30.5mm Pushbuttons and Accessories

# Pushbuttons 30.5mm Australia and New Zealand



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### Corporate overview

# Powering Business Worldwide

Founded in 1911, Eaton<sup>®</sup> Corporation is a diversified industrial manufacturer and a global leader in various industrial markets, including:

- Electrical systems and components for power quality, distribution and control
- Hydraulic components, systems and services for industrial and mobile equipment
- · Hydraulics, fuel and pneumatic systems for commercial and military aircraft
- · Intelligent truck drivetrain systems for safety and fuel economy
- Automotive engine air management systems, powertrain solutions and specialty controls for performance, fuel economy and safety









With 2008 sales of \$15.4 billion USD, Eaton employs 75,000 people all over the world and sells products to customers in more than 150 countries.

## **Pushbutton Introduction**



**Eaton's 30.5mm pushbuttons** are versatile, durable, rugged, and stand the test of time in even the most hostile environments.

The range includes momentary, illuminated and mushroom head pushbuttons, selector switches, indicating lights and push-pull units.

The T Series Chrome 30.5 mm pushbutton line features a zinc die cast construction with chrome-plated housing and mounting nut. The same durable construction is also available with the corrosive resistant E34 line of pushbuttons.

All operators are IP66 rated to protect against dirt and moisture. Additionally, most devices come complete with grounding hardware to prevent electrical shock. Rugged metal construction, handsome appearance, extra features, and competitive prices makes Eaton's 30.5mm range of pushbuttons the logical choice for OEM's and board builders looking for value, durability, and reliability.

#### **Contact Blocks**

Eaton's contact blocks feature enclosed silver contacts with pointed "reliability nibs" for reliable performance from logic level up to 600V. To ensure reliable switching, nibs bite through oxide which can form on silver contacts, eliminating the need for expensive logic level blocks for most applications. Reliability nibs improve performance in dry circuit, corrosive, fine dust and other contaminated atmospheres. Under normal environmental conditions, the minimum operational voltage is 5V and the minimum operational current is 1 mA, AC/DC. For operation under a wider range of environmental conditions, logic level contact blocks with inert palladium tipped contacts are recommended. **Diaphragm Seal with Drainage Holes** Eaton's pushbutton operators offer front-of-panel drainage via holes in the operator bushing. Hidden from view by the mounting nut, these holes prevent buildup of liquid inside the operator, which can prevent operation in freezing environments. The holes also provide a route for escaping liquid in high pressure washdowns, effectively relieving pressure from the internal diaphragm seal, ensuring reliable sealing every time.

#### **Grounding Nibs**

Most operators have green earthing screws to prevent electrical shock. Operators also have "grounding nibs" four metal points on the operator casting designed to bite through most paints and other coatings on metal panels to enhance the ground connection when the operator is securely tightened.

#### All operators are IP66 rated to protect against dirt and moisture.

#### Features

- Die-cast metal housings create robust and heavy-duty devices that can endure repetitive and heavyhanded use in industrial environments.
- IP66 rated for protection against dirt and moisture.
- The corrosion resistant E34 range can with stand extremely harsh environments.
- Contact blocks are colour coded (green for N.O. and red for N.C.) to permit easy identification and troubleshooting.
- Up to 6 contact blocks can stack on each other, allowing for up to 12 circuits per operator.
- Heavy-duty zinc die cast construction
- Enclosed silver contacts with reliability nibs
- All normally closed contacts have positive opening operation, i.e., normally closed contacts are forced open in the event of contact weld or spring breakage.
- Diaphragm seals with drainage holes
- Grounding nibs on the operator casing.
- Logic level contact blocks have palladium tipped contacts to ensure circuit integrity down to 1mA @ 5V AC/DC.
- Bright, long-lasting and vibrationproof LED's are available for illuminated operators.

#### Standards

- CE EN60947-5-1
  - UL 508 File No. 131568
- CSA C22.2 No. 14 --- File No. LR68551



## Standard Pushbuttons Standard, Mushroom, Palm and Mechanically Interlocked Pushbuttons



#### Corrosion Resistant E34 Pushbuttons



#### Chrome

The 30.5 mm pushbutton line features a zinc die cast construction with chrome-plated housing and mounting nut.

#### **Ultraviolet Light**

E34 cathodic coating is not recommended for use in applications where exposure to ultraviolet light exists, use chrome operators.

#### **Applications for the Chrome Operators:**

Aggregate Automotive Construction Vehicles Industrial Equipment Material Handling Metal Forming Metal Stamping Mining Petrochemical Pulp & Paper



#### **Corrosion Resistant**

Eaton's Corrosion Resistant E34 Range of 30.5 mm pushbuttons features the same rugged die cast construction of our T Series with an additional twolayer 100% solid thermosetting cathodic epoxy coating. This coating provides a smooth flat black smooth, flat back, corrosion resistant surface that has passed a demanding 600 hour salt spray test.

