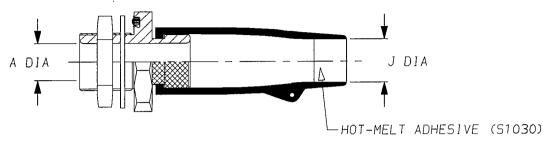
Raychem Interconnect Division Europe

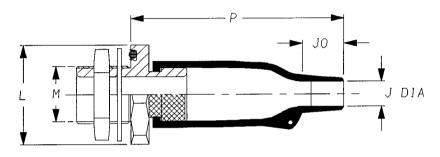
Specification Control Drawing

TCFS-**-***-0**-25AH See over for Part Numbering System

a) Part as supplied.



b) Part after unrestricted recovery.



KITS TO INCLUDE CLEANING TISSUE, 1 PIECE 100 GRIT EMERY CLOTH. KIT TO BE USED IN CONJUNCTION WITH TOFS INSTALLATION PROCEDURE.

Dimensions	(in	mill	imetres)

PART No. min min max THREAD Nut NOM ±10% TCF5-12 7.4 11 5.7 M12 x 1.5 17 24 43 TCF5-16 10.1 15 6.0 M16 x 1.5 22 29 60 TCF5-20 14.1 19 7.2 M20 x 1.5 27 34 72 TCF5-24 19.1 23 8.5 M24 x 1.5 30 38 85 TCF5-30 24.1 29 10.0 M30 x 1.5 36 47 104 TCF5-36 30.1 35 15.8 M36 x 1.5 41 52 135		А		J	М	A/F	L	Р	JO
TCFS-16 10.1 15 6.0 M16 x 1.5 22 29 60 TCFS-20 14.1 19 7.2 M20 x 1.5 27 34 72 TCFS-24 19.1 23 8.5 M24 x 1.5 30 38 85 TCFS-30 24.1 29 10.0 M30 x 1.5 36 47 104	PART No.	min			THREAD	Nut	NOM	±10% b	Ref b
TCFS-20 14.1 19 7.2 M20 x 1.5 27 34 72 TCFS-24 19.1 23 8.5 M24 x 1.5 30 38 85 TCFS-30 24.1 29 10.0 M30 x 1.5 36 47 104	TCF5-12	7.4	11	5.7	M12 × 1.5	17	24	43	9
TCFS-24 19.1 23 8.5 M24 x 1.5 30 38 85 TCFS-30 24.1 29 10.0 M30 x 1.5 36 47 104	TCFS-16	10.1	15	6.0	M16 × 1.5	22	29	60	12
TCFS-30 24.1 29 10.0 M30 x 1.5 36 47 104	TCFS-20	14.1	19	7.2	M20 × 1.5	27	34	72	17
10/3/30 2/./ 23 10/0 //	TCFS-24	19.1	23	8.5	M24 × 1.5	30	38	85	20
TCFS-36 30.1 35 15.8 M36 x 1.5 41 52 135	TCFS-30	24.1	29	10.0	M30 × 1.5	36	47	104	21
	TCFS-36	30.1	35	15.8	M36 × 1.5	41	52	135	39
TCF5-48 40.1 45 16.9 M48 x 1.5 55 67 175	TCF5-48	40.1	45	16.9	M48 × 1.5	55	67	175	52

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Drawn A.LILLEY.

Checked &

lssue 6

Date April 2000

Conforms to 150 Recommendations 3rd Angle Projection Not to Scale

Approval Design

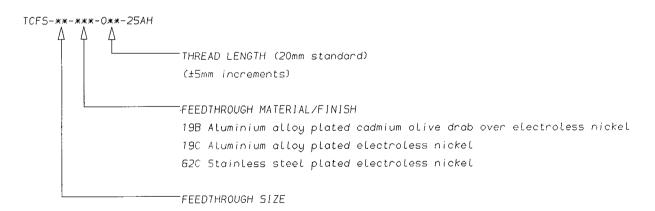
O.A. Jan Done -

lss.	Date	E.C.R. No.	Details of Change
2 3 4 5 6	August 1991 November 1992 May 1996 May 1998 April 2000	H0044 H0125 H0295 CR98-HM-0004 CR00-HM-0005	L was % S/S 30 L WAS 48 s/s 12 P was 31 P changed All P changed

Material

(-25) Diesel Resistant Elastomer

Part Numbering System.



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