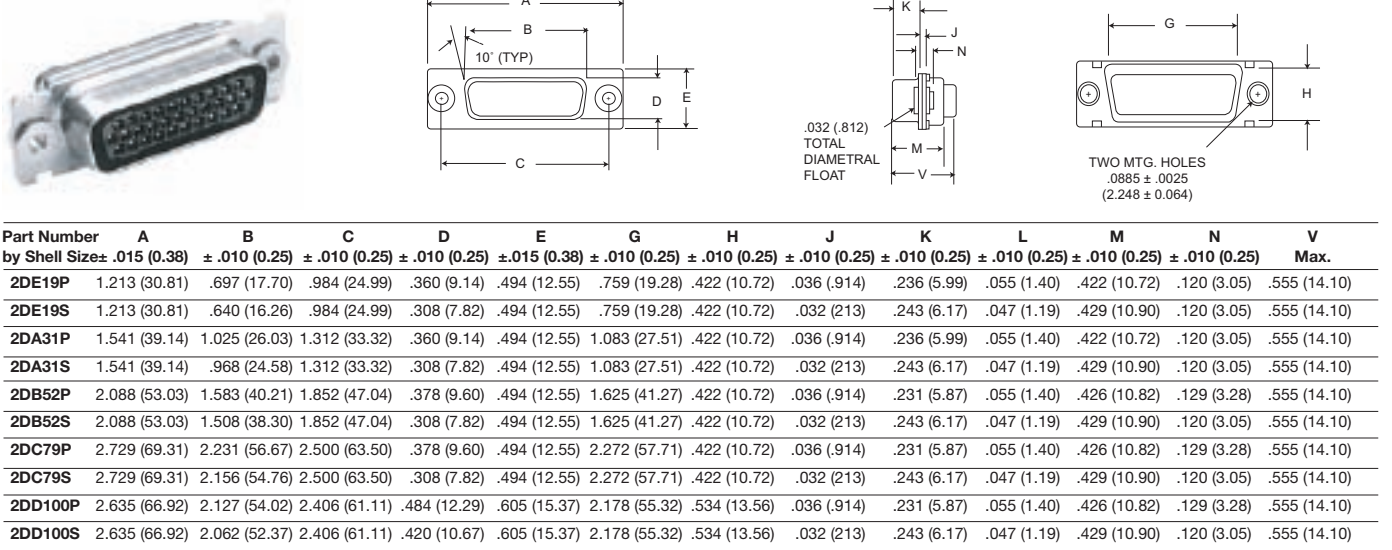
Double Density D - .075" Contact Spacing

2D

Standard Shell



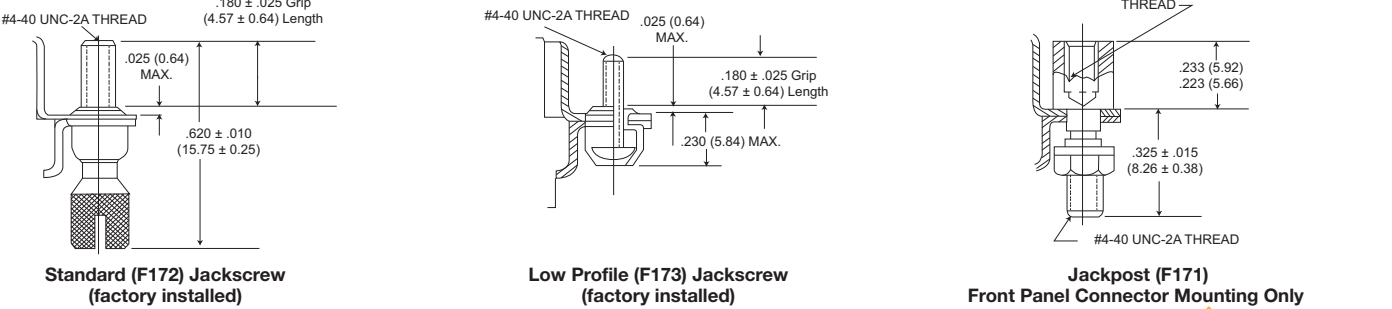
Float Mount



Part Number by Shell Size	A	B	C	D	E	G	H	J	K	L	M	N	V
	±.015 (0.38)	±.010 (0.25)	±.010 (0.25)	±.010 (0.25)	±.015 (0.38)	±.010 (0.25)	±.010 (0.25)	±.010 (0.25)	±.010 (0.25)	±.010 (0.25)	±.010 (0.25)	±.010 (0.25)	Max.
2DE19P	1.213 (30.81)	.697 (17.70)	.984 (24.99)	.360 (9.14)	.494 (12.55)	.759 (19.28)	.422 (10.72)	.036 (.914)	.236 (5.99)	.055 (1.40)	.422 (10.72)	.120 (3.05)	.555 (14.10)
2DE19S	1.213 (30.81)	.640 (16.26)	.984 (24.99)	.308 (7.82)	.494 (12.55)	.759 (19.28)	.422 (10.72)	.032 (213)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DA31P	1.541 (39.14)	1.025 (26.03)	1.312 (33.32)	.360 (9.14)	.494 (12.55)	1.083 (27.51)	.422 (10.72)	.036 (.914)	.236 (5.99)	.055 (1.40)	.422 (10.72)	.120 (3.05)	.555 (14.10)
2DA31S	1.541 (39.14)	.968 (24.58)	1.312 (33.32)	.308 (7.82)	.494 (12.55)	1.083 (27.51)	.422 (10.72)	.032 (213)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DB52P	2.088 (53.03)	1.583 (40.21)	1.852 (47.04)	.378 (9.60)	.494 (12.55)	1.625 (41.27)	.422 (10.72)	.036 (.914)	.231 (5.87)	.055 (1.40)	.426 (10.82)	.129 (3.28)	.555 (14.10)
2DB52S	2.088 (53.03)	1.508 (38.30)	1.852 (47.04)	.308 (7.82)	.494 (12.55)	1.625 (41.27)	.422 (10.72)	.032 (213)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DC79P	2.729 (69.31)	2.231 (56.67)	2.500 (63.50)	.378 (9.60)	.494 (12.55)	2.272 (57.71)	.422 (10.72)	.036 (.914)	.231 (5.87)	.055 (1.40)	.426 (10.82)	.129 (3.28)	.555 (14.10)
2DC79S	2.729 (69.31)	2.156 (54.76)	2.500 (63.50)	.308 (7.82)	.494 (12.55)	2.272 (57.71)	.422 (10.72)	.032 (213)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)
2DD100P	2.635 (66.92)	2.127 (54.02)	2.406 (61.11)	.484 (12.29)	.605 (15.37)	2.178 (55.32)	.534 (13.56)	.036 (.914)	.231 (5.87)	.055 (1.40)	.426 (10.82)	.129 (3.28)	.555 (14.10)
2DD100S	2.635 (66.92)	2.062 (52.37)	2.406 (61.11)	.420 (10.67)	.605 (15.37)	2.178 (55.32)	.534 (13.56)	.032 (213)	.243 (6.17)	.047 (1.19)	.429 (10.90)	.120 (3.05)	.555 (14.10)

For shell with float mounts, add letter F after shell size, e.g., 2DEF19P.

Jackscrew/Jackpost Assembly



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

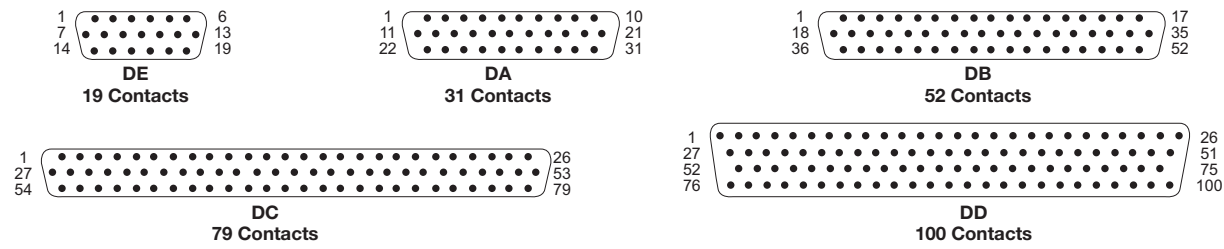


Double Density D - .075" Contact Spacing

2D

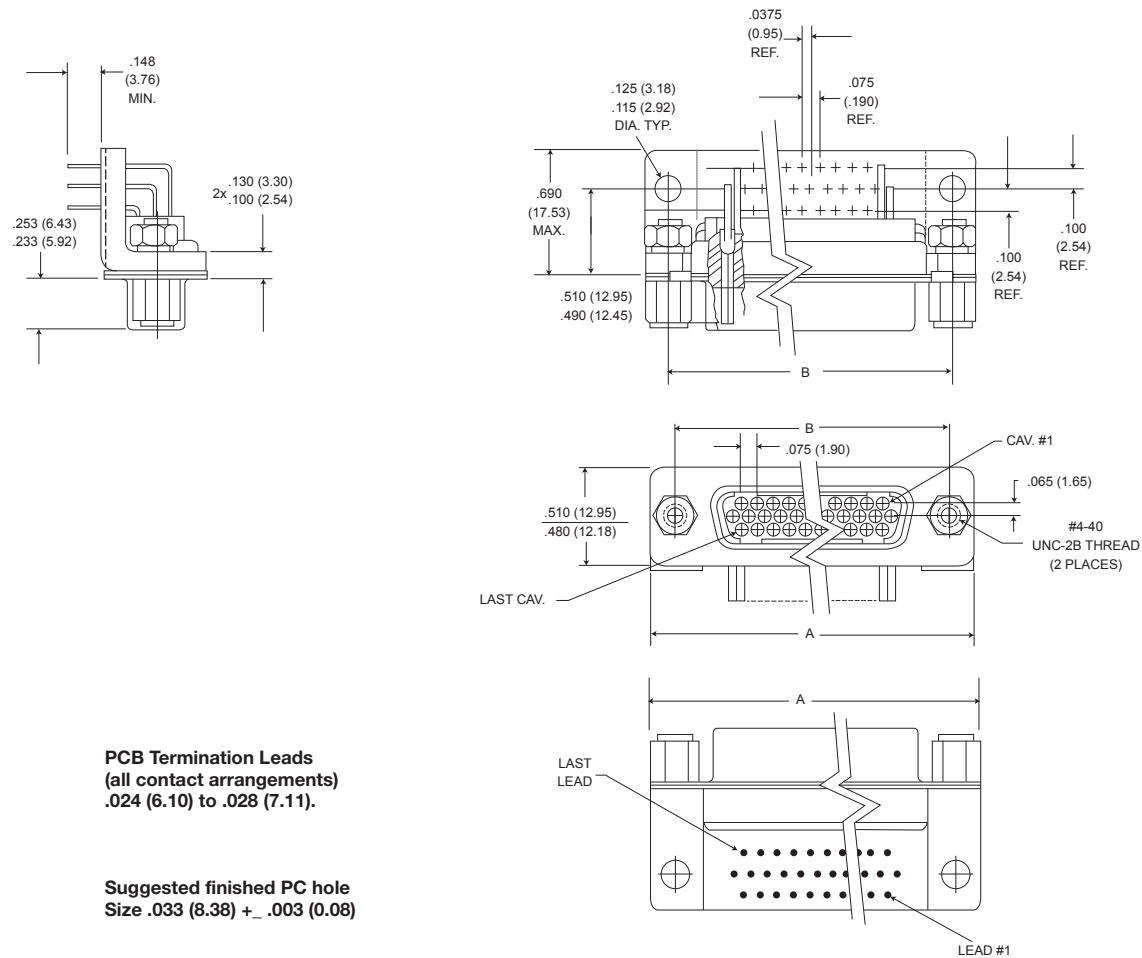
Contact Arrangements

All views are pin front face. Use reverse order for socket side.