#### **Applications for Corrosion Resistant Operators:**

Automotive Chemical Plants Food & Beverage Food Service Equipment Industrial Equipment Mining Pulp & Paper Waste Water Treatment Plants



## Flush, Extended & Half-Shrouded Buttons







Flush Button			
Colour	Chrome	Corrosion Resistant	
Black	T101	E34PB1	
e Red	T102	E34PB2	
Green	T103	E34PB3	
– Yellow	T104	E34PB4	
Grey Grey	T105	-	
O White	T106	E34PB5	
Brown	T107	-	
<b>B</b> lue	T108	E34PB6	

Extended Button			
Colour	Chrome	<b>Corrosion Resistant</b>	
Black	T111	E34EB1	
e Red	T112	E34EB2	
Green	T113	E34EB3	
– Yellow	T120	E34EB4	
Blue	T118	E34EB6	
O White	T116	-	

Half-Shrouded			
Colour	Chrome	<b>Corrosion Resistant</b>	
Black	T501	E34EVB1	
Red	T502	E34EVB2	
Green	T503	E34EVB3	
- Yellow	T504	E34EVB4	
Blue	T508	E34EVB6	



## **Mushroom Operators Momentary**



Mushroom Button 38.1mm			
Colour	Chrome	Corrosion Resistant	
Black	T121	E34LB1	
e Red	T122	E34LB2	
Green	T123	E34LB3	
- Yellow	T124	E34LB4	
Blue	T129	E34LB6	



Palm Head Button 63.5mm Zinc			
Colour	Chrome	<b>Corrosion Resistant</b>	
Black	T171	E34JB1	
Red Red	T172	E34JB2	
Red (Emergency Stop)	T17213	E34JB2N	
Green	T173	E34JB3	

## **Push-Pull Mushroom Operators Maintained**



T129P



T176P



T129M



E34129S

Push-Pull Operators Complete Padlockable **Head Diameter** Material Colour Chrome **Corrosion Resistant** 45mm Red Zinc T129P E34129P E34176P 63.5mm Red Zinc T176P

Push-Pull Operators Complete Non-Padlockable				
Head Diameter Colour Material Chrome Corrosion Resistan				<b>Corrosion Resistant</b>
38mm	Red	Plastic	T129S	E34129S
45mm	Red	Zinc	T129M	E34129M
63.5mm	Red	Zinc	T176M	E34176M





Step 2



## **Mushroom Operators Accessories**



Accessories for Complete Push-Pull Operators*				
Description	Description		Cat.No	
Padlock Assembly Kit			6-A474	
Replacement Locking	Tongue		6-A475	
Padlock with Cha	in	52-A1617		
Legend Plates				
Engraving	Material		Cat.No	
STOP Pull to reset	Metal		D2179-53CP	
STOP Pull to reset	Plastic		E34LP179	

\* For use with push-pull mushroom operators maintained.

## **Mushroom Operator Components**







38.1 Mushroom Button			
Colour	Cat.No		
Black	T281		
Red Red	T282		
Green	T283		
- Yellow	T284		
Blue	T288		



63.5mm Palm Button (Anodized Aluminium)		
Colour Cat.No		
Black	T291	
Red Red	T292	
Green	T293	



## **Push-Pull Operator Components**





Push-Pull Operators			
Description	Position	Chrome	<b>Corrosion Resistant</b>
Maintained Push & Pull	2	T5	E34GDB
Momentary Push & Pull	3	T4	E34GEB
Maintained Push & Momentary Pull	3	Т9	E34GFB

38.1mm Mushroom Button			
Description Colour Cat. No			
38.1mm Operator Head	e Red	E34C2	
38.1mm Operator Head	🛑 Red (Emergency Stop)	E34C2N8	
38.1mm Operator Head	Green	E34C3	
38.1mm Operator Head	Black	E34C1	

63.5mm Palm Button (Anodized Aluminium)			
65mm Operator Head 🛑 Red E34J2			
65mm Operator Head 🗧 Red (Emergency Stop) E34J2N8			



VO19



Select push-pull operator above

Step 2



Step 3

Select contact block from page 9

## **Mechanically Interlocked Pushbuttons**



Mechanically Interlocked Pushbutton Operators			
Top Button	Bottom Button	Cat. No	
Black flush	Green flush	10250TA66	
Black flush	Red extended	10250TA67	
Black flush	Red mushroom	10250TA68	
Black flush	Red mushroom - padlockable	10250TA69	
Black flush	Red palm	10250TA76	
Green flush	Red extended	10250TA72	
Black extended	Red extended	10250TA73	
Green flush	Red mushroom 10250TA77		
Green flush	Black flush	10250TA75	



## **Contact Blocks**



Standard Contact Blocks		
Description	Part. No	
1NO 1NC	T1P	
2N0	T2P	
2NC	ТЗР	
1NC	T51P	
1N0	T53P	
2NO 2NC	T44	
1LONC 1ECNO	T55	
1ECNO 1NO	T57	
1LONC	T71	
2LONC	T45	



Base Mounted Contact Blocks		
Description	Part. No	
1NO 1NC	Т6	
2N0	Τ7	
2NC	Т8	
1NC	T52	
1NO 1NC	Т54	
1LONC 1ECNO	Т56	
1LONC 1ECNO	T58	



Logic Level Contact Blocks		
Description	Part. No	
1N0 1NC	T1E	
2N0	T2E	
2NC	T3E	
1NC	T51E	
1N0	T53E	

NO = Normally Open, NC = Normally Closed, LONC = Late Open Normally Closed, ECNO = Early Close Normally Open, Logic Level contact blocks have palladium contacts.



# Illuminated Operators Indicating Lights, Illuminated Pushbuttons and Press Test Units

## Indicating Light Lenses





Plastic Lenses				
Colour	Plastic			
Red Red	E34H2			
Green	E34H3			
Amber	E34H9			
Blue	E34H6			
Clear	E34H0			
O White	E34H5			
– Yellow	E34H4			

Glass Lenses (Chrome)			
Colour Glass (Chrome)			
	Red	TC7N	
	Green	TC8N	
•	Amber	TC9N	
	Blue	TC10N	
0	Clear	TC11N	
0	White	TC12N	



Glass Lenses (Corrosion Resistant)		
Colour Glass (Corrosion Resistant)		
	Red	E34G2
	Green	E34G3
•	Amber	E34G9
	Blue	E34G6
0	Clear	E34G0
0	White	E34G5
•	Yellow	E34G4



## Indicating Light Units



Direct Voltage Indicating Light Unit			
Description	Voltage	Chrome	Corrosion Resistant
Direct voltage - order bulb separately	6 - 240V	T197N	E34FB

See page 18 for bulbs. can be used with LEDs.

