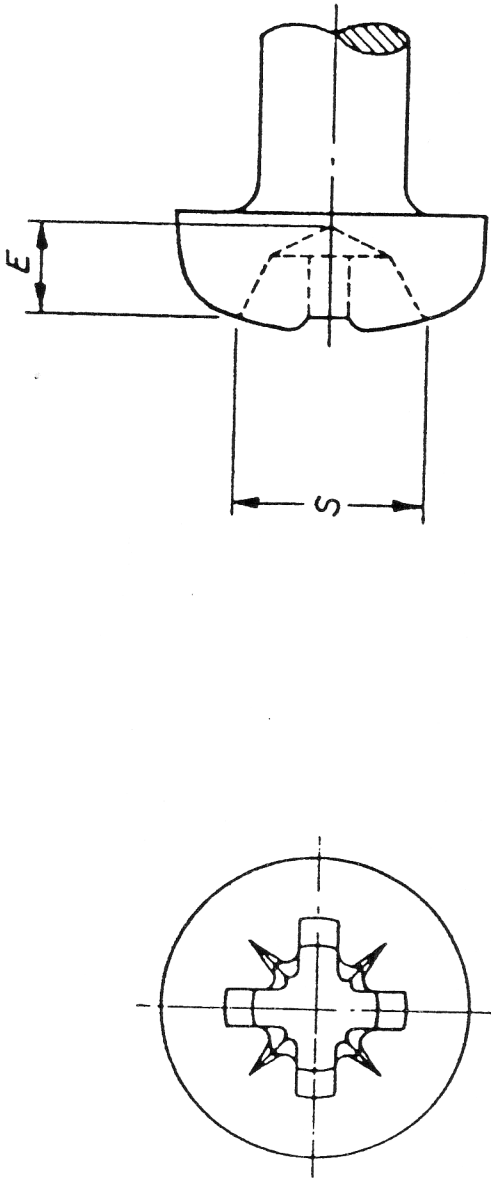


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TABLE 4A. RECESSED PAN HEAD MACHINE SCREWS.
METRIC SERIES



Enlarged view of recessed head

Dimensions in millimetres

1	2	3	4	5	6	7
Recessed beads						
<i>d</i>	<i>E</i>		<i>S</i>		Recess and driver point number	
Nominal size and thread diameter	Depth of recess		Penetration*		Recess diameter	
	Max.	Min.	Max.	Min.	Nom.	
M2.5	1.85	1.44	1.57	1.16	2.64	1
M3	2.11	1.70	1.83	1.42	2.89	1
(M3.5)	2.34	1.88	1.93	1.47	3.91	2
M4	2.72	2.26	2.31	1.85	4.27	2
(M4.5)	2.92	2.46	2.51	2.05	4.47	2
M5	3.10	2.64	2.72	2.26	4.67	2
M6	4.06	3.60	3.51	3.05	6.76	3
M8	4.85	4.39	4.17	3.71	8.46	4
M10	6.40	5.94	5.72	5.26	9.96	4

NOTE. Nominal thread diameters shown in brackets are non-preferred.

* See Appendix A.

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