Cavity identification numbers are shown for reference only and do not appear on insulator front face. However they do appear on rear of insulator.

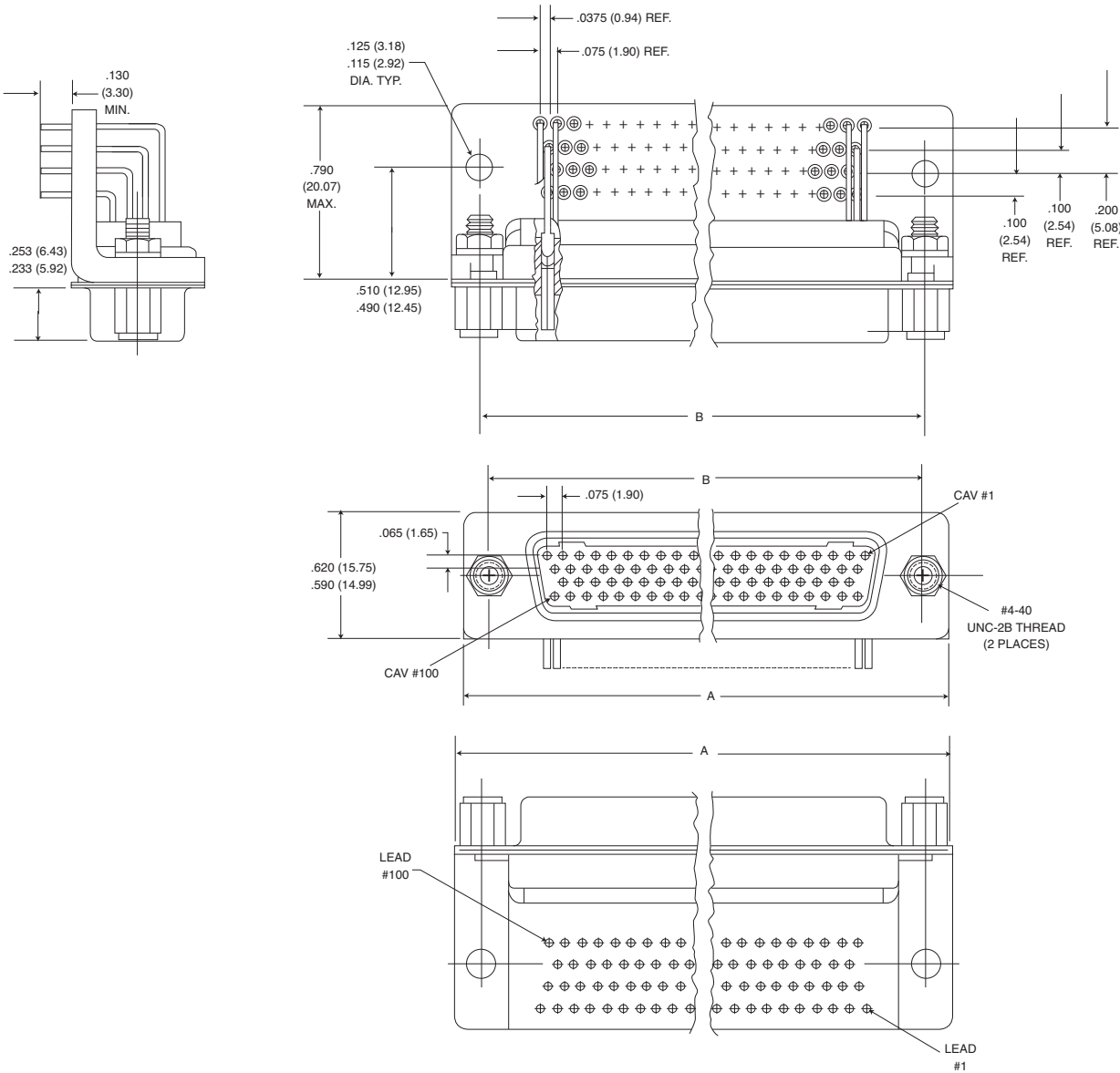
90° PCB Mounting - 3 Row



Part Number by Shell Size	A ± .015 (0.38)	B ± .010 (0.25)	C Max.
2DE19SBRP	1.215 (30.86)	.984 (24.99)	.690 (17.53)
2DA31SBRP	1.540 (39.12)	1.312 (33.32)	.690 (17.53)
2DB52SBRP	2.090 (53.09)	1.852 (47.04)	.690 (17.53)
2DC79SBRP	2.730 (69.34)	2.500 (63.50)	.690 (17.53)

Double Density D - .075" Contact Spacing2D

90° PCB Mounting - 4 Row

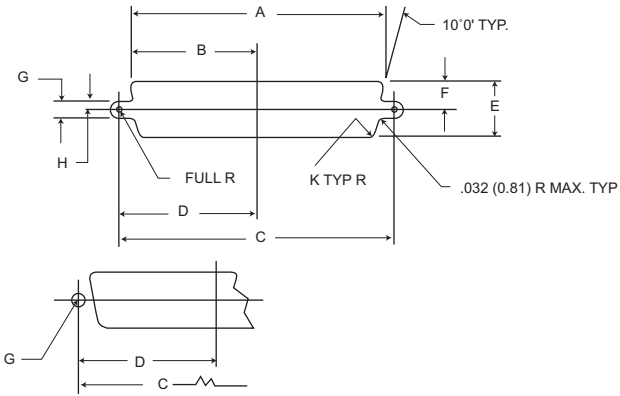


Part Number by Shell Size	A ± .015 (0.38)	B ± .010 (0.25)	C Max.
2DD100SBRP	2.635 (66.93)	2.406 (61.11)	.790 (20.07)



Double Density D - .075" Contact Spacing2D

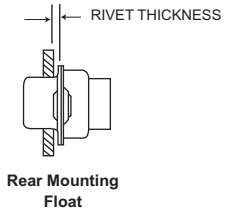
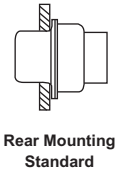
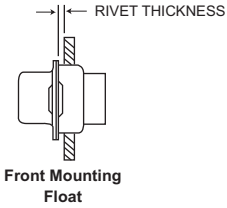
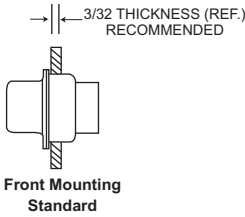
Panel Cutouts



Conn.	Mtg. Method	A	B	C	D	E	F	G	H	K
		± .005 (0.13)	± .005 (0.13)	± .005 (0.13)	± .005 (0.13)	± .005 (0.13)	± .005 (0.13)	± .002 (0.05)	± .002 (0.05)	± .002 (0.05)
2DE	Front	.874 (22.20)	.437 (11.10)	.984 (24.99)	.492 (12.50)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	.806 (20.47)	.403 (10.24)	.984 (24.99)	.492 (12.50)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DA	Front	1.202 (30.53)	.601 (15.26)	1.312 (33.32)	.656 (16.66)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	1.134 (28.80)	.567 (14.40)	1.312 (33.32)	.656 (16.66)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DB	Front	1.743 (44.27)	.872 (22.15)	1.852 (47.04)	.926 (23.52)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	1.674 (42.52)	.837 (21.26)	1.852 (47.04)	.926 (23.52)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DC	Front	2.391 (60.73)	1.196 (30.38)	2.500 (63.50)	1.250 (31.75)	.513 (13.03)	.257 (6.53)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	2.326 (59.08)	1.163 (29.54)	2.500 (63.50)	1.250 (31.75)	.449 (11.40)	.225 (5.71)	.120 (3.05)	.060 (1.52)	.132 (3.35)
2DD	Front	2.297 (58.34)	1.149 (29.18)	2.406 (61.11)	1.203 (30.56)	.623 (15.82)	.312 (7.92)	.120 (3.05)	.060 (1.52)	.083 (2.11)
	Rear	2.218 (56.34)	1.109 (28.17)	2.406 (61.11)	1.203 (30.56)	.555 (14.10)	.278 (7.06)	.120 (3.05)	.060 (1.52)	.132 (3.35)

For contact part numbers, termination tooling and assembly see pages 67-69.