Incandescent Bulb Indicating Light Units				
Description	Voltage	Chrome	<b>Corrosion Resistant</b>	
With incandescent	6	T197N/2	E34FB06	
bulb supplied	12	T197N/3	E34FB12	
	24	T197N/4	E34FB24	
	48	T197N/5	E34FB48	
	110	T197N/7	E34FB110	
	240	T197N/8	E34FB240	

Transformer Type Indicating Light Units				
Description	Voltage	Chrome	<b>Corrosion Resistant</b>	
Transformer Type	110/120	T181N	E34TB120	
6V Secondary bulb supplied	220/240	T182N	E34TB240	
	380/415	T183N	E34TB380	
	440/480	T184N	E34TB480	
	550/600	T185N	E34TB600	
	415		E34TB415	

Resistor Type Indicating Light Units			
Description Voltage Chrome Corrosion Resistar			
Resistor Type	110/120	T201N	E34RB120
120V bulb supplied	220/240	T202N	E34RB240







Step 2



Step 3 Select bulb if not supplied with indicating light



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## **Illuminated Pushbutton Lenses**



Plastic Illuminated Lenses			
Colour Plastic			
Red Red	E34V2		
Green	E34V3		
Amber	E34V9		
Blue	E34V6		
Clear	E34V0		
O White	E34V5		
– Yellow	E34V4		



Glass Illuminated Lenses (Chrome)			
Colour Glass (Chrome)			
	Red	TC13N	
	Green	TC14N	
	Amber	TC15N	
	Blue	TC16N	
0	Clear	TC17N	
0	White	TC18N	



Glass Illuminated Lenses (Chrome)			
Colour Glass (Chrome)			
Red Red	E34P2		
Green	E34P3		
Amber	E34P9		
Blue	E34P6		
Clear	E34P0		
O White	E34P5		
- Yellow	E34P4		



## **Illuminated Pushbutton Light Units**



Illuminated Pushbuttons - Direct Voltage			
Description	Supply Voltage	Chrome	<b>Corrosion Resistant</b>
Direct Voltage Order bulb separately	6-240V	T441	E34CB

See page 18 for bulbs. Can be used with LEDs.



Illuminated Pushbuttons - Transformer Type				
Description	Supply Voltage	Chrome	<b>Corrosion Resistant</b>	
	110/120	T411	E34XB120	
Transformer type 6V secondary bulb supplied	220/240	T412	E34XB1240	
	380/415	T413	E34XB380	
	440/480	T414	E34XB480	

## **Press-To-Test Light Units**



Press-To-Test Indicating Lights - Direct Voltage				
Description Supply Voltage Chrome Corrosion Resistant				
6-240V	T230N	E34FPB		
380/415	T413	E34XB380		
	Supply Voltage 6-240V	Supply Voltage         Chrome           6-240V         T230N		

See page 18 for bulbs. Can be used with LEDs.

Press-To-Test Indicating Lights - Transformer Type			
Description	Supply Voltage	Chrome	<b>Corrosion Resistant</b>
Transformer Type	110/120	T221N	E34TPB120
6V, 1W secondary bulb supplied	220/240	T222N	E34TPB240
	380/415	T223N	E34TPB380

Press-To-Test Indicating Lights -Resistor Type			
Description	Supply Voltage	Chrome	<b>Corrosion Resistant</b>
Resistor Type	110/120	T231N	E34RPB120
120V, bulb supplied	220/240	T240N	E34RPB240













## Push-Pull Mushroom Lenses





Colour     Cat. No       Red     E34M2       Bed (Emergency Stop)     E34M2N8	Standard Push-Pull Lenses			
	Colour Cat. No			
Bed (Emergency Stop)     E34M2N8	Red	E34M2		
	Red (Emergency Stop)	E34M2N8		
Green E34M3	Green	E34M3		
Blue E34M6	Blue	E34M6		
Amber E34M9	Amber	E34M9		
WhiteE34M5	O White	E34M5		
Clear E34M0	Clear	E34M0		

Side Lighted Anodised Aluminium Lenses			
	Colour	Cat. No	
	Red	10250TC57	
	Red (Emergency Stop)	10250TC63	
	Green	10250TC58	
	Blue	10250TC59	
	Amber	10250TC64	
$\bigcirc$	White	10250TC61	
0	Clear	10250TC62	
	Blue Amber White	10250TC59 10250TC64 10250TC61	



Heavy Duty Aluminium with Transparent Centre		
Colour Cat. No		
	Red	10250TC65
	Green	10250TC66
	Amber	10250TC67



## **Illuminated Push-Pull Operators**



Illuminated Push-Pull Operators				
Description	Positions	Chrome	<b>Corrosion Resistant</b>	
Maintained Push & Pull	2	T5	E34GDB	
Momentary Push & Pull	3	T4	E34GEB	
Maintained Push & Momentary Pull	3	Т9	E34GFB	

**Direct Voltage Light Modules for Push-Pull Operators** 

Transformer Type Light Modules for Push-Pull Operators

**Resistor Type Light Modules for Push-Pull Operators** 

Cat. No

10250T70

Cat. No

10250T63

10250T65

10250T66

10250T67

10250T80

10250T81

Voltage

6-240V

Voltage

110/120

220/240

380/415

440/480

120

240

Note: Order bulb seperately. See page 18 for bulbs. Can be used with LEDs.

## Light Units for Illuminated Push-Pull Operators

Description

**Direct Voltage** 

Description

Transformer Type

6V secondary

bulb supplied

**Resistor Type** 

120V bulb

supplied









Select lens from prev ous page





Select light unit from above

Step 4





Select contact block



#### **Illuminated Operators**

## **Bulbs**



Incandescent Bulbs						
Supply Voltage	Watts	Part Number				
6.3V	0.9W	28-2225-33				
12V	1.2W	21BA9S12				
24V	1.2W	28-2225-13				
30V	1.2W	21BA9S30				
130V	2.2W	28-2225-24				



Bright LED Bulbs - Single Chip (AC/DC)							
Colour	r 6V 12V 24V 110V 24C						
Red	21BA9SL6R	21BA9SL12R	21BA9SL24R	21BA9SL110R	21BA9SL240R		
Green	21BA9SL6V	21BA9SL12V	21BA9SL24V	21BA9SL110V	21BA9SL240V		
Yellow	21BA9SL6G	21BA9SL12G	21BA9SL24G	21BA9SL110Y	21BA9SL240A		
White	21BA9SL6W	21BA9SL12W	21BA9SL24W	21BA9SL110W	21BA9SL240W		



Super Bright LED Bulbs (Recognisable in outdoor daylight applications - AC only)							
Colour	120V						
Red	E22LED612RN	E22LED024RN	E22LED120RN				
Green	E22LED612GN	E22LED024GN	E22LED120GN				
Yellow	E22LED612YN	E22LED024YN	E22LED120YN				
White	-	-	E22LED120WN				



Neon Bulbs					
Supply Voltage	Colour	Part Number			
110V	Clear	21BA9S110N			
240V	Clear	21BA9S240N			
240V	Green	21BA9S240NG			



# Selector Switches & Joystick Operators

Knobs, Levers, Joysticks, and Illuminated Selector Switches



## **Selector Switch Operators**



2 Position Selector Switches					
<b>Description</b> (M = Maintained, S = Spring Return)	Chrome	Corrosion Resistant			
м	T4011	E34VFB			
M 🔨 S	T4081	E34VEB			

3 Position Selector Switches						
<b>Description</b> (M = Maintained, S = Spring Return)	Cam Code*	Chrome	Corrosion Resistant			
	2	T4022	E34VGB			
M	3	T4023	E34VHB			
M ✓ M	4	T4024	-			
	6	T4026	-			
S M M	2	T4032	E34VJB			
s M	3	T4033	E34VKB			
S M S	2	T4042	E34VLB			
s s	3	T4043	E34VMB			
M	2	T4052	E34VNB			
	3	T4053	E34VPB			

4 Position Selector Switches							
Description	Cam Code*	Chrome	Corrosion Resistant				
Maintained	7	T4067	E34VTB				

\* Note: See page 20 for cam selection guide

## Selector Switch Knobs and Levers



Knobs and Levers							
Description	ion Material Image Part Number						
Knob	Plastic	1	E34K1				
	Metal	2	T341M				
Lever	Plastic*	3	E34L1				
	Metal	4	E34A1				

\* Note: For maintained operators only



#### Step 2

Choose cam based on contact sequence from cam selection guide table on page 22 (applies to 3 position selector switches only)

#### Step 3





Select contact block according to cam selection guide on page 22

## **Key Operated Selector Switches**



2 Position Key Operated Selector Switches						
2 Position	Cam	Key Removal	Chrome	Corrosion Resistant		
м	-	Right and Left	T15113	E34kFB3		
M	-	Left Only	T15712	E34KEB2		





3 Position Key Operated Selector Switches						
3 Position	Cam*	Key Removal	Chrome	Corrosion Resistant		
	2	Left Right and Centre	T15227	E34KGB7		
M	3	Left Right and Centre	T15237	E34KHB7		
	4	Left Right and Centre	T15247	-		
	6	Left Right and Centre	T15267	-		
- M	2	Right and Centre	T15325	E34KJB5		
M M	3	Right and Centre	T15335	E34KKB5		
M	2	Centre Only	T15424	E34KLB4		
s s	3	Centre Only	T15434	E34KMB4		

\* Note: See page 20 for cam selection guide

Spare Key					
Description Cat. No					
Replacement Keys (2)	TA152				

Note: Other key codes are available contact Eaton for more information.



## **Cam Selection Guide**

	Cam Selection Chart Showing Contact Sequence						
Catalogue Number of contact block	Circuit (1)	2 position selector switch	3 position selector switch				4 position selector switch
		Cam code <b>no. 1</b>	Cam code <b>no. 2</b>	Cam code <b>no. 3</b>	Cam code <b>no. 4</b>	Cam code <b>no.6</b>	Cam code <b>no.7</b>
T1P	A.N.C.	XO	0X0	0XX	X00	X00	X000
	B.N.O.	OX	00X	00X	0X0	0X0	0X00
T1P	A.N.O.	OX	XOX	X00	0XX	00X	00X0
	B.N.C.	XO	XX0	XX0	XOX	00X	000X
T2P	A.N.O.	OX	XOX	X00	0XX	00X	00X0
	B.N.O.	OX	00X	00X	0X0	0X0	0X00
T3P	A.N.C.	XO	0X0	OXX	X00	X00	X000
	B.N.C.	XO	XX0	XX0	XOX	00X	000X

Switching angle 60° between each position. Rated for AC only.