Panel Mounting



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

www.ittcannon.com

Centi-D Loc-.075" Contact Spacing

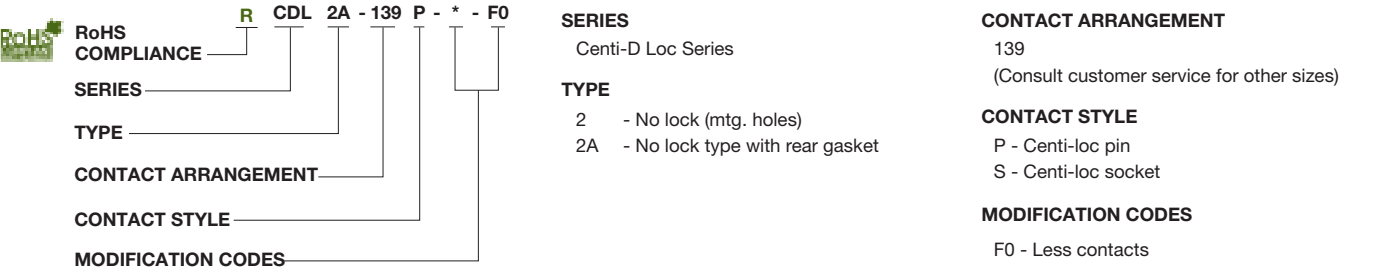
CDL



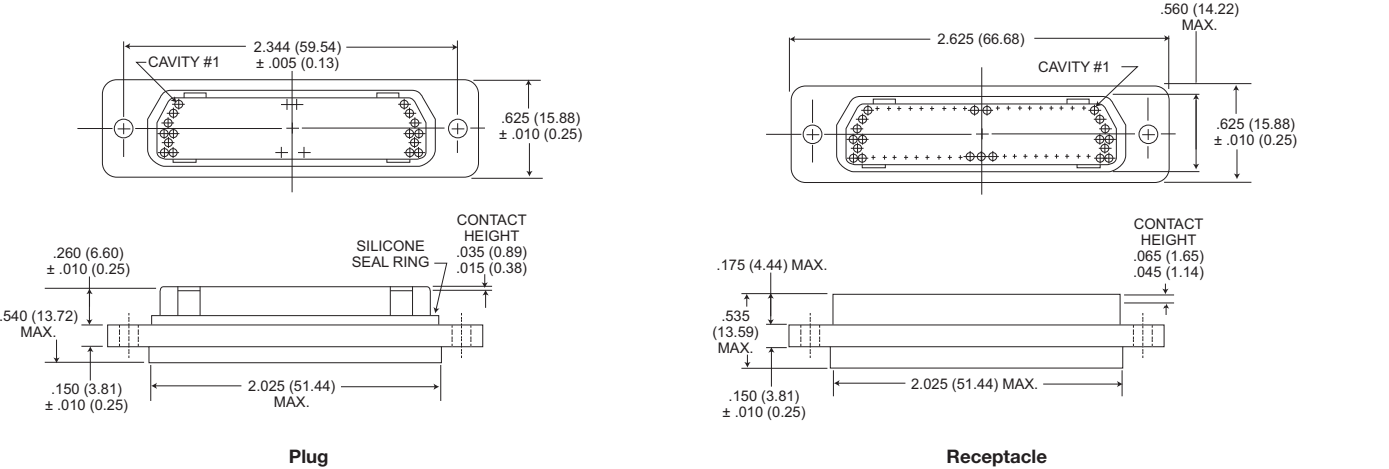
A subminiature all plastic high density "D" rectangular connector. The CDL is a general purpose connector with a peripheral o-ring and wire sealing gasket. Connector utilizes rear insertion, front release, crimp snap-in size 22, centi-loc contacts installable by the customer or, if preferred, by the factory.

MATERIAL	
Insulator:	Black Nylon
Dielectric Gasket:	Polychloroprene
Contact:	Copper Alloy, Gold Plated
Seal Ring	Silicone

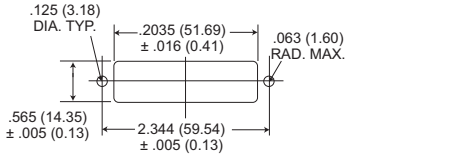
How to Order



Plug



Recommended Panel Cutouts



Contact Arrangements



Dimensions shown in inch (mm)
Specifications and dimensions subject to change



Strip Connectors - .100"/.075" Contact Spacing

CTA



CENTI-LOC connectors are low-cost nylon strip connectors designed for commercial applications such as instrumentation, communications, and medical equipment. They are available in continuous strip form up to a maximum length of 6 inches (152.40mm), accommodating from 1 to 60 rear insertion, front release, crimp snap-in size 22 CENTIPIN™/CENTISOCKET™ contacts. These contacts utilize a proven positive contact alignment

design, giving additional contact strength and positive contact alignment during mating.

These connectors can be ordered in kit or bulk form. The kit comprises all the parts necessary to assemble one complete 6-inch (152.40) strip connector with 60 contacts on .100 (2.54) centers or a 4-inch (101.60mm) strip with 53 contacts on .075 (1.91) centers. If more than one connector is required, the parts can be ordered in bulk and assembled as desired.

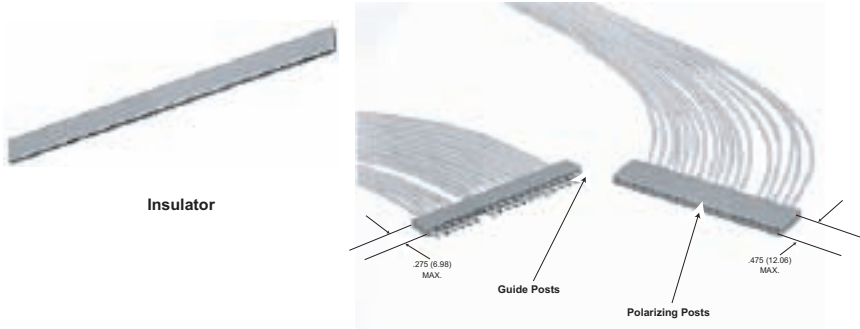
Components and Accessories

The CENTI-LOC strip connector can be ordered in kit or bulk form. The kit includes mating insulators with a full complement of contacts and two guide posts. If more than one connector is required, the parts can be ordered in bulk and assembled as desired.

Kit Form

Kits include mating insulators with full complement of contacts and two guide posts.

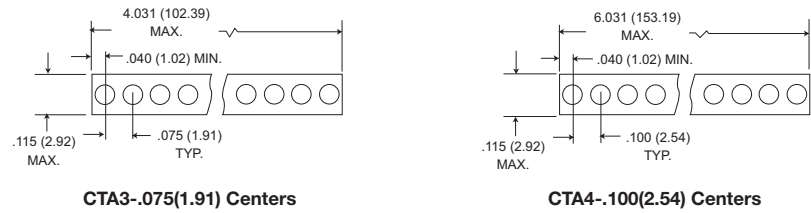
Part Number	Contact Center spacing
CTA3-KIT	.075 (1.91)
CTA4-KIT	.100 (2.54)
CTA3-CTA4-KIT	.075 (1.91) & .100 (2.54)



The guide posts and polarizing posts are inserted in the same manner as the contacts. The guide posts are inserted into the socket insulator and the polarizing posts are inserted into the pin insulator. The corresponding contact in the mating insulator must be removed for each. See assembly instructions.

	Part Number	Contact Center Spacing	Type	Material
Insulator	CTA3-IP-53	.075 (1.91)	Pin	Nylon
	CTA3-IS-53	.075 (1.91)	Socket	Nylon
	CTA4-IP-60	.100 (2.54)	Pin	Nylon
	CTA4-IS-60	.100 (2.54)	Socket	Nylon
Guide Post	CTA-GP	P/N 230-9507-000		Passivated Stainless Steel
Polarizing Post	CTA-PP	P/N 230-9506-000		Passivated Stainless Steel

Dimensional Data



Weights				
Part Number	No. of Contacts	Contacts Type	Avy. Weight oz.	± 5% gm.
CTA3	53	pin	.185	5.25
		socket	.203	5.75
CTA4	60	pin	.230	6.30
		socket	.241	6.90



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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The Centi Line - .075" Contact Spacing2D/CTA

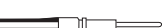
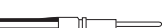
Contacts

A resilient internal shoulder retains the contacts in the insulator housing. The front of the contact is chamfered to prevent damage to the internal shoulder as the contact is pushed into position.

P.C. Tail Contacts

Subtract .064 (1.63) ± .010 (.25) from pigtail length when used in 2D pin insulator for potting well of connector assembly.

Subtract .081 (2.08) ± .010 (.25) from pigtail length when used in 2D socket insulator for potting well of connector assembly.

Contact Part Number				
Part Number				
Pin	Socket	Type	Pin	Socket
031-9540-000	030-9542-001	Standard 30μin. plating		
031-9540-004	030-9542-002	50μ in. plating		
031-9540-005	030-9542-004	With inspection hole; 50μ in. plating		
N/A	030-9542-011	P.C. tail .026 dia. x .083 lg. Soc.		
*031-9540-013	030-9542-012	P.C. tail .020 dia. x .183 lg. Soc. .183 lg. Pin		
031-9540-016	030-9542-014	Long crimp barrel **		
031-9540-022	030-9556-000	Small crimp bore For AWG #32 & 30		
031-9540-007	030-9542-022	Small crimp bore For AWG #28 & 30		
*031-9540-015	030-9542-015	P.C. tail .020 dia. x .232 lg. Soc. .255 lg. Pin		
*031-9540-019	030-9542-016	P.C. tail .018 dia. x .444 lg. Soc. .445 lg. Pin		
		50μ in. plating		
NOTE: Plating, except as noted, is 30 micro-inch gold.				
* Consult factory for any tail size or plating requirements.				
** Special crimp locator required. Part number: 995-0001-714. (L3198-CL-PSL)				
*** Use special insertion tip (323-9510-016 &-017).				

2D and Centi-Loc Crimp and Assembly Tools



M22520/2-01



CIET-CTA Handle

Insertion Tips



CTA-AB Assembly Holding Block

Part Number: 328-9508-000

Tool		Locators	
		Pin	Socket
Description	M22520/2-01	L3198-CLP	L3198-CLS
Part Number	995-0001-584	995-0001-338	995-0001-353

Insertion Tools For Standard Contact			
AWG Size*	Kit Part Number (handle and tip)	Tip Part Number**	Handle Part Number**
22	CIT-PS-CTA-22	323-9510-001	204-9500-000
24	CIT-PS-CTA-24	323-9510-002	204-9500-000
26	CIT-PS-CTA-26	323-9510-003	204-9500-000
28	CIT-PS-CTA-28	323-9510-004	204-9500-000
30/P.C. Tail	CIT-PS-CTA-30	323-9510-005	204-9500-000

* Based on wire size per MIL-W-16878 with Type E insulation, use smaller tool for wire with thin insulation, larger tool for wire having thick insulation.

** The 5 insertion tips (part numbers 323-9510-001 thru - 005). plus handle, and the pin and socket extaction tips maybe ordered as a SINGLE KIT by specifying the part number CIET-CTA-2. [Part number: 070143-0002].

Insertion Tools For Long Crimp barrel Contacts			
AWG Size*	Tip Part Number *** Pin Contact	Tip Part Number *** Socket Contact	Handle Part Number***
22	323-9510-008	323-9510-012	204-9500-000
24	323-9510-009	323-9510-013	204-9500-000
26	323-9510-010	323-9510-014	204-9500-000

*** To order the SINGLE KIT for the long crimp barrel contact (tip part numbers 323-9510-008 thru -014, handle and pin and socket extraction tips) please specify CIET-CTA-3.