Refer to actual installation instructions given with each switch for additional switching combinations. To determine the number of the cam you require and the correct contact block, select the contact sequence desired from table above. 0 = contacts open, X = contacts closed. The cam number is shown at top of column. The catalogue number of the appropriate contact block is shown in column 1. at extreme left of table.

(1) Note : Each contact block contains two contact circuits. The top set of contacts is identified as 'Circuit A' and the lower set as 'Circuit'B' is indicated in the table. The chart shows the contact arrangments with the three contact blocks available and in each operator position. Additional contacts are obtainable by stacking contact blocks up to a maximum of 6 blocks (12 circuits). A maximum of 2 can be used with cam 6.



## **Illuminated Selector Switches**

		Illu	minated Selecto	r Switch Opera	itors		
Positions	<b>Operator Action</b>	Transformer Type		Full Voltage Type — AC or DC			
			6 Volt #755 Lamp				
		Voltage	Cat. No	Cam Code*	Voltage	Cat. No	Cam Code
2-Position – 60°		120	10250T5971	1	120	10250T6361	1
Throw	м	240	10250T5981				
3-Position – 60°	м	120	10250T603_	+ 2 or 3	120	10250T638_	+ 2 or 3
Throw	M	240	10250T604_				
	M S	120	10250T620_	+ 2 or 3	120	10250T622_	+ 2 or 3
	M	240	10250T656_				
	л М	120	10250T621_	+ 2 or 3	120	10250T623_	+ 2 or 3
	s M M	240	10250T662_				
	M	120	10250T615_	+ 2 or 3	120	10250T640_	+ 2 or 3
	s M s	240	10250T616_				
4-Position – 40°	Position – 40° M M		10250T6097	7	120	10250T6427	7
Throw	MM	240	10250T6107				

\* Note: See page 22 for cam selection guide. For replacement bulbs, see page 18

## Illuminated Knobs and Levers

	Illuminated Knobs and Levers	
Colour	Knob Cat. No	Lever Cat. No
	₹ <del>7</del>	
Red	10250TER	10250TFR
Green	10250TEG	10250TFG
- Yellow	10250TEA	10250TFA
Blue	10250TEL	10250TFL
Clear	10250TEC	10250TFC
O White	10250TEW	10250TFW
Amber	10250TEM	10250TFM

Step 1	Step 2	Step 3	Step 4
Choose illuminated selector switch operator from above	Choose cam based on contact sequence from cam selection guide table on page 22 (applies to 3 position selector switches only)	Choose illuminted knob or lever from above	Select contact block according to cam selection guide on page 22

## **Joystick Operators**

#### **Two-Position Joystick Operators**

The device mounts in the standard 30.5 mm mounting hole.

#### **Four-Position Joystick Operators**

The joystick operated control unit is intended for AC application only. The panel area required for the 4-position operator is equivalent to two standard pushbutton operators.

#### **Latched Joystick Operators**

The latch holds the lever in the centre position. The trigger latch must be released before lever can moved into any position.



2 Position Joystick Operator		
Description Cat. No		
2 position Operator - Momentary Up and Down	T452	





4 Position Joystick Operators (Spring Return ONLY)		
Description	Cat. No	
4 position - Without Latch	T450	
4 position - With Latch	T460	



4 Position Joystick Operators (Maintained)		
Description	Cat. No	
4 position - Without Latch	10250T451_*	
4 position - With Latch	10250T461_*	

#### \*Maintained Position

For maintained position (non-spring return), locate required maintained position or positions of operating lever in the Maintained table below and add appropriate Suffix Number to the Catalogue Number selected from the table above.

	Main	tained Pos	itions	
Up	Down	Left	Right	Suffix Number*
Х	—	—	—	1
_	Х	—	—	2
_	_	Х	_	3
_	—	—	Х	4
Х	Х	—	_	5
Х	—	Х	—	6
Х	—	—	Х	7
_	Х	Х	_	8
_	Х	—	Х	9
_	—	Х	Х	10
Х	Х	Х	_	11
Х	х	—	х	12
Х	—	х	х	13
_	Х	Х	Х	14
Х	Х	Х	Х	15

		Contact Bl	ock Selection and	d Mounting		
	Handle Position		Contac	t Block	Mounting	Location
Up	Centre	Down	Cat. No	Туре	Тор	Bottom
	$\bigcirc$				A	В
Left	Centre	Right				
	$\bigcirc$					
Х	0	0	T51P	1NC	-010-	
0	0	Х	T51P	1NC		-010-
0	х	0	T45	2LONC	-010	-010-
X 0	0 0	0 X	T3P	1NC 1NC	-010-	-010-
X 0	X X	0 X	T45	1NONC 1NONC	-010-	-010-
X 0 0 V	0 0 0 0	0 X X 0	T44	1NC 1NO 1NC 1NO	-0,0- -010-	- <u>0,0</u> - 010-

 $\begin{array}{l} X = closed \ circuit, 0 = open \ circuit. See \ Figure 1 \ for "A" \ and "B" \ mounting \ location. \\ N0 = Normally \ Open, \ NC = Normally \ Closed, \ LONC = Late \ Opening \ Normally \ Closed. \\ Four \ circuits \ in \ single \ block \ depth \ model{eq:constraint} matched and matched and the set of the set of$ 

#### **Application Caution**

Joystick operators are not recommended on certain DC applications above 24V DC which may involve lightly engaging the contacts (teasing) to achieve speed control, positioning, jogging, etc. Excessive arcing and deterioration of the contacts will occur.