Extraction Tools				
Contact	Description	Kit Part Number (handle and tip)	Tip Part Number	Handle Part Number
CENTIPIN	CET-P-CTA-2	070112-0002	324-9502-000	204-9500-000
CENTISOCKET	CET-S-CTA-1	070113-0001	324-9501-000	204-9500-000



2D/CTA CENTI-LOC™ Connectors Assembly Instructions

The Double Density D/CTA CENTI-LOC Connectors are highly reliable and simple connectors to use. There are a few helpful suggestions that will assure complete satisfaction when followed:

1. The following instructions should be followed.

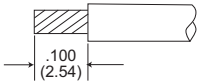
2. The proper crimp tool and locator (if required) must be used. These tools have been designed for use with this product. Substitutions of crimping equipment may result in connector failure at the assembly operation.

3. After crimping a contact to a lead it is of vital importance that the proper tool be used to assure seating the contact in the insulator in the proper position. Any substitution of insertion tools may result in over or under insertion of the contact which may damage the retention system of the insulator.
4. The female (socket) side of the connector has been designed with a controlled float to allow for ease of mating. To avoid reducing this float or causing a splaying of the contacts, any unnecessary strain caused by clamping the leads too close to the rear of the connector should be avoided.

Use of recommended tooling together with proper assembly techniques will pay dividends in reliability and reduced costs.

2D Assembly Instructions

WIRE STRIPPING



Cut the wires to length required and strip .100" of insulation from the end to be crimped. Check for cut or broken wires and frayed insulation.

CONTACT CRIMPING



Using the proper crimp tool and locator, insert the contact into the locator. Insert the stripped end of the wire into the contact crimp pot, and crimp the contact to the wire. Squeeze the handles firmly to insure a proper crimp (tool will not release if crimping is incomplete).
NOTE: Contact stop must be changed in tool locator when crimping pin and socket contacts.

CONTACT INSERTION



1. Place the proper insertion tip in the insertion/-extraction handle and put the tip over the wire as shown. The tool tip will butt up against the crimp pot. Connector must be firmly supported during both insertion and extraction operations.



2. Using a firm, steady pressure, push the contact into the cavity until the resilient internal shoulder in the insulator snaps into the locking groove in the contact. The shoulder of the tool tip bottoms against the rear of the insulator, preventing over-insertion. Repeat for balance of contacts.

CONTACT EXTRACTION



1. For contact extraction, remove the insertion tool tip and replace it with the proper extraction tool tip. (The socket tip will fit into the socket, and the pin tip will slide over the pin bundle). Insert the tool tip into the contact cavity: (the pin tip will butt up against the shoulder of the pin contact, and the socket tip will bottom out in the socket contact.)



2. Apply a firm, steady pressure until the contact is released from the internal shoulder in the insulator. The shoulder of the tool tip bottom against the insulator face to prevent damage to the internal shoulder. Remove the tool tip and pull the contact from the rear of the connector. Repeat for the balance of contacts to be removed.



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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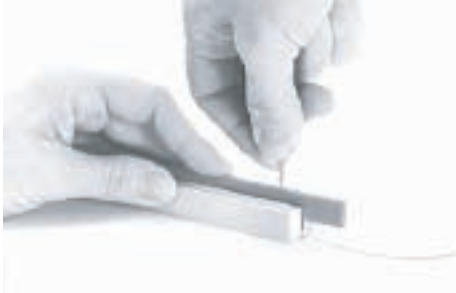
INSERTION



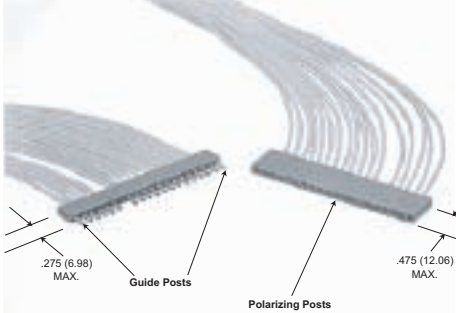
1. Place the connector into the slot in the assembly block with the arrows on the insulator pointing downward. The connector will bottom against the internal shoulder in the groove in the assembly block. Start contact insertion by placing the crimped contact in the cavity by hand.



3. With firm steady pressure, push the contact into the cavity until the resilient internal shoulder snaps into the locking groove in the contact. To prevent over insertion, the tool tip bottoms against the rear of the insulator.



2. Position the insertion tool tip on the rear of contact as shown. The insulation must be pulled back from the crimp pot approximately 1/32" to allow the tool tip to butt against the contact crimp pot.



4. The guide post and polarizing posts are inserted in teh same manner as the contacts. The guide posts are inserted into the socket insulator, and the polarizing posts are inserted into the pin insulator. The corresponding contact in the mating insulator must be removed for each.

EXTRACTION



1. To extract the contacts, place the conector face up in the assembly block so that the contact to be extracted is in the end of the block that has a fully slotted opening.



3. Insert the extraction tool into the cavity and apply firm pressure until the contact is pushed thru the rear of the connector.



2. The pin extraction tool tip is tubular, slides over the pin bundle and butts against the front shoulder of the pin. The socket extraction tool is a solid rod that fits into the socket contact, the external shoulder butts against the contact socket shoulder.



4. Lift the insulator from the groove and pull the contact out. Repeat for balance of contacts to be removed.

The NANO Line - .025" Contact Spacing



NANO contacts incorporate the highly reliable Twist Pin concept, which allows continuity in very dense areas and under severe shock and vibration, requiring low engagement and separation forces. Termination can consist of uninsulated pigtails or insulated wire all pre-harnessed at our factory to your specifications.

Due to various industry application requirements the NANO line is available in several different configurations, available in strip, metal shell and plastic, rectangular or circular configurations with center jackscrew.

Successful applications for NANO connectors are many and varied, from the Air Force's AIRS program to actual human implantations in the medical research field.

Specifications

- Contact Rating - 1 amp max.
- Minimum contact centers - 0.025 (0.64).
- Wire sizes - #32 AWG stranded, #30 AWG solid.
- Contact termination - integral pigtail or multiple indent crimp.
- Contact retention - fixed via epoxy.
- Contact materials - socket: nickel silver.
pin bundle: precious metal alloy or BeCu.
pin Sleeve: nickel silver or cartridge brass.
- Mating/unmating force - 6oz. per contact max.

	NTP	NDM	NJS	NJSC	
Type	Single Row Strip	Metal Shell Rectangular	Rectangular Center Jackscrew	Circular Center Jackscrew	
Shell		Alum. alloy 2024 T351 per QQ-A-250 or 6061-T6 per QQ-A-200 nickel plate			
Insulator	Phenolic	Phenolic	Polyester	Polyester	
No. of Contacts	1-40 Contacts	9, 15, 21, 25 31, 37	9, 24, 44	27, 72, 266	
Pin Bundle Material	- Precious metal per ASTM B477 and ASTM B541, or BeCu per CDA alloy 172 & 102 -				
Socket Sleeve Material	- Nickel silver/ASTM B122, Comp. B-				
Pin Sleeve Material	- Nickel silver per ASTM B122, Comp. B or Cartridge Brass per CDA alloy 260 -				

Test Data

The table below summarizes the results of key tests performed in accordance with MIL-STD-202, where applicable. Data is applicable to standard connectors with standard terminations. Variations may affect this data, so please consult the factory for further information on your requirements.		
Test	Method	Criteria of Acceptance
Dielectric Withstanding Voltage	Method 301: 350 VAC at sea level 100 VAC at 70,000' altitude	No breakdown No breakdown
Insulation Resistance	Method 302, Condition A	5,000 megohms minium
Thermal Shock	Method 107, Condition B: -65°C to +125°C	No physical damage
Physical Shock	Method 213, Condition I: 100 G's, 3-axes, 6 millisecond duration sawtooth pluse	No physical damge No loss of continuity > 1 μ sec
Vibration	Method 204, Condition D: 15 G's, 10-2,000 Hz, 12 hours	No physical damge No loss of continuity > 1 μ sec
Durability	500 cycles of mating and unmating, 500 CPH max.	No mechanical or electrical defect
Moisture Resistance	Method 106, omit 7b	Insulation resistance > 100 megohms
Salt Spray	Method 101, Condition B: 48 hours	Shall be capable of mating and unmating, and meet contact resistance requirements
Contact Resistance	Method 307: At 1 amp At 100 milliamps	30 milliohms maximum } With gold plated Be-Cu Nanopin contact. 60 milliohms maximum } With precious metal alloy Nanopin contact. 80 milliohms maximum }
Contact Retention	-	3 lb. minimum axial load



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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Strip Connectors - .025" Contact SpacingNT