#### Four-Position Joystick Operators -Contact Block Operation

Contact blocks mount directly on the back of the operator. For reliable operation, the maximum number of contact blocks that should be installed behind each operator lever is 2 (4 contacts total). Figure 2 identifies the circuits activated by each of the eight possible lever positions. Contact block plungers 1, 2, 3, 4 are depressed (change state) when handle is in the position indicated by arrows in Figure 2.

#### Figure 1, A and B Mounting Location Locating Nib (A) Top Contacts Up Bottom Center Down Contacts Up Centre <u>Down</u> NC Contact at Top Is NC Contact at Bottom All NC and NO Contacts Are Closed, NO Open (1/2 Way), Is Closed, at Bottom Late Opening NO at Top

NC Is Closed

Is Closed



Is Closed

## **Joystick Operators**

#### Field Conversion — Gate

The factory assembled 4-position operator is assembled with a gate arranged for four handle positions.



Three additional gates, supplied with every operator, allow on-site conversion to 3 or 8-position operation as illustrated below.



The 8-position gate controls the four functions shown as "Up," "Down," "Left" and "Right." The remaining four diagonal positions each actuate two adjacent functions (see Figure 5); for example, "Left Down" actuates both "Left" and "Down." The operator may be arranged for spring return of handle to centre position, or maintained in up to eight positions.





# Control Stations and Enclosures Enclosures and Assembled Control Stations

## **Diecast Aluminium Enclosures**



	Standard	
Number of Holes	Single - Depth	Double -Depth
1	TN1	TN11
2	TN2	TN12
3	TN3	TN13
4	TN4	TN14
6	-	TN15



	Corrosion Resistant	
Number of Holes	Single - Depth	Double -Depth
1	E34N1	E34N11
2	E34N2	E34N12
3	E34N3	E34N13
4	E34N4	E34N14

1-2 hole: 3/4 inch conduit entry hole, 2-6 hole: 1 inch conduit bottom-entry hole, 1.5 inch UNF Thread

## **Stainless Steel Enclosures**



	Stainless Steel	
Number of Holes	316 Stainless	304 Stainless
1	EP0130SS	10250TN33
2	EP0230SS	10250TN34
3	EP0330SS	10250TN35
4	EP0430SS	10250TN36

316: 25mm non-threaded conduit bottom-entry hole, IP67

304: 1-2 hole: 3/4 inch conduit entry hole, 2-4 hole: 1 inch conduit bottom-entry hole, 1.5 inch UNF Thread, IP66

## **Fibreglass Enclosures**





Cat. No
TFG11
TFG12
TFG13

20mm non-threaded conduit bottom-entry hole IP66, UV Stabilised.

## **Assembled Control Stations**



Push-Pull Stop Stations (Non-Padlockable)			
Operator Head Contacts Cat No.			
Metal mushroom	1LONC	10250T700M	
	1ECNO,1LONC	10250T701M	
Metal palm	1LONC	10250T700P	
	1ECNO,1LONC	10250T701P	



"Staylock"	"Staylock" Push-Pull Stop Stations (Non-Padlockable)			
Operator Head	Contacts	Padlock Included	Cat. No	
45mm metal	1LONC	NO	ESM9/5	
mushroom	1LONC	YES	ESM9/5P	
	1ECNO,1LONC	NO	ESM9/6	
	1ECNO,1LONC	YES	ESM9/6P	
63.5mm metal	1LONC	NO	ESP6/5	
palm	1LONC	YES	ESP6/5P	
	1ECNO,1LONC	NO	ESP6/6	
	1ECNO,1LONC	YES	ESP6/6P	



Stop Start Pushbutton Station		
Description Cat. No		
Fibreglass Enclosure Start: green pushbutton with boot Stop: red padlockable mushroom with boot	T3500	

## Accessories Padlock attachments, boots, shrouds and hardware

## **Padlock Attachments and Boots**

**Padlock Attachments** 









With hinged transparent flap. For flush or extended pushbuttons,	Plastic Cover	TA38
and knob-operated selector switches.		
For flush stop button. Permits locking NC contacts in open position with padlock. Prevents operation of button. Will not lock NO contact.	Chrome	TA2
	Corrosion Resistant	E34TA2
	Resistant	
For extended pushbutton. Permits locking NC contacts in open position with padlock.	Chrome	TA26
For illuminated pushbuttons. Locks in down position only.	Chrome	10250TA64
For non-illuminated knob selector switches. Provisions for up to 5 padlocks.	Chrome	10250TA11
	Corrosion Resistant	E34TA11

**Padlock Attachment Accessories** 

Description

Cat. No

Boots			
Boots	Colour	Cat. No	
Protective boot for flush pushbutton operators	Clear	TA46	
	Black	TA47	
	Red	TA48	
	Green	TA49	
	Yellow	TA50	
Protective boot for extended pushbutton operators	Black	TA3	
	Red	TA4	
	Green	TA10	
	Clear	TA85	
Protective boot for illuminated pushbuttons	Clear	TA25	
Protective boot for momentary mushroom operators on pages 6-7. Not suitable for use with T140 operator.	Black	TA88	

## Shrouds and Guards

	Shrouds and Guards		
	Title	Description	Cat. No
	Shroud for Mushroom Head Operator	Prevents accidental operation. Not for push-pull operators. Momentary operators only	10250TA6 E34TA6
60	Extended Retaining Nut	Replaces standard nut and provides guard for flush head pushbutton operators.	10250TA12 E34TA12
	Guard for Illuminated Pushbutton	Guard for Illuminated Pushbutton	10250TA15 E34TA15*
	Shroud	For jumbo mushroom head operator. Available in Grey Yellow (Not for push-pull operators, momentary operators only.)	TA56 10250TA56Y
67	Half Shroud – Yellow	For jumbo mushroom head operator.	10250ED1241