How to Order - NT



RoHS COMPLIANCE

SERIES

INSULATOR MATERIAL

CONTACT LOCATION

CONTACT ARRANGEMENTS

CONTACT TYPE

TERMINATION TYPE

MODIFICATION CODE

CONTACT ARRANGEMENTS

CONTACT TYPE

TERMINATION MODIFICATION

MODIFICATION CODE

SERIES

INSULATOR MATERIAL

CONTACT LOCATION

CONTACT ARRANGEMENTS

CONTACT TYPE

TERMINATION MODIFICATION

MODIFICATION CODE

CONTACT ARRANGEMENTS

CONTACT TYPE

TERMINATION MODIFICATION

MODIFICATION CODE

CONTACT ARRANGEMENTS

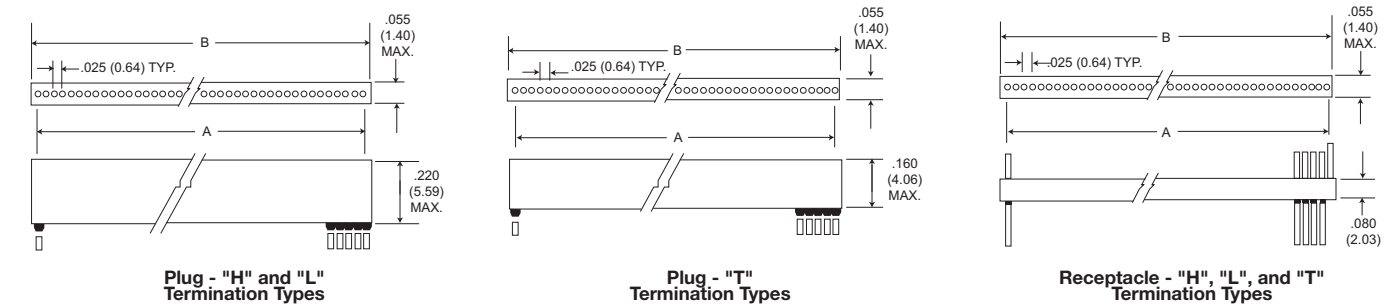
CONTACT TYPE

TERMINATION MODIFICATION

MODIFICATION CODE

Dimensions

NTP



Part Number by Insulator Size	A Ref.	B ±.010 (0.25)	Part Number by Insulator Size	A Ref.	B ±.010 (0.25)	Part Number by Insulator Size	A Ref.	B ±.010 (0.25)	Part Number by Insulator Size	A Ref.	B ±.010 (0.25)
NTPI-1*-**	-	.050 (1.27)	NTPI-11*-**	.250 (6.35)	.300 (7.62)	NTPI-21*-**	.500 (12.70)	.550 (13.97)	NTPI-31*-**	.750 (19.05)	.800 (20.32)
NTPI-2*-**	.025 (0.64)	.075 (1.91)	NTPI-12*-**	.275 (6.99)	.325 (8.26)	NTPI-22*-**	.525 (13.34)	.575 (14.61)	NTPI-32*-**	.775 (19.69)	.825 (20.96)
NTPI-3*-**	.050 (1.27)	.100 (2.54)	NTPI-13*-**	.300 (7.62)	.350 (8.89)	NTPI-23*-**	.550 (13.97)	.600 (15.24)	NTPI-33*-**	.800 (20.32)	.850 (21.59)
NTPI-4*-**	.075 (1.91)	.125 (3.18)	NTPI-14*-**	.325 (8.26)	.375 (9.53)	NTPI-24*-**	.575 (14.61)	.625 (15.88)	NTPI-34*-**	.825 (20.96)	.875 (22.23)
NTPI-5*-**	.100 (2.54)	.150 (3.81)	NTPI-15*-**	.350 (8.89)	.400 (10.16)	NTPI-25*-**	.600 (15.24)	.650 (16.51)	NTPI-35*-**	.850 (21.59)	.900 (22.86)
NTPI-6*-**	.125 (3.18)	.175 (4.45)	NTPI-16*-**	.375 (9.53)	.425 (10.80)	NTPI-26*-**	.625 (15.88)	.675 (17.15)	NTPI-36*-**	.875 (22.23)	.925 (23.50)
NTPI-7*-**	.150 (3.81)	.200 (5.08)	NTPI-17*-**	.400 (10.16)	.450 (11.43)	NTPI-27*-**	.650 (16.51)	.700 (17.78)	NTPI-37*-**	.900 (22.86)	.950 (24.13)
NTPI-8*-**	.175 (4.45)	.225 (5.72)	NTPI-18*-**	.425 (10.80)	.475 (12.07)	NTPI-28*-**	.675 (17.15)	.725 (18.42)	NTPI-38*-**	.925 (23.50)	.975 (24.77)
NTPI-9*-**	.200 (5.08)	.250 (6.35)	NTPI-19*-**	.450 (11.43)	.500 (12.70)	NTPI-29*-**	.700 (17.78)	.750 (19.05)	NTPI-39*-**	.950 (24.13)	1.000 (25.40)
NTPI-10*-**	.225 (5.72)	.275 (6.99)	NTPI-20*-**	.475 (12.07)	.525 (13.34)	NTPI-30*-**	.725 (18.42)	.775 (19.69)	NTPI-40*-**	.975 (24.77)	1.025 (26.04)

Dimensions shown in inch (mm)
Specifications and dimensions subject to change



NANO D Metal Shell - .025" Contact Spacing

NDM

How to Order - NDM





RoHS COMPLIANCE

SERIES

CONTACT ARRANGEMENTS

CONTACT TYPE

TERMINATION TYPE

MODIFICATION CODE

SERIES

NDM - NANO D Metal Shell

CONTACT ARRANGEMENTS

9, 15, 21, 25, 31, 37

CONTACT TYPE

P = Pin (Plug)
S = Socket (Receptacle)

TERMINATION TYPE

H = Insulated harness wire
L = Solid copper
T = One piece contact/lead

MODIFICATION CODE

To specify lead lengths, type and mechanical modifications consult customer service.

R

NDM- 9

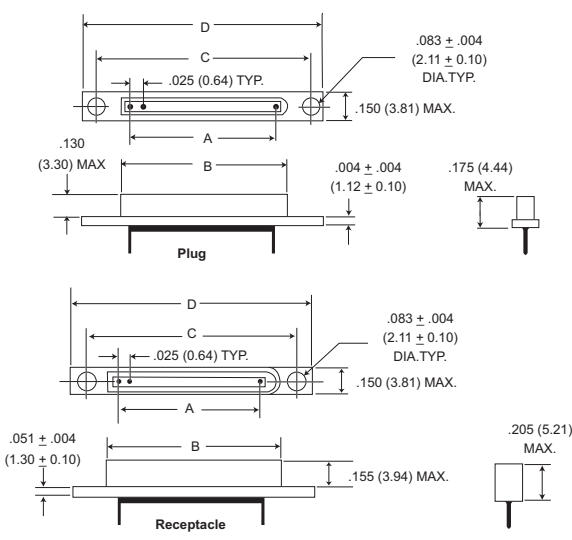
P

T

**

Dimensions

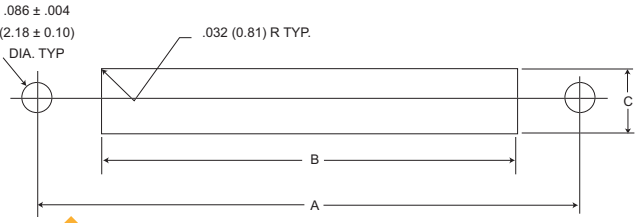
NDM



Part Number By Shell Size	A Ref.	Plug B Ref.	Receptacle B Ref.	C ±.005 (0.13)	D Max.
NDM-9P*/S*	.200 (5.08)	.317 (8.05)	.380 (9.65)	.565 (14.35)	.725 (18.42)
NDM-15P*/S*	.350 (8.89)	.467 (11.86)	.530 (13.46)	.715 (18.16)	.875 (22.23)
NDM-21P*/S*	.500 (12.7)	.617 (15.67)	.680 (17.27)	.865 (21.97)	1.025 (26.04)
NDM-25P*/S8	.600 (15.24)	.717 (18.21)	.780 (19.81)	.965 (24.51)	1.125 (28.58)
NDM-31P*/S*	.750 (19.05)	.867 (22.02)	.930 (23.62)	1.115 (28.32)	1.275 (32.39)
NDM-37P*/S*	.900 (22.86)	1.017 (25.83)	1.080 (27.43)	1.265 (32.13)	1.425 (36.20)

Consult customer service for availability of other sizes.

Panel Mounting Dimensions



	A	B	C
9	.565 (14.35)	.261 (6.63)	.095 (2.41)
15	.715 (18.16)	.411 (10.44)	.095 (2.41)
21	.865 (21.97)	.561 (14.25)	.095 (2.41)
25	.965 (24.51)	.661 (16.79)	.095 (2.41)
31	1.115 (28.32)	.811 (20.60)	.095 (2.41)
37	1.265 (32.13)	.961 (24.41)	.095 (2.41)

 ITT

Dimensions shown in inch (mm)
Specifications and dimensions subject to change

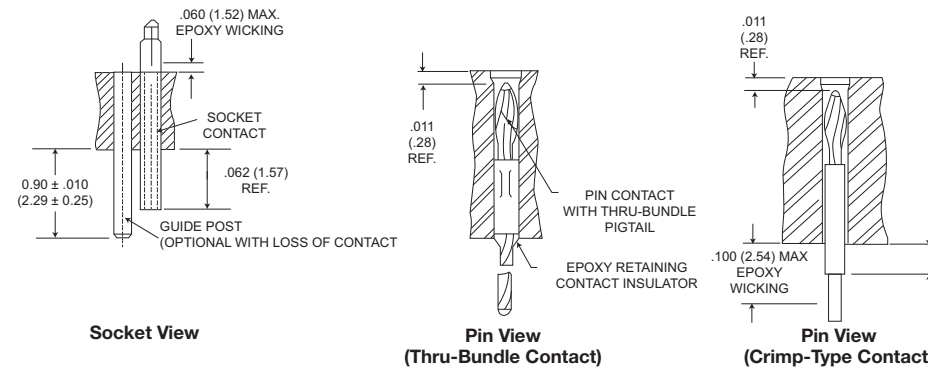
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72

Center Jackscrew - .030" Contact Spacing

NJS

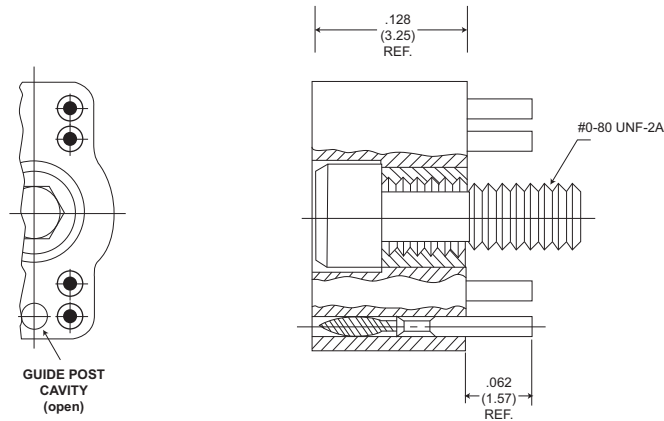
Contacts



NOTE: Guide posts can be installed in any contaact cavity for polarization purposes.

Connector Saver

NJS-9P & S



Part Number: NJS97294-835



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

www.ittcannon.com

Custom Cable Assemblies



Dynamic Custom Cable Assemblies for Harsh Environments

ITT has been a world leader in designing and manufacturing harsh environment micro interconnects and cable assemblies for over fifty years. In addition, our historical product and assembly expertise dates back over 85 years to the founding of the original ITT Cannon. Today, we provide complete turnkey cable assemblies for all of ITT's micro connector portfolio including: Cent Line Interconnects, MDM series, M83513 Series, MEB series, MDM Mixed Signal Packages, MT strip interconnects, micro miniature circular MIK series, and our high density Nano Connectors. Our cable assembly expertise has allowed ITT to develop innovative Six Sigma driven manufacturing processes that allows our customers a full breadth of tight pitch cable assemblies in 0.100, 0.075, 0.050, and 0.025 contact spacing.

ITT's harsh environment interconnects and cable assemblies are used in the most demanding applications and environments. You will find our products in such markets as: Aerospace, Defense Electronics, Geophysical Exploration, High Speed Computer Networking, Industrial Automation, Medical Electronics, Satellite and Space Communications, and Telecommunications. Our complete interconnect solutions have flown on every major Aircraft and Space platform since the 1940's. In fact, many aircraft mechanics still refer to ITT Cannon connector and cable assemblies as the Aviation standard.

Our product portfolio has been developed and is continuing to be developed to provide our customers with new and better technologies that offer superior system level performance while lowering overall system level costs. Our corporate culture in Six Sigma Methodologies allows ITT to continuously challenge our Engineering and Scientific professionals to develop new processes and technologies in Material Science, Automation, and Testing to ensure that our customers get the best cost effective harsh environment cable assemblies from ITT. You should expect no less from an Industry leader.

The following paragraphs highlight several examples of interconnect cable assemblies for various Market segments that ITT services. These examples represent just a snapshot of the many custom micro interconnects or cable assemblies that ITT can provide the industry.



Custom Micro D and M83513 Interconnect cable assemblies

As one of the original developers of the Micro Interconnect technology, ITT has been an industry innovator in providing complete harsh environment cable assemblies and stretching the state of art in such areas as: Filtering, Hermetics, moisture barriers, High Speed and Mixed Signal Packages, EMI suppression, and multiple cable types. Most of ITT's custom cable assemblies utilize our standard Micro pin contact system. However, ITT does use other types of contact systems when manufacturing mixed signal interconnect systems where signal speed and power contacts will be incorporated into a complete cable assembly solution.

ITT manufactures complete cable assemblies worldwide at locations in Santa Ana California, Basingstoke UK, and Nogales Mexico. The various engineering and manufacturing centers of excellence are utilized to best fit various cable assembly and product platform specialties to provide our customers with the most cost effective solutions.



Space Grade Micro Interconnect cable assemblies

ITT has been deciding and manufacturing Space Rated interconnects and cable assemblies since the beginning of the US space Program in the mid 20th century. Prior to the MIL DTL M83513 specification ITT had been qualified for all NASA GSFC performance and specification requirements, on numerous satellite and space launch systems. ITT's Engineering and Product teams have over 200 years of combined experience in design, manufacture, and test of Space flight interconnects and cable assemblies. Our expertise in material science, manufacturing processes, out gassing, testing and screening, Magnetic permeability, and Cryogenics has given ITT a tremendous understanding in developing high reliability space system interconnects and cable assemblies .

All of ITT's Space rated micro interconnect assemblies utilize ITT QPL M83513 connectors. These cable assemblies are tested to meet the most stringent performance requirements as outlined by numerous NASA GSFC specifications. Additional performance and test requirements beyond existing NASA GSFC guidelines can always be tailored so that additional custom test programs can be incorporated.

Custom Cable Assemblies

High Temperature Harsh Environment Interconnect Assemblies

The proliferation of deep water drilling prospects in the world's oceans has created increased performance demands for micro miniature interconnects and cable assemblies for down hole oil field exploration. Not only are new fields being discovered in ocean depths greater than five miles but the wells themselves are being drilled deeper into the earth's crust, sometimes to depths of 30,000 feet. Thus, the temperature extremes in excess of 200 degrees C are becoming the norm. In this the most demanding of environments, ITT has been designing and manufacturing such micro interconnect connector and cable assemblies for over forty years. Again our engineering and manufacturing expertise in the material science of Liquid Crystal Polymer (LCP), fluorosilicones, plating, metals, and high temperature epoxies is leading ITT to develop high temperature performance beyond 200 degree C operating temperatures.

Pictured below is an ITT high temperature nano interconnect assembly. ITT is developing new products around this nano interconnect platform that will not only increase signal density but will include new material's and processes for higher temperature applications.

Medical Electronics Cable Assemblies:

As microminiaturization continues in the medical technologies field so the contributions of ITT's micro interconnect devices and assemblies. Our custom medical assemblies are utilized in such applications as: patient monitoring, diagnostics, imaging, and disposable systems. These types of application have been well served by ITT's Nano, MT strip and MIKQ series of interconnects. In addition to there specific connector types, ITT is well experienced in the careful selection of medical grade cables and termination materials to ensure fully compliant med. cal cable assemblies.

Shown below is an example of ITT's MIKQ high strength plastic circular quick disconnect connector cable assembly for a medical application.



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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Flex Circuit Cable Assembly

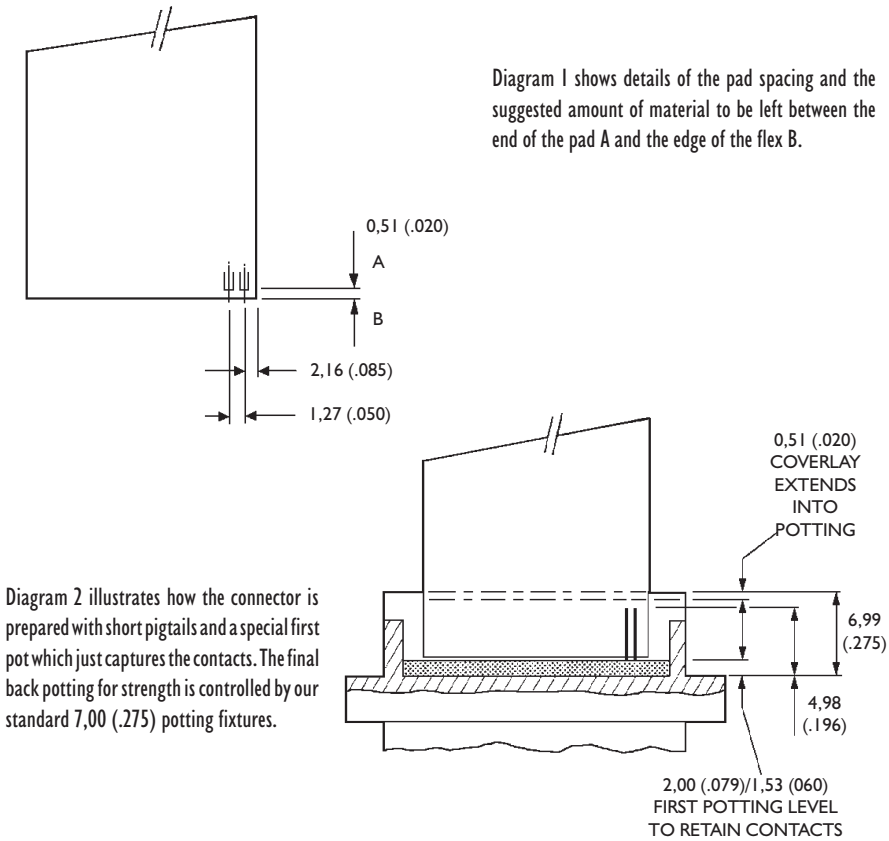
Terminating to Flexible Circuits



Ideally, for a low profile and a neat finish, it is best to terminate flexible circuits in line with the contacts. Since most Microminiature connectors have contacts set into two or three rows, termination is a simple process.

The diagrams opposite are basically a design guide for pad arrangements, to suit MDM connectors in particular and to ensure the circuits enter the potting well. The length of the pad is optional but of course it is important to provide enough coverlay, especially at the edges of the circuit, to avoid de-lamination. We suggest at least 0,51 mm (.020 inches). Our standard potting shrouds provide support to the circuit with a dimension of 7,00 mm (.275 inches) from the rear of the flange.

Please consult Customer Service for specific flex circuit assembly design considerations and requirements.



Custom Back Shells

Custom Back Shell Systems

ITT has designed numerous back shell solutions for micro miniature interconnects for many harsh environment applications. Although ITT does not offer a standard back shell portfolio today, we can design and manufacture a range of back fittings for our MDM connector products depending on the customer requirements. Utilizing one of our partnership relationships, one of our UK based micro product groups of ITT can provide can provide custom designs utilizing proven banded systems in which the braid is captivated over a chimney style outlet. These types of back shell systems are available in

different material finishes and sizes and can be provided with special process termination methods. In addition, ITT has developed a method of riveting the back fitting to the shell within the jacking area. This option guarantees 360 degree shielding effectiveness even when jackscrews or jacking posts are not being used.

Where a conduit system is preferred such as for test box environments in field locations, back fittings and a fully screened weatherproof convoluted trunking can be provided

In addition to the above ITT can provide special back potting style termination systems for environmental protection and strain relief. These types of a back shell style system are typically filled with epoxy or other encapsulating materials to provide a robust and effective back shell system.

Sealing Gaskets

We have received requests for gasket materials to seal the MDM connectors into various enclosures. We recommend that you consider wider flanged connectors together with a low cost conductive gasket to provide an adequate surface area. This combination will give you IP-66 sealing with good EMC compliance. The following dimensions for gaskets and flange dimensions are regarded as the minimum that you should consider.

Conductive elastomers generally offer a superior shielding performance when compared with alternatives as in table below.

Gasket Type	Neoprene (wire impregnated)	Silicone (wire impregnated)	Silicone (oriented wire)	Neoprene (fabric wrap)	Metallic finger stock	Metallic fibres	Conductive silicone rubber
Shielding performance	S	S	G	G	G	G	G
Temperature range	S	G	G	S	G	G	G
IP sealing	P	P	S	S	P	P	G
Compression force	G	G	G	G	G	S	S
Compression range	S	S	S	G	G	P	S
Surface texture	P	P	G	P	G	P	S
Compression set	S	S	S	S	G	P	G
Re-usability	S	S	S	S	G	P	G

* Neoprene is a trademark of Dupont P = Poor S = Satisfactory G = Good

Conductive rubber gaskets can be loaded with many different metallic fillers but the choice of material is dependent upon a number of factors such as level of conductivity, shielding effectiveness, galvanic compatibility and cost.

Galvanic Corrosion can occur when two dissimilar metals are in contact with one another in the presence of an electrolyte. The type of gasket material has to be assessed because of the use of metallic fillers. Many applications are dry indoor environments where corrosion is not a major concern. However, for external use, particularly marine, it is recommended that consideration be given to compatibility. The table on the next page is a summary.