## Hardware and Kits

	Hardware and Kits		
	Title	Description	Cat. No
	Fingerproof Shroud	10 per Package Fits new style contact blocks and light units.	10250TA101
	Special Retaining Nut to accommodate thick panel	For indicating lights: Chrome Corrosion Resistant	10250TA30 E34TA30
		Press test, pushbuttons and selector switches: Chrome Corrosion Resistant	10250TA31 E34TA31
	Terminal Block	Two terminals. Each will accommodate two wire terminations.	10250TA62
$\bigcirc$	Spacer Ring	Used when legend plate is not required. Set of 5	TA8
J	Base Mounting Spacers	Equivalent to contact block in depth — Complete with screws, washers, etc. For use in pushbutton stations for base mounting contact blocks.	
		1 Block Deep 2 Blocks Deep	TA22 TA23
	Contact Block Tape Seals	Seals plunger openings on last contact block. Order in multiples of 10 pieces.	10250TK5

## **Special Operators and Attachments**

	Special Operators and Attachments		
	Title	Description	Cat. No
	Wobble Stick	Complete with retaining nut — fits standard button.	TA5
ł.	Lever Operator	For use with two vertically mounted flush pushbuttons.	10250TA14
	Maintained Contact Attachment Release Button Assembly	Mechanically interlocks with another pushbutton and contact block (not included). Provides mode indication. Minimum hole centres 41.1 mm, maximum 58.8 mm Black Red Green Yellow Same with Long Button — Black	10250TA17 10250TA18 10250TA19 10250TA20 10250TA39
	Maintained Contact Attachment	Mechanically interlocks two buttons and provides position indication for one. Use with two pushbutton operators and one or more contact blocks.	TA1



## Hole Plugs and Tools



Hole Plugs		
Title	Description	Cat. No
Plug	For unused holes — Steel, painted gray	10250TA7
Stainless Steel Plug	For unused holes — Stainless Steel - Square	E30KT5

	Tools		
	Title	Description	Cat. No
	Octagonal Tool	Octagonal notched to fit over selector switch lever	10250TA95
Cutor-Hammer* E.T.M.	Tool for Tightening Boots	Used to install boot	TA96
	Allen Key	Used for removal of jumbo mushroom head.	10250TA102

## **Special Light Modules**

		Special Light Modules	
0	Title	Description	Cat. No
100 - E	Master Test (Dual Input) Module	Internal Form C relay suitable for either AC or DC applications. Total electrical isolation between monitored and test circuit.	10250TMT8
	Flasher Module	Changes any AC illuminated device to a controlled flashing light. 24V 120V	TFL2 TFL1

# **Technical Data**

Illuminated Pushbuttons & Indicating Lights

## **Pushbutton Dimensions**



Flush and Long Pushbutton Half Shroud Is Same as Long Pushbutton with Lower Half of Guard Ring Cut Back



Push-Pull Switch



Mushroom and Jumbo Head Pushbutton



Pushbutton with Cylinder Lock

63.5

41.4



Illuminated Pushbutton

50.8



Flush Pushbutton Operator with Padlock Attachment

(0)44.5 38.

Mushroom Head Pushbutton Operator with Padlock Attachment



Indicating Light – Transformer Type



Press-To-Test Indicating Light – Transformer Type



Jumbo Mushroom Head Pushbutton Operator with Padlock Attachment



Indicating Light – Resistor and Neon Type

Lens	Dimension A
Plastic	35.1
Glass	39.6

Approximate Dimensions in mm



Press-To-Test Indicating Light – Resistor Type



## **Pushbutton Dimensions**





Fibreglass Enclosure Dimensions						
	Wide	High	Deep			
1	97	100	75			
2	97	150	75			
3	97	200	75			

Wide

High

Deep 

## **Pushbutton Dimensions**



for Flush Pushbutton Catalog No. 10250TA36



Padlock Attachment for Maintained Push-Pull Operator Catalog No. 10250TA64



Protecting Shroud for Jumbo Mushroom Head Button Catalog No. 10250TA56





15.2

Protecting Shroud for Mushroom Head Button Catalog No. 10250TA6



31 Terminals at Side

Vertical Rows

Dimensions in Inches (mm)

в

High

49.3

55.6

Deep

С

3.3

3.3

**Horizontal Rows** 

**Panel Drilling and Minimum Spacing** 

-							
Legend	Dim. in mm						
Plate	A Min.	B Min.					
1 or 2 Circuit Contact Blocks							
Small or None	41.4	57.2					
Standard	44.5	57.2					
Jumbo 🛈	57.2	57.2					
Extra Large	63.5	66					
4 Circuit Contact E	Block 10250T44	4					
Small or None	47.8	57.2					

Standard 47.8 57.2 Jumbo 🛈 57.2 57.2 Extra Large 63.5 66 ① If Jumbo plates are to be placed one above the other vertically, add 3.3

to minimum dimensions listed. Note: Locating nib hole or notch is

3.45 – 3.56 mm #29 drill.