Enclosure Material	Silver/Nickel	Silver/Copper	Silver/aluminum	Inert aluminum	Silver/Glass	Silver	Nickel/Graphite	Nickel
aluminum alloys	X	X	□	▲	X	X	□	□
Magnesium alloys	X	X	□	□	X	X	□	□
Stainless steel	▲	▲	▲	▲	▲	▲	▲	▲
Copper alloys	▲	▲	▲	▲	▲	▲	▲	▲
Cadmium plating	X	X	□	□	X	X	□	□
Tin plating	□	X	□	▲	□	□	▲	▲
Nickel plating	▲	□	□	▲	▲	▲	▲	▲
Chromium plating	▲	▲	▲	▲	▲	▲	▲	▲
Silver plating	▲	▲	▲	▲	▲	▲	▲	▲
Zinc & galvanise plating	X	X	□	□	X	X	□	□
Titanium	▲	▲	▲	▲	▲	▲	▲	▲

▲ = good □ = Satisfactory X = Not recommended



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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“L” Code Chart

SORTED BY LENGTH			SORTED BY CODE		
Wire Length, IN.			Wire Length, IN.		
Decimal	Fraction	Code	Code	Decimal	Fraction
0.080		L63	L1	0.500	1/2
0.094	3/32	L62	L2	1.000	
0.110		L65	L3	6.000	
0.125	1/8	L61	L4	12.000	
0.140		L67	L5	20.000	
0.150		L56	L6	2.000	
0.171		L66	L7	1.500	
0.187	3/16	L17	L8	7.000	
0.190		L57	L9	5.000	
0.210		L59	L10	3.000	
0.250	1/4	L39	L11	4.000	
0.312	3/8	L60	L12	0.625	5/8
0.375	3/8	L58	L13	10.000	
0.380		L64	L14	0.750	3/4
0.500	1/2	L1	L15	3.500	
0.625	5/8	L12	L16	2.500	
0.750	3/4	L4	L17	0.187	3/16
1.000		L2	L18	8.000	
1.500		L7	L25	2.250	
2.000		L6	L28	4.500	
2.250		L25	L39	0.250	1/4
2.500		L16	L45	9.000	
3.000		L10	L46	15.000	
3.500		L15	L52	11.500	
4.000		L11	L55	18.000	
4.500		L28	L56	0.150	
5.000		L9	L57	0.190	
6.000		L3	L58	0.375	3/8
7.000		L8	L59	0.210	
8.000		L18	L60	0.312	5/16
9.000		L45	L61	.0125	1/8
10.000		L13	L62	0.094	3/32
11.500		L52	L63	0.080	
12.000		L4	L64	0.380	
15.000		L46	L65	0.110	
18.000		L55	L66	0.171	
20.000		L5	L67	0.140	

#25AWG, SOLID COPPER WIRE PER QQ-W-343, TYPE “S”, GOLD PLATED PER MIL-G-45204, TYPE II GRADE C OR D, CLASS 1 (50 MICROINCHES MINIMUM)

Nano “L” Code Charts on page 80.



Appendix

“L” Code Chart (for Nano products only)

SORTED BY LENGTH			SORTED BY CODE		
Wire Length, IN.			Wire Length, IN.		
Decimal	Fraction	Code	Code	Decimal	Fraction
0.080		L63	L1	0.500	1/2
0.094	3/32	L62	L2	1.000	
0.110		L65	L3	6.000	
0.125	1/8	L61	L4	12.000	
0.140		L67	L5	20.000	
0.150		L56	L6	2.000	
0.171		L66	L7	1.500	
0.187	3/16	L17	L8	7.000	
0.190		L57	L9	5.000	
0.210		L59	L10	3.000	
0.250	1/4	L39	L11	4.000	
0.312	3/8	L60	L12	0.625	5/8
0.375	3/8	L58	L13	10.000	
0.380		L64	L14	0.750	3/4
0.500	1/2	L1	L15	3.500	
0.625	5/8	L12	L16	2.500	
0.750	3/4	L4	L17	0.187	3/16
1.000		L2	L18	8.000	
1.500		L7	L25	2.250	
2.000		L6	L28	4.500	
2.250		L25	L39	0.250	1/4
2.500		L16	L45	9.000	
3.000		L10	L46	15.000	
3.500		L15	L52	11.500	
4.000		L11	L55	18.000	
4.500		L28	L56	0.150	
5.000		L9	L57	0.190	
6.000		L3	L58	0.375	3/8
7.000		L8	L59	0.210	
8.000		L18	L60	0.312	5/16
9.000		L45	L61	.0125	1/8
10.000		L13	L62	0.094	3/32
11.500		L52	L63	0.080	
12.000		L4	L64	0.380	
15.000		L46	L65	0.110	
18.000		L55	L66	0.171	
20.000		L5	L67	0.140	

#30AWG, SOLID COPPER WIRE PER QQ-W-343, TYPE “S”, GOLD PLATED PER MIL-G-45204, TYPE II GRADE C OR D, CLASS 1 (50 MICROINCHES MINIMUM)



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

Appendix

“H” Code Charts

16878/4			
Wire, Electrical, Polyetrafluorethylene (PTFE) Insulated, 200 Degrees C, 600 Volts, Extruded Insulation			
Length	Yellow	White	System 1
1	030	C30	A30
2	024	C24	A24
3	020	C20	027
4	–	C33	033
5	031	C31	A31
6	019	047	016
8	026	C26	034
9	015	C15	A15
10	029	C29	025
12	028	008	002
16	039	C39	A39
17	036	C36	A36
18	001	044	003
20	038	C38	023
21	055	C55	A55
24	009	045	004
30	010	C10	005
35	018	C18	A18
36	011	058	006
40	037	C37	A37
42	012	021	A12
48	013	C13	048
50	040	C40	A40
60	014	C14	056
72	017	059	046
80	032	C32	A32
92	022	C22	A22
96	035	C35	A35
120	042	C42	041
180	043	C43	A43

22759/11-26			
Wire, Electrical, Fluoropolymer-Insulated, Extruded TFE, Silver-Coated Copper Conductor, 600 Volt			
Length	White	10 Color Repeat	System 1
1	G30	Y30	H30
2	G24	Y24	H24
3	G20	Y20	H20
4	G33	Y33	H33
5	G31	Y31	H31
6	065	Y19	072
8	G26	Y26	H26
9	G15	Y15	H15
10	G29	Y29	H29
12	066	Y28	073
16	G39	Y39	H39
17	G36	Y36	H36
18	067	Y01	074
20	G38	Y38	H38
21	G55	Y55	H55
24	068	Y09	075
30	G10	Y10	H10
35	G18	Y18	H18
36	069	Y11	076
40	G37	Y37	H37
42	G12	Y12	H12
48	070	Y13	077
50	G40	Y40	H40
60	G14	Y14	H14
72	071	Y17	078
80	G32	Y32	H32
92	G22	Y22	H22
96	G35	Y35	H35
120	G42	Y42	H42
180	G43	Y43	H43

22759/33-26			
Wire, Electrical, Fluoropolymer-Insulated, Crosslinked Modified, ETFE, Lightweight, Silver-Coated, High-Strength Copper Alloy 200 Degrees C, 600 Volt			
Length	White	10 Color Repeat	System 1
1	V30	W30	X30
2	V24	W24	X24
3	V20	W20	X20
4	V33	W33	X33
5	V31	W31	X31
6	V19	W19	X19
8	V26	W26	X26
9	V15	W15	X15
10	V29	W29	X29
12	V28	W28	X28
16	V39	W39	X39
17	V36	W36	X36
18	V01	W01	X01
20	V38	W38	X38
21	V55	W55	X55
24	V09	W09	X09
30	V10	W10	X10
35	V18	W18	X18
36	V11	W11	X11
40	V37	W37	X37
42	V12	W12	X12
48	V13	W13	X13
50	V40	W40	X40
60	V14	W14	X14
72	V17	W17	X17
80	V32	W32	X32
92	V22	W22	X22
96	V35	W35	X35
120	V42	W42	X42
180	V43	W43	X43

Nano “H” Code Charts on page 82.



Appendix

“H” Code Charts (for Nano products only)

MIL-W-16878/6

Wire, Electrical, Polyetrafluorethylene (PTFE)
Insulated, 200 Degrees C, 250 Volts, Extruded
Insulation

Length	Yellow	White	System 1
1	030	C30	A30
2	024	C24	A24
3	020	C20	027
4	–	C33	033
5	031	C31	A31
6	019	047	016
8	026	C26	034
9	015	C15	A15
10	029	C29	025
12	028	008	002
16	039	C39	A39
17	036	C36	A36
18	001	044	003
20	038	C38	023
21	055	C55	A55
24	009	045	004
30	010	C10	005
35	018	C18	A18
36	011	058	006
40	037	C37	A37
42	012	021	A12
48	013	C13	048
50	040	C40	A40
60	014	C14	056
72	017	059	046
80	032	C32	A32
92	022	C22	A22
96	035	C35	A35
120	042	C42	041
180	043	C43	A43



Appendix

MIL-STD-681 Wire Color Code

Reference Data											
PIN No.	MIL-STD-681 No.	Base Color	First Stripe	Second Stripe	Third Stripe	PIN No.	MIL-STD-681 No.	Base Color	First Stripe	Second Stripe	Third Stripe
1*	0	BLK				51	957	WHT	GRN	VIO	
2*	1	BRN				52	958	WHT	GRN	GRY	
3*	2	RED				53	967	WHT	BLU	VIO	
4*	3	ORN				54	968	WHT	BLU	GRY	
5*	4	YEL				55	978	WHT	VIO	GRY	
6*	5	GRN				56	9012	WHT	BLK	BRN	RED
7*	6	BLU				57	9013	WHT	BLK	BRN	ORN
8*	7	VIO				58	9014	WHT	BLK	BRN	YEL
9*	8	GRY				59	9015	WHT	BLK	BRN	GRN
10*	9	WHT				60	9016	WHT	BLK	BRN	BLU
11	90	WHT	BLK			61	9017	WHT	BLK	BRN	VIO
12	91	WHT	BRN			62	9018	WHT	BLK	BRN	GRY
13	92	WHT	RED			63	9023	WHT	BLK	RED	ORN
14	93	WHT	ORN			64	9024	WHT	BLK	RED	YEL
15	94	WHT	YEL			65	9025	WHT	BLK	RED	GRN
16	95	WHT	GRN			66	9026	WHT	BLK	RED	BLU
17	96	WHT	BLU			67	9027	WHT	BLK	RED	VIO
18	97	WHT	VIO			68	9028	WHT	BLK	RED	GRY
19	98	WHT	GRY			69	9034	WHT	BLK	ORN	YEL
20	901	WHT	BLK	BRN		70	9035	WHT	BLK	ORN	GRN
21	902	WHT	BLK	RED		71	9036	WHT	BLK	ORN	BLU
22	903	WHT	BLK	ORN		72	9037	WHT	BLK	ORN	VIO
23	904	WHT	BLK	YEL		73	9038	WHT	BLK	ORN	GRY
24	905	WHT	BLK	GRN		74	9045	WHT	BLK	YEL	GRN
25	906	WHT	BLK	BLU		75	9046	WHT	BLK	YEL	BLU
26	907	WHT	BLK	VIO		76	9047	WHT	BLK	YEL	VIO
27	908	WHT	BLK	GRY		77	9048	WHT	BLK	YEL	GRY
28	912	WHT	BRN	RED		78	9056	WHT	BLK	GRN	BLU
29	913	WHT	BRN	ORN		79	9057	WHT	BLK	GRN	VIO
30	914	WHT	BRN	YEL		80	9058	WHT	BLK	GRN	GRY
31	915	WHT	BRN	GRN		81	9067	WHT	BLK	BLU	VIO
32	916	WHT	BRN	BLU		82	9068	WHT	BLK	BLU	GRY
33	917	WHT	BRN	VIO		83	9078	WHT	BLK	VIO	GRY
34	918	WHT	BRN	GRY		84	9123	WHT	BRN	RED	ORN
35	923	WHT	RED	ORN		85	9124	WHT	BRN	RED	YEL
36	924	WHT	RED	YEL		86	9125	WHT	BRN	RED	GRN
37	925	WHT	RED	GRN		87	9126	WHT	BRN	RED	BLU
38	926	WHT	RED	BLU		88	9127	WHT	BRN	RED	VIO
39	927	WHT	RED	VIO		89	9128	WHT	BRN	RED	GRY
40	928	WHT	RED	GRY		90	9134	WHT	BRN	ORN	YEL
41	934	WHT	ORN	YEL		91	9135	WHT	BRN	ORN	GRN
42	935	WHT	ORN	GRN		92	9136	WHT	BRN	ORN	BLU
43	936	WHT	ORN	BLU		93	9137	WHT	BRN	ORN	VIO
44	937	WHT	ORN	VIO		94	9138	WHT	BRN	ORN	GRY
45	938	WHT	ORN	GRY		95	9145	WHT	BRN	YEL	GRN
46	945	WHT	YEL	GRN		96	9146	WHT	BRN	YEL	BLU
47	946	WHT	YEL	BLU		97	9147	WHT	BRN	YEL	VIO
48	947	WHT	YEL	VIO		98	9148	WHT	BRN	YEL	GRY
49	948	WHT	YEL	GRY		99	9156	WHT	BRN	GRN	BLU
50	956	WHT	GRN	BLU		100	9157	WHT	BRN	GRN	VIO

* 10 colors repeat is the standard wire color code for MIL-DTL-83513 connectors.



Terminology

- Adhesive dispensing:** a computer-controlled machine automatically dispenses epoxy adhesive.
- Backmolding:** this term refers to the process of transfer-molding epoxy performs into a old. The epoxy is heated and pressurized, much like conventional plastic molding.
- Backpotting:** the application of epoxy to connector wire terminations for strain relief and sealing. Epoxy is dispensed with pneumatic syringes. Standard Micro products have built-in potting wells to contain the epoxy, but optional potting in custom configurations is accomplished with inexpensive molds.
- Brady labels:** wraparound adhesive labels for multi-conductor cable.
- Breakout:** the area where one or more cables are joined together. A breakout frequently requires splices and extra strain relief such as cable ties or tubing.
- Electrical testing:** Hi-pot, insulation resistance, and continuity testing are standard tests for cable assemblies.
- Etching:** etching is a chemical process to prepare certain types of Teflon insulated wire for potting. Without etching, the epoxy will not bond properly.
- Expando:** braided sleeving used to protect a wire bundle. The simplest and least expensive method of jacketing a cable, expando tubing is made of abrasion-resistant nylon or other materials. The ends of the tubing are usually encapsulated in epoxy.
- Header:** a general term for any printed circuit board mounted connector used as an I/O port.
- Hot stamping:** insulated wire is imprinted with identification numbers or text.
- Hot-stamped heat shrink tubing:** used for multi-conductor cables, heat shrink tubing is impression stamped, then installed on the cable and shrunk.
- Ink-jet marking:** dots of ink are sprayed through a stationary nozzle onto a part moving on a conveyer. Ink jet marking is now standard.
- Ink-stamping:** the traditional method of placing metal type in a marking machine which is inked with a roller. The metal type transfers the ink to a rubber pad, and the part is pressed onto the pad. Oven curing is required.
- Jumper Cable:** this term usually applies to a short cable assembly that plugs into a printed circuit board one one end, with the other end mounted in an I/O panel.
- Lacing:** the process of tying individual wires together into bundles. Special lacing tape is used.
- Laser stripping:** insulation is removed from the wire by using a special laser stripping machine. Typically used on flat cable.
- Mass-termination:** simultaneous termination of multiple contacts. Normally associated with IDC termination, mass termination is also used on micropins in a special multi-contact crimp tool.
- Pigtail:** a single-ended cable assembly having one connector on one end and unterminated wire on the other end.
- Potting:** the application of various adhesives to a connector. Potting encapsulates the wires or terminals, providing environmental sealing and strain relief.
- Silkscreening:** Ink is transferred through a screen.
- Stripping:** insulation is removed from wire ends on automatic cut and strip equipment.
- Thermal Shock:** a conditioning environmental test that cycles a part repeatedly through a specified temperature range. Thermal shock is frequently performed prior to pressure testing.
- Tinning:** the application of molten solder to connector terminals. Micro products are tinned on a fully automatic machine with cleaning, pre-heating and inert gas tinning. Pre-tinned leads ensure excellent solderability.
- Wire marking:** individual numbered adhesive tags are attached to each wire.
- Wire stripping:** insulated wire from #24 thru #28 AWG is striped with colors for circuit identification.
- Wiring fixtures:** flat wiring boards or more complicated three-dimensional fixtures are required for many multi-branched cable harnesses. Mating connectors are fixtured in the exact position of the end use equipment, and the cable assembly is built on the fixture.



Dimensions shown in inch (mm)
Specifications and dimensions subject to change

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Product Safety Information

THIS NOTE MUST BE READ IN CONJUNCTION WITH THE PRODUCT DATA SHEET/CATALOG. FAILURE TO OBSERVE THE ADVICE IN THIS INFORMATION SHEET AND THE OPERATING CONDITIONS SPECIFIED IN THE PRODUCT DATA SHEET/ CATALOG COULD RESULT IN HAZARDOUS SITUATIONS.

1. MATERIAL CONTENT AND PHYSICAL FORM

Electrical connectors do not usually contain hazardous materials. They contain conducting and non-conducting materials and can be divided into two groups.

- a) Printed circuit types and low cost audio types which employ all plastic insulators and casings.
- b) Rugged, Fire Barrier and High Reliability types with metal casings and either natural rubber, synthetic rubber, plastic or glass insulating materials. Contact materials vary with type of connector and also application and are usually manufactured from either: Copper, copper alloys, nickel, alumel, chromel or steel. In special applications, other alloys may be specified.

2. FIRE CHARACTERISTICS AND ELECTRIC SHOCK HAZARD

There is no fire hazard when the connector is correctly wired and used within the specified parameters. Incorrect wiring or assembly of the connector or careless use of metal tools or conductive fluids, or transit damage to any of the component parts may cause electric shock or burns. Live circuits must not be broken by separating mated connectors as this may cause arcing, ionization and burning. Heat dissipation is greater at maximum resistance in a circuit. Hot spots may occur when resistance is raised locally by damage, e.g. cracked or deformed contacts, broken strands of wire. Local overheating may also result from the use of the incorrect application tools or from poor quality soldering or slack screw terminals. Overheating may occur if the ratings in the product Data Sheet/Catalog are exceeded and can cause breakdown of insulation and hence electric shock. If heating is allowed to continue it intensifies by further increasing the local resistance through loss of temper of spring contacts, formation of oxide film on contacts and wires and leakage currents through carbonization of insulation and tracking paths. Fire can then result in the presence of combustible materials and this may release noxious fumes. Overheating may not be visually apparent. Burns may result from touching overheated components.

3. HANDLING

Care must be taken to avoid damage to any component parts of electrical connectors during installation and use. Although there are normally no sharp edges, care must be taken when handling certain components to avoid injury to fingers. Electrical connectors may be damaged in transit to the customers, and damage may result in creation of hazards. Products should therefore be examined prior to installation/use and rejected if found to be damaged.

4. DISPOSAL

Incineration of certain materials may release noxious or even toxic fumes.

5. APPLICATION

Connectors with exposed contacts should not be selected for use on the current supply side of an electrical circuit, because an electric shock could result from touching exposed contacts on an unmated connector. Voltages in excess of 30 V ac or 42.5 V dc are potentially hazardous and care should be taken to ensure that such voltages cannot be transmitted in any way to exposed metal parts of the connector body. The connector and wiring should be checked, before making live, to have no damage to metal parts or insulators, no solder blobs, loose strands, conducting lubricants, swarf, or any other undesired conducting particles. Circuit resistance and continuity check should be made to make certain that there are no high resistance joints or spurious conducting paths. Always use the correct application tools as specified in the Data Sheet/Catalog. Do not permit untrained personnel to wire, assemble or tamper with connectors. For operation voltage please see appropriate national regulations.

IMPORTANT GENERAL INFORMATION

(i) Air and creepage paths/Operating voltage. The admissible operating voltages depend on the individual applications and the valid national and other applicable safety regulations.

For this reason the air and creepage path data are only reference values. Observe reduction of air and creepage paths due to PC board and/or harnessing.

(ii) Temperature

All information given are temperature limits. The operation temperature depends on the individual application.

(iii) Other important information

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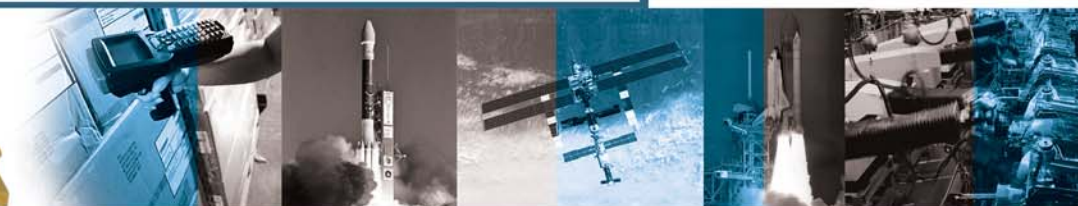
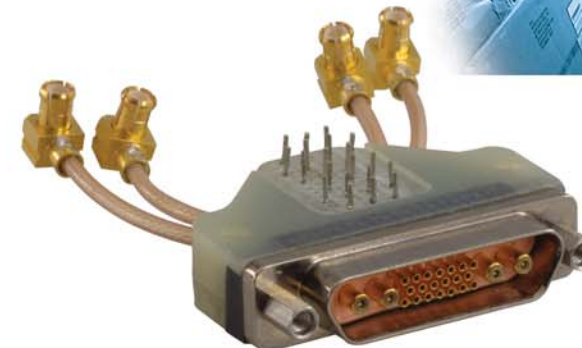
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