Enclosure Size

(No. of

Elements)

2, 3, & 4

6&7



**Multiple Button Guard** 

19.1



Mounting

Е

35.1

41.4

D

68.3

73.2





Legend Plate

Legend	Dim. in mm							
Plate	А	В						
1/2 Round Legend Plates								
Small	39.6	23.1						
Standard	40.4	27.2 38.9						
Jumbo	52.3							
Square Legend Plates								
Small	40.4 Sq.	22.9						
Standard	44.5 Sq.	26.9 2						
Jumbo	55.6 Sq.	38.1						
Extra Large	62.0 Sq.	41.4						

② For plastic legend plate, Dimension B is 28.4



Approximate Dimensions in mm

Wide

95.3

101.6

А



Padlock Hasp or Flip-Up Guard Catalog No. TA38

44.5 ¥







44.5

Protecting Shroud for Illuminated Pushbutton Catalog No. 10250TA15

## **Technical Data**

#### Features

- Heavy-duty zinc die cast construction
- Enclosed silver contacts with reliability nibs
- Diaphragm seals with drainage holes
- Grounding nibs on the operator casing

#### **Benefits**

- Reliability nibs improve contact reliability even under dry circuit and fine dust conditions
- Drainage holes prevent buildup of liquid inside the operator which can prevent operation in freezing environments
- Grounding nibs bite through paint and other coatings to provide secure ground

#### **Contact Operation**

Slow make and break. All normally closed contacts have positive opening operation, i.e., normally closed contacts are forced open in the event of contact weld or spring breakage.

#### **Standards and Certifications**

- CE EN60947-5-1
- UL 508 File No. 131568
- CSA C22.2 No. 14 File No. LR68551

#### **Ingress Protection**

When mounted in similarly rated enclosure –

- Standard Indicating Lights
- UL (NEMA) Type 1, 2, 3, 3R, 3S, 4, 4X, 12, 13
   IEC IP65
- All Other Operators
  - UL (NEMA) Type 1, 2, 3, 3R, 4, 4X, 12, 13
  - IEC IP65

#### Technical Data and Specifications

#### **Mechanical Ratings**

- Frequency of operation
  - All pushbuttons:
     6000 operations/hr.
  - Key and lever selector switches: 3000 operations/hr.
  - Auto-latch devices: 1200 operations/hr.



- Life
  - Pushbuttons: 10 x 10<sup>6</sup> operations
  - □ Contact blocks: 10 x 10<sup>6</sup> operations
  - □ PresTest units: 10 x 10<sup>6</sup> operations
  - Lever and key selector switches: 0.25 x 10<sup>6</sup> operations
  - Twist to release pushbuttons: 0.3 x 10<sup>6</sup> operations
- Shock resistance
  □ Duration: 20 mS ≥ 5g

#### **Climate Conditions**

- Operating Temperature: (-17° to 66°C)
- Storage Temperature: (-40° to 80°C)
- Altitude: 2,000m (6,562 ft.)
- Humidity: Max. 95% RH @ 60°C

#### Terminals

- Marking
  - NC-NO on the contact block to meet the NEMA requirements. Dual marking system 1 – 2 for normally closed, 3 – 4 for normally open to meet BS5472 (Cenelec EN50 005)
- Clamps
  - Terminals are saddle clamp type for 1 x 22 AWG (0.34 mm<sup>2</sup>) to 2 x 14 AWG (2.5 mm<sup>2</sup>) conductors
- Torque = 7 lb-in (0.8 Nm)
- Degree of protection against direct electrical contact: IP2X with fingerproof shroud

#### **Light Units**

- Transformers: will withstand short circuit for 1 hour per IEC 60997-5-1
- Bulbs average life
- Transformer type: 20,000 hrs.
   Resistor/direct voltage type: 2500 hrs. minimum @ rated V
- LED: 60,000 to 100,000 hrs.

#### **Electrical Ratings**

- Insulation: Ui = 660V AC or DC
- Thermal: Ith = 10A

#### Short Circuit Coordination to IEC/EN 60947-5-1

- Rated conditional short circuit current: 1 kA
- Fuse type: GE Power Controls TIA 10, Red Spot Type gG, 10A, 660V AC, 460V DC, BS88-2, IEC 60269-2-1



- UL rating: A600, P600
  - AC load life duty cycle 1200 operations/hour
    - 10A: 110V pf 0.4 1 x 106 operations
    - 5A: 250V pf 0.4 1 x 10<sup>6</sup> operations
    - 2A: 660V pf 0.4 1 x 106 operations
- Switching capacity
  - AC15 rated make/break (11 x le at 1.1 x Ue)
    - 6A: 120V pf 0.3
    - 4A: 240V pf 0.3
    - 2A: 660V pf 0.3
  - DC13 rated make/break (1.1 x le at 1.1 x Ue)
    - 1.0A: 125V L/R  $\geq$  0.95 at 300 mS
    - .55A: 250V L/R  $\geq 0.95$  at 300 mS
    - % 1A: 660V L/R  $\geq 0.95$  at 300 mS
    - 10A: 110V pure resistive
- Maximum ratings for logic level and hostile atmosphere application
   Maximum amperes: 0.5A
  - □ Maximum volts: 120V AC/DC

Meet or Exceed NEMA Rating Designations A600, A300 and B300 for AC and P600 for DC								
Description	Volts AC 50 or 60 Hz				Volts DC			
	120	240	480	60	24	125	250	
Make and Emerg. Interrupting Capacity (Amp)	60	30	15	12	5.7	1.1	0.55	
Normal Load Break (Amp)	6	3	1.5	1.2	5.7	1.1	0.55	
Thermal Current (Amp)	10	10	10	10	5.0	5.0	5.0	
Voltamperes (VA):								
Make and Emerg. Interrupting Capacity	7200	7200	7200	7200	138	138	138	
Normal Load Break	720	720	720	720	138	138	138	

## **Take Control** 22.5mm Modular Pushbuttons

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